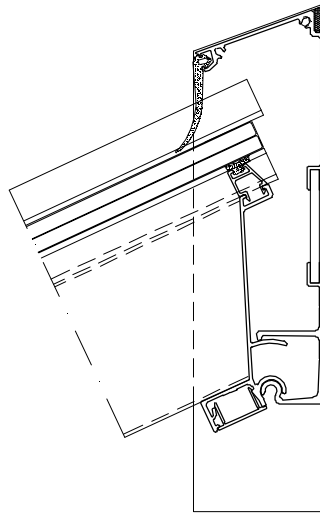


aliver 5000+

17/7/2007

VERANDA
VERANDA
WINTERGARTEN
CONSERVATORY



VR5000+a

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AFKORTINGEN / ABBREVIATIONS / ABKURZUNGEN / ABBREVIATIONS

BR = BRUT - BRUT - ROH - BRUT

AN = GEANODISEERD - ANODISE - ELOXIERT - ANODISED

AN (■) = GELAKT - LAQUE - LACKIERT - LACQUERED -- RAL9006M

KL = STANDAARDKLEUREN - COULEURS STANDARDS - BASIS FARBEN - BASIC COLORS

GS = SPECIAAL GEMOFFELD - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

Z = ZWART - NOIR - SCHWARZ - BLACK

W = WIT - BLANC - WEISS - WHITE

De tekeningen die voorgesteld zijn op schaal 1:1, kunnen kleine maatafwijkingen vertonen, te wijten aan de reproductietechniek van deze kataloog.

Les dessins représentés à l'échelle 1 peuvent avoir de légères variations dimensionnelles dues aux techniques de reproduction de ce catalogue.

Die Zeichnungen im Maßstab 1:1 können aus technischen Reproduktionsgründen leichte Messungsschwankungen darstellen.

The drawings represented on a scale 1 basis may have light dimensional variations due to the reproduction of the manual.

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CONSERVATORY WITH POLYCARBONATE

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CALCULATION POUR VERANDA AVEC POLYCARBONATE
BEREICHNUNG FÜR WINTERGARTEN MIT POLYCARBONAT
CALCULATION FOR CONSERVATORY WITH POLYCARBONATE

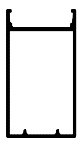
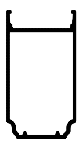
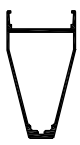
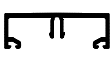
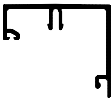
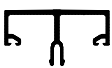
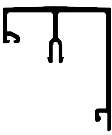
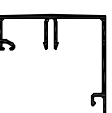
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EXPANSION DES PANNEAUX POLYCARBONATES
AUSDEHNUNG POLYCARBONAT PLATTEN
EXPANSION POLYCARBONATE PLATES

NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. mm	lx (cm4) Wx (cm3)	ly (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
VR011N	 	22	356.3	272	79.31 14.89	32.89 11.54	2.3 3.5 4.6 7	2	X	X	X	X	
VR011V	 	22	348.3	263.9	80.08 14.99	33.78 11.85	4.6 7	2	X	X	X	X	
VR011ST	 	23	324.4	240	84.55 16.09	23.84 8.36	7	2	X	X	X	X	
VR030		46	268	91	-	-	7	2	X	X	X	X	
VR031		47	331.6	123.3	-	-	7	2	X	X	X	X	
VR032		46	304.8	91	-	-	7	2	X	X	X	X	
VR033		47	400	139	-	-	7	2	X	X	X	X	
VR034		46	286.1	91	-	-	7	2	X	X	X	X	
VR035		47	260.3	128	-	-	7	2	X	X	X	X	

BR = BRUT - BRUT - ROH - BRUT

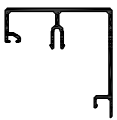
AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED

KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS

GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

A = BUITEN - EXTERIEUR - AUSSEN - OUTSIDE
B = BINNEN - INTERIEUR - INNEN - INSIDE

NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. MEC. mm	Ix (cm4) Wx (cm3)	Iy (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR. PACK PR.	BR	AN	KL	GS	M1
VR036		46	287.5	91	-	-	7	4	X	X	X	X	
VR037		47	371.5	131.7	-	-	7	2	X	X	X	X	
VR042		41	93.7	49	-	-	6	10	X	X	X	X	
VR045		41	211.5	86.5	-	-	3.5 7	2	X	X	X	X	
VR046		41	231.5	96.5	-	-	3.5 7	2	X	X	X	X	
VR052		58	119.5	-	-	-	7	-	X				
VR063	 	56	375.5	-	171.81 34.36	13.25 5.3	6	-	X				
VR075		59	54.1	-	-	-	6.5	-	X	Z			
VR111N	 	21	292.3	208	29.19 7.79	24.79 8.7	7	2	X	X	X	X	

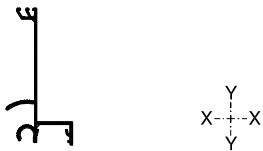
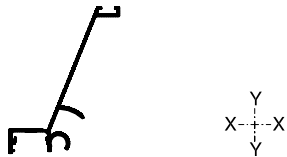
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NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MEC. mm	lx (cm4) Wx (cm3)	ly (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
VR111V		21	284.3	199.9	29.55 7.79	24.89 8.73	7	2	X	X	X	X	
VR123		34	408.4	240	-	-	7	2	X	X	X	X	
VR125		57	451.3	138	-	-	7	2	X	X	X	X	
VR126		58	133.4	240	-	-	7	-	X				
VR127		58	234	-	-	-	7	-	X				
VR173		54	200.8	65	-	-	4.7 5.5	5	X	X	X	X	
VR174		54	220.5	85	-	-	4.7 5.5	5	X	X	X	X	
VR217		40	468.7	120	51.28 7.77	6.72 2.41	2.3 3.5 4.6 7	2	X	X	X	X	
VR218		38	467	148	55.67 8.65	20.31 4.82	2.3 3.5 4.6 7	2	X	X	X	X	

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NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. mm	Ix (cm4)	Iy (cm4)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
					Wx (cm3)	Wy (cm3)							
VR425		26	353	49	23.81 5.33	5.27 2.03	2.3 3.5 4.6 7	2	X	X	X	X	
VR426		29	424	65	37.53 6.38	20.03 4	7	2	X	X	X	X	
VR427		30	555	128	67.44 9.36	61.01 8.4	7	2	X	X	X	X	
VR511		23	446.4	355	267.98 34.2	56.23 19.73	5 7	1	X	X	X	X	
VR511V		24	438.1	356	226.73 28.83	51.72 18.15	5 7	1	X	X	X	X	
VR512		25	493	350	294.14 37.4	59.38 18.57	7	1	X	X	X	X	X
VR514		48	-	-	-	-	7	-	X				
VR515		48	-	-	-	-	7	-	X				
VR515A		48	-	-	-	-	7	-	X				

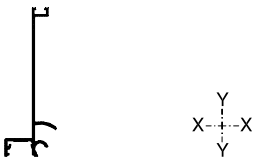
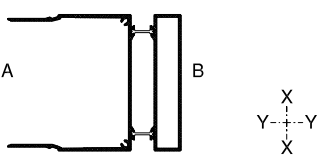
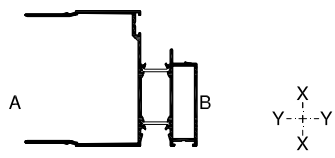
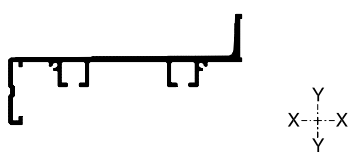
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NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. mm	lx (cm4) Wx (cm3)	ly (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
VR519		40	535	184	136.61 14.74	6.52 2.35	7	2	X	X	X	X	
VR522		33	376	138	-	-	7	2	X	X	X	X	
VR523		33	407	148	-	-	7	2	X	X	X	X	
VR565		58	121	15	-	-	3.5 7	6	X	X	X	X	
VR566		58	161	16	-	-	3.5 7	6	X	X	X	X	
VR571		53	776.2	276	181.35 19.14	221.97 40.35	4.7 5.5	1	X	X	X	X	X
VR572		43	533	244.7	25.11 4.78	98 17.82	4.7 5.5	2	X	X	X	X	
VR573		54	801	213.4	155.67 17.71	170.56 27.65	2.3 4.7 5.5	1	X	X	X	X	X
VR910		50	521	47	5.19 1.66	96.15 15.47	7	2	X	X	X	X	

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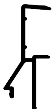
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NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. MEC. mm	Ix (cm4) Wx (cm3)	Iy (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR. PACK PR.	BR	AN	KL	GS	M1
VR912		50	386.5	361.1	-	-	7	2	X	X	X	X	
VR1040		42	202	54	-	-	7	6	X	X	X	X	
VR1041		42	234	70	-	-	7	6	X	X	X	X	
VR1042		42	211	58	-	-	7	6	X	X	X	X	
VR1043		42	220	63	-	-	7	6	X	X	X	X	
VR2030		59	287	75	-	-	2.3 3.5 4.6 7	2	X	X	X	X	
VR2060	 AI 	56	298.3	-	173.49 34.69	56.12 22.44	7	-	X				
VR2125		57	561.3	142.9	-	-	7		X	X	X	X	
VR2426	 AI 	27	468	70	37.67 6.43	24.04 5.07	2.3 3.5 4.6 7	2	X	X	X	X	

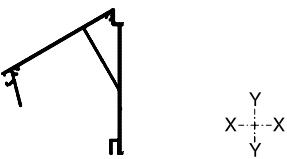
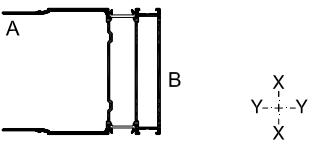
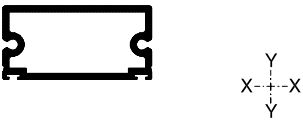
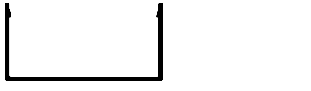
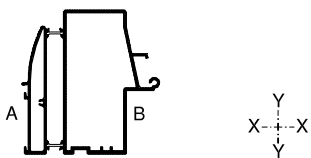
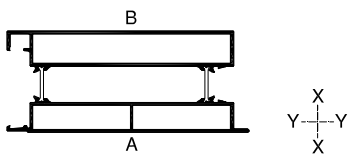
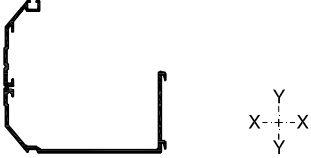
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NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MEC. mm	lx (cm4) Wx (cm3)	ly (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
VR2427		28	555	111	69.05 9.73	72.19 10.39	2.3 3.5 4.6 7	2	X	X	X	X	
VR2571		52	751.5	219.7	166.84 17.76	200.47 36.45	2.3 4.7 5.5	1	X	X	X	X	X
VR2574		59	287	101.3	16.64 8.56	60.73 15.43	6.5	2	X	X	X	X	
VR2575		41	323.6	164.2	-	-	6.5	2	X	X	X	X	
VR2614		59	148	50.5	-	-	7	6	X	X	X	X	
VR5010		51	717	211	508.06 62.14	349.72 41.14	7	1	X	X	X	X	X
VR5012		25	578.3	379.5	282.35 34.98	79.41 23.78	7		X	X	X	X	X
VR5121		31	766.6	292.8	154.86 18.07	256.24 31.39	7	1	X	X	X	X	
VR5217		38	563	194.4	151.48 16.99	38.37 7.39	7	1	X	X	X	X	

BR = BRUT - BRUT - ROH - BRUT

AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED

KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS

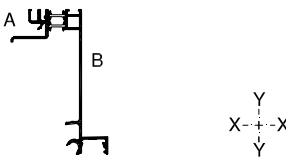
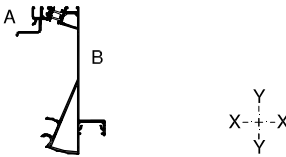
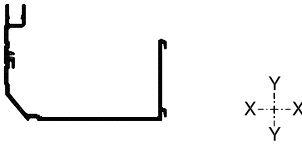
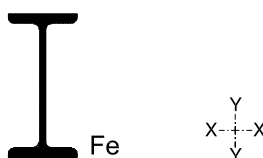
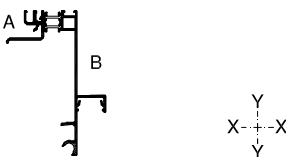
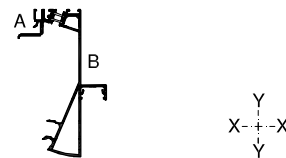
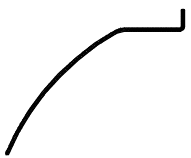
GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

A = BUITEN - EXTERIEUR - AUSSEN - OUTSIDE
B = BINNEN - INTERIEUR - INNEN - INSIDE

17/7/07

15

NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. mm	Ix (cm4)	Iy (cm4)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
					Wx (cm3)	Wy (cm3)							
VR5517		39	784.5	211.6	257.39 28.08	51.06 8.58	7	1	X	X	X	X	X
VR5518		35	879	275.6	465.46 51.15	61.02 10.50	7	1	X	X	X	X	X
VR5521		32	691	224	78.2 11.89	239.26 30.92	7	1	X	X	X	X	
VR5531		55	-	-	330.18 55.03	23.51 8.1	6	1	X				
VR5537		36	805.6	225.8	210.17 21.97	53.36 8.87	7	1	X	X	X	X	X
VR5538		37	878.4	273.8	428.21 44.98	61.02 10.5	7	1	X	X	X	X	X
VR5550		51	271	137	-	-	7	2	X	X	X	X	
VR5551		51	215.6	108.3	-	-	7		X	X	X	X	
DK052N		41	170	96	-	-	4.6 7	4	X	X	X	X	

BR = BRUT - BRUT - ROH - BRUT

AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED

KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS

GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

NUMMER NUMERO NUMBER NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MEC. mm	lx (cm4) Wx (cm3)	ly (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
DK053		41	190	97.5	-	-	7	4	X	X	X	X	
DK054		41	240	146	-	-	7	2	X	X	X	X	
DK154		44	-	-	-	-	7	-	X				
DK155		44	213	-	-	-	7	-	X				
MC050		43	201	102	-	-	7	6	X	X	X	X	
MC054	 	44	200	-	0.41 0.35	6.88 2.52	7	2	X	X	X	X	
MC055		45	129	59	-	-	2.3 3.5 7	2	X	X	X	X	
MC150		44	185	-	-	-	7	2	X	X	X	X	
MC152		44	186	-	-	-	7	2	X	X			

BR = BRUT - BRUT - ROH - BRUT

AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED

KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS

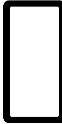
GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

A = BUITEN - EXTERIEUR - AUSSEN - OUTSIDE
B = BINNEN - INTERIEUR - INNEN - INSIDE

17/7/07

17

NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. mm	Ix (cm4)		Iy (cm4)		LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
					Wx (cm3)	Wy (cm3)									
MC154		44	229	-	-	-	-	-	7	2	X	X	X	X	
MC157		45	426	111	-	-	-	-	7	2	X	X	X	X	
SR014		59	110	31	-	-	-	-	3.5 7	10	X	X	X	X	
SR031	 Fe 	55	293	-	140.99 28.19	46.6 18.64	-	-	6	1	X				
UTL010		49	120	60	-	-	-	-	6	10	X	X	X	X	
UTL045		49	160	80	-	-	-	-	6	6	X	X	X	X	
UTL056		49	139	70	-	-	-	-	6	6	X	X	X	X	
VL75		59	54	-	-	-	-	-	6.5	10	X	X			
VT052		43	214	109	-	-	-	-	7	2	X	X	X	X	

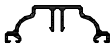
BR = BRUT - BRUT - ROH - BRUT

AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED

KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS

GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

NUMMER NUMERO NUMMER NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. MEC. mm	lx (cm4) Wx (cm3)	ly (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR. PACK PR.	BR	AN	KL	GS	M1
VT056		46	237	83	-	-	7	6	X	X	X	X	

BR = BRUT - BRUT - ROH - BRUT

AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED

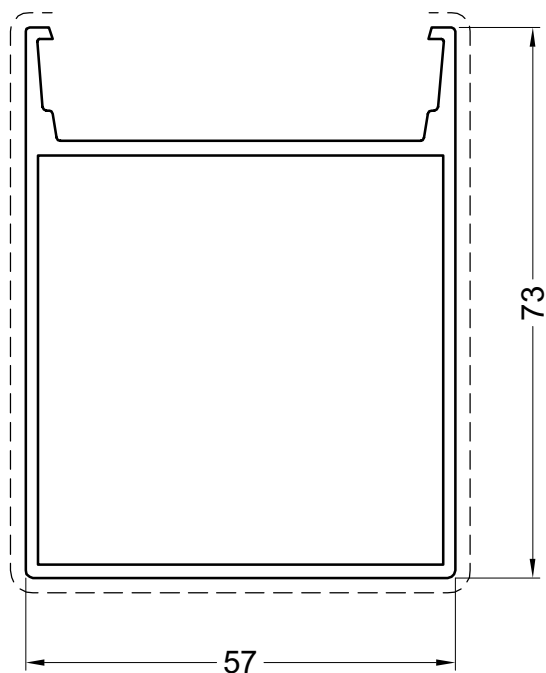
KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS

GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

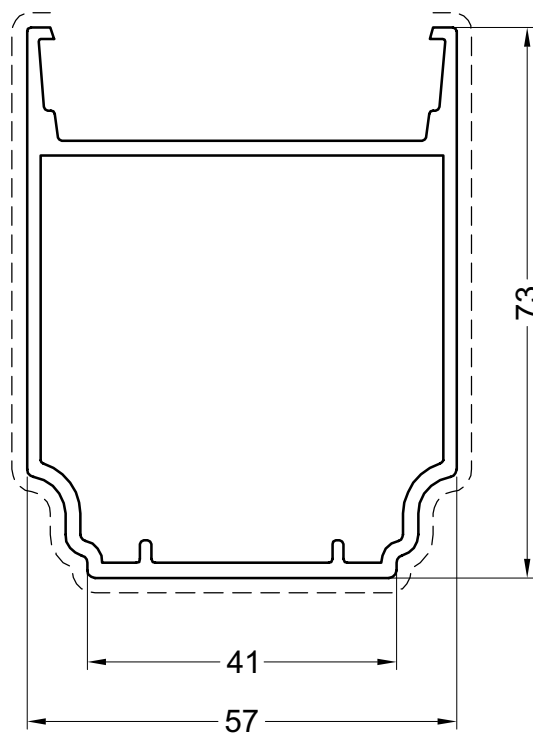
M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

A = BUITEN - EXTERIEUR - AUSSEN - OUTSIDE
B = BINNEN - INTERIEUR - INNEN - INSIDE

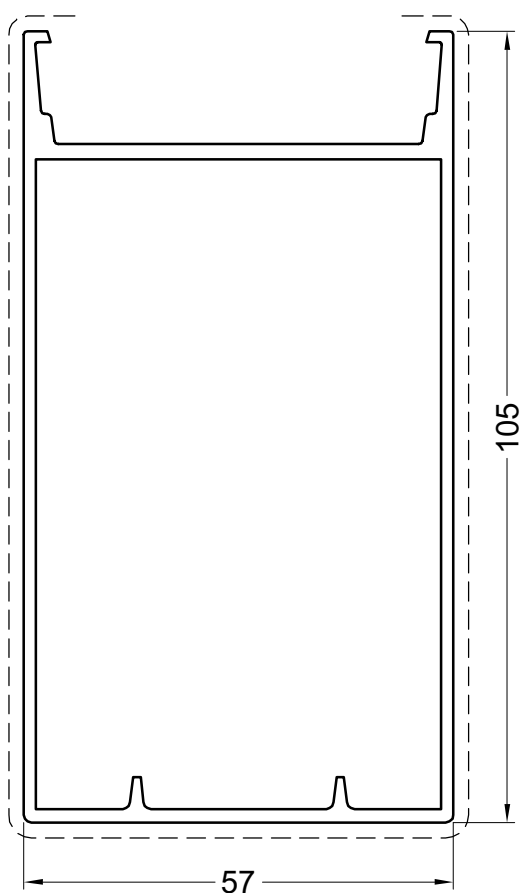
VR111N



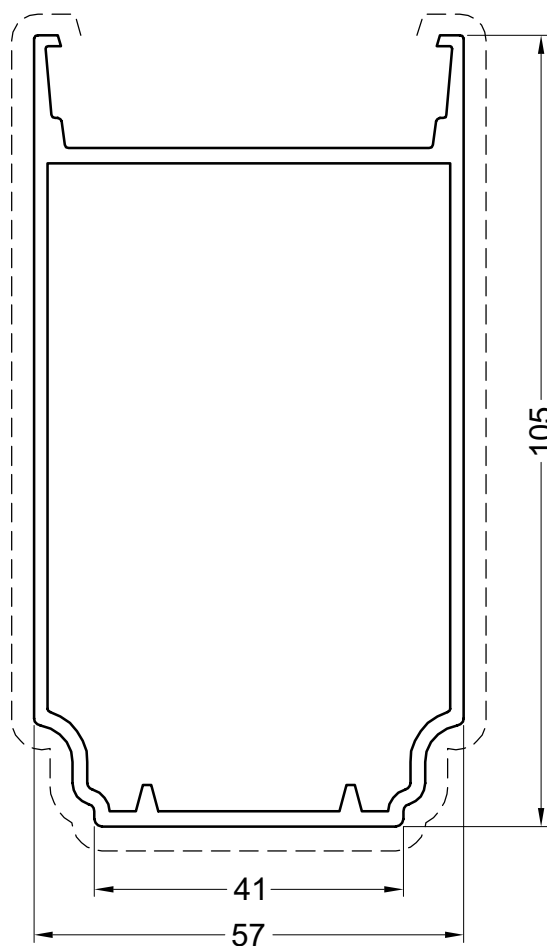
VR111V

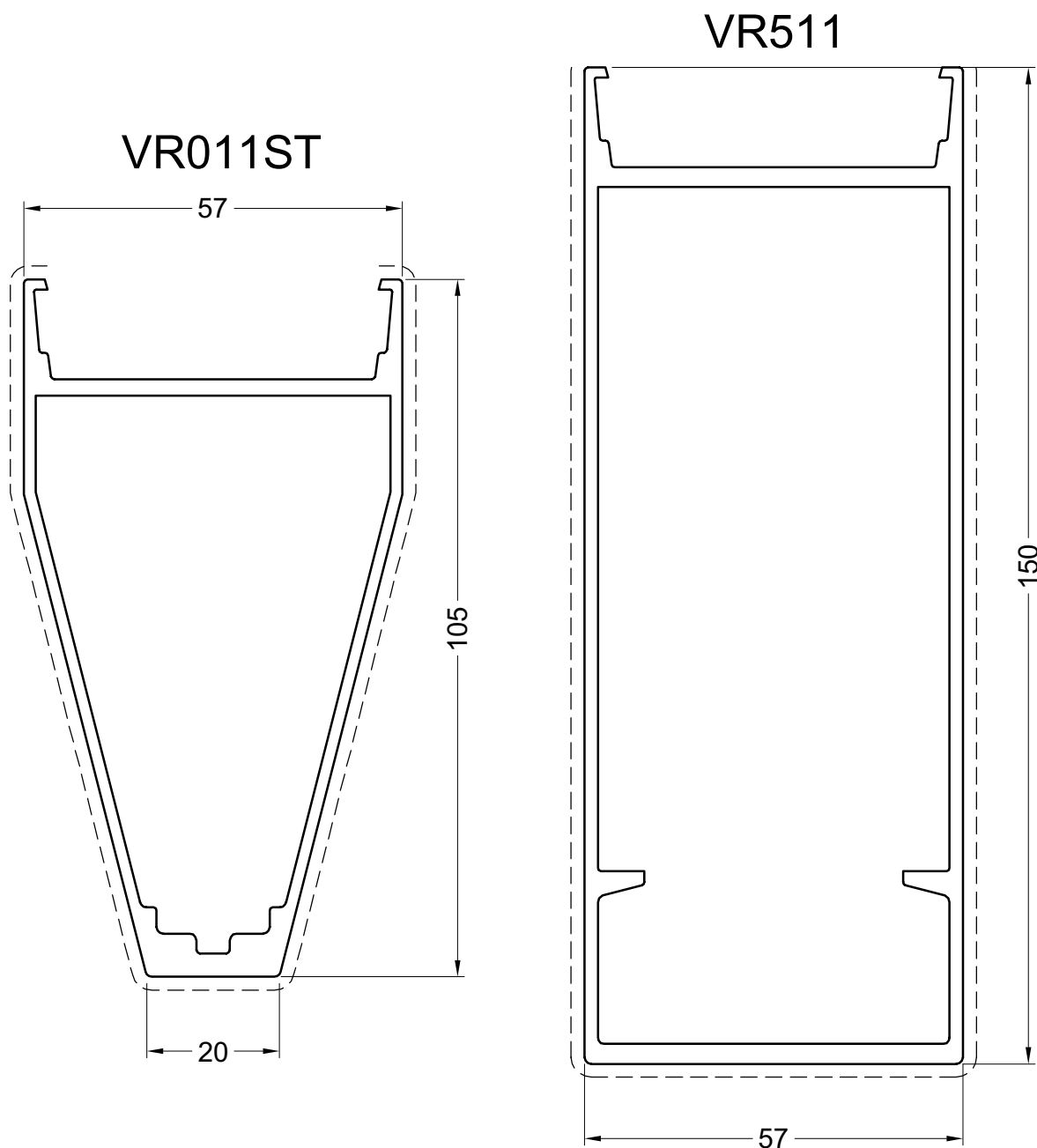


VR011N



VR011V





blad1

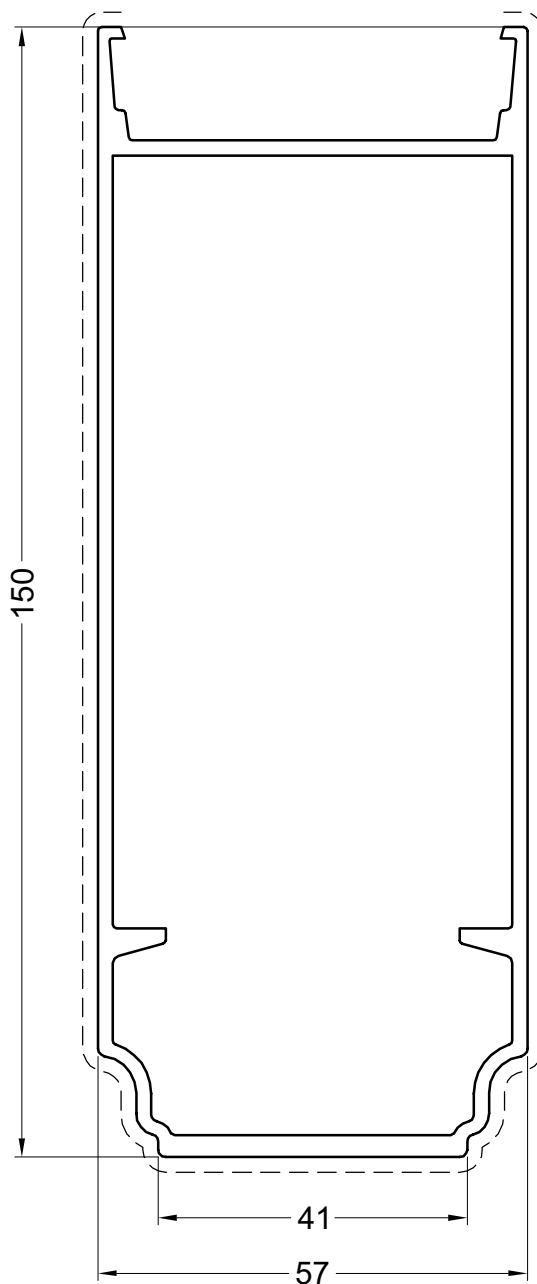
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

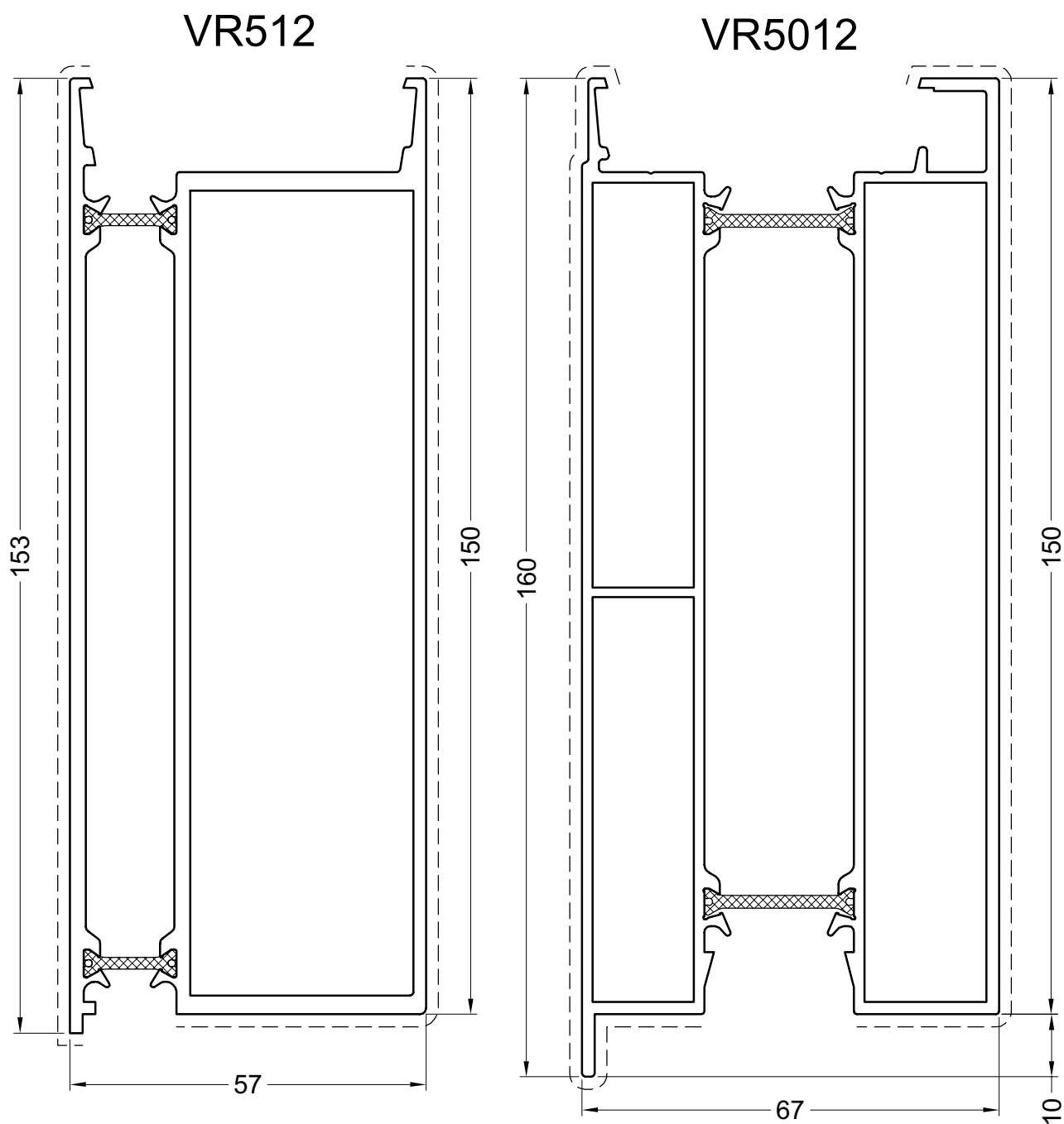
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

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VR511V





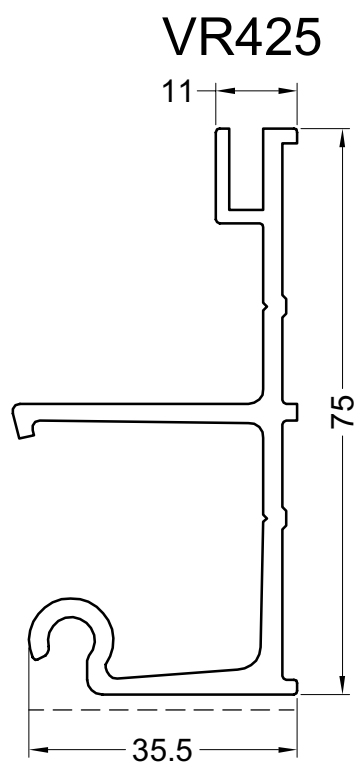
blad32

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

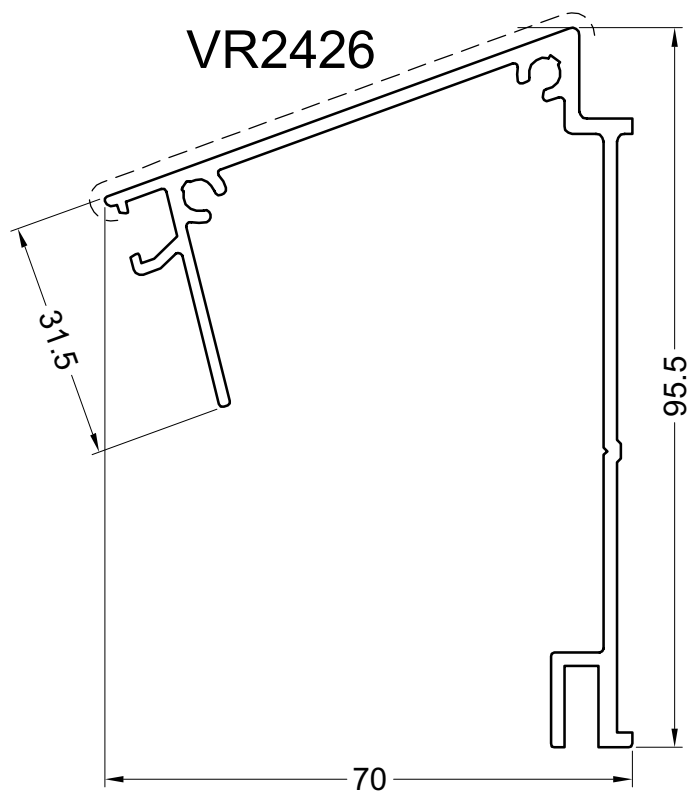
17/7/07

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BUITENDEEL MUURPROFIELEN
PROFILS EXTERIEUR MURAL
MAUERPROFILIEN AUSSEN
WALL PROFILES OUTSIDE

PROFIELEN - PROFILS- PROFILE - PROFILES



blad33

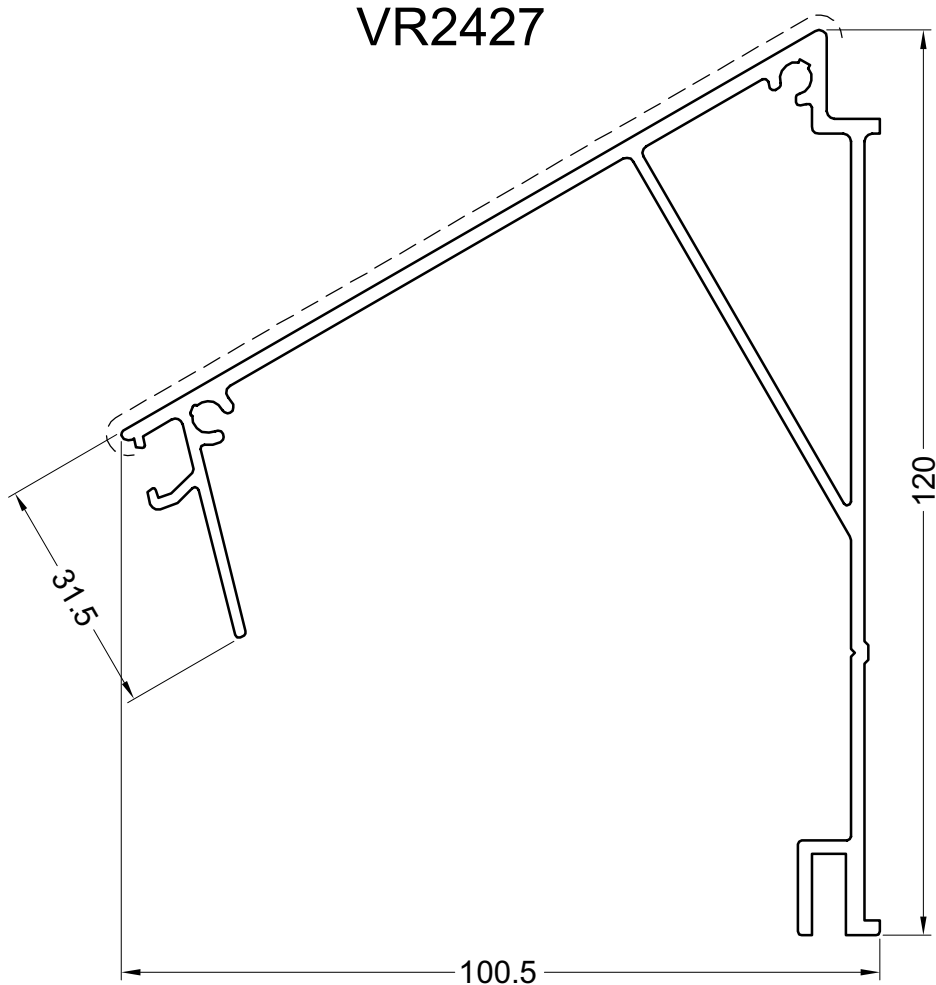
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

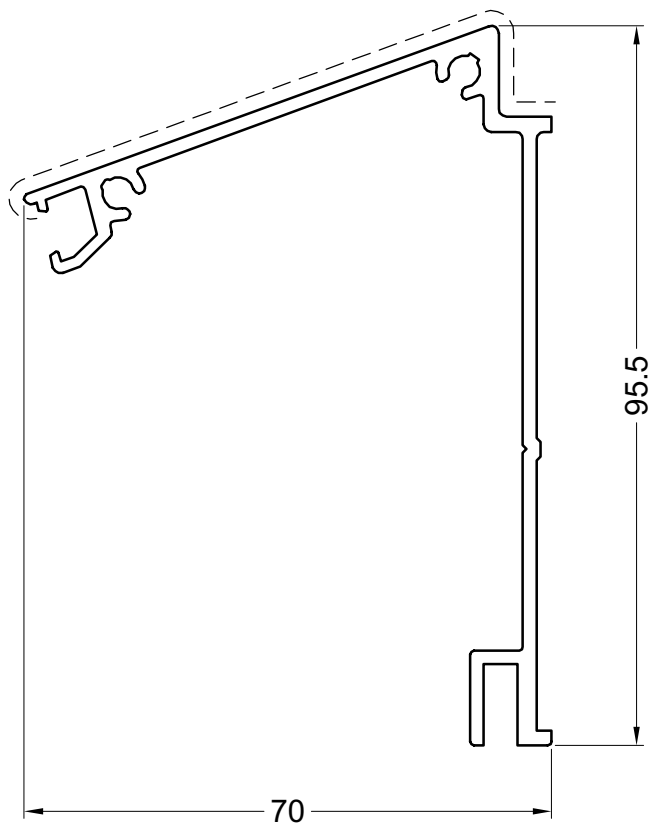
17/7/07

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VR2427



VR426



blad12

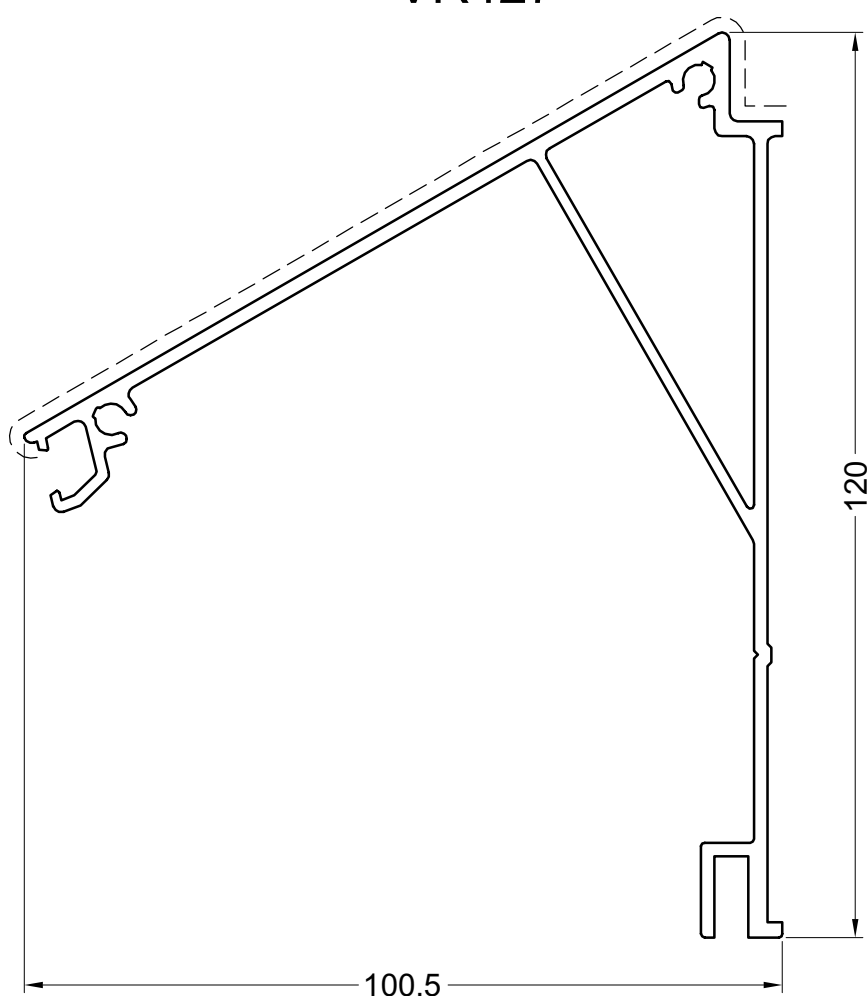
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

