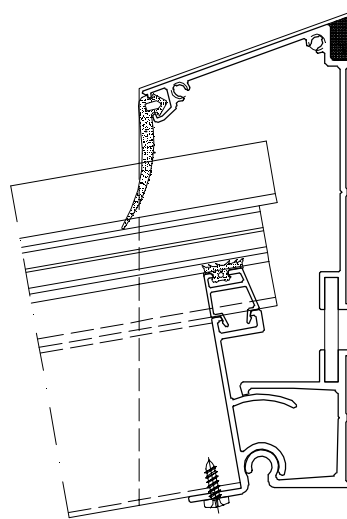


aliver 1000

16/7/2007

VERANDA
VERANDA
WINTERGARTEN
CONSERVATORY



VR1000a

PROFIELEN _____ P. 15
PROFILS
PROFILE
PROFILES

VR1000b

TOEBEHOREN _____ P. 37
ACCESSOIRES
ZUBEHORTEILE
ACCESSORIES

VR1000c

STATICA _____ P. 53
STATIQUE
STATIK
STATICS

VR1000d

DOORSNEDEN _____ P. 63
COUPES
SCHNITT
SECTIONS

VR1000e

ZAAGTABELLEN _____ P. 89
TABLES DE SCIAGES
ZUSCHNITT-TABELLEN
SAWING TABLES

VR1000f

WERKTEKENINGEN _____ P. 93
DESSINS DE CONSTRUCTION
KONSTRUKTIONZEICHNUNGEN
CONSTRUCTION DRAWINGS

AFKORTINGEN / ABBREVIATIONS / ABKURZUNGEN / ABBREVIATIONS

BR = BRUT - BRUT - ROH - BRUT

AN = GEANODISEERD - ANODISE - ELOXIERT - ANODISED

AN (■) = GELAKT - LAQUE - LACKIERT - LACQUERED -- RAL9006M

KL = STANDAARDKLEUREN - COULEURS STANDARDS - BASIS FARBEN - BASIC COLORS

GS = SPECIAAL GEMOFFELD - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

Z = ZWART - NOIR - SCHWARZ - BLACK

W = WIT - BLANC - WEISS - WHITE

De tekeningen die voorgesteld zijn op schaal 1:1, kunnen kleine maatafwijkingen vertonen, te wijten aan de reproductietechniek van deze kataloog.

Les dessins représentés à l'échelle 1 peuvent avoir de légères variations dimensionnelles dues aux techniques de reproduction de ce catalogue.

Die Zeichnungen im Maßstab 1:1 können aus technischen Reproduktionsgründen leichte Messungsschwankungen darstellen.

The drawings represented on a scale 1 basis may have light dimensional variations due to the reproduction of the manual.

LIGGERS _____	P. 15
CHEVRONS TRAGERS ROOF BEAMS	
ZIJLIGGERS _____	P. 16
CHEVRONS LATERAL SEITENTRAGERS ROOFS BEAM SIDE	
BASISPROFIEL VOOR SCHARNIEREN _____	P. 17
PROFILE DE BASE POUR PROFILE CHARNIERE BASISPROFIE FÜR SCHARNIERPROFILE BASE PROFILE FOR HINGE	
SCHARNIERPROFIELEN _____	P. 18
PROFILS CHARNIERE SCHARNIER PROFILEN HINGE PROFILES	
GOTEN _____	P. 19
GOUTTIERES RINNEN GUTTERS	
VERHOOGSTUKKEN GOTEN _____	P. 20
REHAUSSES GOUTTIERES ERHOHUNG RINNEN PLATFORMS FOR GUTTER	
MUURPROFIELEN _____	P. 21
PROFILS MURAL MAUERPROFIELEN WALL PROFILES	
BUITENDEEL MUURPROFIELEN _____	P. 22
PROFILS EXTERIEUR MURAL MAUERPROFIELEN AUSSEN WALL PROFILES OUTSIDE	
ALU KLIPS _____	P. 23
CLIPS EN ALU ALU KLIPSE ALU GLAZING CAP	
PVC KLIPS _____	P. 25
CLIPS EN PVC PVC KLIPSE PVC GLAZING CAP	
VERHOOGPROFIELEN _____	P. 26
PROFILS DE REHAUSSEMENT ERHOHUNGPROFIELEN RAISEPROFILES	

GORDIJNRAILS _____	P. 27
GLISSIERES VORHANGSCHIENEN CURTAIN-RAILS	
POLYCARBONAATPROFIELEN _____	P. 28
PROFILS POLYCARBONATE FALZLEISTENPROFIELEN POLYCARBONATE PROFILES	
KLEMLATTEN _____	P. 29
SUPPORTS TRAGERS SUB-PROFILES	
HOEKPROFIELEN _____	P. 30
CORNIERES WINKELS ANGLES	
DEKPROFIELEN _____	P. 31
PROFILS COUVERTURE ABDECKPROFIELEN COVERPROFILES	
KAP VICTORIAN _____	P. 32
CAPOT VICTORIAN SCHLAG VICTORIAN CAP VICTORIAN	
KOPPELPROFIELEN _____	P. 33
COUPLAGES KUPPLUNG COUPLING MULLIONS	
NOKPROFIELEN _____	P. 34
DOUBLE FAITIERES FIRST RIDGE PROFILES	
DIVERSEN _____	P. 35
DIVERS PROFILS DIVERS PROFILE VARIED PROFILES	

VERANDA MET POLYCARBONAAT _____ **P. 63**

VERANDA AVEC POLYCARBONATE
WINTERGARTEN MIT POLYCARBONAT
CONSERVATORY WITH POLYCARBONATE

VERANDA MET GLAS _____ **P. 74**

VERANDA AVEC VERRE
WINTERGARTEN MIT GLAS
CONSERVATORY WITH GLASS

VERANDA MET POLYCARBONAAT VAN 5° TOT 25° _____ P. 89

VERANDA AVEC POLYCARBONATE DE 5° JUSQU'A 25°
WINTERGARTEN MIT POLYCARBONAT VON 5° BIS 25°
CONSERVATORY WITH POLYCARBONATE FROM 5° UP TO 25°

VERANDA MET POLYCARBONAAT VAN 20° TOT 45° _____ P. 90

VERANDA AVEC POLYCARBONATE DE 20° JUSQU'A 45°
WINTERGARTEN MIT POLYCARBONAT VON 20° BIS 45°
CONSERVATORY WITH POLYCARBONATE FROM 20° UP TO 45°

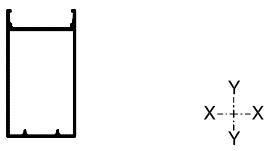
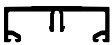
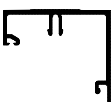
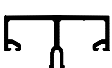
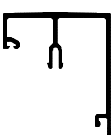
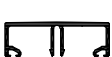
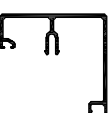
VERANDA MET DUBBEL GLAS VAN 5° TOT 25° _____ P. 91

VERANDA AVEC DOUBLE VITRAGE DE 5° JUSQU'A 25°
WINTERGARTEN MIT DOPPEL VERGLASUNG VON 5° BIS 25°
CONSERVATORY WITH DOUBLE GLAZING FROM 5° UP TO 25°

VERANDA MET DUBBEL GLAS VAN 20° TOT 45° _____ P. 92

VERANDA AVEC DOUBLE VITRAGE DE 20° JUSQU'A 45°
WINTERGARTEN MIT DOPPEL VERGLASUNG VON 20° BIS 45°
CONSERVATORY WITH DOUBLE GLAZING FROM 20° UP TO 45°

MAATBEPALING RAAM _____	P. 93
DIMENSION CHASSIS MASSBESTIMMUNG FENSTER MEASURE WINDOW	
MAATBEPALING HOOGTE TRAPEZIUM VAN 5° TOT 25° _____	P. 94
DIMENSIONS HAUTEUR TRAPEZE DE 5° JUSQU'A 25° MASSBESTIMMUNG HOHE TRAPEZ VON 5° BIS 25° MEASURE TRAPEZIUM HEIGHT FROM 5° UP TO 25°	
MAATBEPALING HOOGTE TRAPEZIUM VAN 20° TOT 45° _____	P. 96
DIMENSIONS HAUTEUR TRAPEZE DE 20° JUSQU'A 45° MASSBESTIMMUNG HOHE TRAPEZ VON 20° BIS 45° MEASURE TRAPEZIUM HEIGHT FORM 20° UP TO 45°	
BEWERKING VR1017 _____	P. 98
USINAGE VR1017 BEARBEITUNG VR1017 MACHINING VR1017	
BEWERKING VR1017B _____	P. 99
USINAGE VR1017B BEARBEITUNG VR1017B MACHINING VR1017B	
GEBRUIK BOORMAL ACVR090 _____	P. 100
USAGE CALIBRE AVCRO90 GEBRAUCH BOHRSCABLONE ACVR090 APPLICATION BORING JIG SET ACVR090	
MONTAGE ACVR1031 _____	P. 101
MONTAGE ACVR1031 MONTAGE ACVR1031 MONTAGE ACVR1031	
MONTAGE VR1021 _____	P. 102
MONTAGE VR1021 MONTAGE VR1021 MONTAGE VR1021	
MONTAGE ACVR057 _____	P. 103
MONTAGE ACVR057 MONTAGE ACVR057 MONTAGE ACVR057	
MONTAGE OVERLOOP _____	P. 104
MONTAGE TROP PLEIN MONTAGE UBERLAUFEN KONTROLLE MONTAGE OVERFLOW CONTROL	

NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. mm	lx (cm4) Wx (cm3)	ly (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
VR011N		15	356,3	272	79.31 14.89	32,89 11.54	2.3 3.5 4.6 7	2	X	X	X	X	
VR030		23	268	91	-	-	7	2	X	X	X	X	
VR031		24	331.6	123.3	-	-	7	2	X	X	X	X	
VR032		23	304.8	91	-	-	7	2	X	X	X	X	
VR033		24	400	139	-	-	7	2	X	X	X	X	
VR034		23	286.1	91	-	-	7	2	X	X	X	X	
VR035		24	360.3	128	-	-	7	2	X	X	X	X	
VR036		23	287.5	91	-	-	7	4	X	X	X	X	
VR037		24	371.5	131.7	-	-	7	2	X	X	X	X	

BR = BRUT - BRUT - ROH - BRUT

AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED

KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS

GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

A = BUITEN - EXTERIEUR - AUSSEN - OUTSIDE
B = BINNEN - INTERIEUR - INNEN - INSIDE

16/7/07

9

NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. mm	Ix (cm4) Wx (cm3)	Iy (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
VR042		31	93,7	49	-	-	6	10	X	X	X	X	
VR045		31	211,5	86.5	-	-	3.5 7	2	X	X	X	X	
VR052		35	119,5	-	-	-	7	-	X				
VR075		33	54,1	-	-	-	6,5	-	X	Z			
VR111N		15	292	203	29,19 7.79	24,79 8.7	7	2	X	X	X	X	
VR111V		15	285	200	29.55 7.79	24.89 8.73	7	2	X	X	X	X	
VR112		16	315	84	3,78 1.77	21,62 6.51	6,5	2	X	X	X	X	X
VR125		34	451	138	-	-	7	2	X	X	X	X	
VR126		35	133,4	-	-	-	7	-	X				

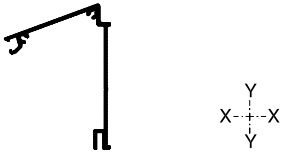
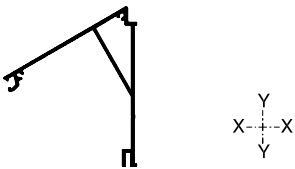
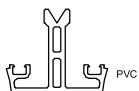
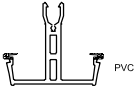
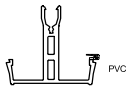
BR = BRUT - BRUT - ROH - BRUT

AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED

KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS

GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MEC. mm	lx (cm4) Wx (cm3)	ly (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR. PACK PR.	BR	AN	KL	GS	M1
VR127		35	234	-	-	-	7	-	X				
VR214		25	-	-	-	-	7	-	X				
VR426		22	424,4	65	37,53 6.38	20.03 4	7	2	X	X	X	X	
VR427		22	512,4	128	67,44 9.36	61.01 8.4	7	2	X	X	X	X	
VR514		25	-	-	-	-	7	-	X				
VR515		25	-	-	-	-	7	-	X				
VR515A		25	-	-	-	-	7	-	X				
VR565		26	121	15	-	-	3.5 7	6	X	X	X	X	
VR566		26	161	16	-	-	3.5 7	6	X	X	X	X	

BR = BRUT - BRUT - ROH - BRUT

AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED

KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS

GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

A = BUITEN - EXTERIEUR - AUSSEN - OUTSIDE
B = BINNEN - INTERIEUR - INNEN - INSIDE

16/7/07

11

NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. mm	Ix (cm4)	Iy (cm4)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
					Wx (cm3)	Wy (cm3)							
VR910		27	521	494	5,19 1.66	96,15 15.47	7	2	X	X	X	X	
VR912		27	386.5	361.1	-	-	7	2	X	X	X	X	
VR1012		16	342,8	152	30,41 7.5	28,15 9.21	7	2	X	X	X	X	X
VR1017		18	497	144	18,18 5.01	20,91 5.44	7	2	X	X	X	X	X
VR1021		19	853	224	52,85 10.49	243,68 30.75	7	1	X	X	X	X	X
VR1022		17	418,5	146,4	25,56 5.4	18,62 6.41	7	2	X	X	X	X	X
VR1025		21	279,4	48	8,25 3.16	4,21 1.77	7	2	X	X	X	X	
VR1040		28	203,8	53,9	-	-	7	6	X	X	X	X	
VR1041		28	235,8	69,9	-	-	7	6	X	X	X	X	

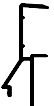
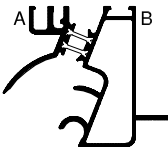
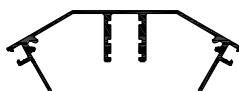
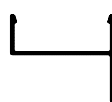
BR = BRUT - BRUT - ROH - BRUT

AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED

KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS

GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

NUMMER NUMERO NUMBER NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MECH. MECH. mm	lx (cm4) Wx (cm3)	ly (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR. PACK PR.	BR	AN	KL	GS	M1
VR1042		28	211,8	63,3	-	-	7	6	X	X	X	X	
VR1043		28	221,7	68,5	-	-	7	6	X	X	X	X	
VR1117	 	18	553,5	215,4	35.03 8.51	25.51 5.69	7	2	X	X	X	X	X
VR1217	 	18	289,8	105,4	10,62 3.22	1,81 0.8	7	2	X	X	X	X	
VR2125		34	561.3	142.9	-	-	7		X	X	X	X	
DK052N		31	171,4	96	-	-	4.6 7	4	X	X	X	X	
DK053		31	191,4	97,5	-	-	7	4	X	X	X	X	
DK054		31	240	146	-	-	7	2	X	X	X	X	
DK154		31	-	-	-	-	7	-	X				

BR = BRUT - BRUT - ROH - BRUT

AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED

KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS

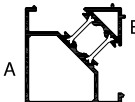
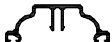
GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

A = BUITEN - EXTERIEUR - AUSSEN - OUTSIDE
B = BINNEN - INTERIEUR - INNEN - INSIDE

16/7/07

13

NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. MEC. mm	Ix (cm4) Wx (cm3)	Iy (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR. PACK PR.	BR	AN	KL	GS	M1
DK155		29	210,4	-	-	-	7	-	X				
MC150		29	185,3	-	-	-	7	2	X	X	X	X	
MC152		29	186	-	-	-	7	2	X	X			
TL050	 X Y---Y X	30	305,8	102	14.25 5.27	14.25 5.27	3.25 6.5	2	X	X	X	X	X
UTL010		35	120	-	-	-	6	10	X	X			
VL75		33	54,6	-	-	-	6,5	10	X	X			
VT052		32	214,7	109	-	-	7	2	X	X	X	X	
VT056		23	237,3	83	-	-	7	6	X	X	X	X	
VT123		20	304	109	-	-	7	2	X	X	X	X	

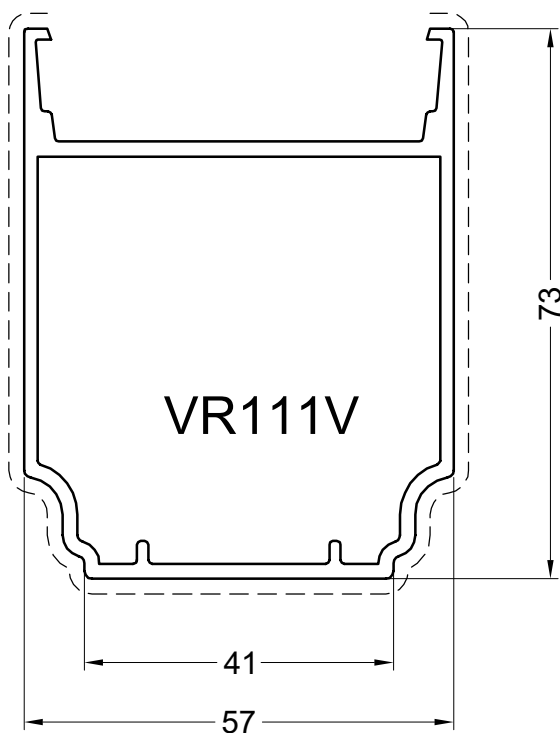
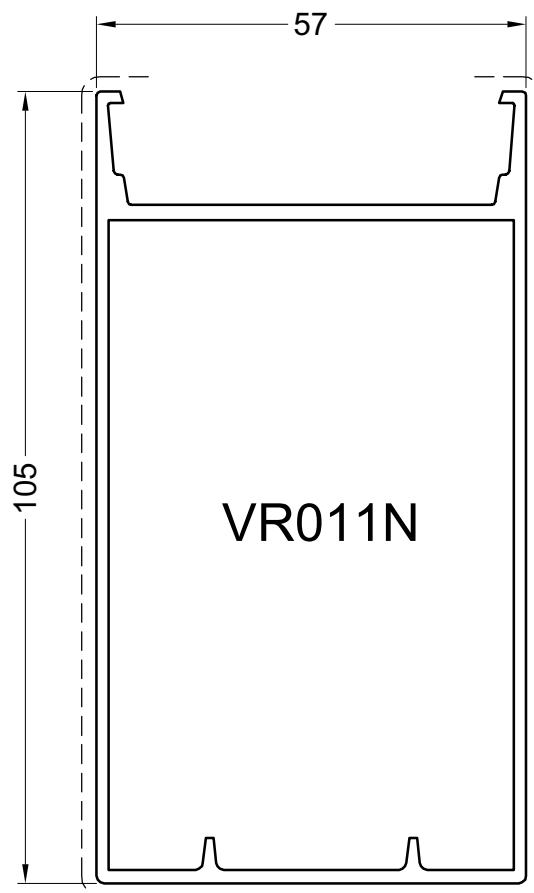
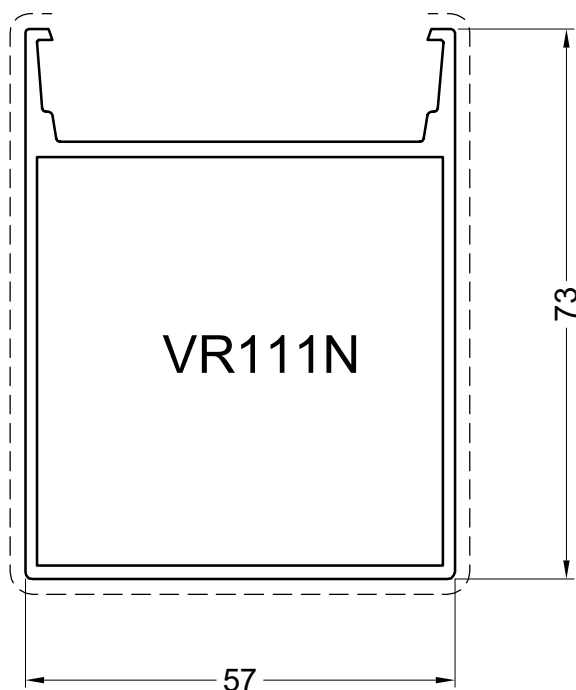
BR = BRUT - BRUT - ROH - BRUT

AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED

KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS

GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR



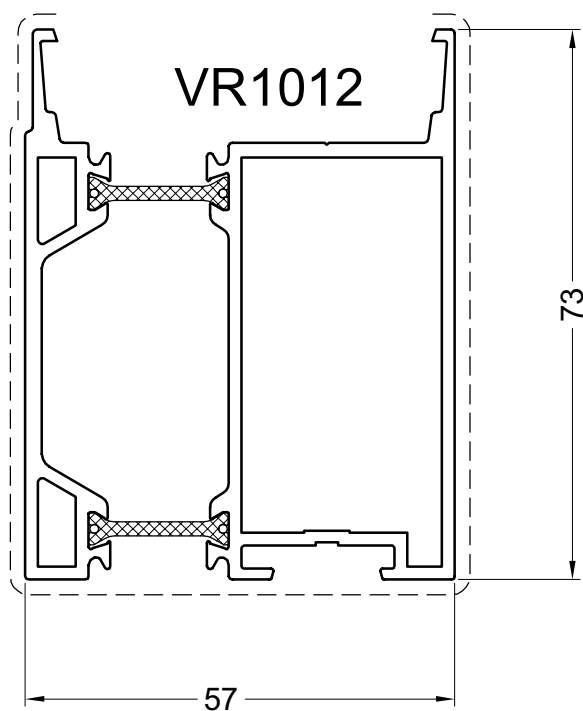
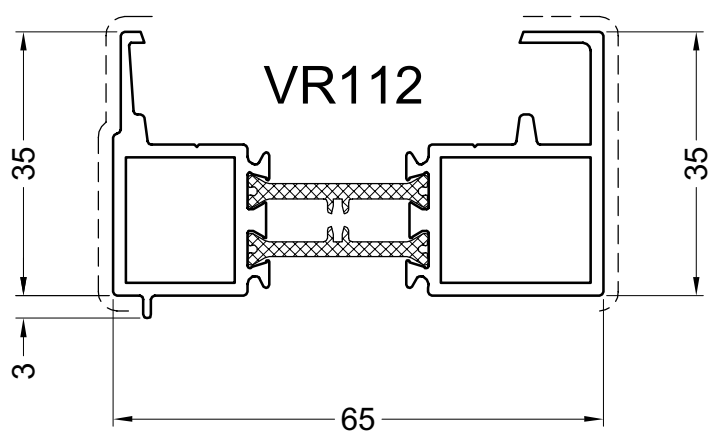
prof01

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

16/7/07

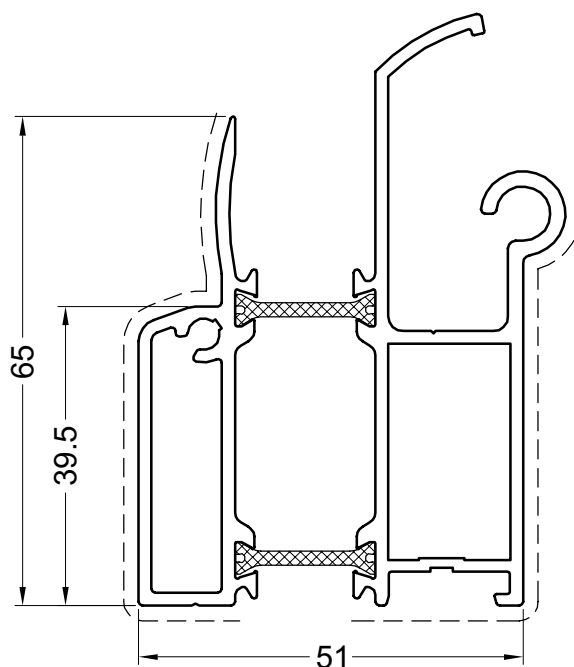
15



prof02

BASISPROFIEL VOOR SCHARNIER
PROFIL DE BASE POUR PROFILE CHARNIERE
BASISPROFIL FÜR SCHARNIERPROFIL
BASE PROFILE FOR HINGE

PROFIELEN - PROFILS- PROFILE - PROFILES



VR1022

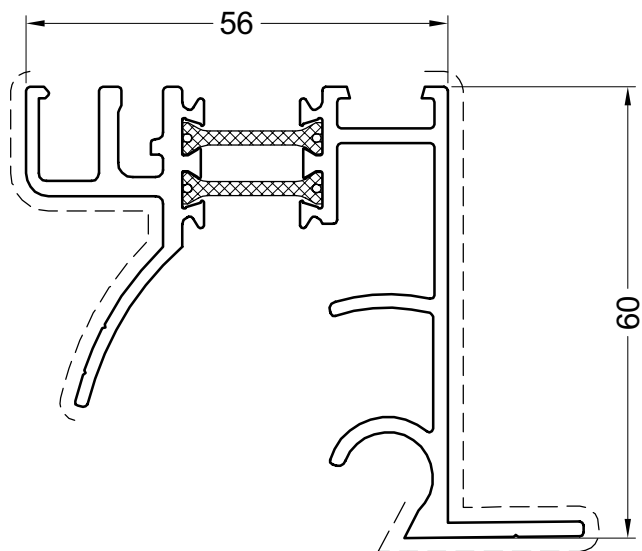
prof03c

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

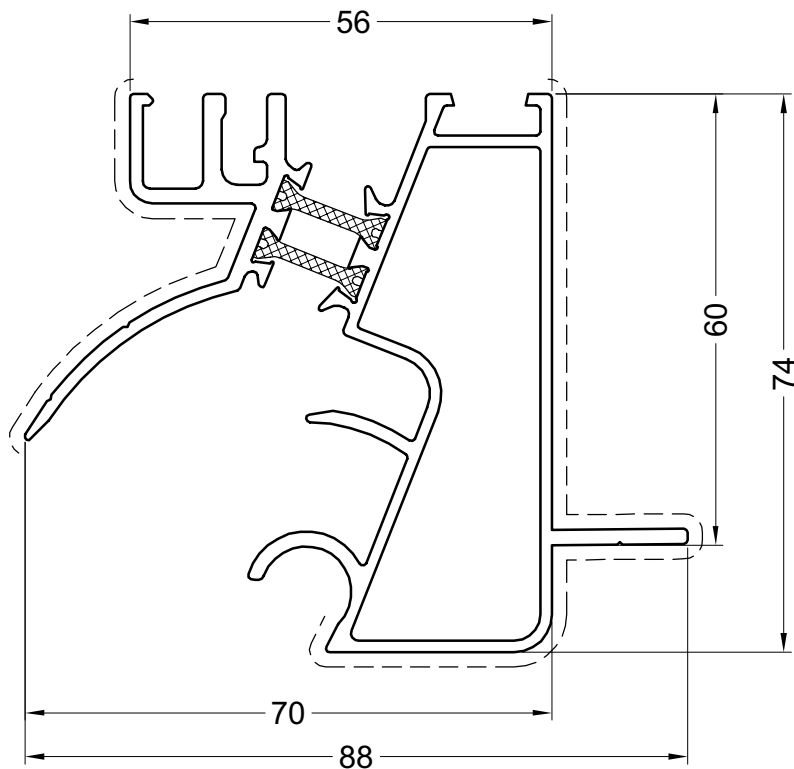
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

16/7/07

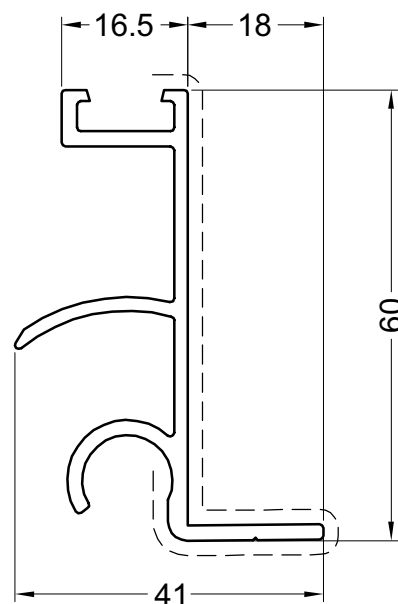
17



VR1017

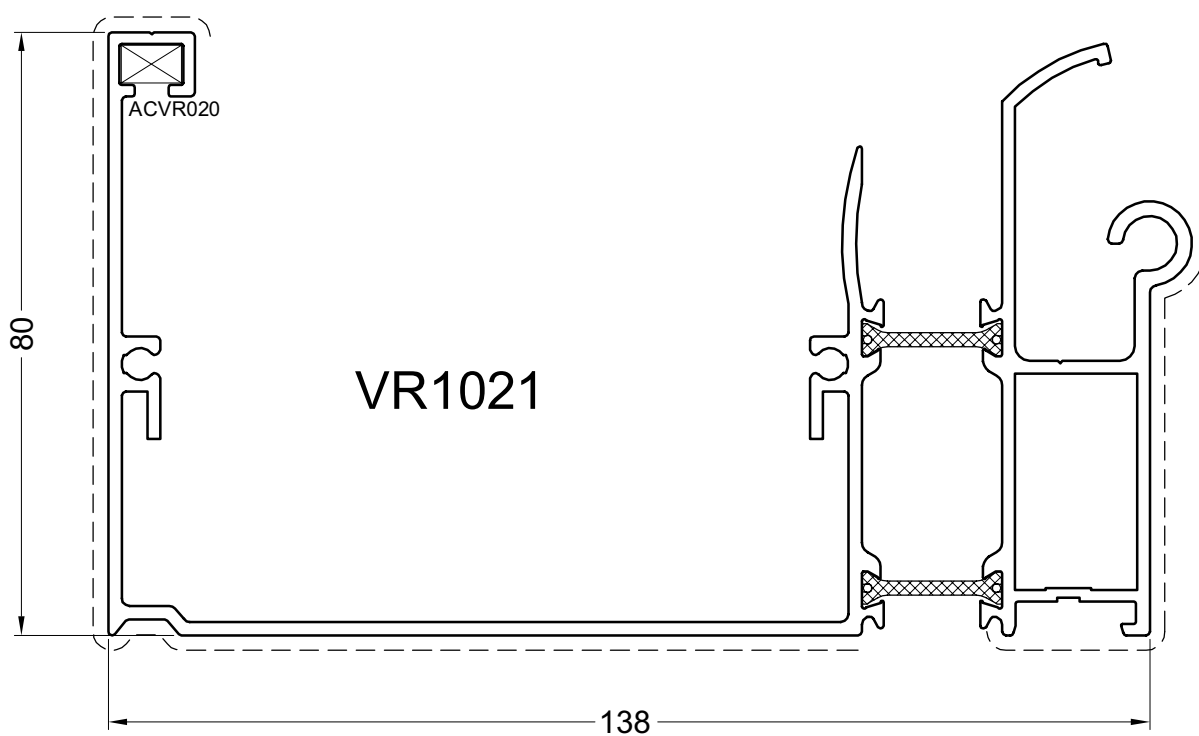


VR1117



VR1217

prof04



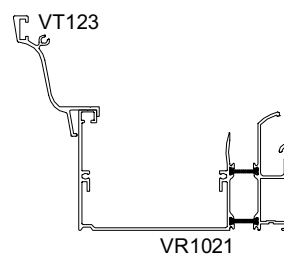
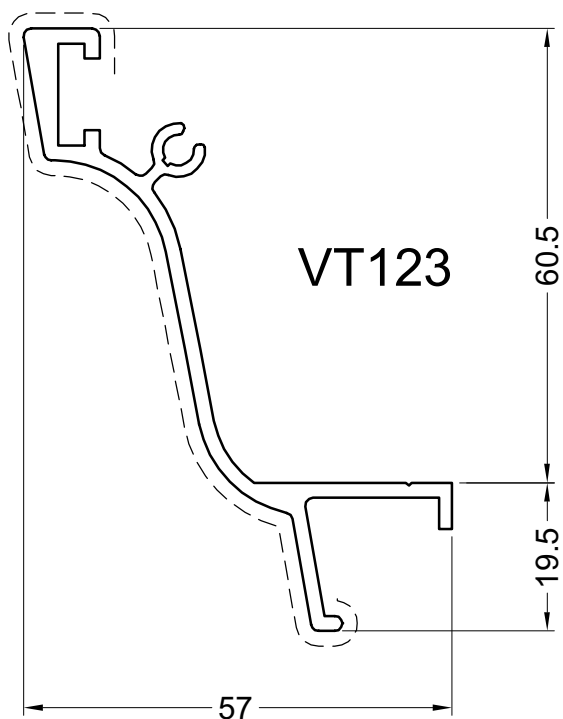
prof03

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

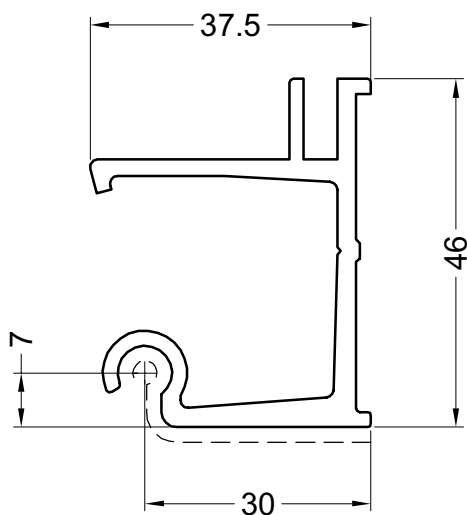
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

16/7/07

19



prof03d



VR1025

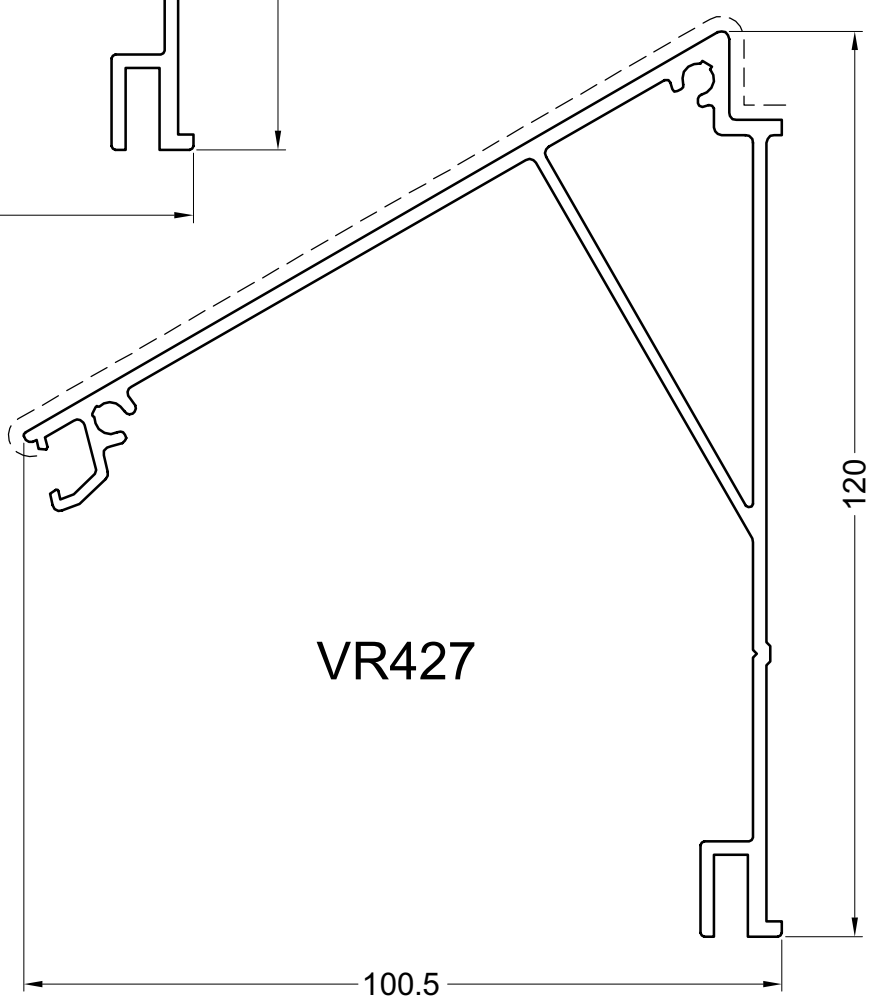
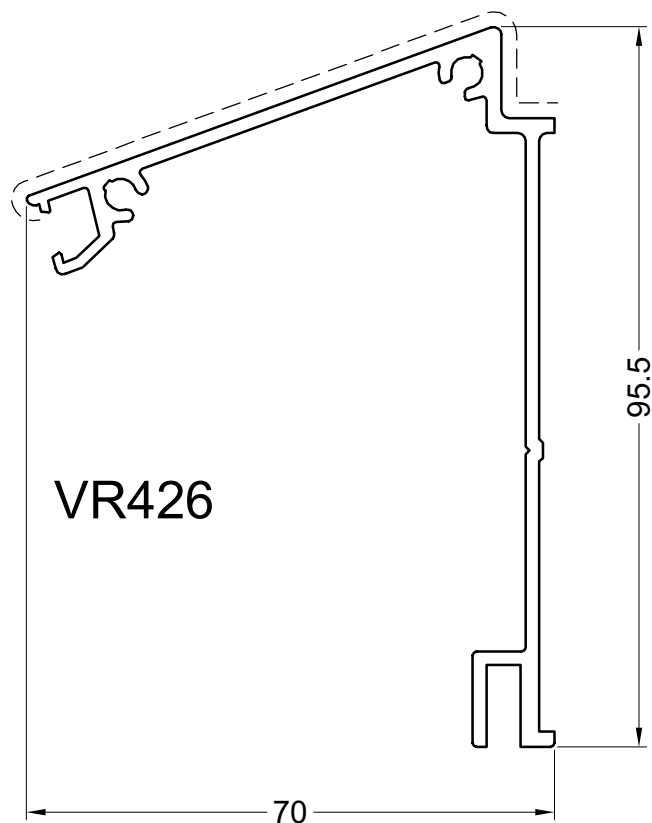
prof05

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

16/7/07

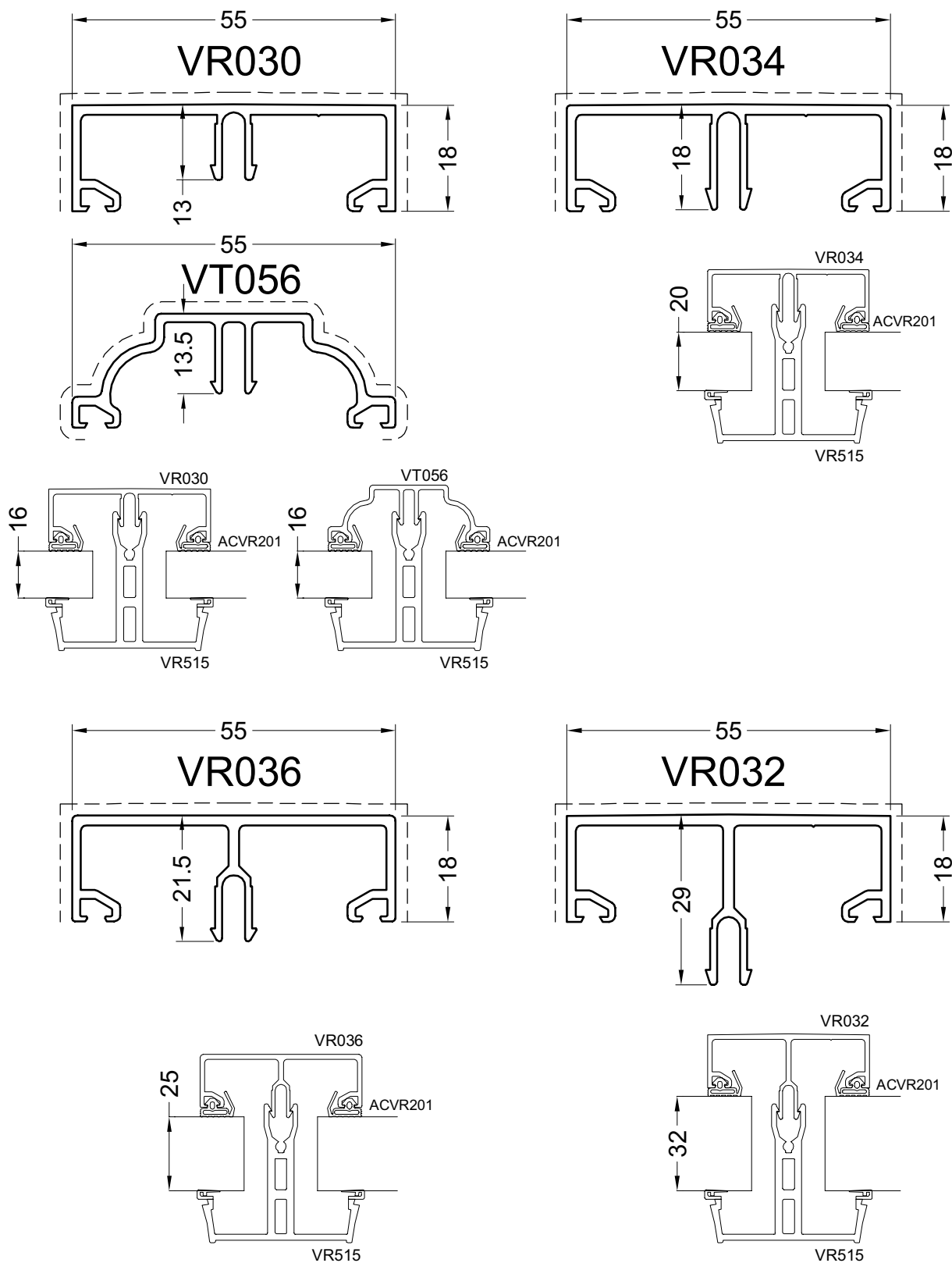
21



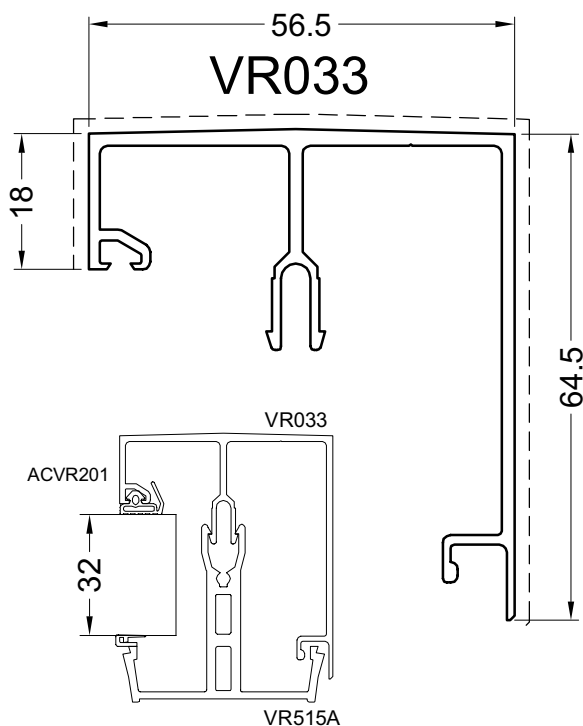
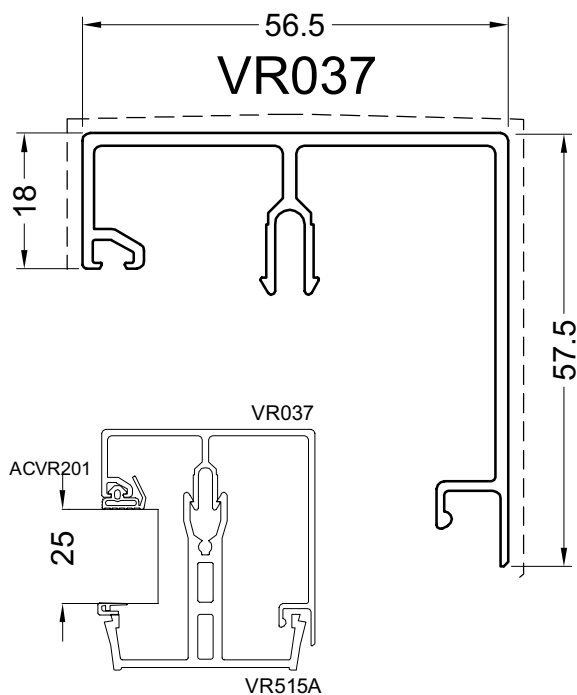
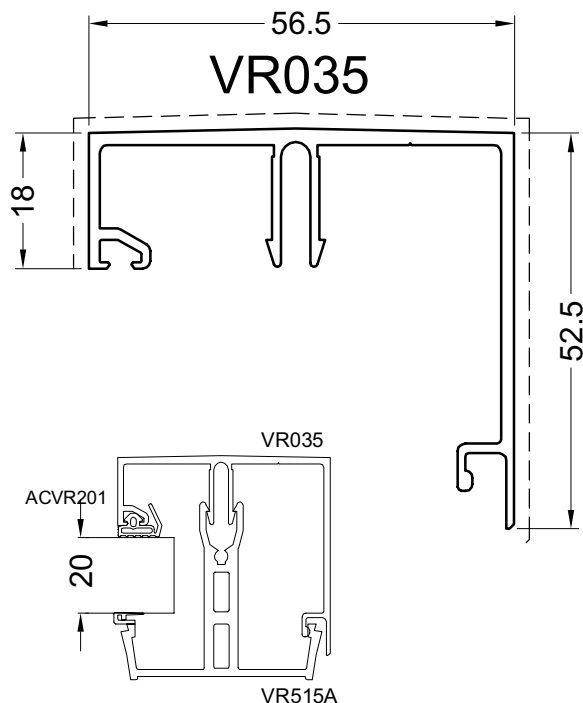
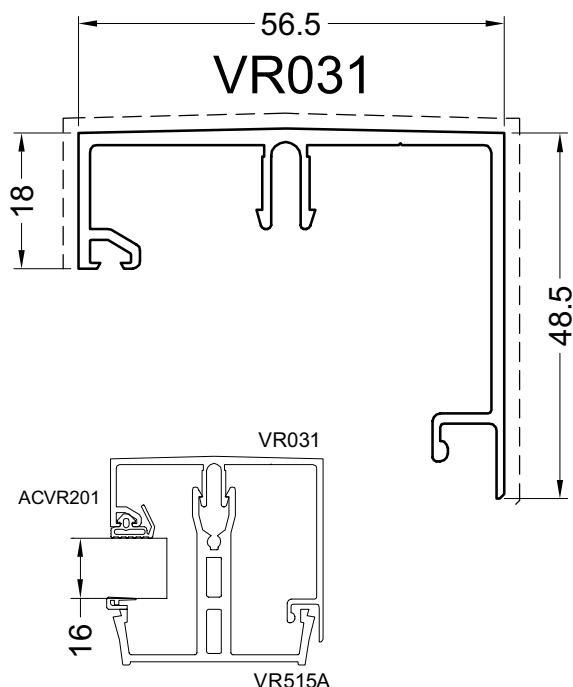
prof05b

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

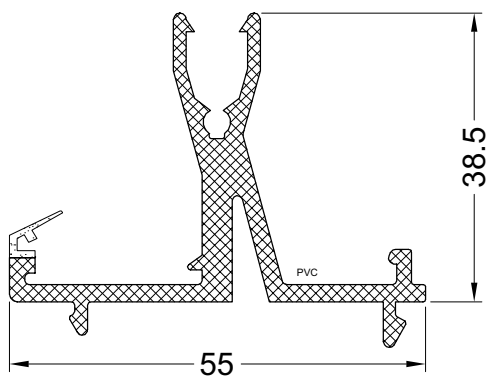
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side



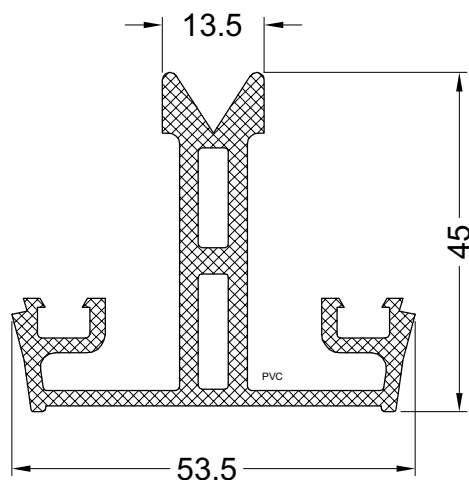
prof09



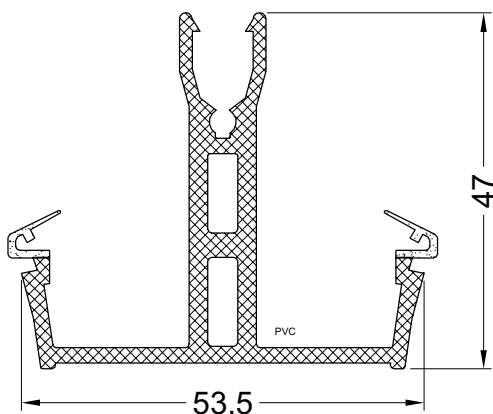
prof10



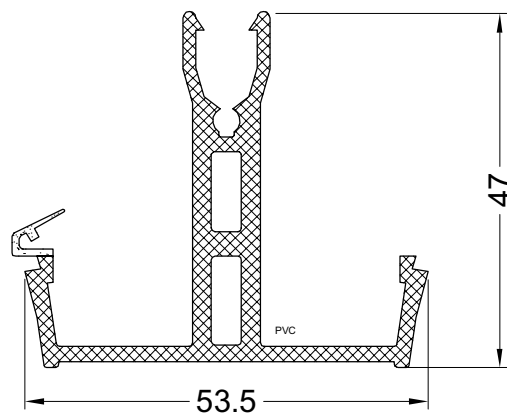
VR214



VR514



VR515



VR515A

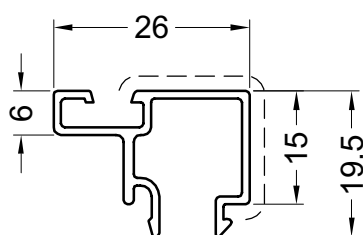
prof11

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

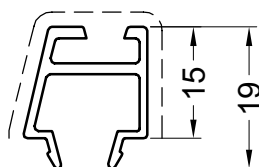
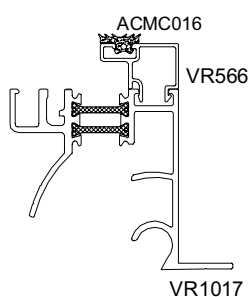
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

16/7/07

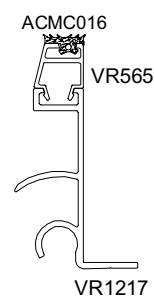
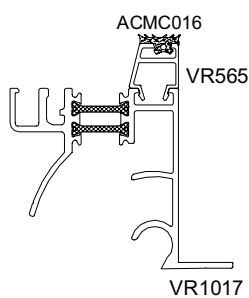
25