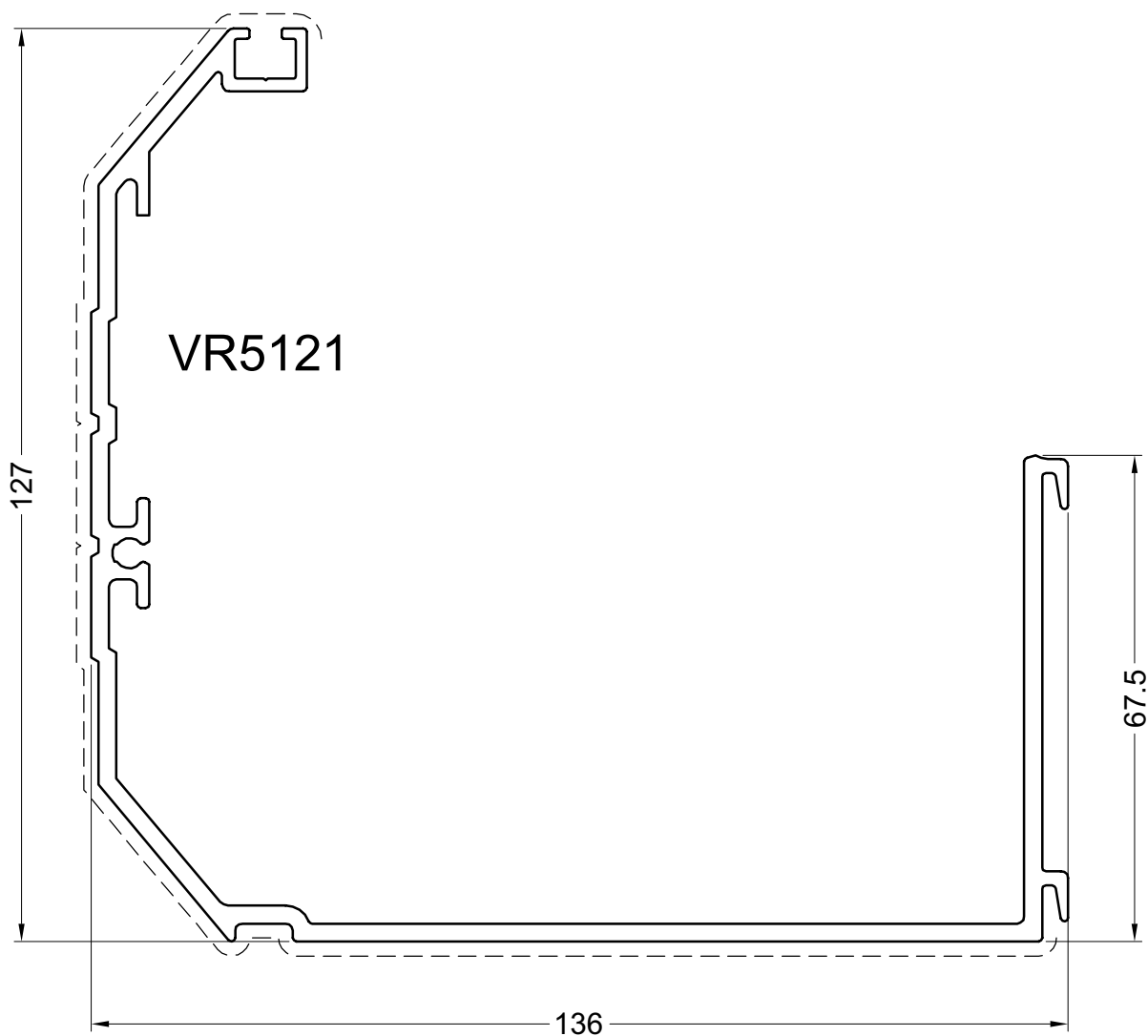
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

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VR427





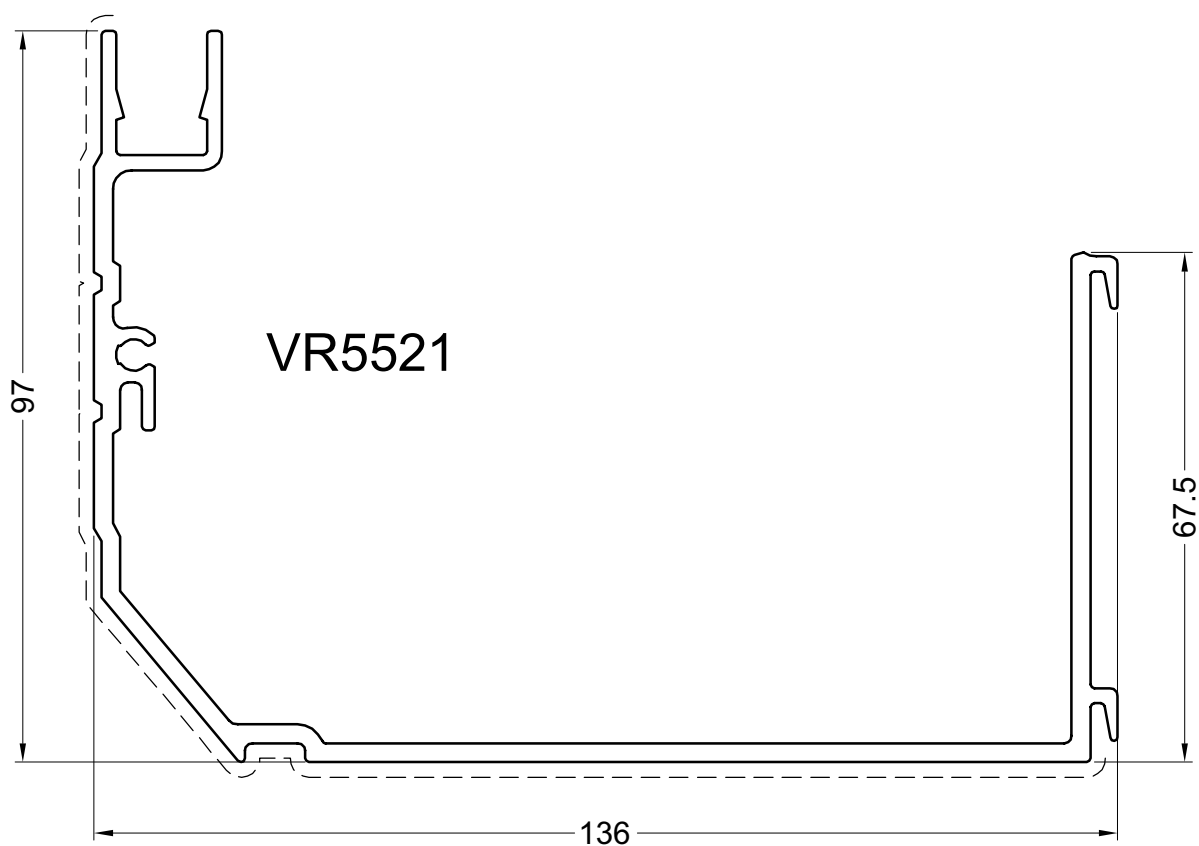
blad6

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

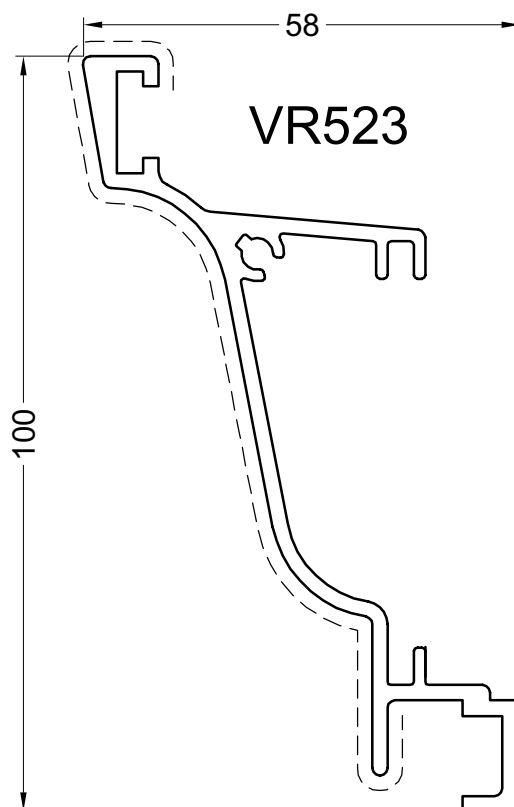
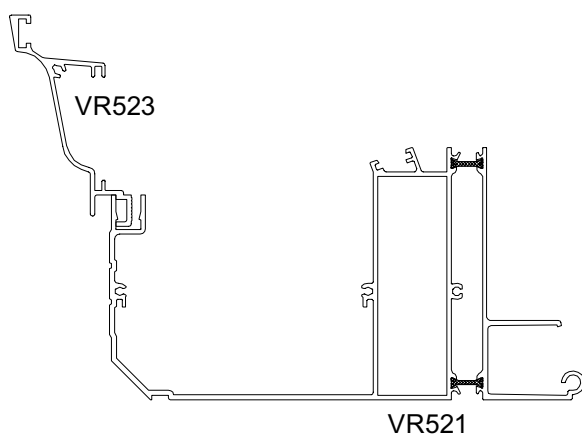
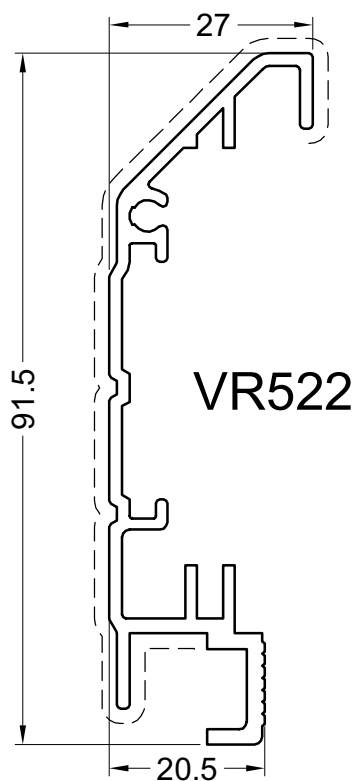
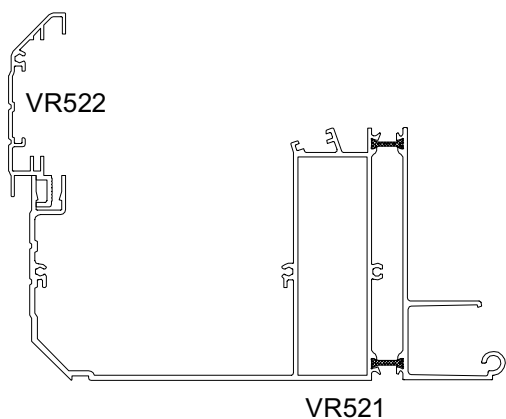
17/7/07

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VERHOOGSTUKKEN GOTEN
REHAUSSES GOUTTIERES
ERHOHUNG RINNEN
PLATFORMS FOR GUTTERS

PROFIELEN - PROFILS - PROFILE - PROFILES

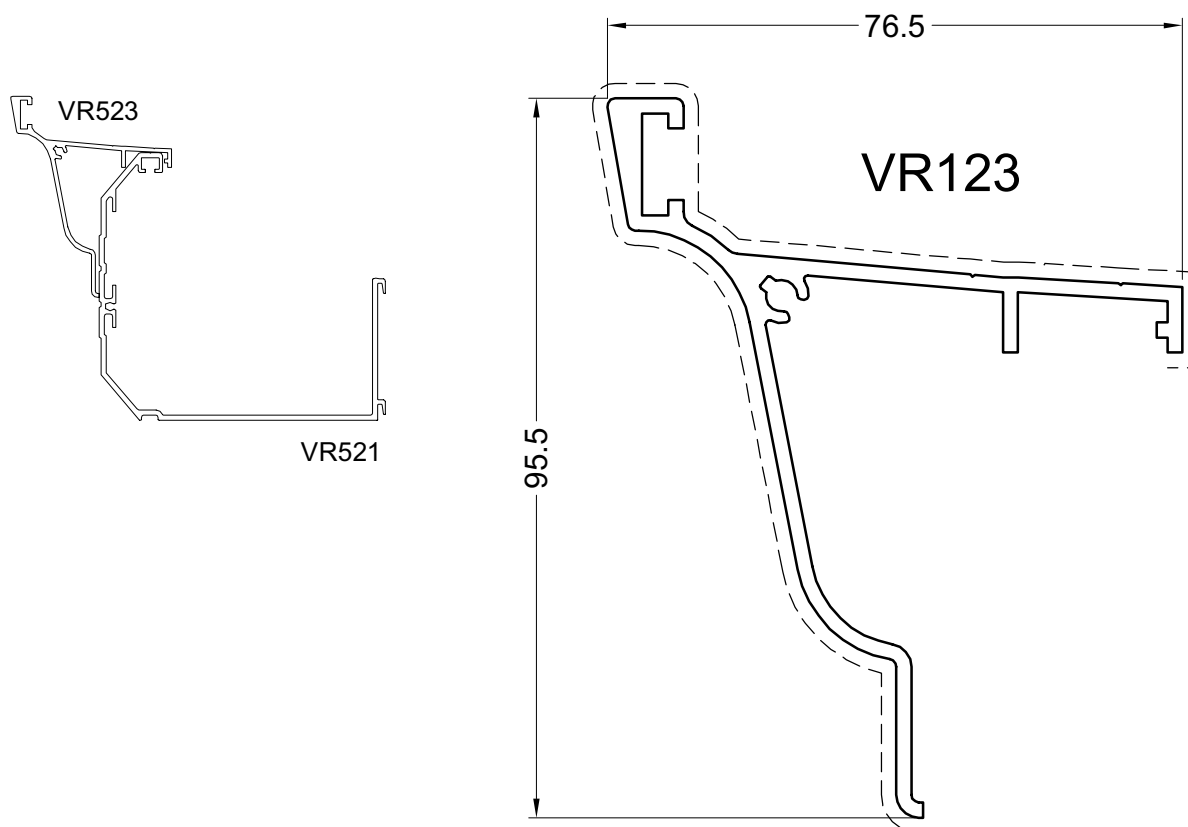


blad7

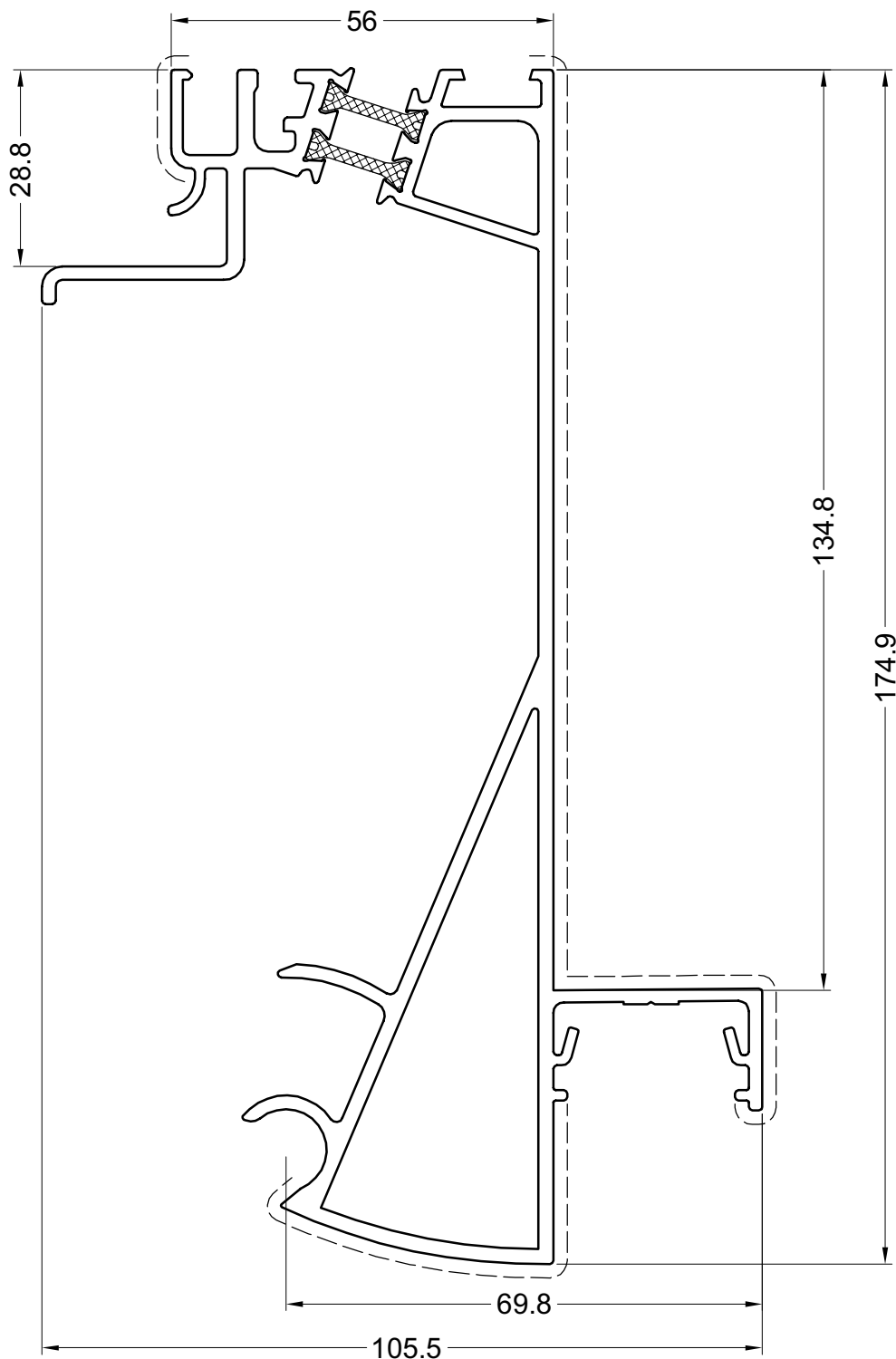
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

17/7/07



VR5518



blad31

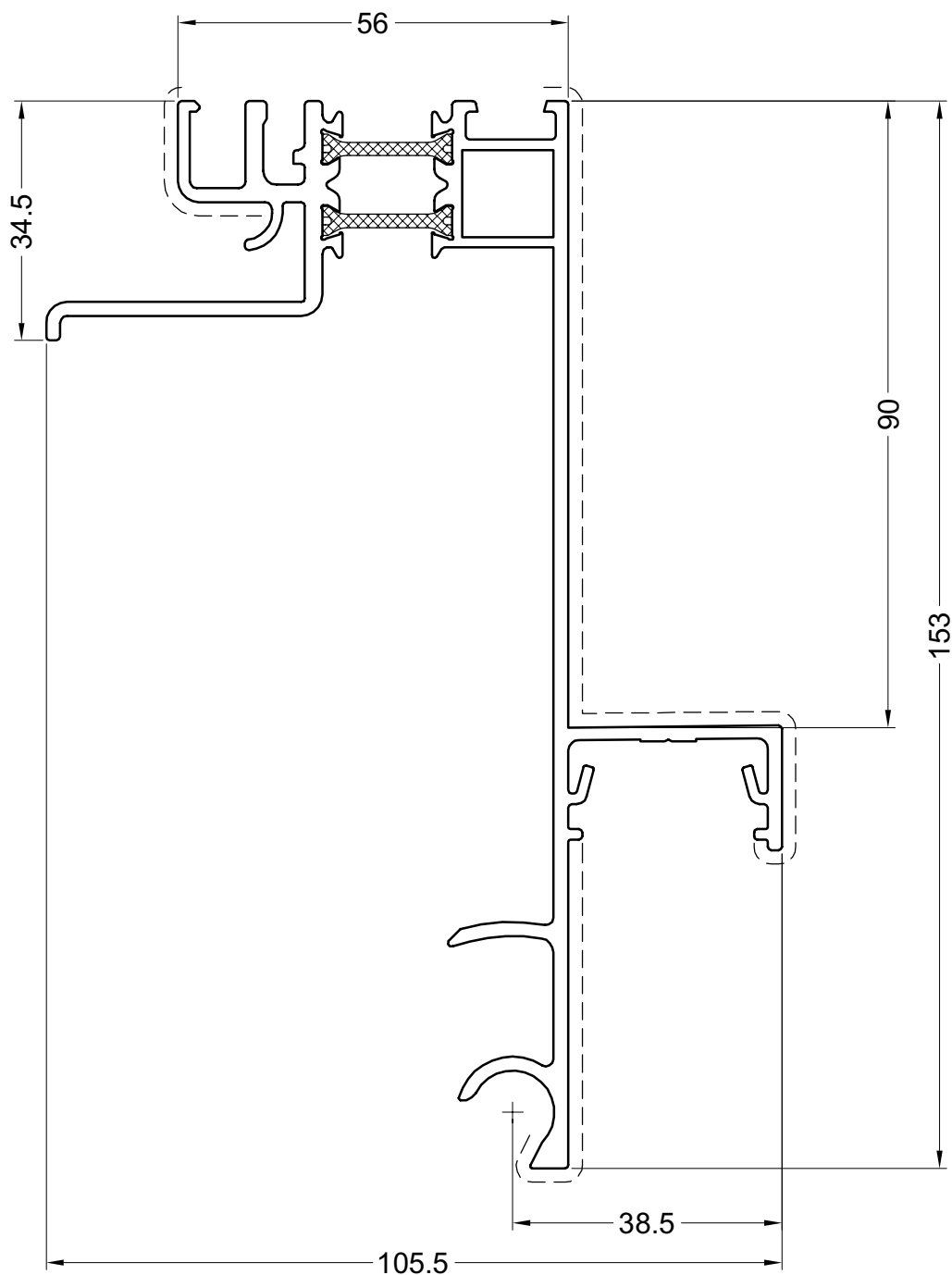
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

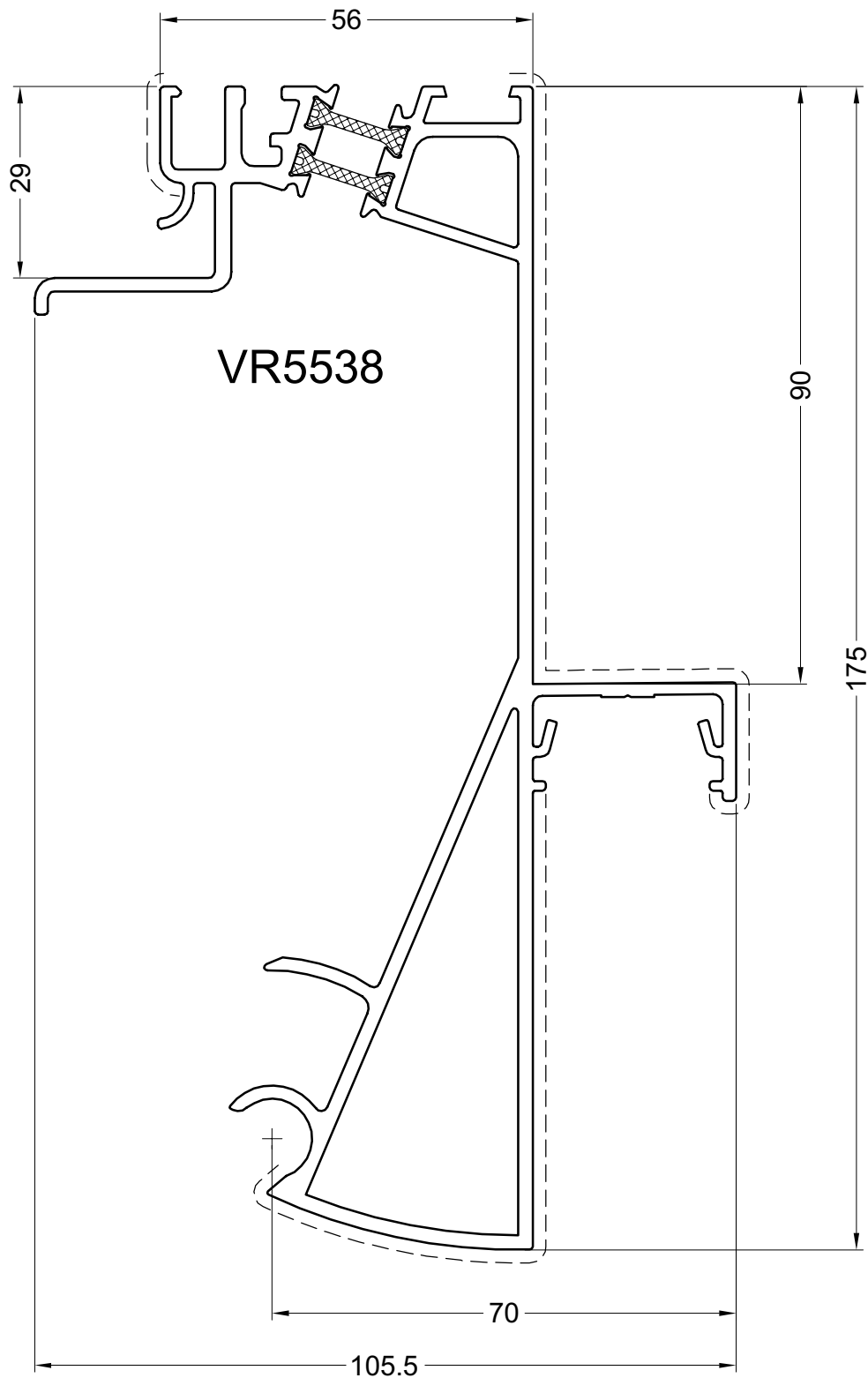
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

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VR5537





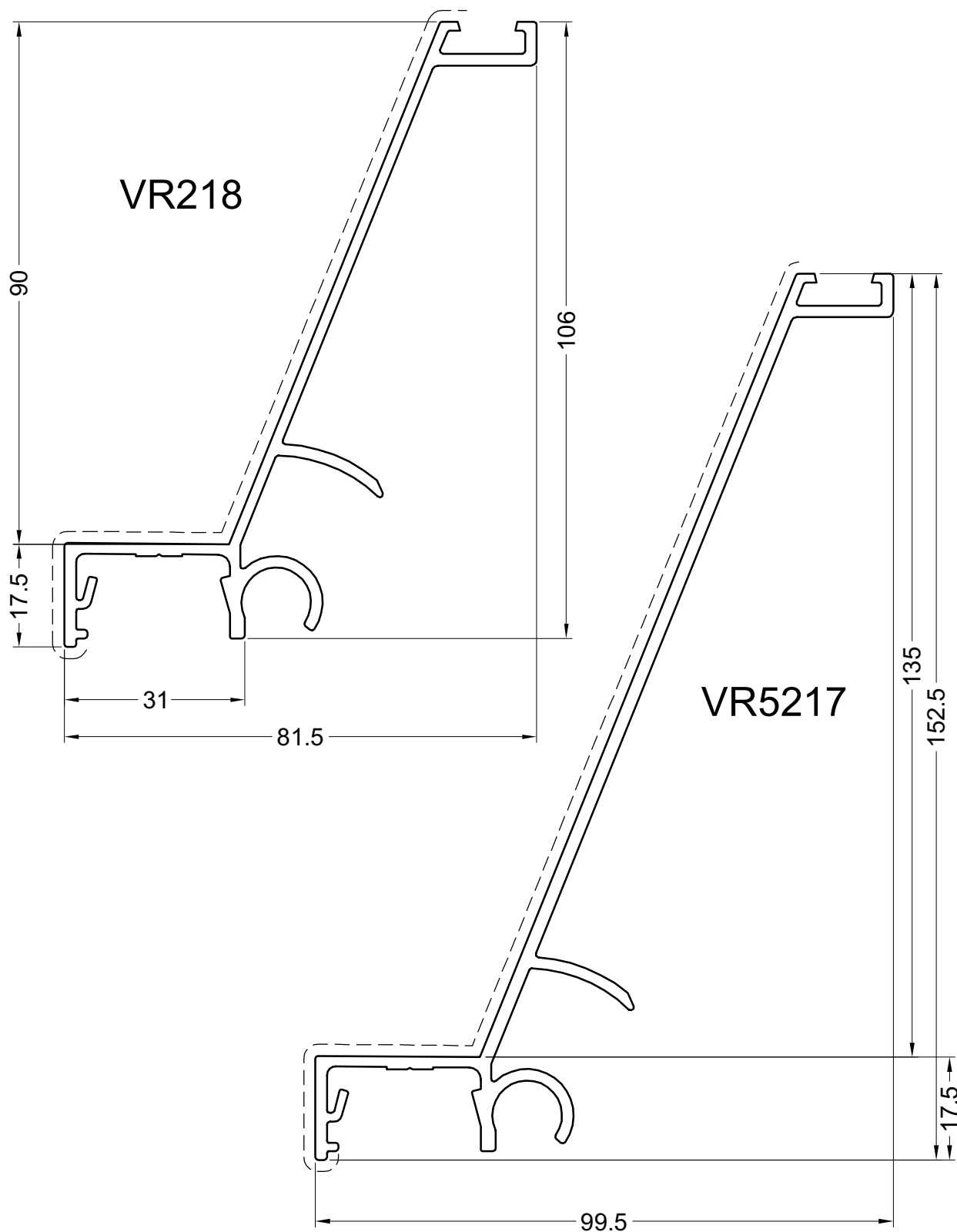
blad29

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

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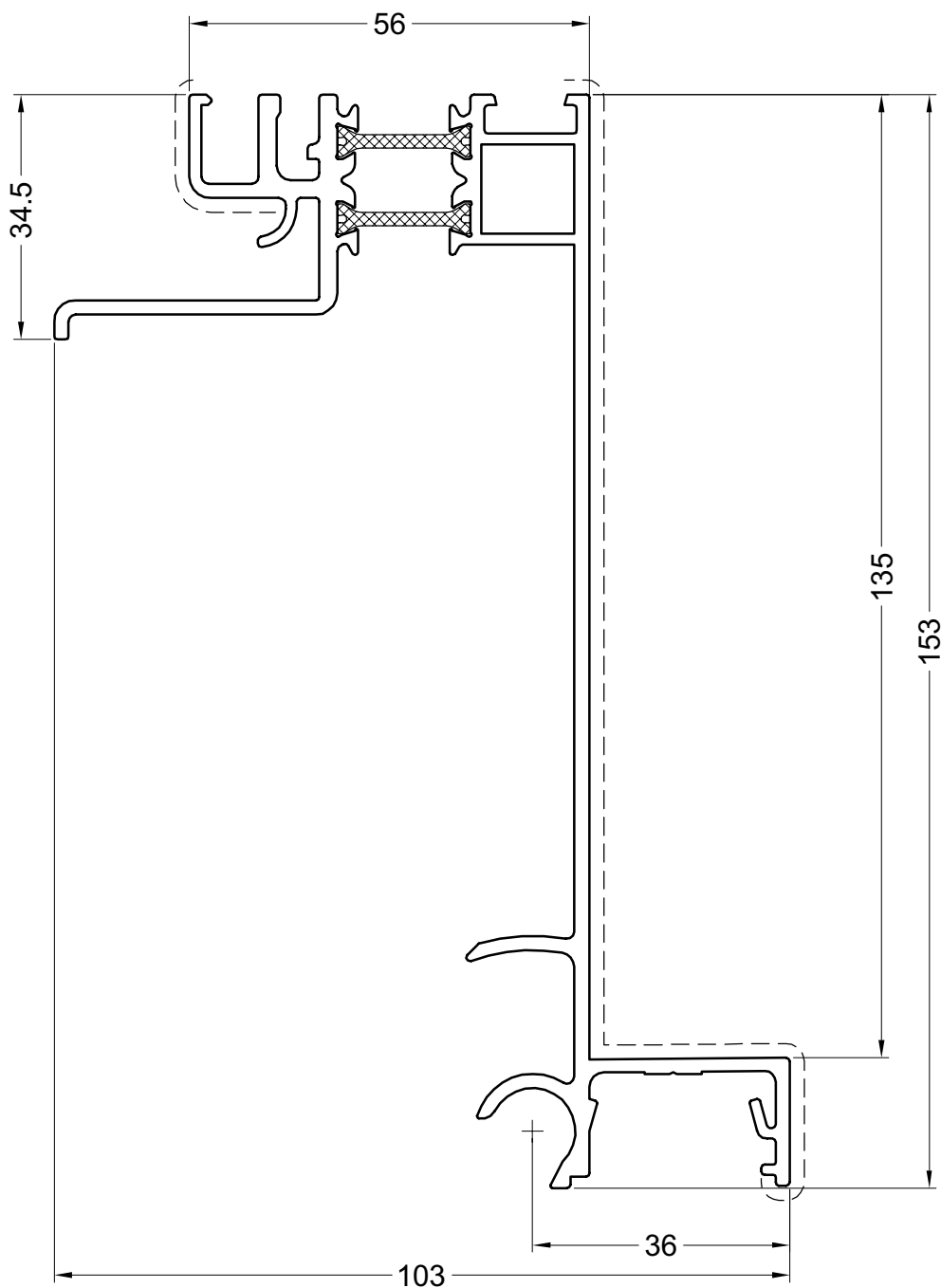


blad30

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

VR5517



blad8

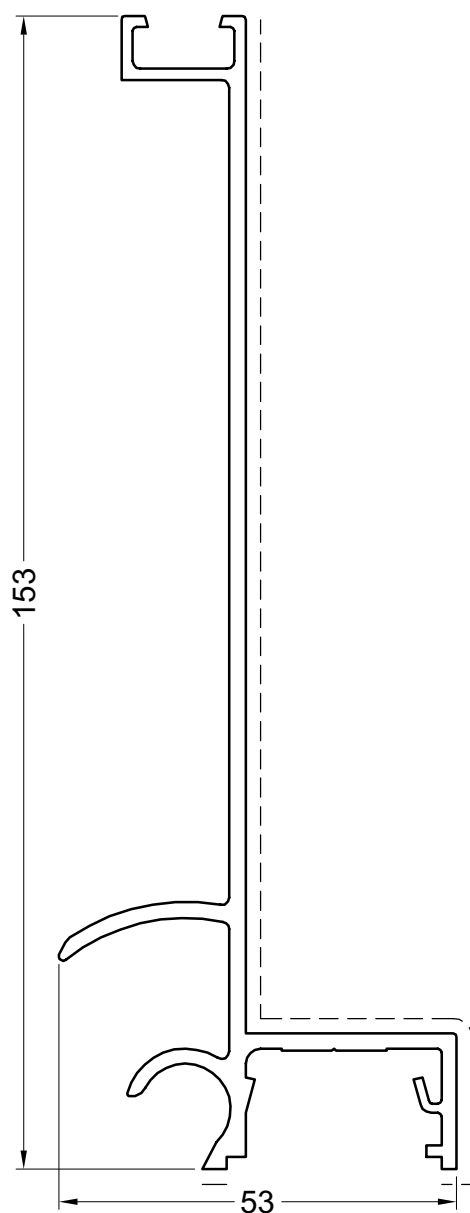
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secondaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

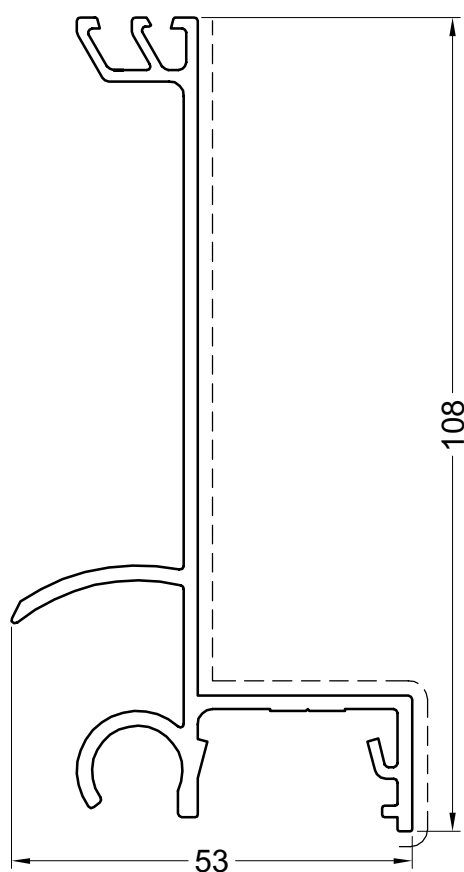
17/7/07

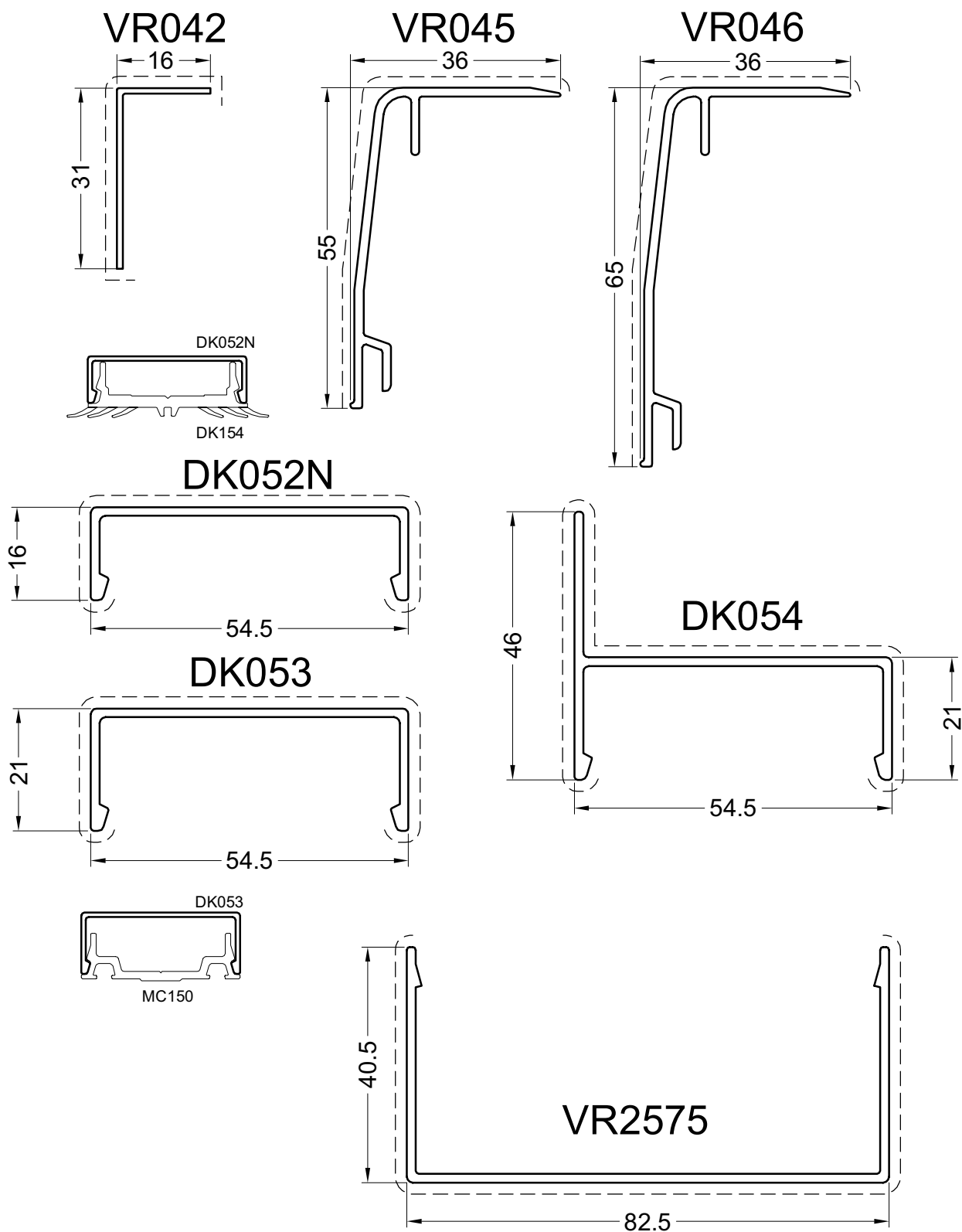
39

VR519



VR217





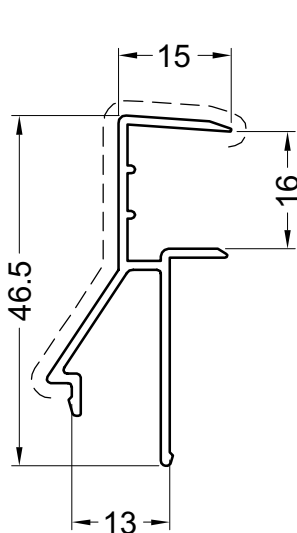
blad14

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

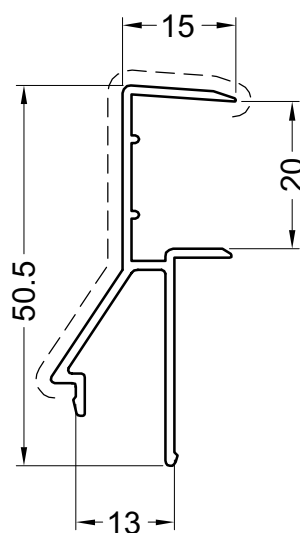
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

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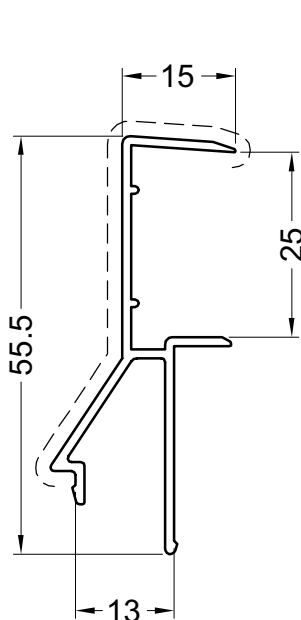
41



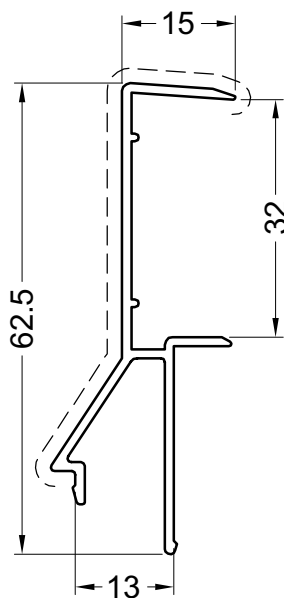
VR1040



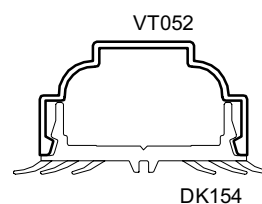
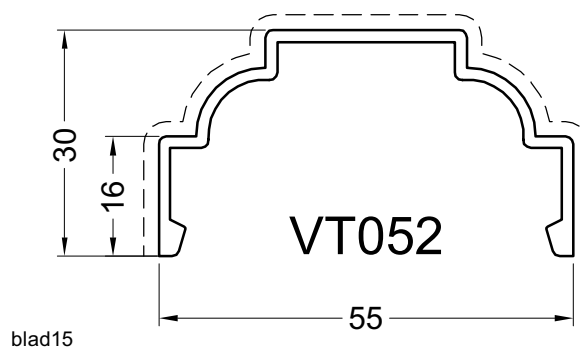
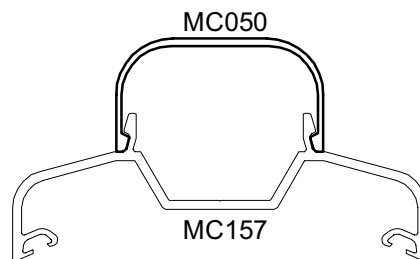
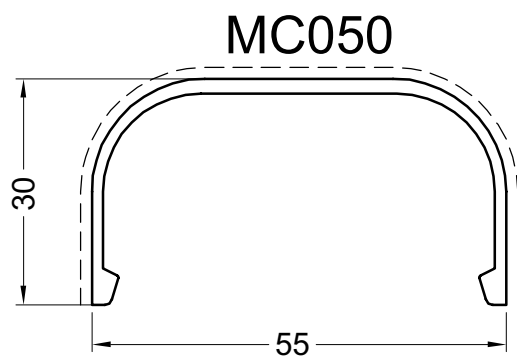
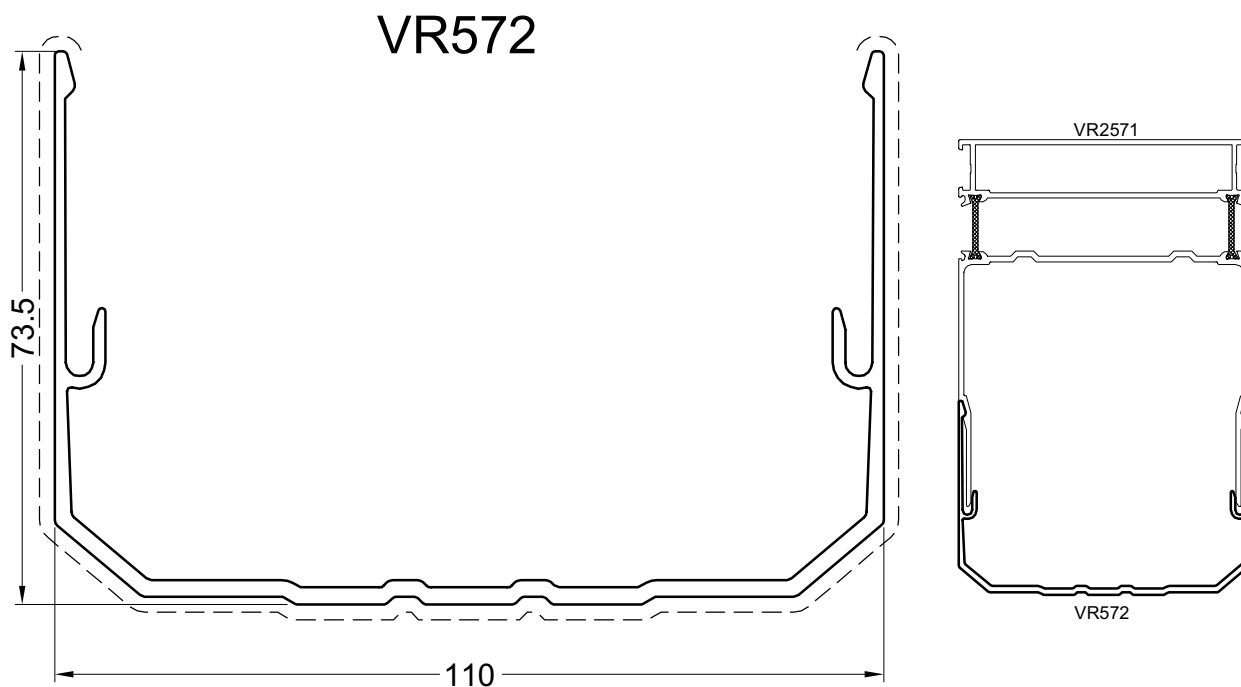
VR1042

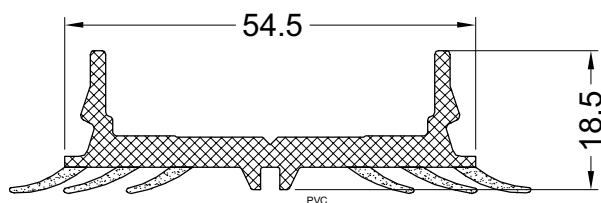


VR1043

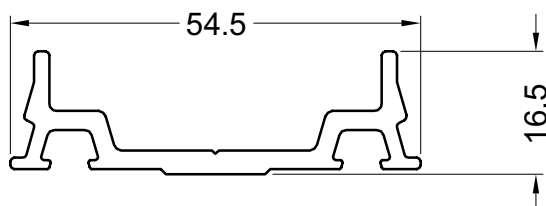


VR1041

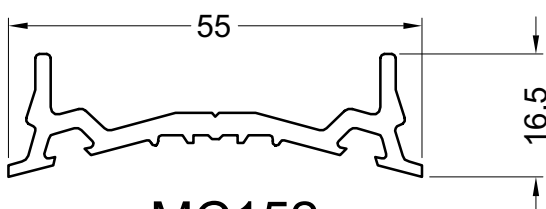




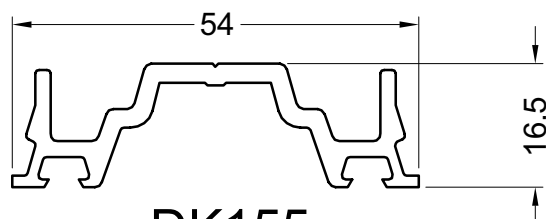
DK154



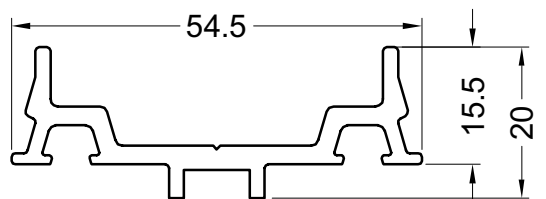
MC150



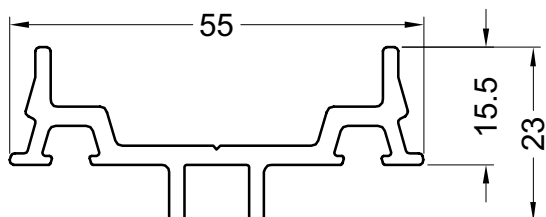
MC152



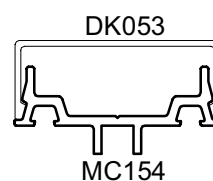
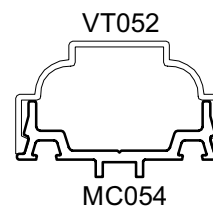
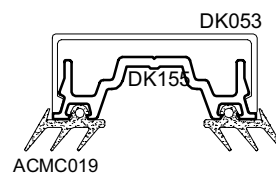
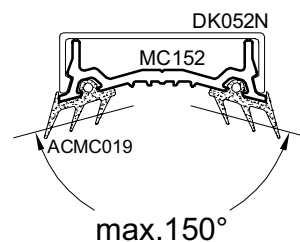
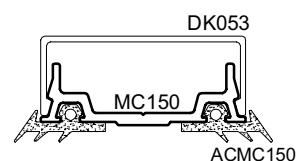
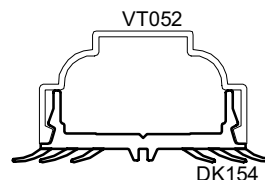
DK155

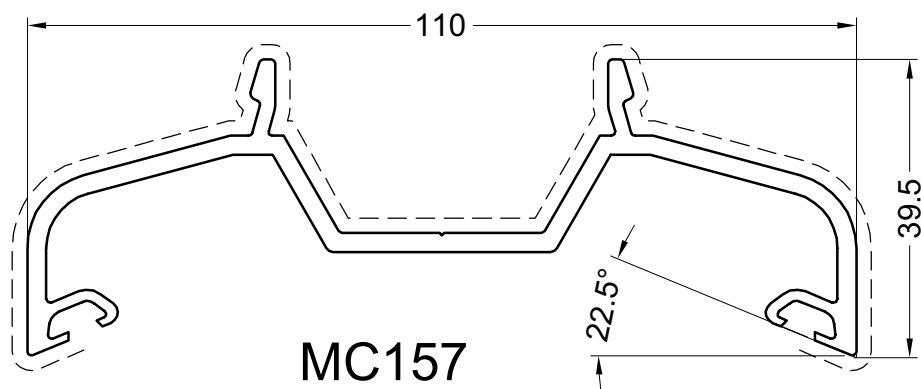
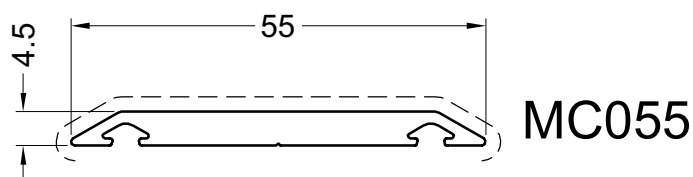


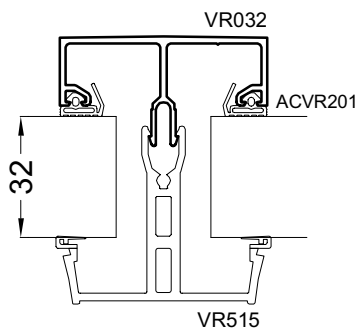
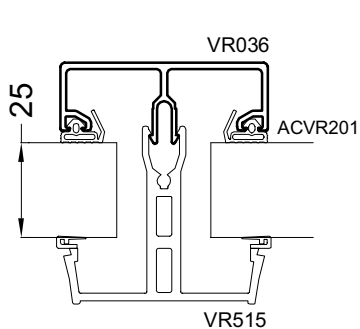
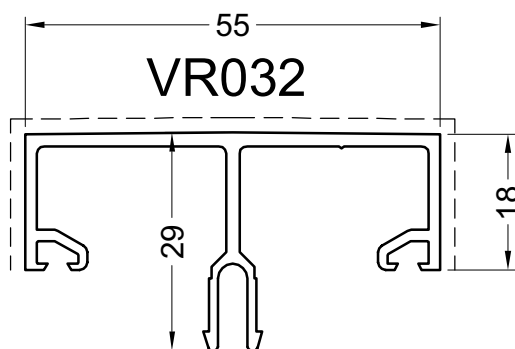
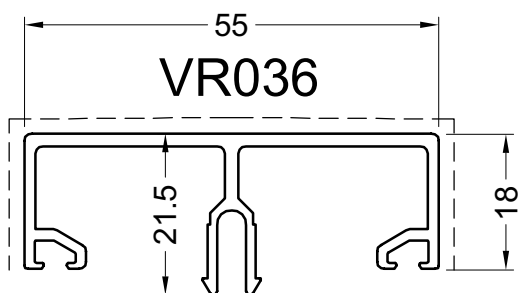
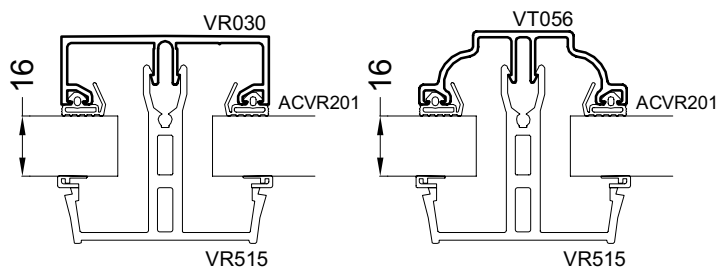
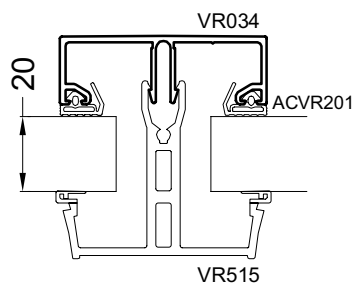
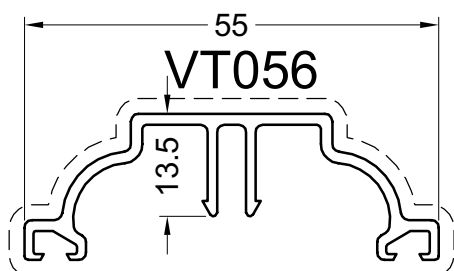
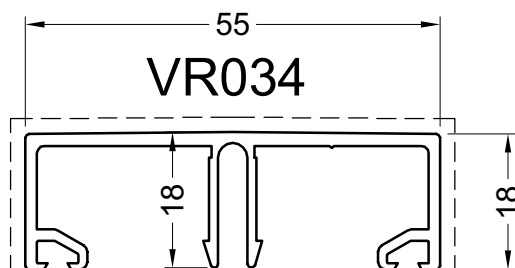
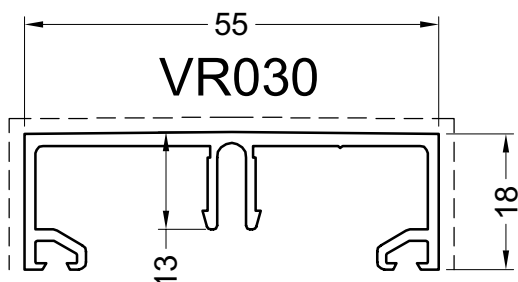
MC054

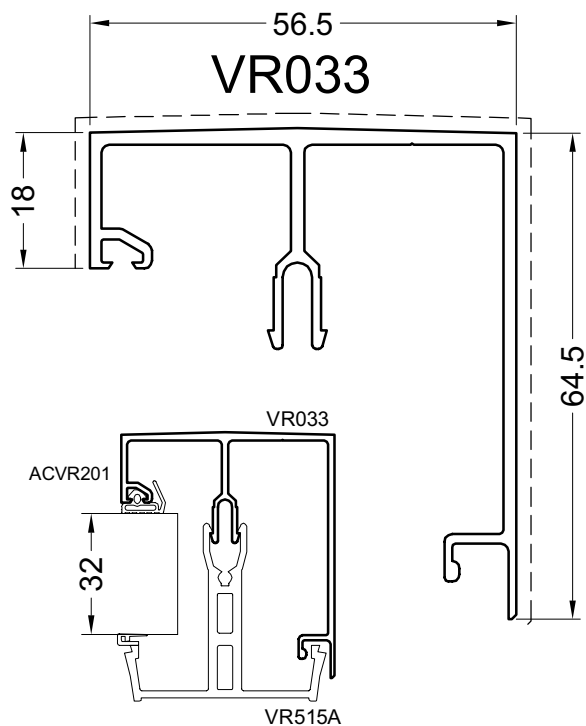
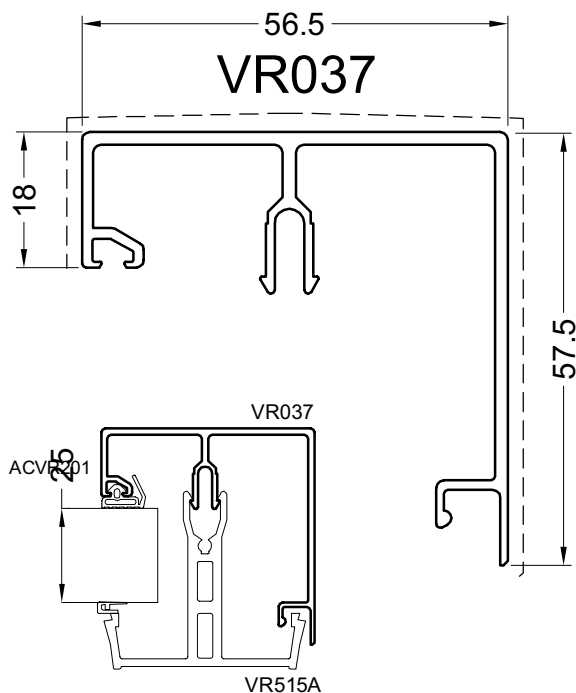
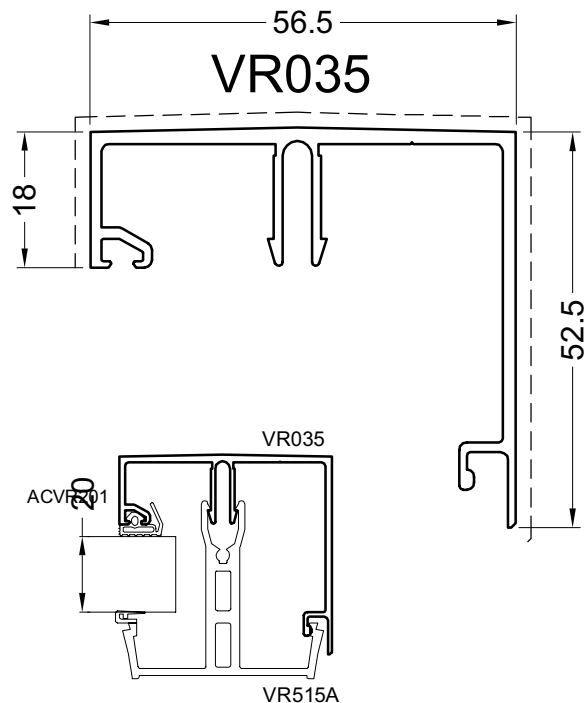
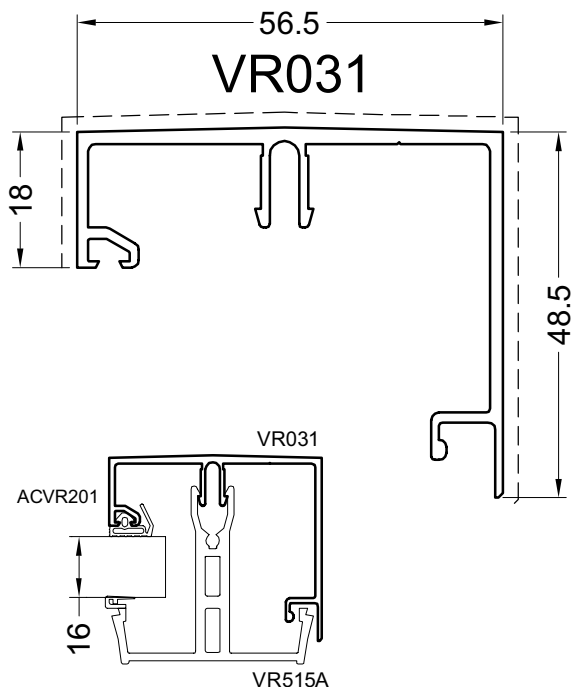


MC154









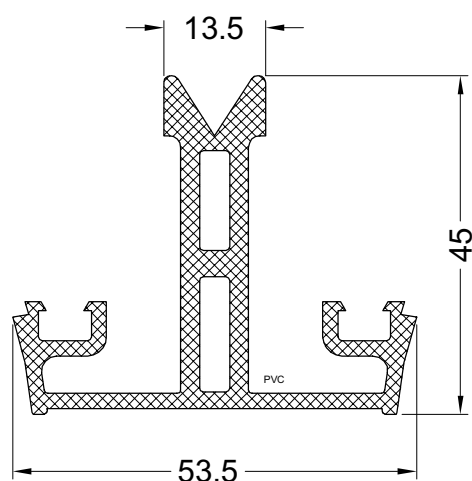
blad18

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

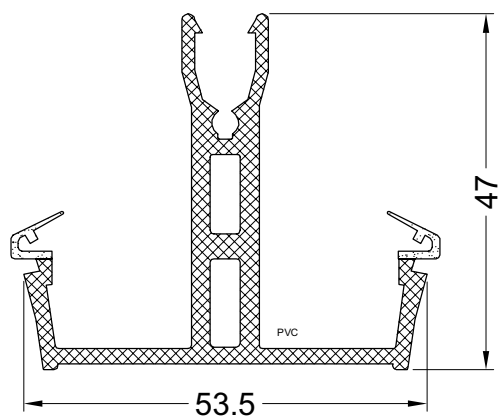
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

17/7/07

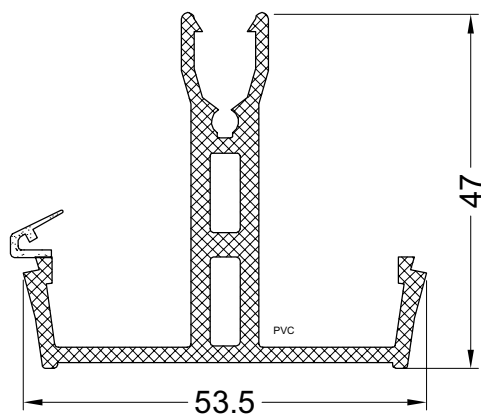
47



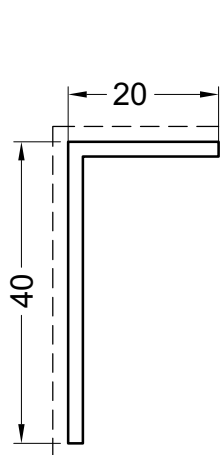
VR514



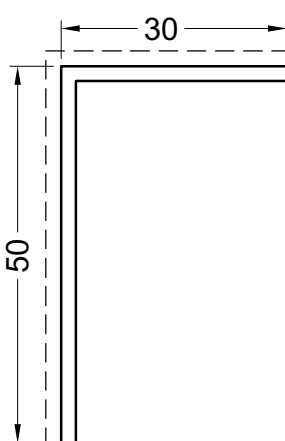
VR515



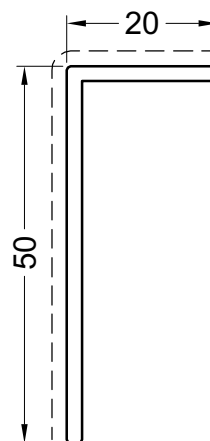
VR515A



UTL010



UTL045



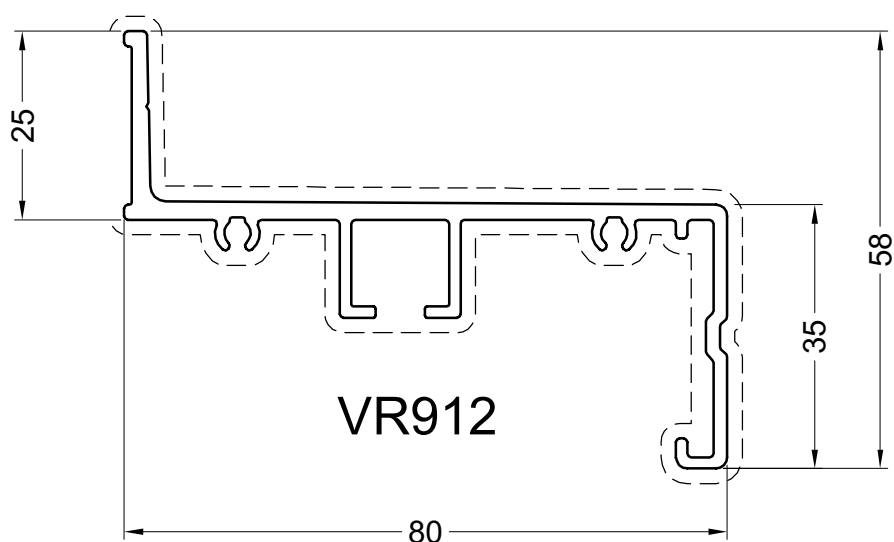
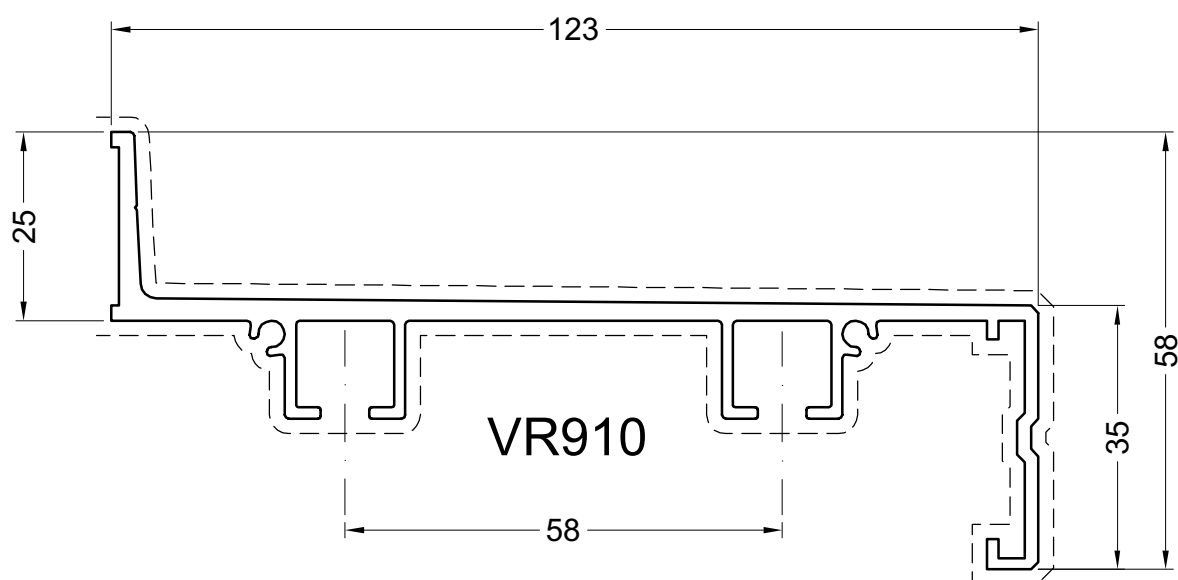
UTL056

blad20

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

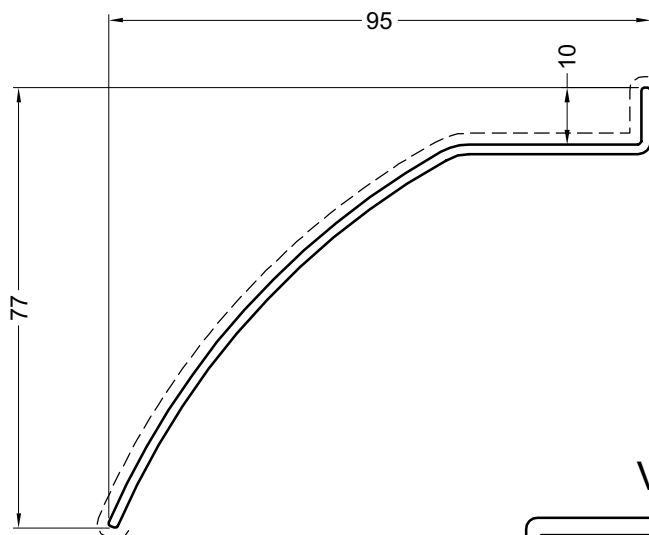
17/7/07



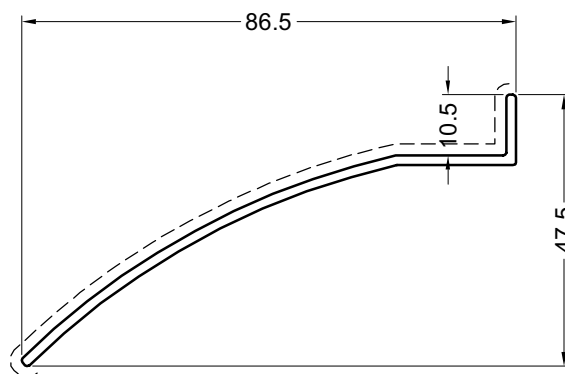
RINGBALK
POUTRE D'ANNEAU
RINGBALKEN
RINGBEAM

PROFIELEN - PROFILS - PROFILE - PROFILES

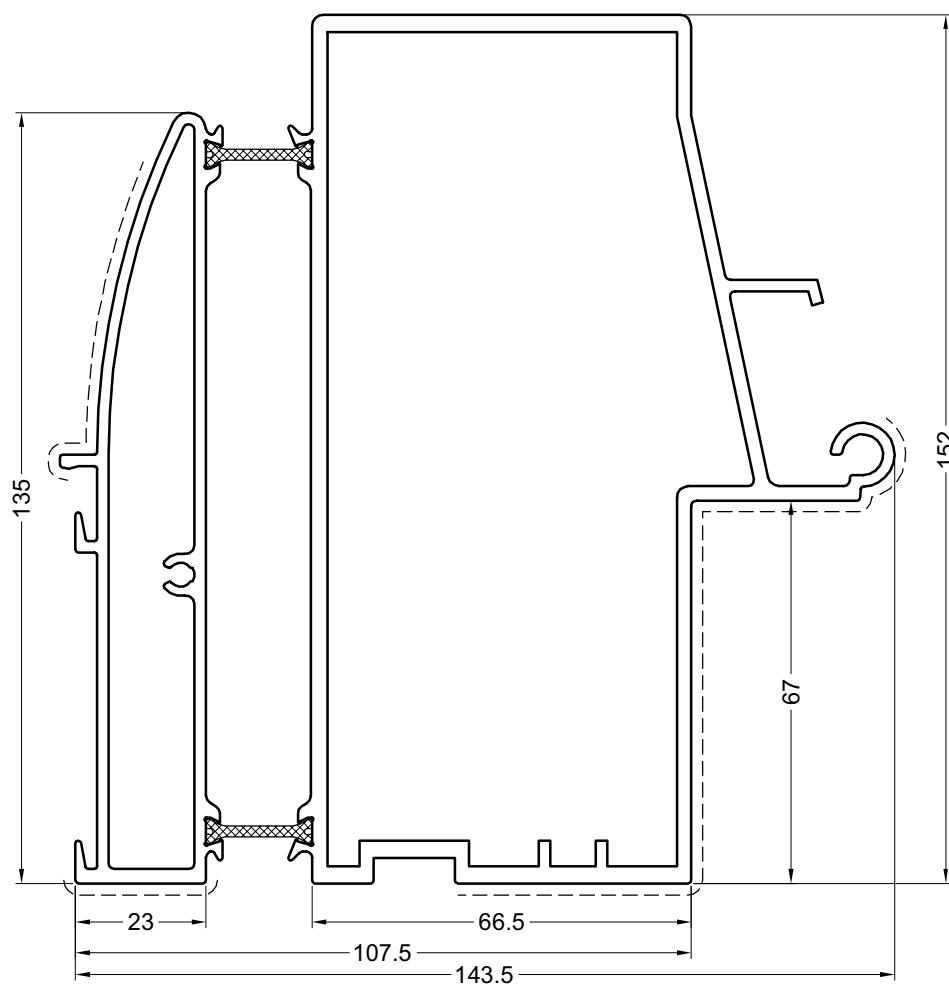
VR5550



VR5551



VR5010



blad5



Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

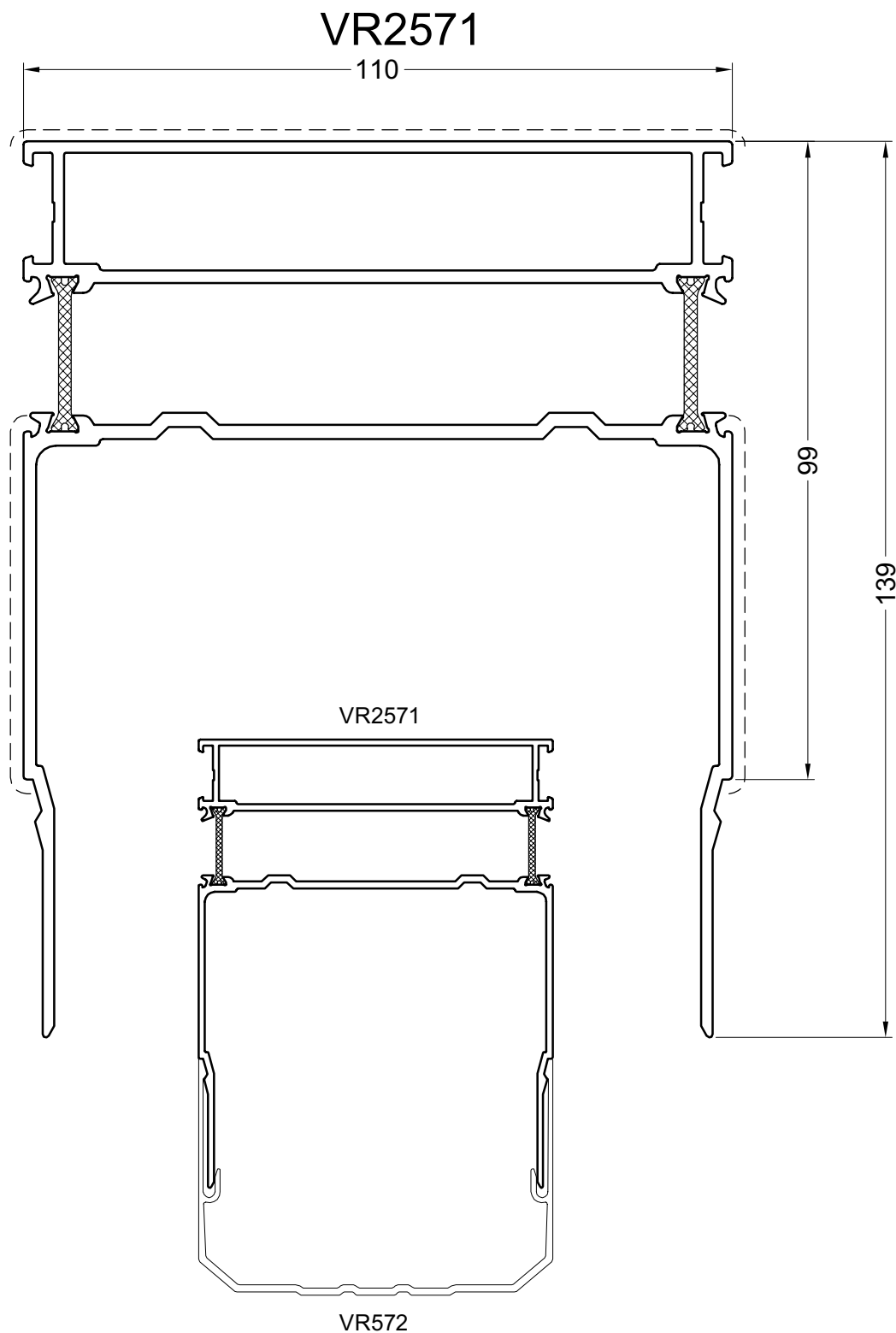
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

17/7/07

51

THERMISCHE PAAL
POTEAU THERMIQUE
PFOSTEN
POST THERMALLY BROKEN

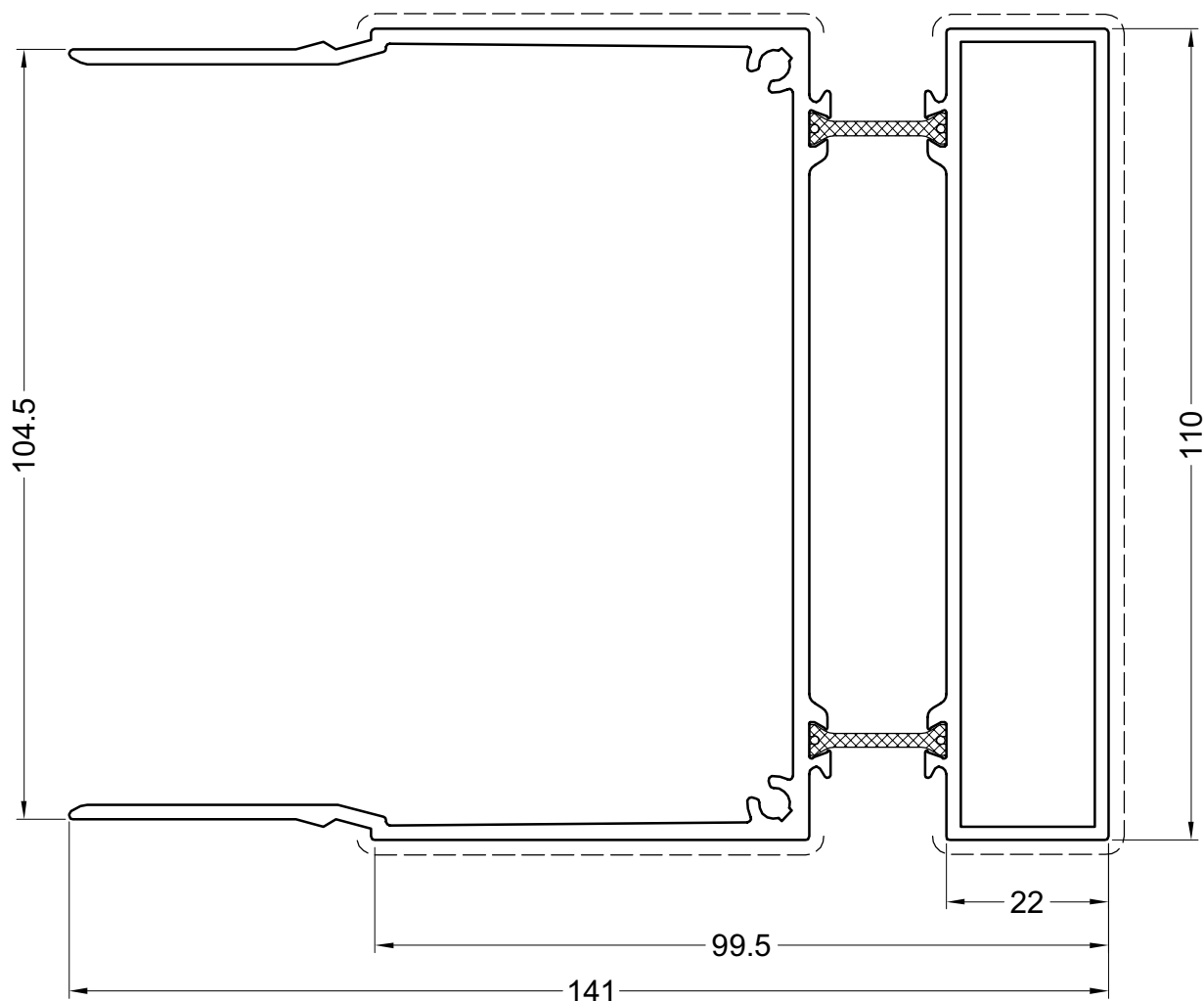
PROFIELEN - PROFILS - PROFILE - PROFILES



blad21

THERMISCHE PAAL
POTEAU THERMIQUE
PFOSTEN
POST THERMALLY BROKEN

PROFIELEN - PROFILS- PROFILE - PROFILES



VR571

blad22

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

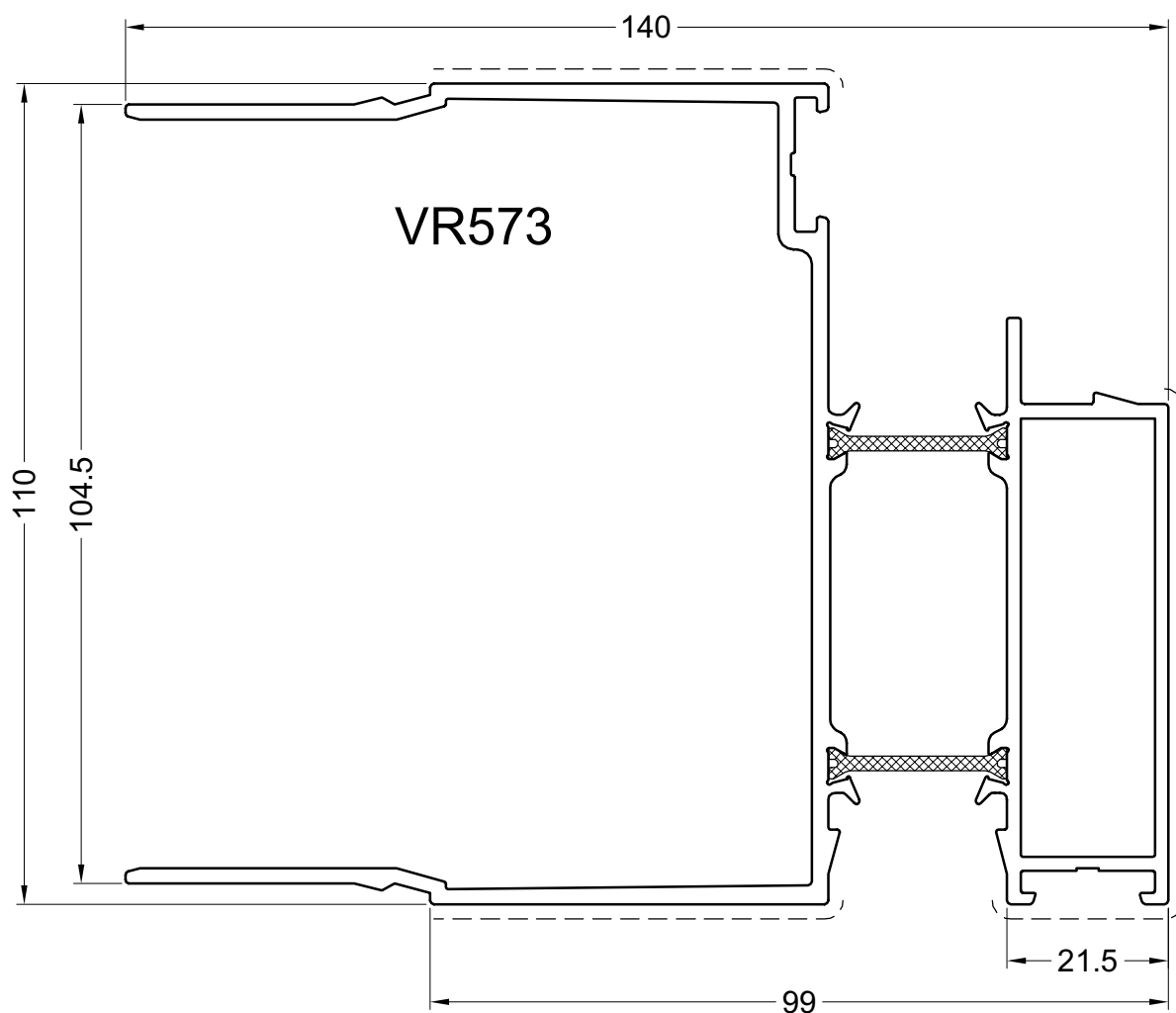
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