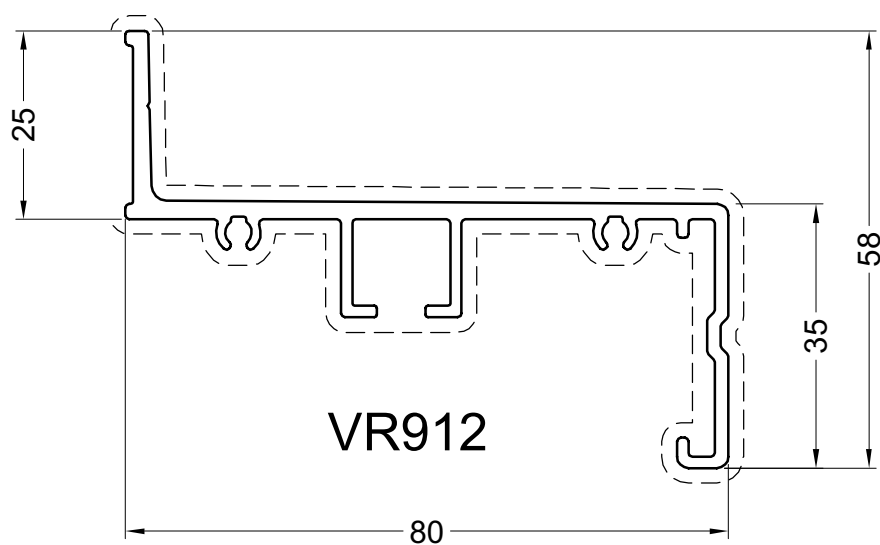
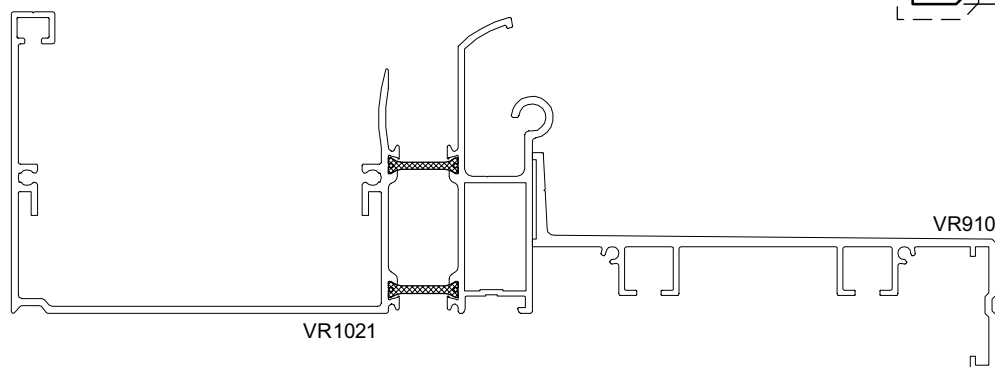
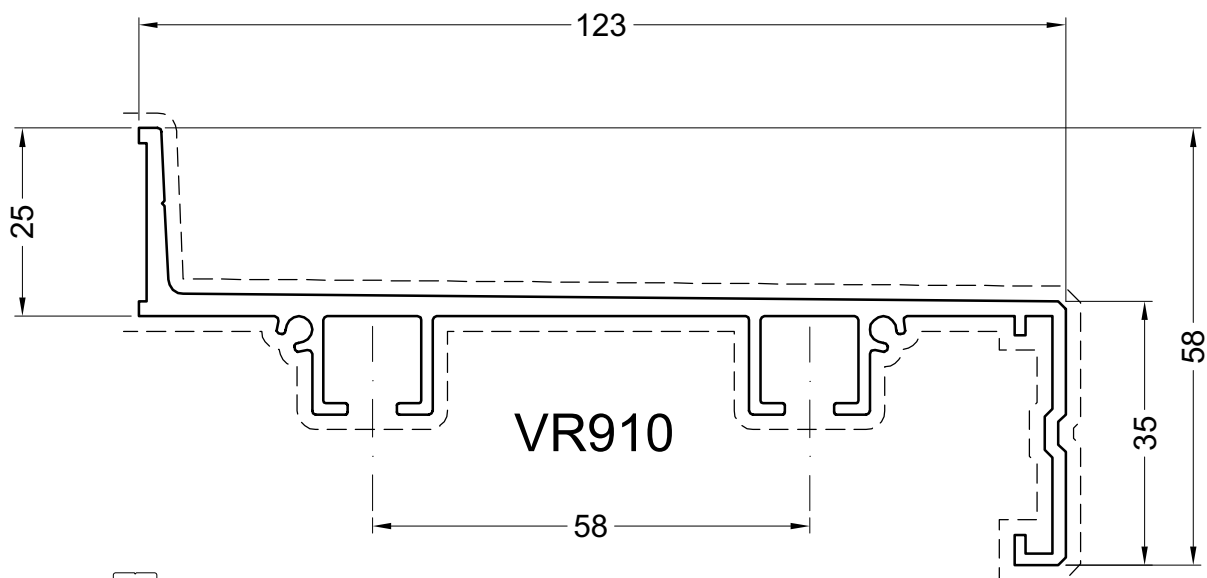


VR566



VR565





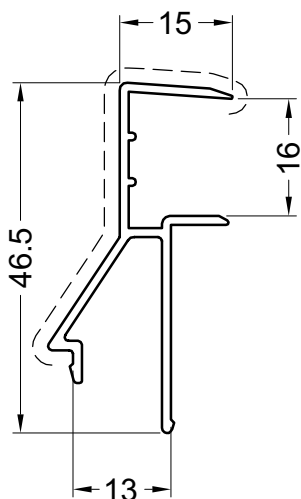
prof15

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

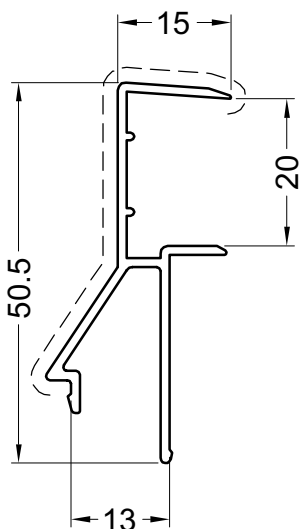
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

16/7/07

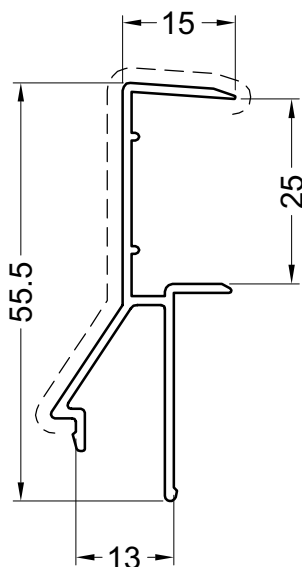
27



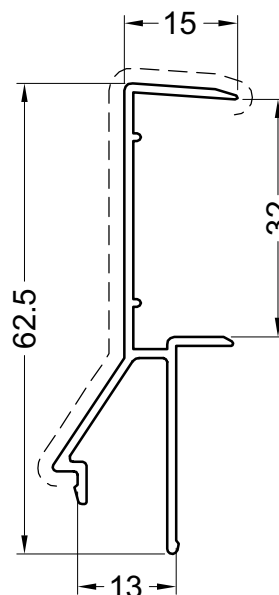
VR1040



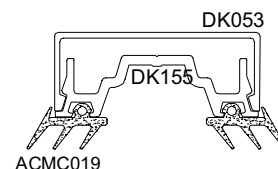
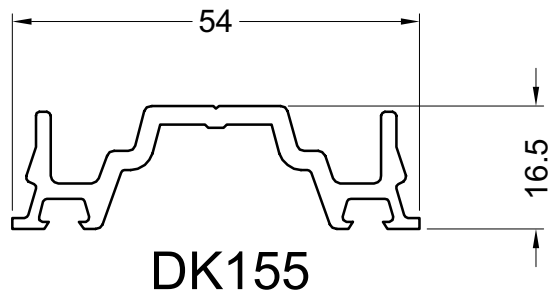
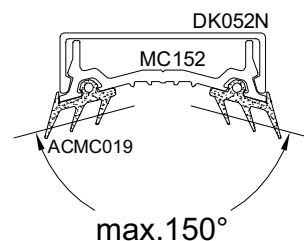
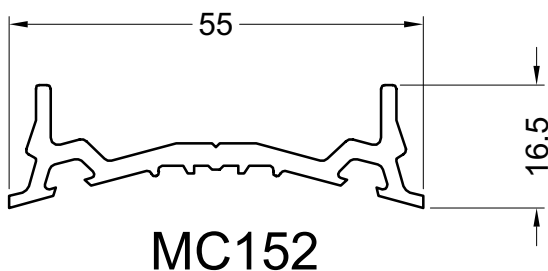
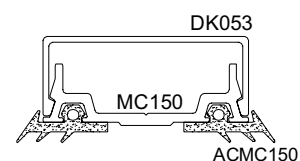
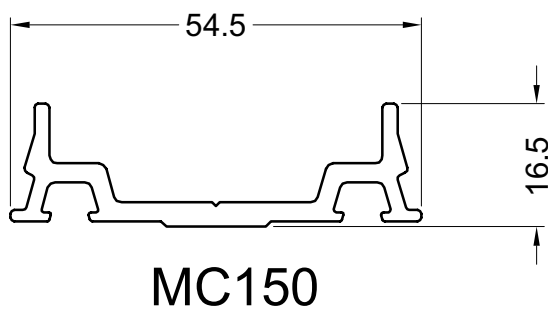
VR1042



VR1043



VR1041



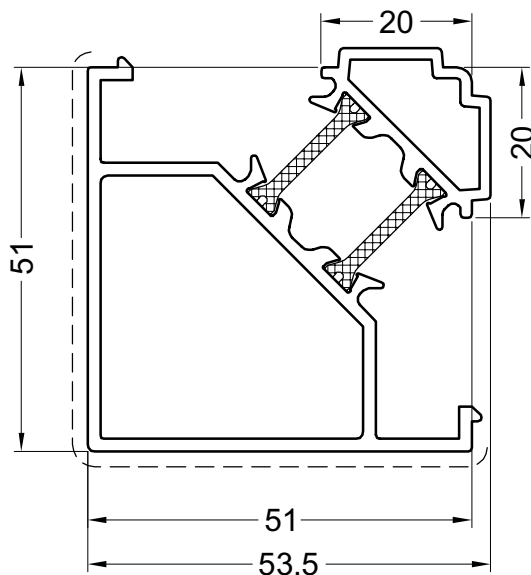
prof08

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

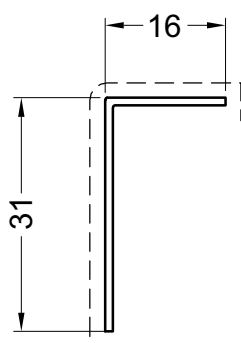
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

16/7/07

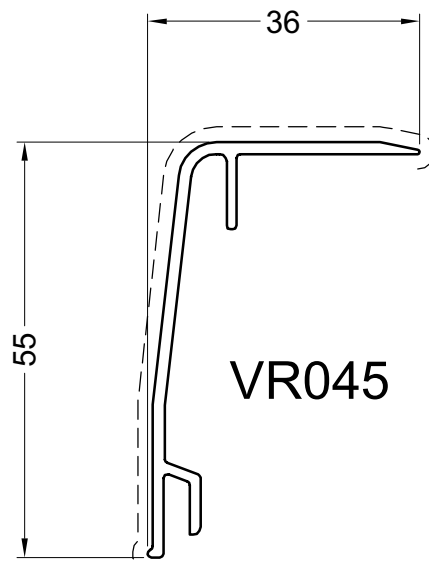
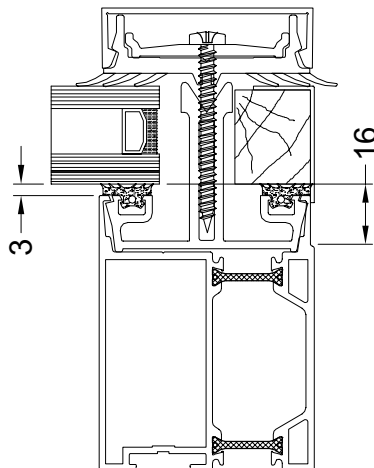
29



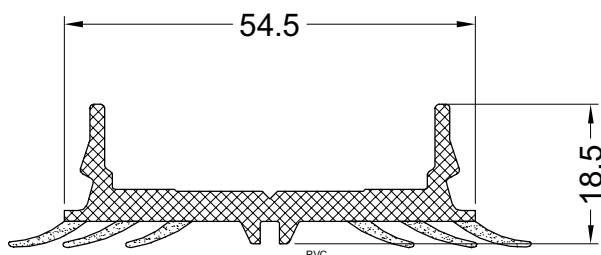
TL050



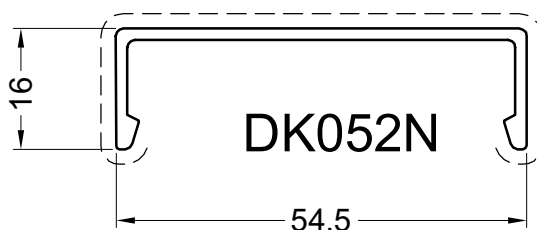
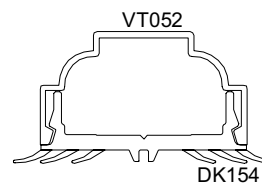
VR042



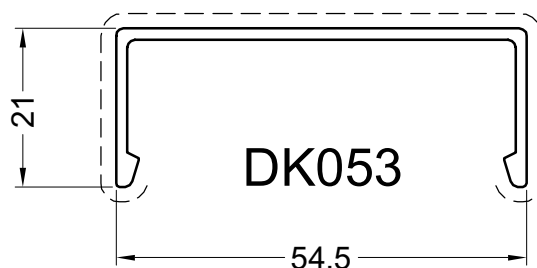
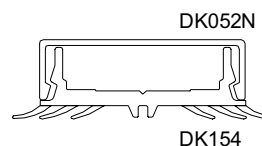
VR045



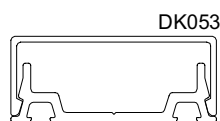
DK154



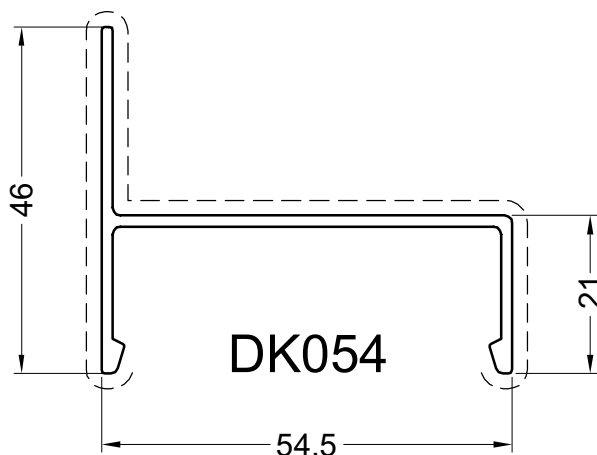
DK052N



DK053



MC150

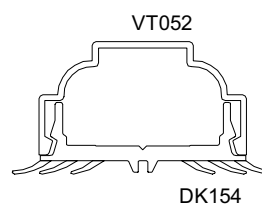
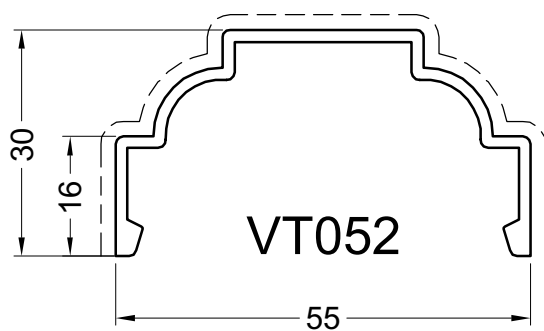


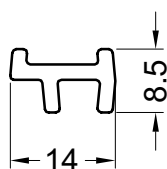
DK054

prof07

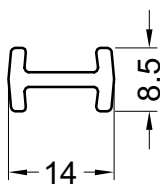
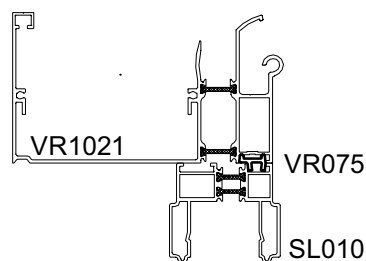
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

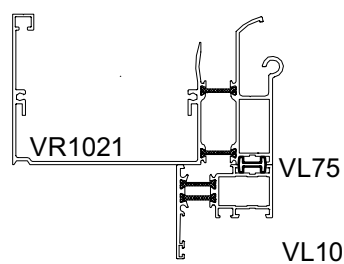




VR075

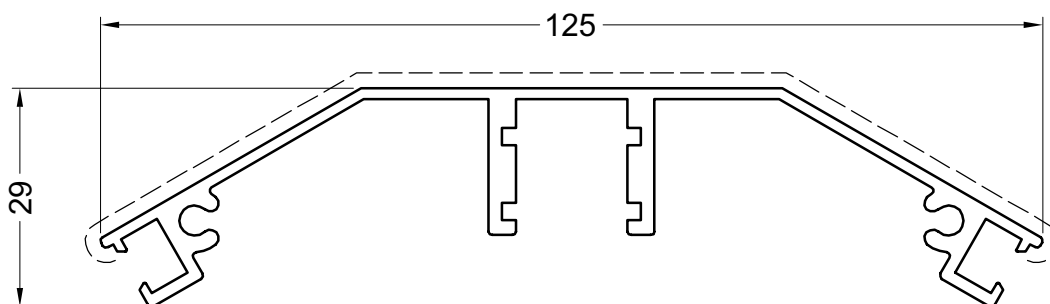


VL75

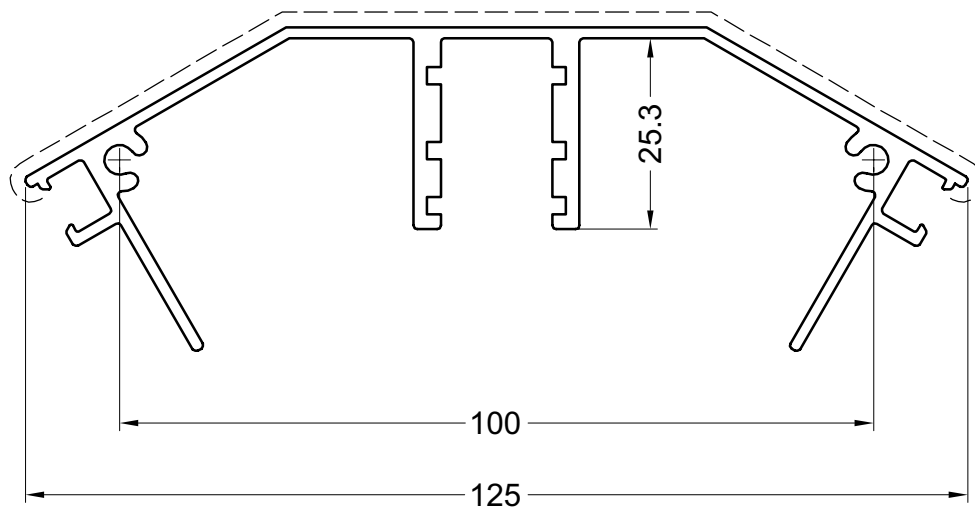


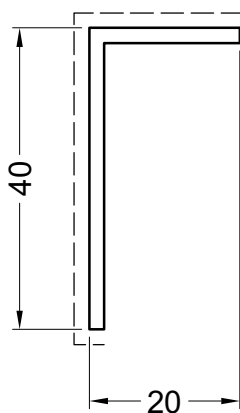
prof12

VR125

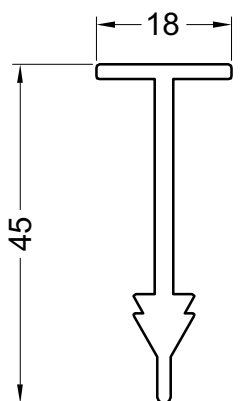


VR2125

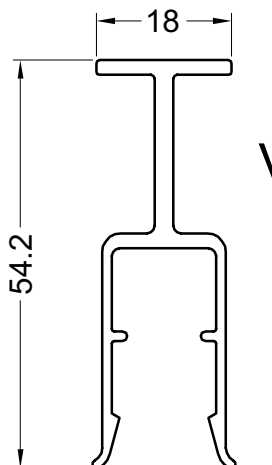




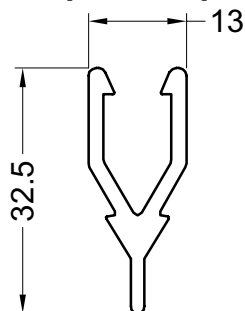
UTL010



VR126

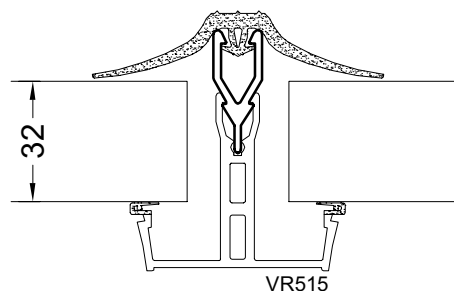
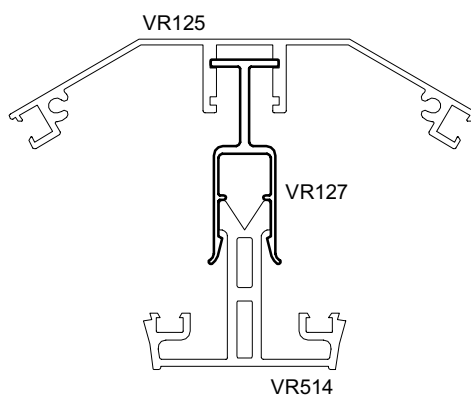
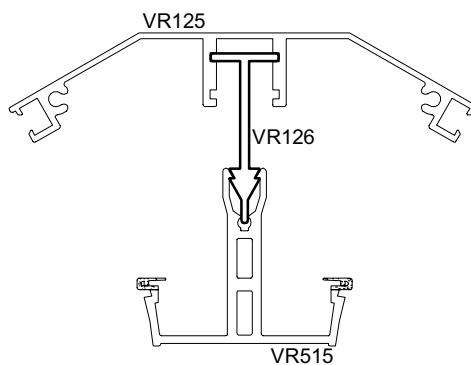


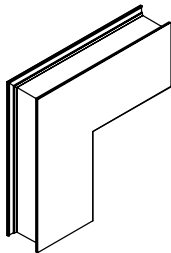
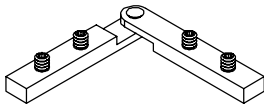
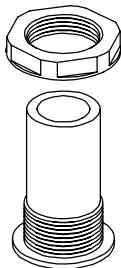
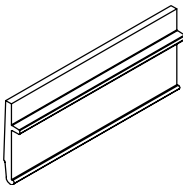
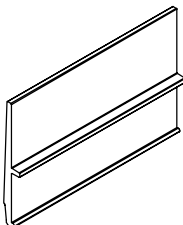
VR127

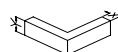


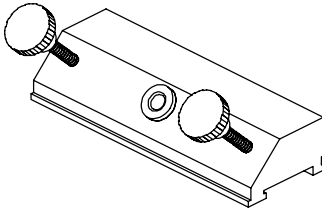
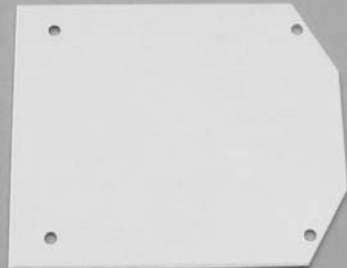
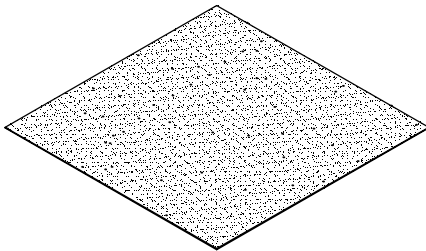
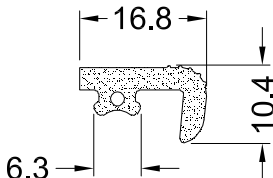
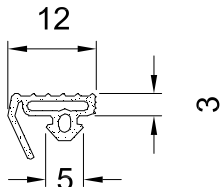
VR052

prof14



		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
 VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE	ACVR011N -Gelast stuk uit VR011N -Pièce soude du VR011N -Geschweisst stuk aus VR011N -Welded piece out of VR011N	1	Stuk Pièce Stück Piece	VR011N	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACVR020 -Variabele verbinding goot -Raccord orientable gouttière -Verstelbare verbinding dachrinne -Adjustable attach gutter	1	Stuk Pièce Stück Piece	VR1021	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACVR021 -Overloop -Trop-plein -Überlaufen kontrolle -Overflow control	1	Stuk Pièce Stück Piece	VR1021	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
BR																	
AN																	
KL																	
GS																	
Z	X																
W	X																
	ACVR056 -Glassteun enkel glas -Support cale de vitrage simple vitrage -Klotz-auflage einfachverglasung -Glazing support single glazing	1	Stuk Pièce Stück Piece	VR1017 VR1117	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACVR057 -Glassteun -Support cale de vitrage -Klotz-auflage -Glazing support	1	Stuk Pièce Stück Piece	VR1017 VR1117	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	

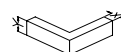


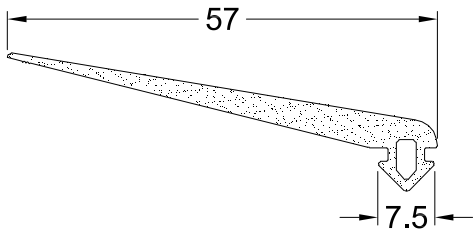
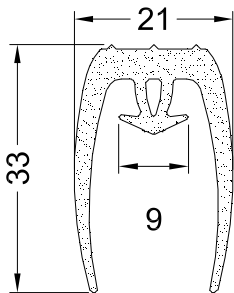
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR090 -Boormal -Calibre -Bohrschablone -Boring jet set	1	Stuk Pièce Stück Piece	VR1017 VR1117	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACVR125 -Afdichting zijkant nok -Fermeture latérale faitière -Endkappe für dachfirst -Side plate for ridge	1	Stuk Pièce Stück Piece	VR125	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
BR	X																
AN	X																
KL	X																
GS	X																
Z	X																
W	X																
	ACVR140 -Zelfklevende EPDM 500/500/2.5mm -EPDM autocollant 500/500/2.5mm -Selbstklebend EPDM 500/500/2.5mm -Self-adhesive EPDM 500/500/2.5mm	1	Stuk Pièce Stück Piece	ACVR125 ACVR1021 ACVR1022 ACVR1023 ACVR1024 ACVR1426 ACVR1427	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACVR200 -Beglazingsrubber veranda -Joint de vitrage veranda -Glashaltgummi für Wintergarten -Glazing gasket for conservatory	50	m	VR514	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACVR201 -Dichtingsstrip met lip -Joint d'étanchéité avec moustache -Abdichtungsgummi mit lippe -Sealstrip with lip	100	m	VR030 VR031 VR032 VR033 VR034 VR035 VR036 VR037 VT056	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	

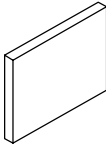
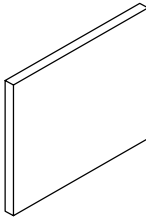
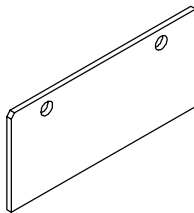
BR = BRUT - BRUT - ROH - BRUT
AN (X) = ANODISATIE - ANODISE - ELOXIERT - ANODISED
AN (■) = GELAKT - LAQUE - LACKIERT - LACQUERED -- RAL9006M
KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
Z = ZWART - NOIR - SCHWARZ - BLACK
W = WIT - BLANC - WEISS - WHITE

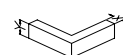


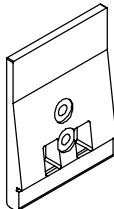
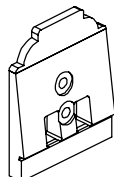
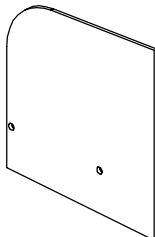
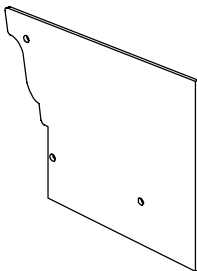
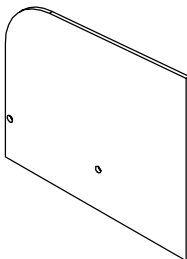
GEREEDSCHAP - OUTILLAGE
WERKZEUG - TOOL
BEVESTIGING - FIXATION
BEFESTIGUNG - FIXATION

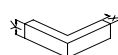


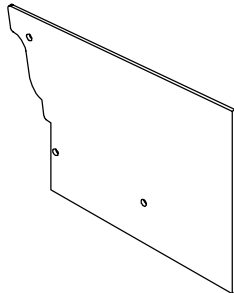
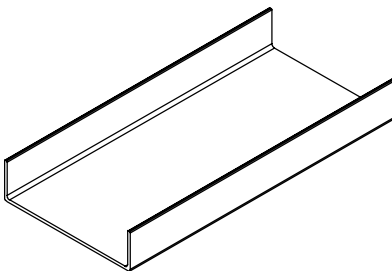
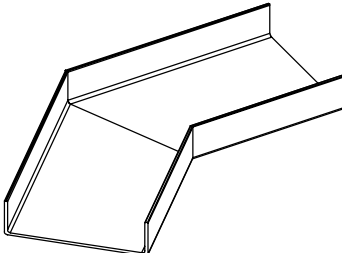
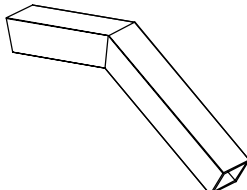
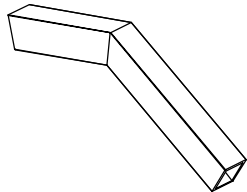
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR202 -Dichtingsstrip muuraansluiting -Joint d'étanchéité murale -Abdichtungsgummi mauwer -Ridge sealstrip wall	25 50	m	VR125 VR426 VR427	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
BR																	
AN																	
KL																	
GS																	
Z	X																
W	X																
	ACVR208 -Beglazingsrubber polycarbonaat -Joint de vitrage pour polycarbonat -Glassgummi für polycarbonat -Glazing strip for polycarbonate	50 35	m	IP010	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
BR																	
AN																	
KL																	
GS																	
Z	X																
W	X																
	ACVR516 -Inbouwspot vast 220V - incl lamp 50W -Spot encastrable fixe 220V - incl lampe 50W -Einbau-Spotlight fest 220V - inkl lampe 50W -Built-in spotlight fixed 220V - incl lamp 50W Boor-Trou-Loch-Hole = diam. 49mm	1	Stuk Pièce Stück Piece	VR011N VR111N	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
BR																	
AN																	
KL																	
GS																	
Z	X																
W	X																
	ACVR517 -Inbouwspot wentelbaar 12V - incl lamp 20W -Spot encastrable pivote 12V - incl lampe 20W -Einbau-Spotlight beweglich 12V - inkl lampe 20W -Built-in pivot spotlight 12V - incl lamp 20W Boor-Trou-Loch-Hole = diam. 49mm	1	Stuk Pièce Stück Piece	VR011N VR111N	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
BR																	
AN																	
KL																	
GS																	
Z	X																
W	X																
	ACVR519 -Spot 220V - incl lamp 50W -Spot 220V - incl lampe 50W -Spotlight 220V - inkl lampe 50W -Spotlight 220V - incl lamp 50W Boor-Trou-Loch-Hole = diam. 30mm	1	Stuk Pièce Stück Piece	VR011N VR111N	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table> CHROOM	BR		AN		KL		GS		Z	X	W	X
BR																	
AN																	
KL																	
GS																	
Z	X																
W	X																

		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR600 x -Afstandshouder 35mm/45mm -Espaceur 35mm/45mm -Distanzstück 35mm/45mm -Spacer 35mm/45mm x = groen, vert, grün, green	1	Stuk Pièce Stück Piece	VR426 VR427 VR1025	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACVR601 x -Afstandshouder 55mm/65mm -Espaceur 55mm/65mm -Distanzstück 55mm/65mm -Spacer 55mm/65mm x = blauw, bleu, blau, blue	1	Stuk Pièce Stück Piece	VR426 VR427 VR1025	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACVR910 -Eindplaat voor gordijnrail -Embout pour rail cache rideau -Endplatte für Vorhang Profil -End plate curtain rail  DIN7981 4.2X16	1	Stuk Pièce Stück Piece	VR910	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z		W	
BR	X																
AN	X																
KL	X																
GS	X																
Z																	
W																	
	ACVR912 -Eindplaat voor gordijnrail enkel -Plaque pour glissière simple -Endplatte für Vorhangsschiene einzeln -End plate curtain rail single  DIN7981 4.2X16	1	Stuk Pièce Stück Piece	VR912	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z		W	
BR	X																
AN	X																
KL	X																
GS	X																
Z																	
W																	
	ACVR916 -Nylon glijder -Glissière en nylon -Nylon gleiter -Nylon glider	1	Stuk Pièce Stück Piece	VR910 VR912	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z		W	X
BR																	
AN																	
KL																	
GS																	
Z																	
W	X																



		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR1015 -Eindstuk 76mm -Pièce latérale 76mm -Abdichtung 76mm -Sealing 76mm	1 10 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
BR																	
AN																	
KL																	
GS																	
Z	X																
W	X																
	ACVR1016 -Eindstuk 70mm -Pièce latérale 70mm -Abdichtung 70mm -Sealing 70mm	1 10 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
BR																	
AN																	
KL																	
GS																	
Z	X																
W	X																
	ACVR1021 -Eindplaat -Plaque -Endstück -Endpiece	1	Stuk Pièce Stück Piece	VR1021 VR1022	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
BR	X																
AN	X																
KL	X																
GS	X																
Z	X																
W	X																
	ACVR1022 -Eindplaat -Plaque -Endstück -Endpiece	1	Stuk Pièce Stück Piece	VR1021 VT123	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
BR	X																
AN	X																
KL	X																
GS	X																
Z	X																
W	X																
	ACVR1023 -Grote eindplaat -Grande plaque -Grosse Endstück -Large endpiece	1	Stuk Pièce Stück Piece	VR1021	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
BR	X																
AN	X																
KL	X																
GS	X																
Z	X																
W	X																

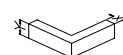


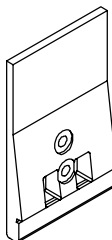
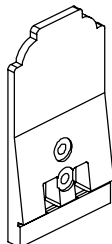
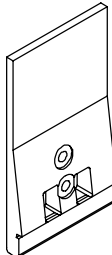
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR1024 -Grote eindplaat -Grande plaque -Grosse Endstück -Large endpiece	1	Stuk Pièce Stück Piece	VR1021 VT123	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
BR	X																
AN	X																
KL	X																
GS	X																
Z	X																
W	X																
	ACVR1030 -Dilatatiestuk -Pièce de dilatation -Dilatation -Connection piece	1	Stuk Pièce Stück Piece	VR1021	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
 VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE	ACVR1031 -Variabel koppelstuk -Pièce raccord variable -Variabel verbindingsstück -Variable coupling piece op bestelling, sur commande auf Bestellung, on demand	1	Stuk Pièce Stück Piece	VR1021	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
 VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE	ALU ACVR1307 -Variabel koppelstuk -Pièce raccord variable -Variabel verbindingsstück -Variable coupling piece op bestelling, sur commande auf Bestellung, on demand	1	Stuk Pièce Stück Piece	VR111N	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
 VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE	ALU ACVR1308 -Variabel koppelstuk -Pièce raccord variable -Variabel verbindingsstück -Variable coupling piece op bestelling, sur commande auf Bestellung, on demand	1	Stuk Pièce Stück Piece	VR111V	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	

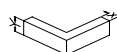
BR = BRUT - BRUT - ROH - BRUT
 AN (X) = ANODISATIE - ANODISE - ELOXIERT - ANODISED
 AN (■) = GELAKT - LAQUE - LACKIERT - LACQUERED -- RAL9006M
 KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
 GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
 Z = ZWART - NOIR - SCHWARZ - BLACK
 W = WIT - BLANC - WEISS - WHITE

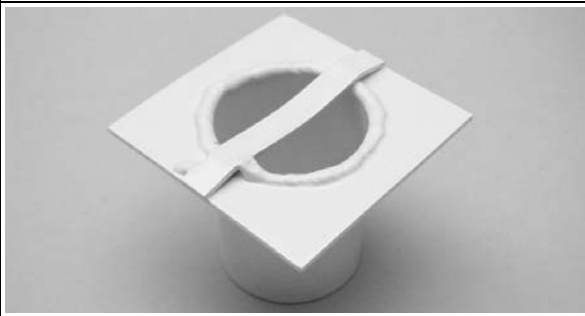
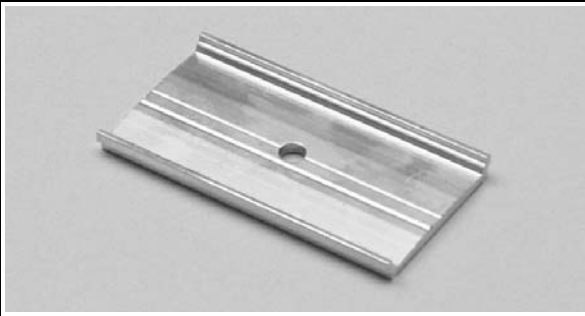
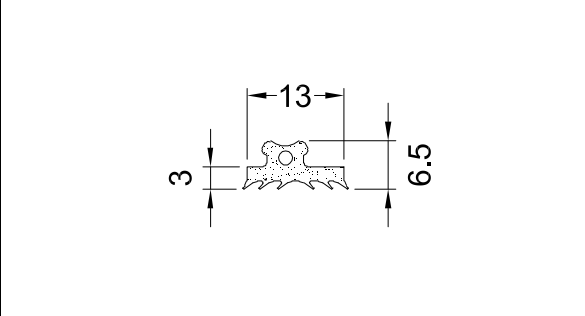
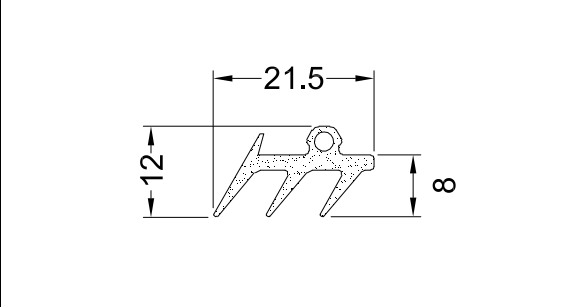


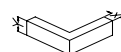
GEREEDSCHAP - OUTILLAGE
 WERKZEUG - TOOL
 BEVESTIGING - FIXATION
 BEFESTIGUNG - FIXATION

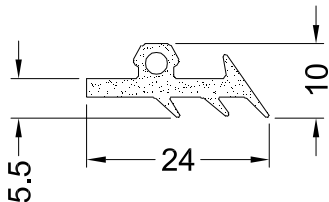
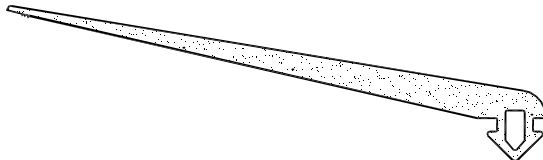
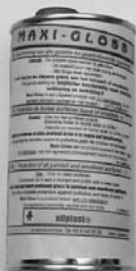


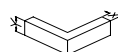
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR1426 -Eindplaat -Plaque -Endstück -Endpiece	1	Stuk Pièce Stück Piece	VR426 VR1025 VR1217	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
BR	X																
AN	X																
KL	X																
GS	X																
Z	X																
W	X																
	ACVR1427 -Eindplaat -Plaque -Endstück -Endpiece	1	Stuk Pièce Stück Piece	VR427 VR1025 VR1217	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
BR	X																
AN	X																
KL	X																
GS	X																
Z	X																
W	X																
	ACVR2015 -Eindstuk 91mm -Pièce latérale 91mm -Abdichtung 91mm -Sealing 91mm	1 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
BR																	
AN																	
KL																	
GS																	
Z	X																
W	X																
	ACVR2016 -Eindstuk 105mm -Pièce latérale 105mm -Abdichtung 105mm -Sealing 105mm	1 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
BR																	
AN																	
KL																	
GS																	
Z	X																
W	X																
	ACVR2017 -Eindstuk 102.5mm -Pièce latérale 102.5mm -Abdichtung 102.5mm -Sealing 102.5mm	1 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
BR																	
AN																	
KL																	
GS																	
Z	X																
W	X																



		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACAPS018 -Waterafvoer ø 50 -Pièce d'écoulement d'eau ø 50 -Entwasserungsstück ø 50 -Piece for waterdecharge hole ø 50	1	Stuk Pièce Stück Piece	VR1021	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
BR	X																
AN	X																
KL	X																
GS	X																
Z	X																
W	X																
	ACDK066 -Aandrukplaatje dakprofielen -Plaque de serrage prof. toiture -Andruckplatte dachprofile -Packer alu for roof profiles	1	Stuk Pièce Stück Piece	DK154	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACDR052 -Inox schroef -Vis en inox -Inox Schraube -Stainless steel screw  DIN7981 4.8X50	200	Stuk Pièce Stück Piece	ACDK066 MC150 DK155	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACMC016 -Beglazingsrubber regel -Joint de vitrage int. ouvr. -Dichtung für Riegel -Sealing for transom	150	m	VR514 VR565 VR566	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACMC019 -Beglazingsrubber klemlat MC152 -Joint MC152 -Dichtung für Druckleiste MC152 -Sealing for MC152	50	m	MC152 DK155	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	



		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACMC150 -Beglazingsrubber -Joint -Dichtung -Sealing	50	m	MC150	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACMS02 -Dichting muur -Joint murale -Abdichtung mauer -Sealstrip wall	40	m	VR426 VR427	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
BR																	
AN																	
KL																	
GS																	
Z	X																
W	X																
	ACMX09700 -Alu-polish -Alu-polish -Alu-polish -Alu-polish 750ml	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACMX09761 -Maxi-gloss -Maxi-gloss -Maxi-gloss -Maxi-gloss 500ml	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACMX09762 -Periodi-clean -Periodi-clean -Periodi-clean -Periodi-clean 500ml	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	

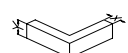


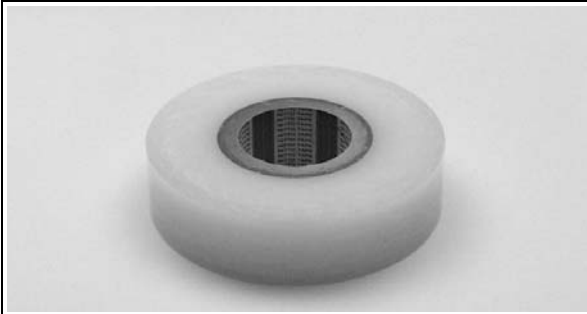
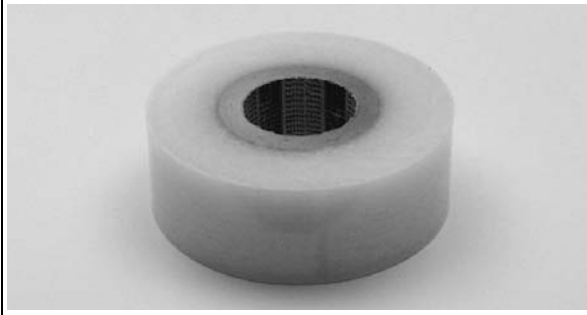
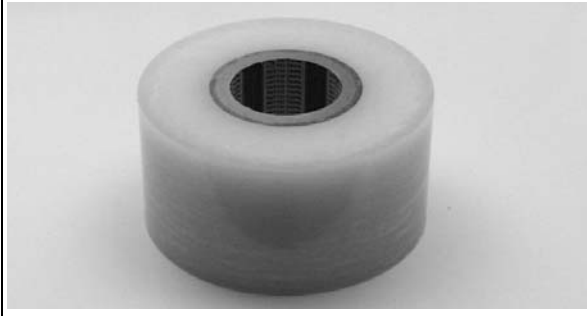
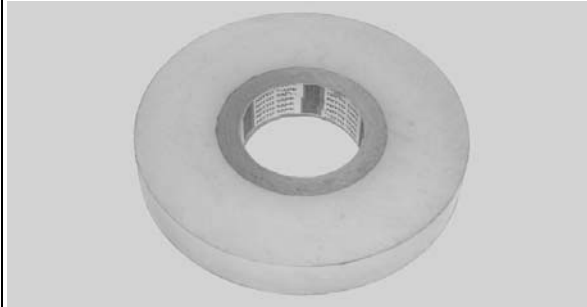
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACMX09763 -Teflon spray -Teflon spray -Teflon spray -Teflon spray 400ml	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACMX09764 -Maxi-cleaner -Maxi-cleaner -Maxi-cleaner -Maxi-cleaner 500ml	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACMX09765 -Glue-cleaner -Glue-cleaner -Glue-cleaner -Glue-cleaner 500ml	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACMX09766 -Surface activator -Surface activator -Surface activator -Surface activator 1l	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACMX09770 -Rol andywrap 100mm -Rouleau andywrap 100mm -Rolle andywrap 100mm -Roll andywrap 100mm	150	m		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	

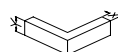
BR = BRUT - BRUT - ROH - BRUT
 AN (X) = ANODISATIE - ANODISE - ELOXIERT - ANODISED
 AN (■) = GELAKT - LAQUE - LACKIERT - LACQUERED -- RAL9006M
 KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
 GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
 Z = ZWART - NOIR - SCHWARZ - BLACK
 W = WIT - BLANC - WEISS - WHITE

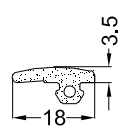


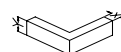
GEREEDSCHAP - OUTILLAGE
 WERKZEUG - TOOL
 BEVESTIGING - FIXATION
 BEFESTIGUNG - FIXATION



		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACMX09775 -Houder andywrap -Manche andywrap -Halter andywrap -Grip andywrap	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACMX09801 -Beschermtape 50mm (500m) -Tape de protection 50mm (500m) -Schutz klebeband 50mm (500m) -Protective tape 50mm (500m)	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACMX09802 -Beschermtape 70mm (500m) -Tape de protection 70mm (500m) -Schutz klebeband 70mm (500m) -Protective tape 70mm (500m)	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACMX09803 -Beschermtape 100mm (500m) -Tape de protection 100mm (500m) -Schutz klebeband 100mm (500m) -Protective tape 100mm (500m)	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACMX09804 -Beschermtape 35mm (500m) -Tape de protection 35mm (500m) -Schutz klebeband 35mm (500m) -Protective tape 35mm (500m)	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	



		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACMX09811 -Afdichtingstape B=55mm -Ruban adhésif d'étanchéité L=55mm -Abdichtungsband B=55mm -Sealing tape W=55mm	20	m	DK154 DK155 MC150	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACSIL04 -Afdichtingslijmkit voor versteknaden -Joint d'étanchéité pour onglets -Leim für abdichtung -Sealingglue	1	Stuk Pièce Stück Piece	IP010	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
BR																	
AN																	
KL																	
GS																	
Z	X																
W	X																
	ACSIL08 -Siliconenpomp -Pistolet doseur pour les tubes silicones -Handkartuschenpistole für die verarbeitung von silikon und leime -Silicone gun	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACSIL014 -Anticorro - beschermingsproduct -Anticorro - produit de protection -Anticorro - schutzprodukt -Anticorro - protection product 500ml	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACVT011 -Rubber -Joint -Abdichtungsgummi -Gasket	100	m	VR515	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z	X	W	
BR																	
AN																	
KL																	
GS																	
Z	X																
W																	