17/7/07

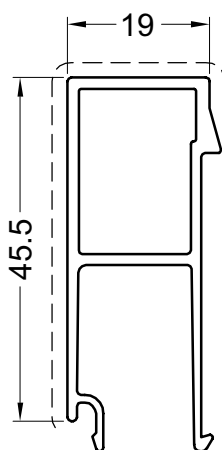
53

THERMISCHE PAAL
POTEAU THERMIQUE
PFOSTEN
POST THERMALLY BROKEN

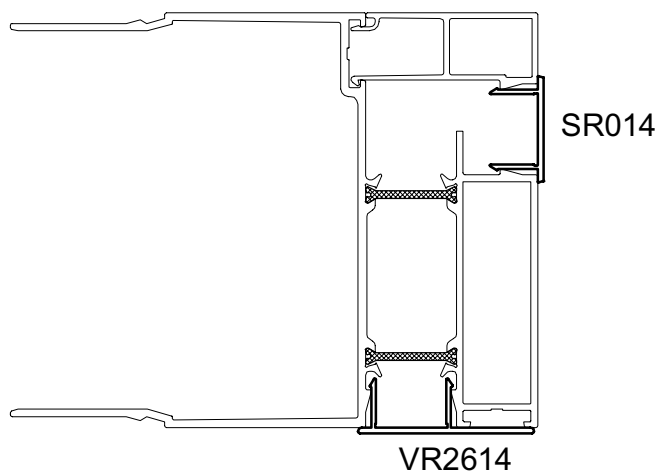
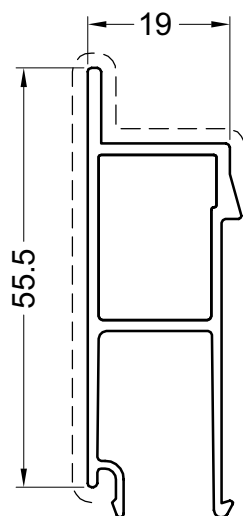
PROFIELEN - PROFILS - PROFILE - PROFILES



VR173



VR174



SR014

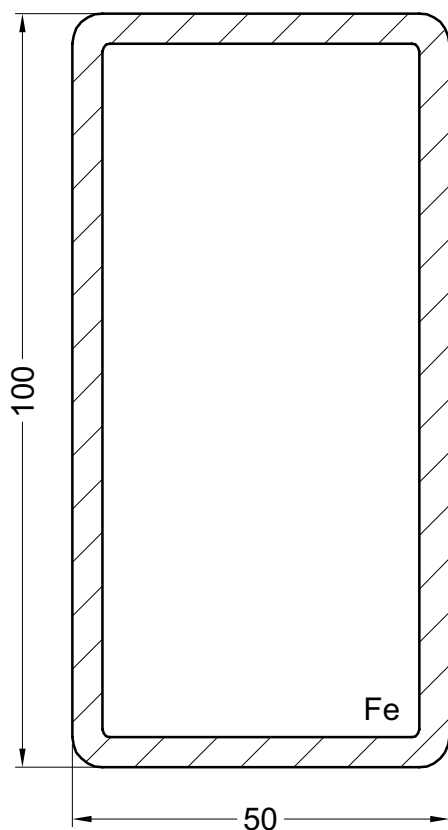
VR2614

blad23b

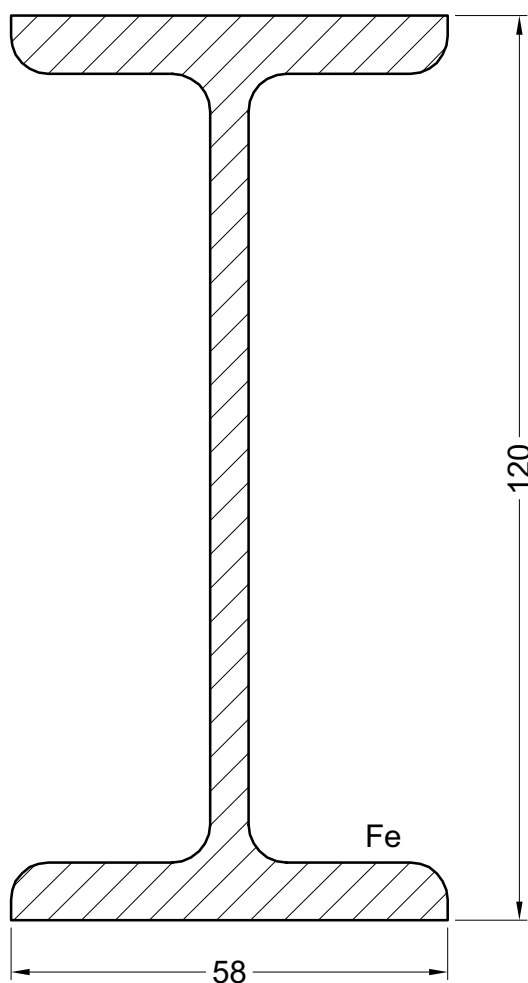
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

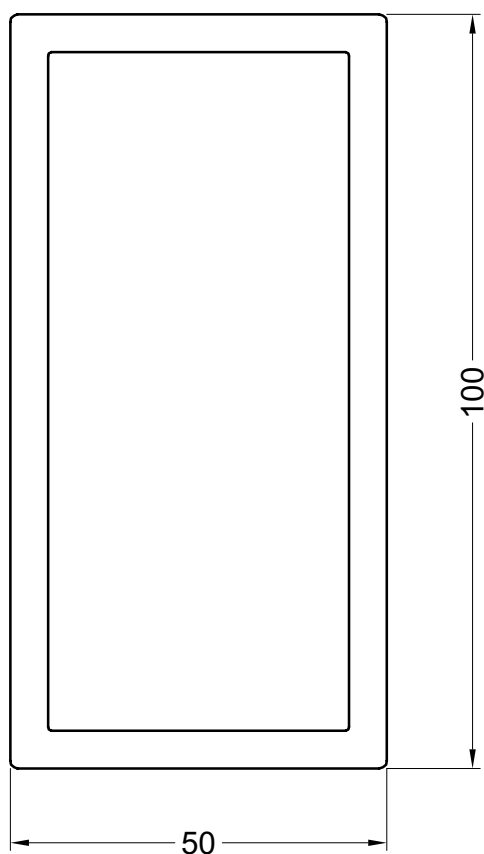
SR031



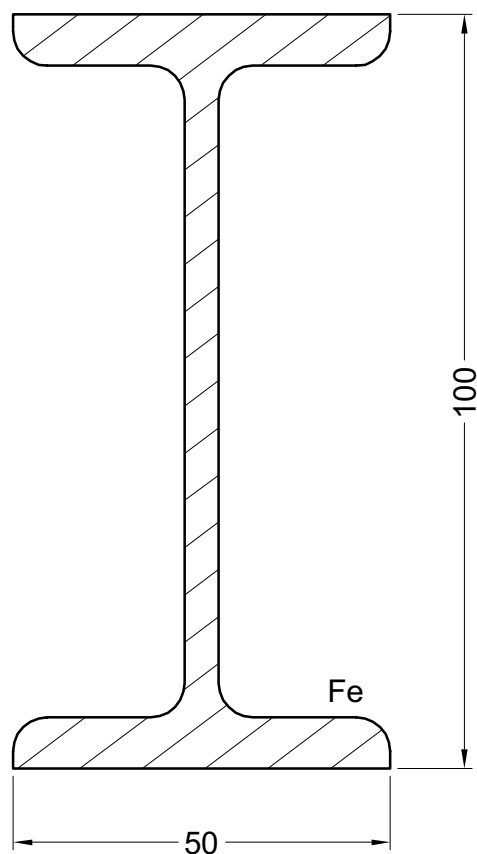
VR5531



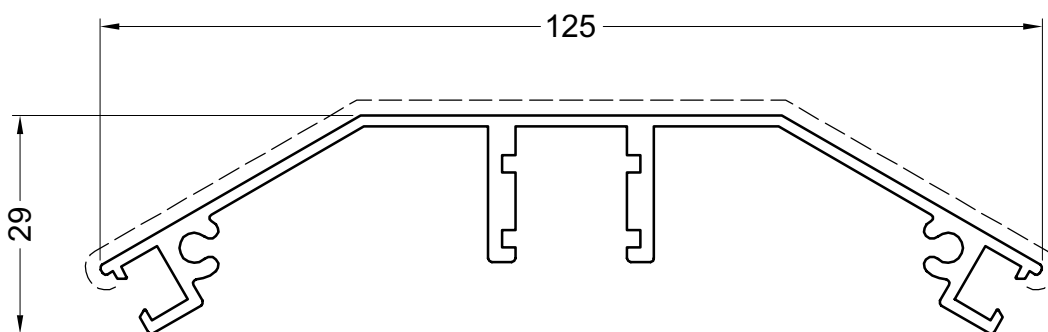
VR2060



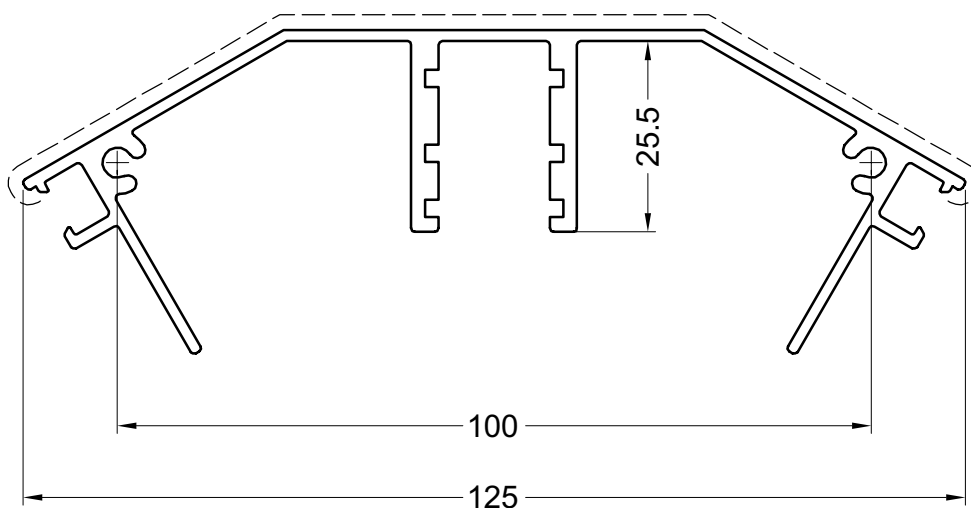
VR063



VR125



VR2125



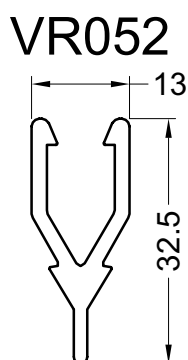
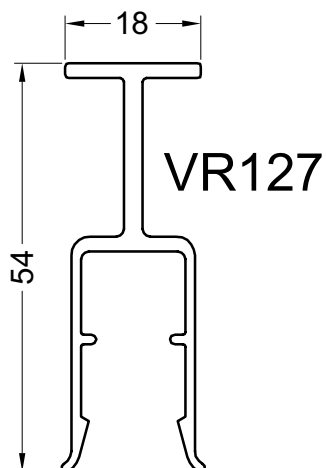
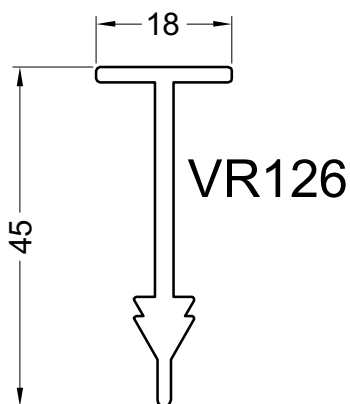
BLAD38

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

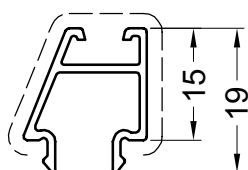
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

17/7/07

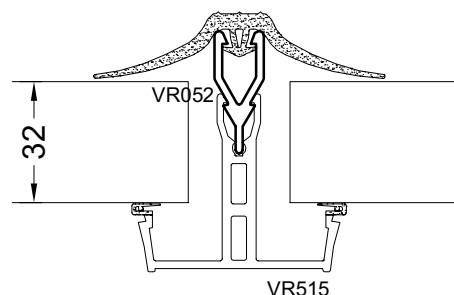
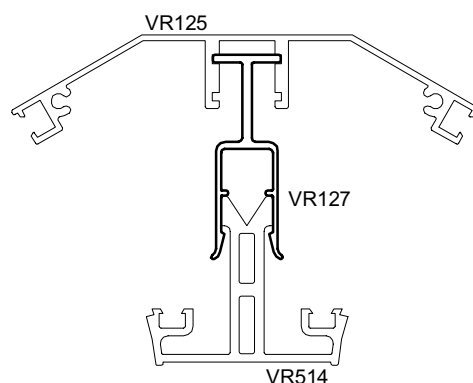
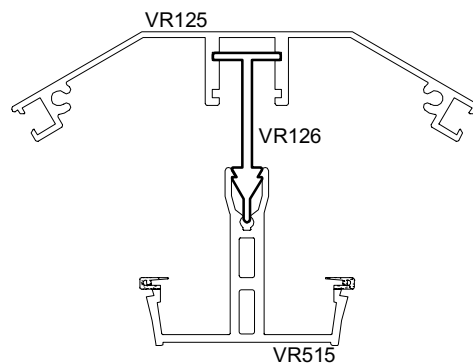
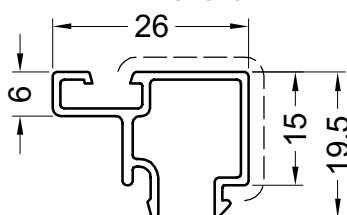
57



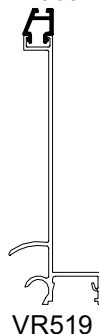
VR565



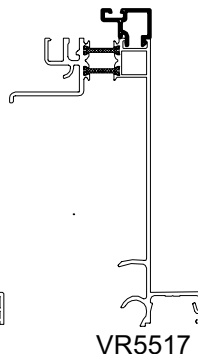
VR566



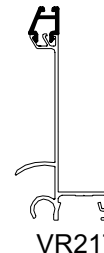
VR565



VR566



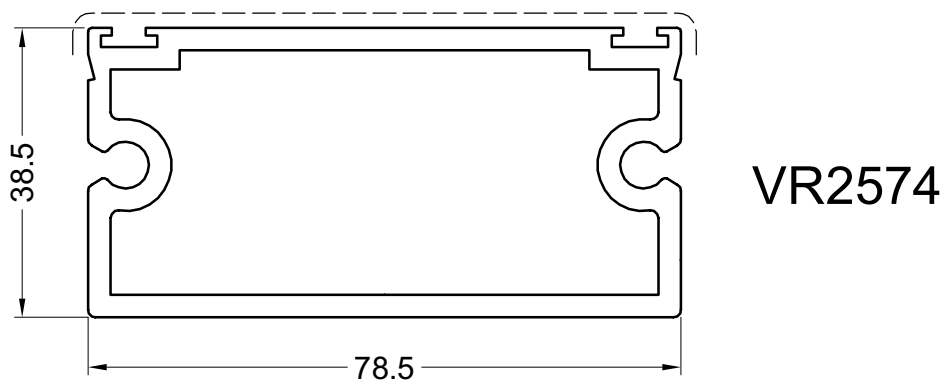
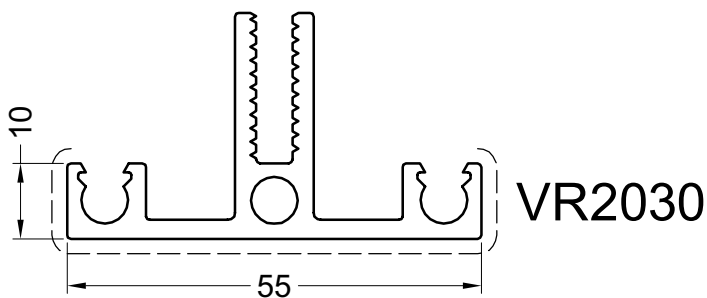
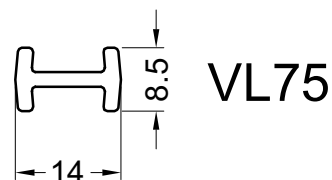
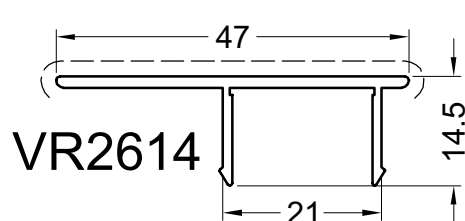
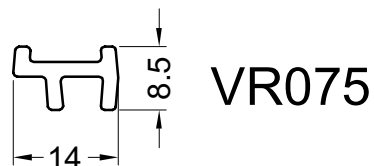
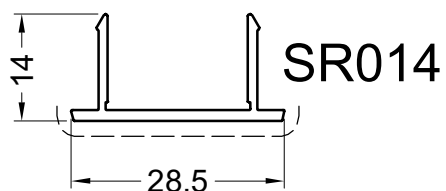
VR565



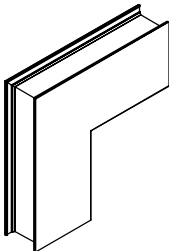
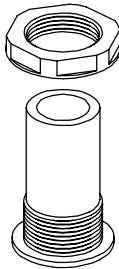
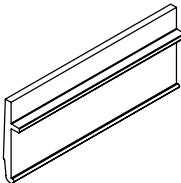
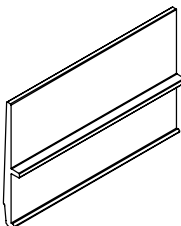
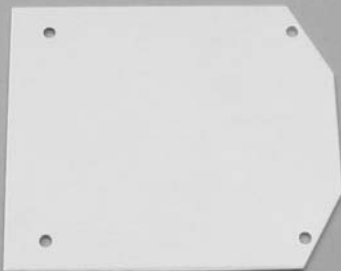
blad24

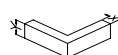
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

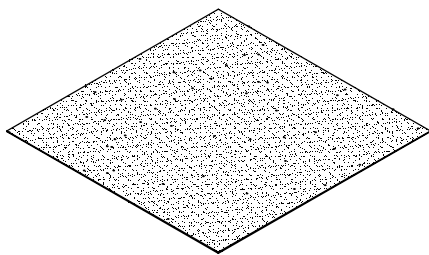
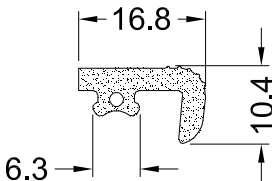
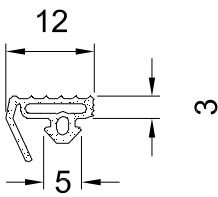
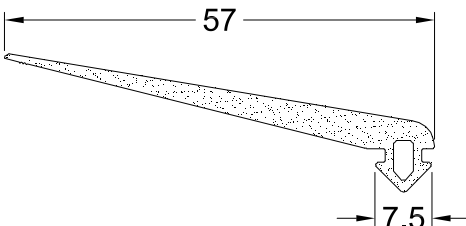
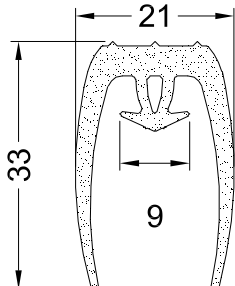
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side



blad37

		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
 VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE	ACVR011N -Gelast stuk uit VR011N -Pièce soude du VR011N -Geschweisst stuk aus VR011N -Welded piece out of VR011N	1	Stuk Pièce Stück Piece	VR011N	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACVR021 -Overloop -Trop-plein -Überlaufen Kontrolle -Overflow control	1	Stuk Pièce Stück Piece	VR5121 VR5521	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
BR																	
AN																	
KL																	
GS																	
Z	X																
W	X																
	ACVR056 -Glassteun enkel glas -Support cale de vitrage pour simple vitrage -Klotz-auflage Einfachverglasung -Glazing support single glazing	1	Stuk Pièce Stück Piece	VR5517	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACVR057 -Glassteun -Support cale de vitrage -Klotz-auflage -Glazing support	1	Stuk Pièce Stück Piece	VR5517	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACVR125 -Afdichting zijkant nok -Fermeture latérale faîtière -Endkappe für Dachfirst -Side plate for ridge	1	Stuk Pièce Stück Piece	VR125	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
BR	X																
AN	X																
KL	X																
GS	X																
Z	X																
W	X																



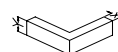
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR140 -Zelfklevende EPDM 500/500/2.5mm -EPDM autocollant 500/500/2.5mm -Selbstklebend EPDM 500/500/2.5mm -Self-adhesive EPDM 500/500/2.5mm	1	Stuk Pièce Stück Piece	ACVR5426 ACVR5521 ACVR5522 ACVR5523 ACVR5524	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
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	ACVR200 -Beglazingsrubber veranda -Joint de vitrage veranda -Glashaltgummi für Wintergarten -Glazing gasket for conservatory	50	m	VR514	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACVR201 -Dichtingsstrip met lip -Joint d'étanchéité avec moustache -Abdichtungsgummi mit Lippe -Sealstrip with lip	100	m	VR030 VR031 VR032 VR033 VR034 VR035 VR036 VR037 VT056	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACVR202 -Dichtingsstrip muuraansluiting -Joint d'étanchéité murale -Abdichtungsgummi Mauer -Ridge sealstrip wall	25 50	m	VR426 VR427 VR2426 VR2427	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
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	ACVR208 -Beglazingsrubber polycarbonaat -Joint de vitrage pour polycarbonate -Glassgummi für Polycarbonat -Glazing strip for polycarbonate	50 35	m	VR052 VR515 VR515A	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
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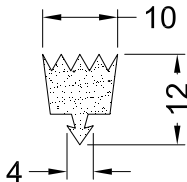
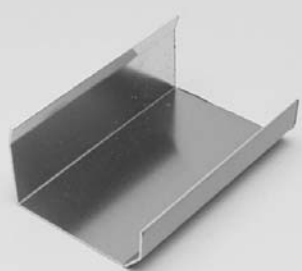
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 AN (■) = GELAKT - LAQUE - LACKIERT - LACQUERED -- RAL9006M
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 GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
 Z = ZWART - NOIR - SCHWARZ - BLACK
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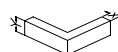


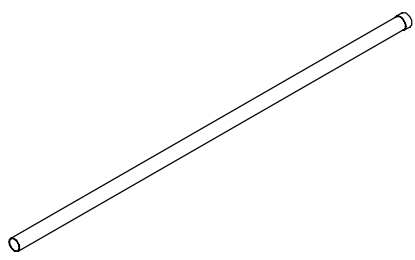
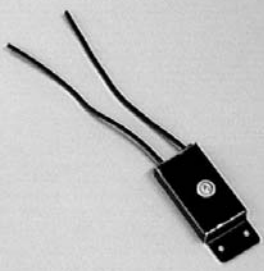
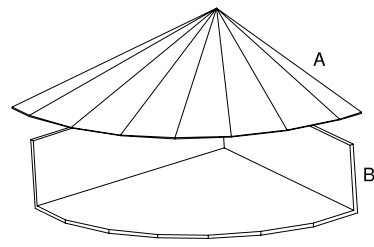
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WERKZEUG - TOOL

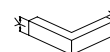
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BEFESTIGUNG - FIXATION

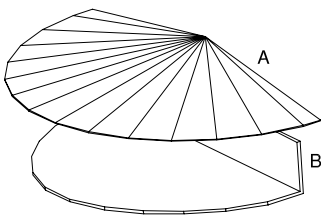
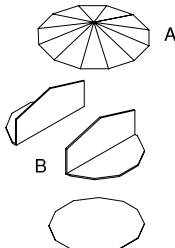
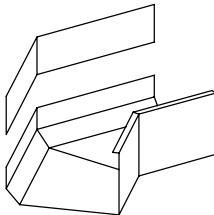
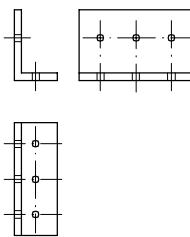
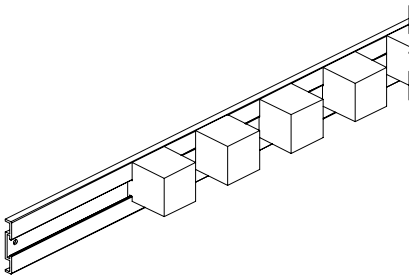


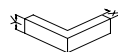
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	ACVR212 -Beglazingsstrip voor enkel glas -Joint de vitrage -Abdichtungsgummi -Gasket single glazing	50	m	VR2573	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACVR216 -Schroef met afdekkap -Vis avec capuchon -Schraube mit Endkappe -Screw with side plate  4.8x18	100	Stuks Pièces Stücke Pieces		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL	X	GS		Z		W	X
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	ACVR218 -Halogeenlamp 35W -Lampe halogène 35W -Halogenlampe 35W -Spot bulb halogen 35W	1	Stuk Pièce Stück Piece	ACVR510 ACVR520	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACVR219 -Transfo 200VA-230/12 -Transfo 200VA-230/12 -Transfo 200VA-230/12 -Transfo 200VA-230/12 Max. 5 x ACVR218	1	Stuk Pièce Stück Piece	ACVR218 VR511 VR511V	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACVR224N -Dilatatiestuk goot -Pièce de dilatation gouttière -Dilatation für Dachrinne -Dilatation strip for gutter	1	Stuk Pièce Stück Piece	VR5521 VR5121	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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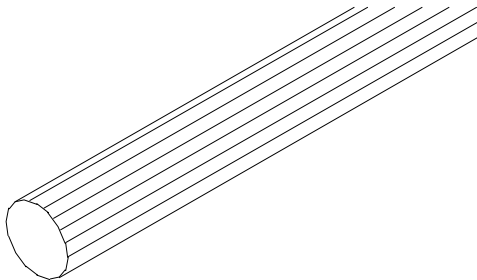


		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR226 -Ronde buis PVC 80mm met mof -Tube rond PVC 80mm avec manchon -Rundrohre PVC 80mm mit Muffe -Round tube PVC 80mm with sleeve	1	Stuk Pièce Stück Piece	ACVR2227	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACVR227 -Waterafvoer PVC -Crepine PVC -Regenabfur PVC -Leaf trap PVC	1	Stuk Pièce Stück Piece	VR5121 VR5521	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACVR228 -Bocht PVC 80mm -Coude PVC 80mm -Winkelstück PVC 80mm -Bend PVC 80mm 90°	1	Stuk Pièce Stück Piece	ACVR226	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACVR234 -By-pass -By-pass -By-pass -By-pass	1	Stuk Pièce Stück Piece	ACVR218	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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 VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE	ACVR300 -Kwart nokstuk + bovenplaat -Quart de faitière + plaque supérieure -Viertel Hüfte + Platte oben -Quarter hip bracket + upper plate op bestelling, sur commande auf Bestellung, on demand	1	Stuk Pièce Stück Piece	VR511 VR511V	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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		Verp. per Emb. par Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
 VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE	ACVR301 -Half nokstuk + bovenplaat -Demi faîtière + plaque supérieure -Halbe Hüfte + Platte oben -Half hip bracket + upper plate op bestelling, sur commande auf Bestellung, on demand	1	Stuk Pièce Stück Piece	VR511 VR511V	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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 VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE	ACVR302 -Rond nokstuk + bovenplaat -Faîtière circulaire + plaque supérieure -Hüfte rund + Platte oben -Round hip bracket + upper plate op bestelling, sur commande auf Bestellung, on demand	1	Stuk Pièce Stück Piece	VR511 VR511V	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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 VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE	ACVR305 -Gelast stuk -Pièce soudé -Geschweisst stück -Welded piece op bestelling, sur commande auf Bestellung, on demand	1	Stuk Pièce Stück Piece	VR5521 VR5121	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACVR322 -Bevestiging voor plaat <-> goot -Fixation poteaux <-> gouttière -Verbindung Pfosten <-> Dachrinne -Fixation post <-> gutter	1	Stuk Pièce Stück Piece	VR2571 VR2573 VR573	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACVR425 -Qubic finish "denti" -Qubic finish "denti" -Qubic finish "denti" -Qubic finish "denti" H = 50mm L = 3000mm	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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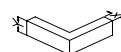
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR503 -Inrolpees diam. 6.5mm -Tendeur diam. 6.5mm -Keder diam. 6.5mm -Caoutchouc diam. 6.5mm	200	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z	X	W	
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	ACVR510 -Inbouwspot PICOLO 12V - Max. 35W -Spot encastrable PICOLO 12V - Max. 35W -Einbau-Spotlight PICOLO 12V - Max. 35W -Built-in spotlight PICOLO 12V - Max. 35W Boor-Trou-Loch-Hole = diam. 38mm	1	Stuk Pièce Stück Piece	VR511 VR511V ACVR218	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table> CHROOM	BR		AN		KL	X	GS	X	Z		W	
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	ACVR511 -Opbouwspot op staaf 7cm - 220V - Max. 50W -Spot sur barre 7cm - 220V - Max. 50W -Spotlight auf stab 7cm - 220V - Max. 50W -Spotlight on bar 7cm - 220V - Max. 50W Boor-Trou-Loch-Hole = diam. 29mm	1	Stuk Pièce Stück Piece	VR511 VR511V	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z	X	W	
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	ACVR516 -Inbouwspot vast 220V - incl lamp 50W -Spot encastrable fixe 220V - incl lampe 50W -Einbau-Spotlight fest 220V - inkl lampe 50W -Built-in spotlight fixed 220V - incl lamp 50W Boor-Trou-Loch-Hole = diam. 49mm	1	Stuk Pièce Stück Piece	VR511 VR511V	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
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	ACVR517 -Inbouwspot wentelbaar 12V - incl lamp 20W -Spot encastrable pivote 12V - incl lampe 20W -Einbau-Spotlight beweglich 12V - inkl lampe 20W -Built-in pivot spotlight 12V - incl lamp 20W Boor-Trou-Loch-Hole = diam. 49mm	1	Stuk Pièce Stück Piece	VR511 VR511V	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table> CHROOM	BR		AN		KL		GS		Z	X	W	X
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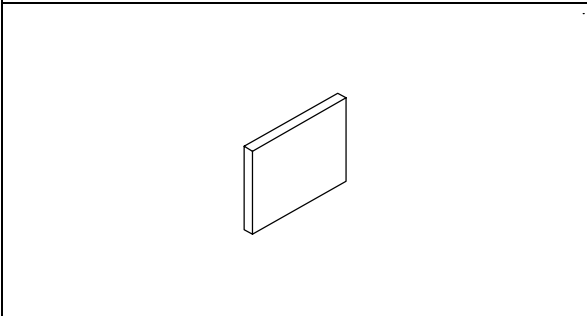
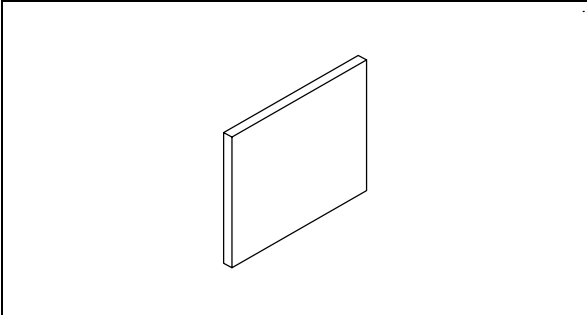
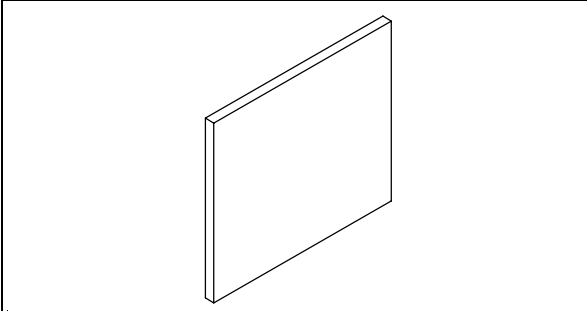
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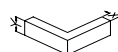


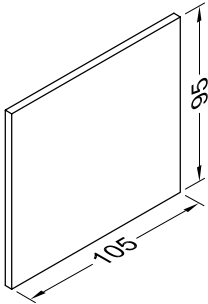
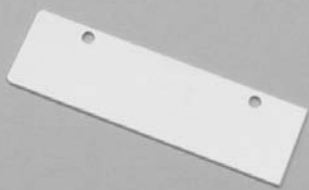
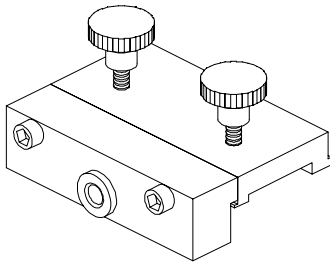
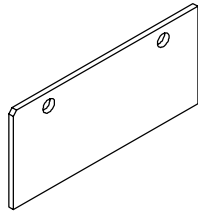
GEREEDSCHAP - OUTILLAGE
 WERKZEUG - TOOL

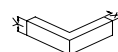
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 BEFESTIGUNG - FIXATION

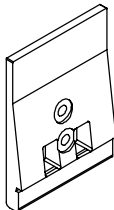
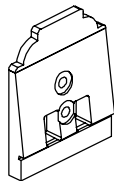
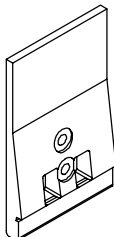
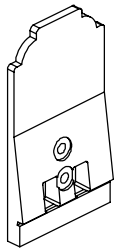
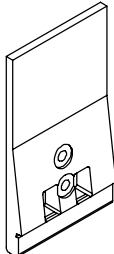


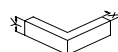
		Verp. per Emb. par Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR519 -Spot 220V - incl lamp 50W -Spot 220V - incl lampe 50W -Spotlight 220V - inkl lampe 50W -Spotlight 220V - incl lamp 50W Boor-Trou-Loch-Hole = diam. 30mm	1	Stuk Pièce Stück Piece	VR511 VR511V	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
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	ACVR520 -Sphouder -Armature spot -Lampen Passung -Sphouder Boor-Trou-Loch-Hole = diam. 43mm	1	Stuk Pièce Stück Piece	ACVR218	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
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W	X																
	ACVR600 x -Afstandshouder 35mm/45mm -Espaceur 35mm/45mm -Distanzstück 35mm/45mm -Spacer 35mm/45mm x = groen, vert, grün, green	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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GS																	
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	ACVR601 x -Afstandshouder 55mm/65mm -Espaceur 55mm/65mm -Distanzstück 55mm/65mm -Spacer 55mm/65mm x = blauw, bleu, blau, bleu	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACVR602 x -Afstandshouder 75mm/85mm -Espaceur 75mm/85mm -Distanzstück 75mm/85mm -Spacer 75mm/85mm x = rood, rouge, rot, red	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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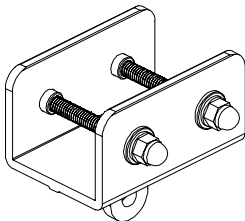
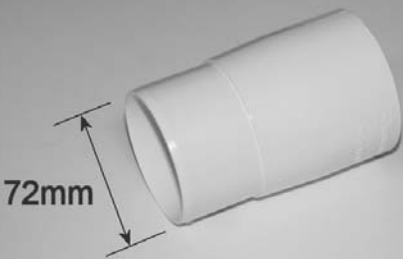
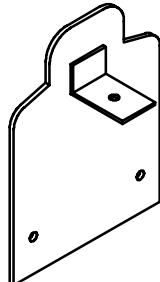
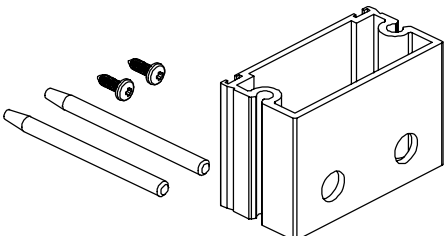


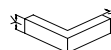
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR603 x -Afstandshouder 95mm/105mm -Espaceur 95mm/105mm -Distanzstück 95mm/105mm -Spacer 95mm/105mm x = geel, jaune, gelb, yellow	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACVR910 -Eindplaat gordijnrail -Embout pour rail cache rideau -Endplatte für Vorhang Profil -End plate for curtain rail  DIN7981 4.2x16	1 10	Stuk Pièce Stück Piece	VR910	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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AN	X																
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GS	X																
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W	X																
	ACVR911 -Boormal -Calibre -Bohrschablone -Boring jig set	1	Stuk Pièce Stück Piece	VR5517 VR5537 VR5538 VR5518	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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GS																	
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	ACVR912 -Eindplaat gordijnrail enkel -Embout pour rail cache rideau simple -Endplatte für Vorhangschiene einzeln -End plate for curtain rail single  DIN7981 4.2x16	1	Stuk Pièce Stück Piece	VR912	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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KL	X																
GS	X																
Z	X																
W	X																
	ACVR916 -Nylon glijder -Glissière en nylon -Nylon gleiter -Nylon glider	1	Stuk Pièce Stück Piece	VR910 VR912	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z		W	X
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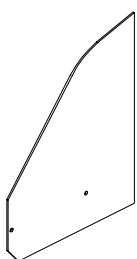
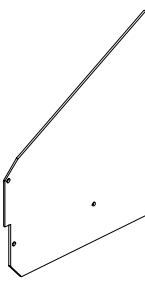
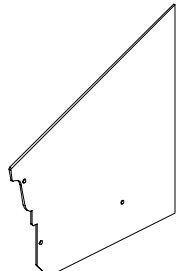
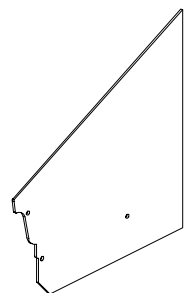


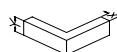
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR1015 -Eindstuk 76mm -Pièce latérale 76mm -Abdichtung 76mm -Sealing 76mm	1 10 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
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	ACVR1016 -Eindstuk 70mm -Pièce latérale 70mm -Abdichtung 70mm -Sealing 70mm	1 10 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
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	ACVR2015 -Eindstuk 91mm -Pièce latérale 91mm -Abdichtung 91mm -Sealing 91mm	1 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
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	ACVR2016 -Eindstuk 105mm -Pièce latérale 105mm -Abdichtung 105mm -Sealing 105mm	1 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
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	ACVR2017 -Eindstuk 102.5mm -Pièce latérale 102.5mm -Abdichtung 102.5mm -Sealing 102.5mm	1 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
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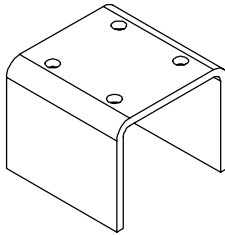
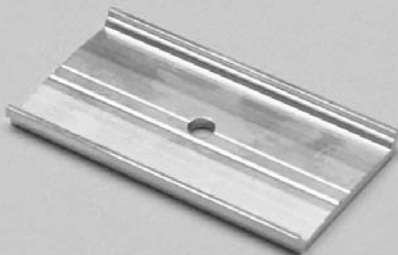
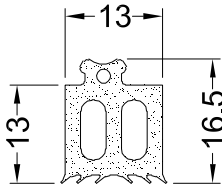
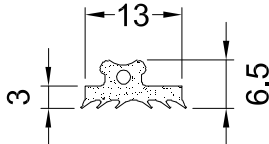


		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR2068 -Verbindingsstuk voor trekker -Joint de jonction pour tirant -Verbindung für Bracket -Binding joint for bracket	1	Stuk Pièce Stück Piece	VR511 VR511V	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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GS	X																
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	ACVR2227 -Waterafvoer PVC -Crepine PVC -Regenabfur PVC -Leaf trap PVC	1	Stuk Pièce Stück Piece	VR5121 VR5521	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACVR2228 -Verloopstuk PVC voor goot Ø80 -> Ø75 -Manchon PVC pour gouttière Ø80 -> Ø75 -Fitting PVC für regenrinne Ø80 -> Ø75 -Muff PVC for gutter Ø80 -> Ø75	1	Stuk Pièce Stück Piece	ACVR227	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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GS																	
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	ACVR2245 -Eindplaat voor nok -Plaque pour faîtière -Endstück für Dachfirst -End piece for ridge	1 10	Stuk Pièce Stück Piece	MC157	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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GS	X																
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	ACVR2574 -Bevestiging VR2574/VR2575 -Montage VR2574/VR2575 -Montage VR2574/VR2575 -Assembly VR2574/VR2575	1	Stuk Pièce Stück Piece	VR2574 VR2575	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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		Verp. per Emb. par Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR5426 -Einplaat -Plaque -Endstück -End piece	1	Stuk Pièce Stück Piece	VR426 VR2426	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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	ACVR5521 -Einplaat -Plaque -Endstück -End piece	1	Stuk Pièce Stück Piece	VR5121 VR5521	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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GS	X																
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	ACVR5522 -Einplaat -Plaque -Endstück -End piece	1	Stuk Pièce Stück Piece	VR5521 VR5522	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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AN	X																
KL	X																
GS	X																
Z	X																
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	ACVR5523 -Einplaat -Plaque -Endstück -End piece	1	Stuk Pièce Stück Piece	VR5521 VR5523	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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GS	X																
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	ACVR5524 -Einplaat -Plaque -Endstück -End piece	1	Stuk Pièce Stück Piece	VR5121 VR123	<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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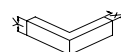