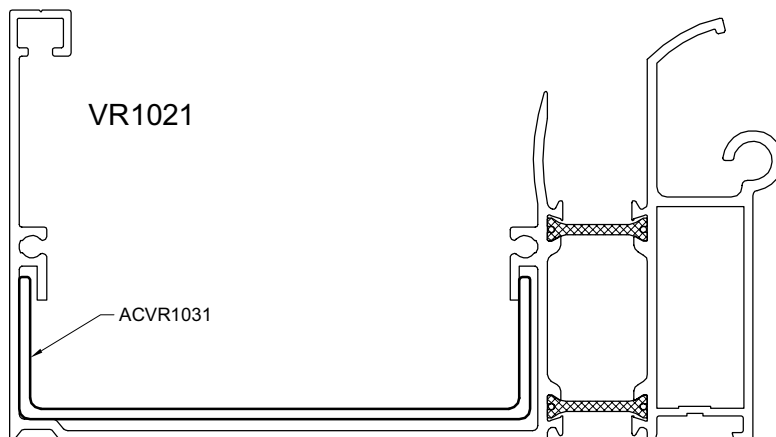
Aliplast intern

P.O.: _____

Ordernr.: _____

Leveran.: _____

Dat. Lev.: _____

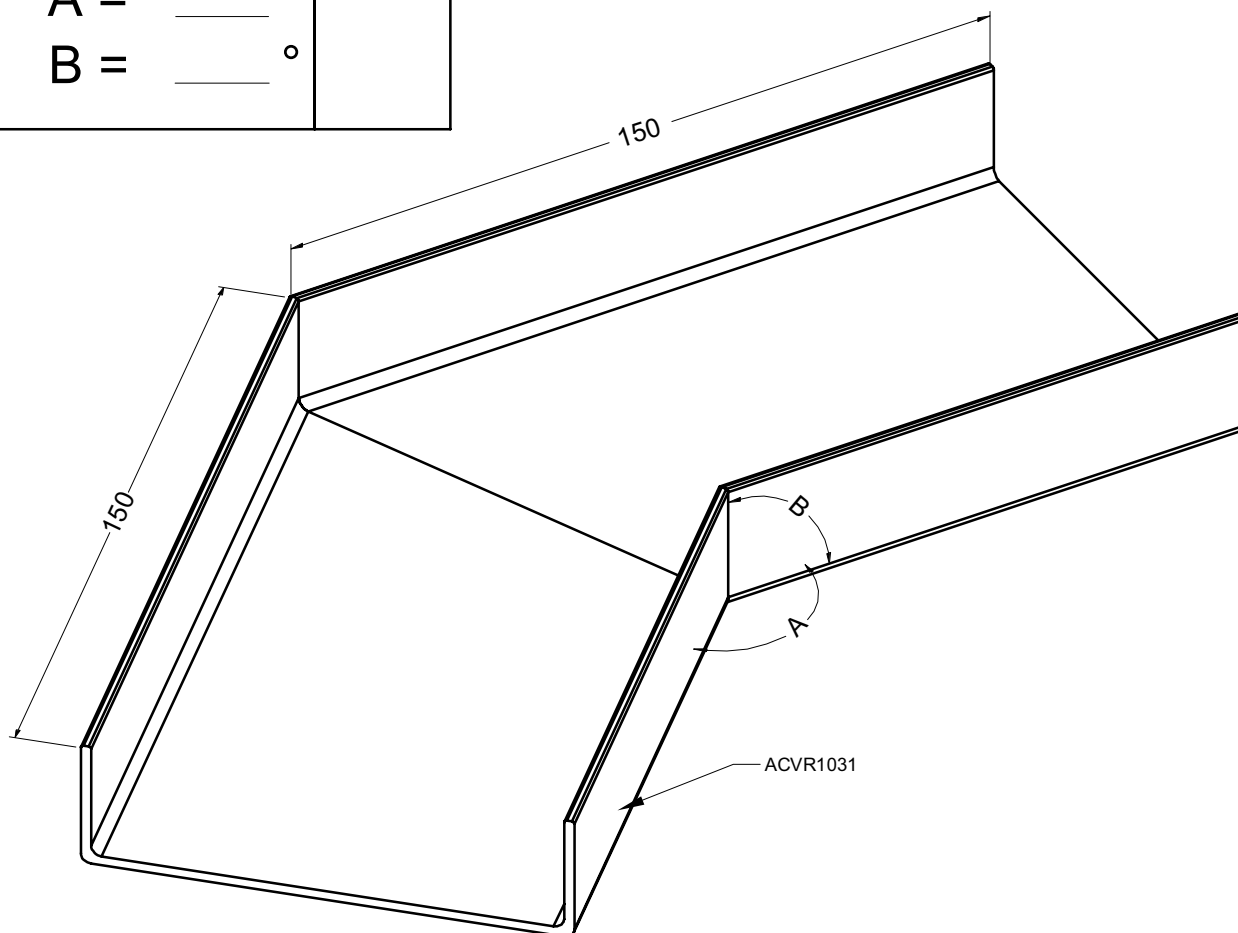


ACVR1031

AANTAL
NOMBRE
ANZALH
NUMBER

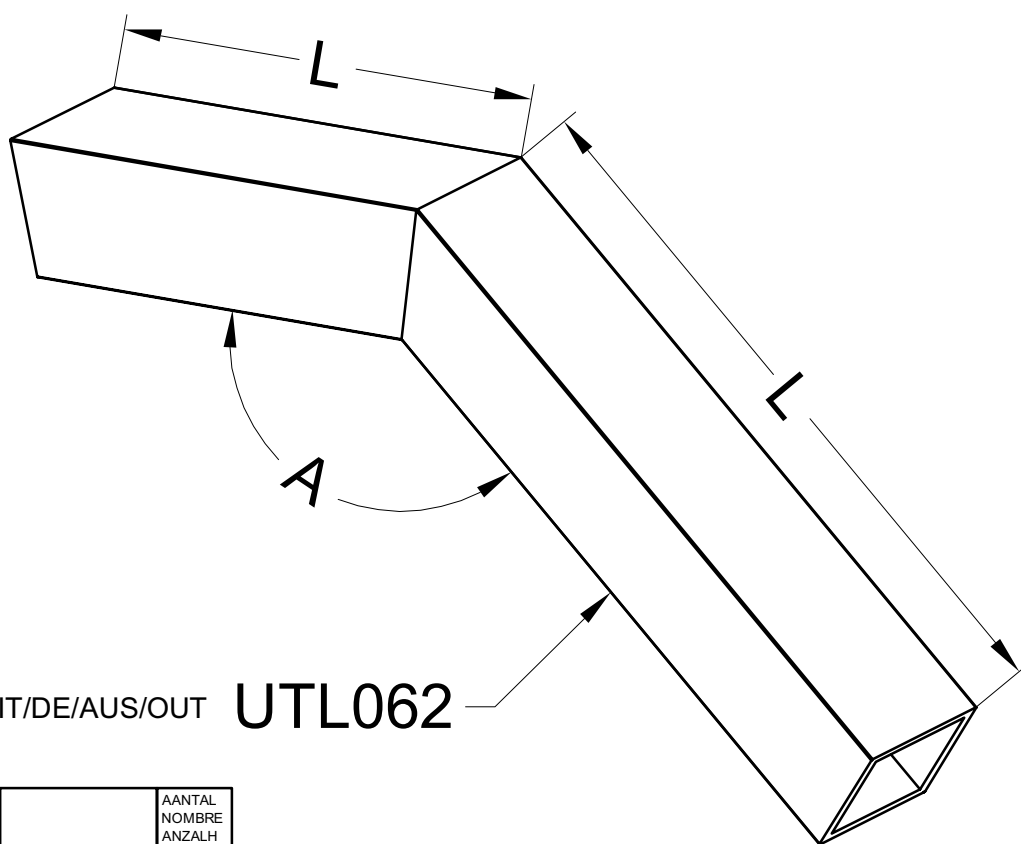
A = _____ °

B = _____ °



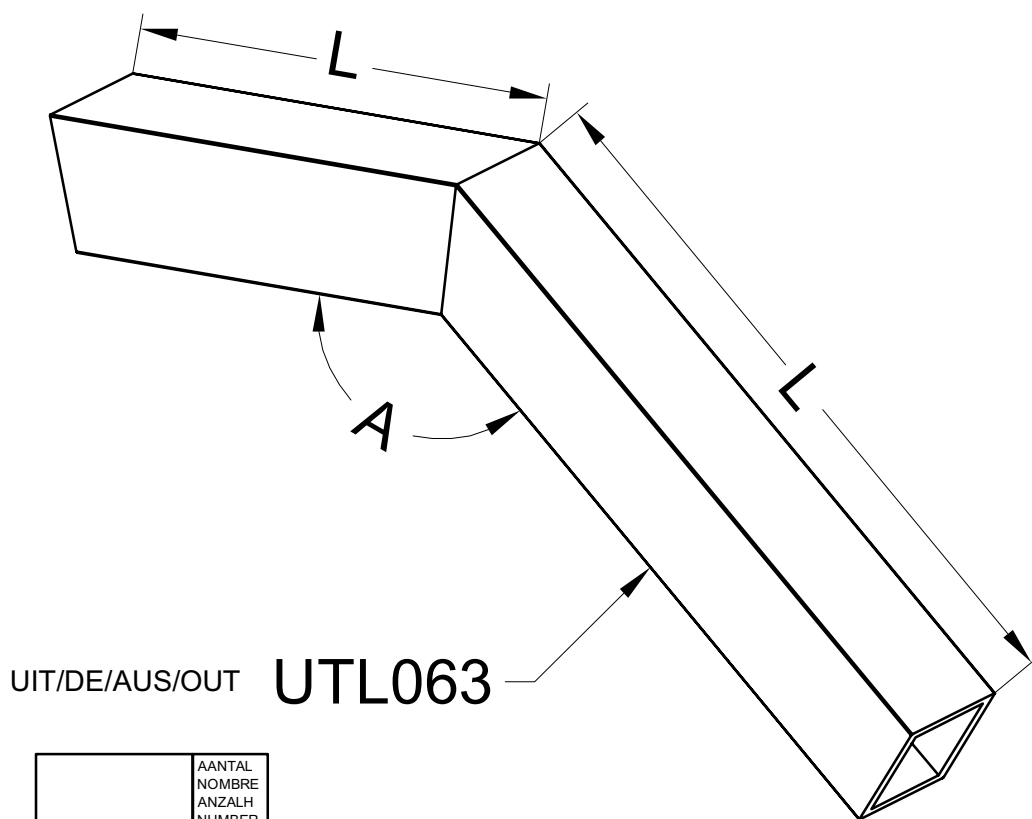
info1

ACVR1307	KOPPELSTUK JONCTION KUPPLUNGSBUGEL DILATATION	VR111N	BESTELFORMULIER BORDEREAU DE COMMANDE ORDER DOCUMENT AUFTRAG FORMULAR
DATE : _____ REF.: _____	KLANT / CLIENT / KUNDE / CUSTOMER _____ _____ _____	P.O. : _____ ORDERNR. : _____ LEVERANCIER : _____ DATUM LEV.: _____	



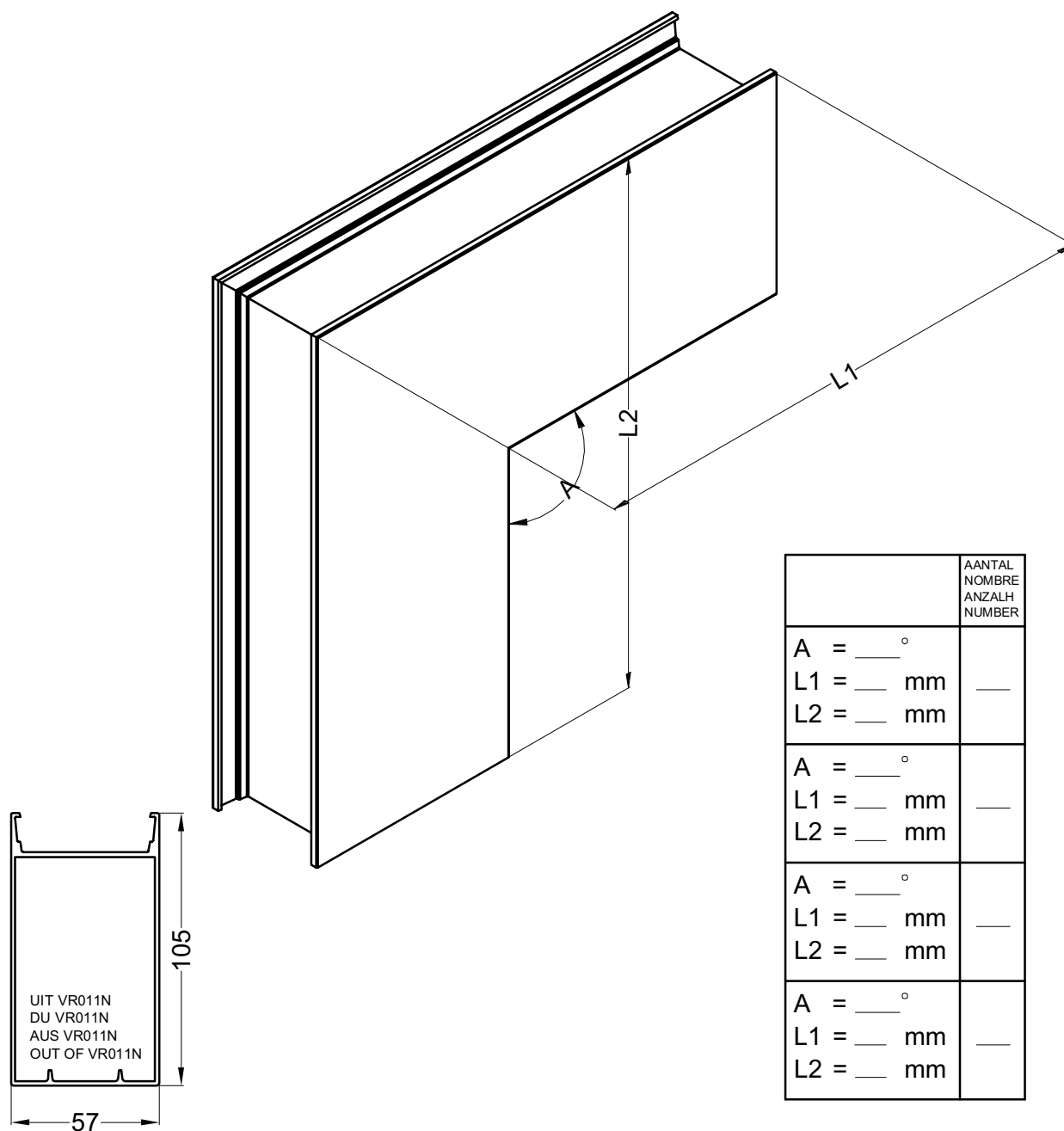
	AANTAL NOMBRE ANZALH NUMBER
A = ____ L = ____	
A = ____ L = ____	
A = ____ L = ____	
A = ____ L = ____	

ACVR1308	KOPPELSTUK JONCTION KUPPLUNGSBÜGEL DILATATION	VR111V	BESTELFORMULIER BORDEREAU DE COMMANDE ORDER DOCUMENT AUFTRAG FORMULAR
DATE : _____	KLANT / CLIENT / KUNDE / CUSTOMER	P.O. : _____	
REF. : _____		ORDERNR. : _____	
		LEVERANCIER : _____	
		DATUM LEV. : _____	



	AANTAL NOMBRE ANZALH NUMBER
A = ____ L = ____	
A = ____ L = ____	
A = ____ L = ____	
A = ____ L = ____	

ACVR011N	GELAST STUK UIT VR011N PIECE SOUDE DU VR011N GESCHWEISST STUK AUS VR011N WELDED PIECE OUT OF VR011N	BESTELFORMULIER BORDEREAU DE COMMANDE ORDER DOCUMENT AUFTRAG FORMULAR
DATE : _____ REF. : _____	KLANT / CLIENT / KUNDE / CUSTOMER _____ _____ _____	P.O. : _____ ORDERNR. : _____ LEVERANCIER : _____ DATUM LEV. : _____

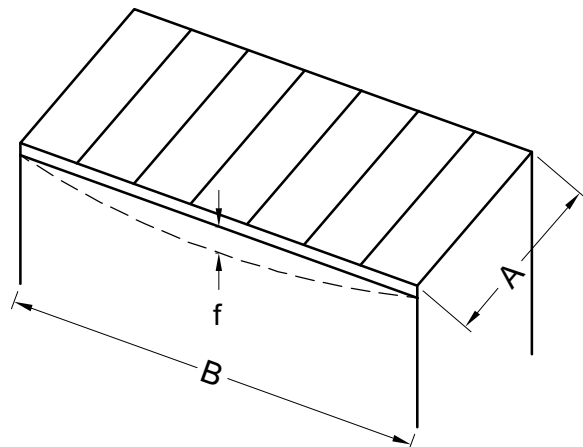
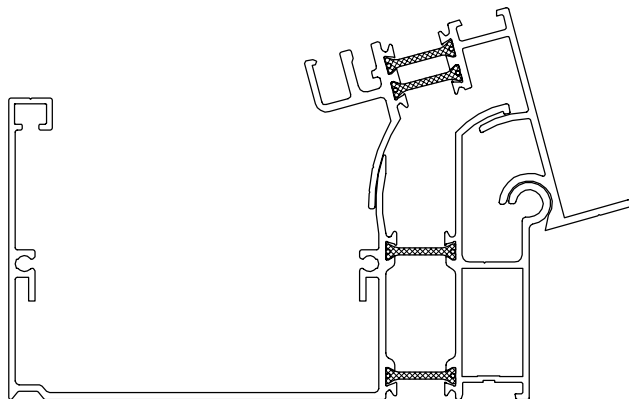


	AANTAL NOMBRE ANZALH NUMBER
A = ____° L1 = ____ mm L2 = ____ mm	—
A = ____° L1 = ____ mm L2 = ____ mm	—
A = ____° L1 = ____ mm L2 = ____ mm	—
A = ____° L1 = ____ mm L2 = ____ mm	—

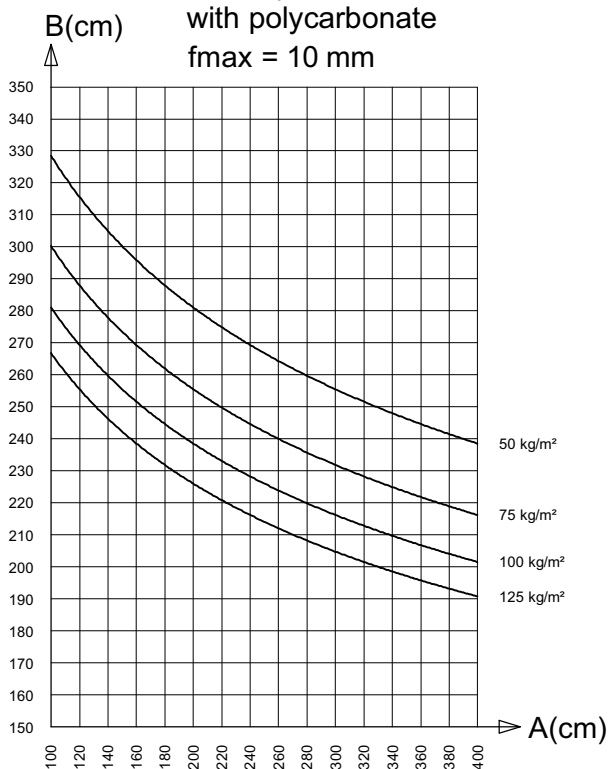
VR1021 + VR1017

$I_{xx} = 61.64 \text{ cm}^4$

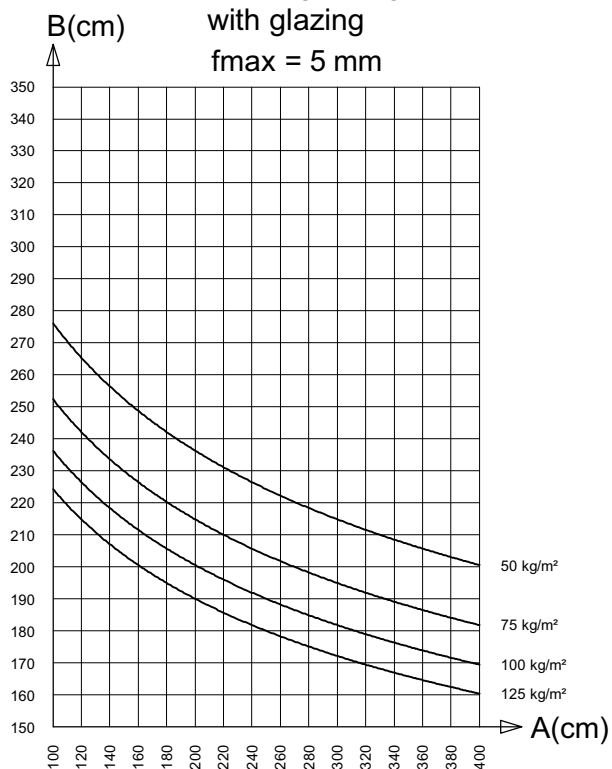
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
 $f_{max} = 10 \text{ mm}$



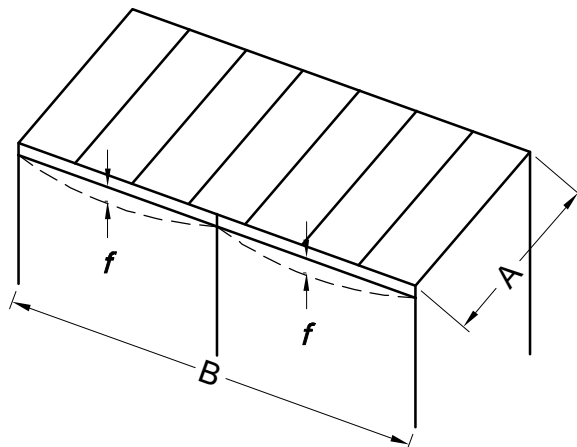
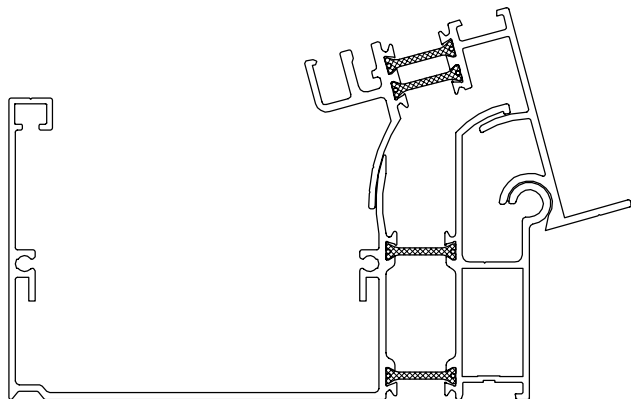
met glas
avec vitrage
mit verglasung
with glazing
 $f_{max} = 5 \text{ mm}$



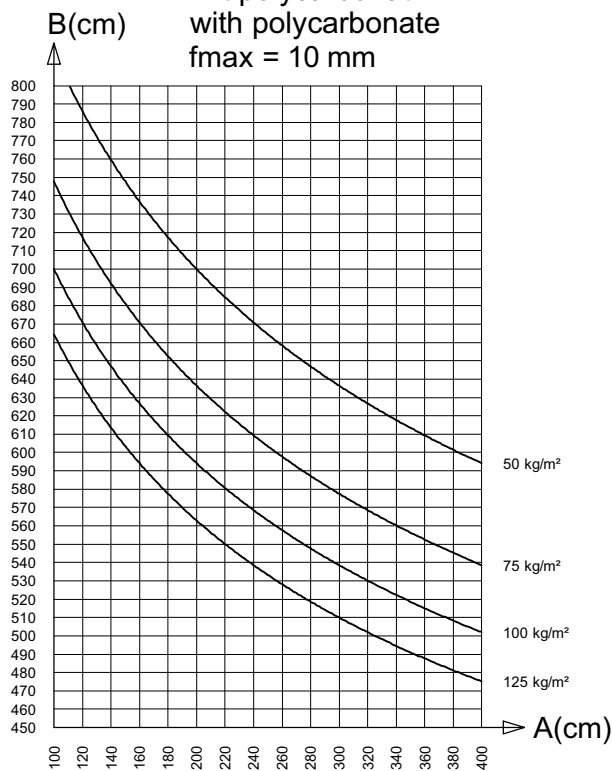
VR1021 + VR1017

I_{xx} = 61.64 cm⁴

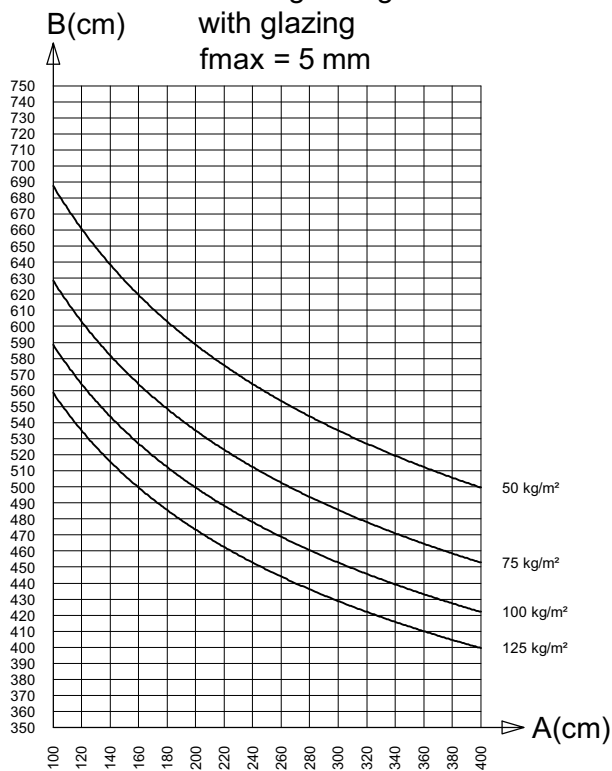
Exclusief Dakbedekking
 Exclusive Roofing
 Exclusif Couverture
 Exklusiv Dakbedeckung



met polycarbonaat
 avec polycarbonate
 mit polycarbonat
 with polycarbonate
 f_{max} = 10 mm

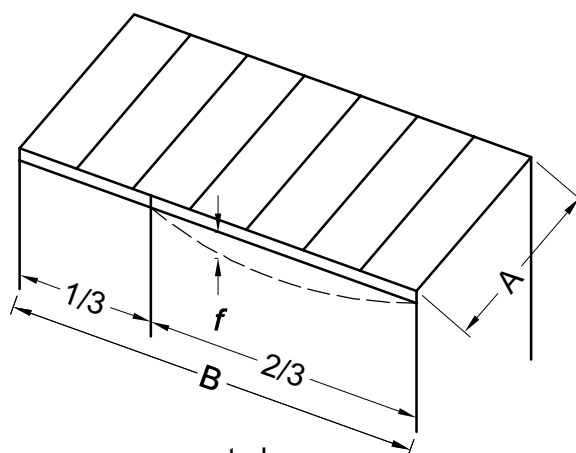
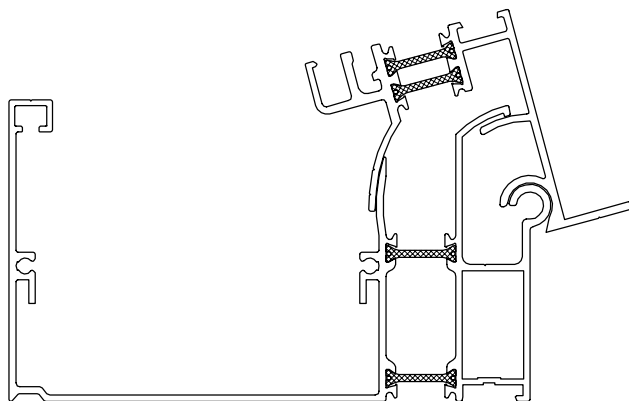


met glas
 avec vitrage
 mit verglasung
 with glazing
 f_{max} = 5 mm

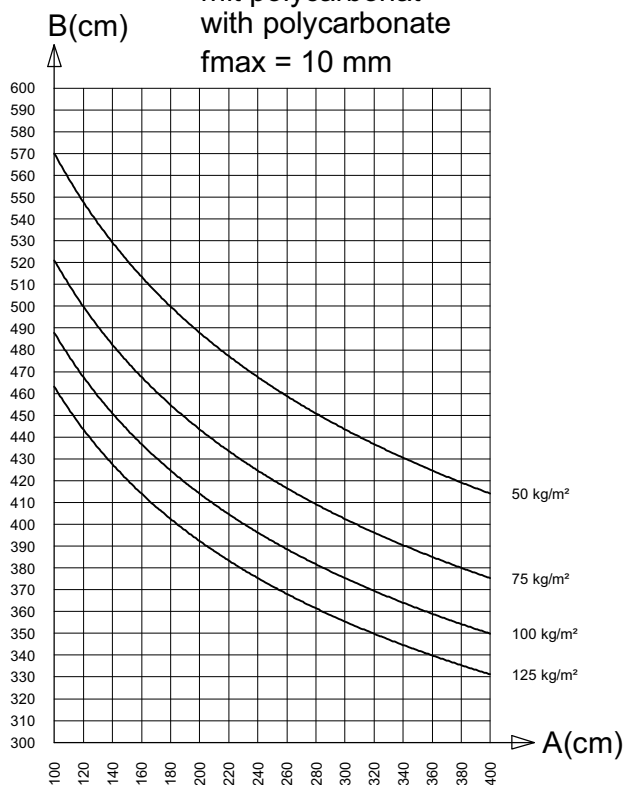


VR1021 + VR1017
I_{xx} = 61.64 cm⁴

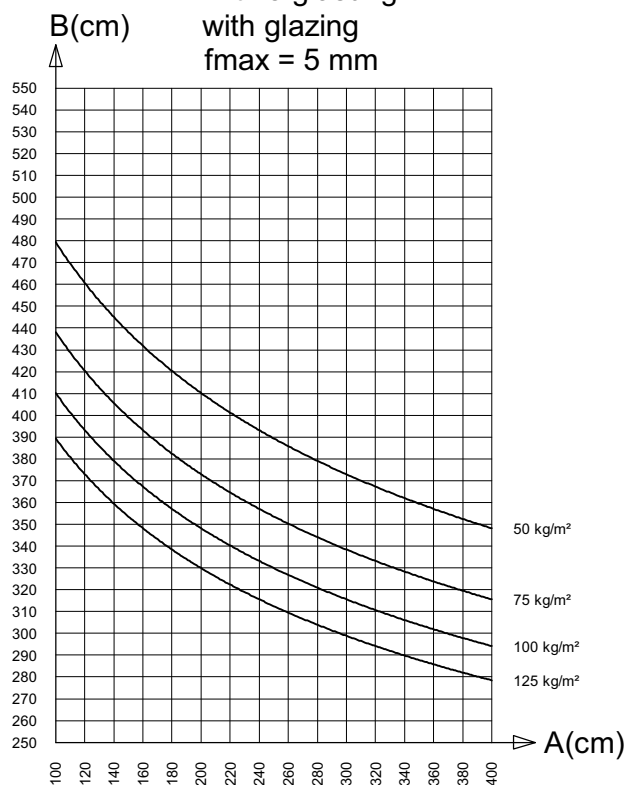
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
f_{max} = 10 mm



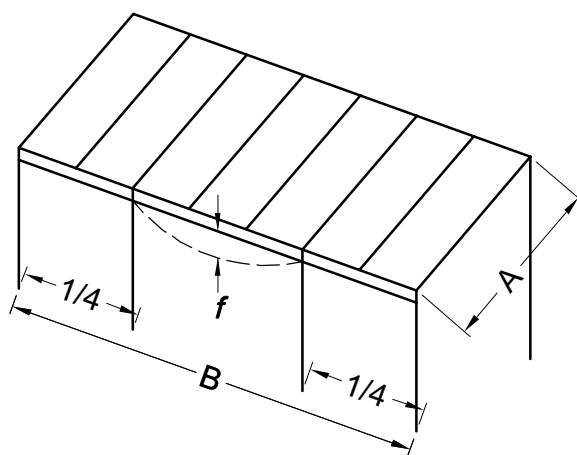
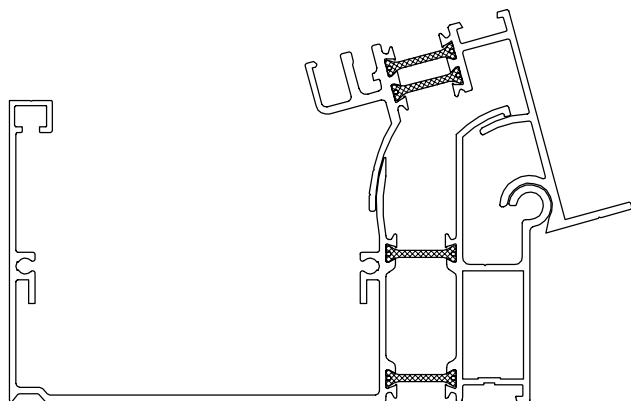
met glas
avec vitrage
mit verglasung
with glazing
f_{max} = 5 mm



VR1021 + VR1017

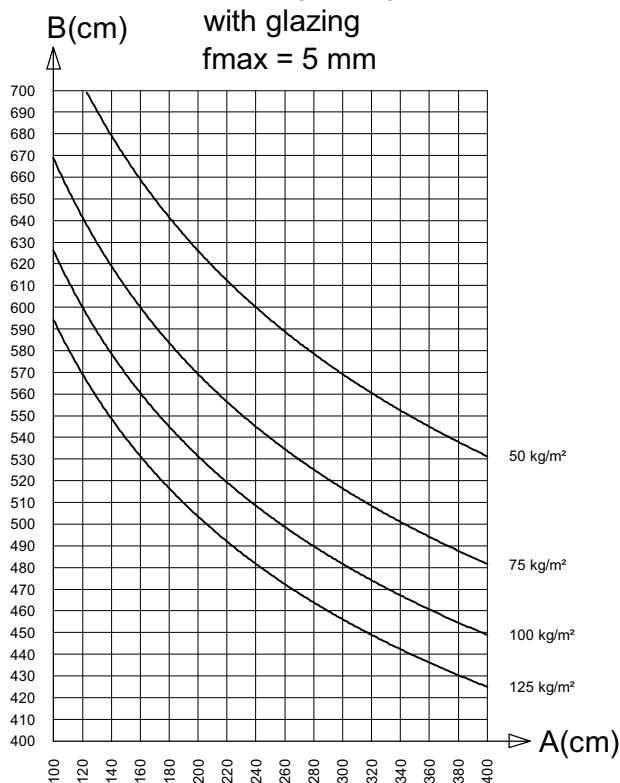
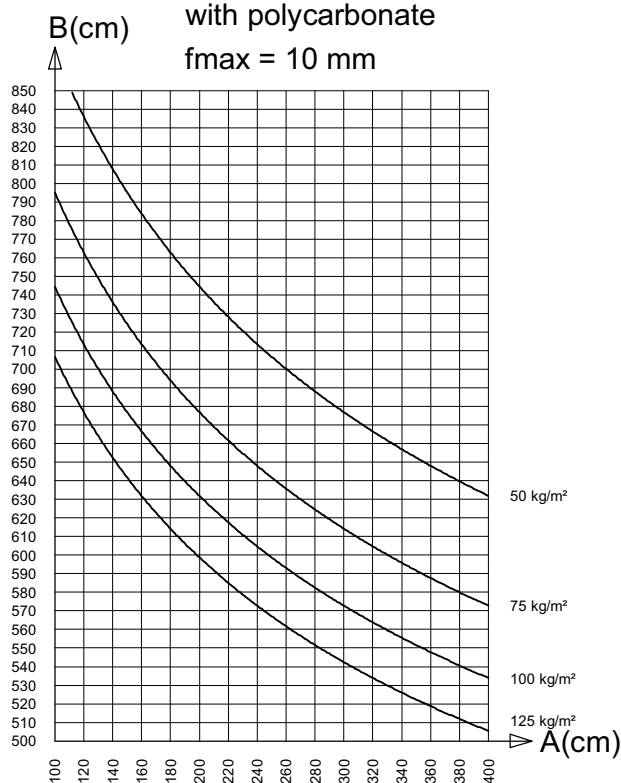
 $I_{xx} = 61.64 \text{ cm}^4$

Exclusief Dakbedekking
 Exclusive Roofing
 Exclusif Couverture
 Exklusiv Dakbedeckung



met polycarbonaat
 avec polycarbonate
 mit polycarbonat
 with polycarbonate
 $f_{max} = 10 \text{ mm}$

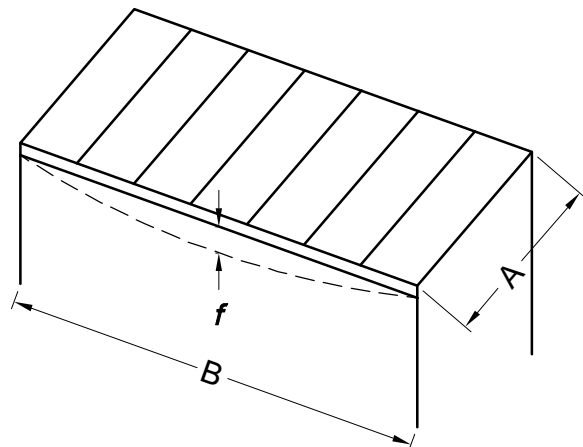
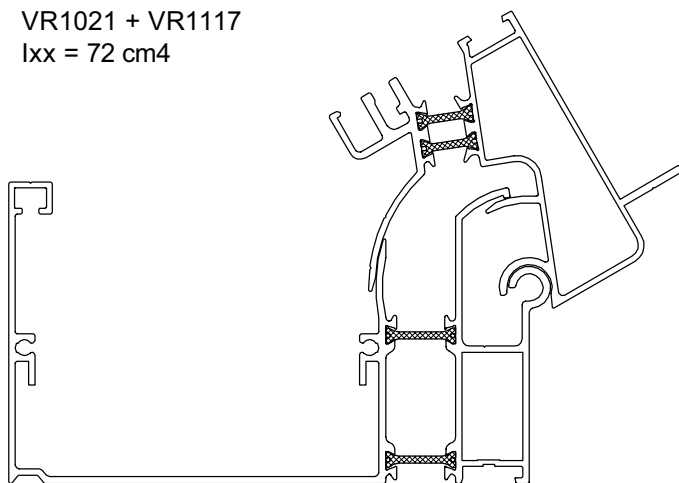
met glas
 avec vitrage
 mit verglasung
 with glazing
 $f_{max} = 5 \text{ mm}$



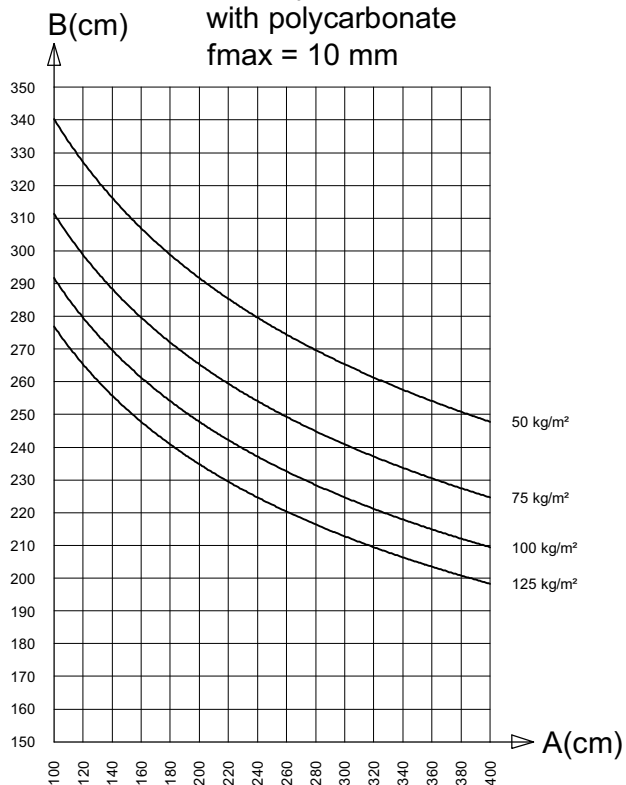
stat3

VR1021 + VR1117
lxx = 72 cm4

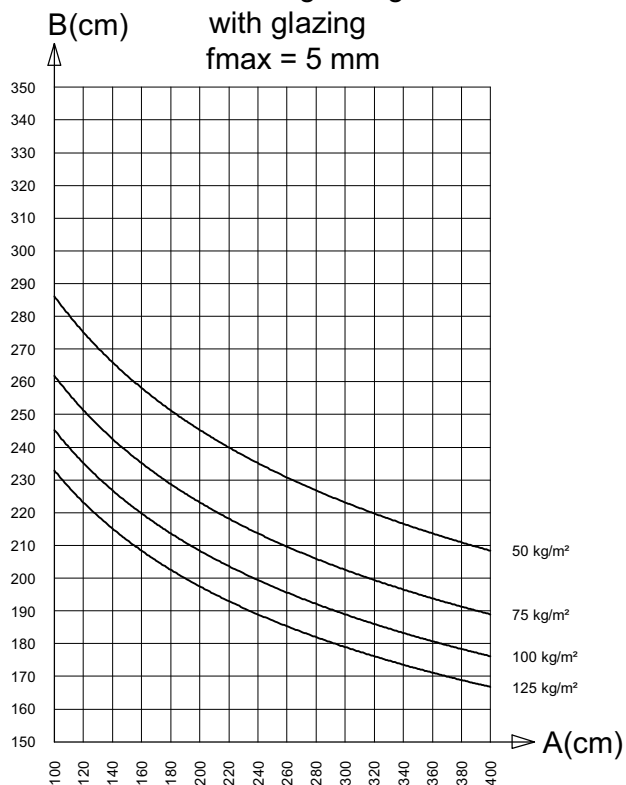
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
fmax = 10 mm



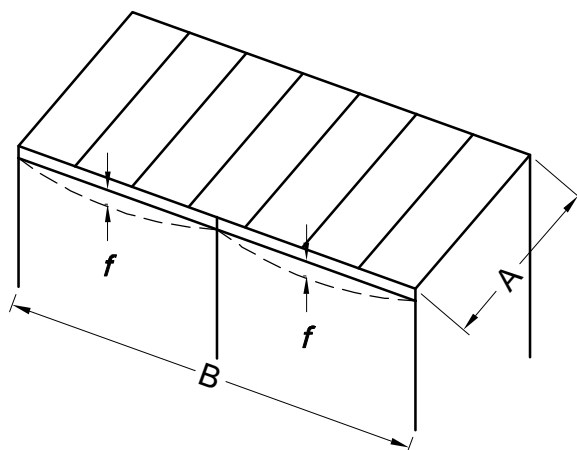
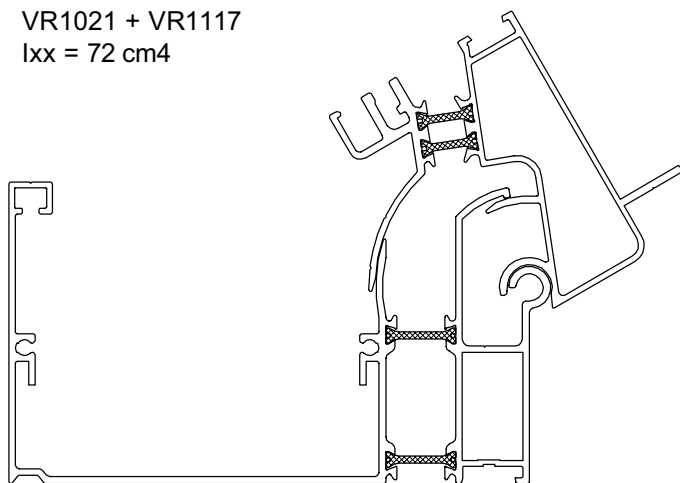
met glas
avec vitrage
mit verglasung
with glazing
fmax = 5 mm



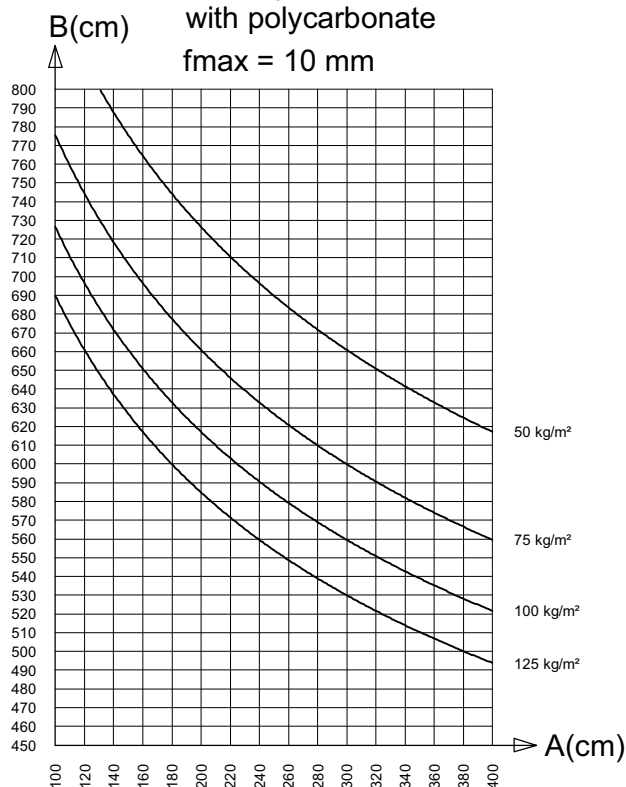
VR1021 + VR1117

lxx = 72 cm4

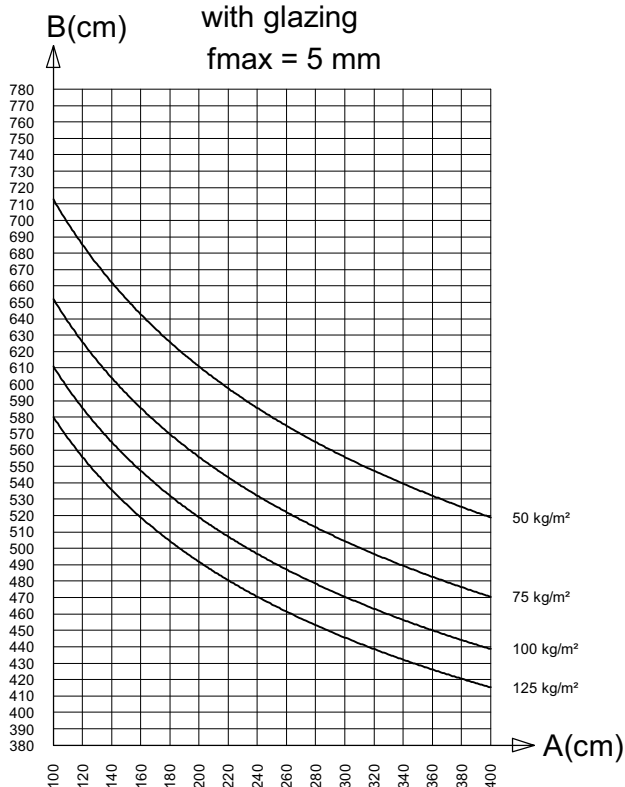
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
 $f_{max} = 10 \text{ mm}$

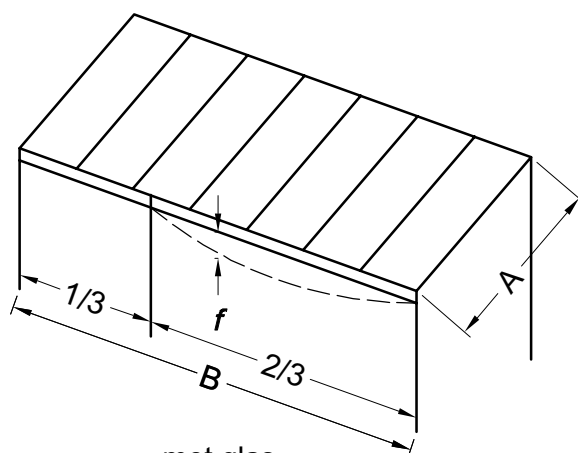
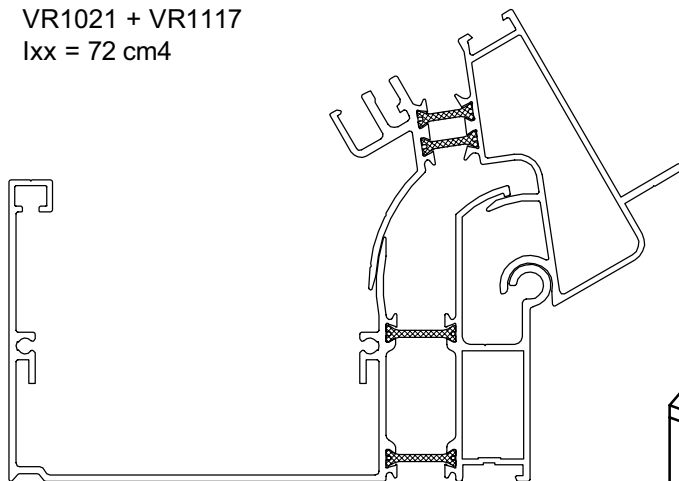


met glas
avec vitrage
mit verglasung
with glazing
 $f_{max} = 5 \text{ mm}$

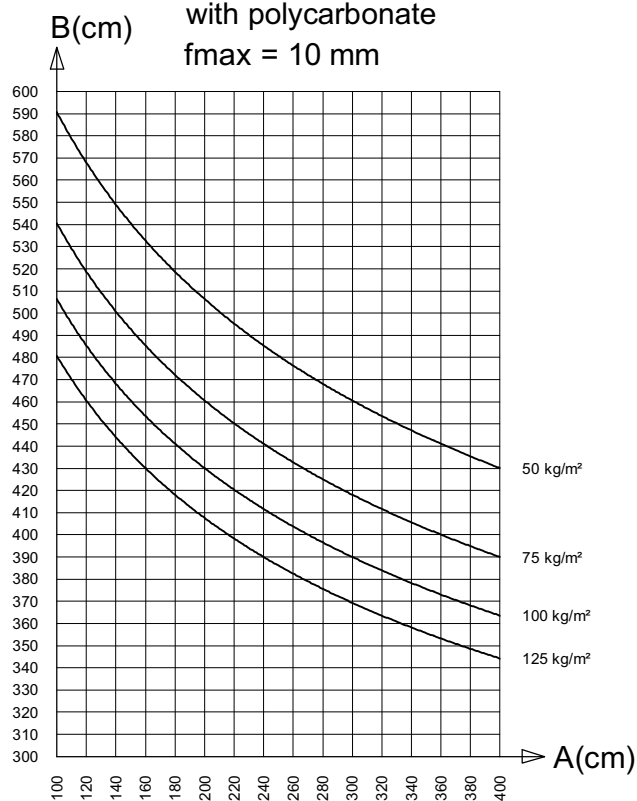


VR1021 + VR1117
I_{xx} = 72 cm⁴

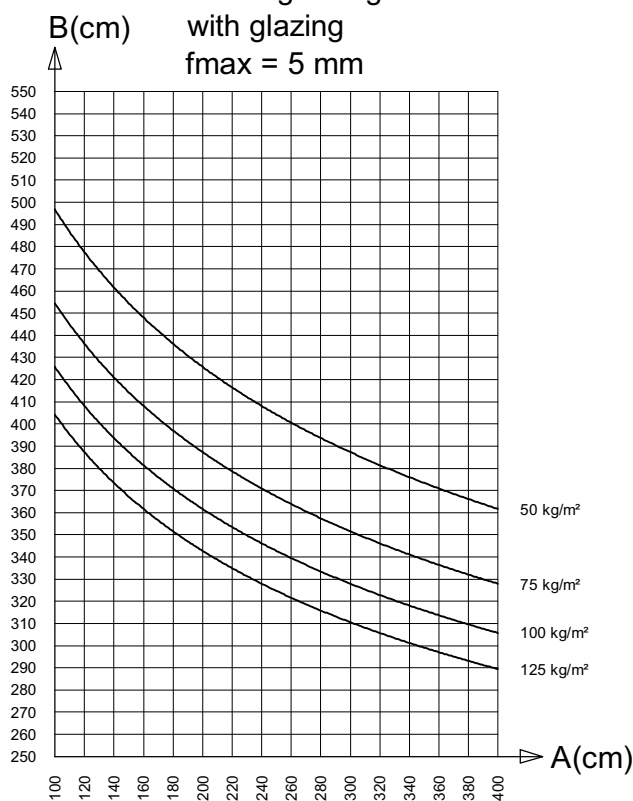
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
f_{max} = 10 mm



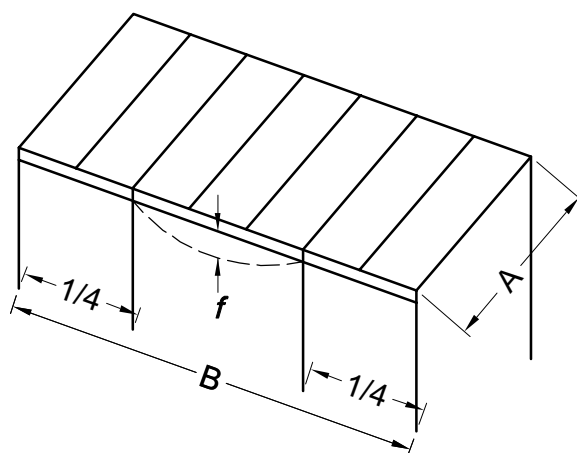
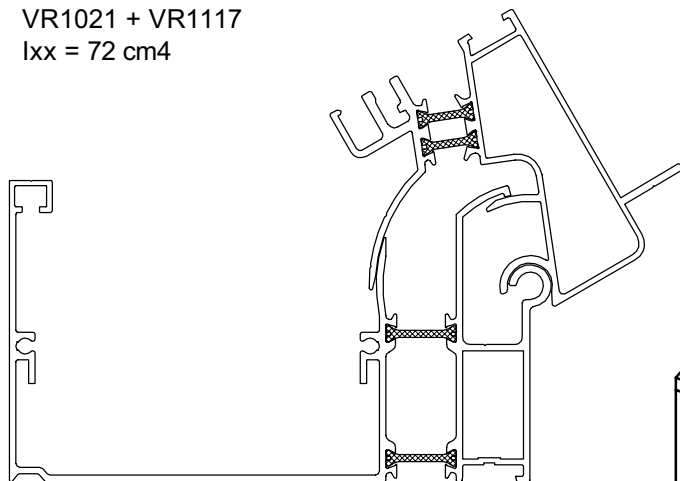
met glas
avec vitrage
mit verglasung
with glazing
f_{max} = 5 mm



VR1021 + VR1117

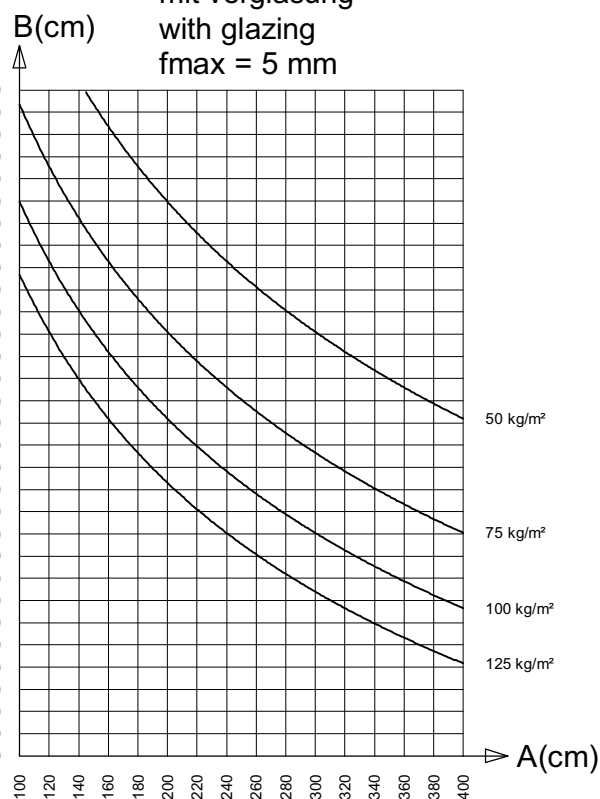
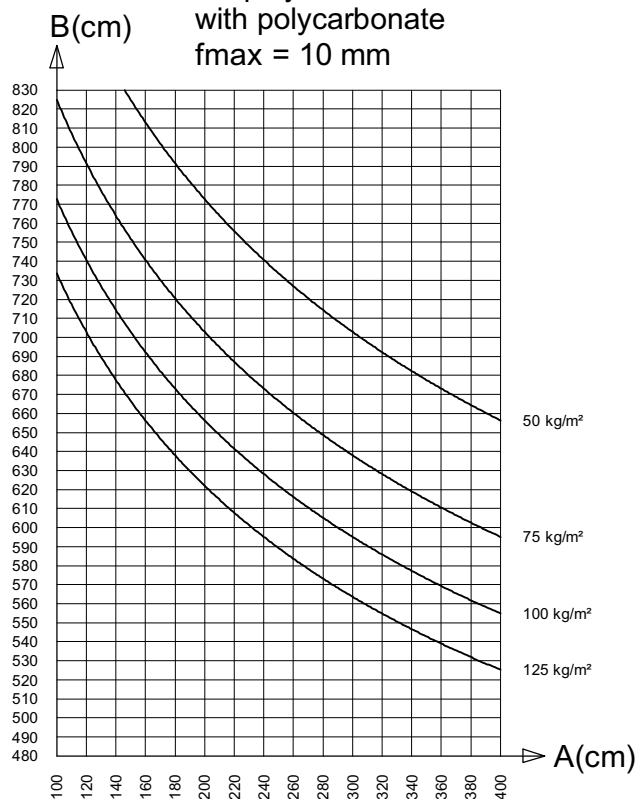
lxx = 72 cm⁴

Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung

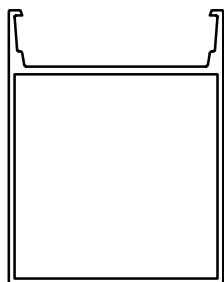


met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
f_{max} = 10 mm

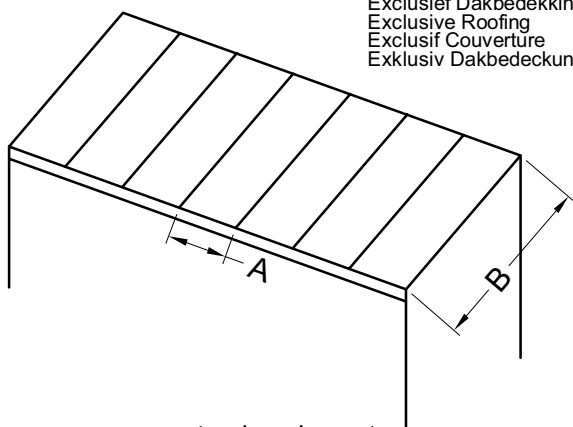
met glas
avec vitrage
mit verglasung
with glazing
f_{max} = 5 mm



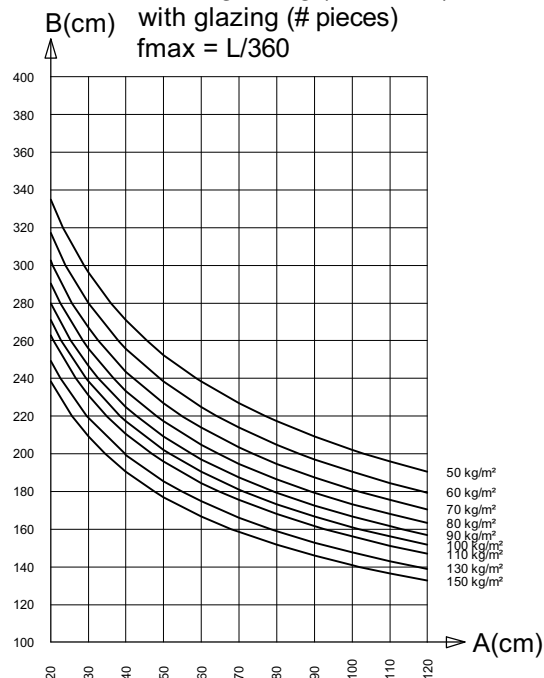
VR111N
 $I_{xx} = 29.2 \text{ cm}^4$



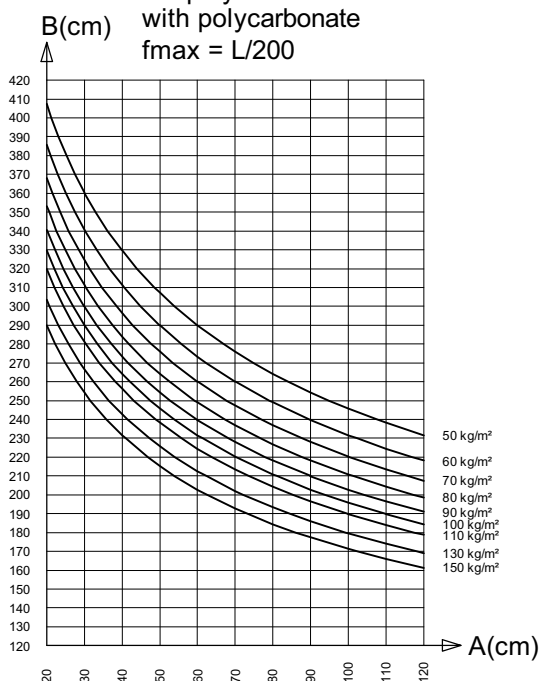
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



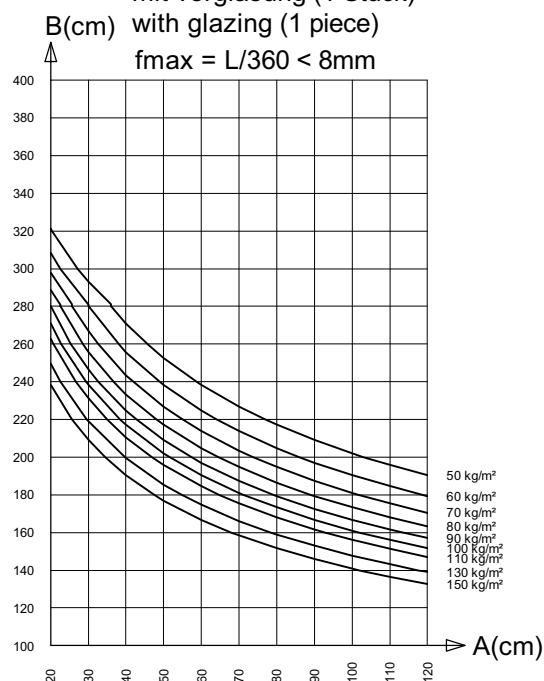
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stück)
with glazing (# pieces)
 $f_{max} = L/360$



met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
 $f_{max} = L/200$

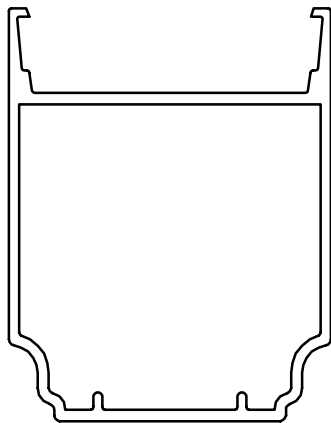


met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
 $f_{max} = L/360 < 8\text{mm}$

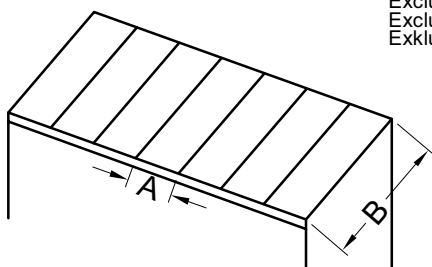


stat4

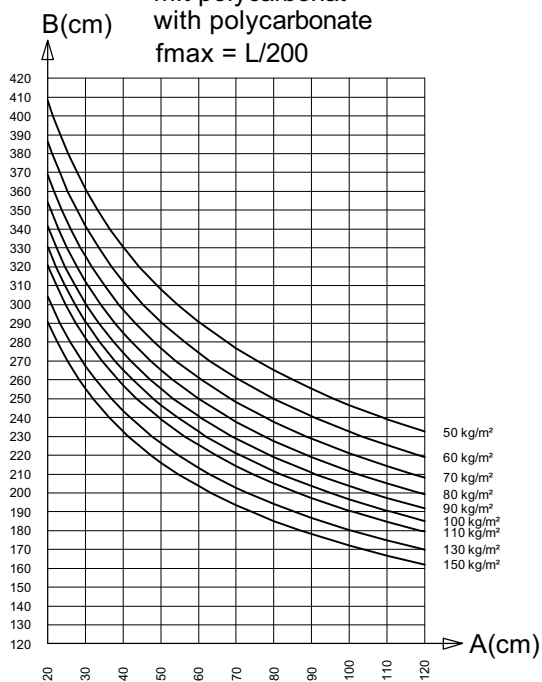
VR111V

 $I_{xx} = 29.6 \text{ cm}^4$ 

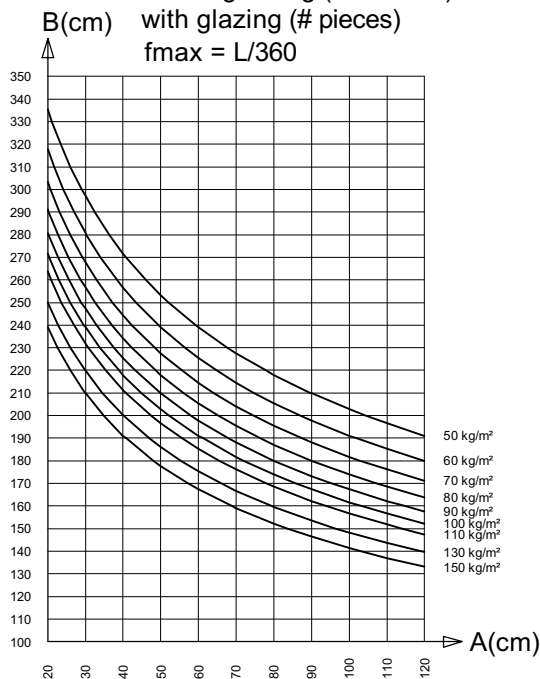
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



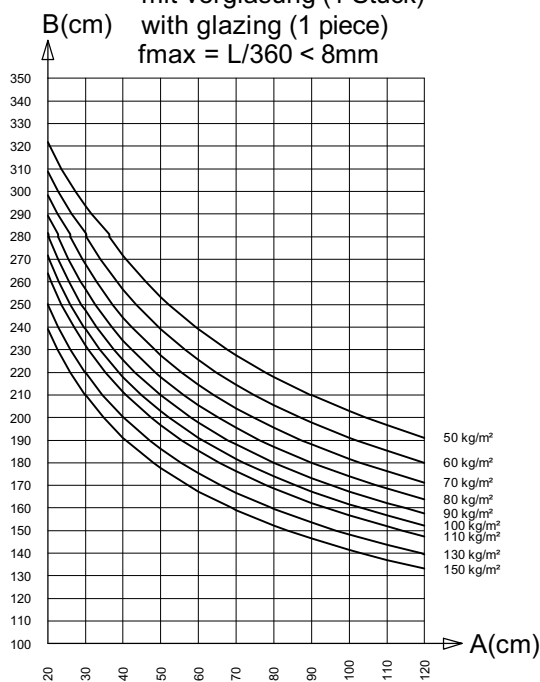
met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
 $f_{max} = L/200$

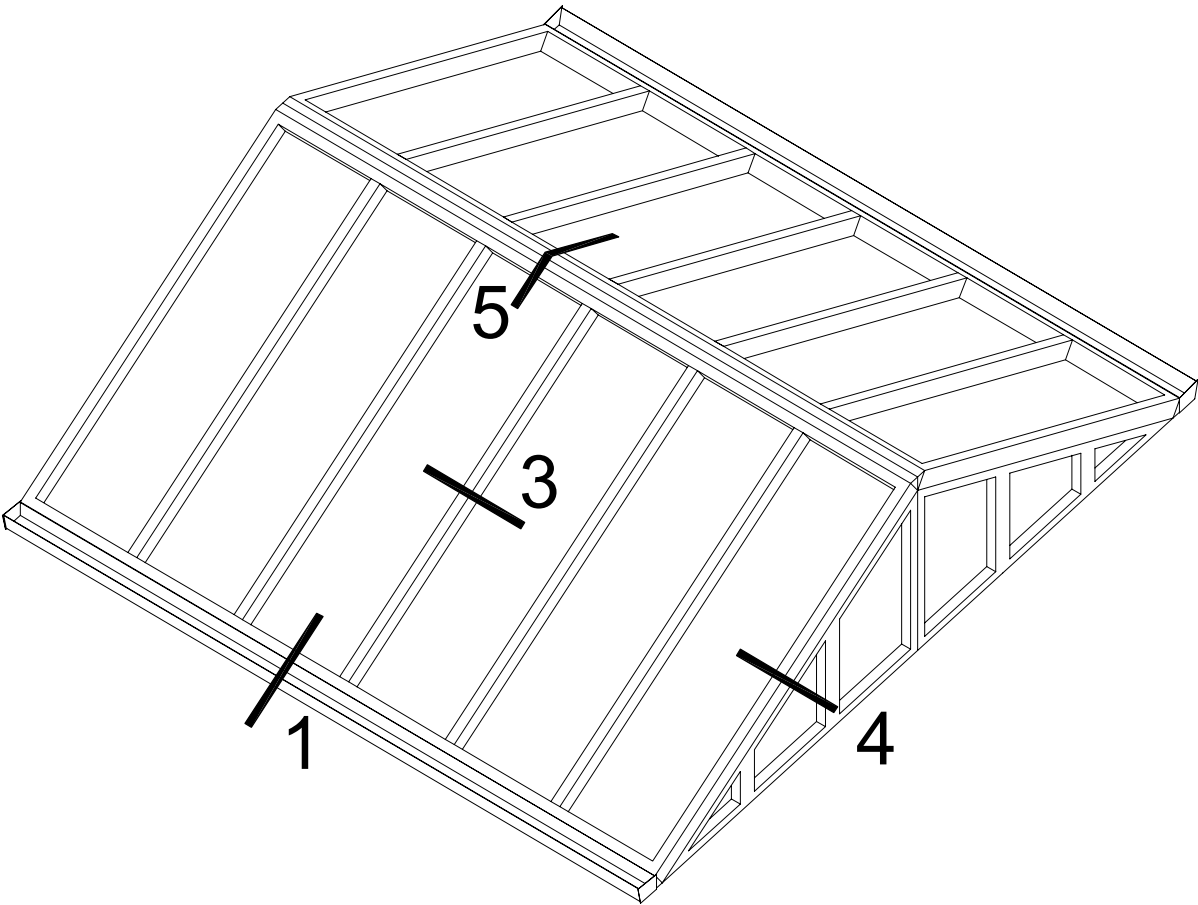
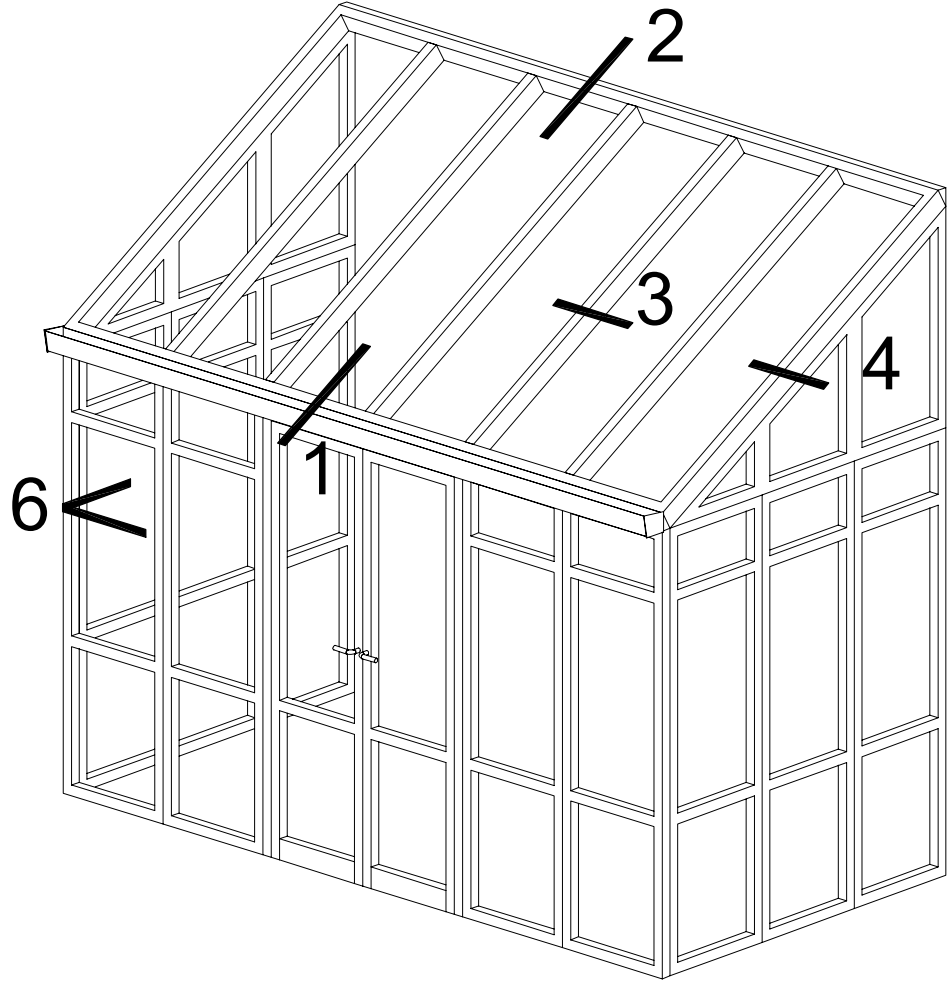


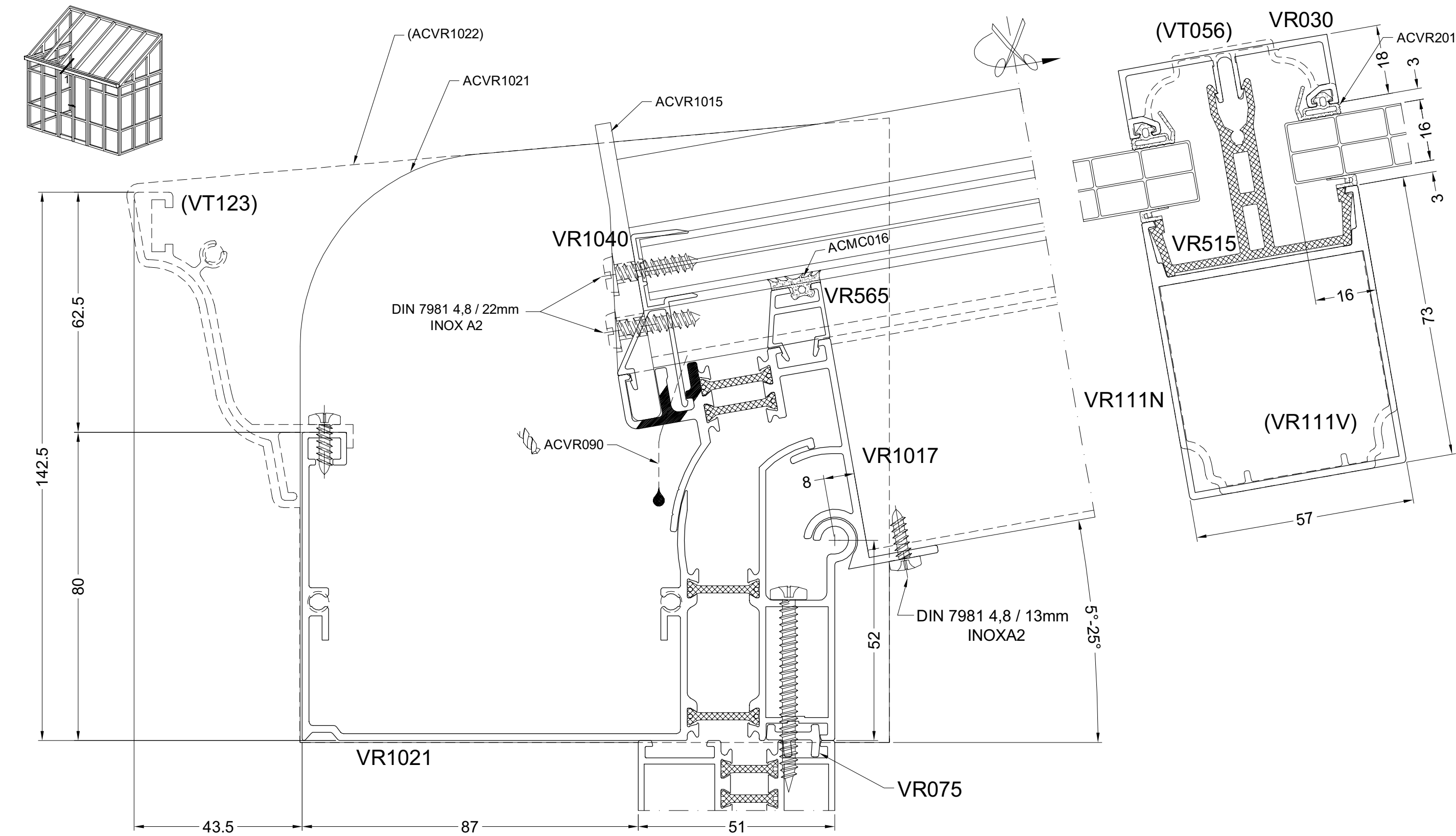
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stück)
with glazing (# pieces)
 $f_{max} = L/360$



met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
 $f_{max} = L/360 < 8\text{mm}$



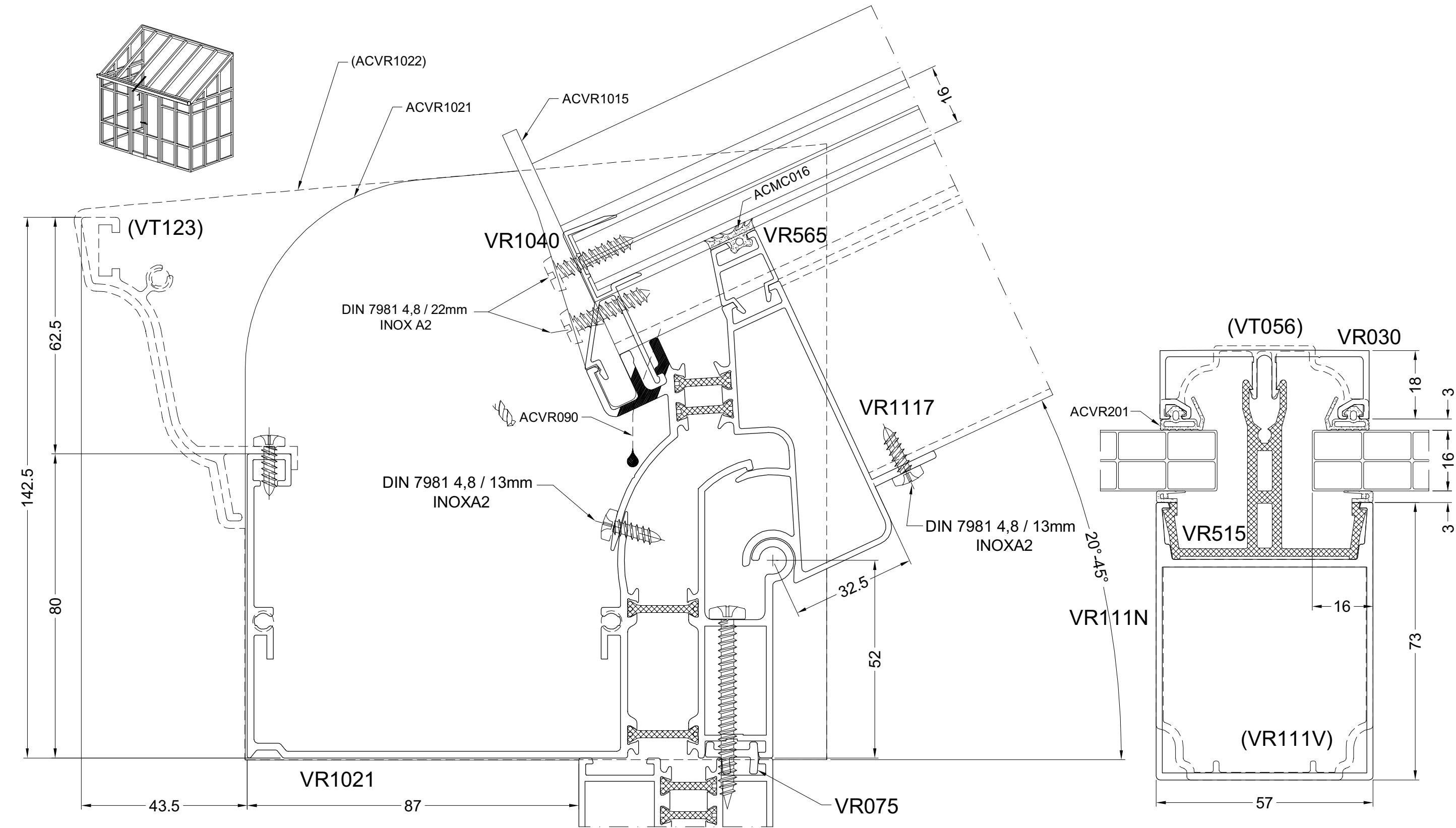


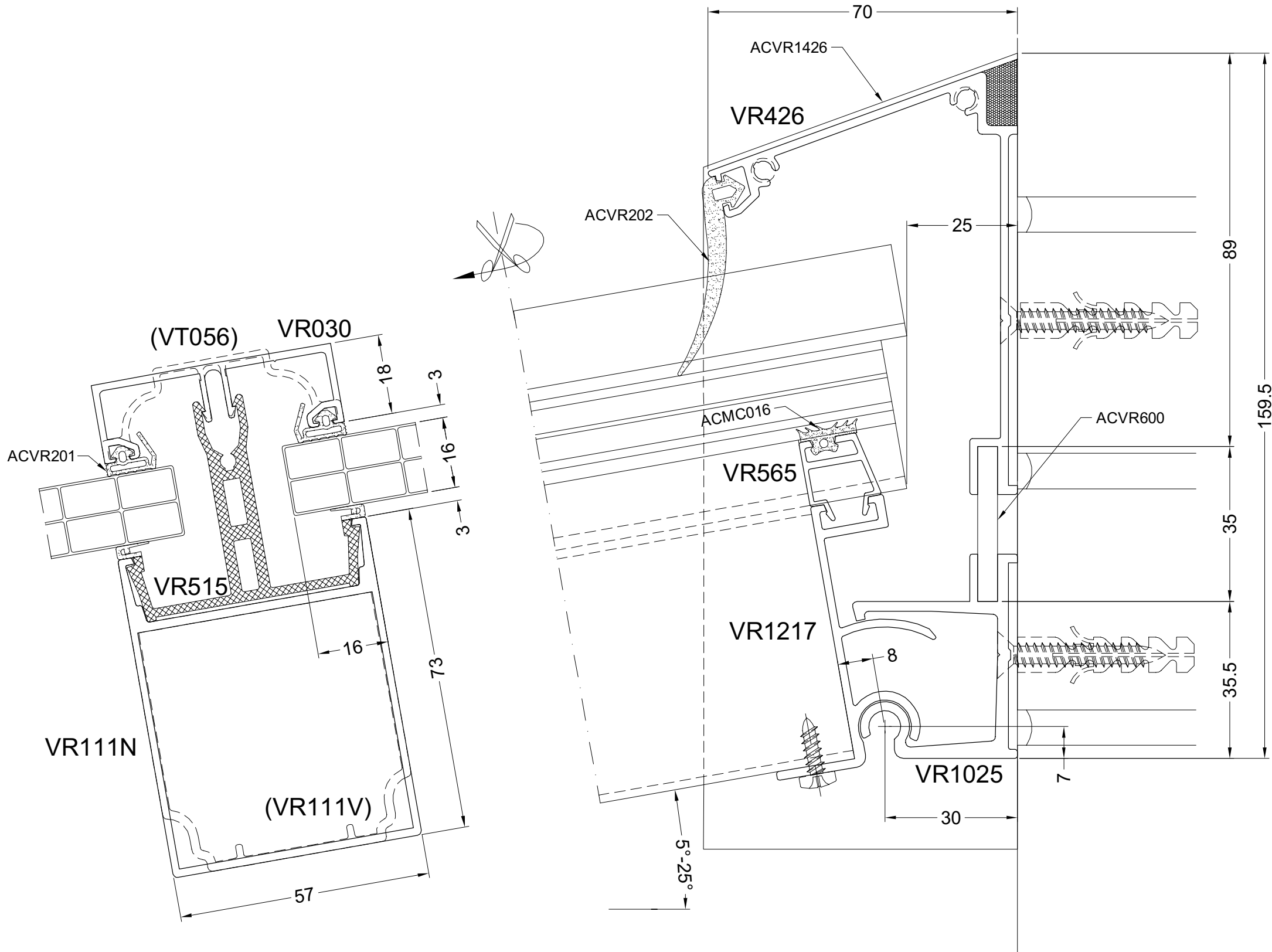
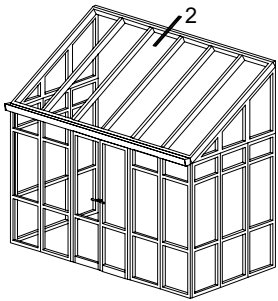


door1b

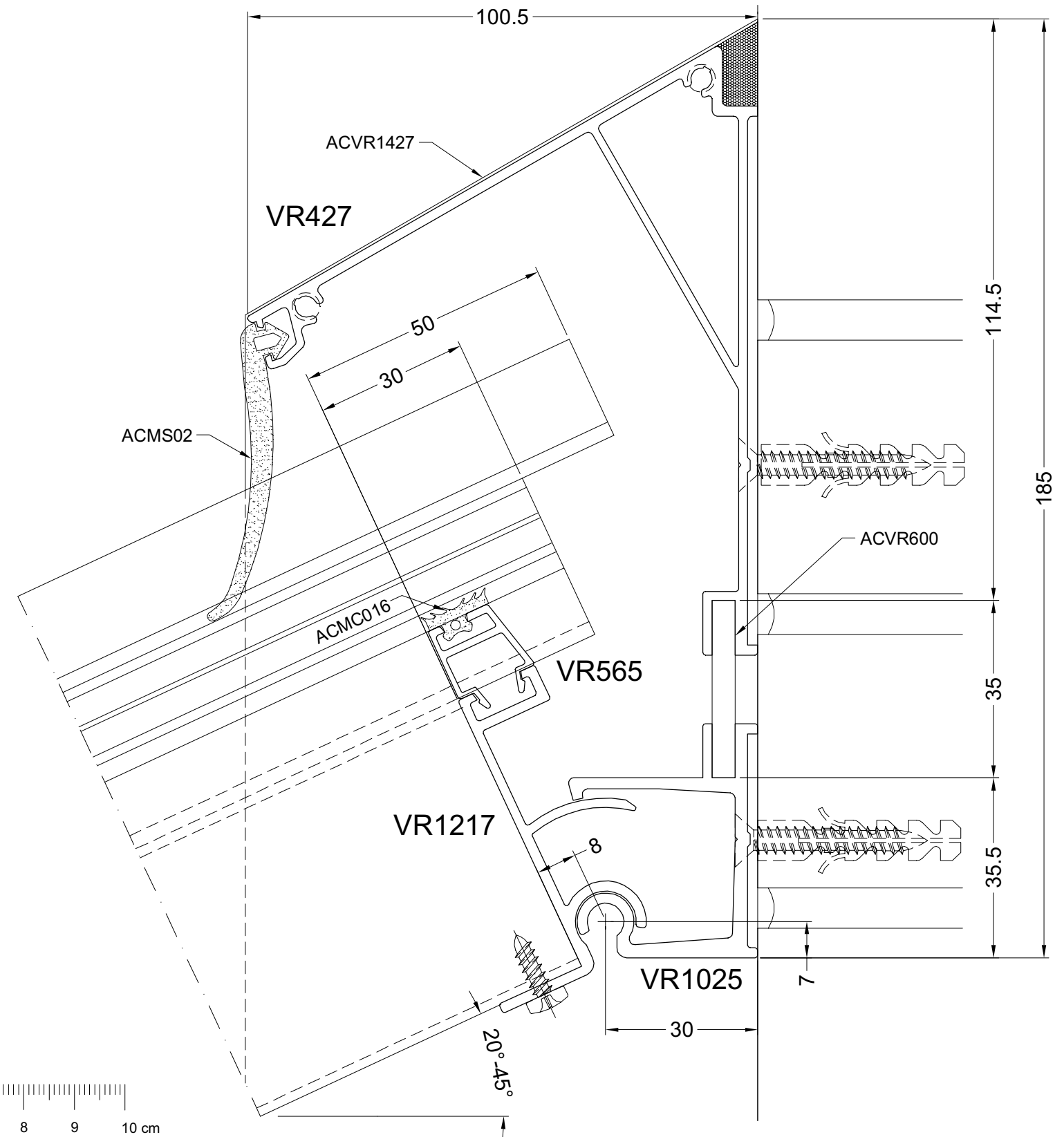
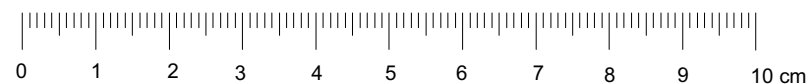
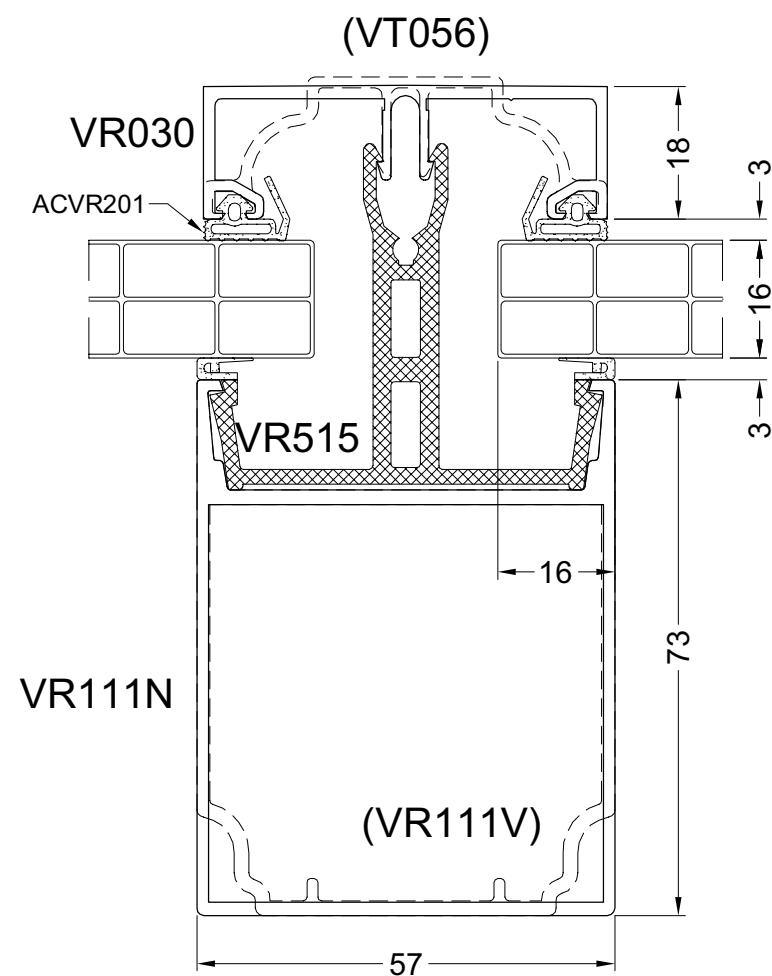
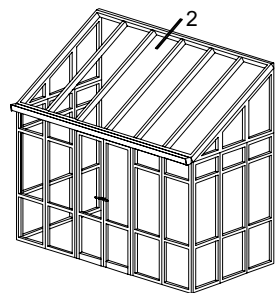
1B 20°-45°

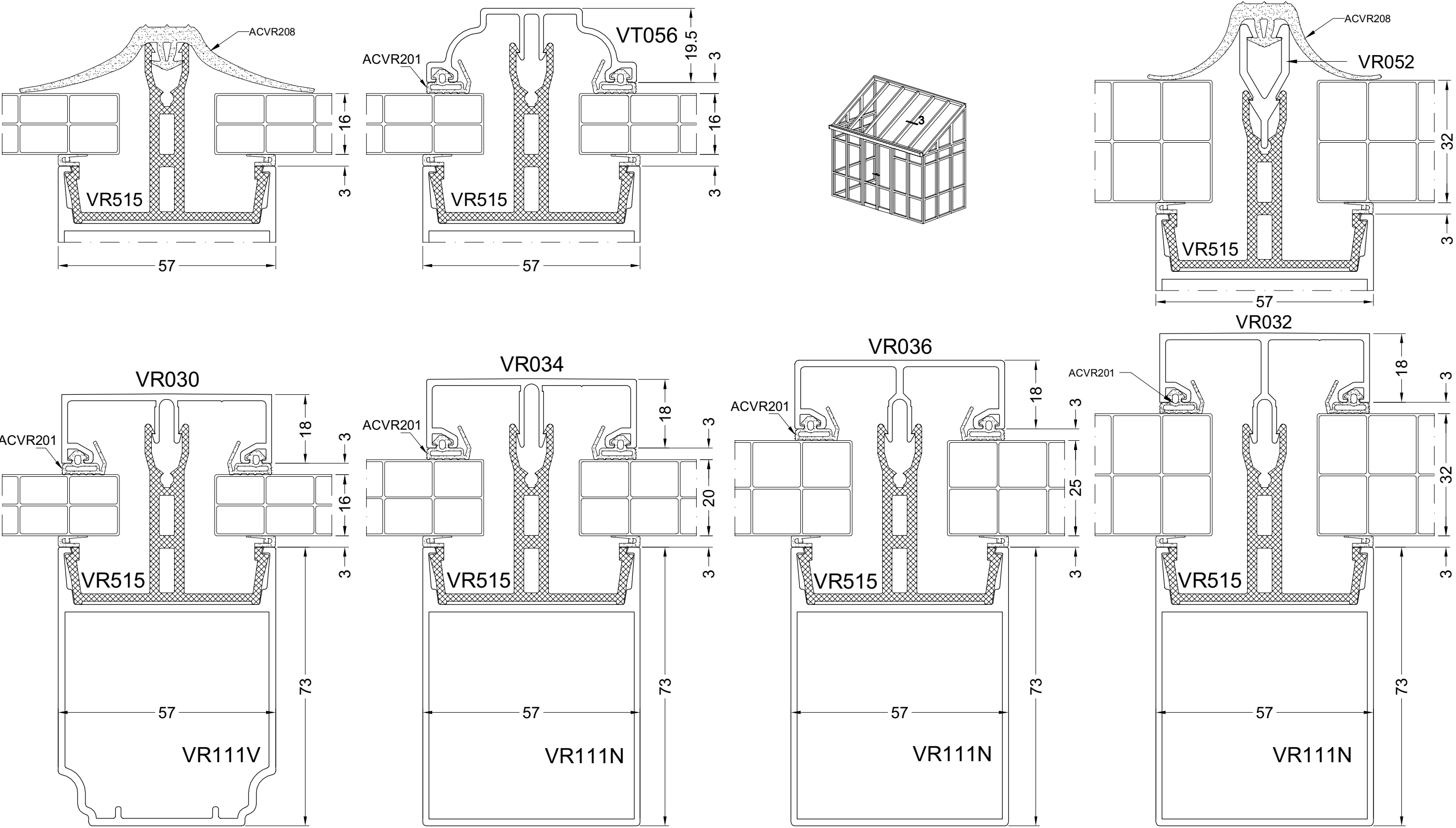
DOORSNEDEN - COUPES - SCHNITT - SECTIONS



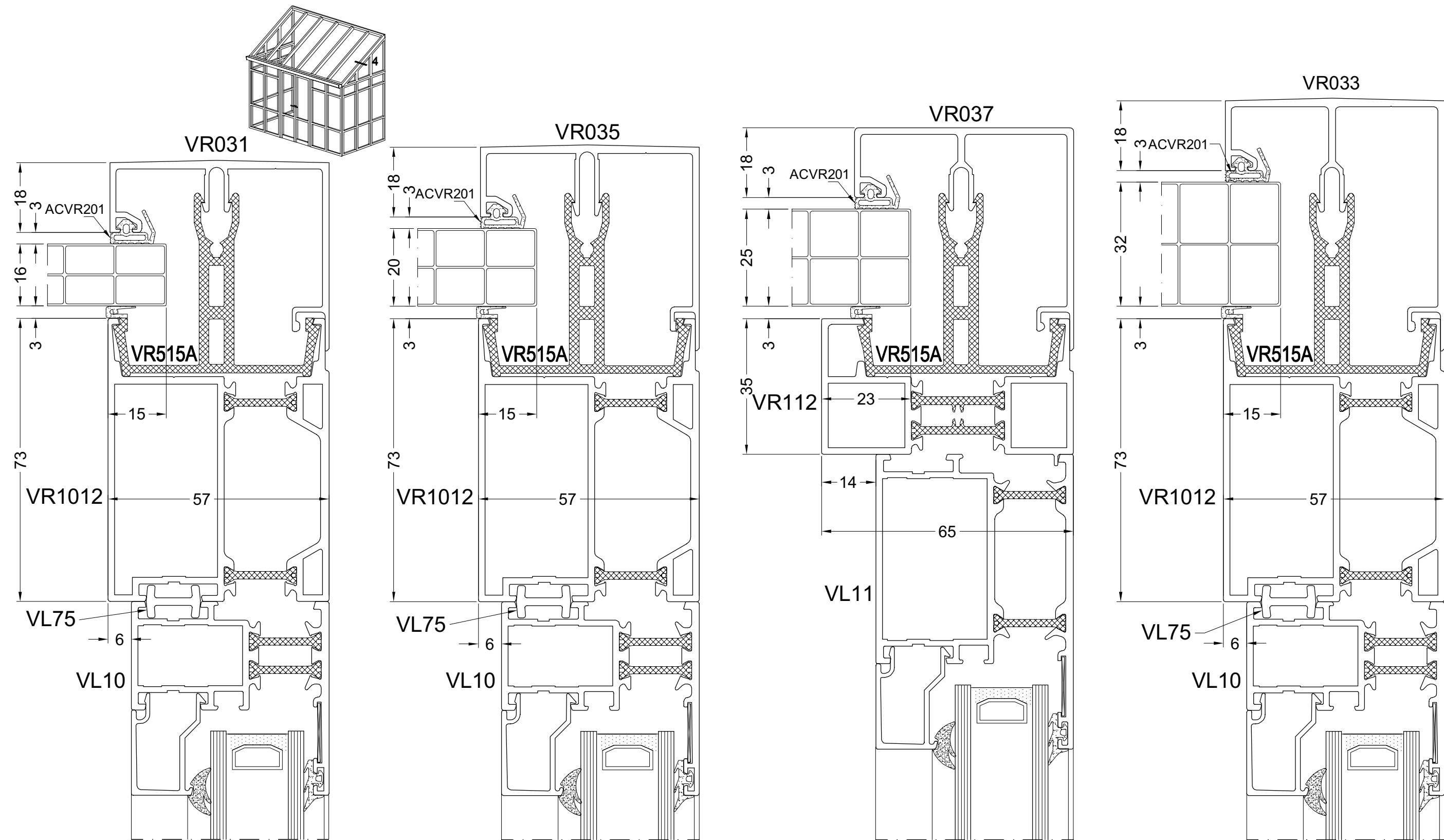


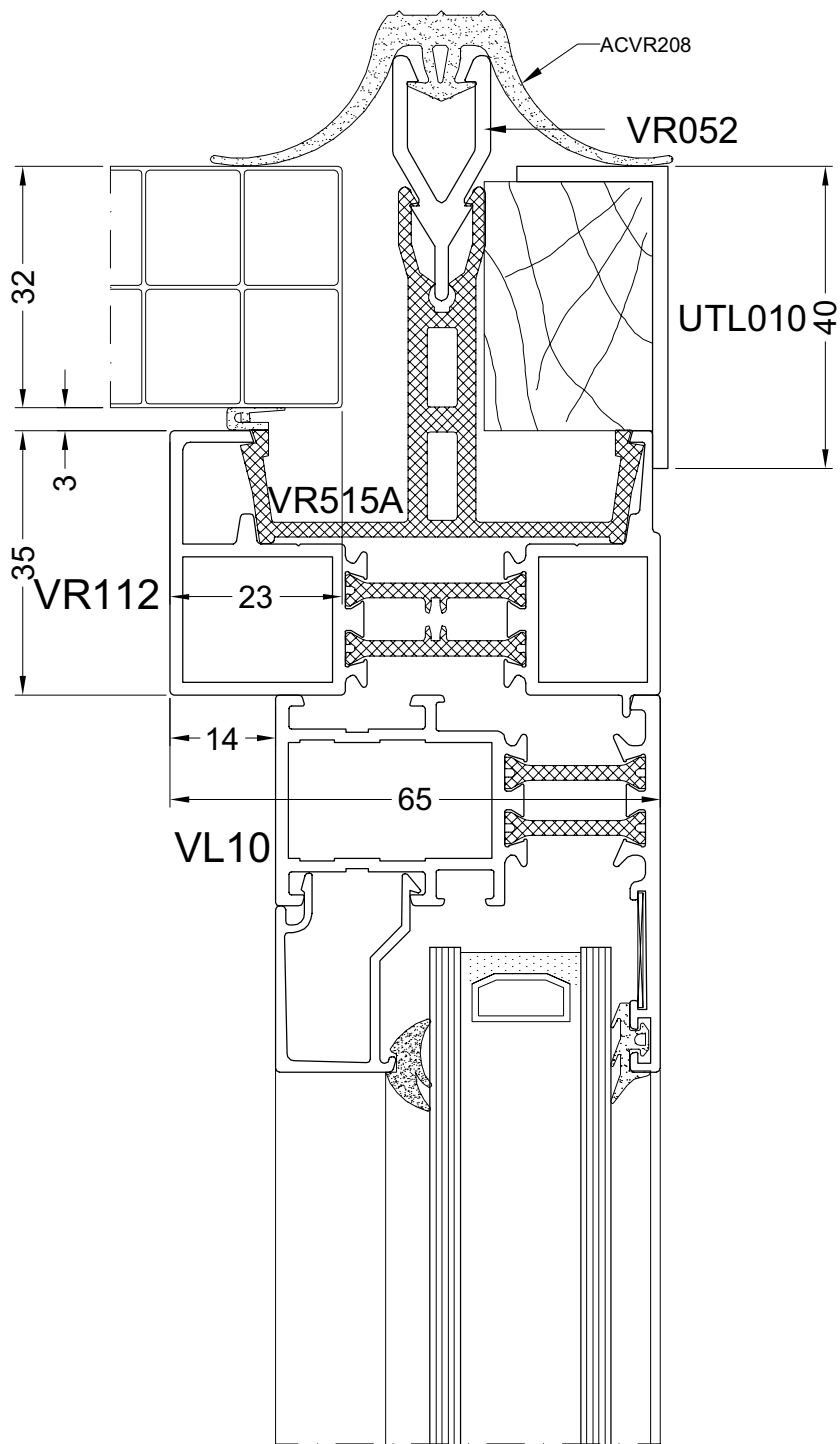
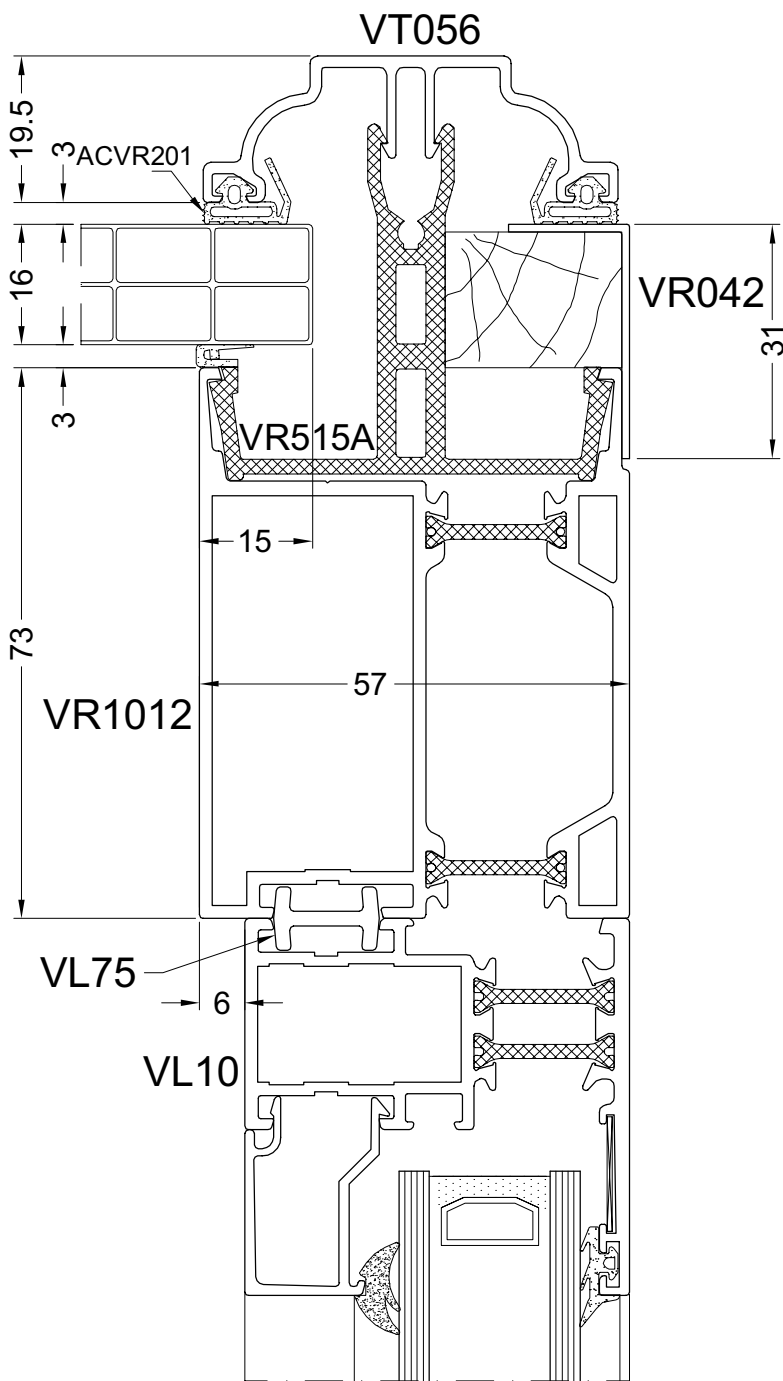
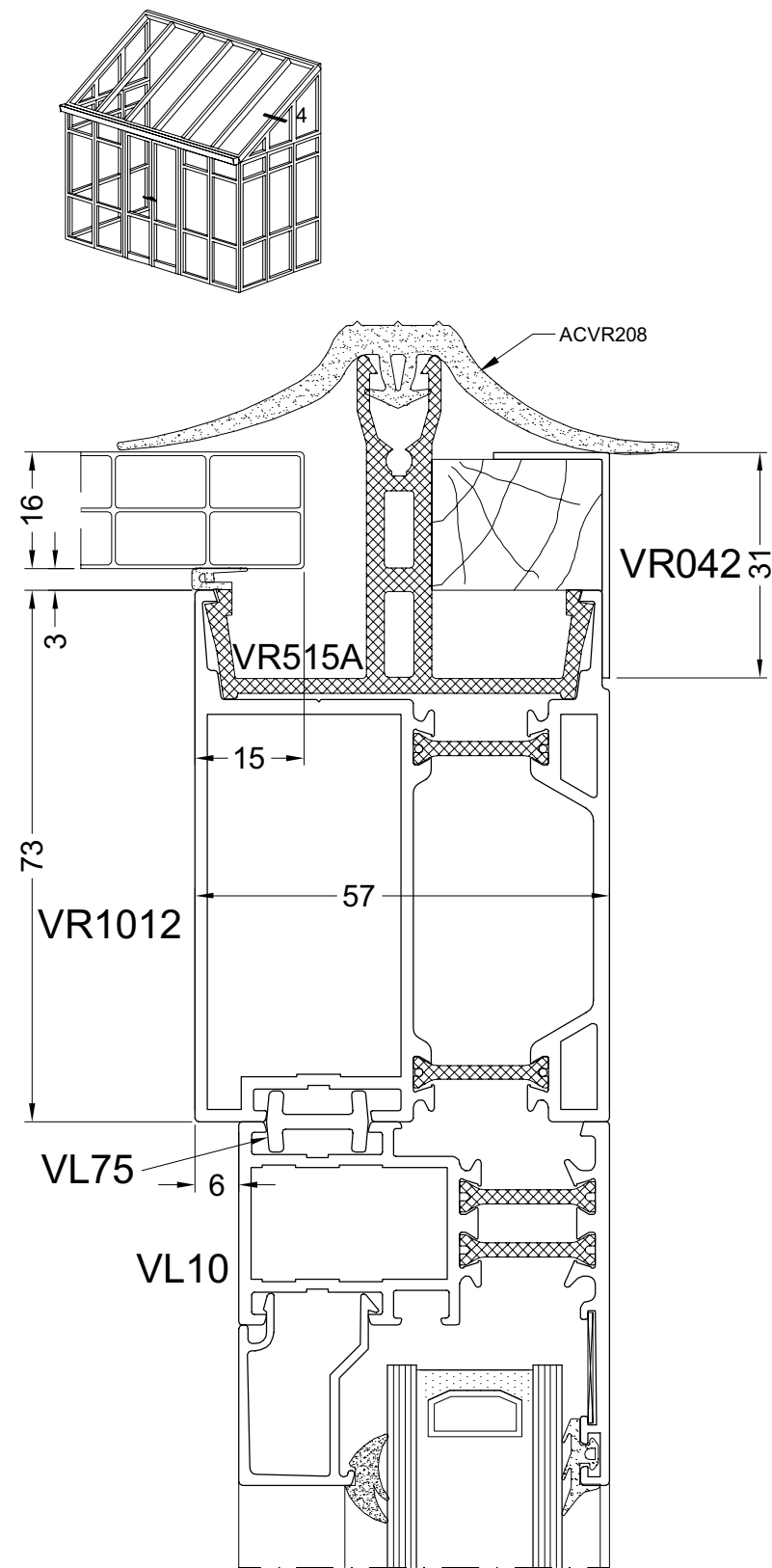
door2b