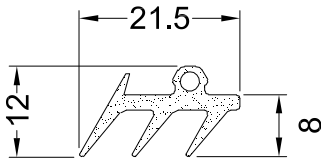
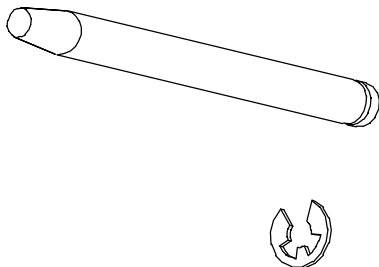
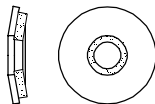
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACAPS011 -Verbindingsstuk travers -Pièce de jonction -Verbindung traverse -Binding joint	1	Stuk Pièce Stück Piece	VR511	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACDK066 -Aandrukplaatje dakprofielen -Plaque de serrage profils toiture -Andruckplatte Dachprofile -Packer alu for roof profile	1	Stuk Pièce Stück Piece	DK154	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACDR052 -Inox schroef -Vis en inox -Inox Schraube -Stainless steel screw	200	Stuks Pièces Stücke Pieces	ACDK066 DK154 MC054 MC150 MC154 DK155	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMC015 -Beglazingsrubber -Joint de vitrage -Dichtung -Sealing	100	m	VR565 VR566	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMC016 -Beglazingsrubber -Joint de vitrage -Dichtung -Sealing	150	m	VR514 VR565 VR566	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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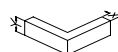
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 KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
 GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
 Z = ZWART - NOIR - SCHWARZ - BLACK
 W = WIT - BLANC - WEISS - WHITE

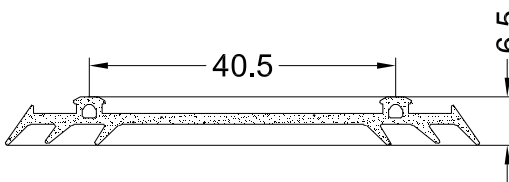
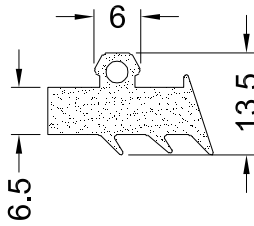
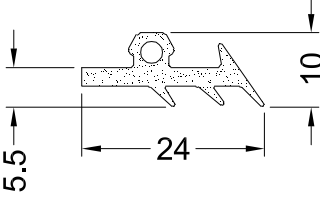
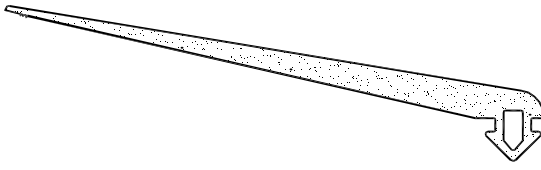


GEREEDSCHAP - OUTILLAGE
 WERKZEUG - TOOL
 BEVESTIGING - FIXATION
 BEFESTIGUNG - FIXATION



		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACMC019 -Beglazingsrubber klemlat MC152 -Joint de vitrage MC152 -Dichtung für Drückleiste MC152 -Sealing for MC152	50	m	MC152 DK155	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMC025 -Pen voor regel -Tige pour traverse -Stift für Riegel -Pin for transom	20	Stuks Pièces Stücke Pieces	VR2030 VR514	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMC026 -Pen voor eindregel -Tige pour dernière traverse -Stift für Endriegel -Pin for ending transom	20	Stuks Pièces Stücke Pieces	VR2030 VR514	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMC110 -Schroef voor DIN7981 6.3x45 -Vis DIN7981 6.3x45 -Schraube DIN7981 6.3x45 -Screw DIN7981 6.3x45	100	Stuks Pièces Stücke Pieces	MC055 VR2030	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMC111 -Afdichtingsring -Rondelle d'étanchéité -Dichtscheibe -Sealing ring	100	Stuks Pièces Stücke Pieces	MC055	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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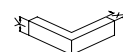
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	ACMC118 -Beglazingsrubber -Joint de vitrage -Dichtung -Sealing	50	m	MC054 MC150 MC154	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMC150 -Beglazingsrubber -Joint de vitrage -Dichtung -Sealing	100	m	MC054 MC150 MC154	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMS02 -Dichting muur -Joint mural -Abdichtung Mauer -Seal strip wall	40	m	VR426 VR2426	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
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	ACMX09700 -Alu-polish -Alu-polish -Alu-polish -Alu-polish 750ml	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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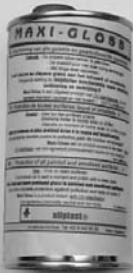
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 AN (■) = GELAKT - LAQUE - LACKIERT - LACQUERED -- RAL9006M
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 Z = ZWART - NOIR - SCHWARZ - BLACK
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GEREEDSCHAP - OUTILLAGE
 WERKZEUG - TOOL

 BEVESTIGING - FIXATION
 BEFESTIGUNG - FIXATION



		Verp. per Emb. par Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACMX09761 -Maxi-gloss -Maxi-gloss -Maxi-gloss -Maxi-gloss 500ml	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMX09762 -Periodi-clean -Periodi-clean -Periodi-clean -Periodi-clean 500ml	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMX09763 -Teflon spray -Teflon spray -Teflon spray -Teflon spray 400ml	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMX09764 -Maxi-cleaner -Maxi-cleaner -Maxi-cleaner -Maxi-cleaner 500ml	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMX09765 -Glue-cleaner -Glue-cleaner -Glue-cleaner -Glue-cleaner 500ml	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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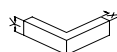
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 AN (■) = GELAKT - LAQUE - LACKIERT - LACQUERED - RAL9006M
 KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
 GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
 Z = ZWART - NOIR - SCHWARZ - BLACK
 W = WIT - BLANC - WEISS - WHITE



GEREEDSCHAP - OUTILLAGE
WERKZEUG - TOOL



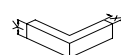
BEVESTIGING - FIXATION
BEFESTIGUNG - FIXATION



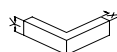
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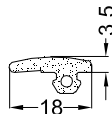
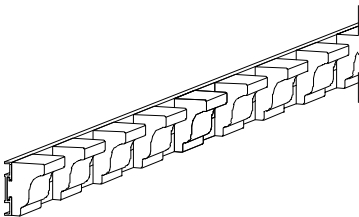
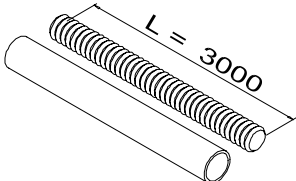
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	ACMX09770 -Rol andywrap 100mm -Rouleau andywrap 100mm -Rolle andywrap 100mm -Roll andywrap 100mm	150	m		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMX09775 -Houder andywrap -Manche andywrap -Halter andywrap -Grip andywrap	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMX09801 -Beschermtape 50mm (500m) -Tape de protection 50mm (500m) -Schutz Klebeband 50mm (500m) -Protective tape 50mm (500m)	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMX09802 -Beschermtape 70mm (500m) -Tape de protection 70mm (500m) -Schutz Klebeband 70mm (500m) -Protective tape 70mm (500m)	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACMX09803 -Beschermtape 100mm (500m) -Tape de protection 100mm (500m) -Schutz Klebeband 100mm (500m) -Protective tape 100mm (500m)	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMX09804 -Beschermtape 35mm (500m) -Tape de protection 35mm (500m) -Schutz Klebeband 35mm (500m) -Protective tape 35mm (500m)	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACMX09811 -Afdichtingstape B=55mm -Ruban adhésif d'étanchéité L=55mm -Abdichtungsband B=55mm -Sealing tape W=55mm	20	m	MC054 MC055 MC150 MC154 VR2426 VR2427	<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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	ACFIL04 -Afdichtingslijmkit voor versteknaden -Joint d'étanchéité pour onglets -Leim für Abdichtung -Sealing glue	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td>X</td></tr><tr><td>W</td><td>X</td></tr></table>	BR		AN		KL		GS		Z	X	W	X
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	ACFIL08 -Siliconenpomp -Pistolet doseur pour les tubes silicones -Handkartuschenpistole für die Verarbeitung von Silikone und Leime -Silicon gun	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td></td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>GS</td><td></td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR		AN		KL		GS		Z		W	
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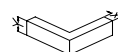


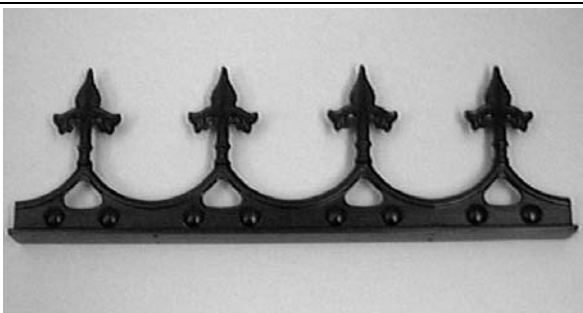
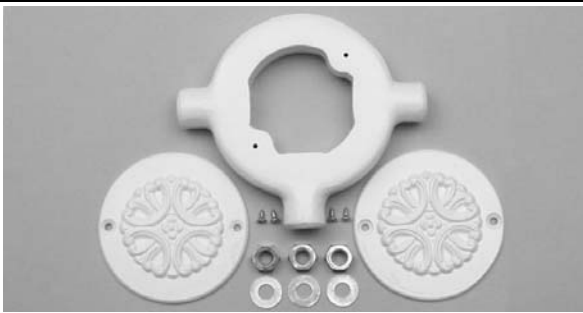
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	ACVT070 -Sierlijst L=3000mm -Profil ornamentale L=3000mm -Zierprofil L=3000mm -Ornamental profile L=3000mm	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
AN																	
KL	X																
GS	X																
Z																	
W																	
	ACVT072 -Draadstang + alu buisje L=3000mm -Tige filetée + tube alu L=3000mm -Gewinde Stange + alu Rohr L=3000mm -Tie rod + alu cover L=3000mm	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
AN																	
KL	X																
GS	X																
Z																	
W																	
	ACVT073 -Verbindingsstuk voor draadstang -Pièce de jonction pour tige filetée -Verbindungsstück für gewinde Stange -Connector for tie rod	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
AN																	
KL	X																
GS	X																
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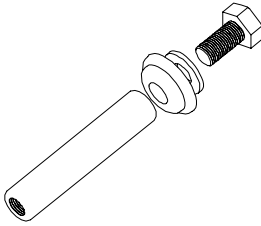
BR = BRUT - BRUT - ROH - BRUT
 AN (X) = ANODISATIE - ANODISE - ELOXIERT - ANODISED
 AN (■) = GELAKT - LAQUE - LACKIERT - LACQUERED -- RAL9006M
 KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
 GS = GEMOEFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
 Z = ZWART - NOIR - SCHWARZ - BLACK
 W = WIT - BLANC - WEISS - WHITE



GEREEDSCHAP - OUTILLAGE
 WERKZEUG - TOOL
 BEVESTIGING - FIXATION
 BEFESTIGUNG - FIXATION



		Verp. per Emb. par Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVT074 -Kam L=600 H=200 -Crête L=600 H=200 -Grat L=600 H=200 -Roof crest L=600 H=200	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
AN																	
KL	X																
GS	X																
Z																	
W																	
	ACVT075 -Eindstuk kam L=111mm H=315mm -Pièce terminale pour crête L=111mm H=315mm -Endstück für Grat L=111mm H=315mm -End piece for roof crest L=111mm H=315mm	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
AN																	
KL	X																
GS	X																
Z																	
W																	
	ACVT713 -Tie rod end clevis -Tie rod end clevis -Tie rod end clevis -Tie rod end clevis	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
AN																	
KL	X																
GS	X																
Z																	
W																	
	ACVT714 -Tie bar centre boss -Tie bar centre boss -Tie bar centre boss -Tie bar centre boss	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
AN																	
KL	X																
GS	X																
Z																	
W																	
	ACVT715 -90° fixing lug -90° fixing lug -90° fixing lug -90° fixing lug	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
AN																	
KL	X																
GS	X																
Z																	
W																	

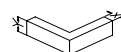
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVT716 -Koppelstuk tie-bar met nok -Pièce de jonction pour "tie-bar" et faitage -Verbindung für "tie-bar" und Firtbalken -Connection piece for tie-bar and ridge	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
AN																	
KL	X																
GS	X																
Z																	
W																	
	ACVT717 -Cover disk tudor rose -Cover disk tudor rose -Cover disk tudor rose -Cover disk tudor rose	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
AN																	
KL	X																
GS	X																
Z																	
W																	
	ACVT718 -4 way tie bar centre boss -4 way tie bar centre boss -4 way tie bar centre boss -4 way tie bar centre boss	1	Stuk Pièce Stück Piece		<table><tr><td>BR</td><td>X</td></tr><tr><td>AN</td><td></td></tr><tr><td>KL</td><td>X</td></tr><tr><td>GS</td><td>X</td></tr><tr><td>Z</td><td></td></tr><tr><td>W</td><td></td></tr></table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
AN																	
KL	X																
GS	X																
Z																	
W																	

BR = BRUT - BRUT - ROH - BRUT
 AN (X) = ANODISATIE - ANODISE - ELOXIERT - ANODISED
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 KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
 GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
 Z = ZWART - NOIR - SCHWARZ - BLACK
 W = WIT - BLANC - WEISS - WHITE



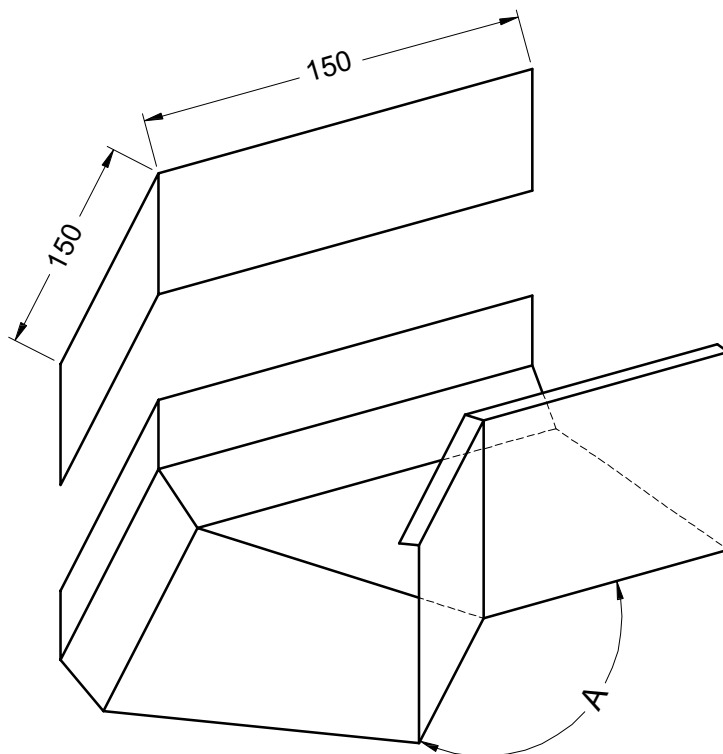
GEREEDSCHAP - OUTILLAGE
 WERKZEUG - TOOL

BEVESTIGING - FIXATION
 BEFESTIGUNG - FIXATION

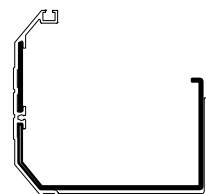


ACVR305A	KOPPELSTUK GOOT JONCTION GOUTTIERE KUPPLUNGSBUGEL DRACHRINE CLUTCH COVER GUTTER	VR121N	BESTELFORMULIER BORDEREAU DE COMMANDE ORDER DOCUMENT AUFTRAG FORMULAR
DATE : _____ REF. : _____	KLANT / CLIENT / KUNDE / CUSTOMER _____ _____ _____	P.O. : _____ ORDERNR. : _____ LEVERANCIER : _____ DATUM LEV. : _____	

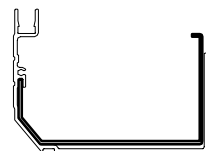
BUITENHOEK



VR5121



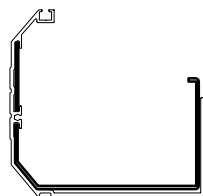
VR5521



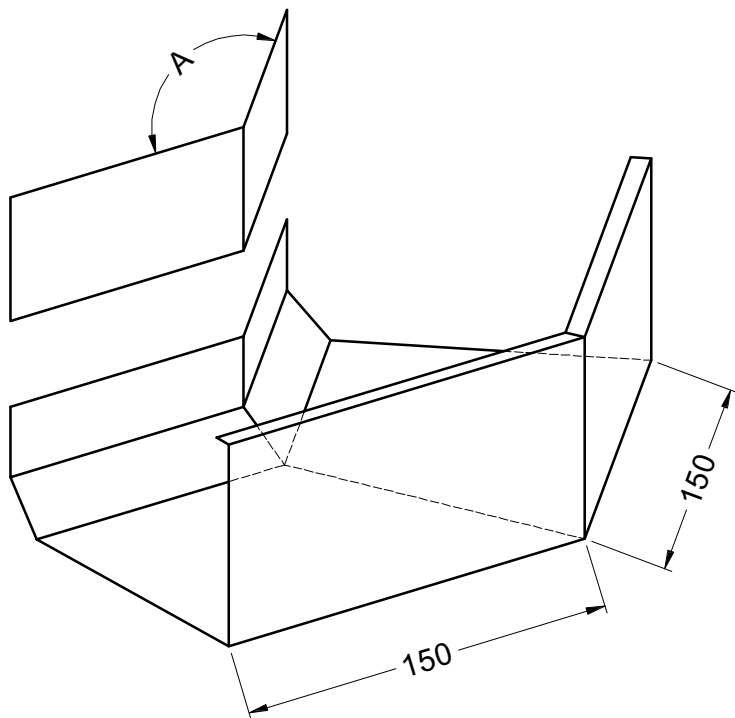
	AANTAL NOMBRE ANZALH NUMBER
A = ____	
A = ____	
A = ____	
A = ____	

ACVR305B	KOPPELSTUK GOOT JONCTION GOUTTIERE KUPPLUNGSBUGEL DRACHRINE CLUTCH COVER GUTTER	VR121N	BESTELFORMULIER BORDEREAU DE COMMANDE ORDER DOCUMENT AUFTRAG FORMULAR
DATE : _____	KLANT / CLIENT / KUNDE / CUSTOMER	P.O. : _____	ORDERNR. : _____
REF. : _____		LEVERANCIER : _____	DATUM LEV. : _____

VR5121

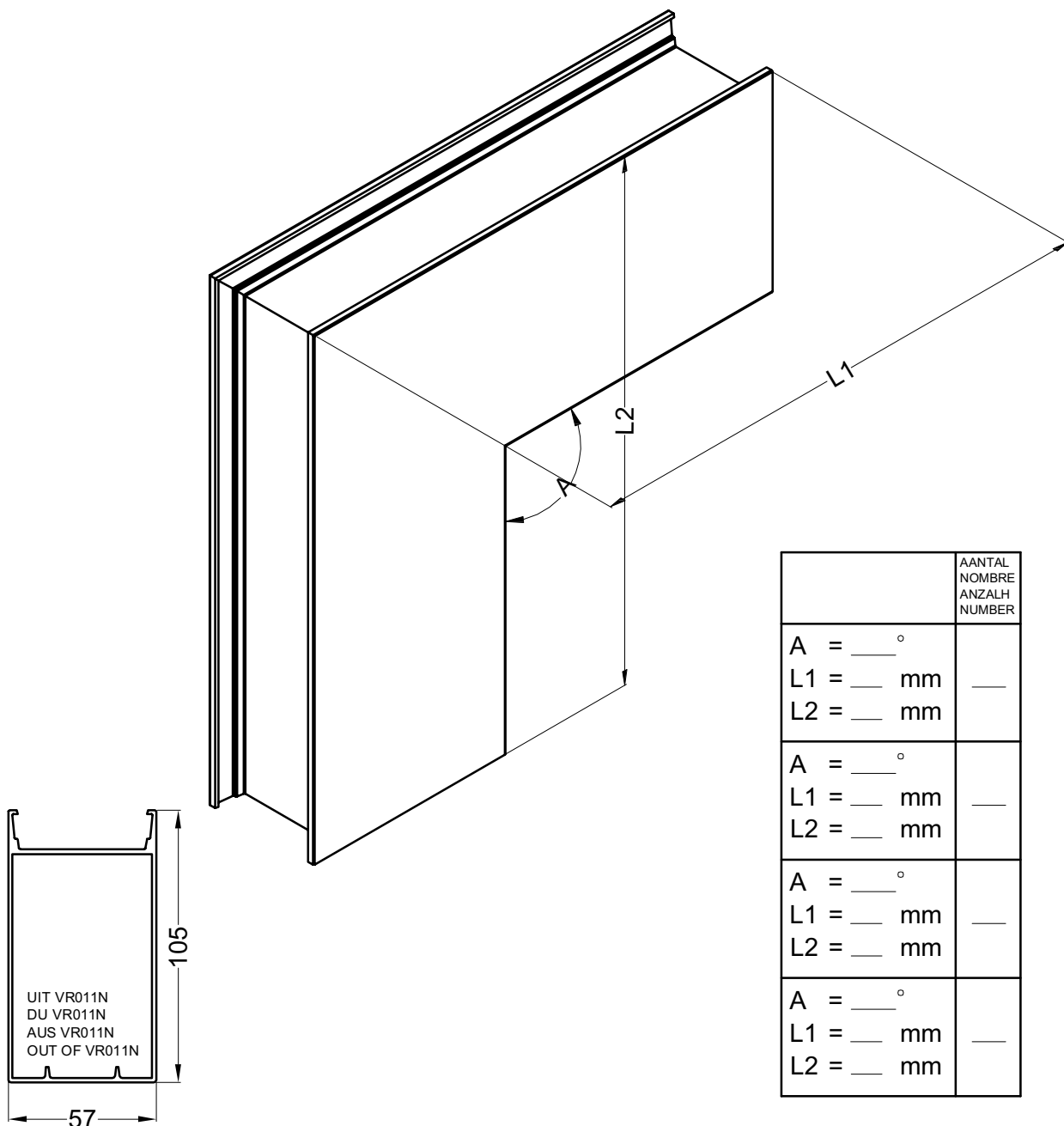


VR5521

BINNENHOEK

	AANTAL NOMBRE ANZALH NUMBER
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A = ____	
A = ____	
A = ____	

ACVR011N	GELAST STUK UIT VR011N PIECE SOUDE DU VR011N GESCHWEISST STUK AUS VR011N WELDED PIECE OUT OF VR011N	BESTELFORMULIER BORDEREAU DE COMMANDE ORDER DOCUMENT AUFTRAG FORMULAR
	KLANT / CLIENT / KUNDE / CUSTOMER	P.O. : _____
	DATE : _____	ORDERNR. : _____
	REF. : _____	LEVERANCIER : _____ DATUM LEV. : _____



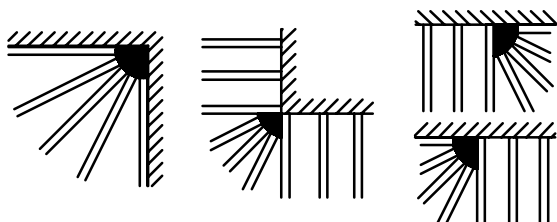
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RAL IN :

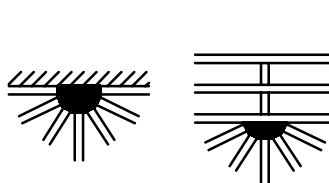
RAL EX :

Selecteer type / Sélectionnez type / Selektier Typ / Select type

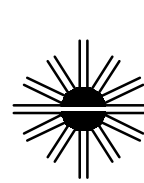
ACVR300



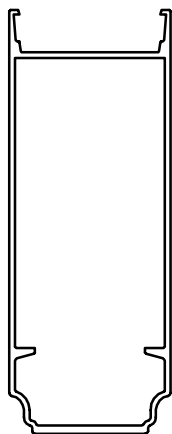
ACVR301



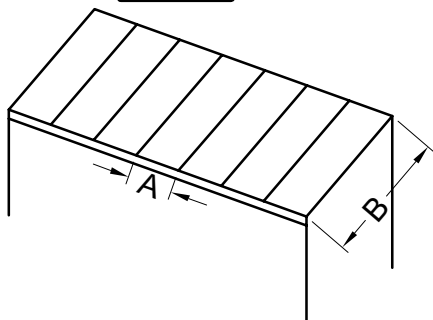
ACVR302

*Grundplan in bijlage / Vue en plan en annexe / Grundplan in Anlage / Planview enclosed**Grundplan + hoogteverschil / Vue en plan + différence de niveau /**Grundplan + Niveauunterschied / Planview + difference in height:*

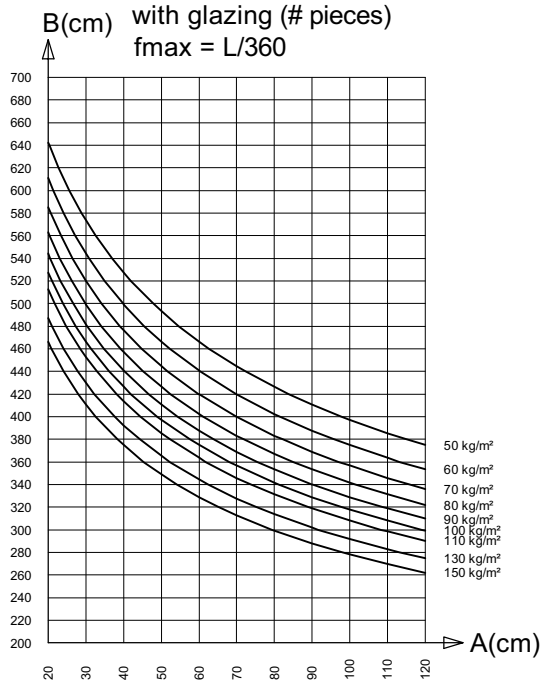
VR511V
l_{xx} = 226.7 cm4



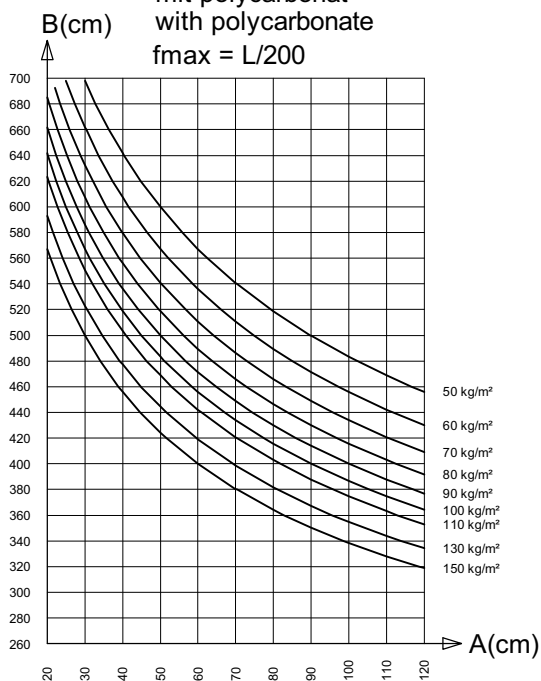
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



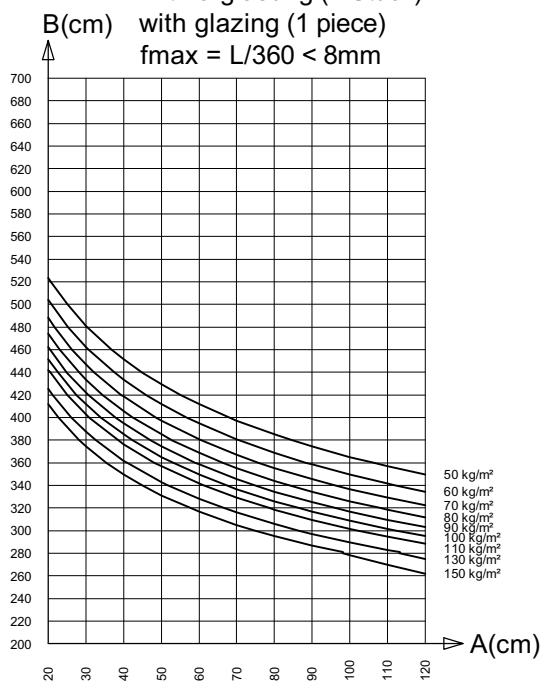
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)
with glazing (# pieces)
 $f_{max} = L/360$

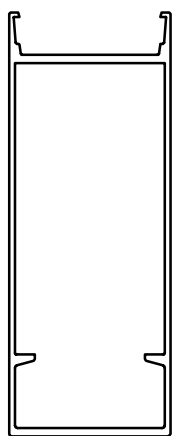


met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
 $f_{max} = L/200$

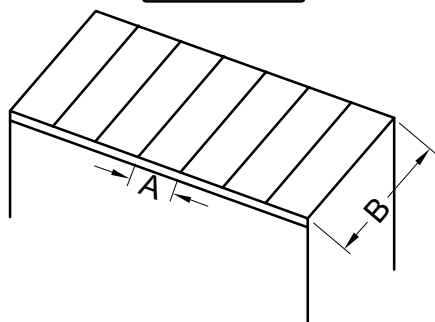


met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
 $f_{max} = L/360 < 8mm$

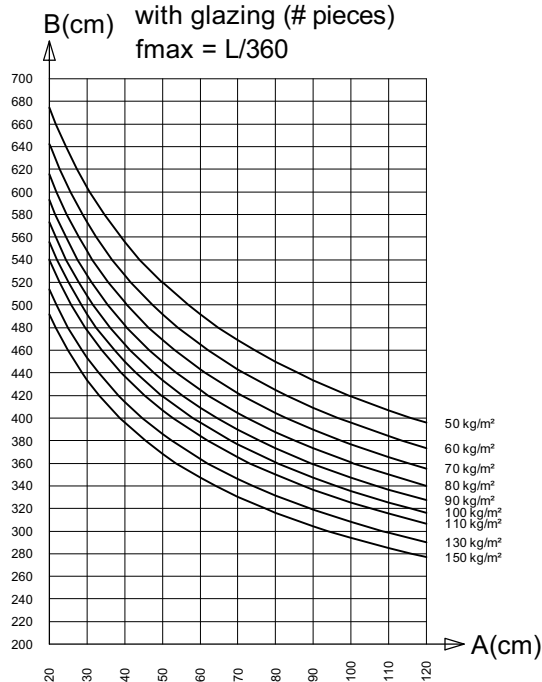


VR511
 $I_{xx} = 268 \text{ cm}^4$ 

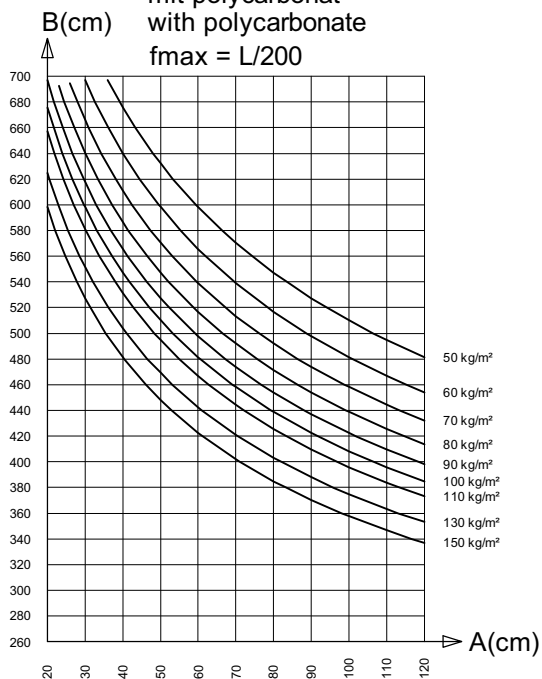
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



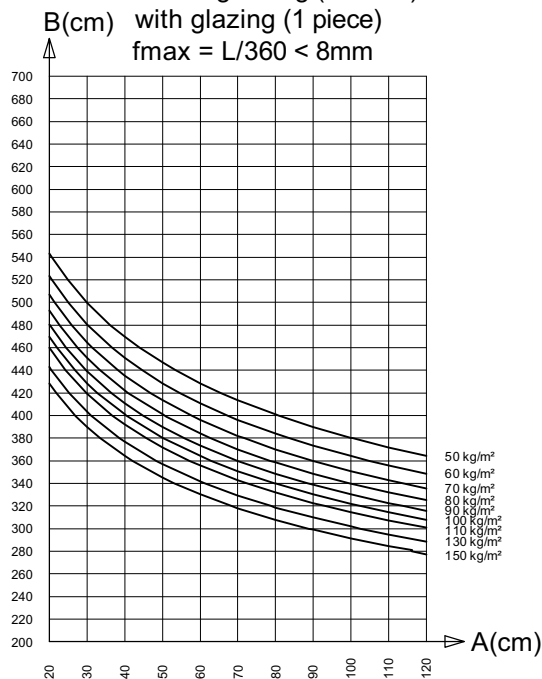
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)
with glazing (# pieces)
 $f_{max} = L/360$



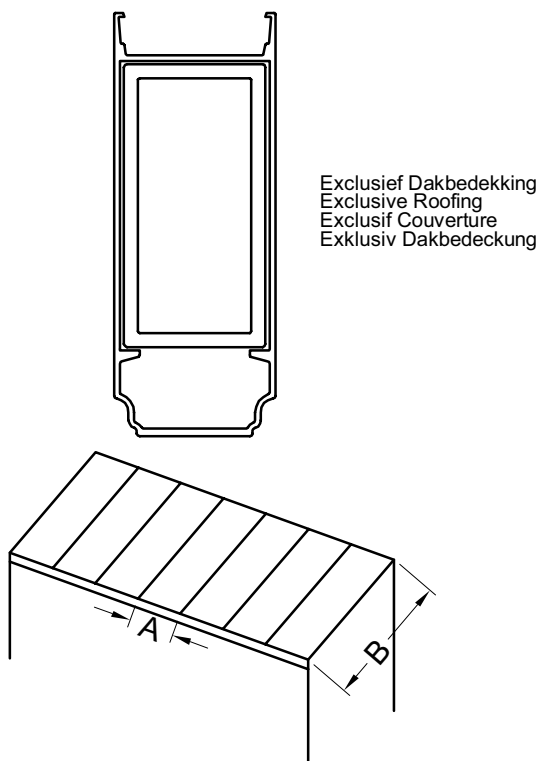
met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
 $f_{max} = L/200$



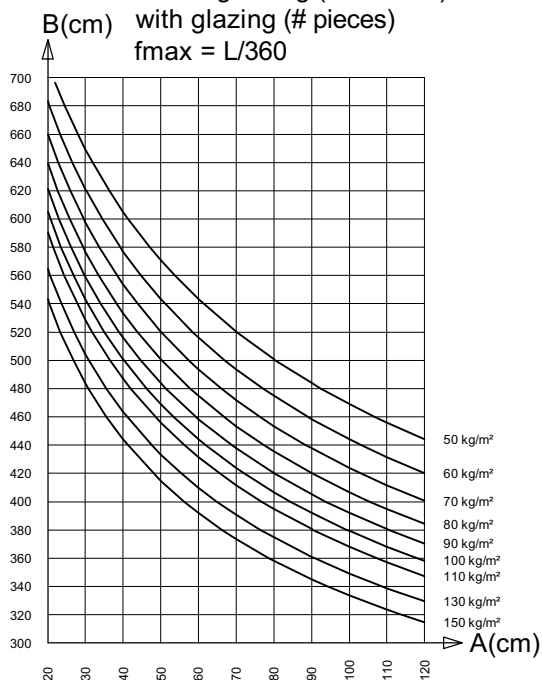
met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
 $f_{max} = L/360 < 8\text{mm}$



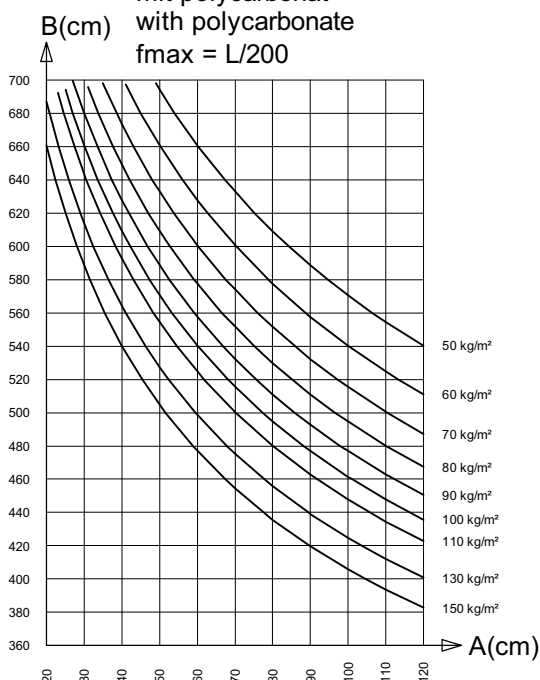
VR511V + VR2060
I_{xx} = 400.2 cm⁴



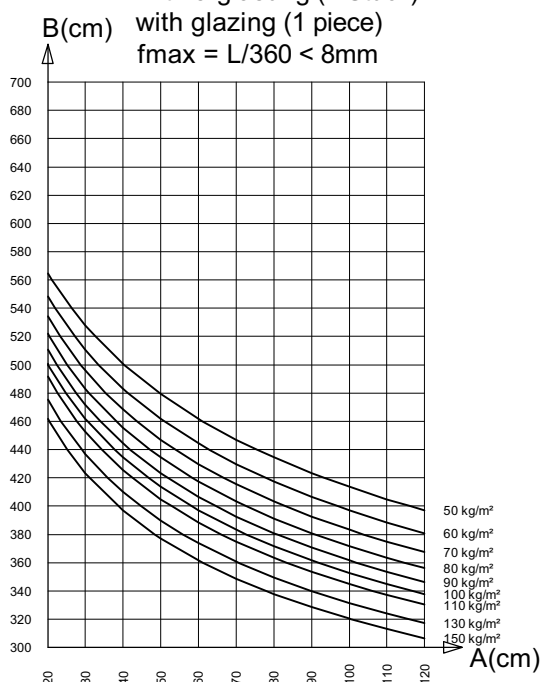
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)
with glazing (# pieces)
 $f_{max} = L/360$

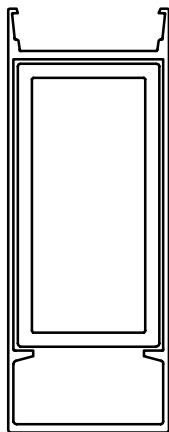


met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
 $f_{max} = L/200$

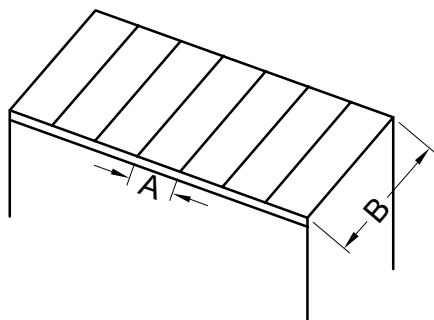


met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
 $f_{max} = L/360 < 8mm$

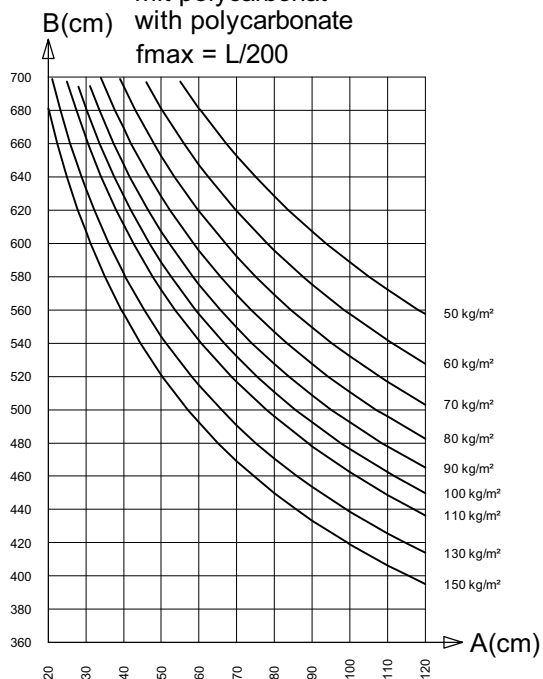


VR511 + VR2060
 $l_{xx} = 441.5 \text{ cm}^4$ 

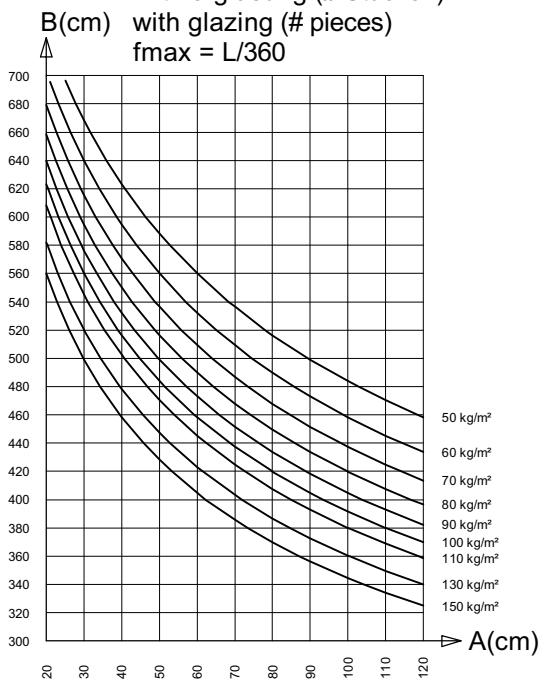
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