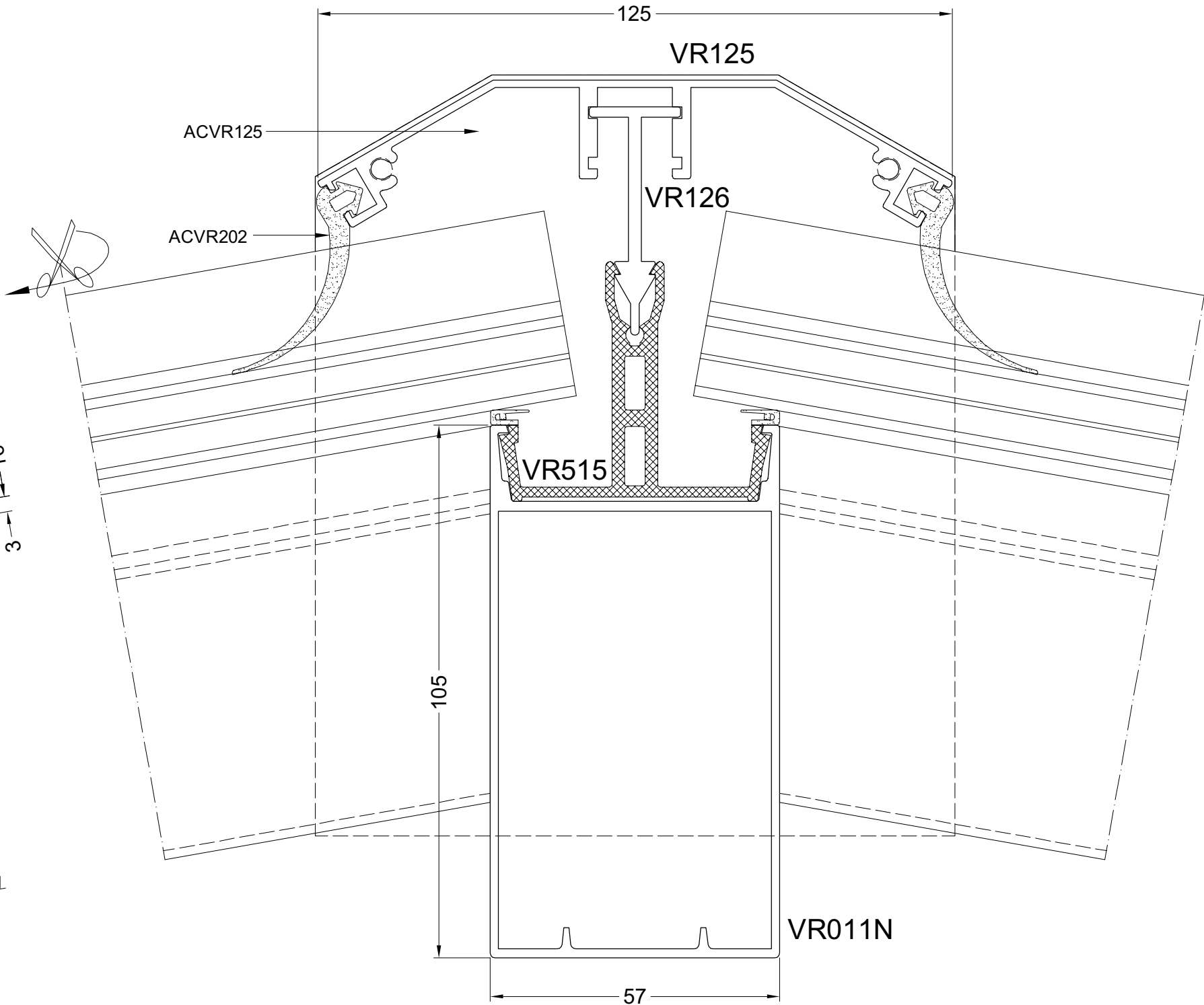
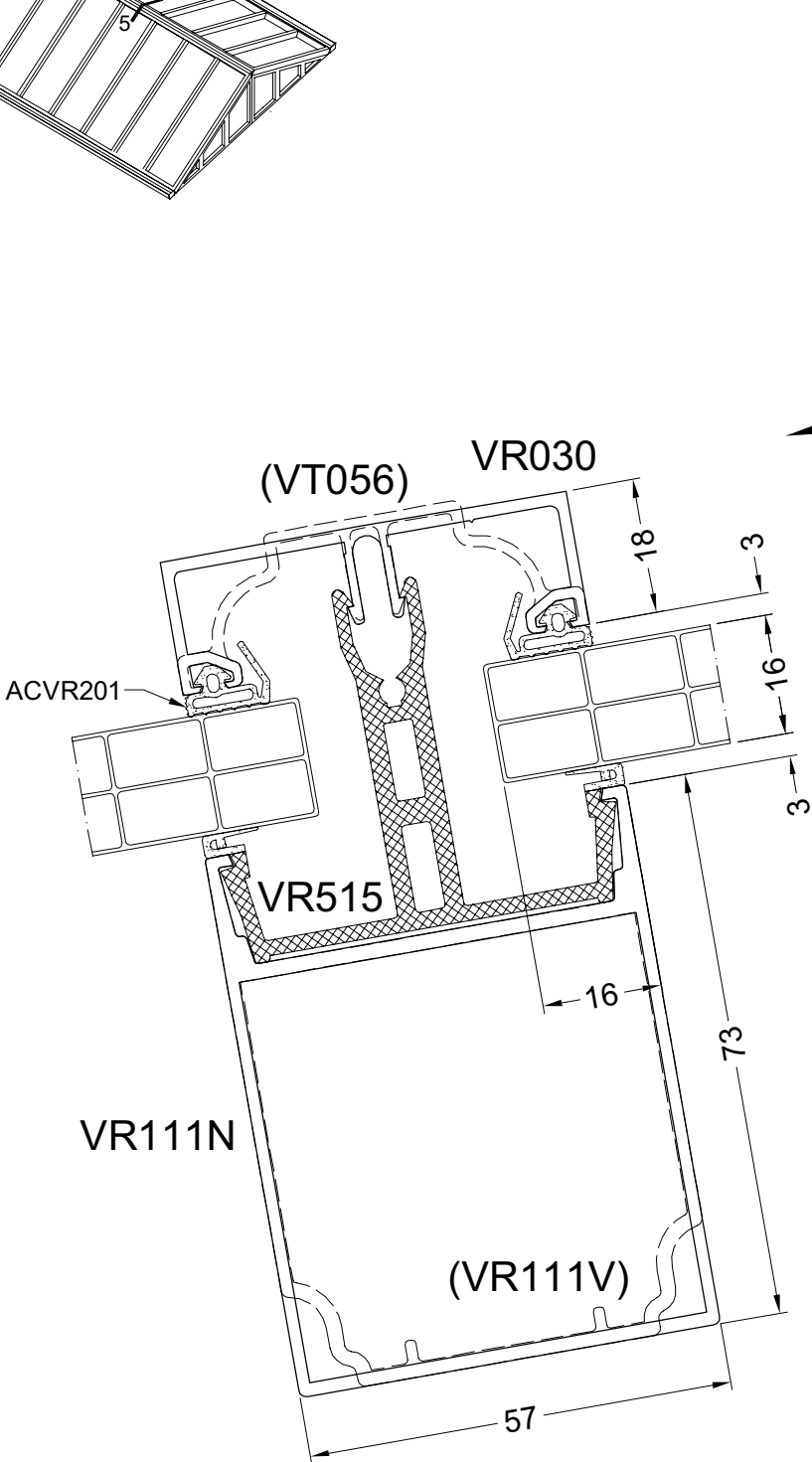
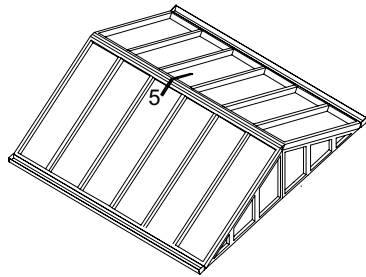
DOOR3B





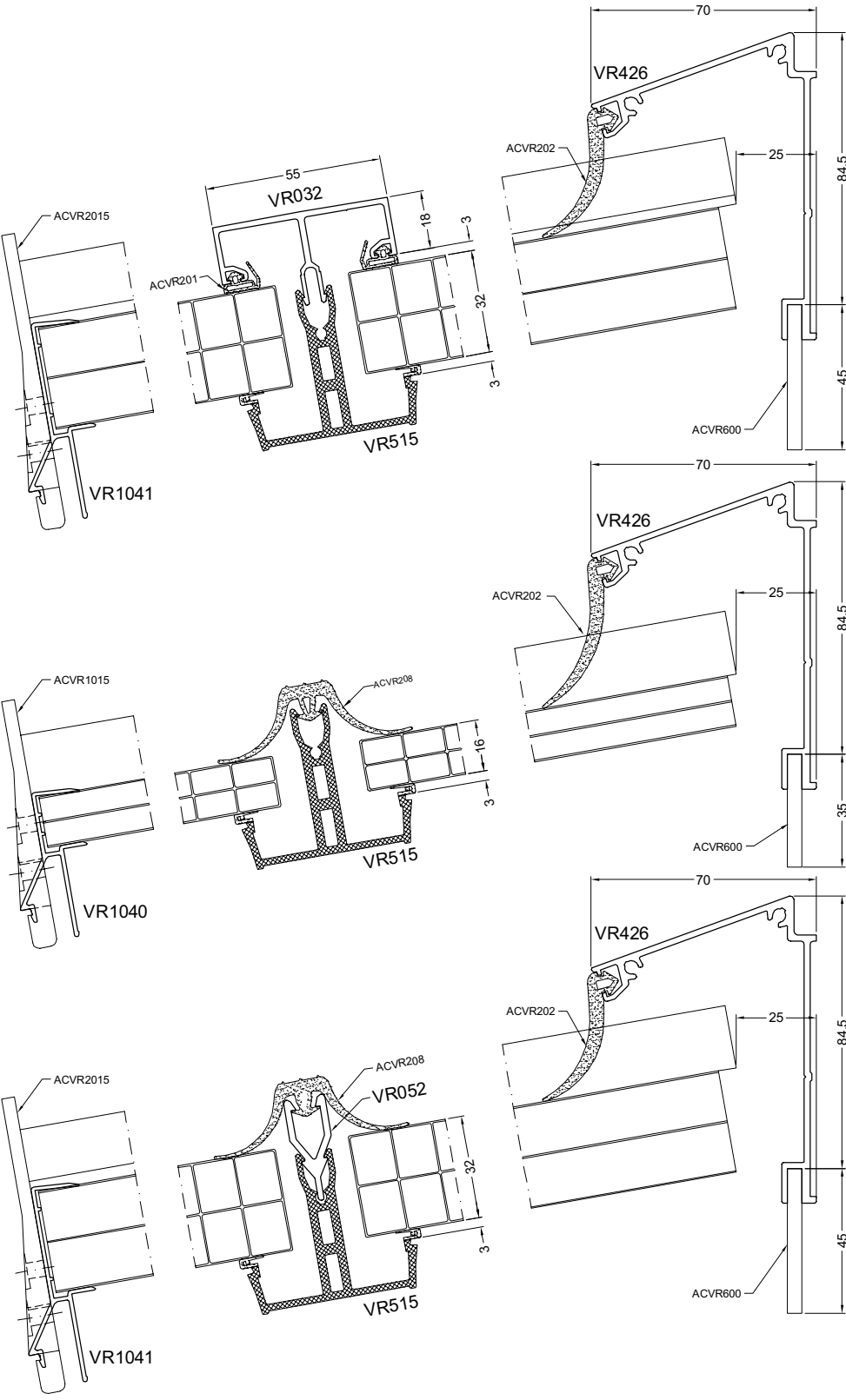
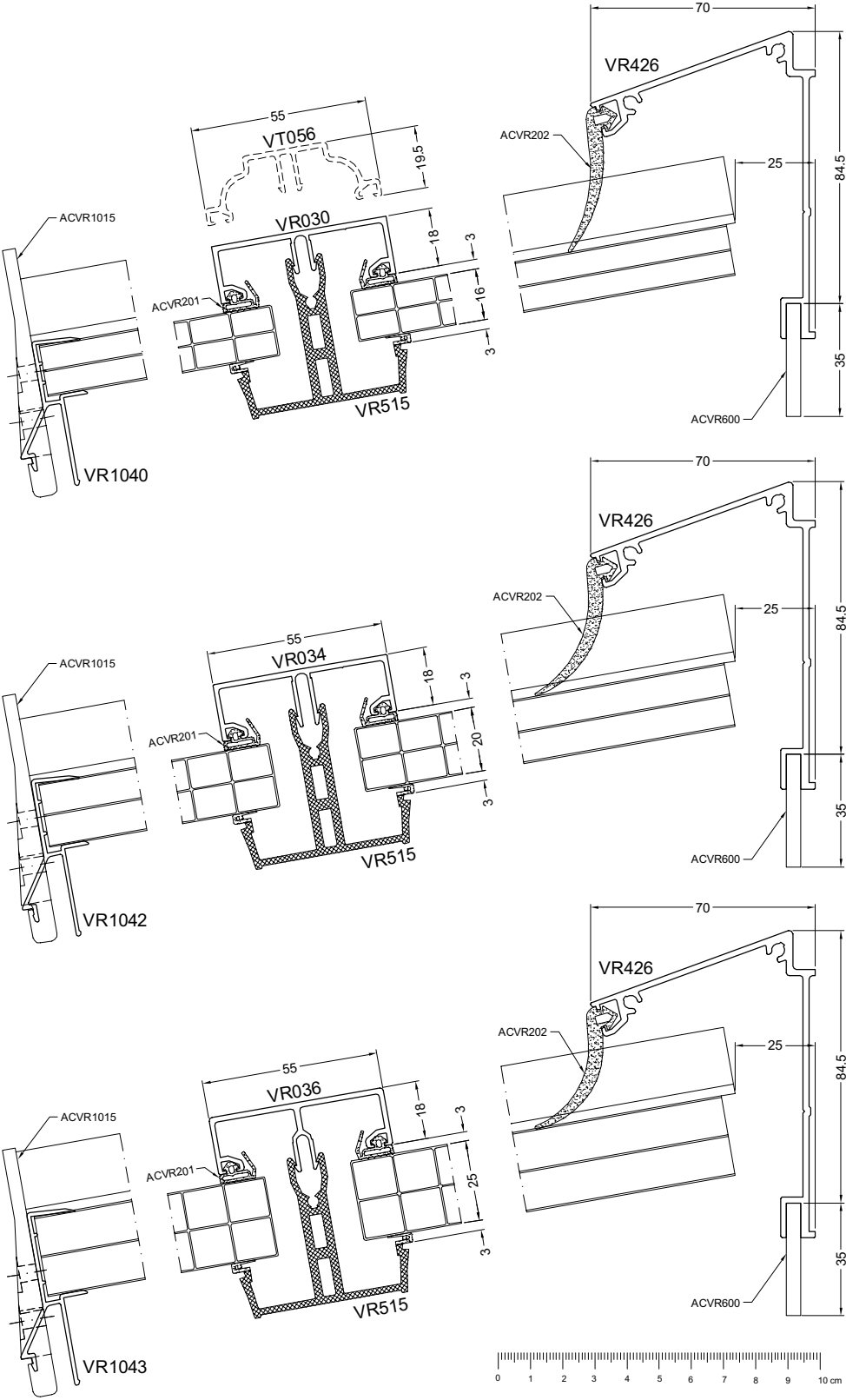
5A

DOORSNEDEN - COUPES - SCHNITT - SECTIONS



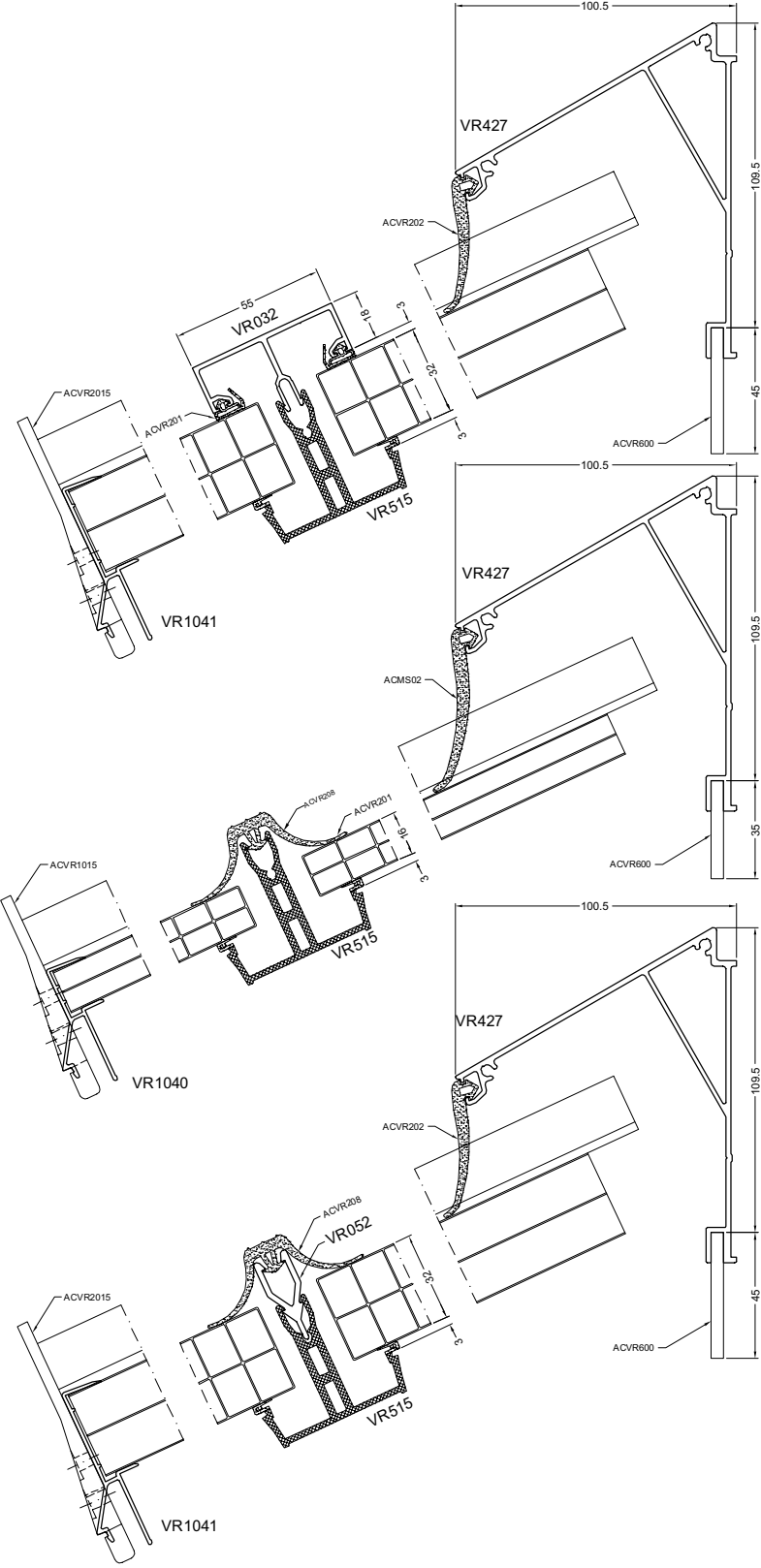
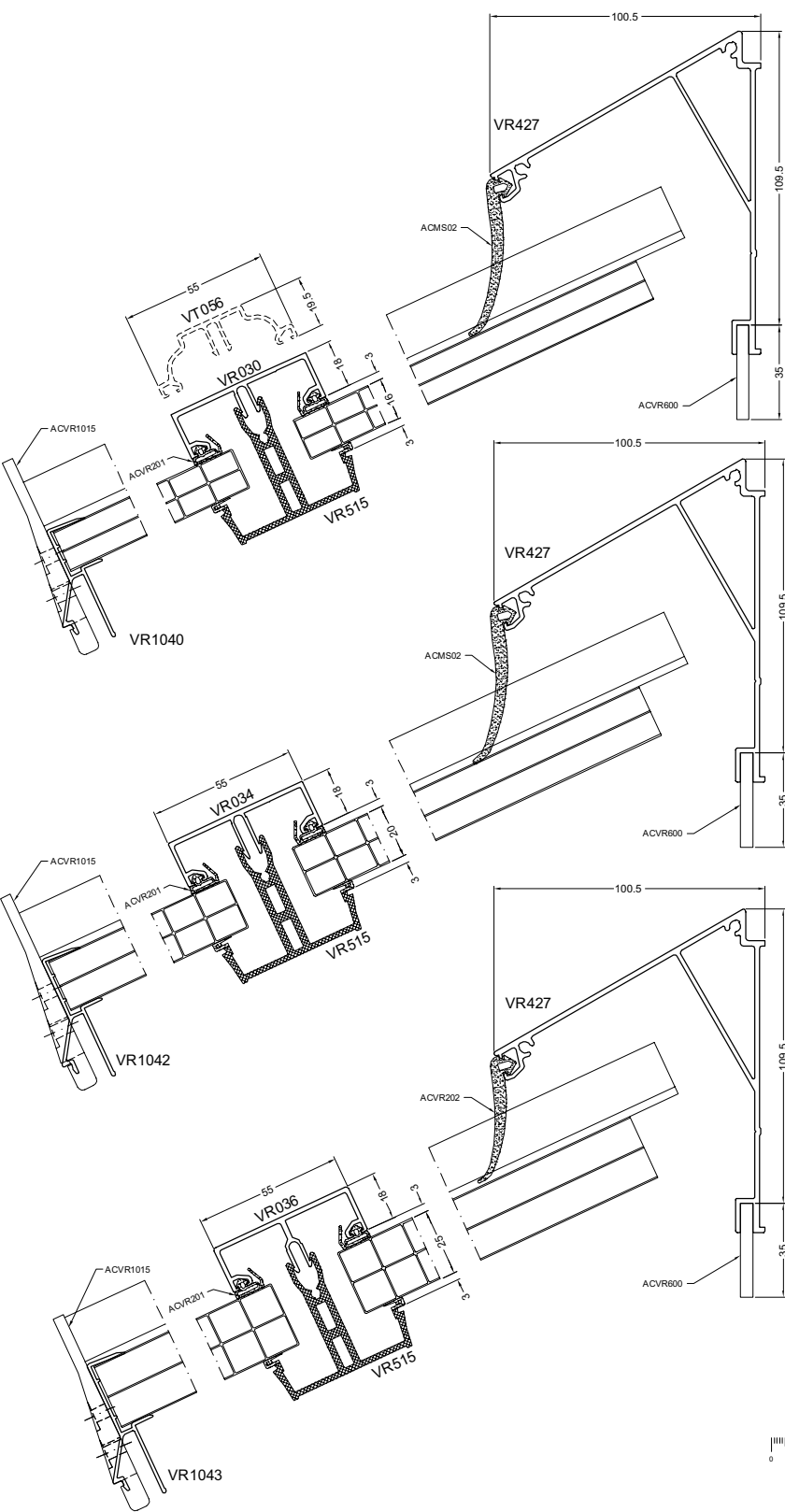
door5b

5°-25°



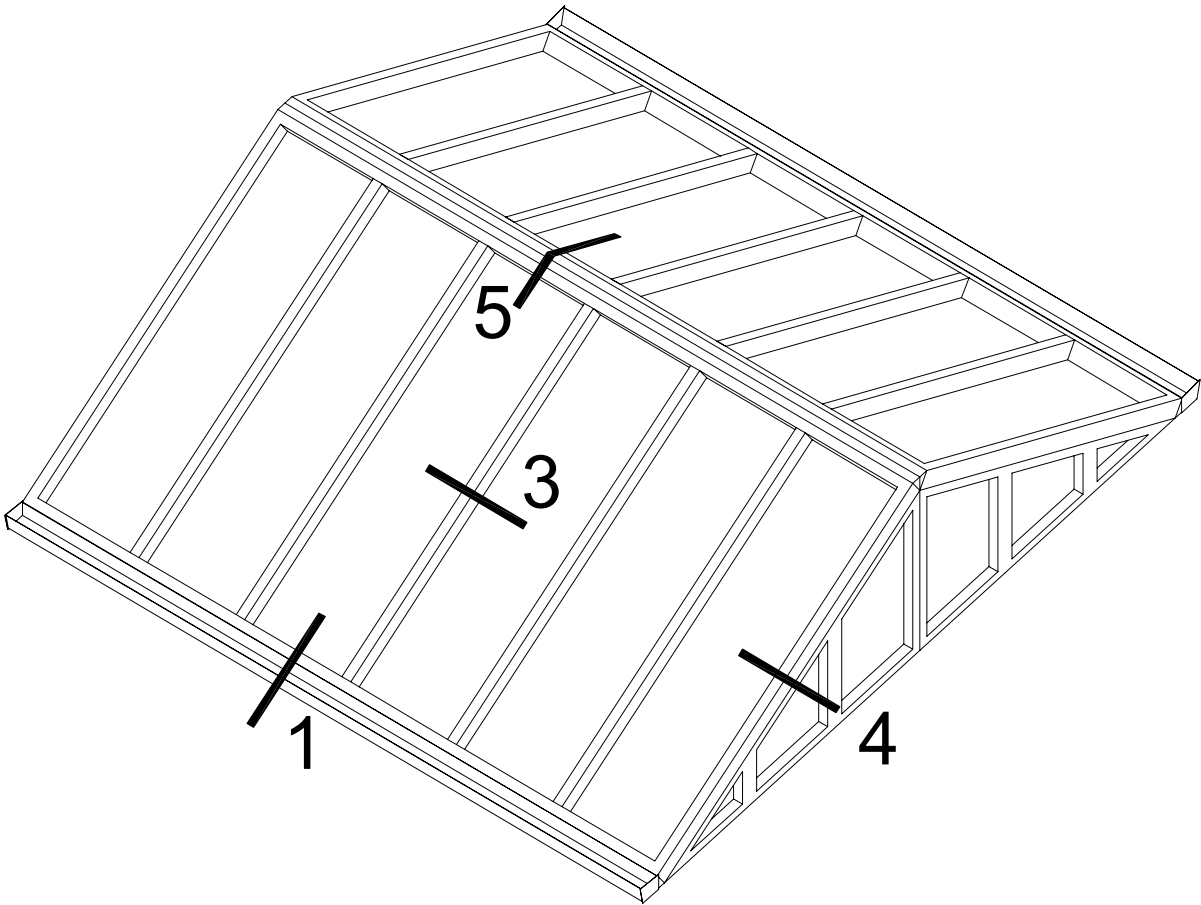
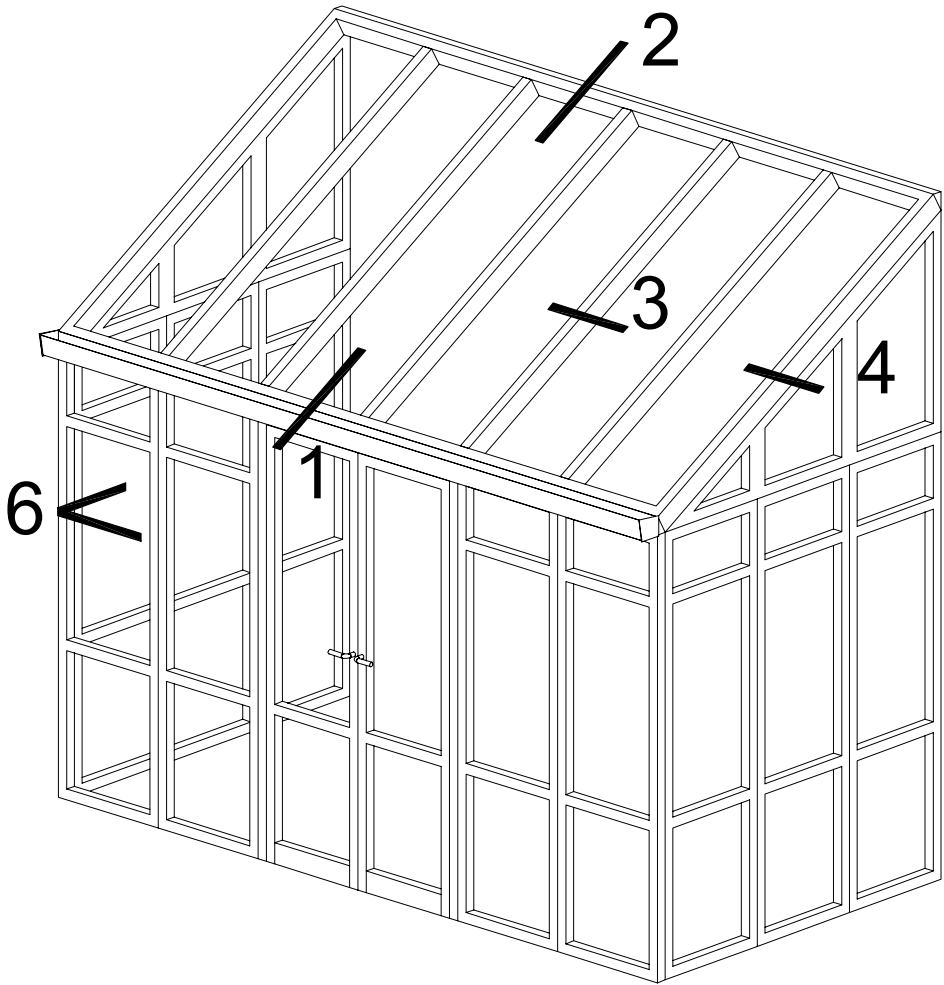
20°-45°

DOORSNEDEN - COUPES - SCHNITT - SECTIONS



VERANDA MET GLAS
VERANDA AVEC VERRE
WINTERGARTEN MIT GLAS
CONSERVATORY WITH GLASS

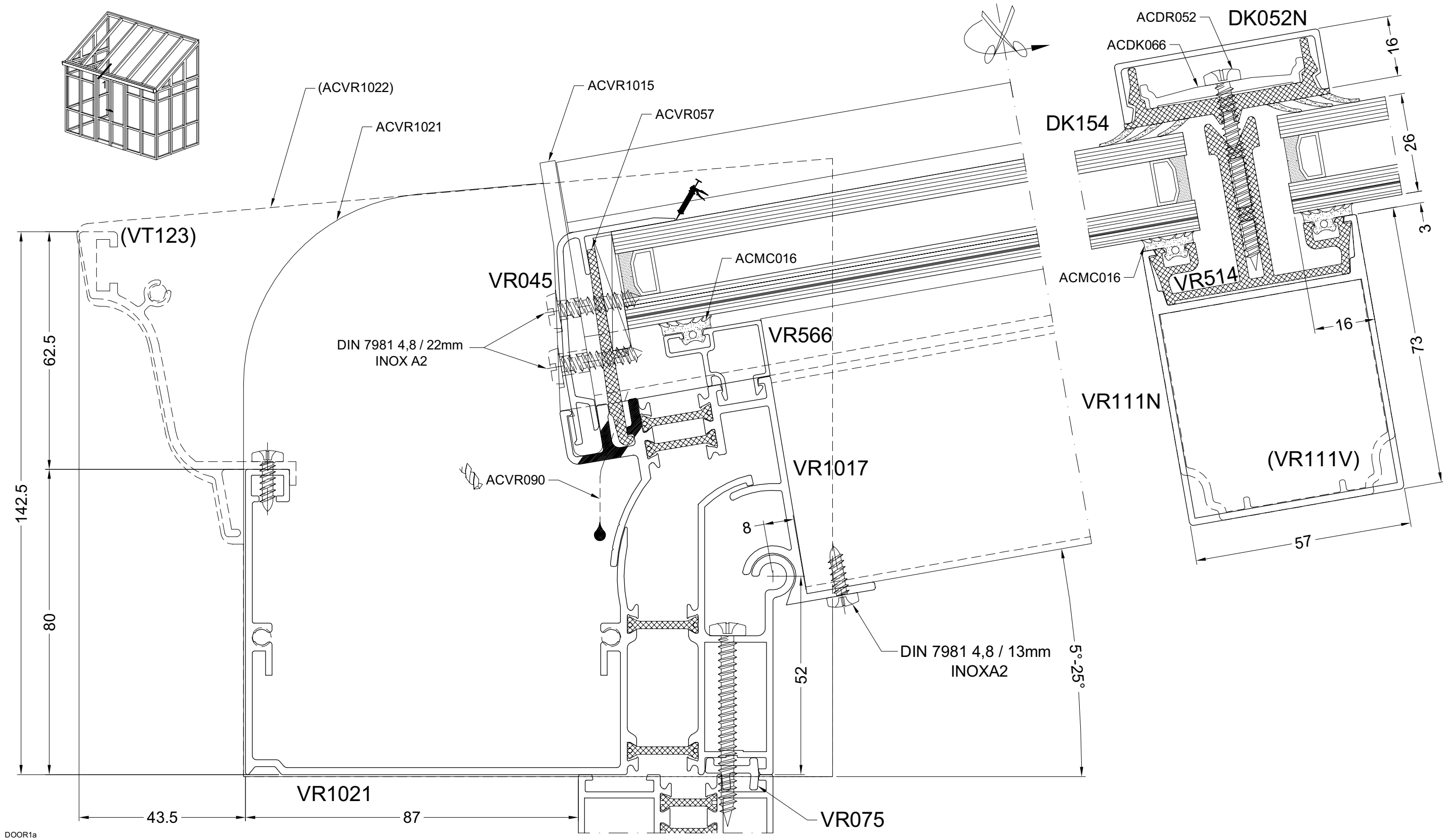
DOORSNEDEN - COUPES - SCHNITT - SECTIONS



doortyp1

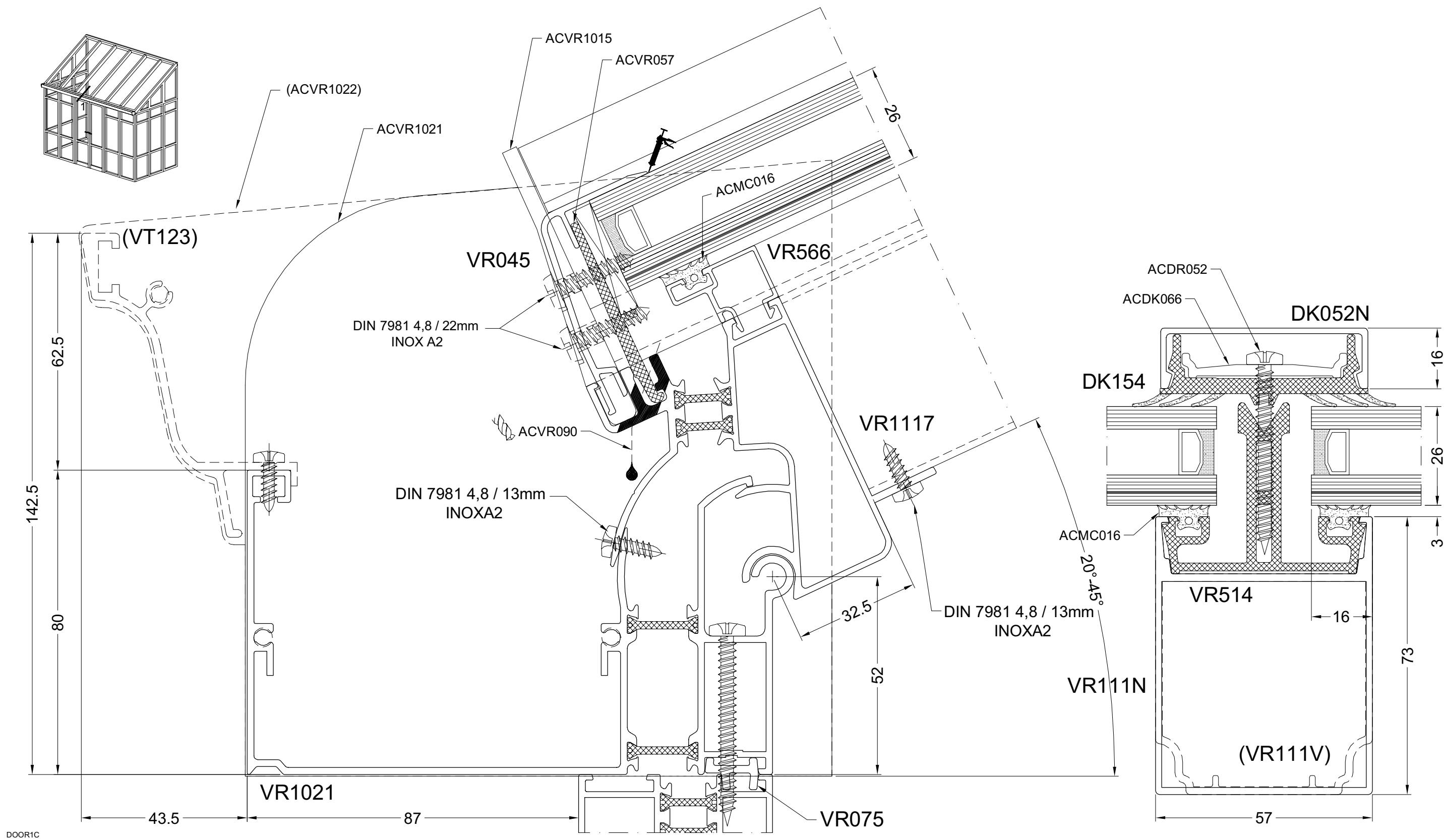
1C 5°-25°

DOORSNEDEN - COUPES - SCHNITT - SECTIONS



1D 20°-45°

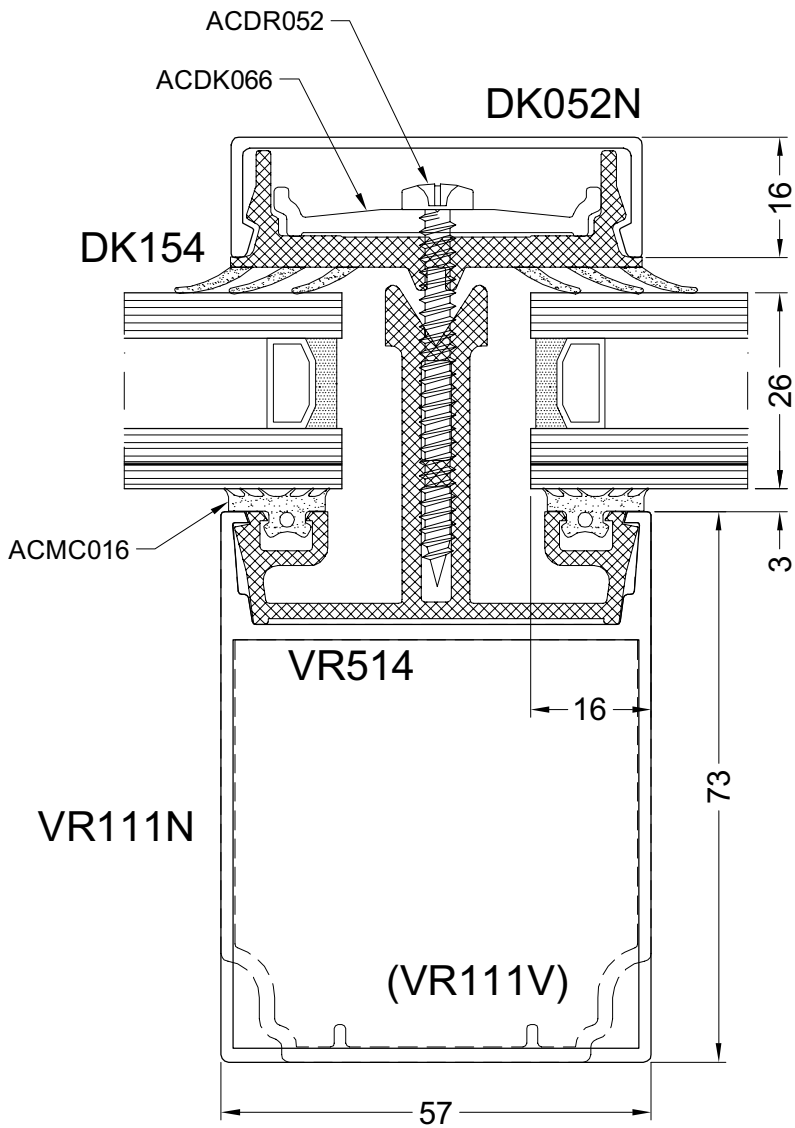
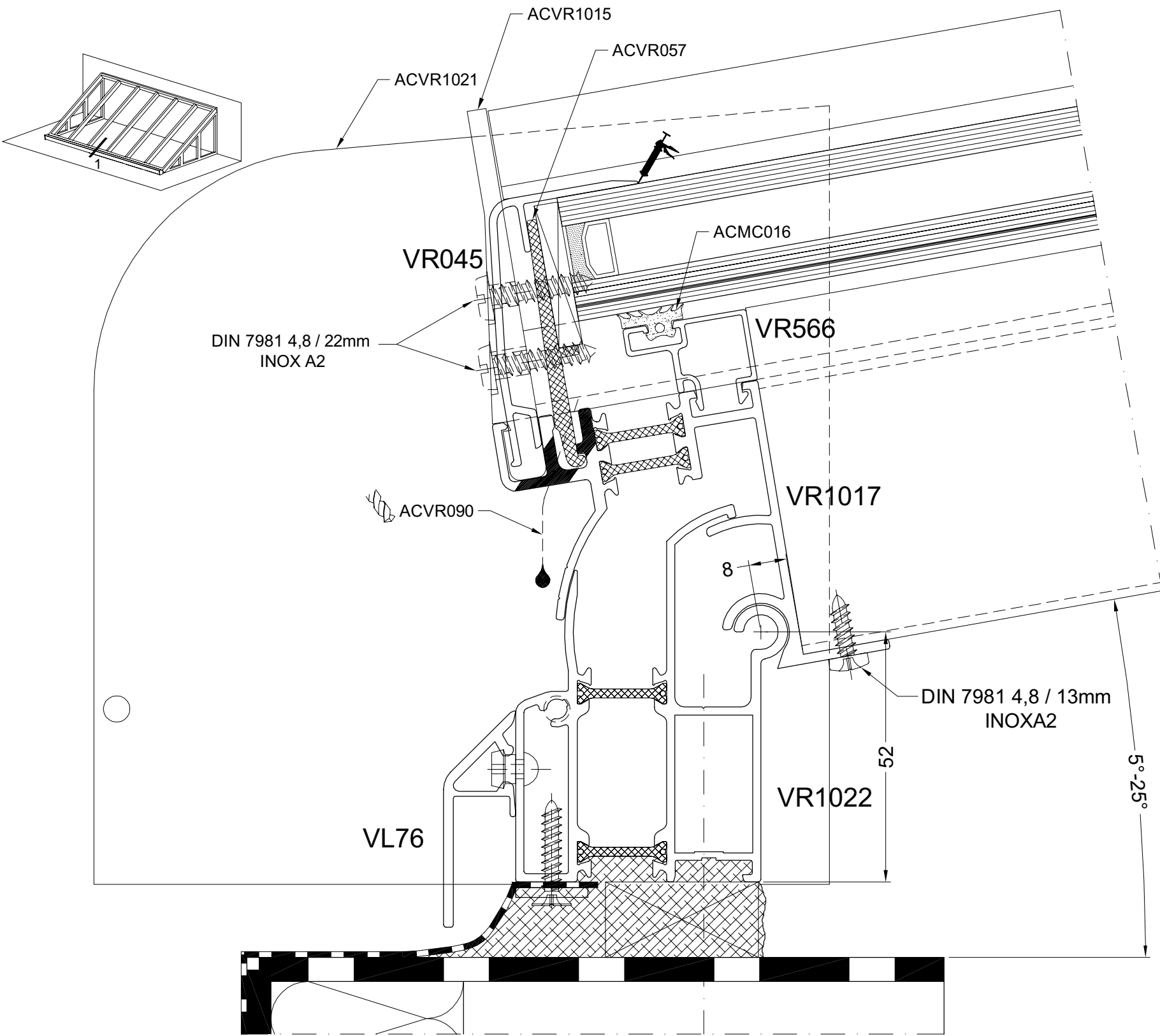
DOORSNEDEN - COUPES - SCHNITT - SECTIONS



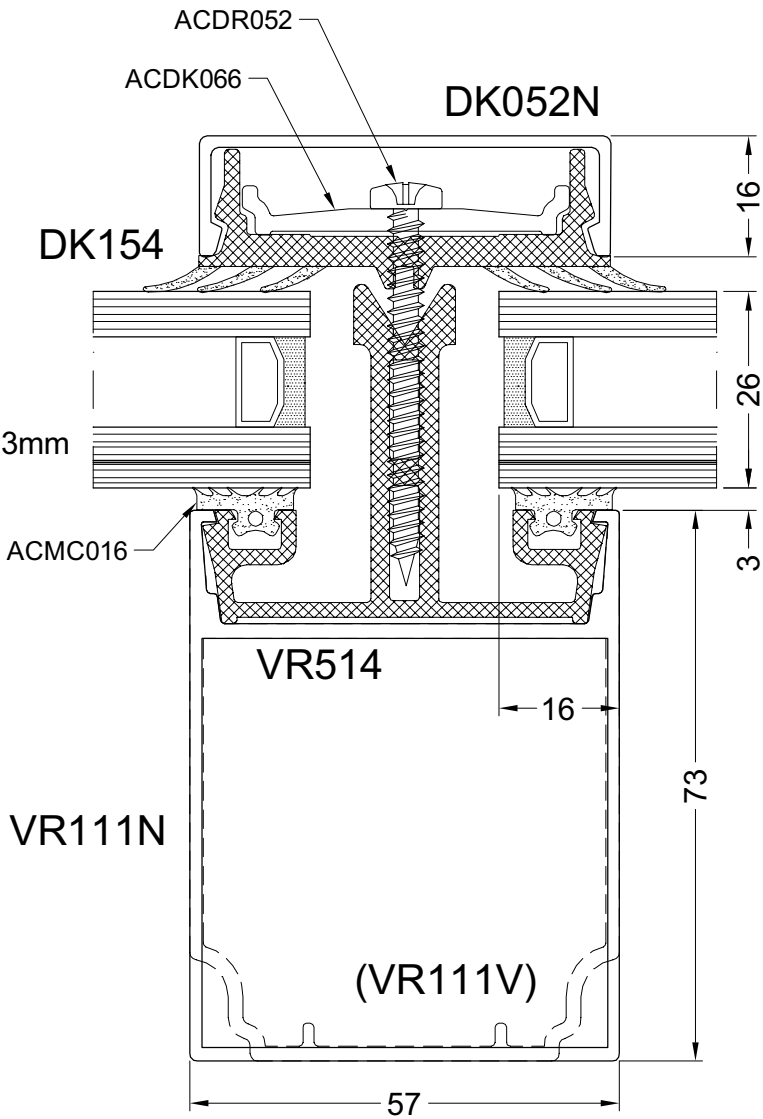
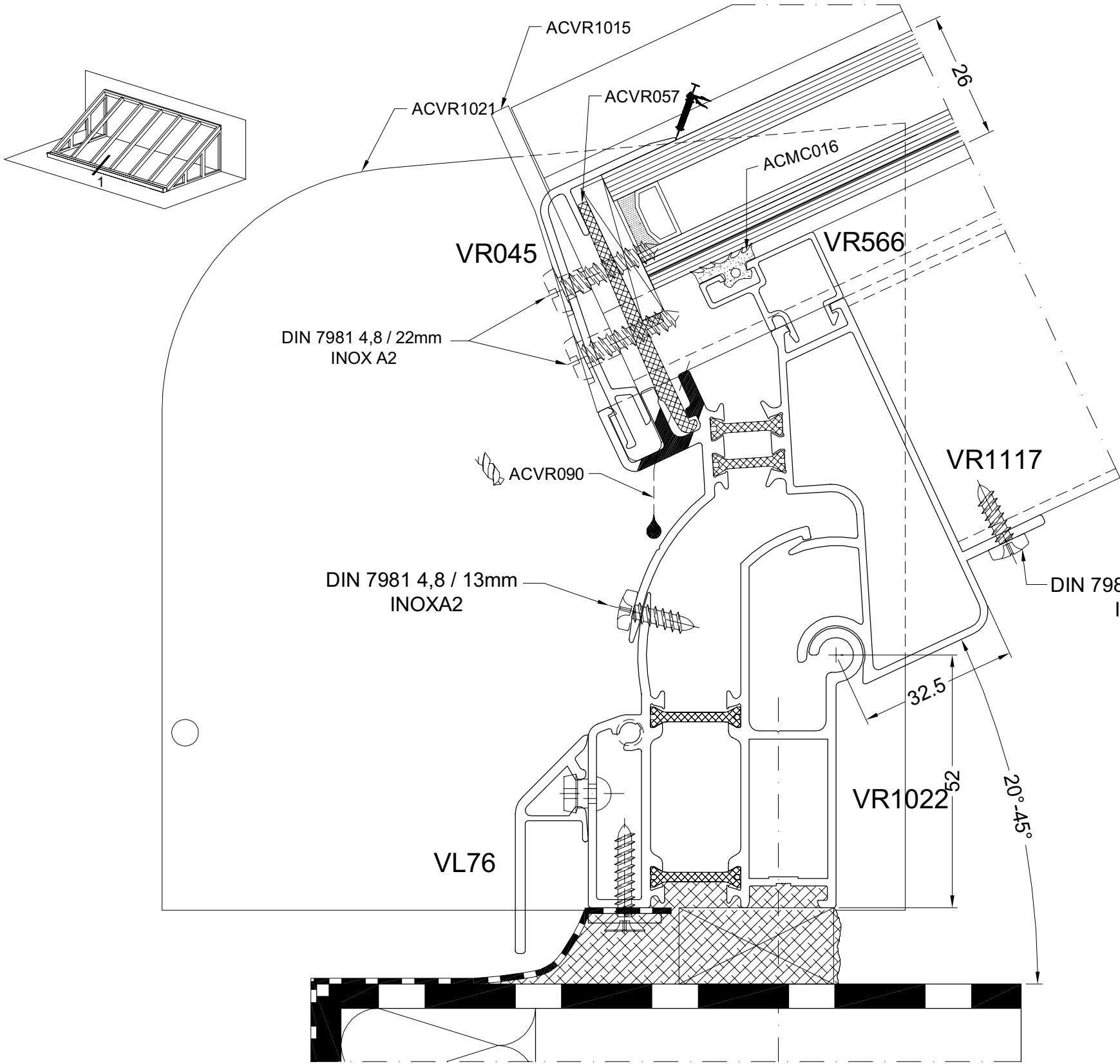
DOOR1C

1E 5°-25°

DOORSNEDEN - COUPES - SCHNITT - SECTIONS



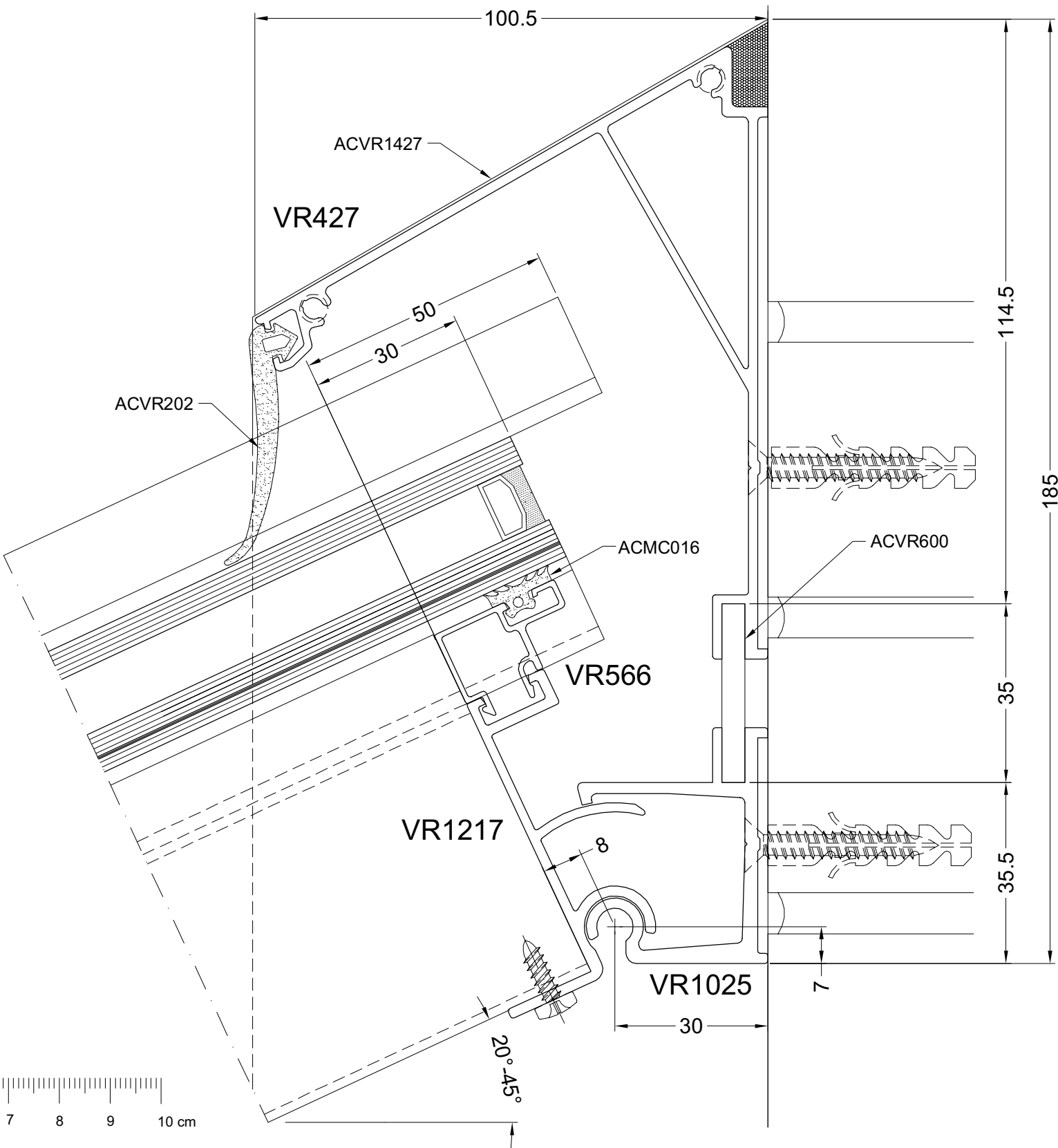
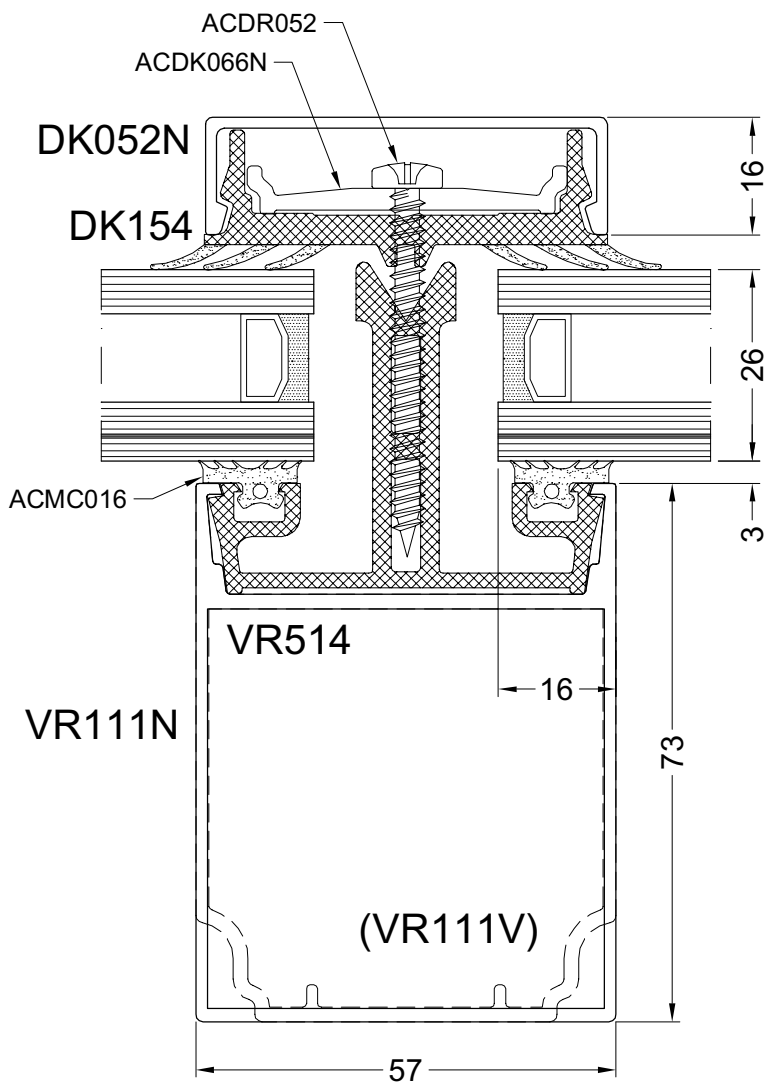
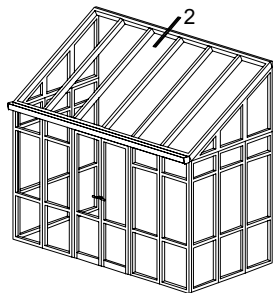
DOOR1f





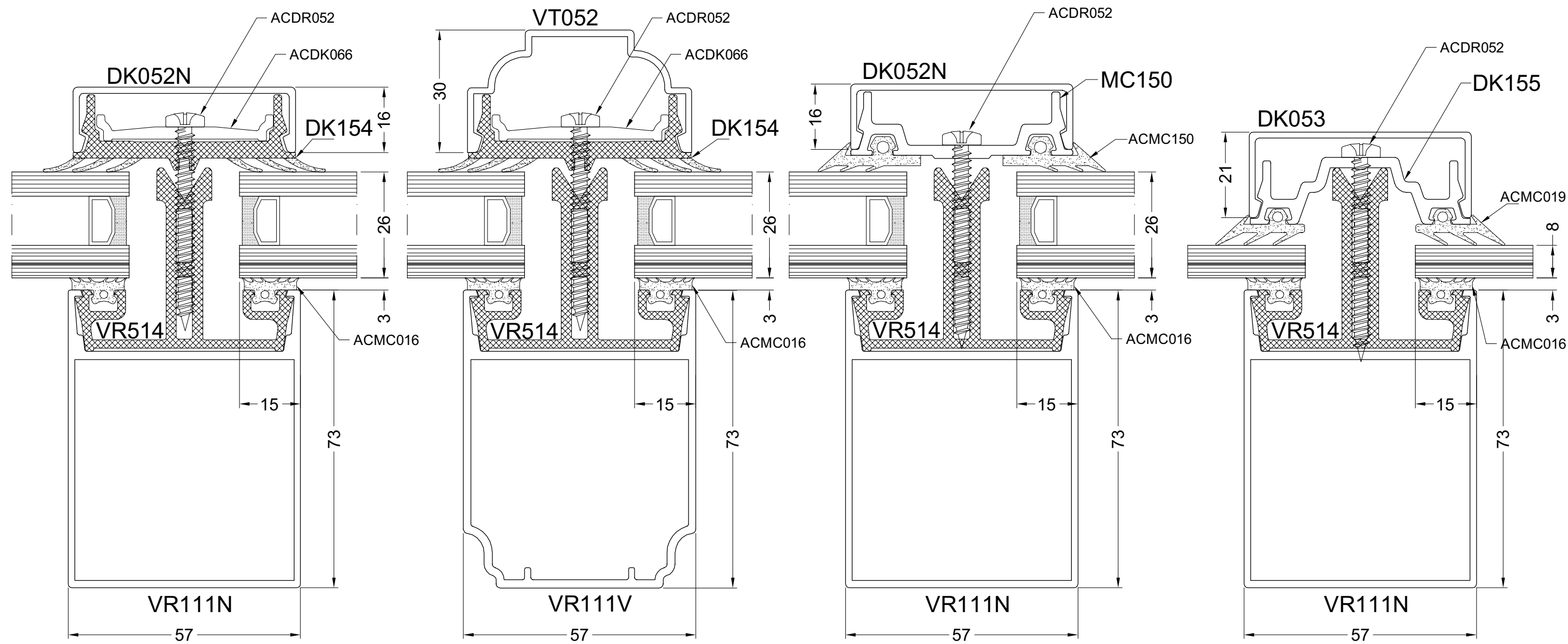
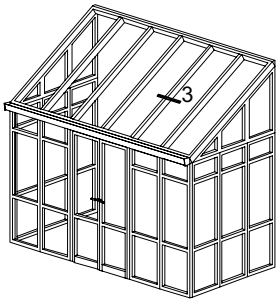
2D 20°-45°

DOORSNEDEN - COUPES - SCHNITT - SECTIONS

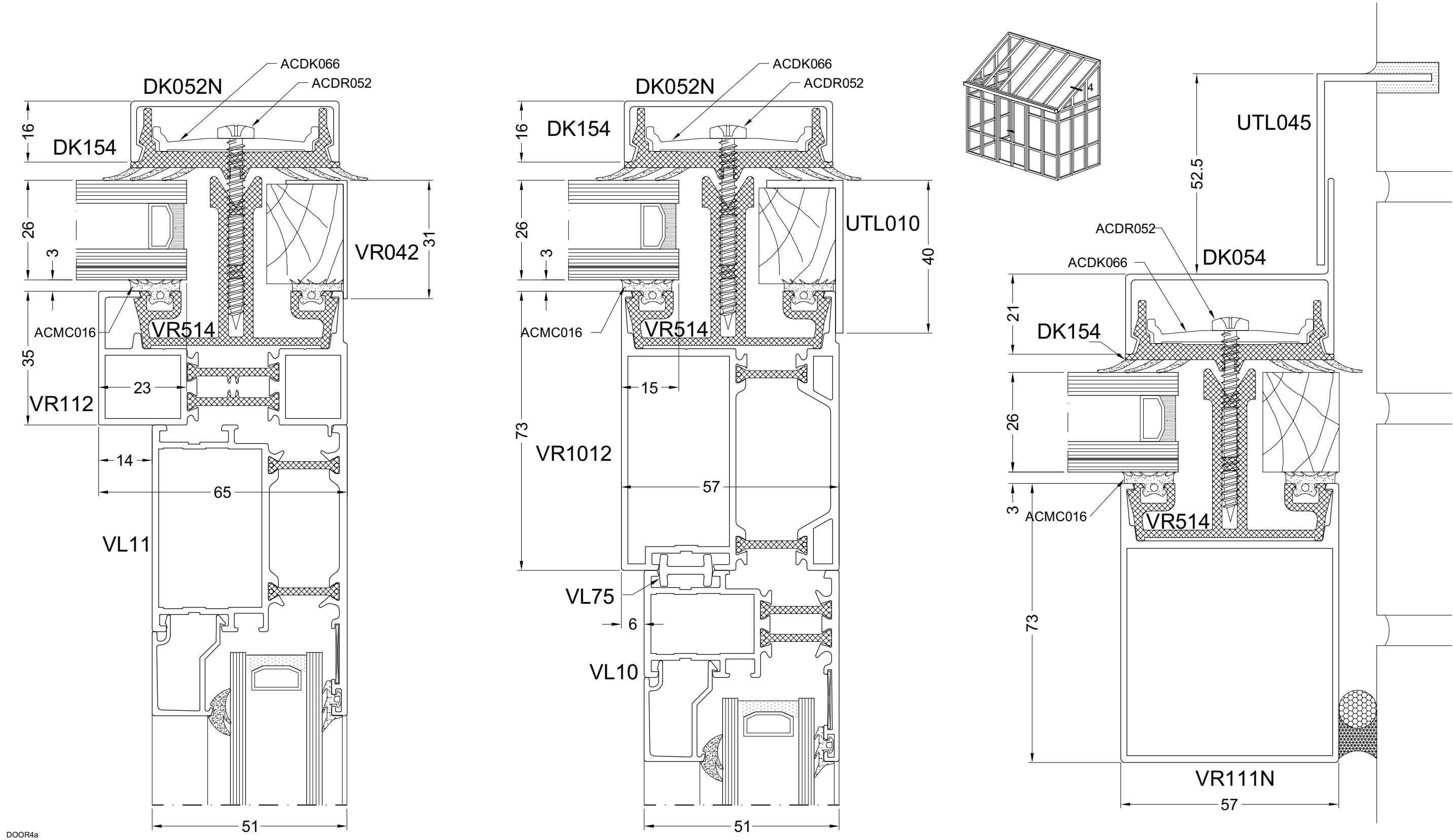


3B

DOORSNEDEN - COUPES - SCHNITT - SECTIONS



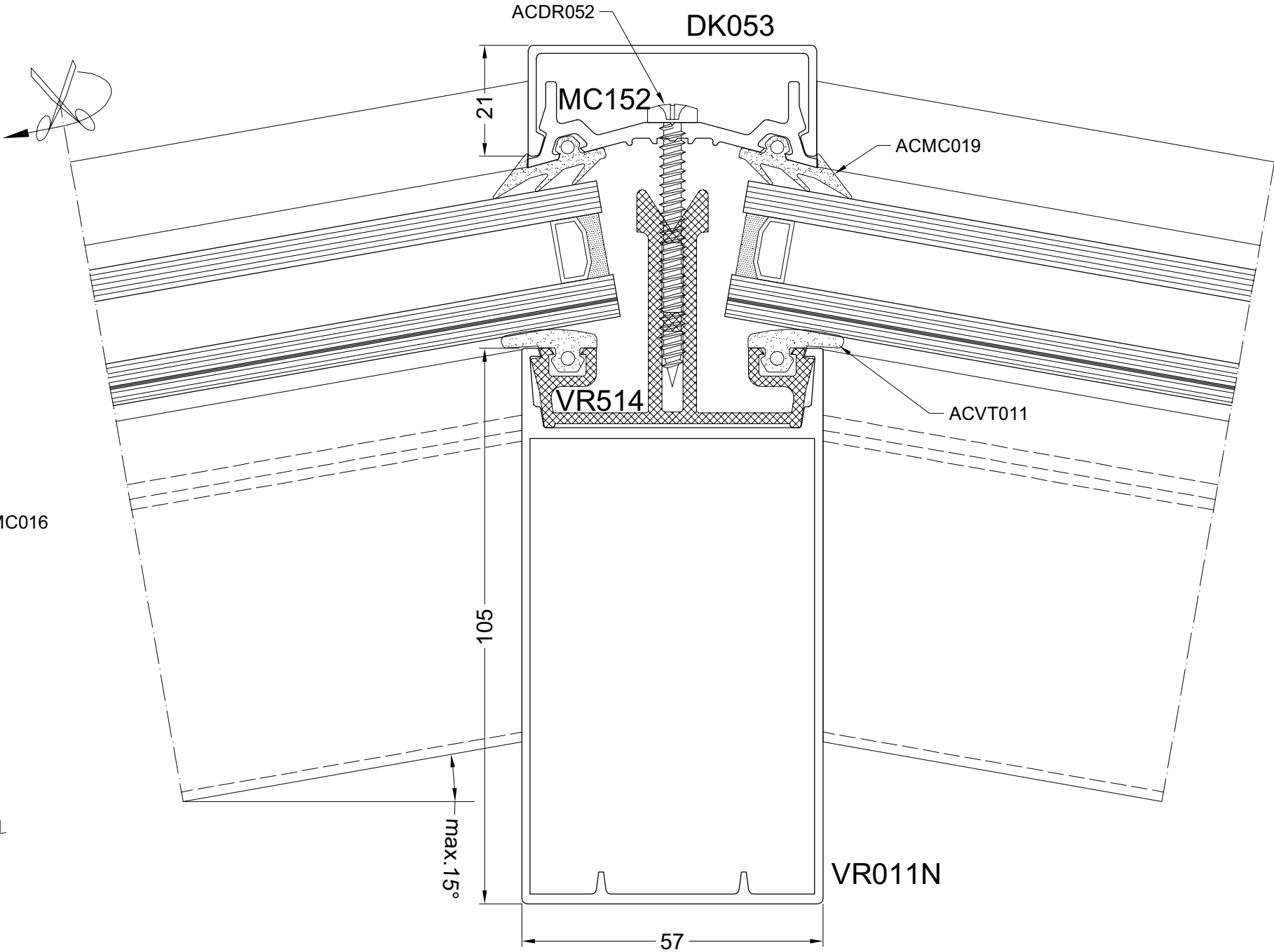
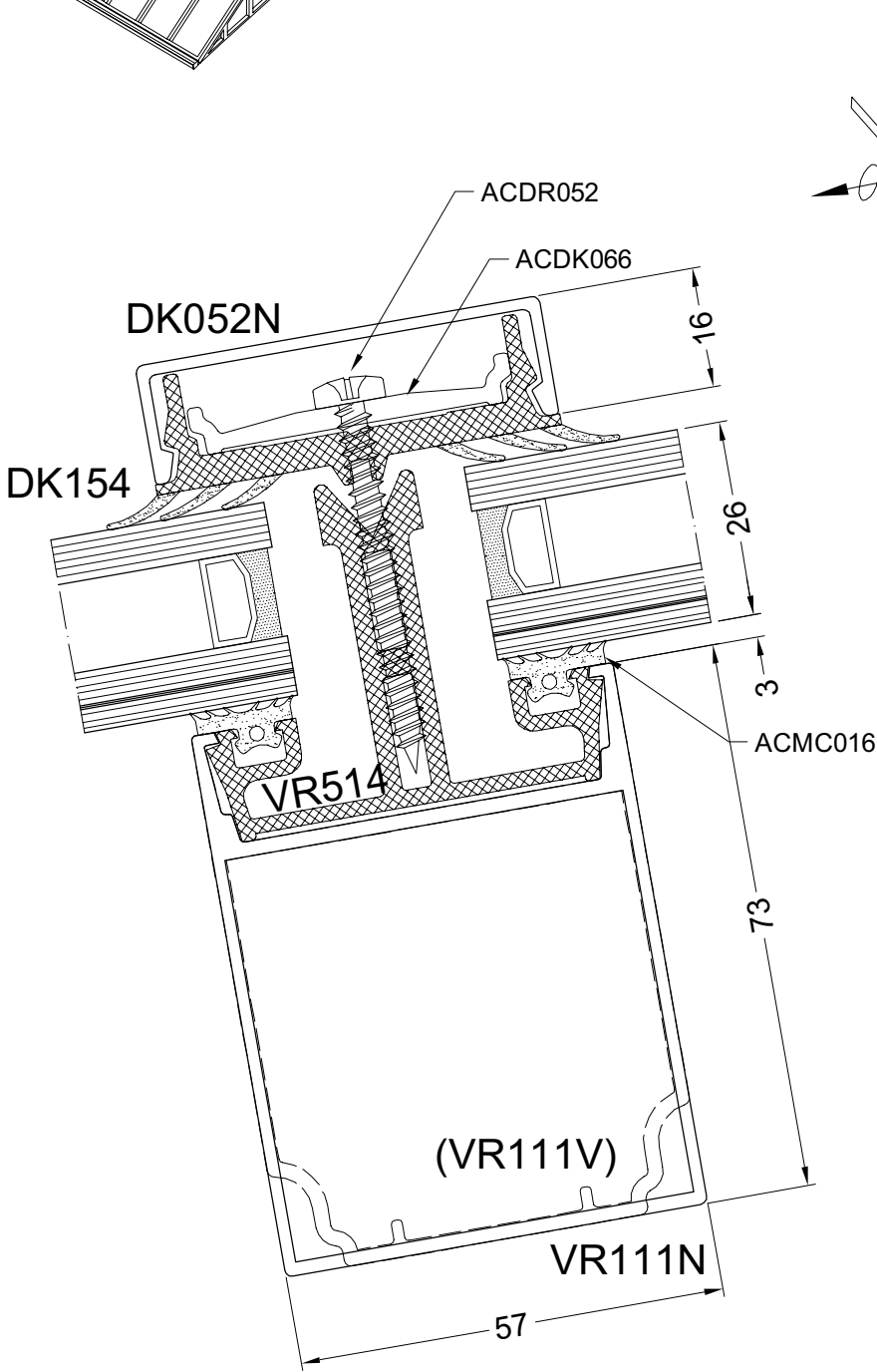
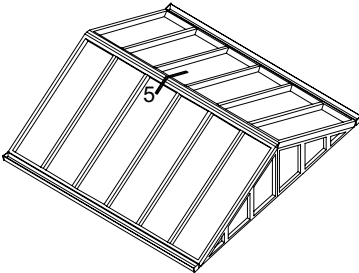
DOOR3A



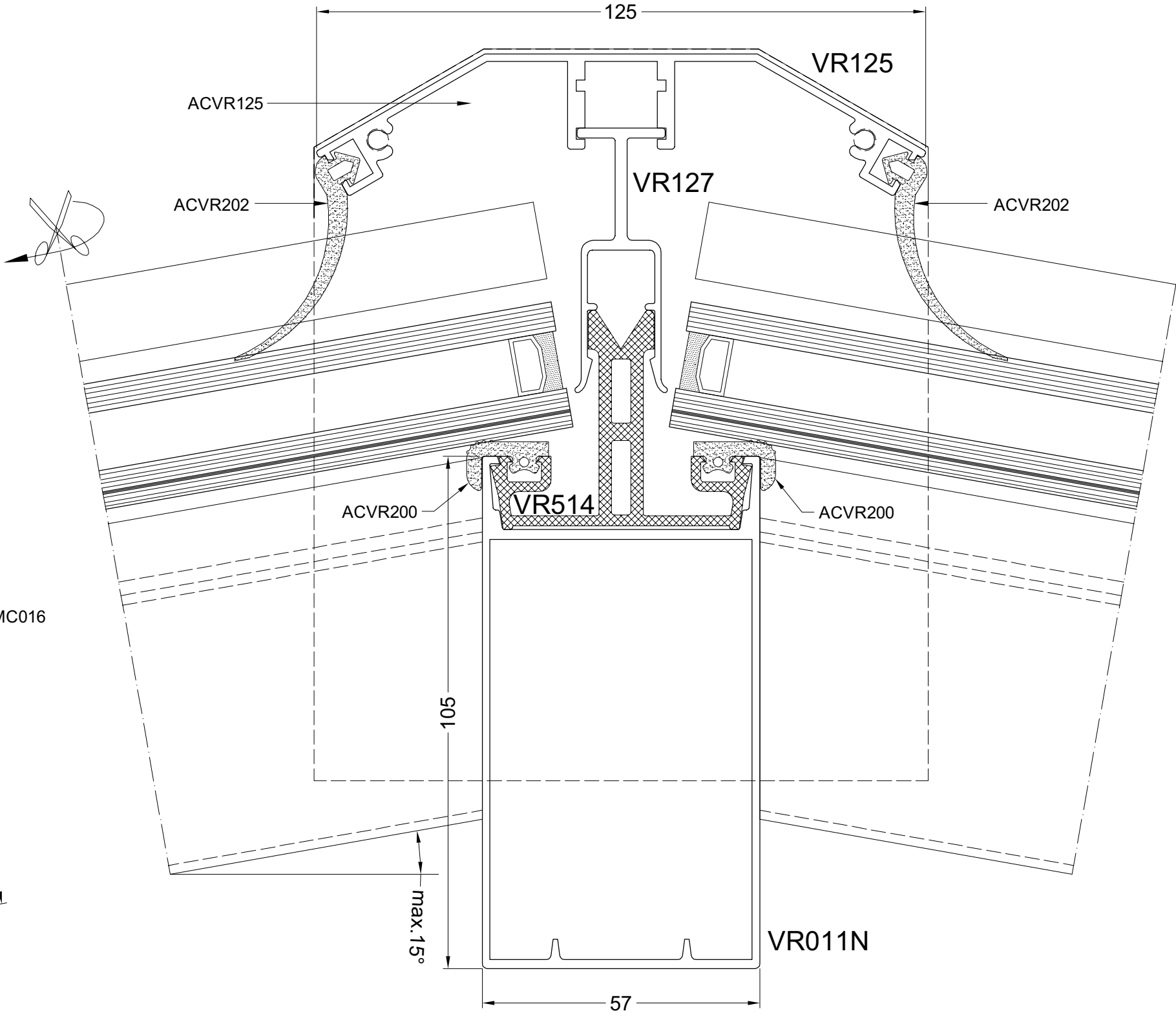
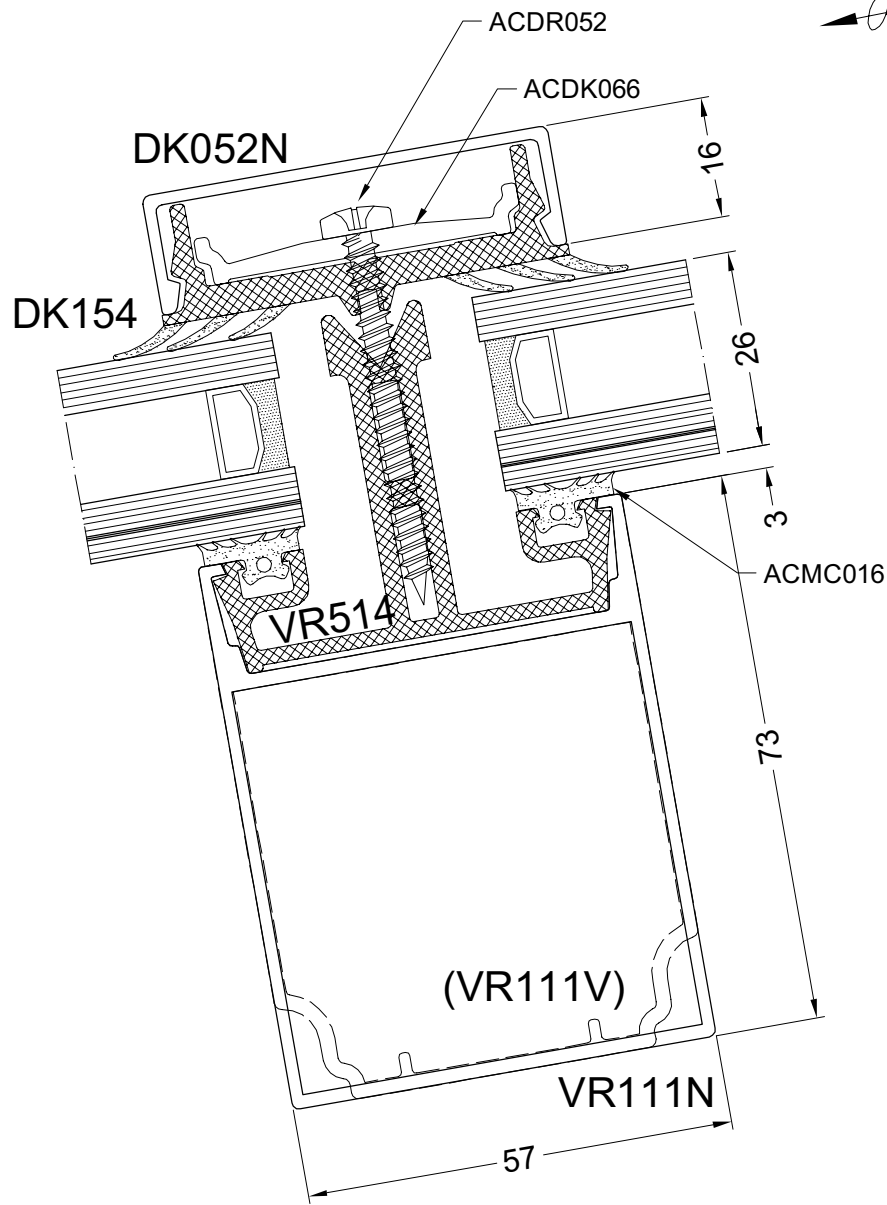
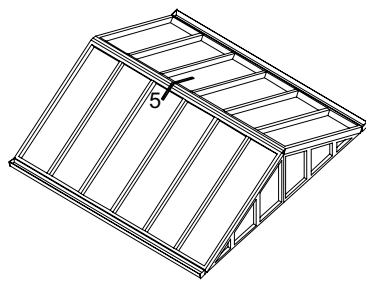
DOOR4a

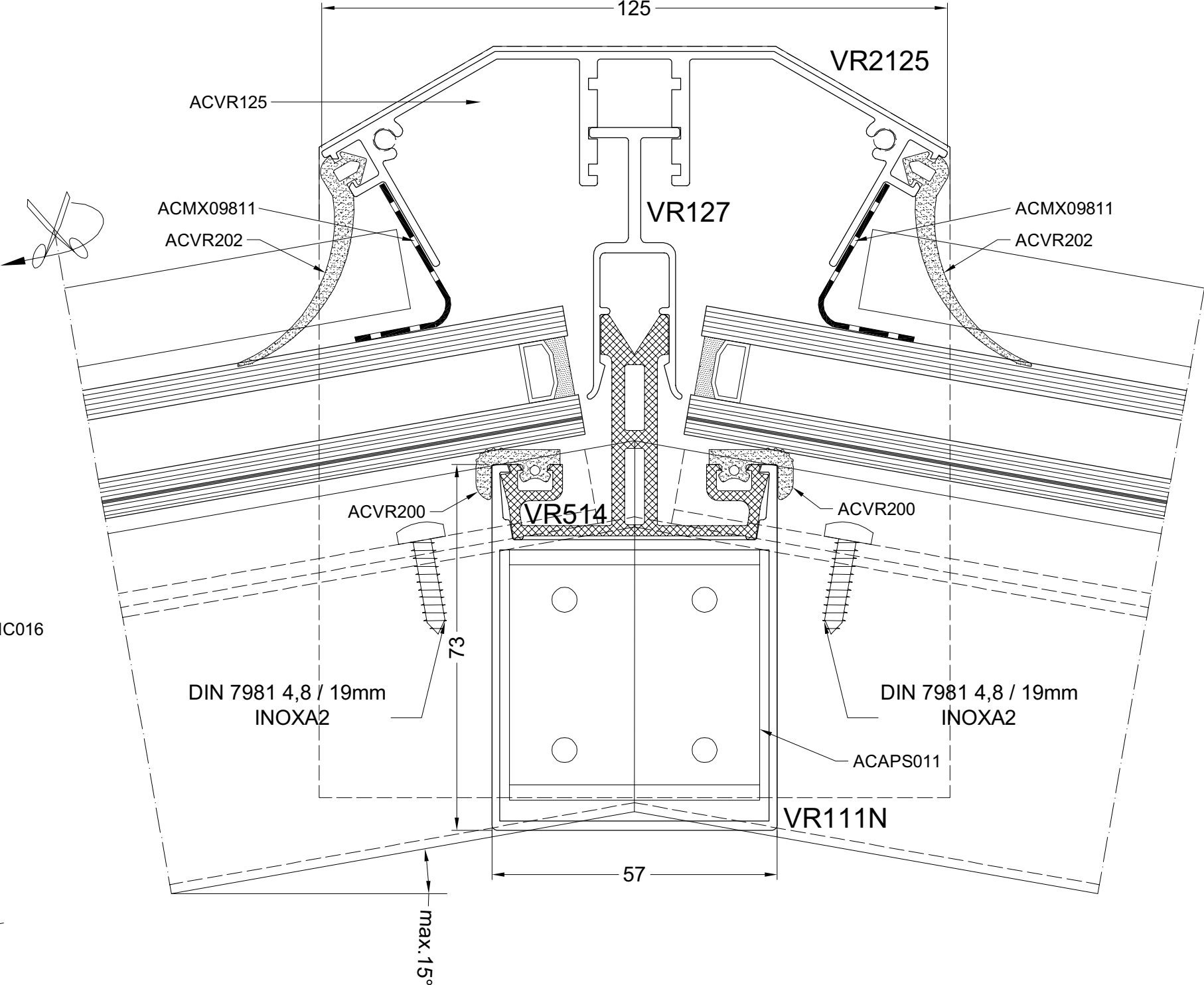
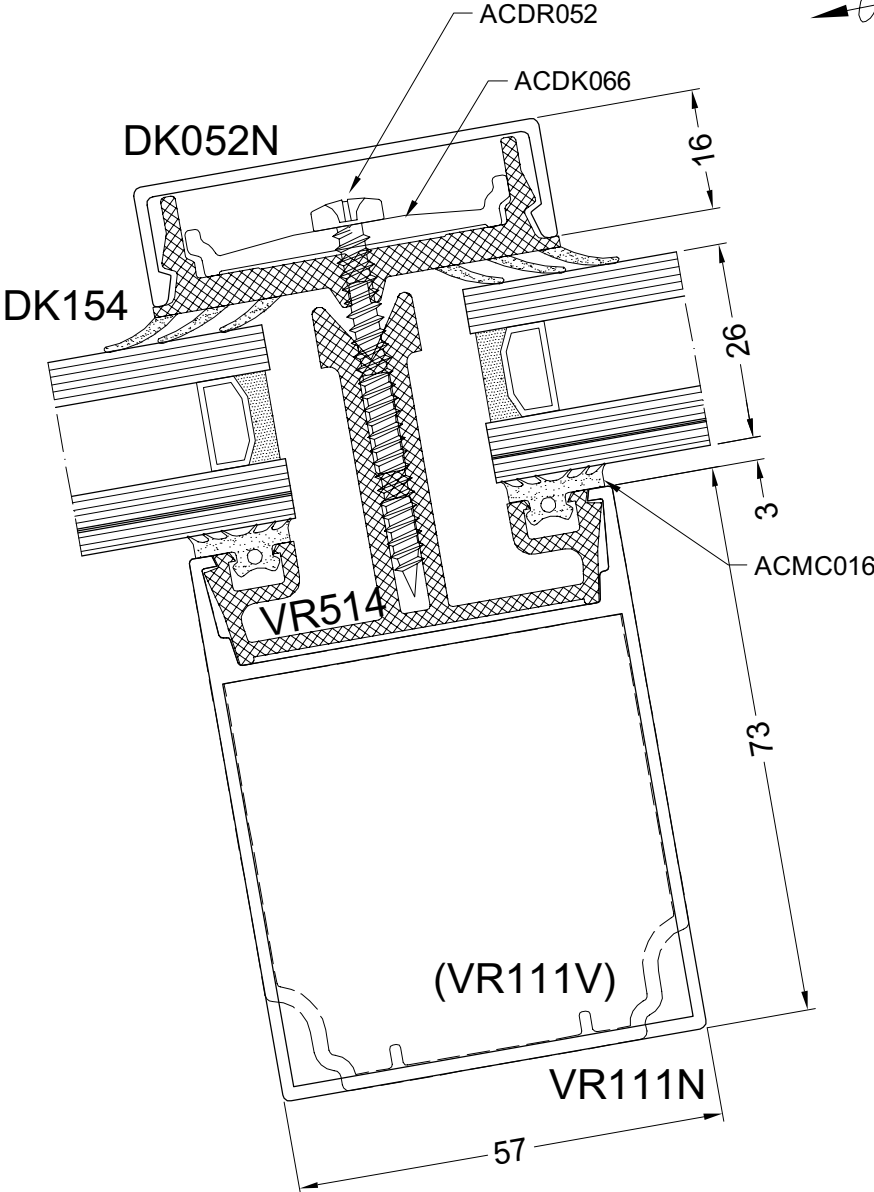
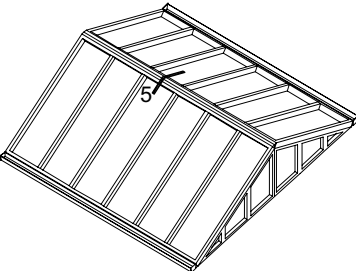
5B

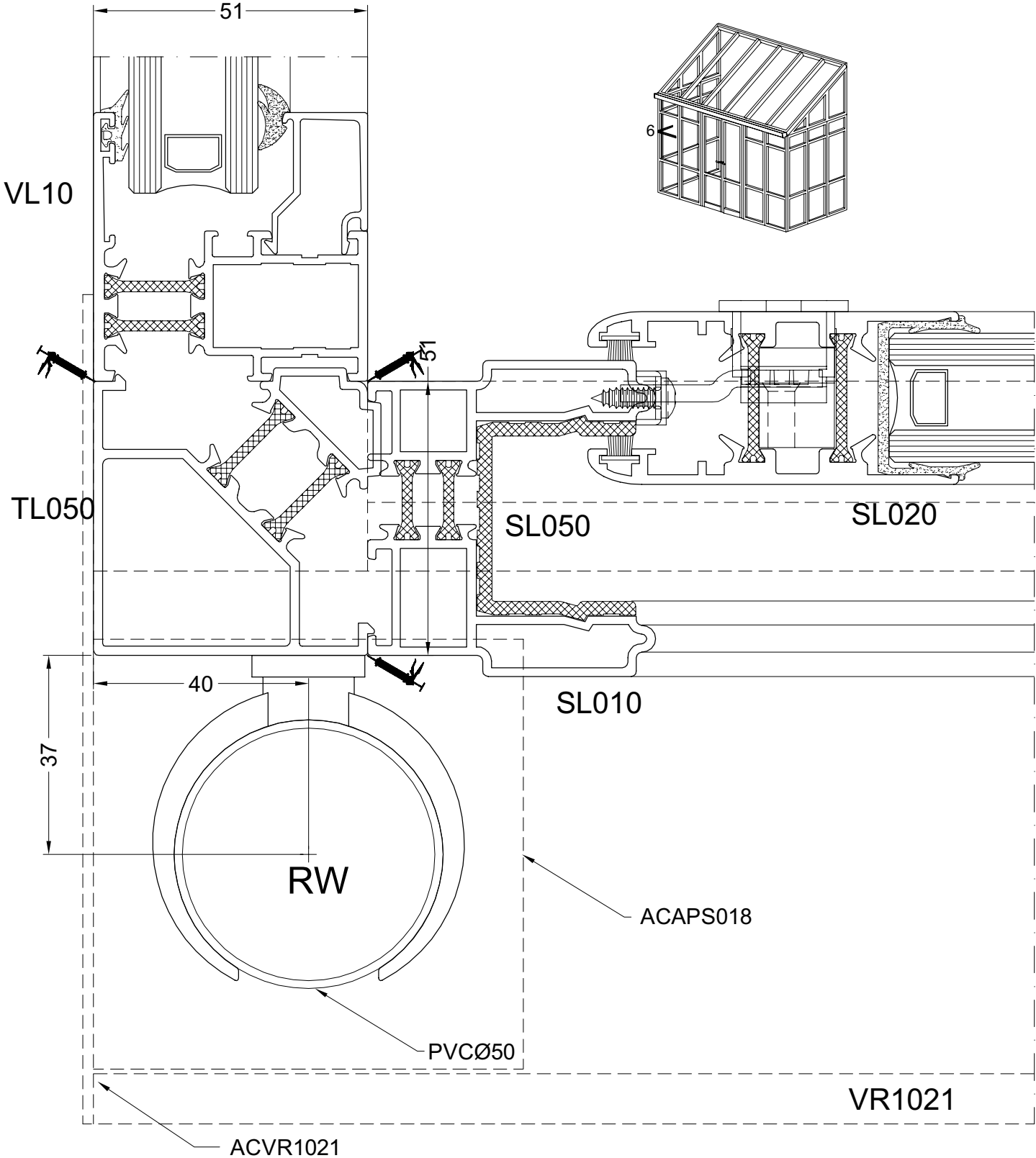
DOORSNEDEN - COUPES - SCHNITT - SECTIONS