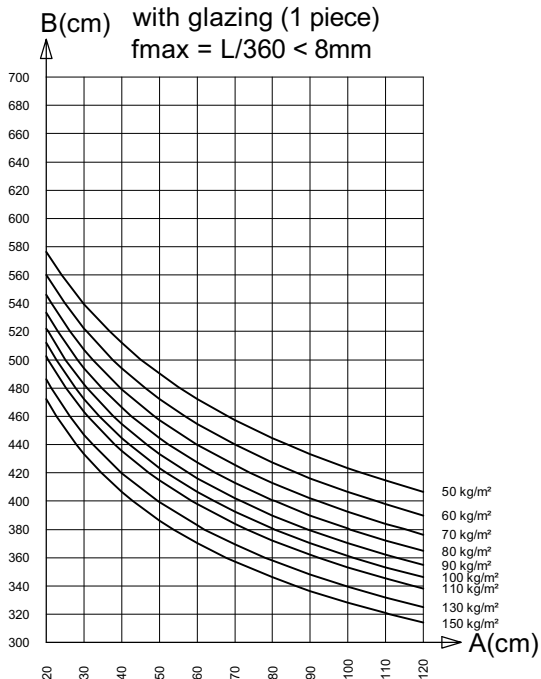
met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
 $f_{max} = L/200$



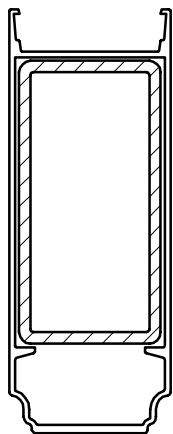
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stück)
with glazing (# pieces)
 $f_{max} = L/360$



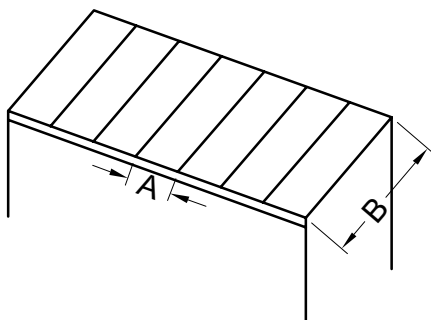
met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
 $f_{max} = L/360 < 8\text{mm}$



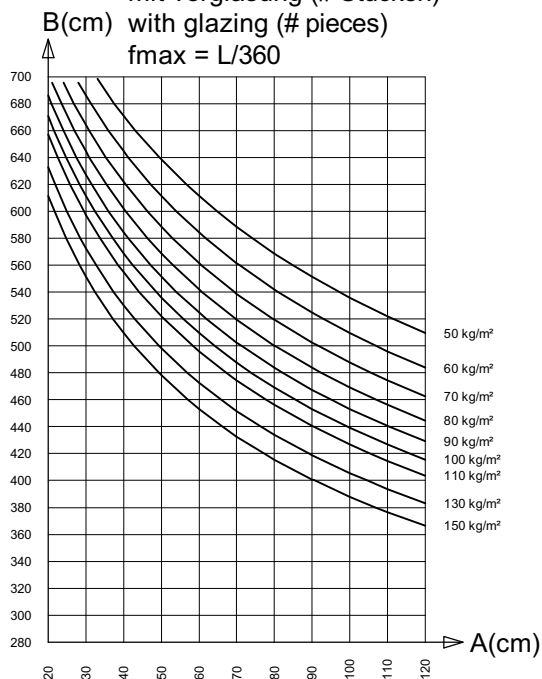
VR511V + SR031
 $I_{xx} = 649.7 \text{ cm}^4$



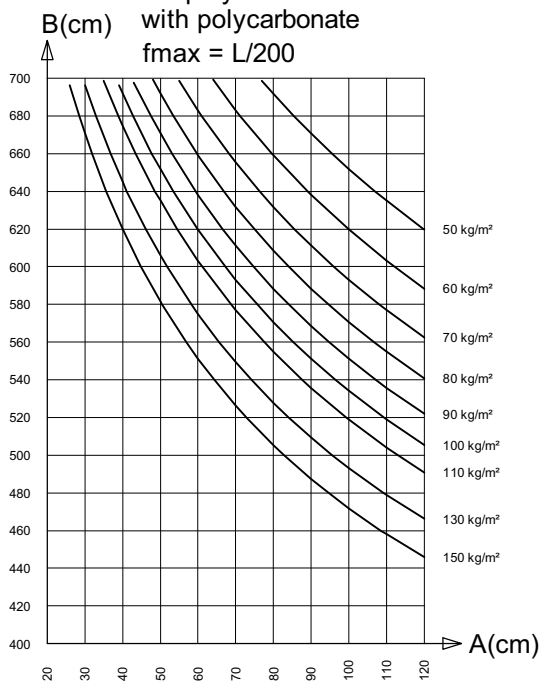
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



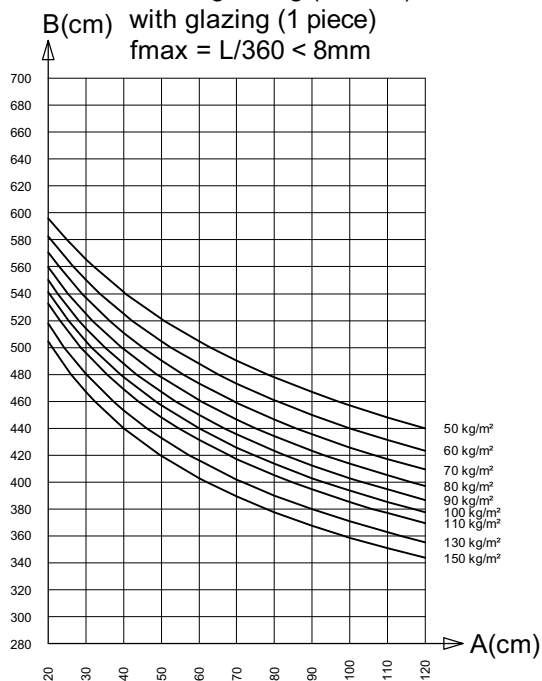
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)
with glazing (# pieces)
 $f_{max} = L/360$



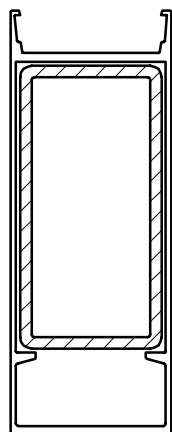
met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
 $f_{max} = L/200$



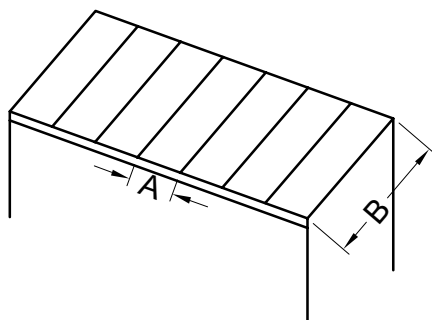
met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
 $f_{max} = L/360 < 8 \text{ mm}$



VR511 + SR031
I_{xx} = 691 cm⁴

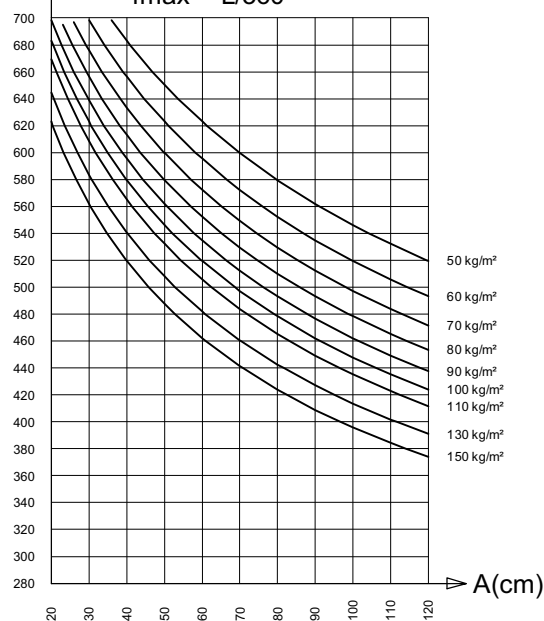


Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung

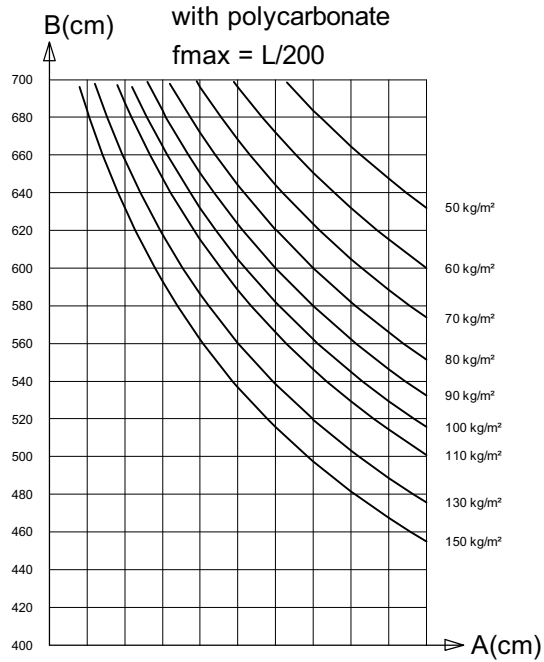


met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)

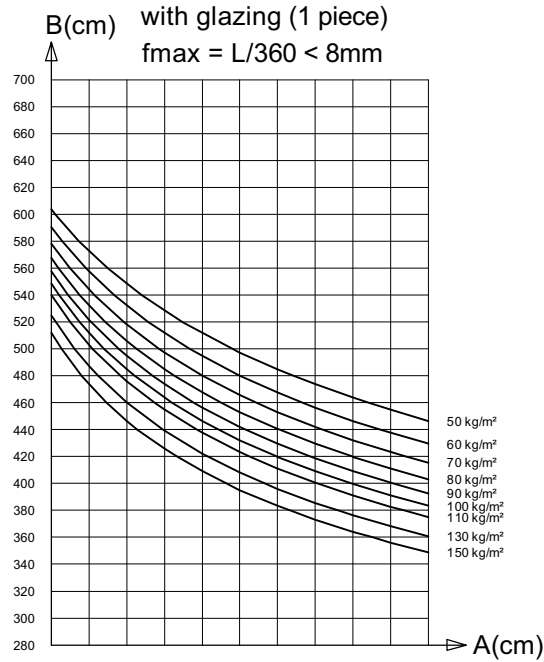
B(cm) with glazing (# pieces)
f_{max} = L/360



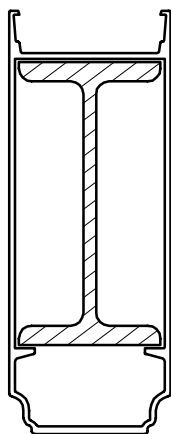
met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
f_{max} = L/200



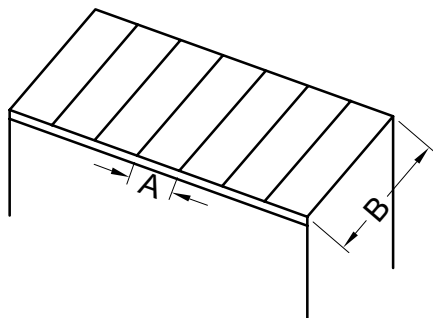
met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
f_{max} = L/360 < 8mm



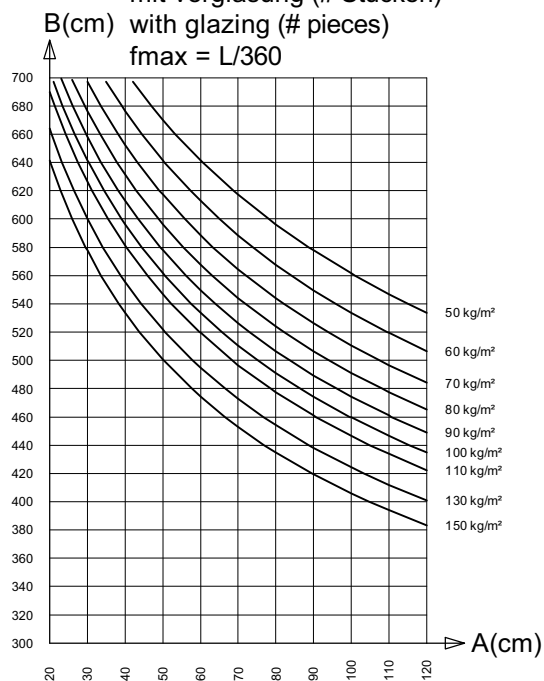
VR511V + VR063
I_{xx} = 742.2 cm⁴



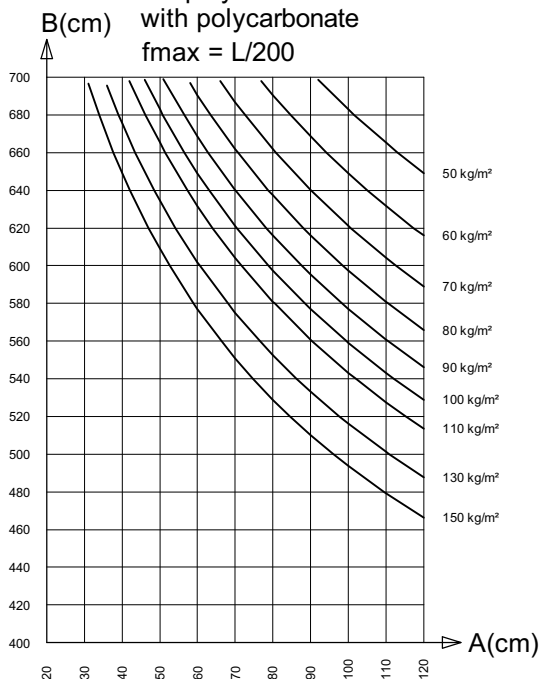
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



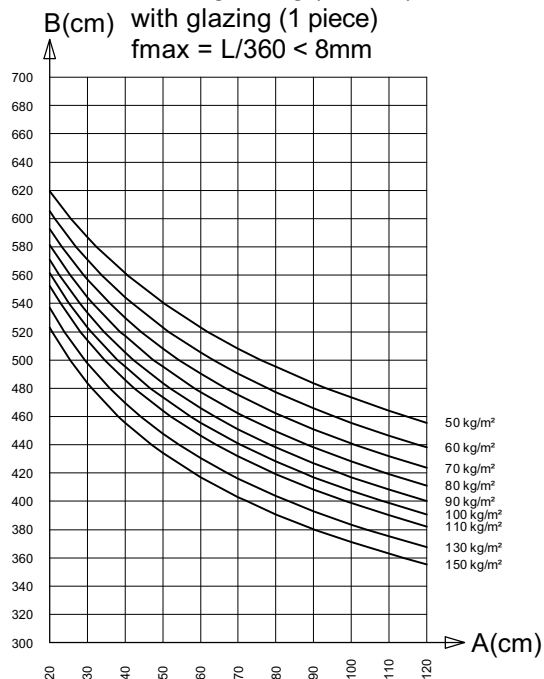
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)
with glazing (# pieces)
 $f_{max} = L/360$



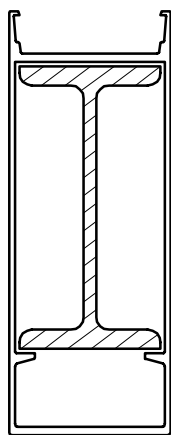
met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonat
 $f_{max} = L/200$



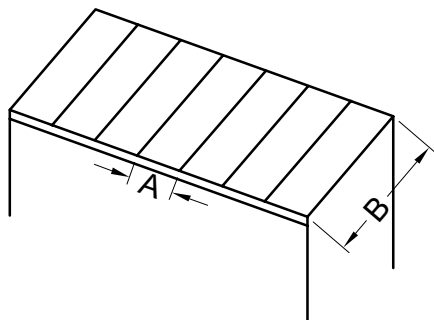
met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
 $f_{max} = L/360 < 8mm$



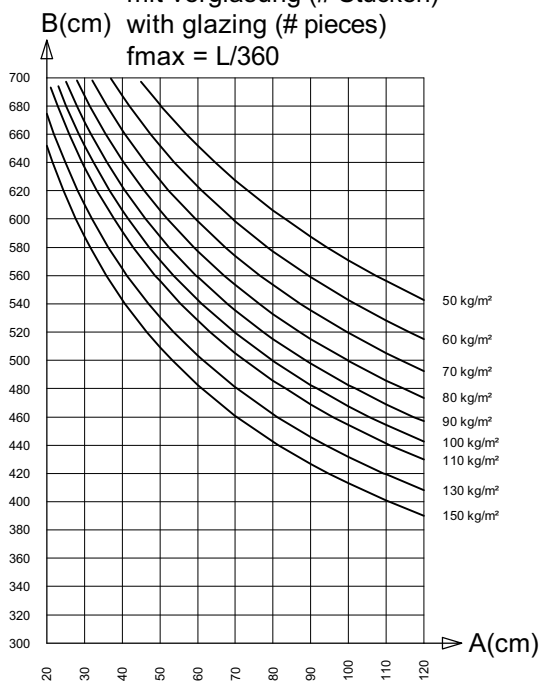
VR511 + VR063
I_{xx} = 783.4 cm⁴



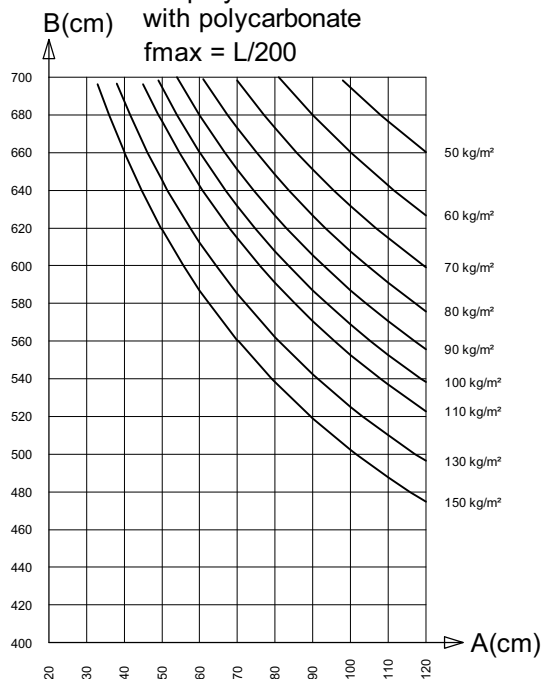
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



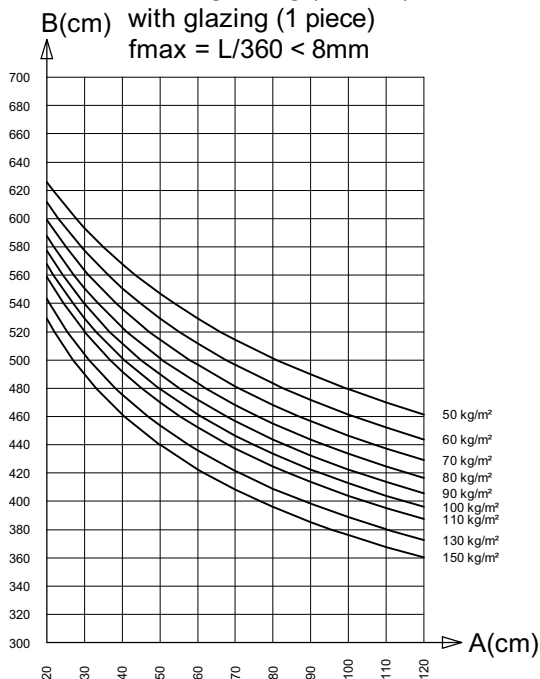
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)
with glazing (# pieces)
 $f_{max} = L/360$

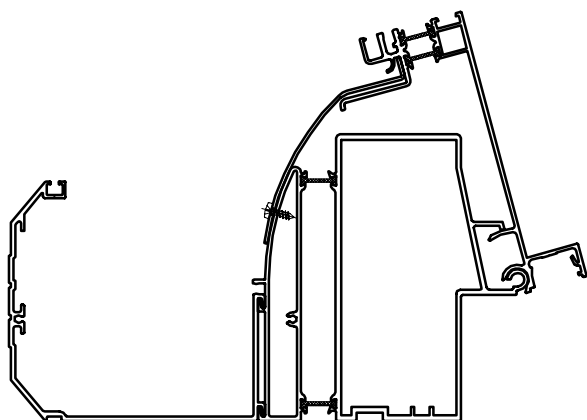


met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
 $f_{max} = L/200$



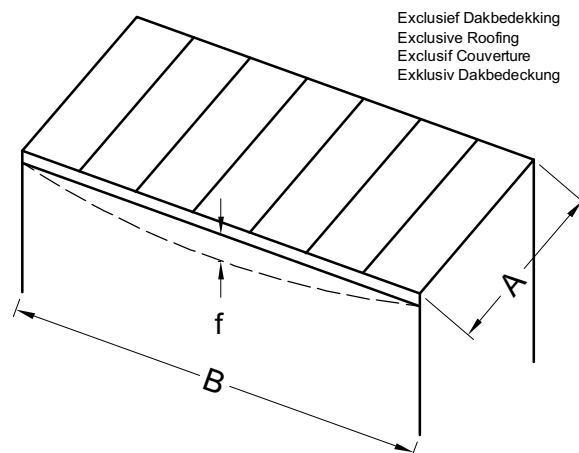
met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
 $f_{max} = L/360 < 8mm$





VR5121 + VR5010 + VR5550 + VR5517

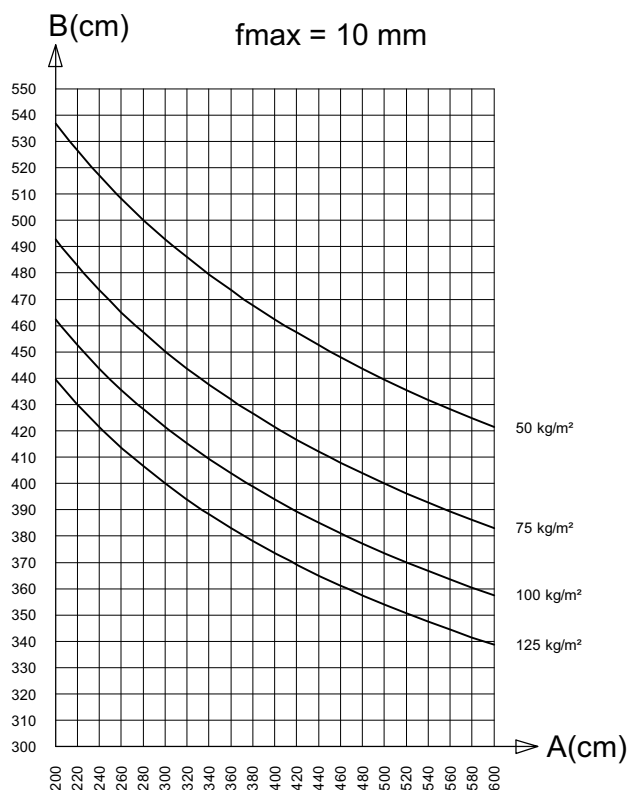
$I_x = 931.7 \text{ cm}^4$



Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung

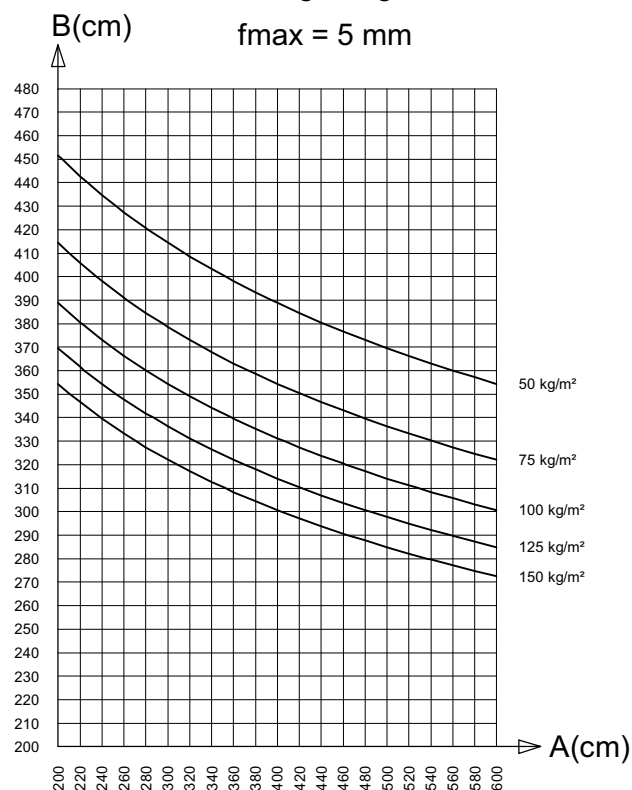
met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate

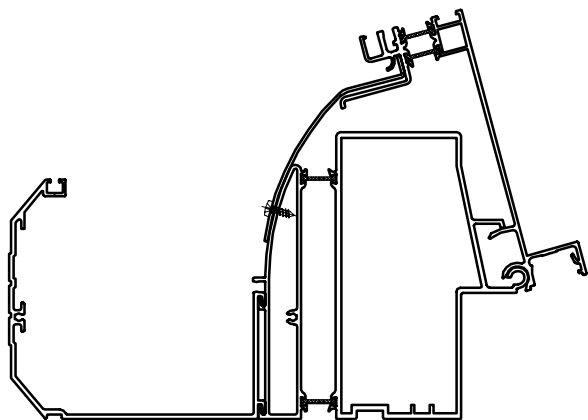
$f_{\max} = 10 \text{ mm}$



met glas
avec vitrage
mit verglasung
with glazing

$f_{\max} = 5 \text{ mm}$

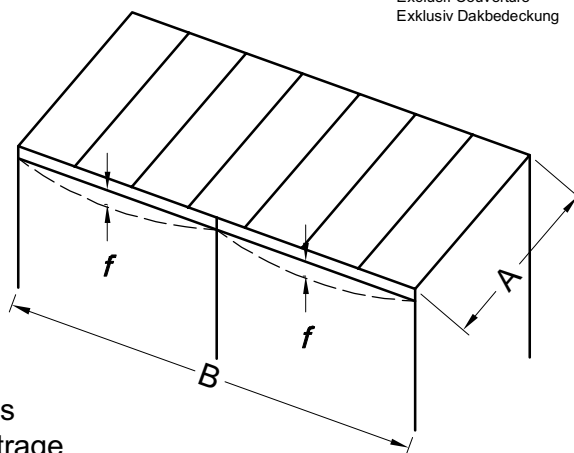




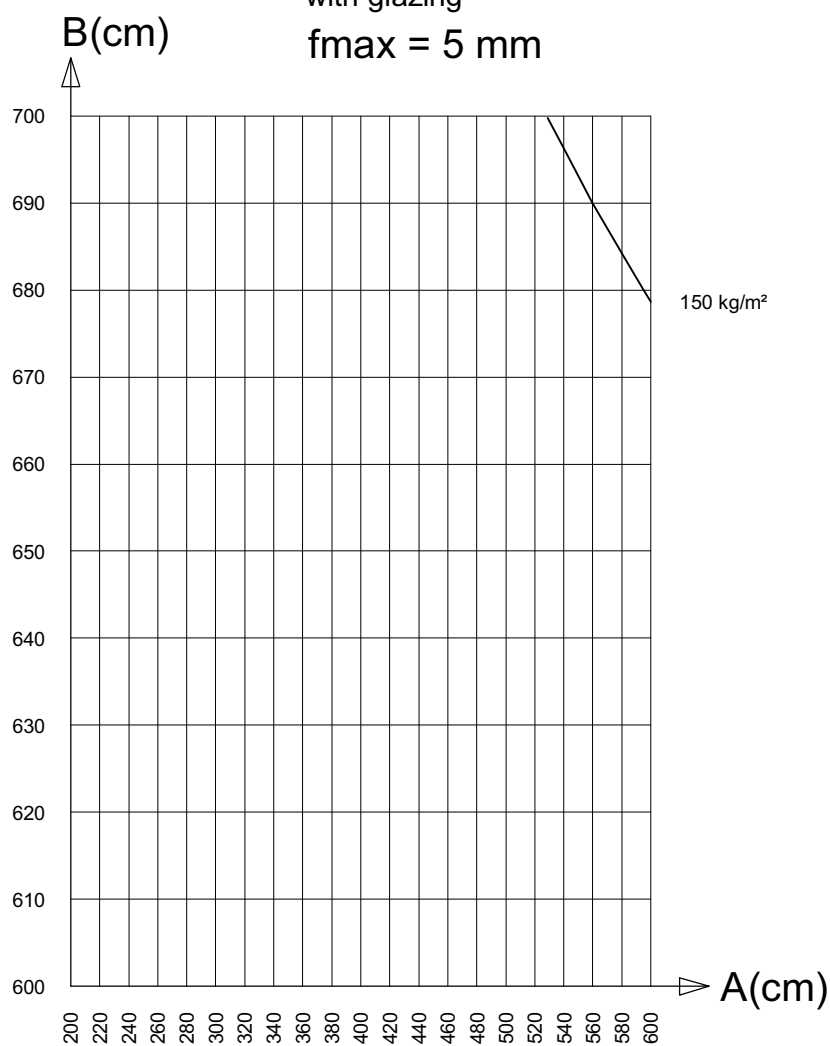
VR5121 + VR5010 + VR5550 + VR5517

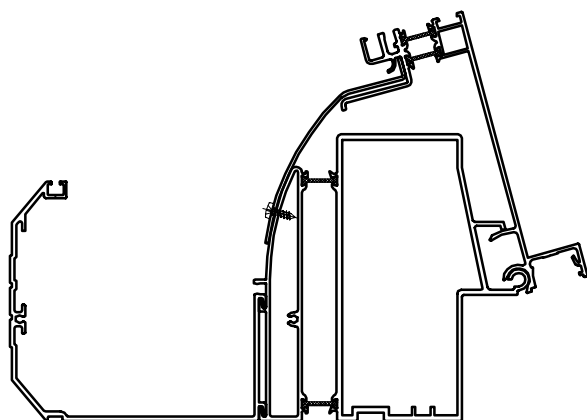
 $I_x = 931.7 \text{ cm}^4$

met glas
avec vitrage
mit verglasung
with glazing
 $f_{\max} = 5 \text{ mm}$



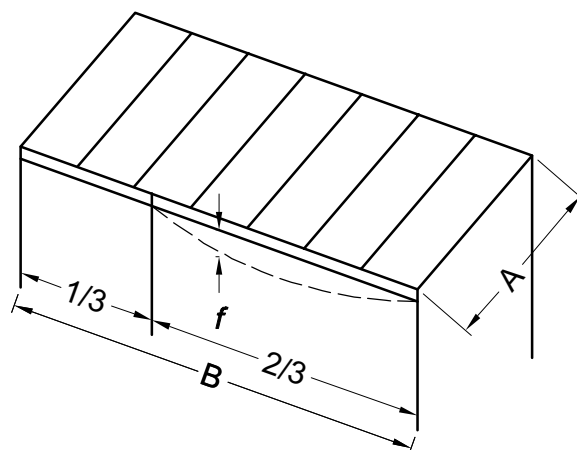
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung





VR5121 + VR5010 + VR5550 + VR5517

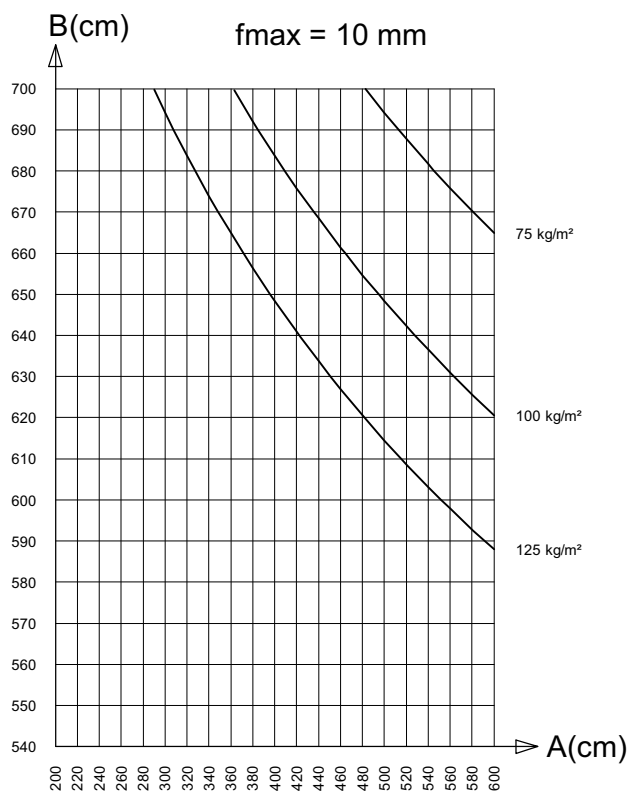
$I_x = 931.7 \text{ cm}^4$



Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung

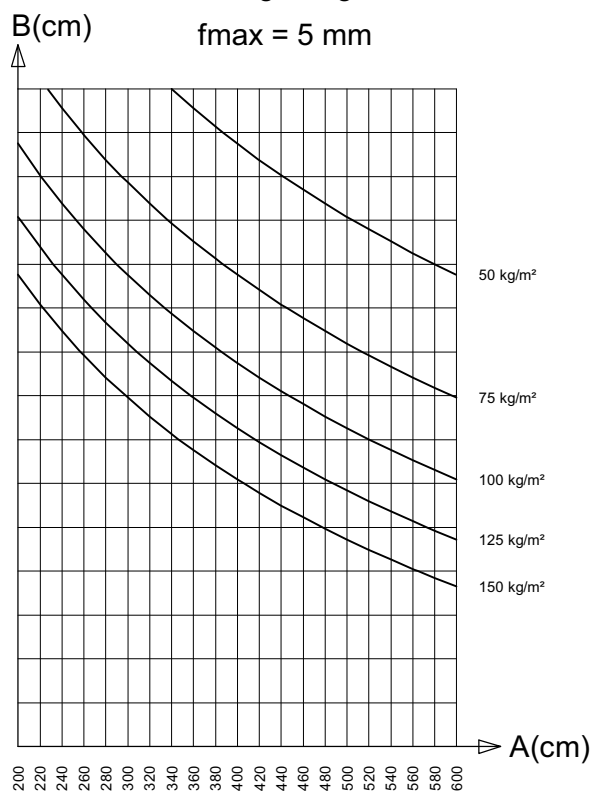
met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate

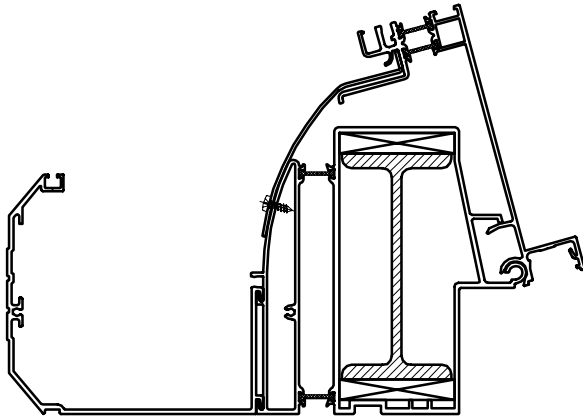
$f_{\max} = 10 \text{ mm}$



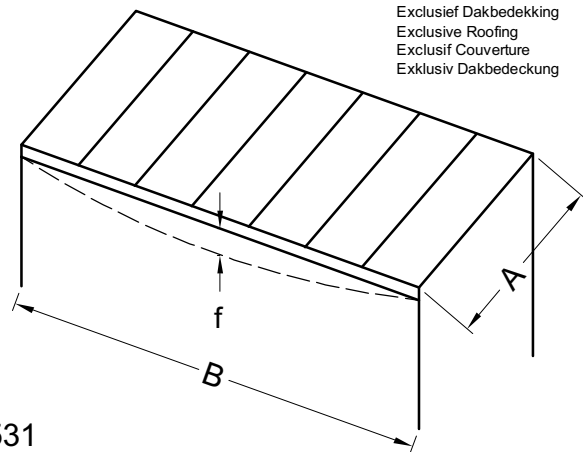
met glas
avec vitrage
mit verglasung
with glazing

$f_{\max} = 5 \text{ mm}$





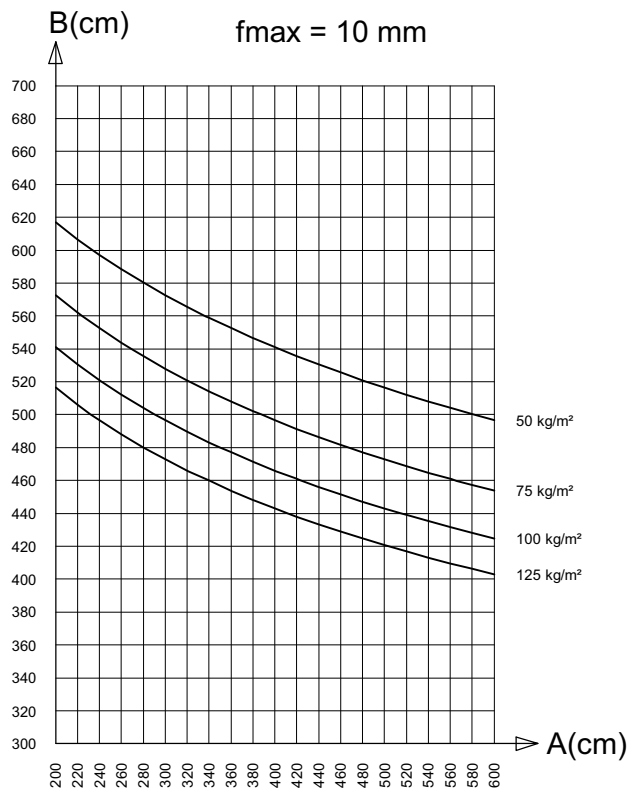
VR5121 + VR5010 + VR5550 + VR5517 + VR5531
 $I_x = 1922.3 \text{ cm}^4$



Exclusief Dakbedekking
 Exclusive Roofing
 Exclusif Couverture
 Exklusiv Dakbedeckung

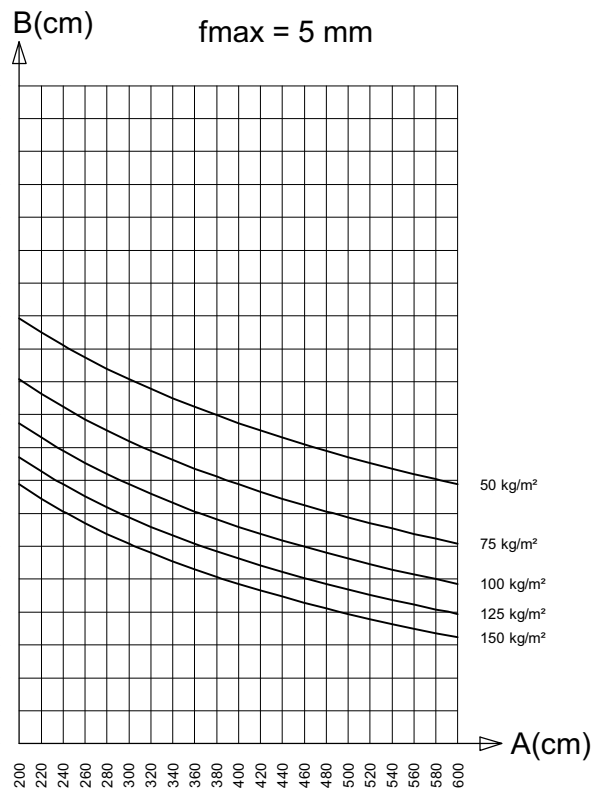
met polycarbonaat
 avec polycarbonate
 mit polycarbonat
 with polycarbonate

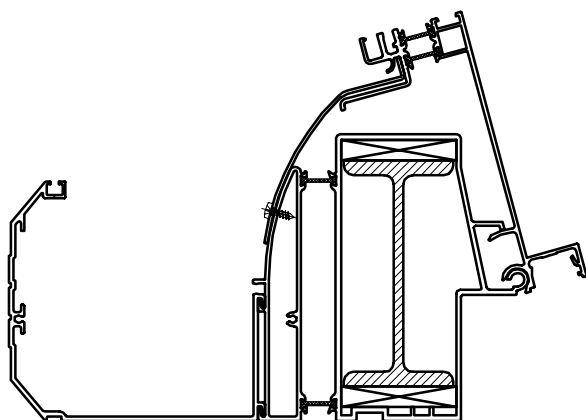
$f_{\max} = 10 \text{ mm}$



met glas
 avec vitrage
 mit verglasung
 with glazing

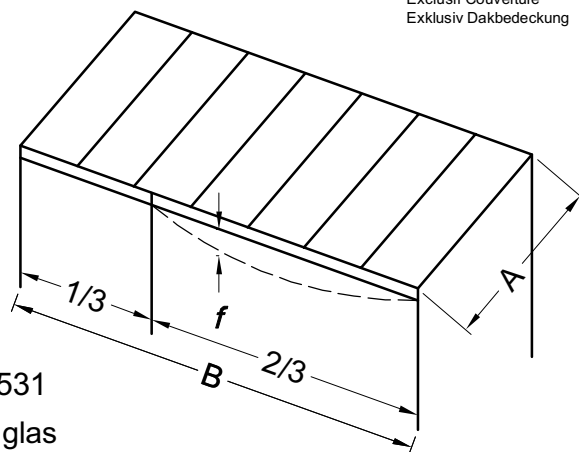
$f_{\max} = 5 \text{ mm}$





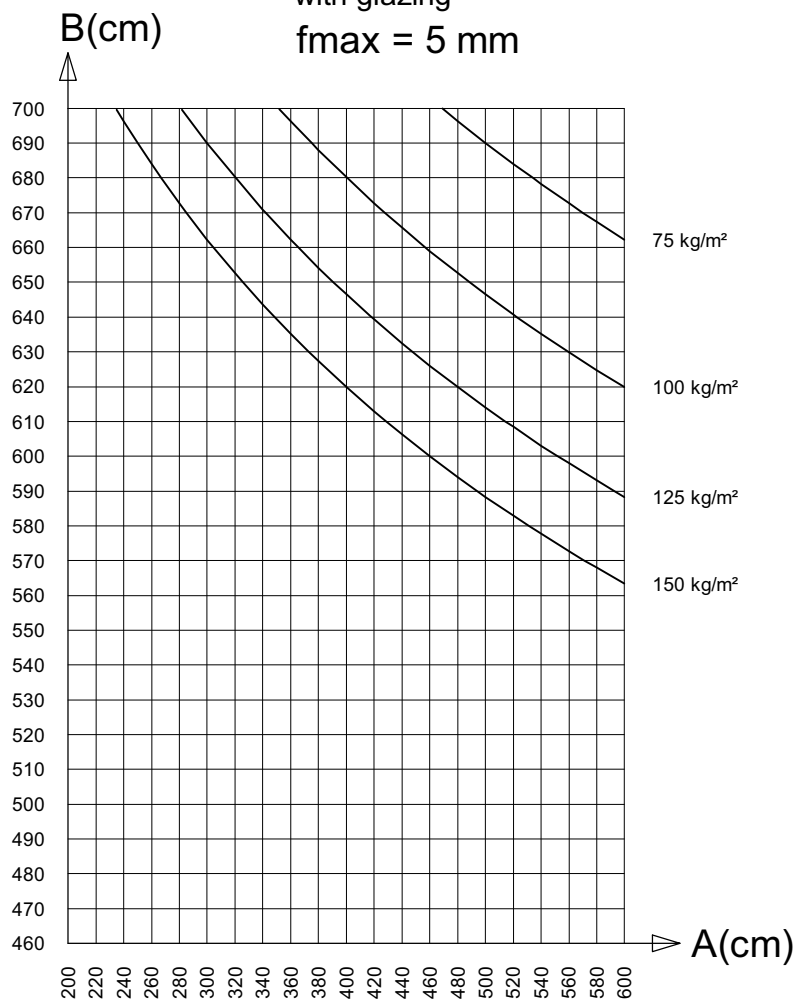
VR5121 + VR5010 + VR5550 + VR5517 + VR5531

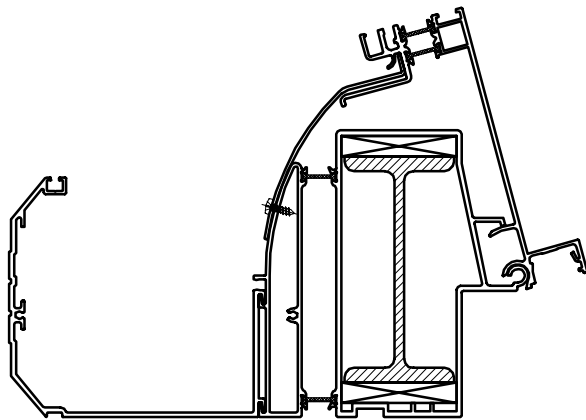
$I_x = 1922.3 \text{ cm}^4$



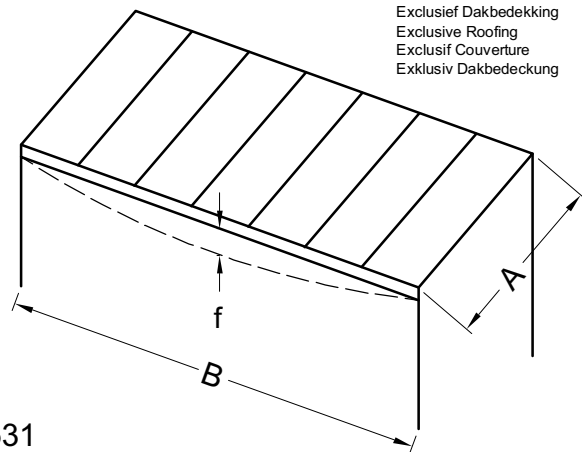
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung

met glas
avec vitrage
mit verglasung
with glazing
 $f_{\max} = 5 \text{ mm}$

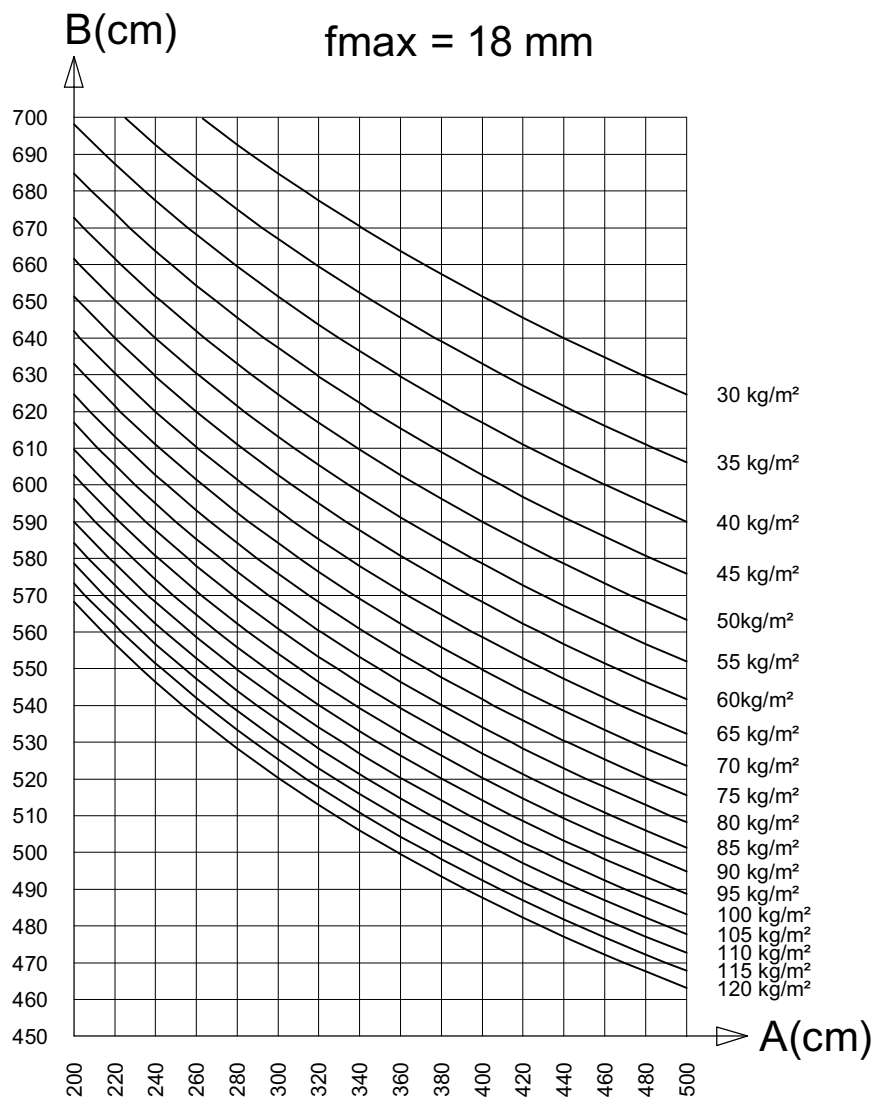




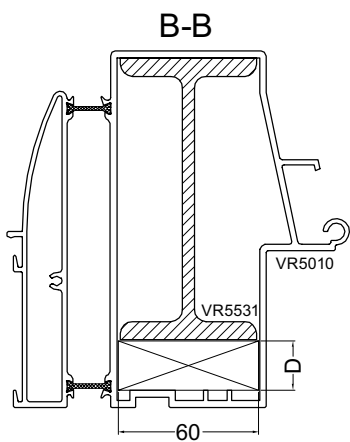
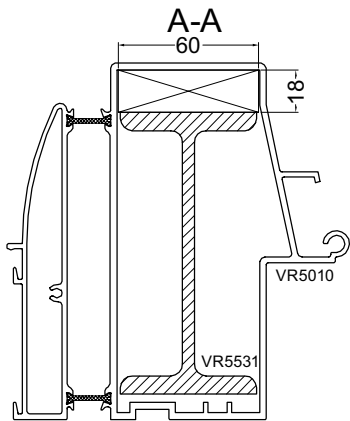
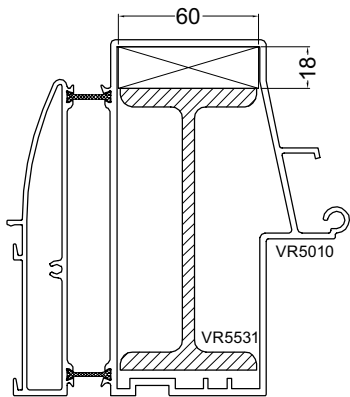
VR5121 + VR5010 + VR5550 + VR5517 + VR5531

 $I_x = 1511 \text{ cm}^4$ 

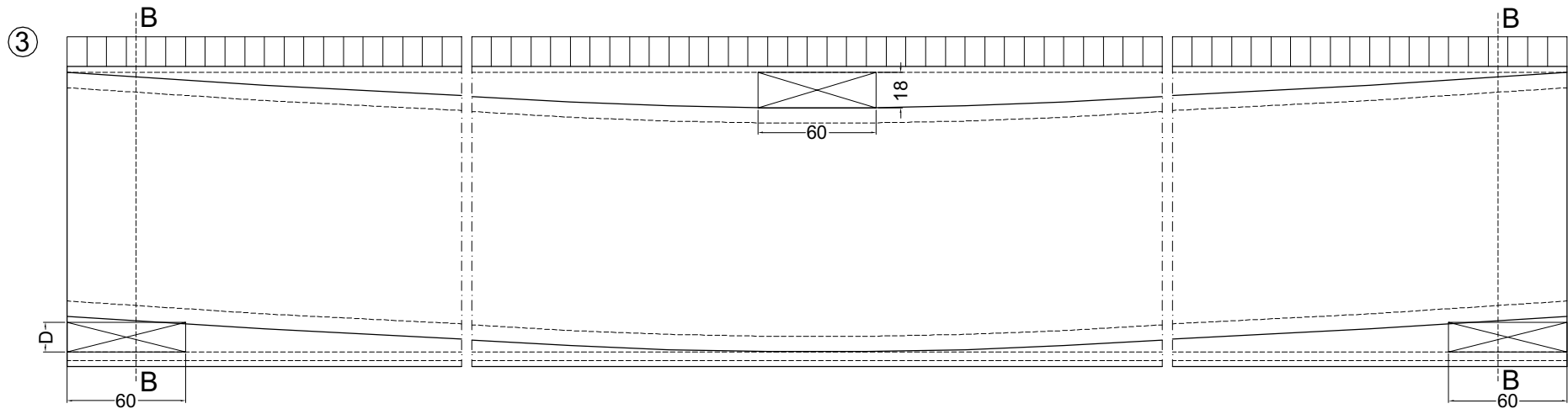
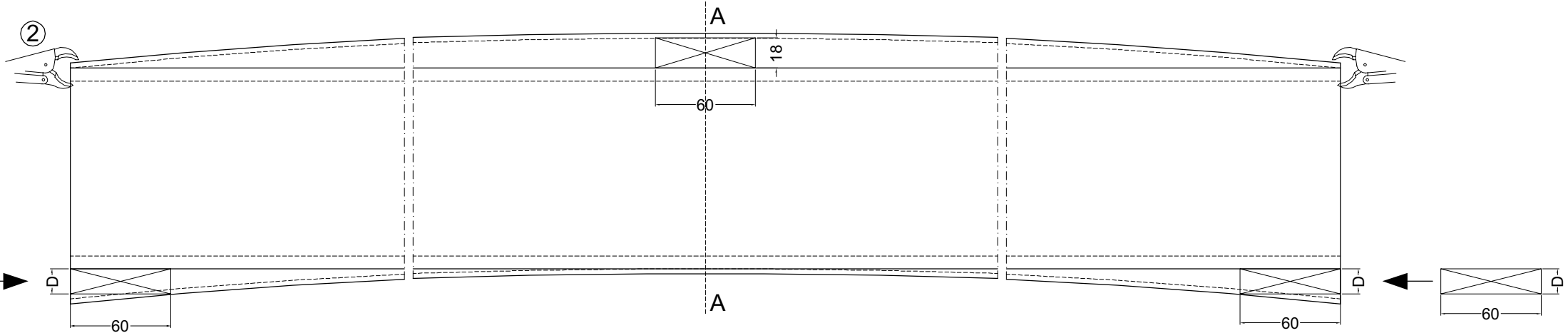
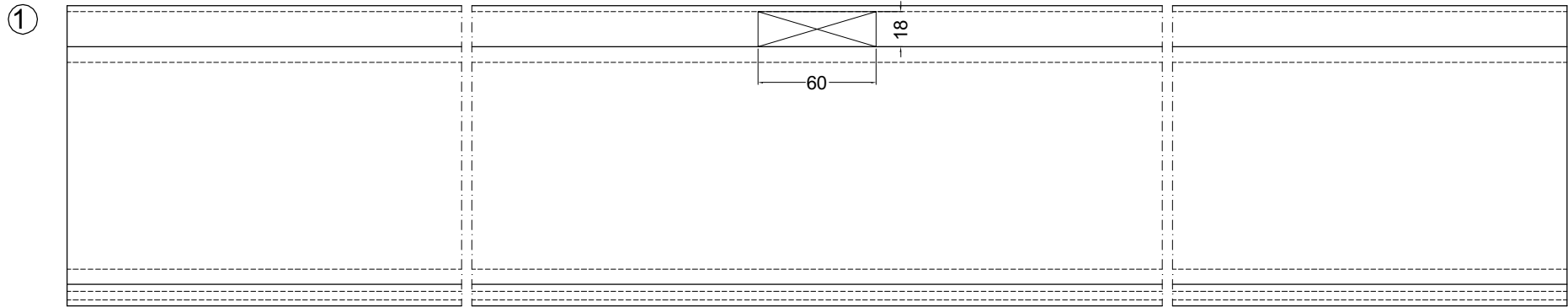
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



MONTAGE BLOKJE MET DIKTE D
MONTAGE BLOC AVEC EPAISSEUR D
MONTAGE BLOCK MIT DICKE D
MONTAGE BLOCK WITH THICKNESS D



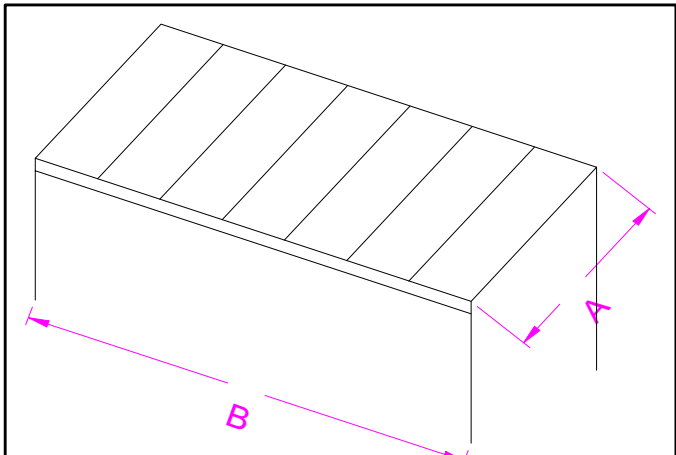
buigpout

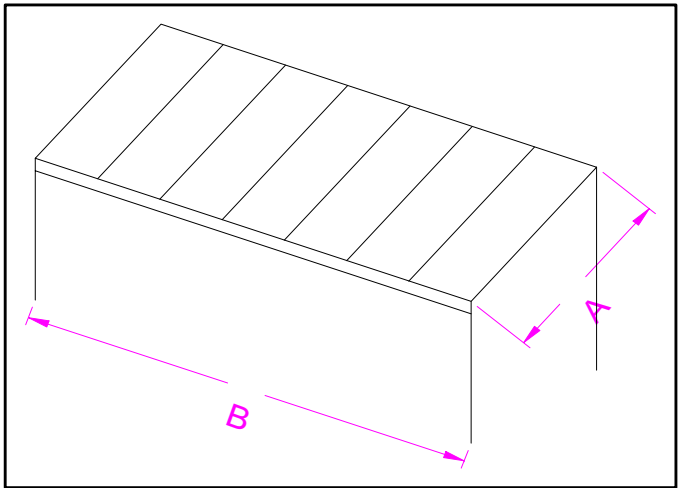


DIKTE BLOKJE D (CM)
EPAISSEUR BLOC D (CM)
DICKE BLOCK D (CM)
THICKNESS BLOCK D (CM)

GEWICHT GLAS + DAK = 40 kg/m²
POIDS VERRE + TOIT = 40 kg/m²
GEWICHT GLAS + DACH = 40 kg/m²
WEIGHT GLASS + ROOF = 40 kg/m²

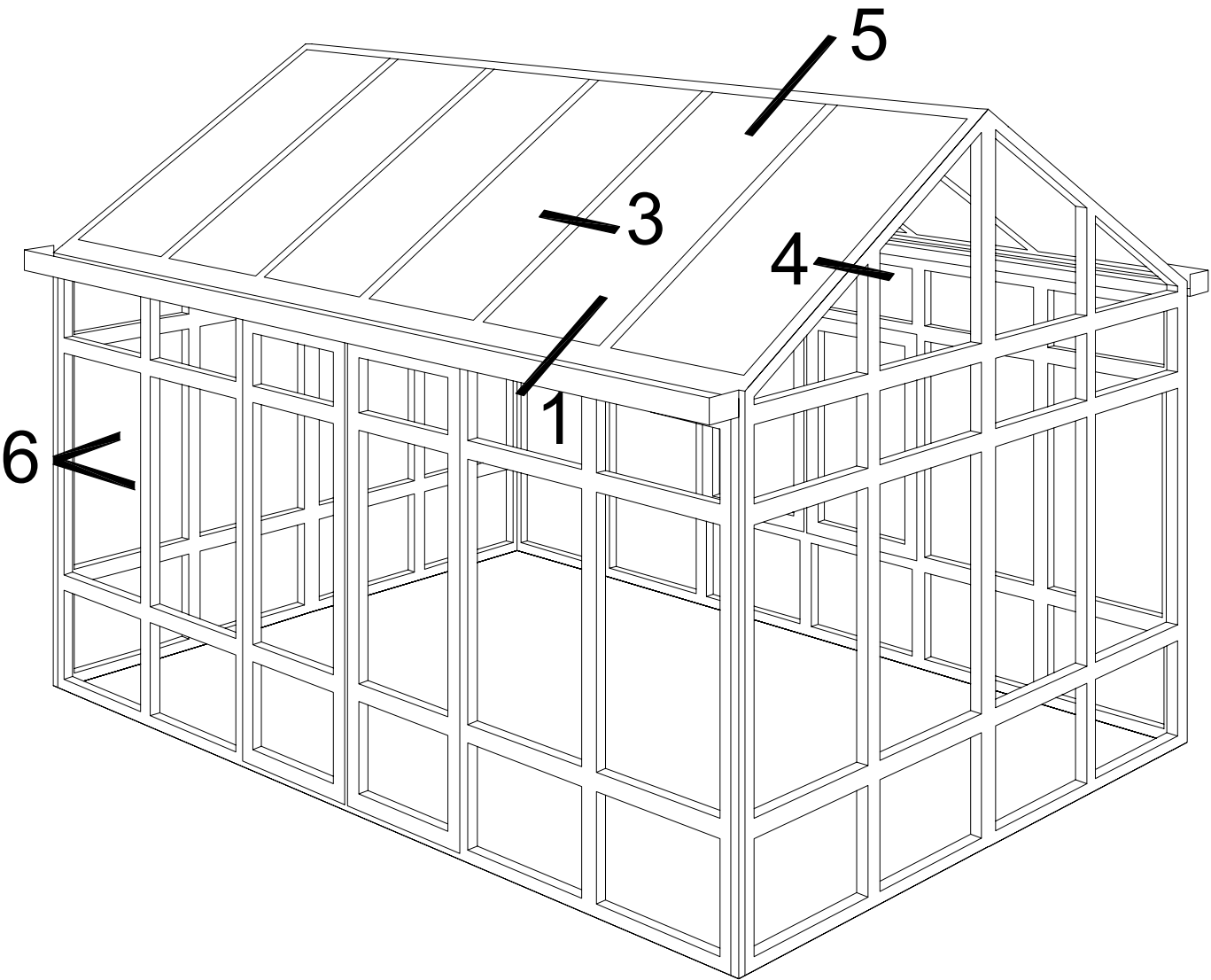
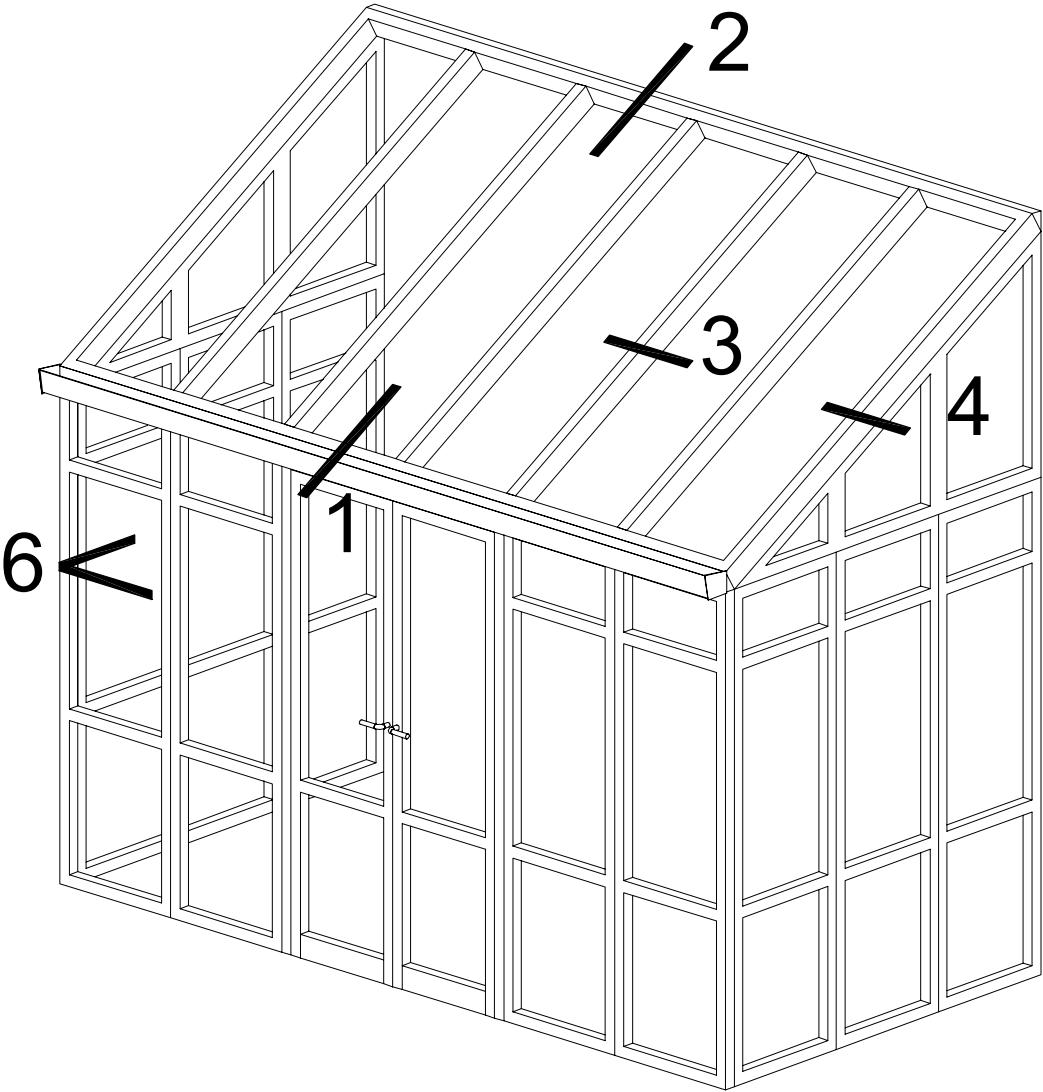
STATICA - STATIQUE - STATIK - STATICS

B (cm)	A (cm)																					
	200	220	240	260	280	300	320	340	360	380	400	420	440	460	480	500						
400	0,5	0,5	0,6	0,6	0,6	0,6	0,6	0,6	0,6	0,6	0,7	0,7	0,7	0,7	0,7	0,7						
410	0,6	0,6	0,6	0,6	0,6	0,6	0,6	0,7	0,7	0,7	0,7	0,7	0,7	0,7	0,7	0,8						
420	0,6	0,6	0,6	0,6	0,6	0,7	0,7	0,7	0,7	0,7	0,7	0,7	0,8	0,8	0,8	0,8						
430	0,6	0,6	0,6	0,7	0,7	0,7	0,7	0,7	0,7	0,8	0,8	0,8	0,8	0,8	0,8	0,8						
440	0,6	0,6	0,7	0,7	0,7	0,7	0,7	0,8	0,8	0,8	0,8	0,8	0,8	0,8	0,9	0,9						
450	0,7	0,7	0,7	0,7	0,7	0,8	0,8	0,8	0,8	0,8	0,8	0,9	0,9	0,9	0,9	0,9						
460	0,7	0,7	0,7	0,7	0,8	0,8	0,8	0,8	0,9	0,9	0,9	0,9	0,9	0,9	1,0	1,0						
470	0,7	0,7	0,8	0,8	0,8	0,8	0,8	0,9	0,9	0,9	0,9	0,9	1,0	1,0	1,0	1,1						
480	0,7	0,8	0,8	0,8	0,8	0,9	0,9	0,9	0,9	1,0	1,0	1,0	1,0	1,1	1,1	1,1						
490	0,8	0,8	0,8	0,9	0,9	0,9	0,9	1,0	1,0	1,0	1,1	1,1	1,1	1,1	1,2	1,2						
500	0,8	0,8	0,9	0,9	0,9	1,0	1,0	1,0	1,1	1,1	1,1	1,1	1,2	1,2	1,2	1,3						
510	0,8	0,9	0,9	0,9	1,0	1,0	1,0	1,1	1,1	1,1	1,2	1,2	1,2	1,3	1,3	1,3						
520	0,9	0,9	1,0	1,0	1,0	1,1	1,1	1,1	1,2	1,2	1,2	1,3	1,3	1,3	1,4	1,4						
530	0,9	1,0	1,0	1,0	1,1	1,1	1,2	1,2	1,2	1,3	1,3	1,4	1,4	1,4	1,5	1,5						
540	1,0	1,0	1,1	1,1	1,1	1,2	1,2	1,3	1,3	1,3	1,4	1,4	1,5	1,5	1,6	1,6						
550	1,0	1,1	1,1	1,2	1,2	1,2	1,3	1,3	1,4	1,4	1,5	1,5	1,6	1,6	1,6	1,7						
560	1,1	1,1	1,2	1,2	1,3	1,3	1,4	1,4	1,5	1,5	1,5	1,6	1,6	1,7	1,7	1,8						
570	1,1	1,2	1,2	1,3	1,3	1,4	1,4	1,5	1,5	1,6	1,6	1,7	1,7	1,8	1,8	1,9						
580	1,2	1,2	1,3	1,3	1,4	1,5	1,5	1,6	1,6	1,7	1,7	1,8	1,8	1,9	1,9	2,0						
590	1,2	1,3	1,4	1,4	1,5	1,5	1,6	1,7	1,7	1,8	1,8	1,9	1,9	2,0	2,1	2,1						
600	1,3	1,4	1,4	1,5	1,6	1,6	1,7	1,7	1,8	1,9	1,9	2,0	2,1	2,1								
610	1,4	1,4	1,5	1,6	1,6	1,7	1,8	1,8	1,9	2,0	2,0	2,1										
620	1,4	1,5	1,6	1,6	1,7	1,8	1,9	1,9	2,0	2,1												
630	1,5	1,6	1,7	1,7	1,8	1,9	2,0	2,0	2,1													
640	1,6	1,7	1,7	1,8	1,9	2,0	2,1	2,1														
650	1,7	1,7	1,8	1,9	2,0	2,1																
660	1,7	1,8	1,9	2,0	2,1																	
670	1,8	1,9	2,0	2,1																		
680	1,9	2,0	2,1																			
690	2,0	2,1																				
700	2,1																					