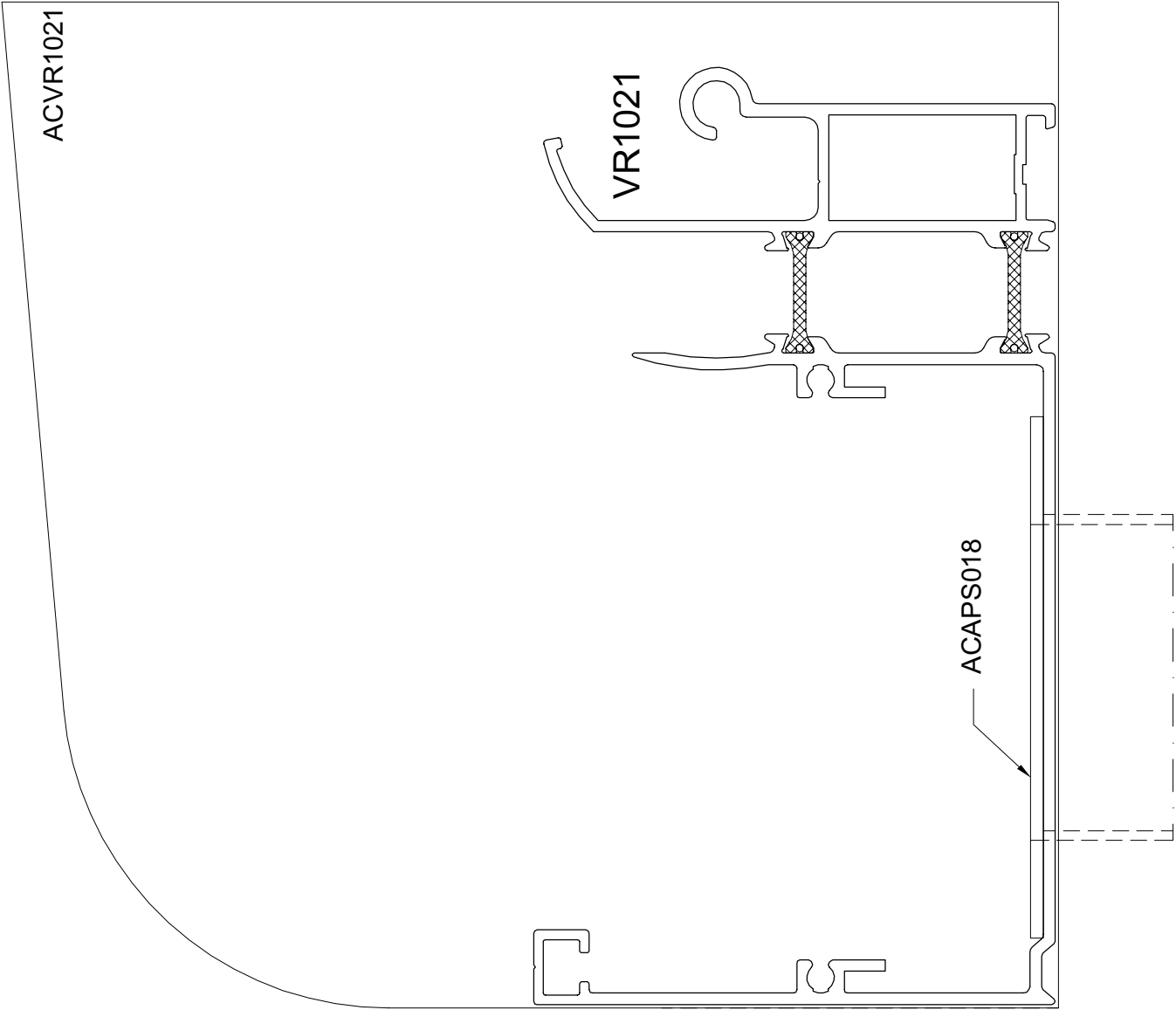
door5a

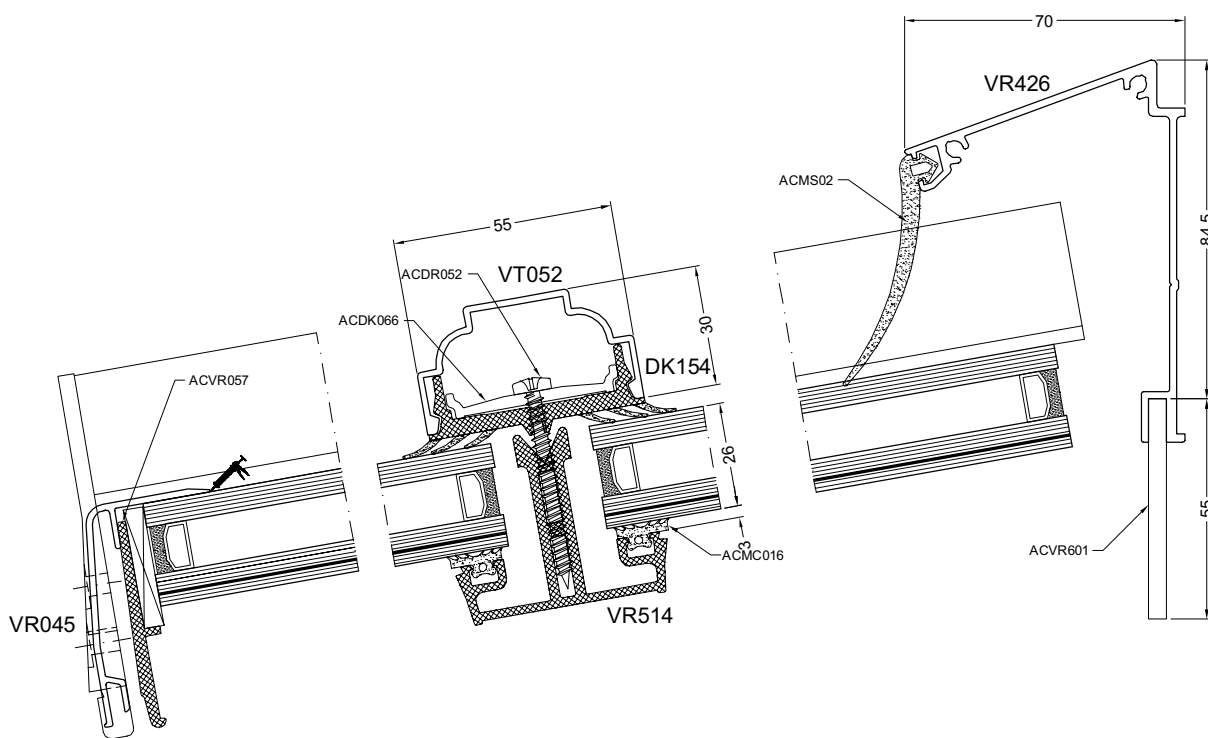
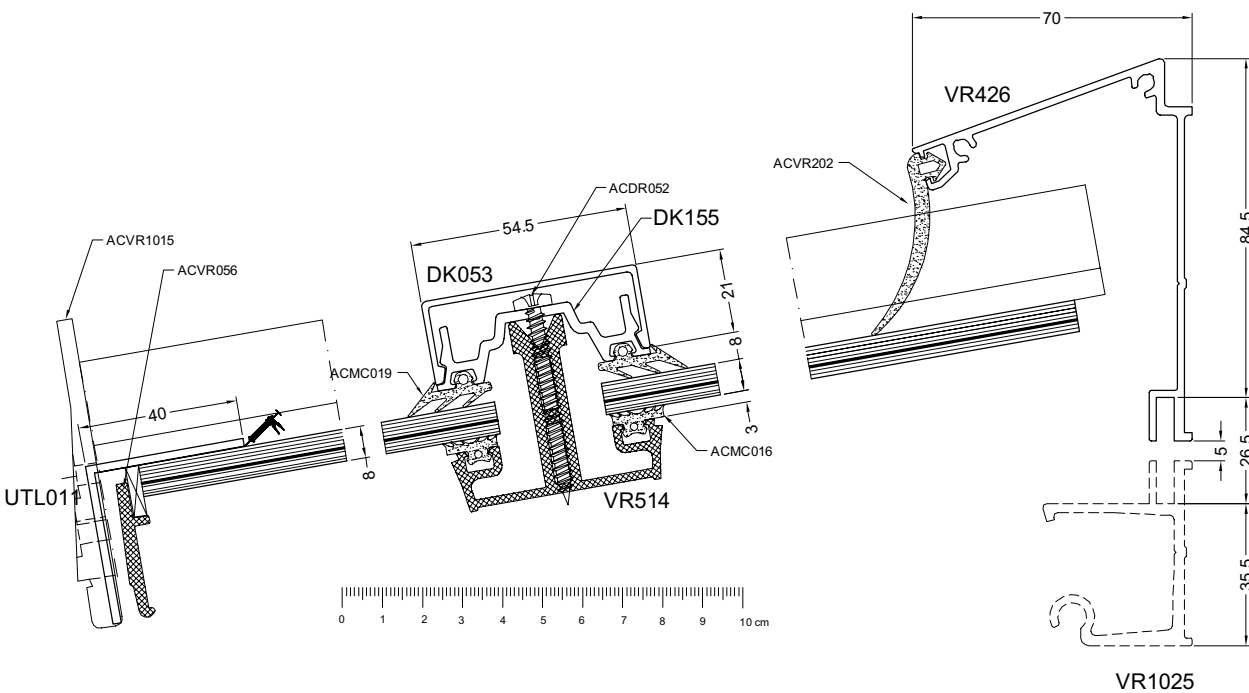
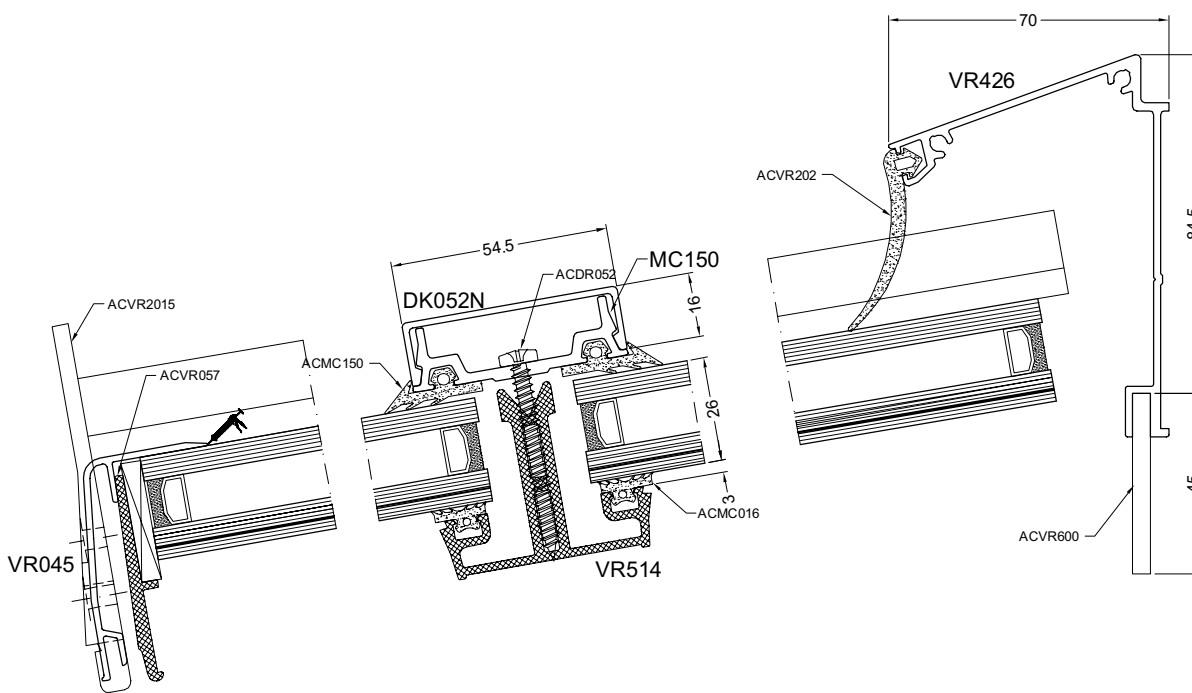
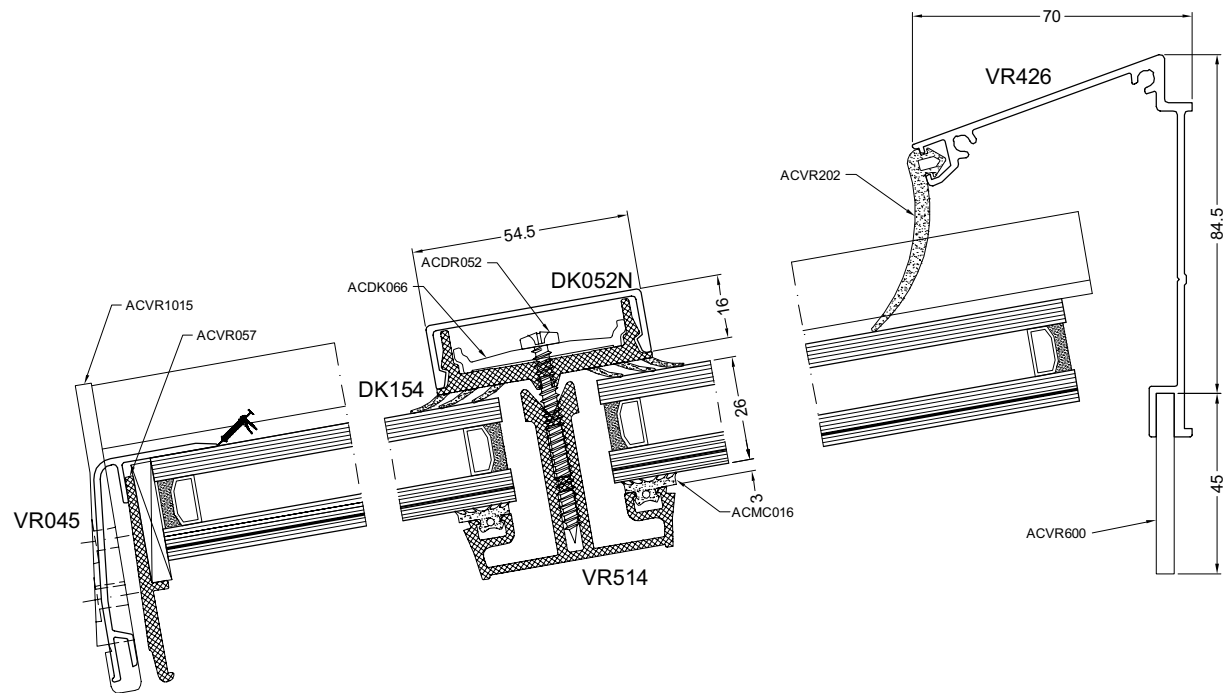






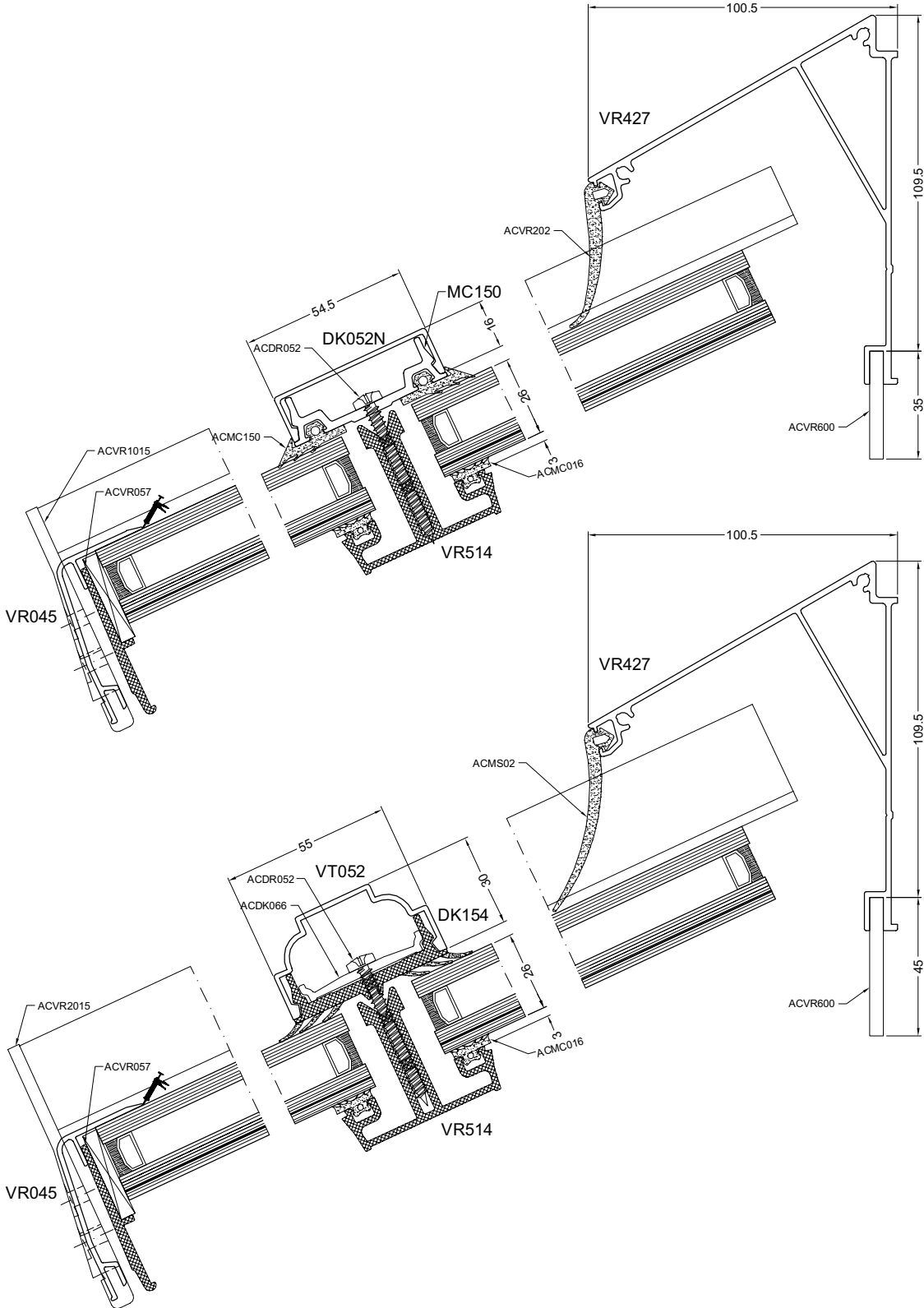
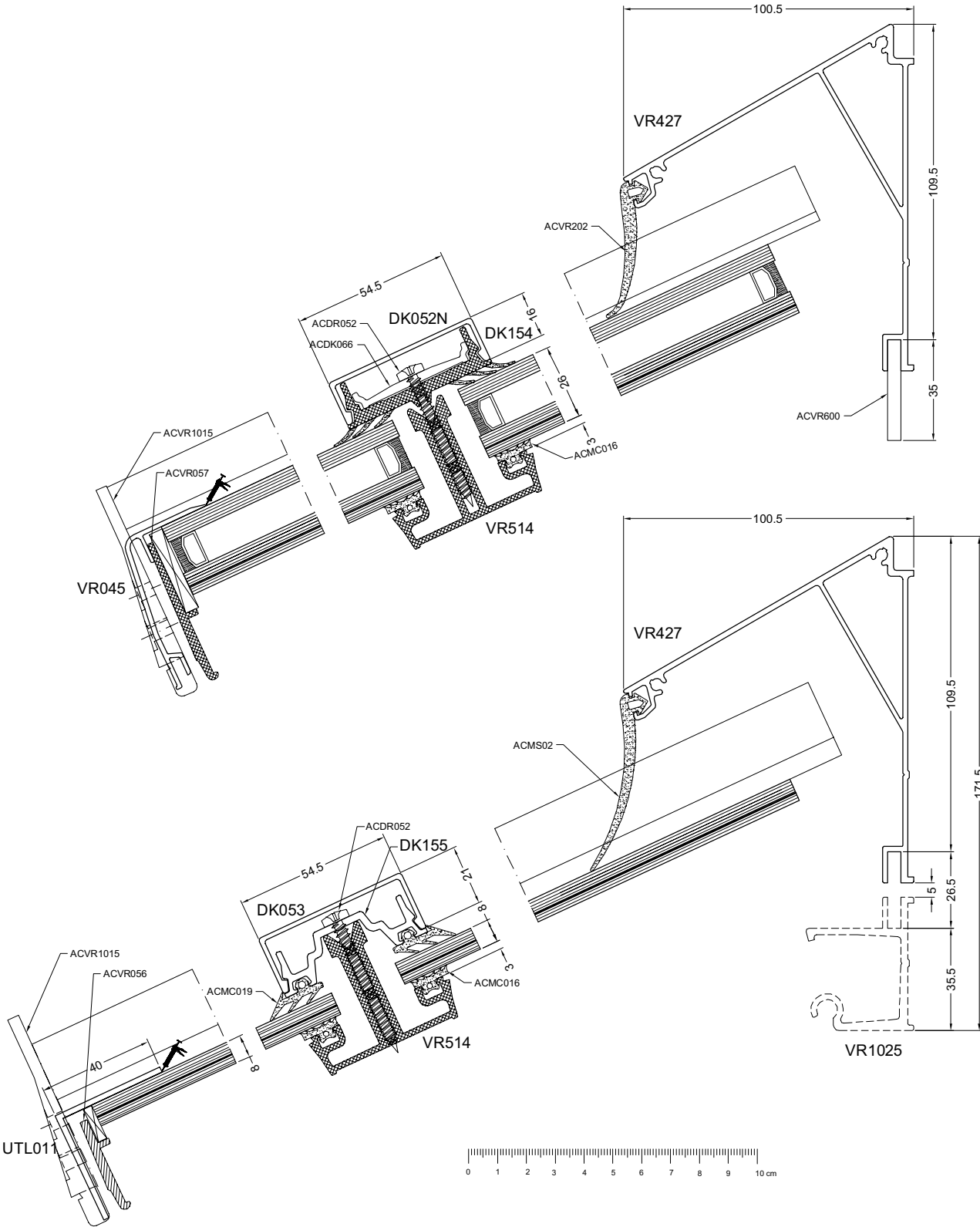
DOOR6





20°-45°

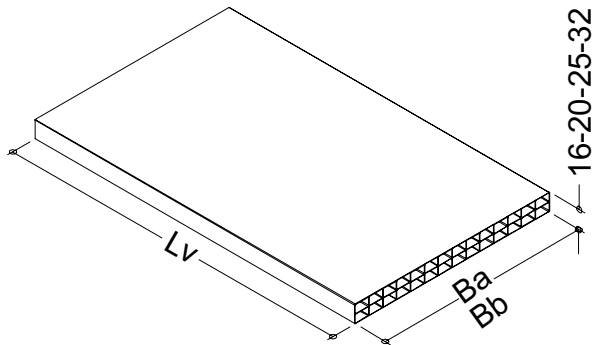
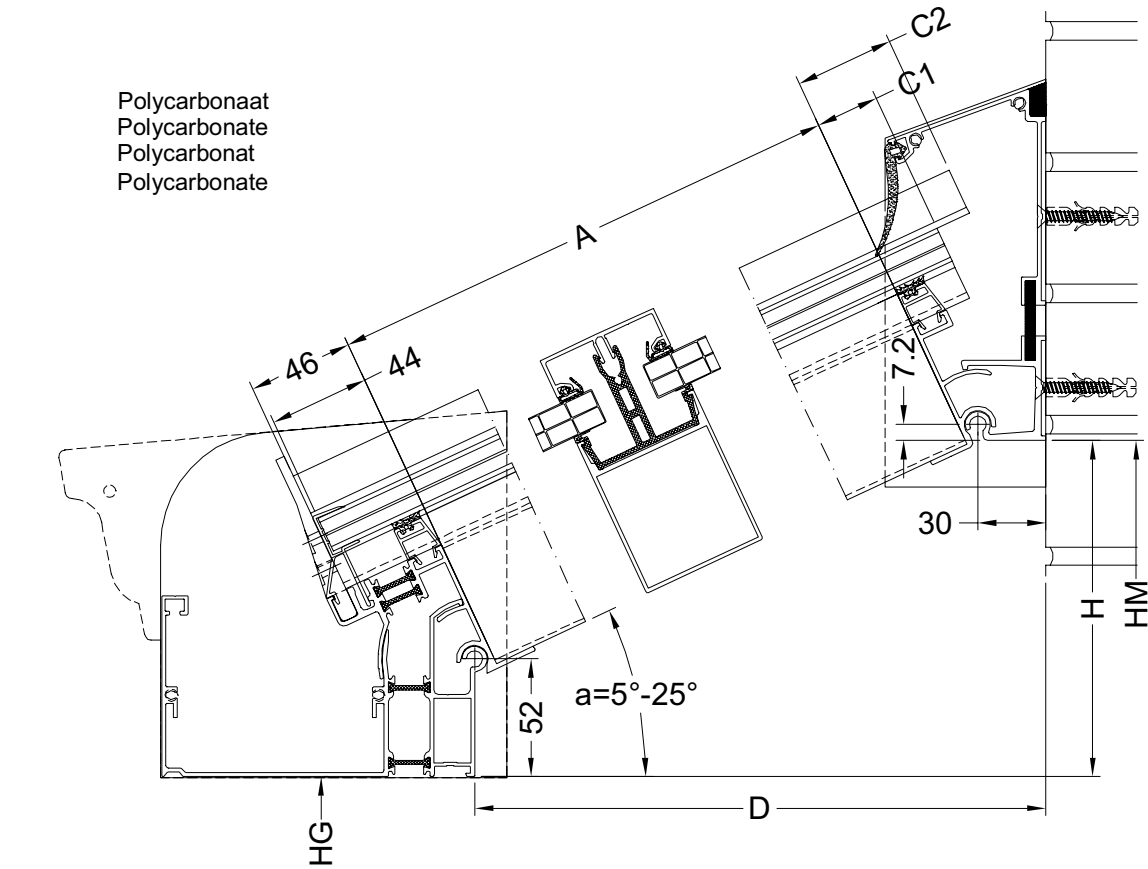
DOORSNEDEN - COUPES - SCHNITT - SECTIONS



VERANDA MET POLYCARBONAAT VAN 5° TOT 25°
VERANDA AVEC POLYCARBONATE DE 5° JUSQU'À 25°
WINTERGARTEN MIT POLYCARBONAT VON 5° BIS 25°
CONSERVATORY WITH POLYCARBONATE FROM 5° UP TO 25°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES

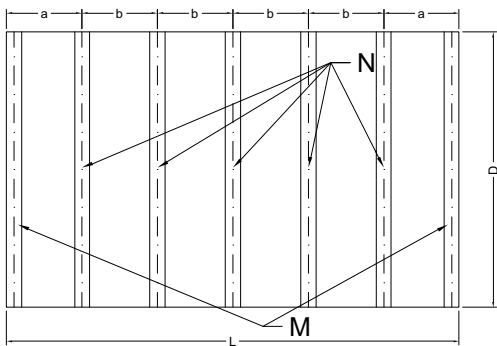
Polycarbonaat
Polycarbonate
Polycarbonat
Polycarbonate



	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lp		A+C1+44
Ba	2	a-55
Bb	N-1	b-27

TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACVR201	2*(N+M)	A+C2+46
ACMC016	1	(VR1021)
ACMC016	1	(VR1025)
ACVR202	1	(VR426)
ACVR600	L/1000	
ACVR1021/ACVR1022		2
ACVR1426	2	
ACVR140	1	

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm 20mm 25mm	32mm	
	ACVR1015	ACVR2015	N+M



N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams

M = Aantal Zijliggers
Montants de cote ^
Anzahl Seitenbalken
Number of Sidebeams

** = 2x kozjindiepte
2x epaisseur dormant
2x rahmentiefe
2x frame depth

L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-30)^2 + (H-44.8)^2} - 16$
$\alpha = \text{ARCTAN} \left[\frac{H-44.8}{D-30} \right]$

	C1	C2
5°	18	20
10°	22	28
15°	27	36
20°	32	44
25°	38	53

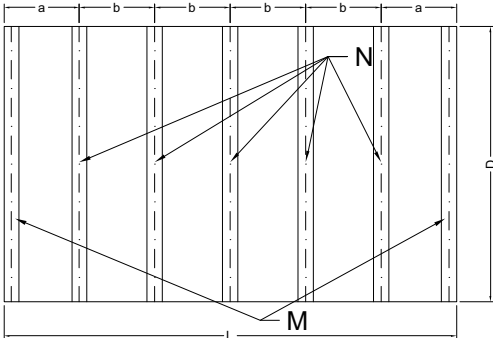
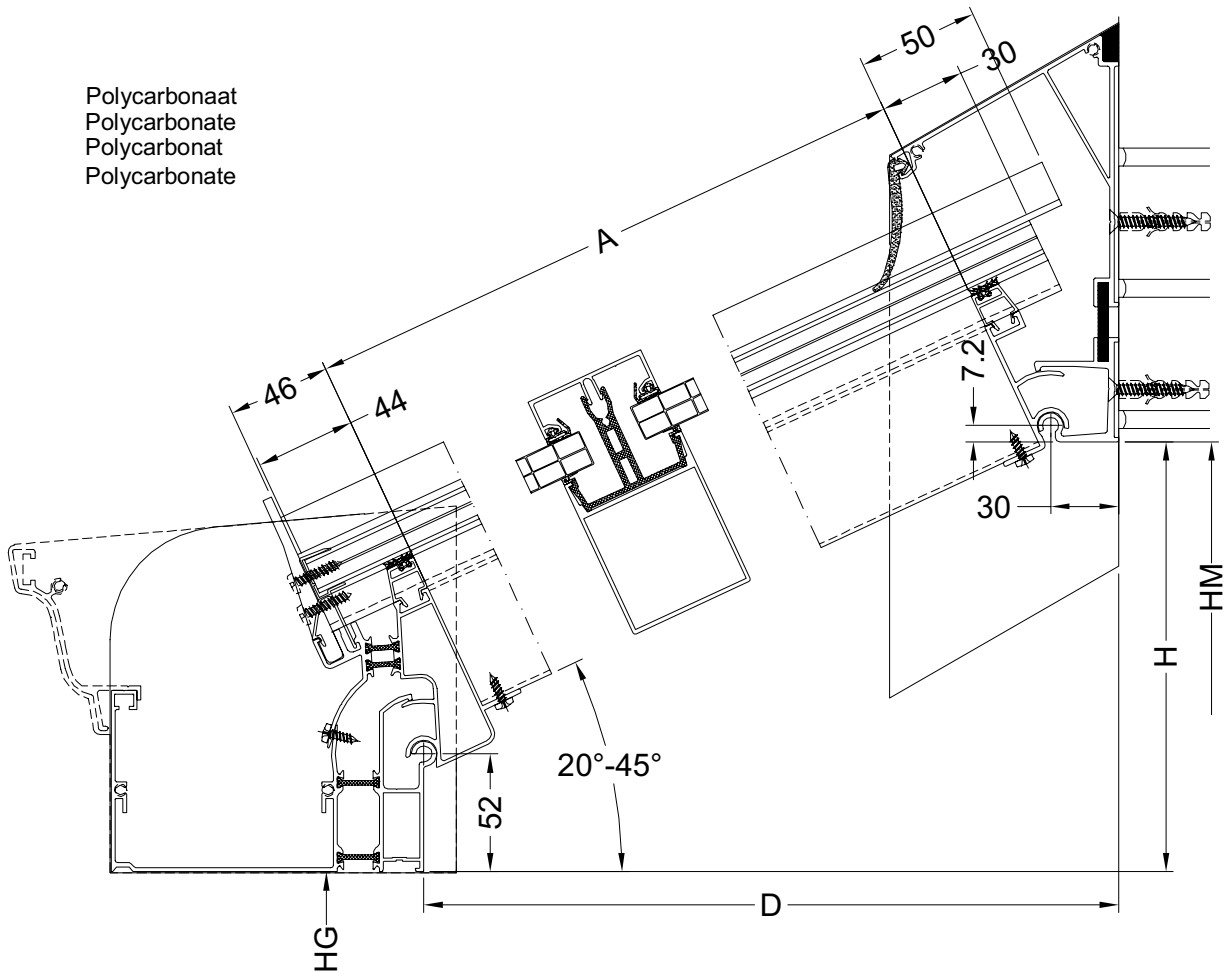
PROFIELEN PROFILS PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR1021(+VT123)			1	L
VR1017			1	L
VR1217			1	L-**
VR1025			1	L-**
VR426			1	L
VR111N			N	A
VR1012			M	A
VR515			M	A+C1+46
VR515A			N	A+C1+46
VR565			2*(N-1)	b-53.5
VR565			4	a-82

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm	20mm	25mm	32mm				
	VR030	VR034	VR036	VR032			N	A+C2+46
	VR031	VR035	VR037	VR033			M	A+C2+46
	VR1040	VR1042	VR1043	VR1041			N-1	b-27
	VR1040	VR1042	VR1043	VR1041			2	a-55

VERANDA MET POLYCARBONAAT VAN 20° TOT 45°
VERANDA AVEC POLYCARBONATE DE 20° JUSQU'A 45°
WINTERGARTEN MIT POLYCARBONAT VON 20° BIS 45°
CONSERVATORY WITH POLYCARBONATE FROM 20° UP TO 45°

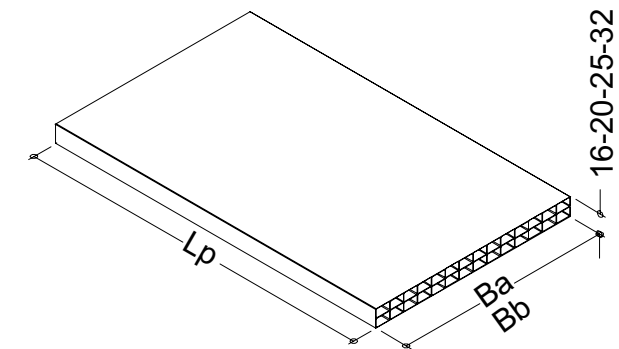
ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES

Polycarbonaat
Polycarbonate
Polycarbonat
Polycarbonate



N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams
M = Aantal Zijliggers
Montants de cote
Anzahl Seitenbalken
Number of Sidebeams
** = 2x kozijnentiepte
2x epaisseur dormant
2x rahmentiefe
2x frame depth

L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-30)^2 + (H-44.8)^2} - 201.6 - 41$
$\alpha = \text{ARCTAN} \left[\frac{H-44.8}{D-30} \right] - \text{ARCSIN} \left[\frac{14.2}{\sqrt{(D-30)^2 + (H-44.8)^2}} \right]$



	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lp		A+74
Ba	2	a-55
Bb	N-1	b-27

TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACVR201	2*(N+M)	A+96
ACMC016	1	(VR1021)
ACMC016	1	(VR1025)
ACMS02	1	(VR427)
ACVR600	L/1000	
ACVR1021/ACVR1022		2
ACVR1427	2	
ACVR140	1	

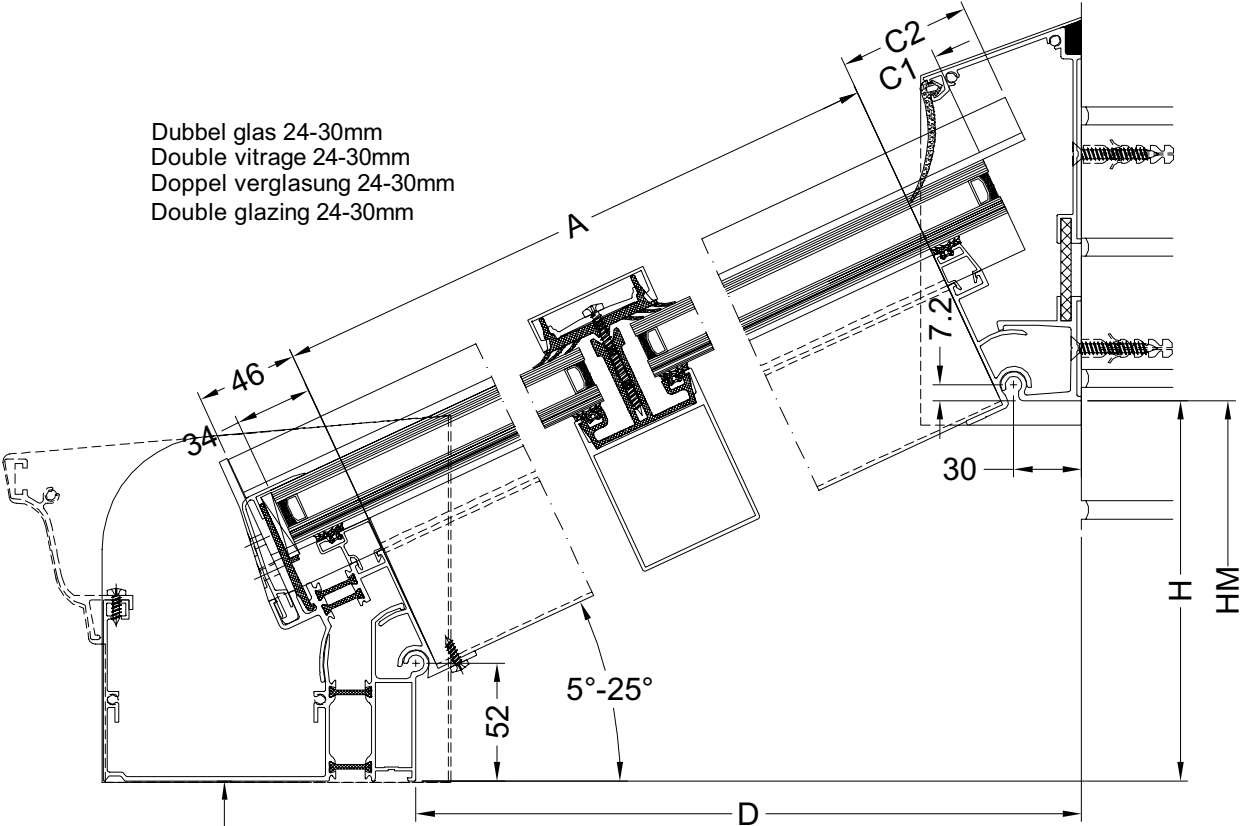
Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm 20mm 25mm	32mm	
	ACVR1015	ACVR2015	N+M

PROFIELEN PROFIS PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNED COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR1021(+VT123)			1	L
VR1117			1	L
VR1217			1	L-**
VR1025			1	L-**
VR427			1	L
VR111N			N	A
VR1012			M	A
VR515			M	A+76
VR515A			N	A+76
VR565			2*(N-1)	b-53.5
VR565			4	a-82

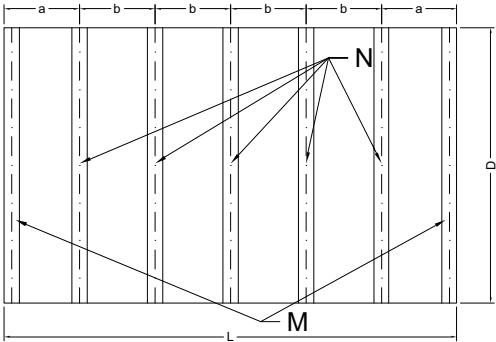
Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm	20mm	25mm	32mm				
	VR030	VR034	VR036	VR032			N	A+96
	VR031	VR035	VR037	VR033			M	A+96
	VR1040	VR1042	VR1043	VR1041			N-1	b-27
	VR1040	VR1042	VR1043	VR1041			2	a-55

VERANDA MET DUBBEL GLAS VAN 5° TOT 25°
VERANDA AVEC DOUBLE VITRAGE DE 5° JUSQU'À 25°
WINTERGARTEN MIT DOPPEL VERGLASUNG VON 5° BIS 25°
CONSERVATORY WITH DOUBLE GLAZING FROM 5° UP TO 25°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



Dubbel glas 24-30mm
Double vitrage 24-30mm
Doppel verglasung 24-30mm
Double glazing 24-30mm



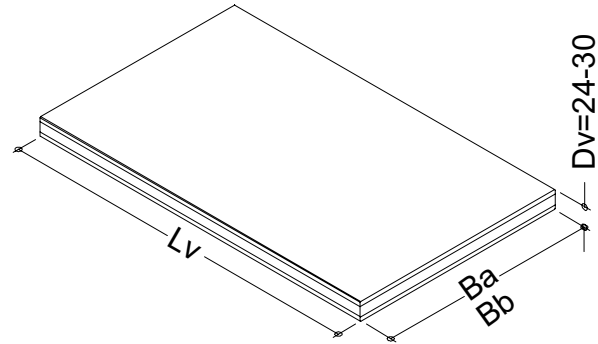
N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams

M = Aantal Zijliggers
Montants de cote
Anzahl Seitenbalken
Number of Sidebeams

** = 2x kozijn diepte
2x epaisseur dormant
2x rahmentiefe
2x frame depth

L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-30)^2 + (H-44.8)^2} - 16$
$\alpha = \text{ARCTAN} \left[\frac{H-44.8}{D-30} \right]$

	C1	C2
5°	18	22
10°	22	30
15°	27	39
20°	32	48
25°	38	58



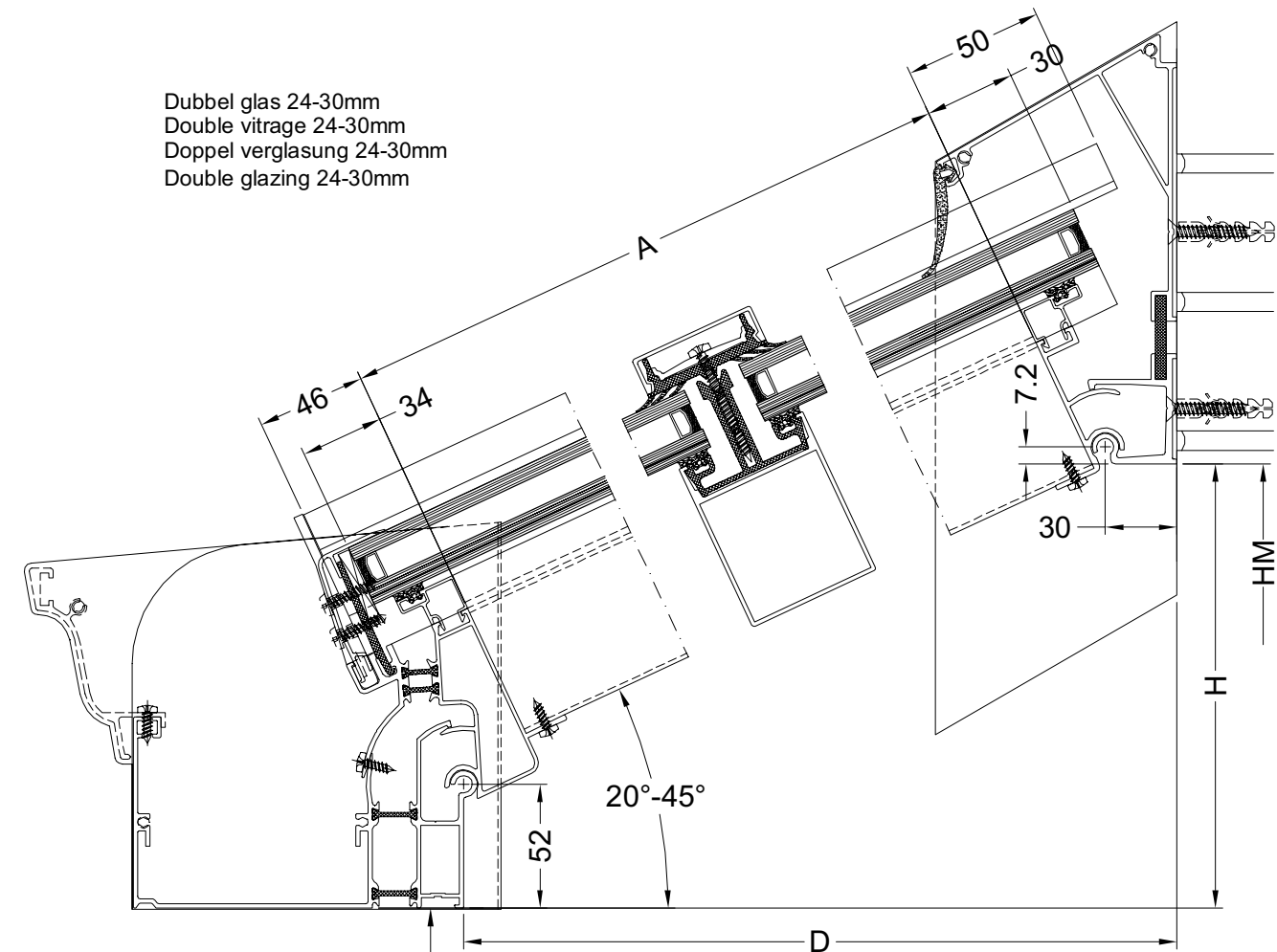
	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lv		A+C1+34
Ba	2	a-55
Bb	N-1	b-27

TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACMC016	2*(N+M)	A+C1+46
ACMC016	1	(VR1021)
ACMC016	1	(VR1025)
ACVR057	2*N+M	
ACVR1015	N+M	
ACVR202	1	(VR426)
ACDR052	(N+M)*(A+C1+34)/250	
ACDK066	(N+M)*(A+C1+34)/250	
ACVR600	L/1000	
ACVR1021/ACVR1022		2
ACVR1426	2	
ACVR140	1	

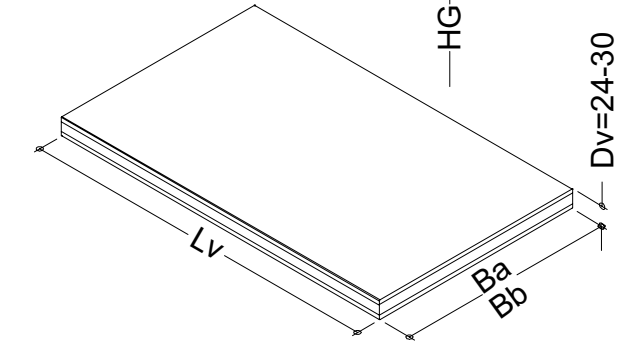
PROFIELEN PROFILS PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR1021(+VT123)			1	L
VR1017			1	L
VR1217			1	L-**
VR1025			1	L-**
VR426			1	L
VR111N			N	A
VR1012			M	A
VR514			N+M	A+C1+46
DK154			N+M	A+C2+46
DK052N			N+M	A+C2+46
VR566			N-1	b-53.5
VR566			2	a-82
VR565			N-1	b-53.5
VR565			2	a-82
VR045			2	a-85.5
VR045			N-1	b-57
UTL010			M	A+C1+46

VERANDA MET DUBBEL GLAS VAN 20° TOT 45°
VERANDA AVEC DOUBLE VITRAGE DE 20° JUSQU'A 45°
WINTERGARTEN MIT DOPPEL VERGLASUNG VON 20° BIS 45°
CONSERVATORY WITH DOUBLE GLAZING FROM 20° UP TO 45°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES

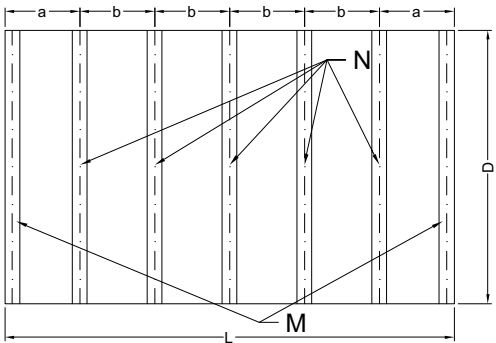


Dubbel glas 24-30mm
Double vitrage 24-30mm
Doppel verglasung 24-30mm
Double glazing 24-30mm



	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lv		A+64
Ba	2	a-55
Bb	N-1	b-27

TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACMC016	2*(N+M)	A+76
ACMC016	1	(VR1021)
ACMC016	1	(VR1025)
ACVR057	2*N+M	
ACVR1015	N+M	
ACVR202	1	(VR427)
ACDR052	(N+M)*(A+64)/250	
ACDK066	(N+M)*(A+64)/250	
ACVR600	L/1000	
ACVR1021/ACVR1022		2
ACVR1427	2	
ACVR140	1	



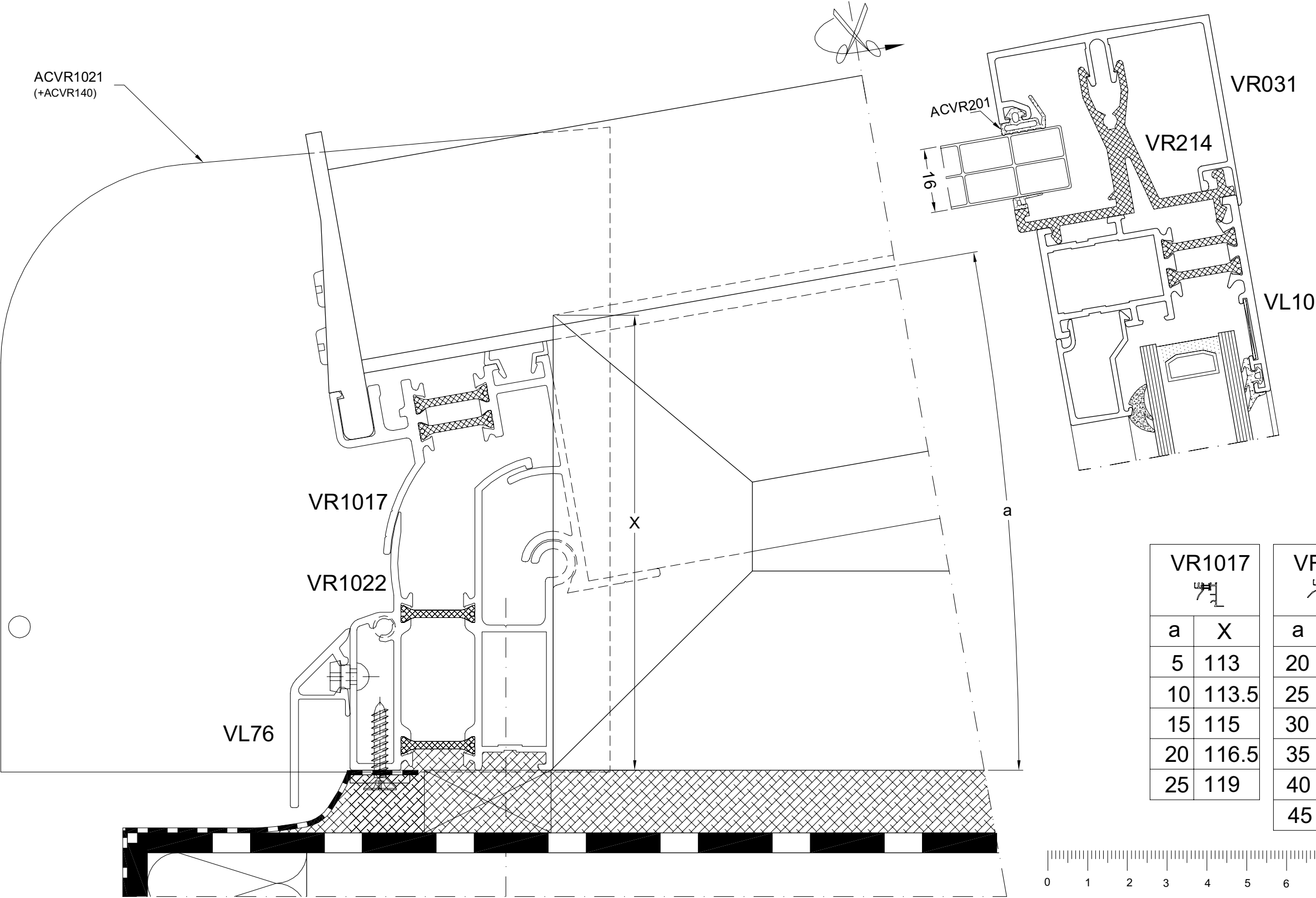
N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams

M = Aantal Zijliggers
Montants de cote ^
Anzahl Seitenbalken
Number of Sidebeams

** = 2x kozijn diepte
2x epaisseur dormant
2x rahmentiefe
2x frame depth

L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-30)^2 + (H-44.8)^2} - 201.6 - 41$
$\alpha = \text{ARCTAN} \left[\frac{H-44.8}{D-30} \right] - \text{ARCSIN} \left[\frac{14.2}{\sqrt{(D-30)^2 + (H-44.8)^2}} \right]$

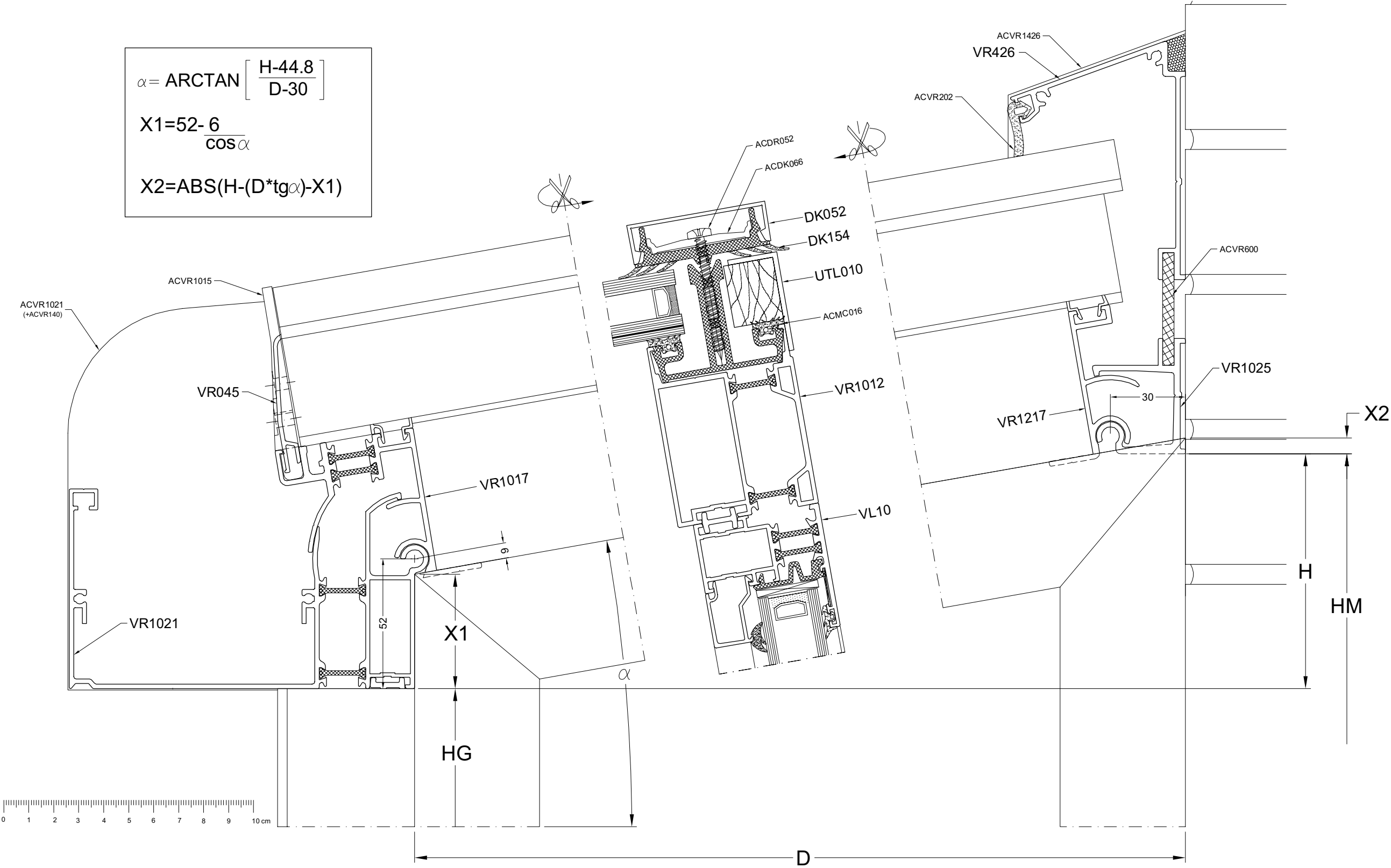
PROFIEN PROFILS PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR1021(+VT123)			1	L
VR1117			1	L
VR1217			1	L-**
VR1025			1	L-**
VR427			1	L
VR111N			N	A
VR1012			M	A
VR514			N+M	A+76
DK154			N+M	A+96
DK052N			N+M	A+96
VR566			2*(N-1)	b-53.5
VR566			4	a-82
VR045			2	a-85.5
VR045			N-1	b-57
UTL010			M	A+76



VR1017		VR1117	
a	X	a	X
5	113	20	132
10	113.5	25	134.5
15	115	30	138.5
20	116.5	35	143.5
25	119	40	150
		45	158

MAATBEPALING HOOGTE TRAPEZIUM VAN 5° TOT 25°
DIMENSIONS HAUTEUR TRAPEZE DE 5° JUSQU'A 25°
MASSBESTIMMUNG HOHE TRAPEZ VON 5° BIS 25°
MEASURE TRAPEZIUM HEIGHT FROM 5° UP TO 25°

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



TRAPVR

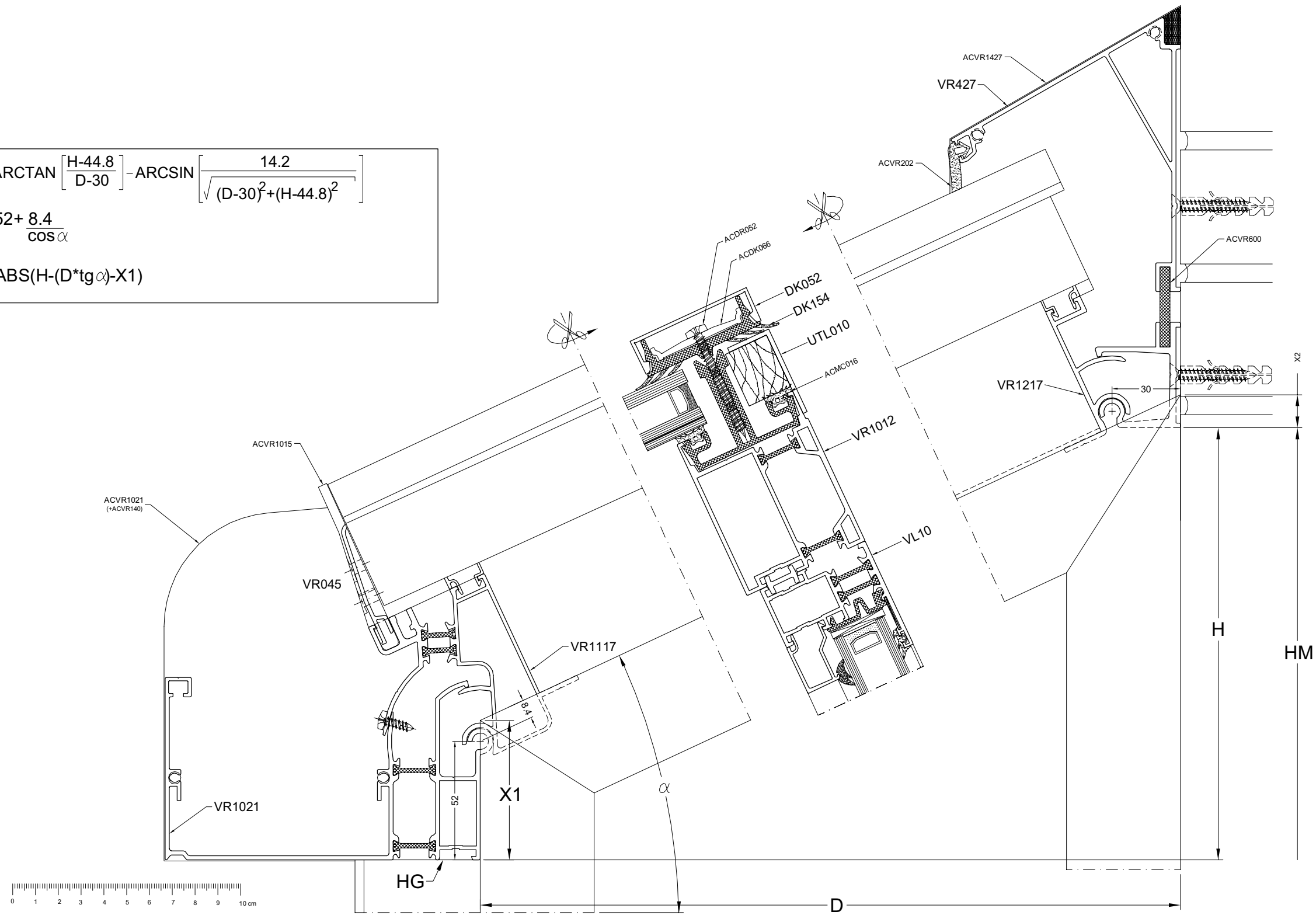
WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



MAATBEPALING HOOGTE TRAPEZIUM VAN 20° TOT 45°
DIMENSIONS HAUTEUR TRAPEZE DE 20° JUSQU'A 45°
MASSBESTIMMUNG HOHE TRAPEZ VON 20° BIS 45°
MEASURE TRAPEZIUM HEIGHT FROM 20° UP TO 45°

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS

$$\alpha = \text{ARCTAN} \left[\frac{H-44.8}{D-30} \right] - \text{ARCSIN} \left[\frac{14.2}{\sqrt{(D-30)^2 + (H-44.8)^2}} \right]$$
$$X1 = 52 + \frac{8.4}{\cos \alpha}$$
$$X2 = \text{ABS}(H - (D \cdot \text{tg } \alpha) - X1)$$

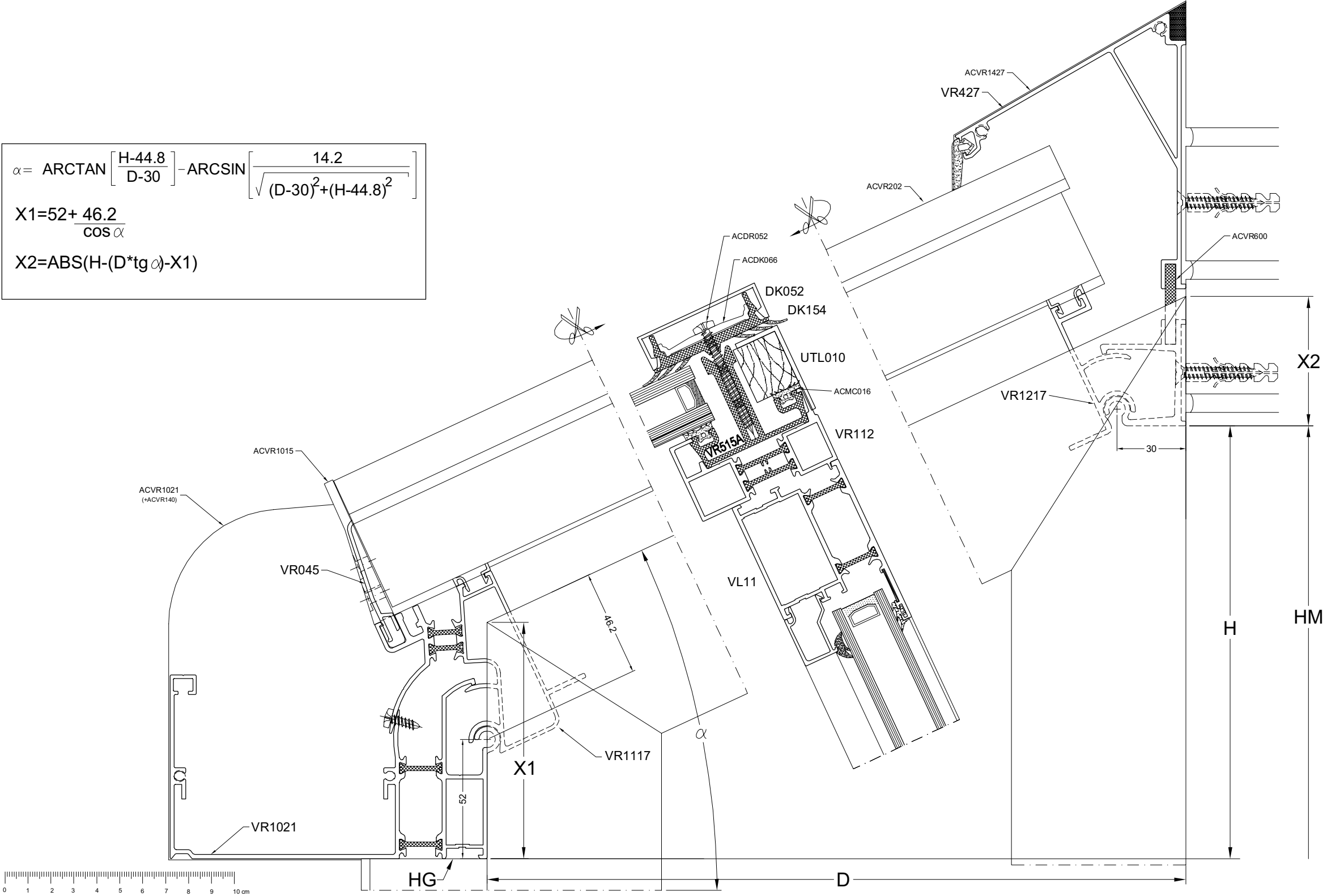


TRAPVR45

MAATBEPALING HOOGTE TRAPEZIUM VAN 20° TOT 45°
DIMENSIONS HAUTEUR TRAPEZE DE 20° JUSQU'A 45°
MASSBESTIMMUNG HOHE TRAPEZ VON 20° BIS 45°
MEASURE TRAPEZIUM HEIGHT FROM 20° UP TO 45°

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS

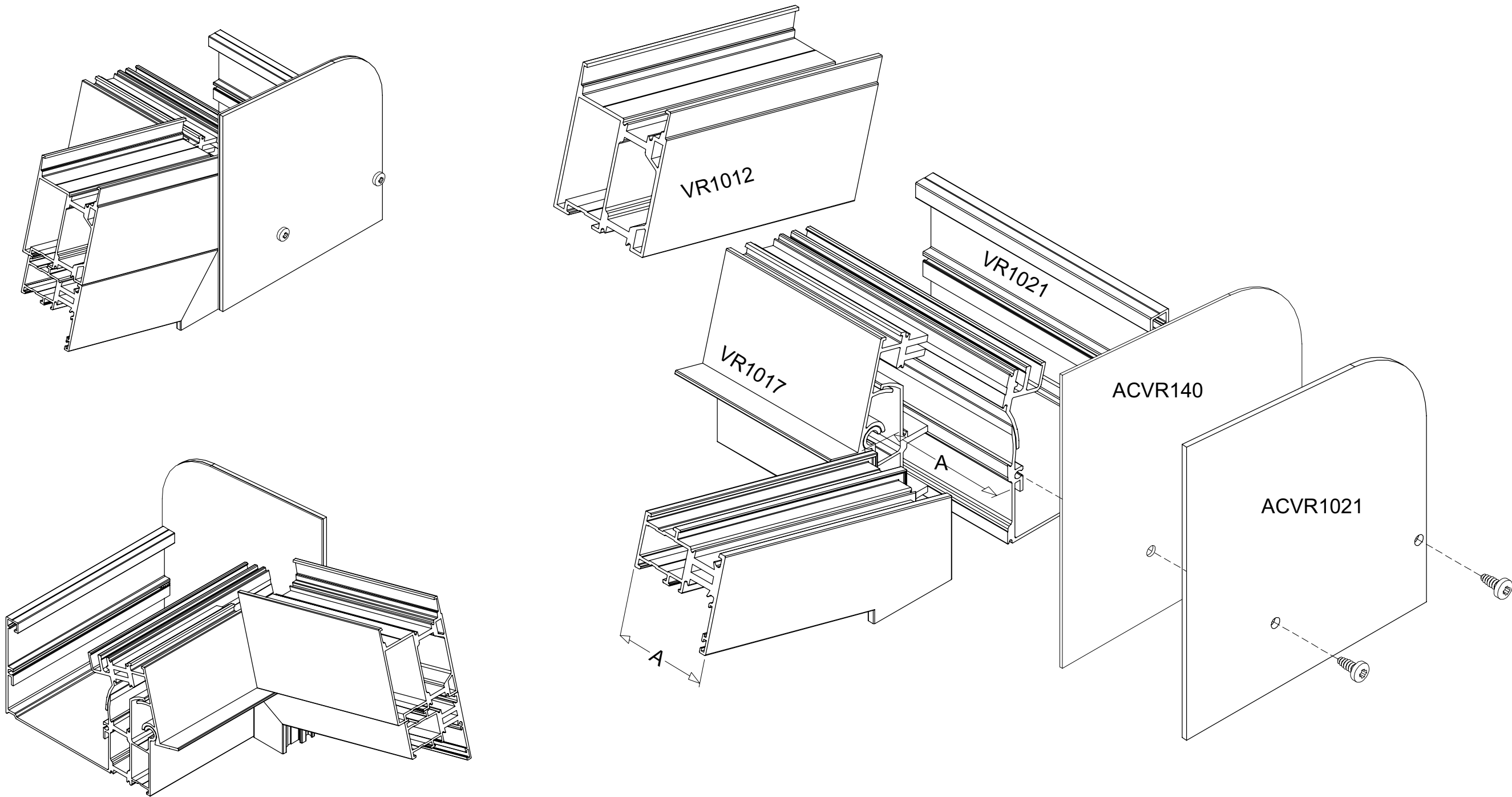
$$\alpha = \text{ARCTAN} \left[\frac{H-44.8}{D-30} \right] - \text{ARCSIN} \left[\frac{14.2}{\sqrt{(D-30)^2 + (H-44.8)^2}} \right]$$
$$X1 = 52 + \frac{46.2}{\cos \alpha}$$
$$X2 = \text{ABS}(H - (D * \text{tg } \alpha) - X1)$$



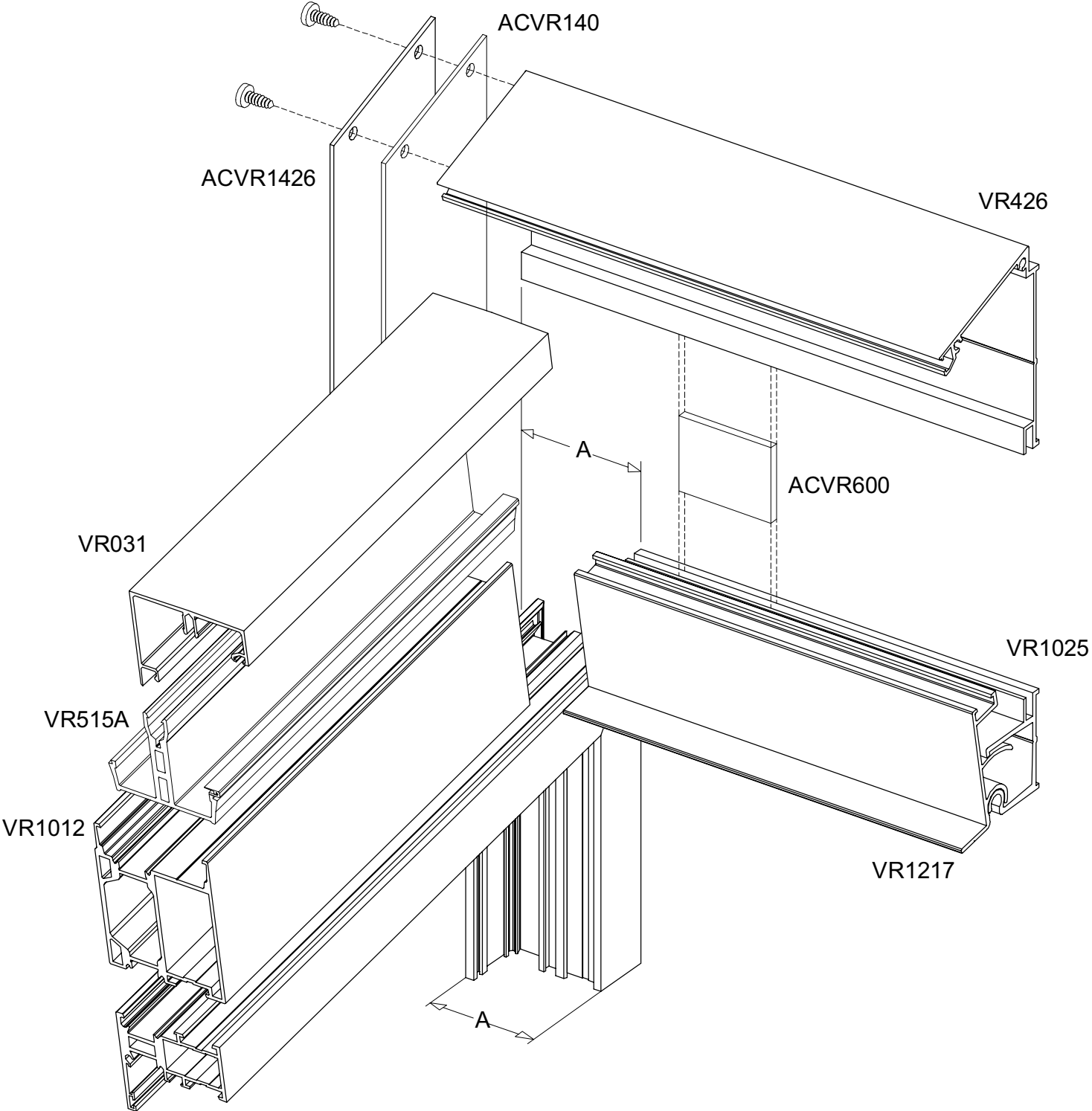
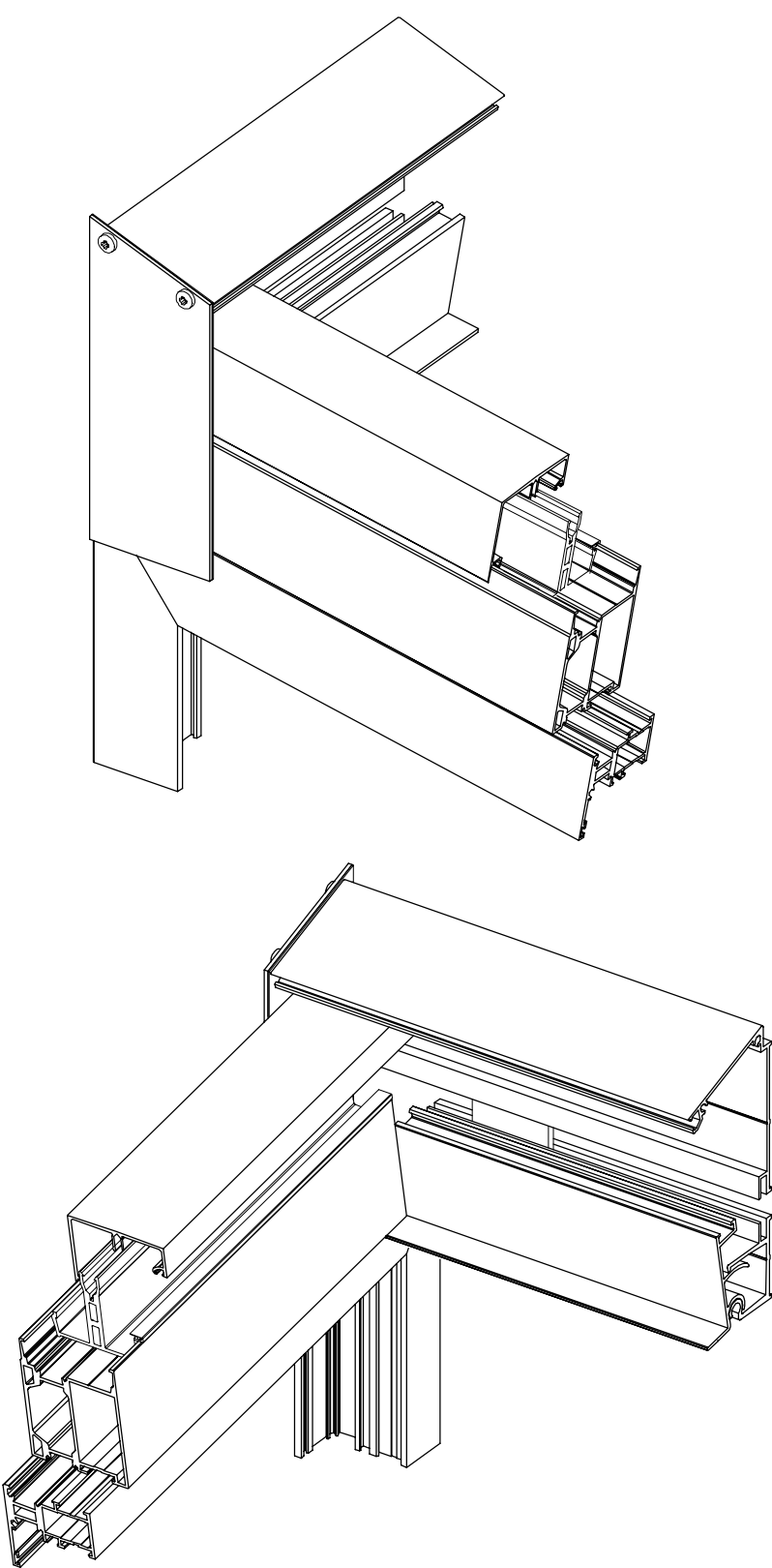
trap452

BEWERKING VR1017
USINAGE VR1017
BEARBEITUNG VR1017
MACHINING VR1017

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



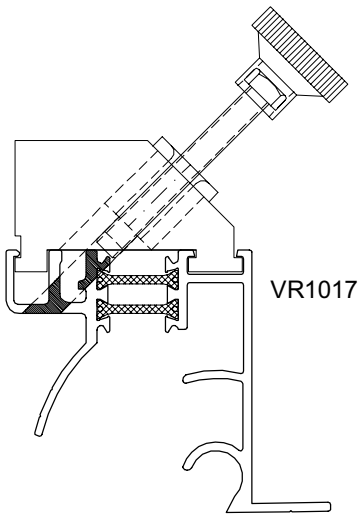
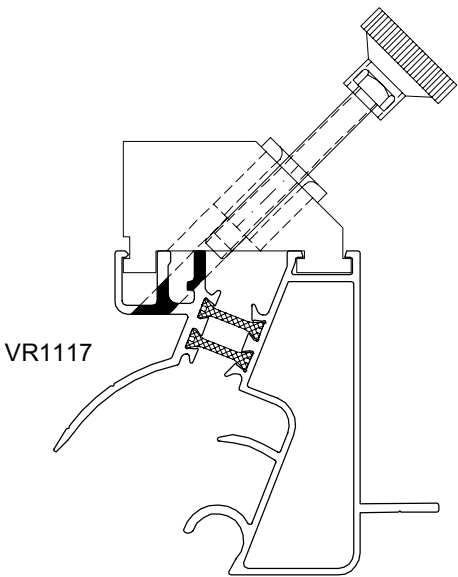
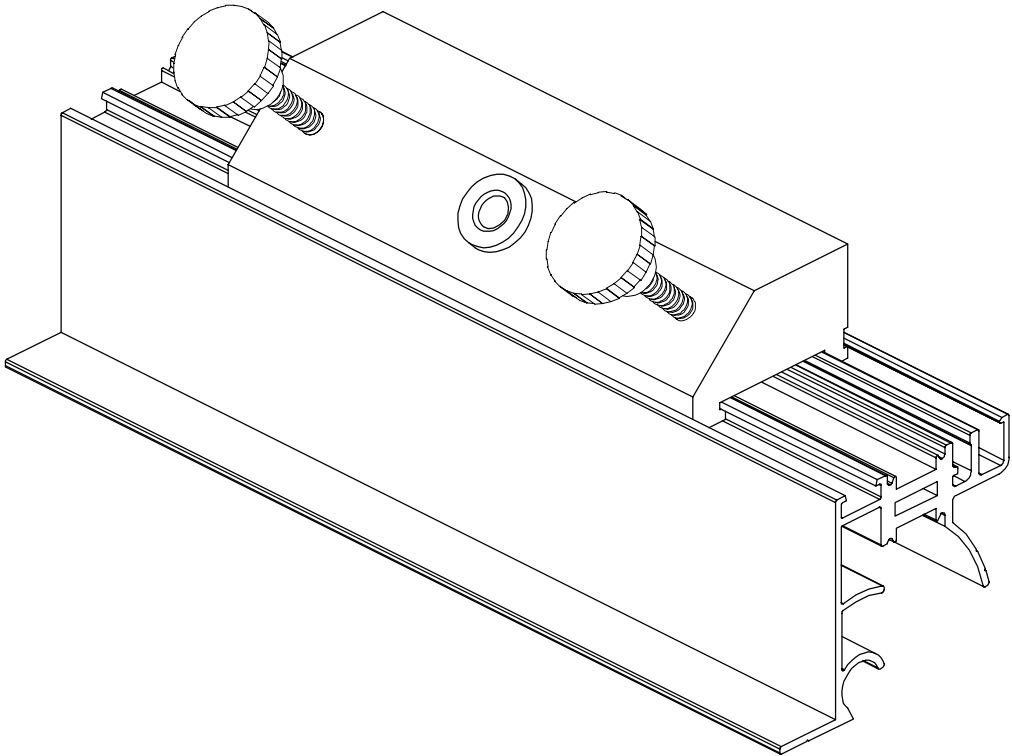
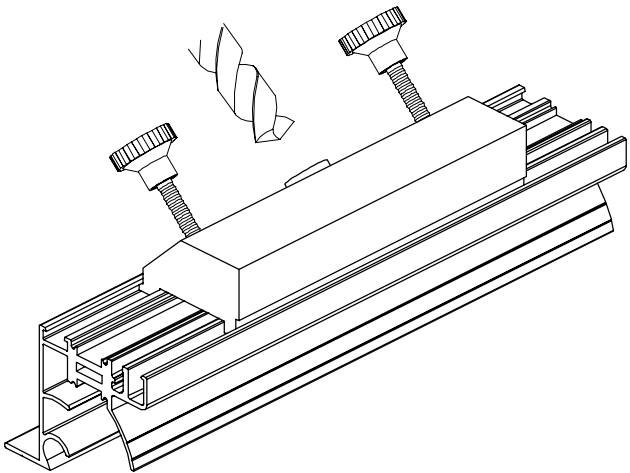
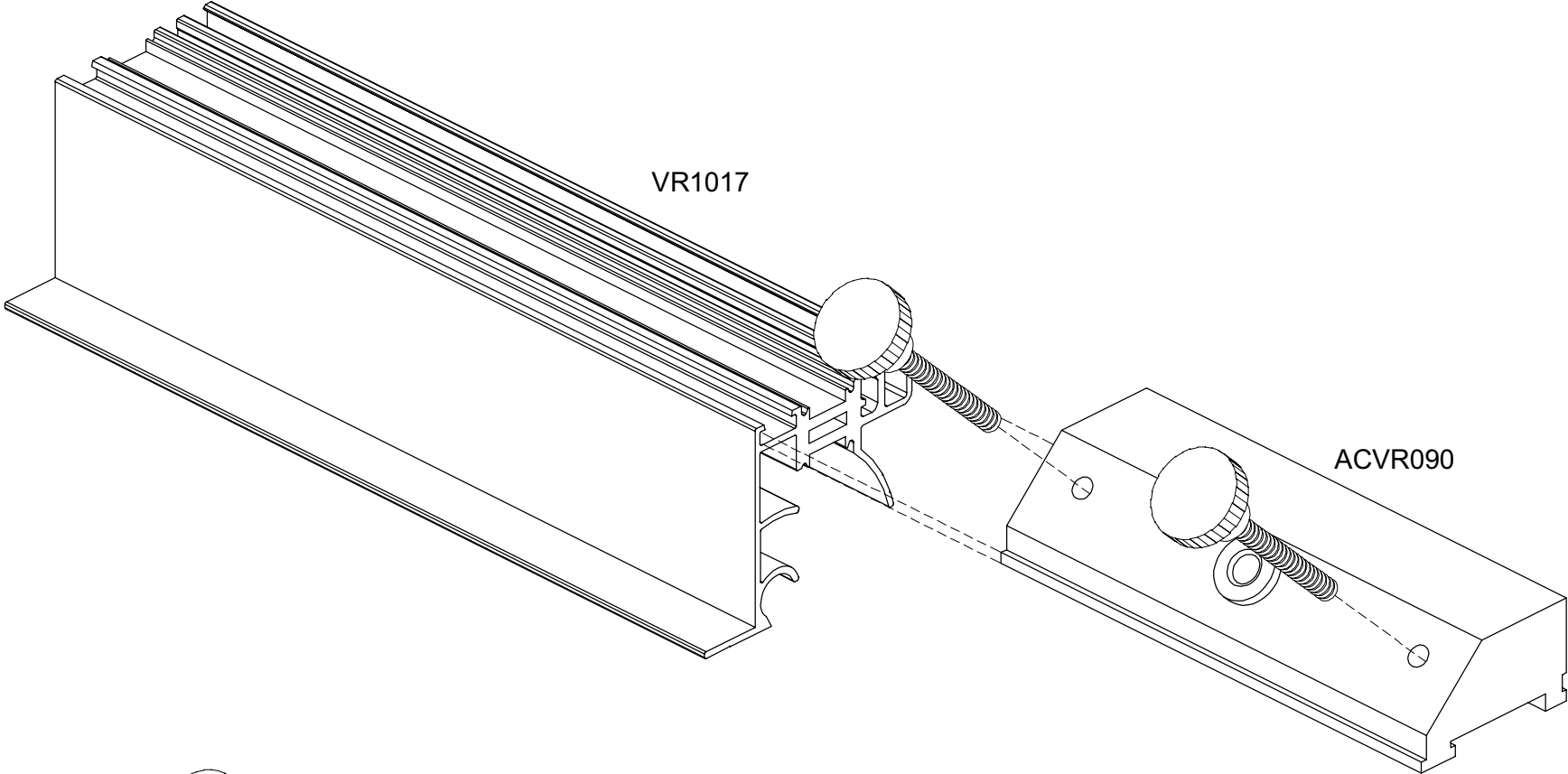
GOOTMONT



montmuur

GEBUIK BOORMAL ACVR090
USAGE CALIBRE ACVR090
GEBRAUCH BOHRSCABLONE ACVR090
APPLICATION BORING JIG SET ACVR090

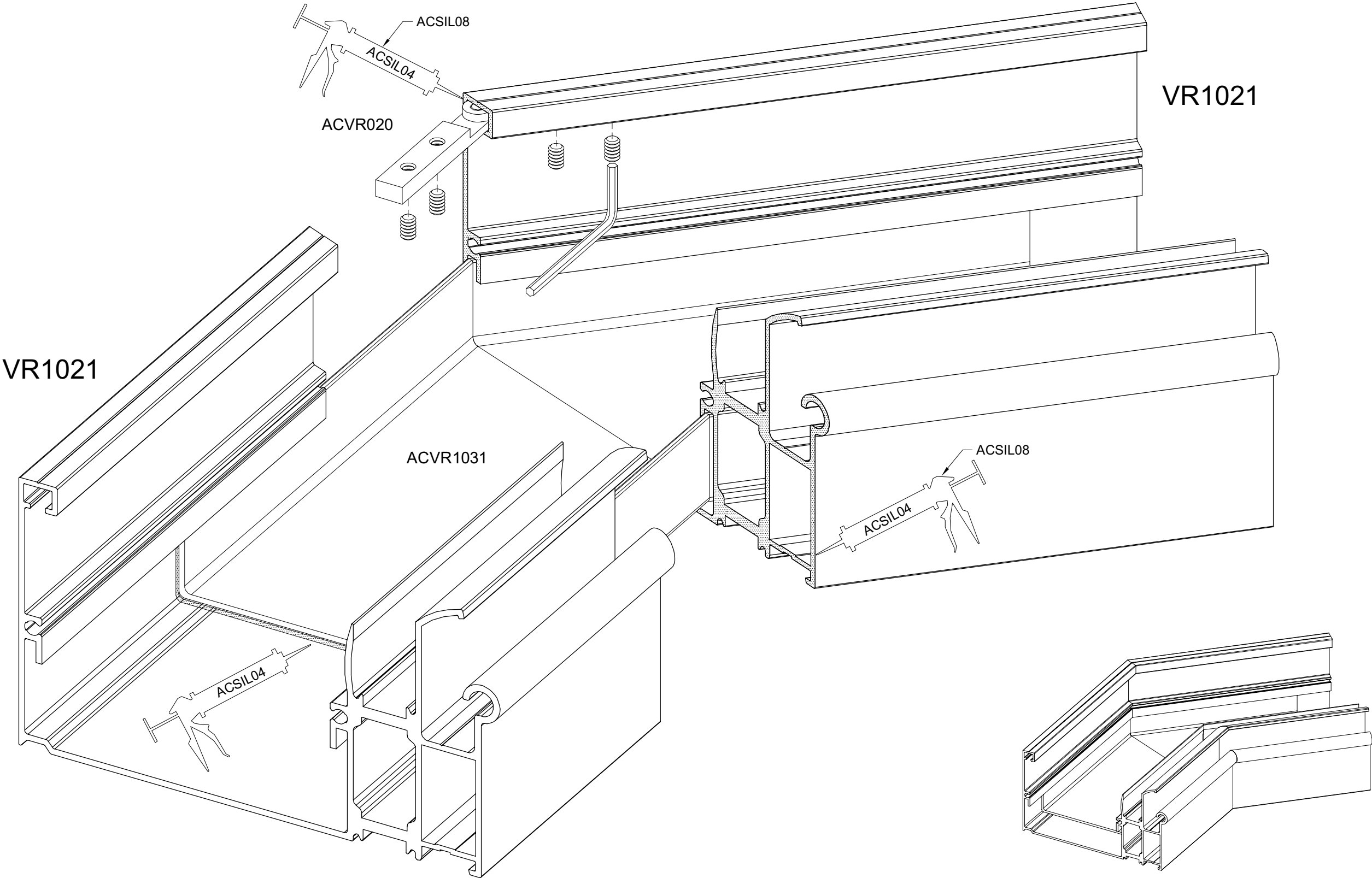
WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



BOORMAL

MONTAGE ACVR1031
MONTAGE ACVR1031
MONTAGE ACVR1031
MONTAGE ACVR1031

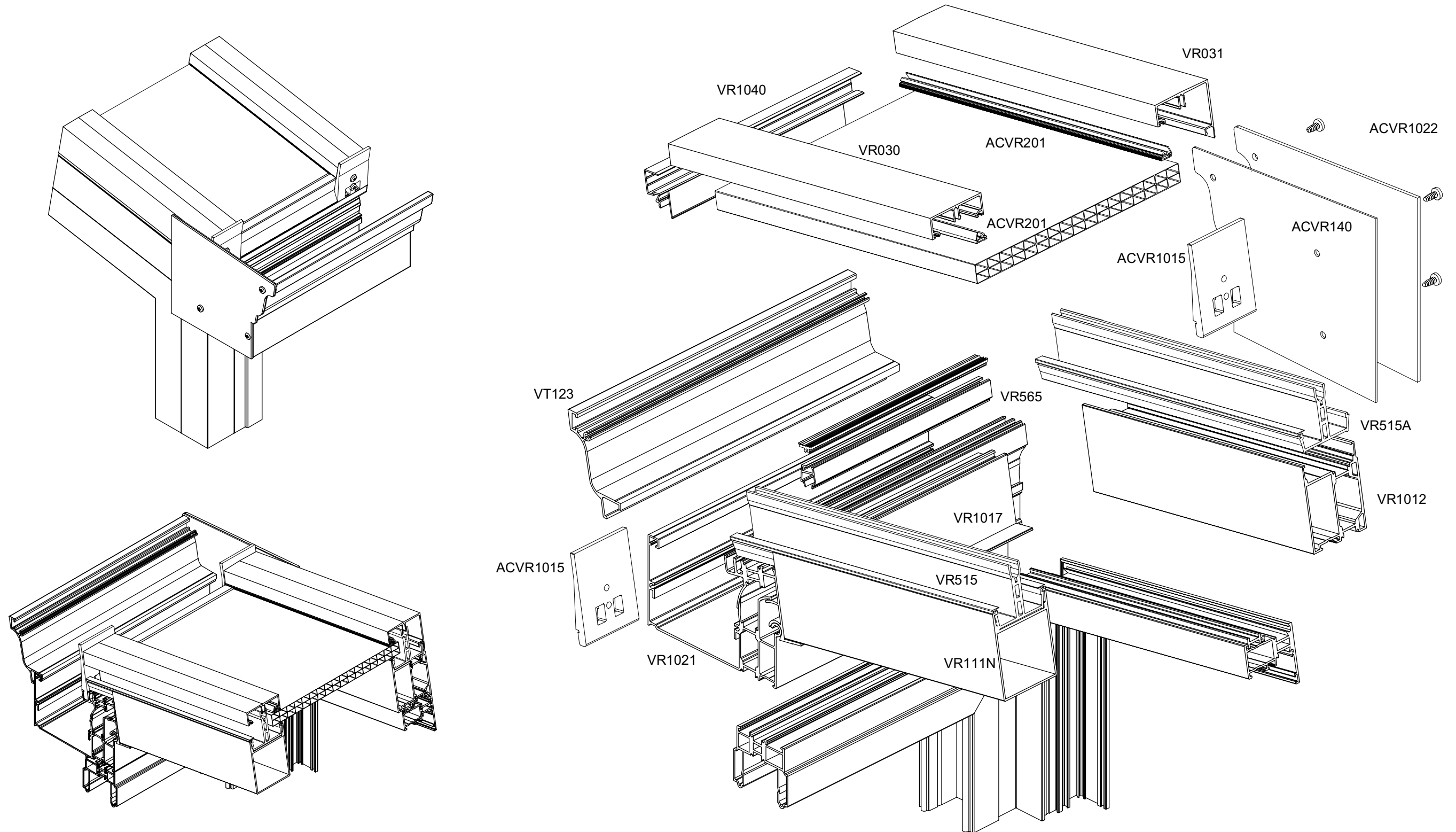
WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



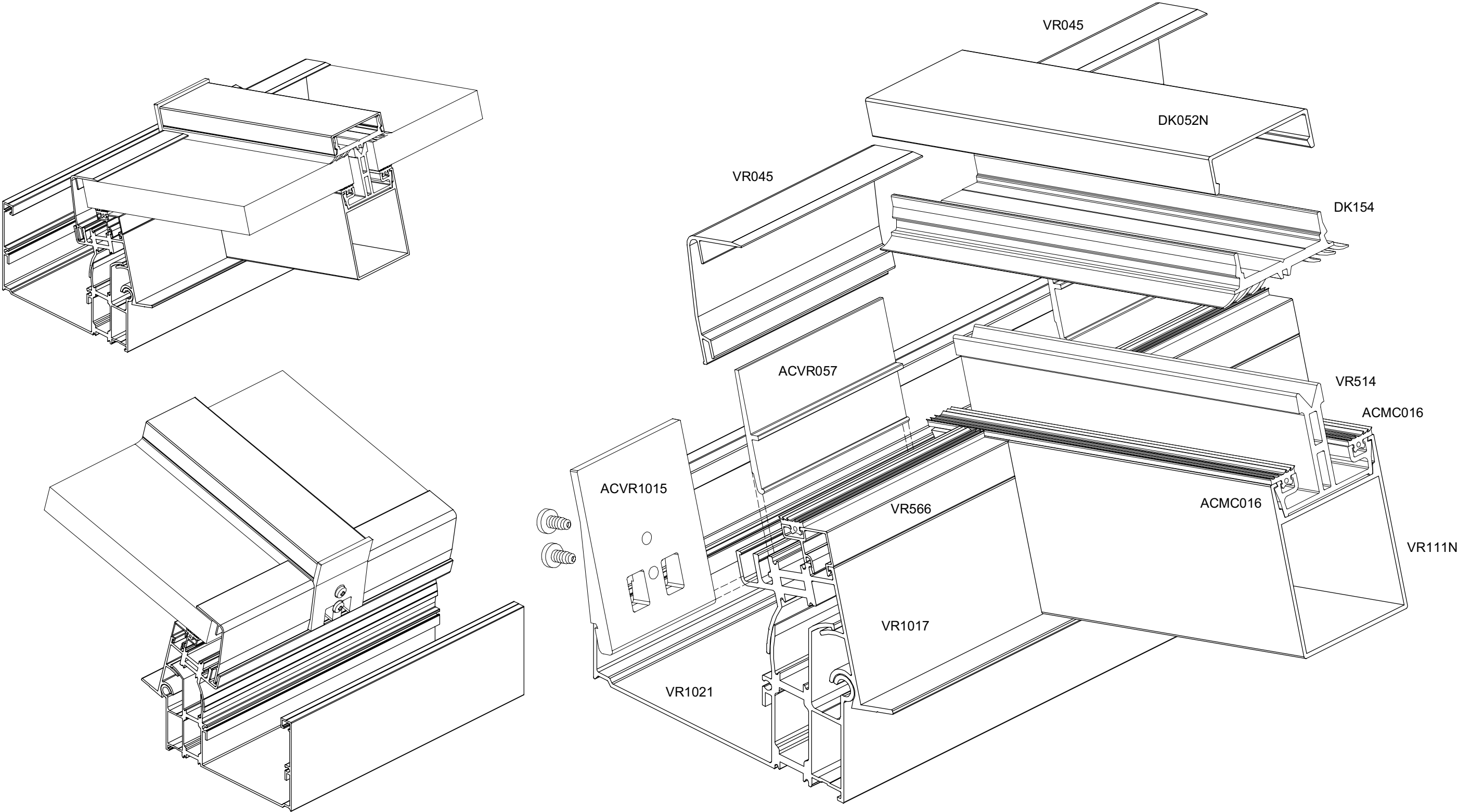
hoekgoot

MONTAGE VR1021
MONTAGE VR1021
MONTAGE VR1021
MONTAGE VR1021

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



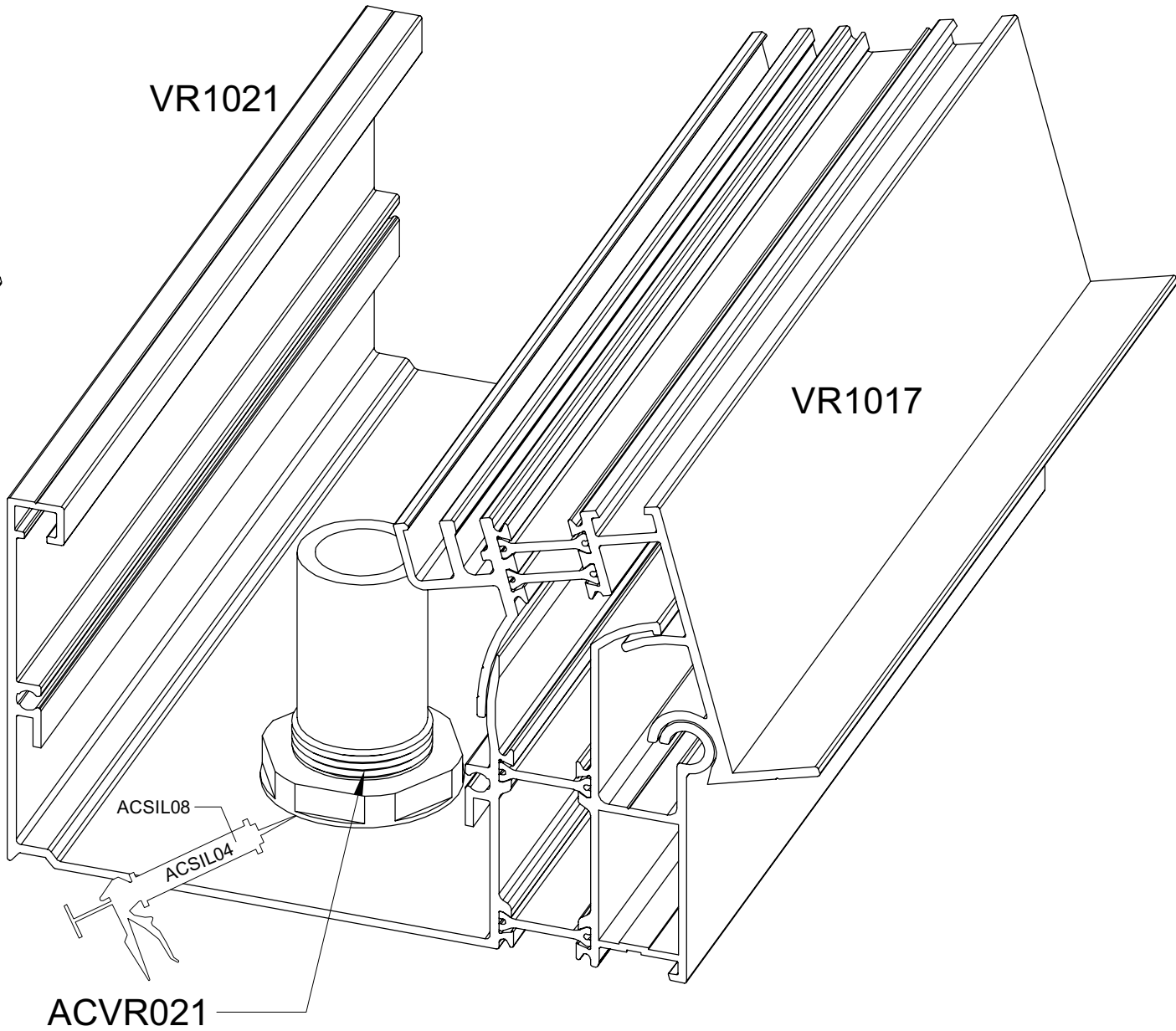
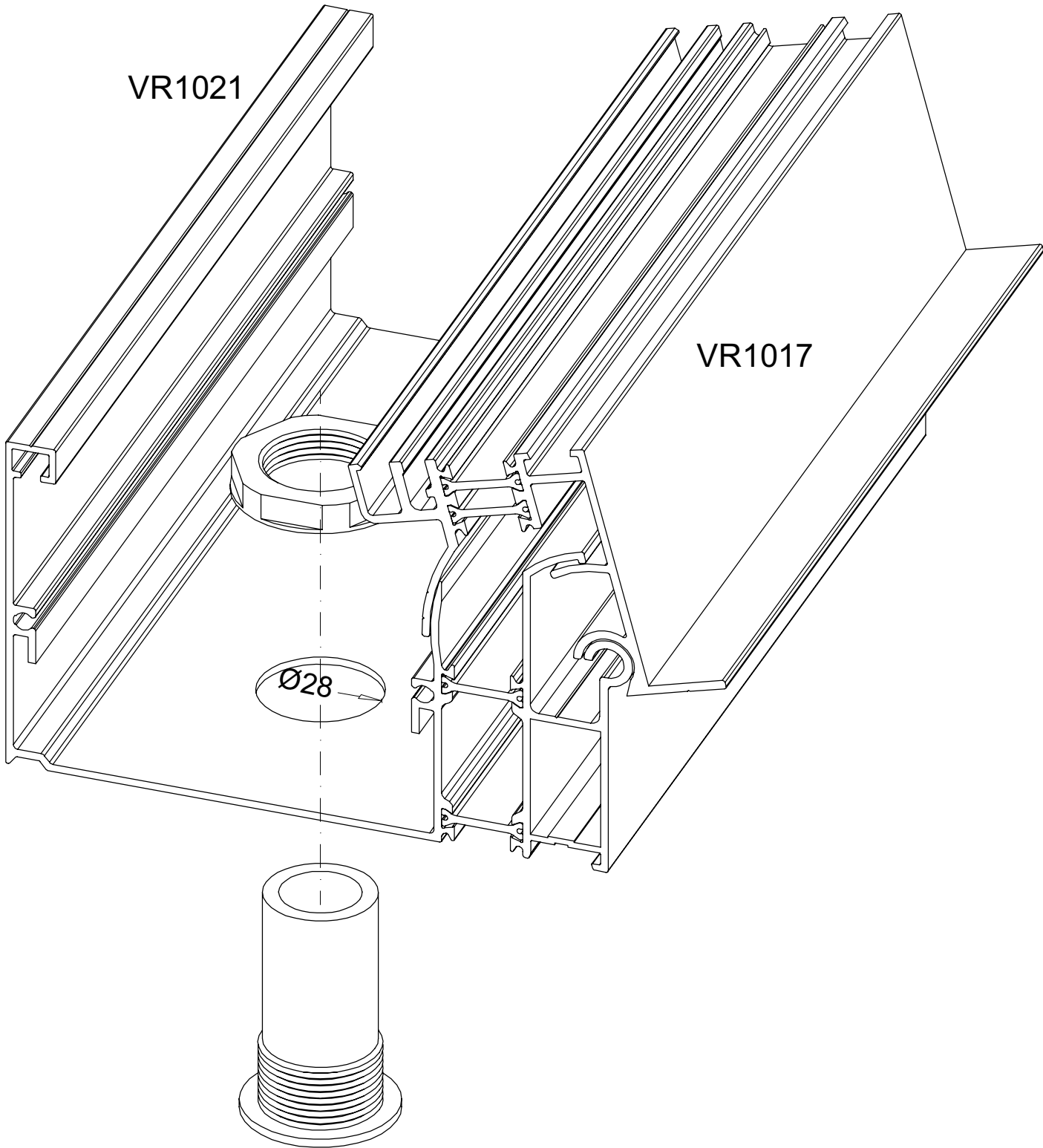
MONTAGEG



MACVR057

MONTAGE OVERLOOP
MONTAGE TROP-PLEIN
MONTAGE UBERLAUFEN KONTROLLE
MONTAGE OVERFLOW CONTROL

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



overflow