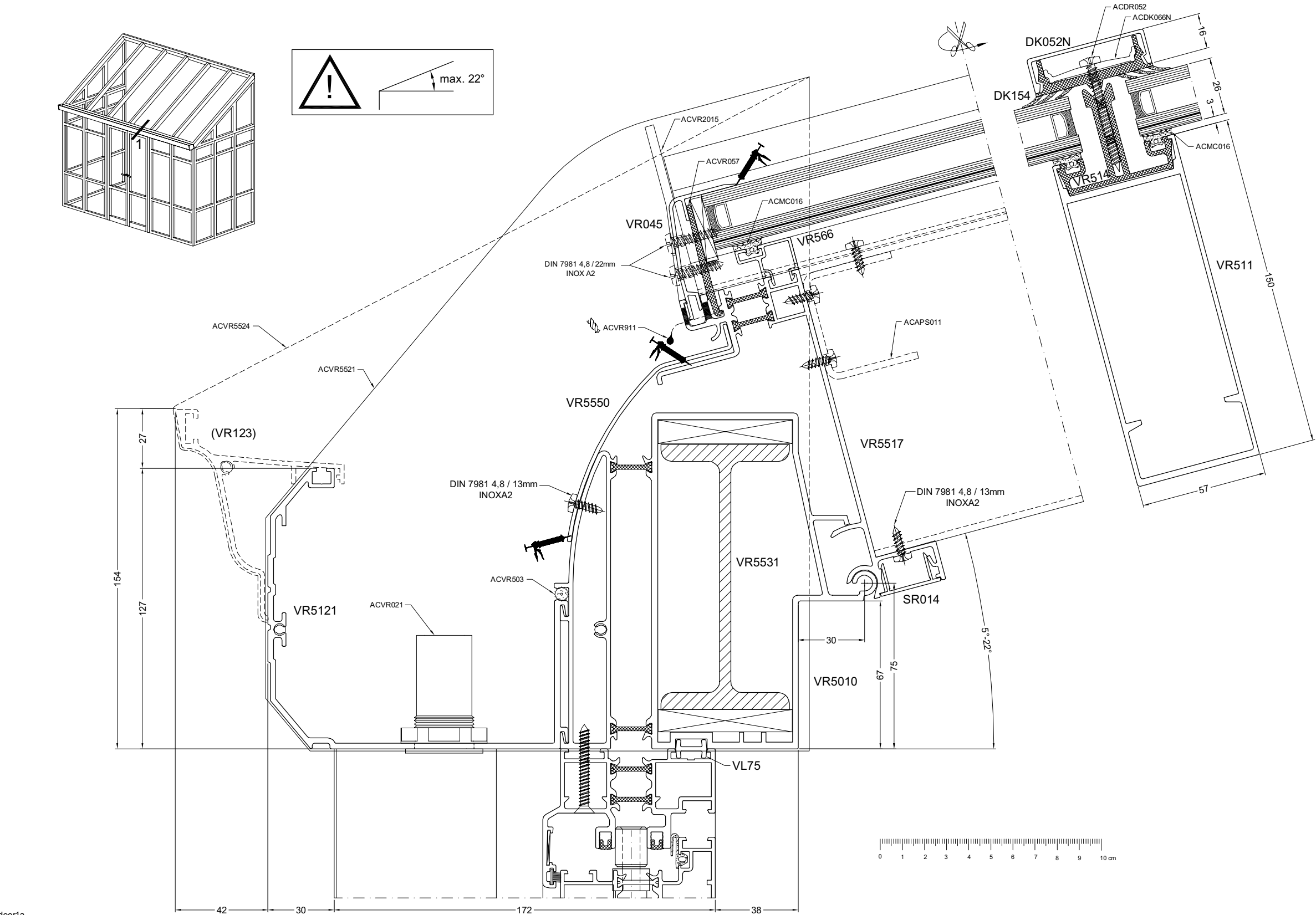


STANDAARDVERANDA
VERANDA STANDARD
STANDARD WINTERGARTEN
STANDARD CONSERVATORY

DOORSNEDE - COUPE - SCHNITT - SECTION



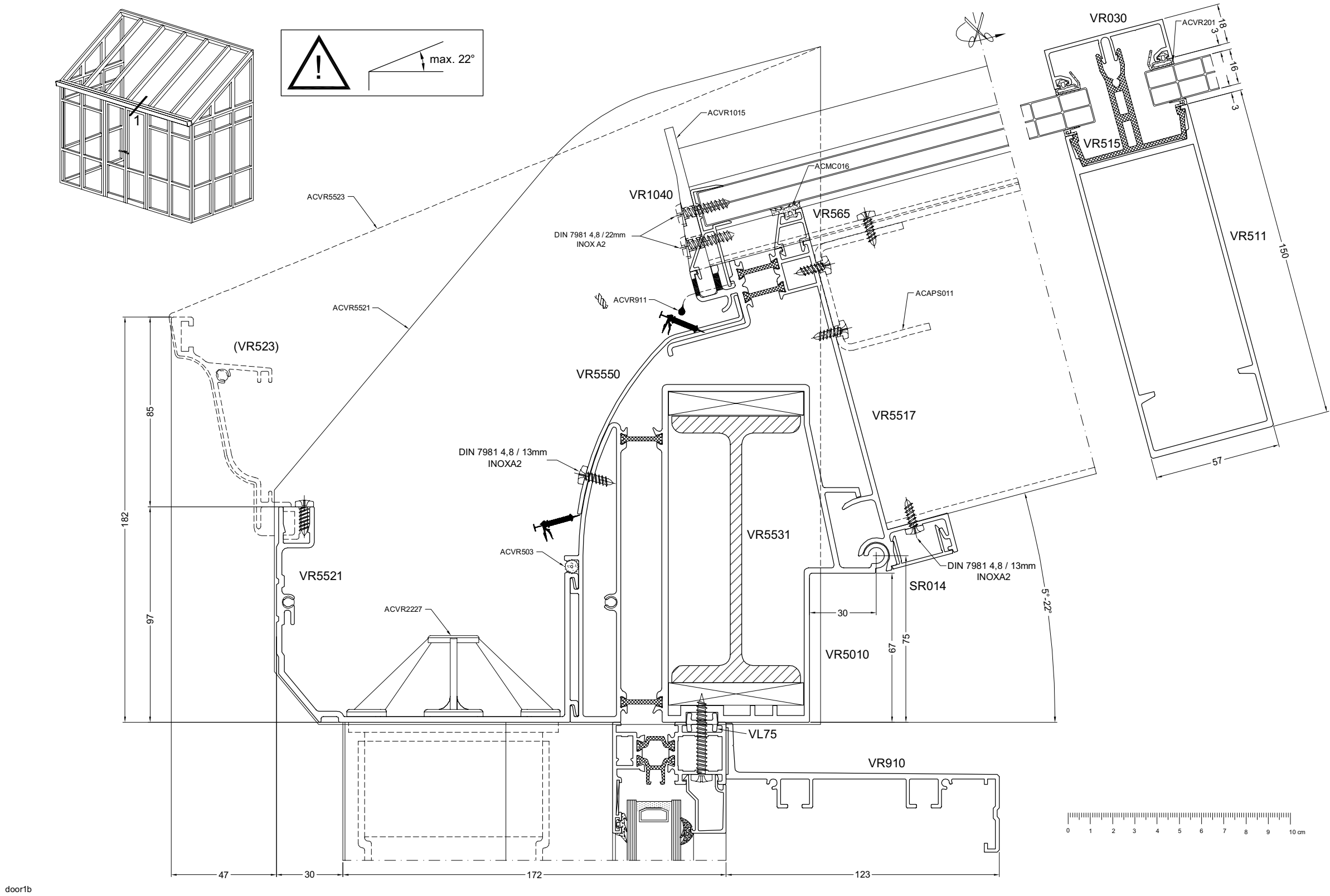
doortyp1

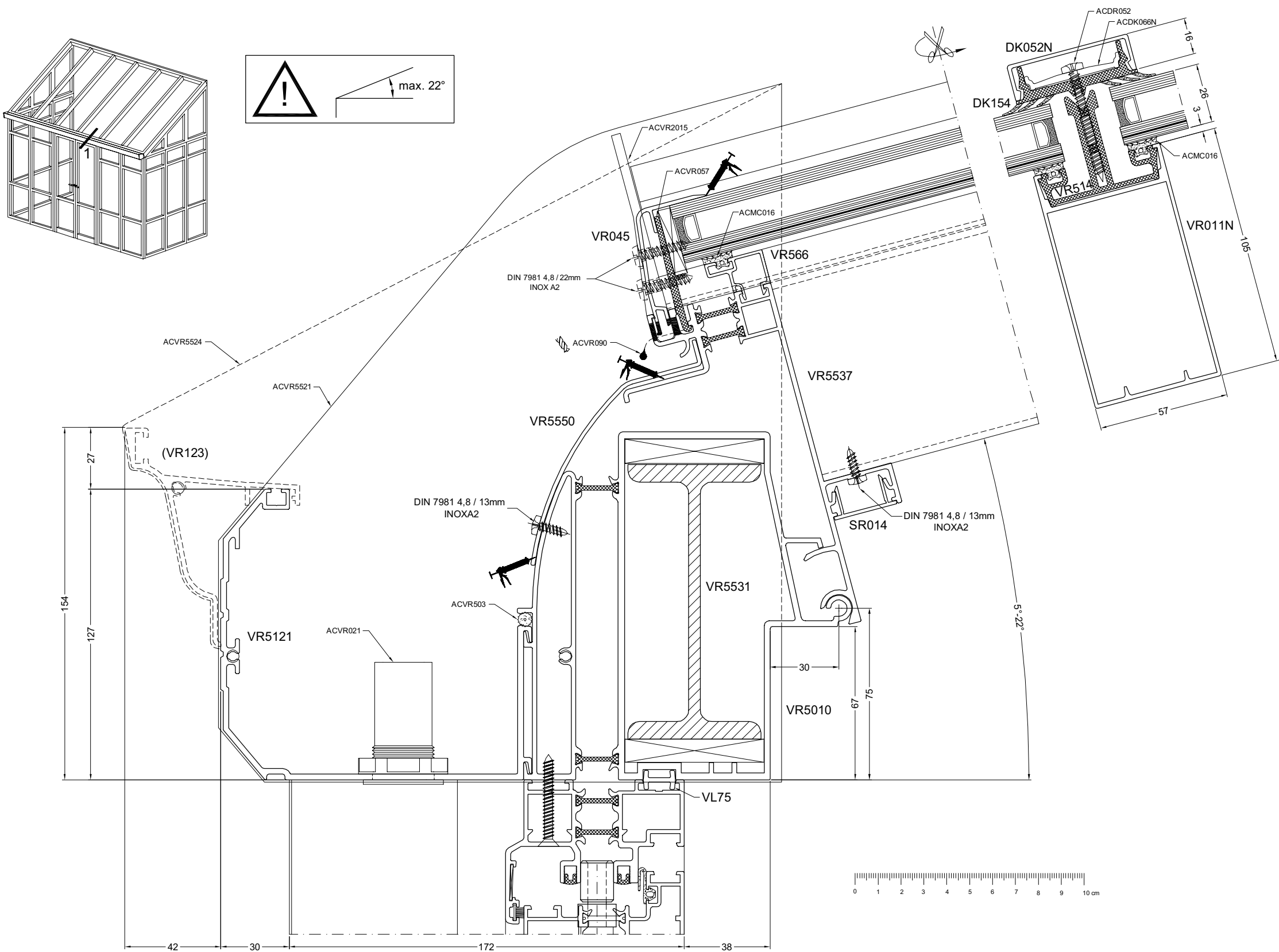


door1a

1B

DOORSNEDE - COUPE - SCHNITT - SECTION

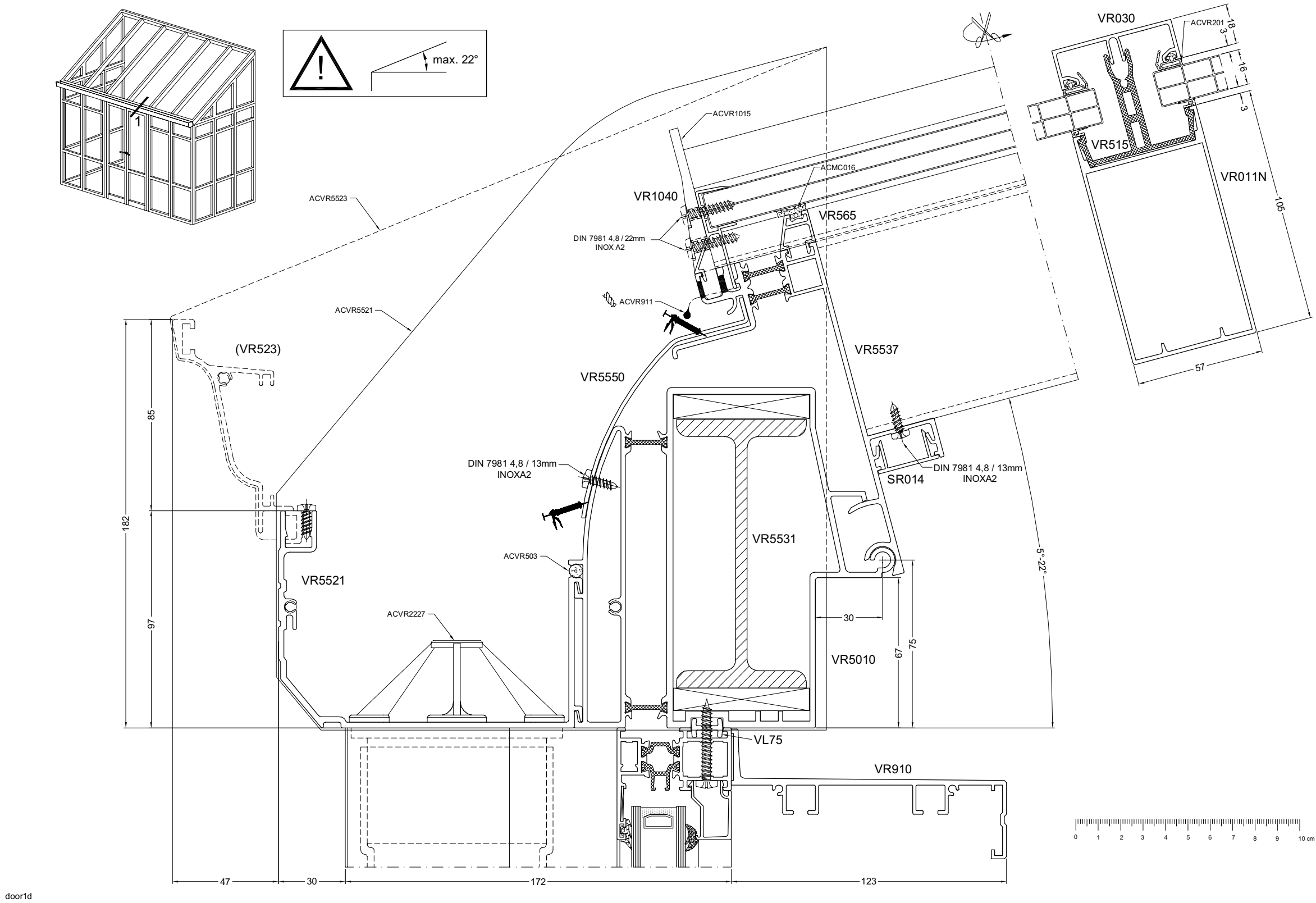


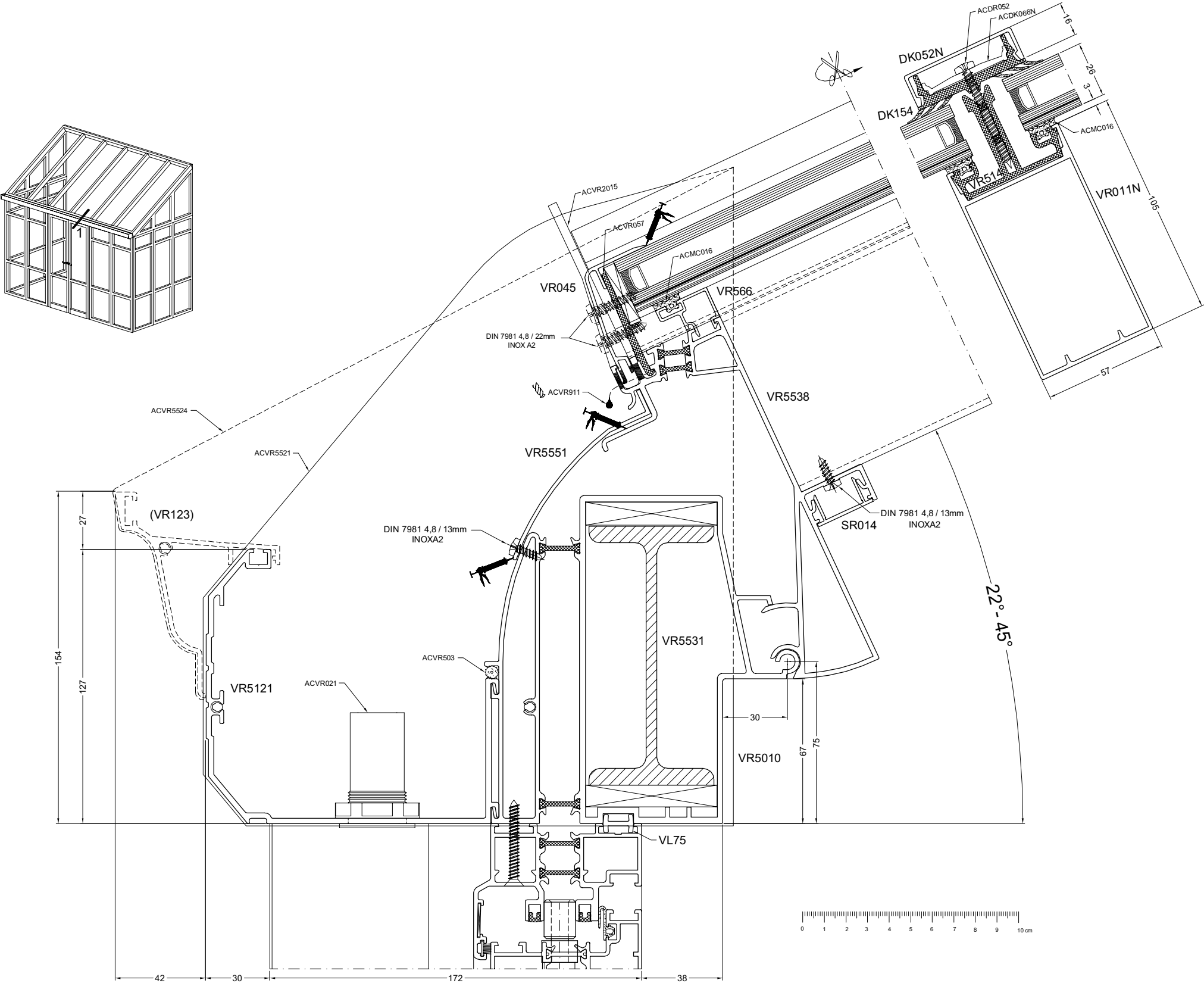


door1c

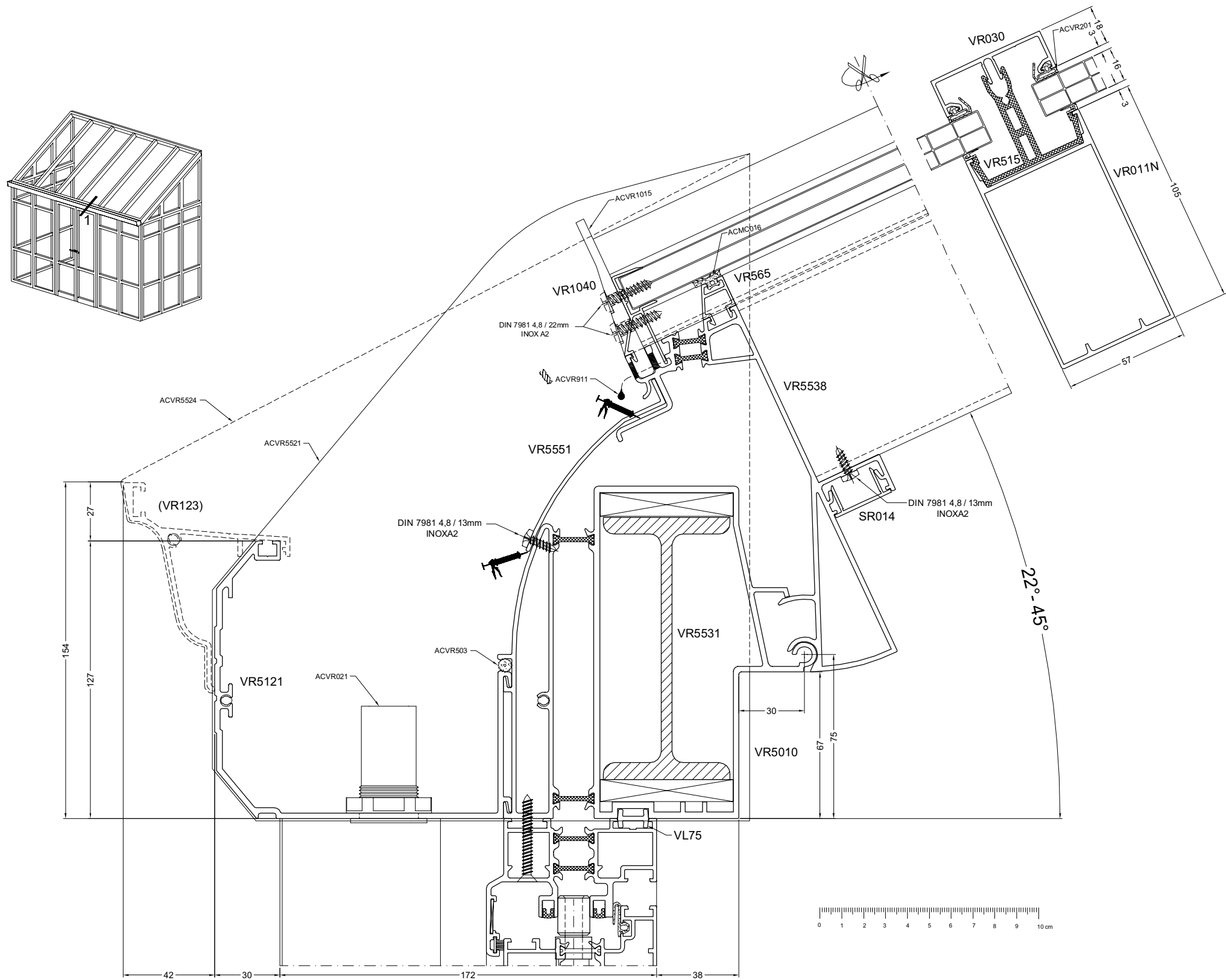
1D

DOORSNEDE - COUPE - SCHNITT - SECTION

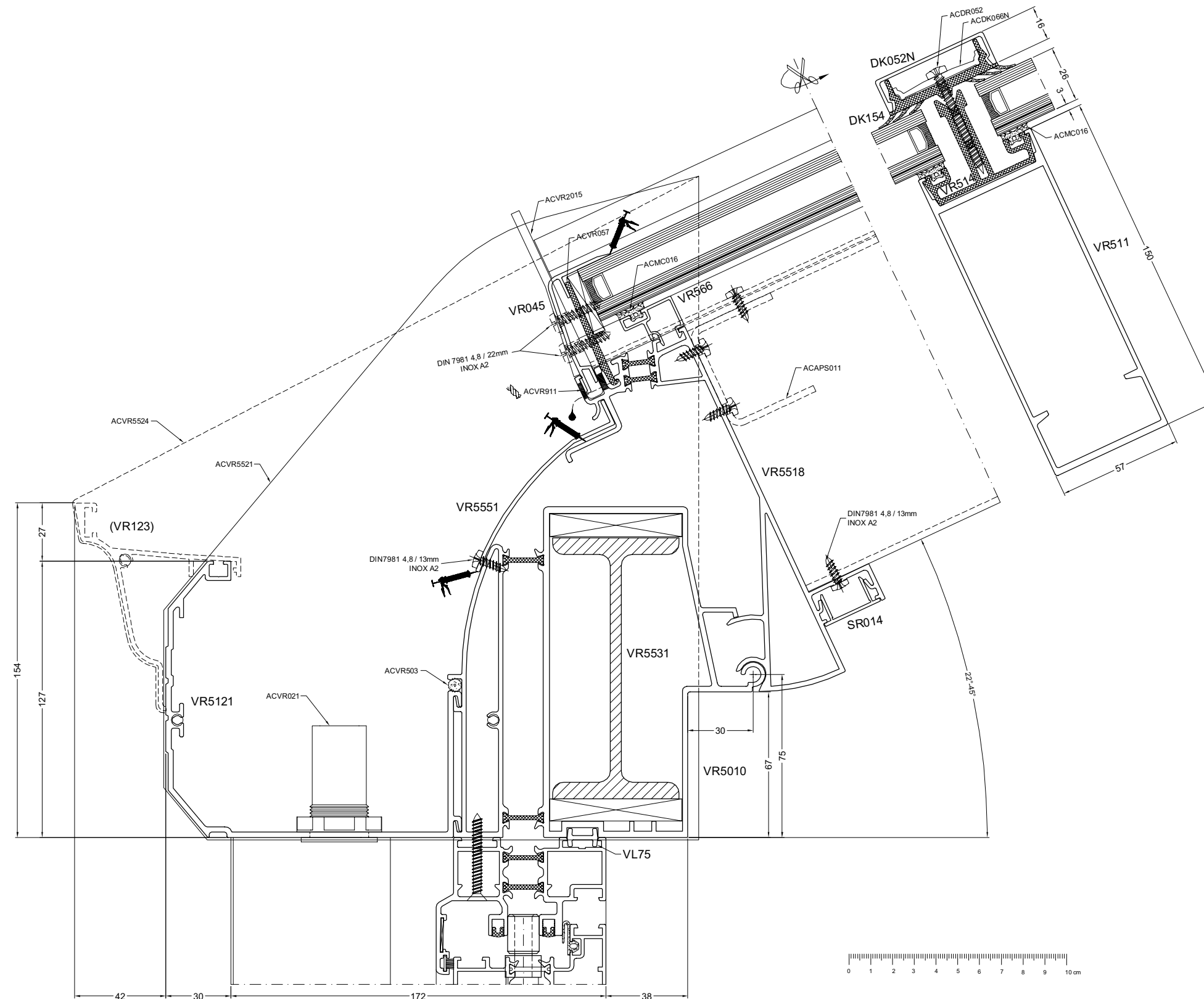
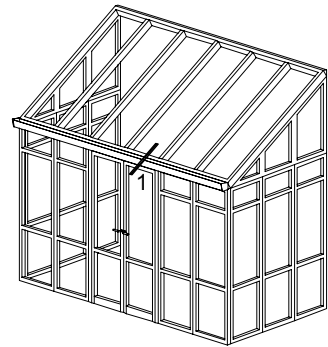




door1e

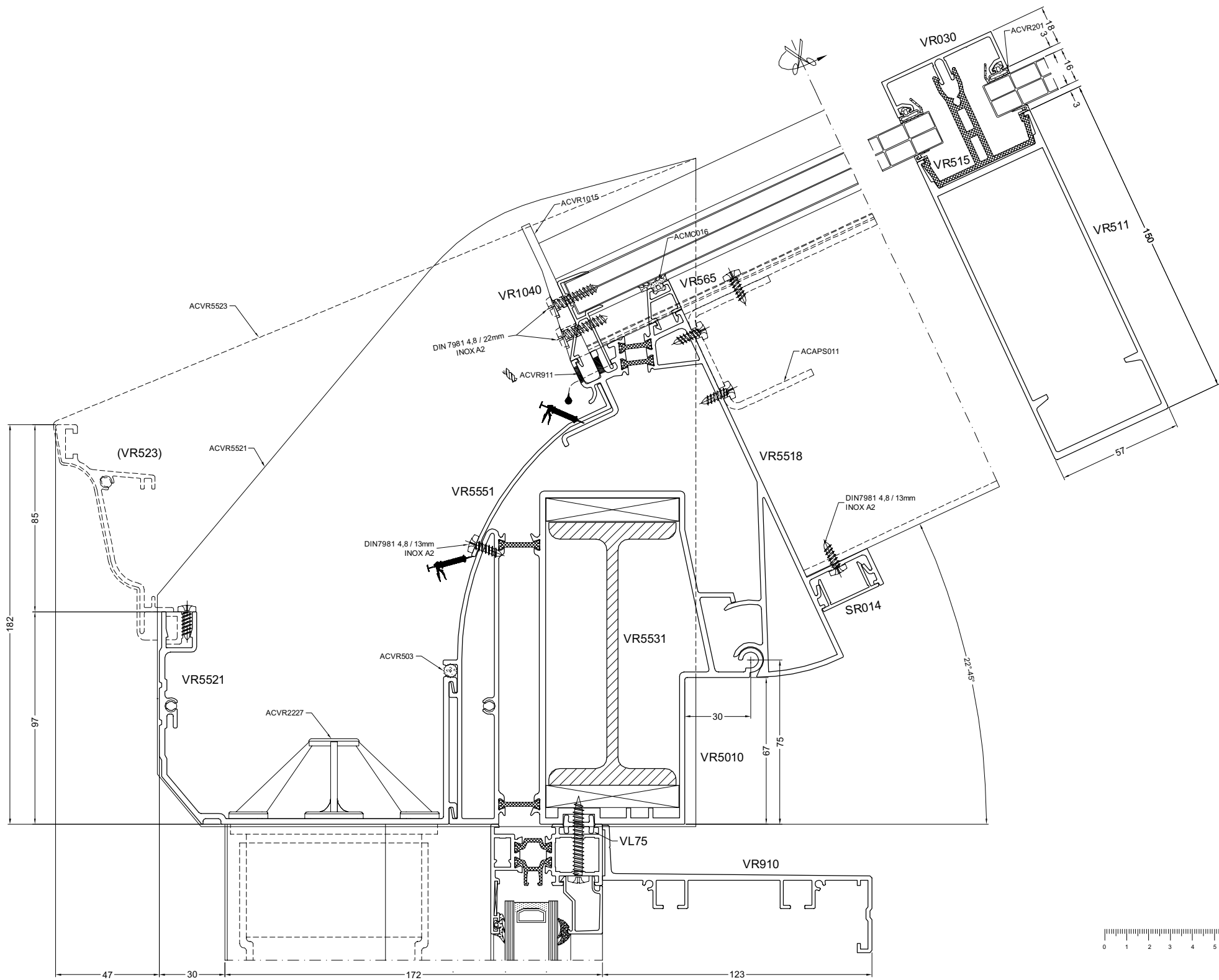
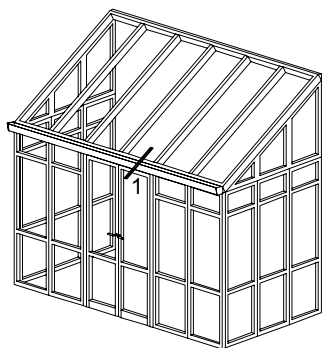


door1f

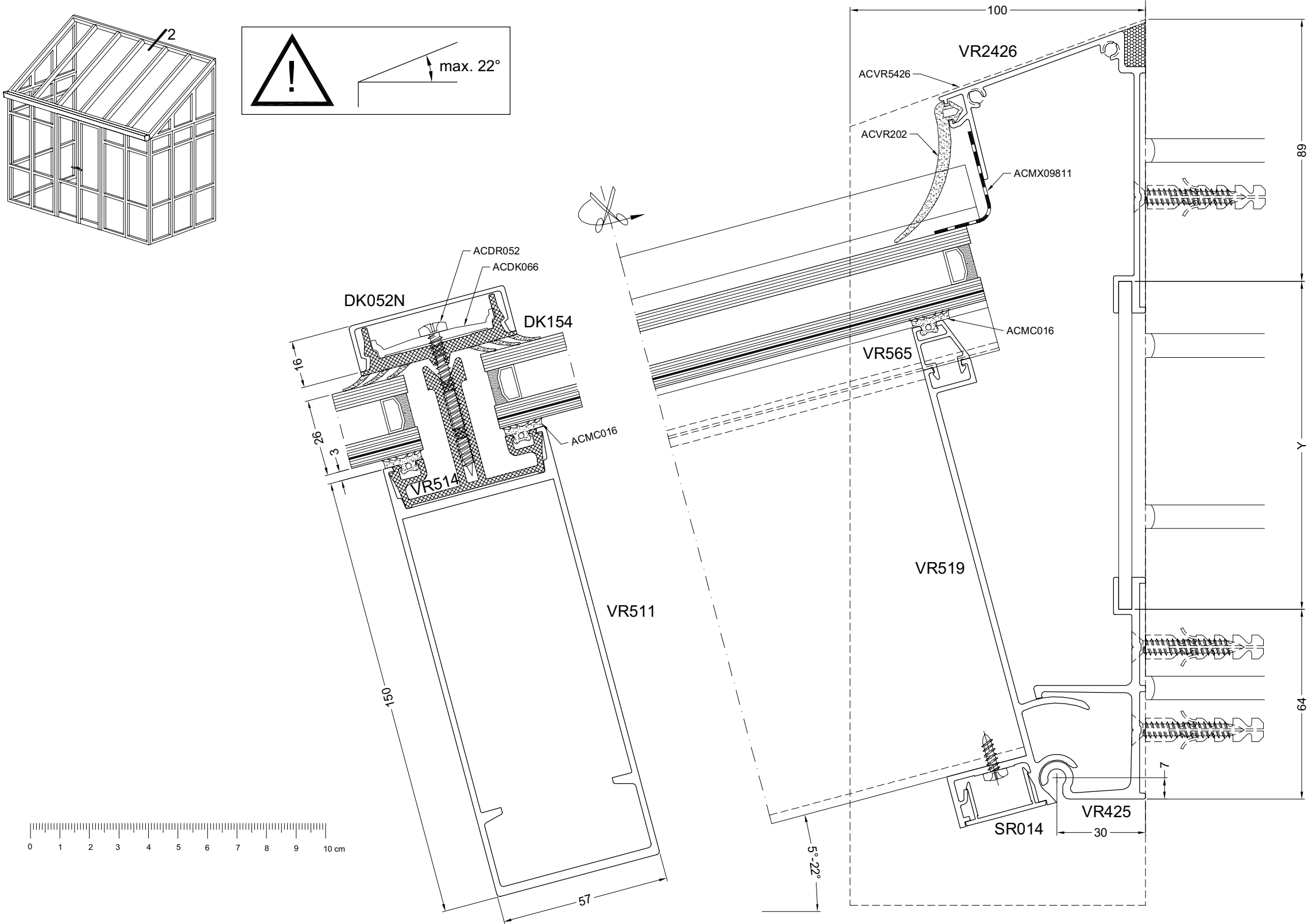


1H

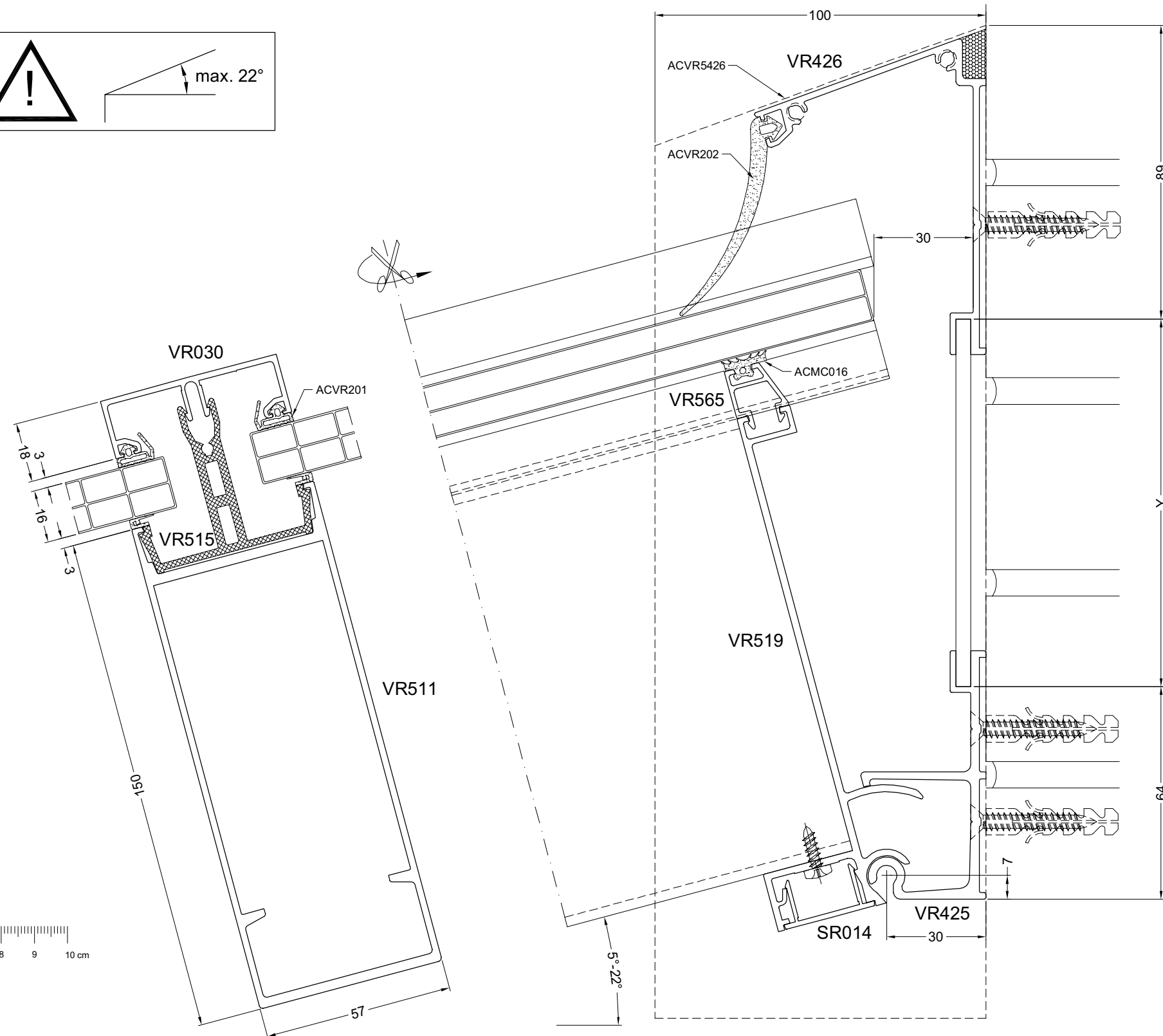
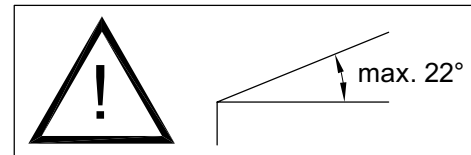
DOORSNEDE - COUPE - SCHNITT - SECTION

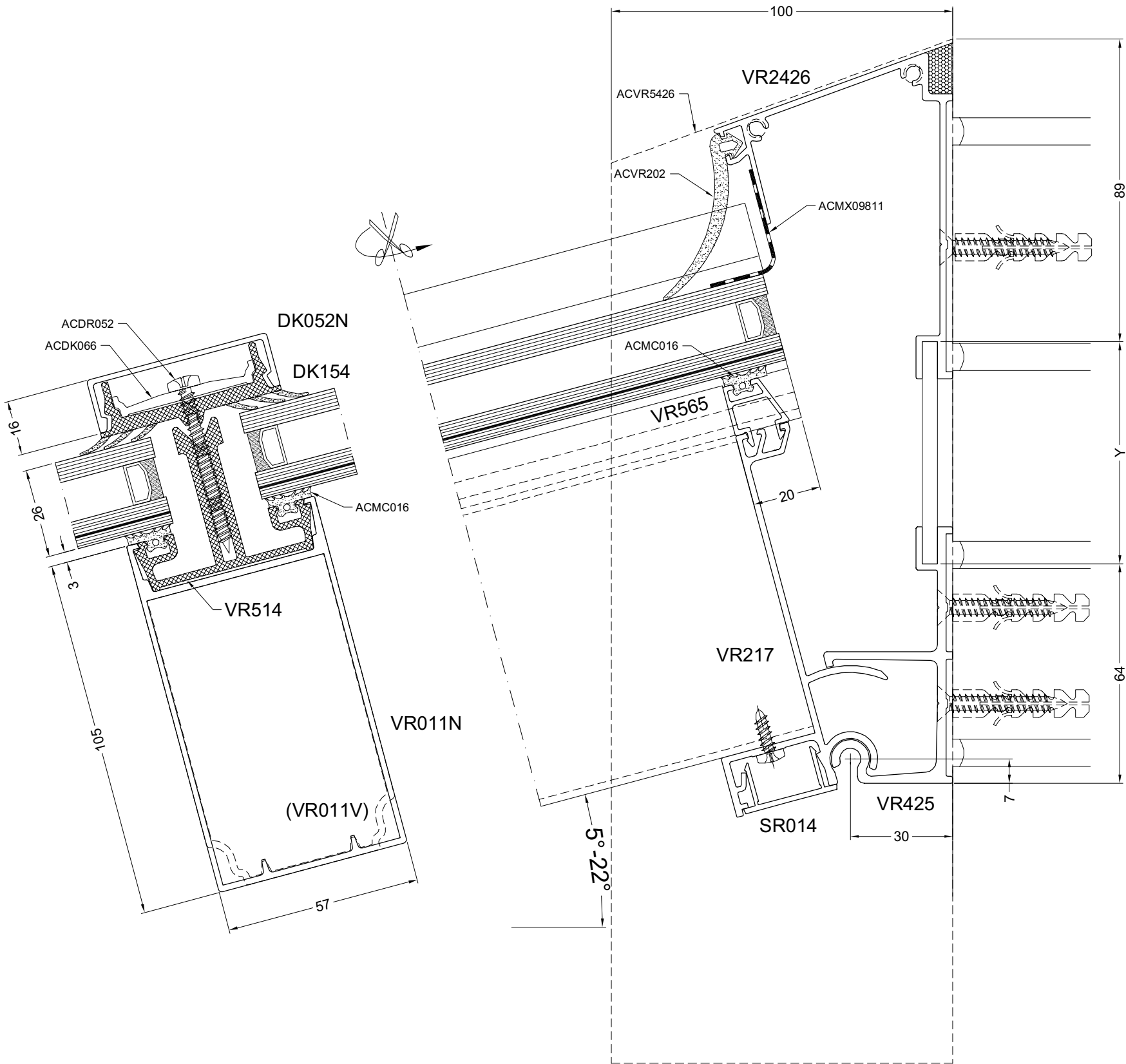
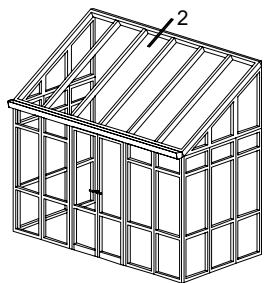


door1h



door2a

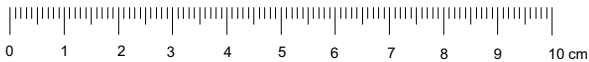
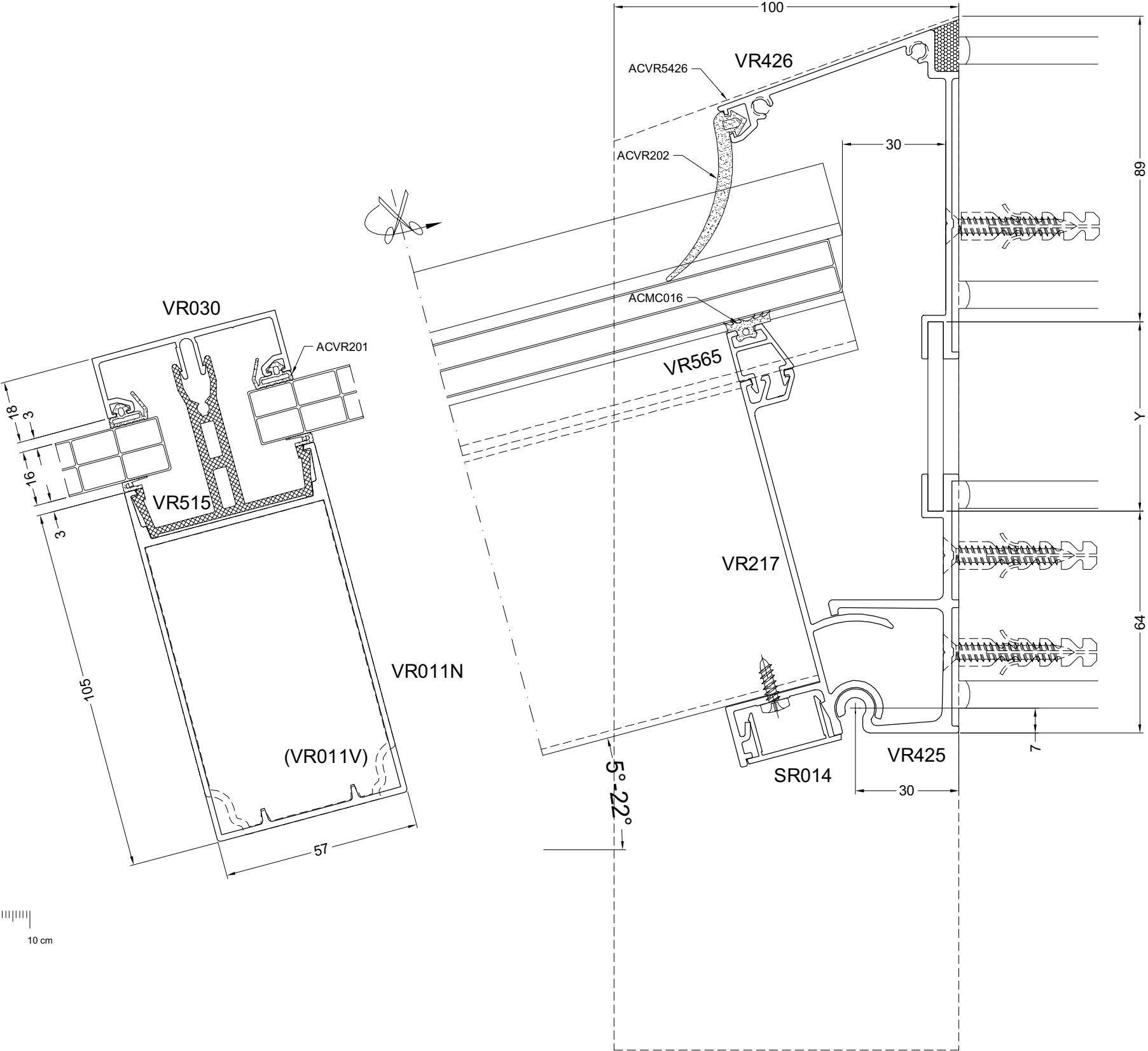
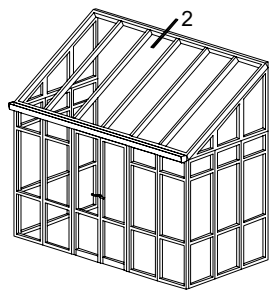




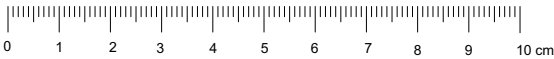
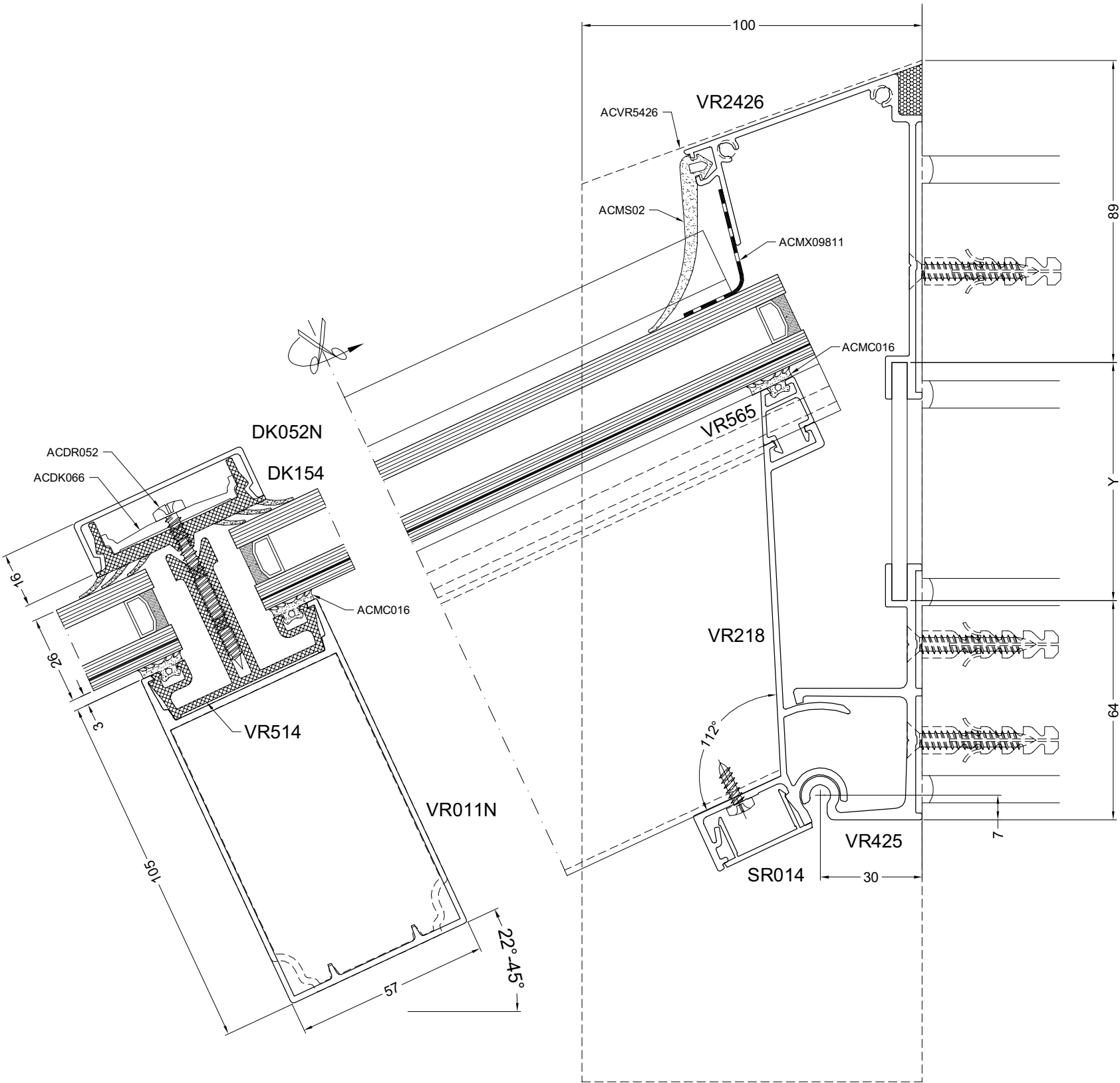
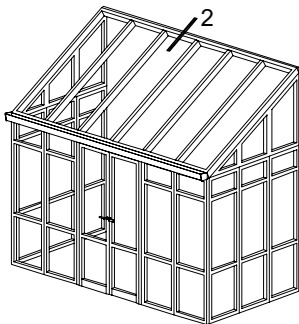
door2c

2D

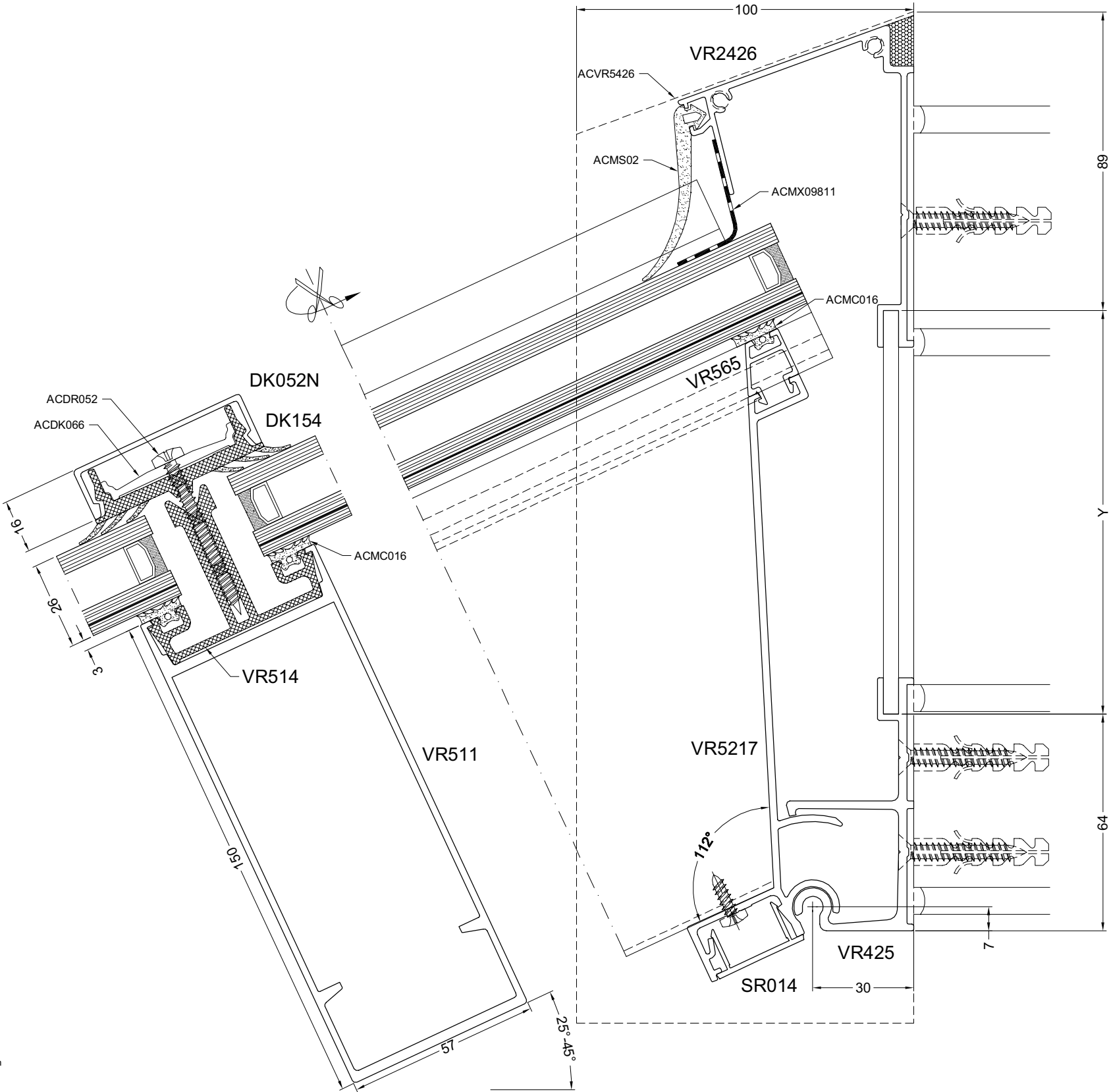
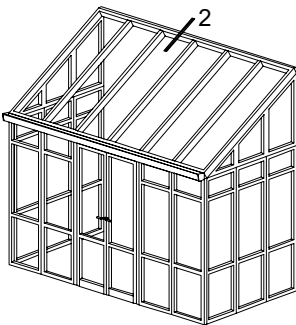
DOORSNEDE - COUPE - SCHNITT - SECTION



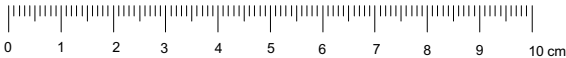
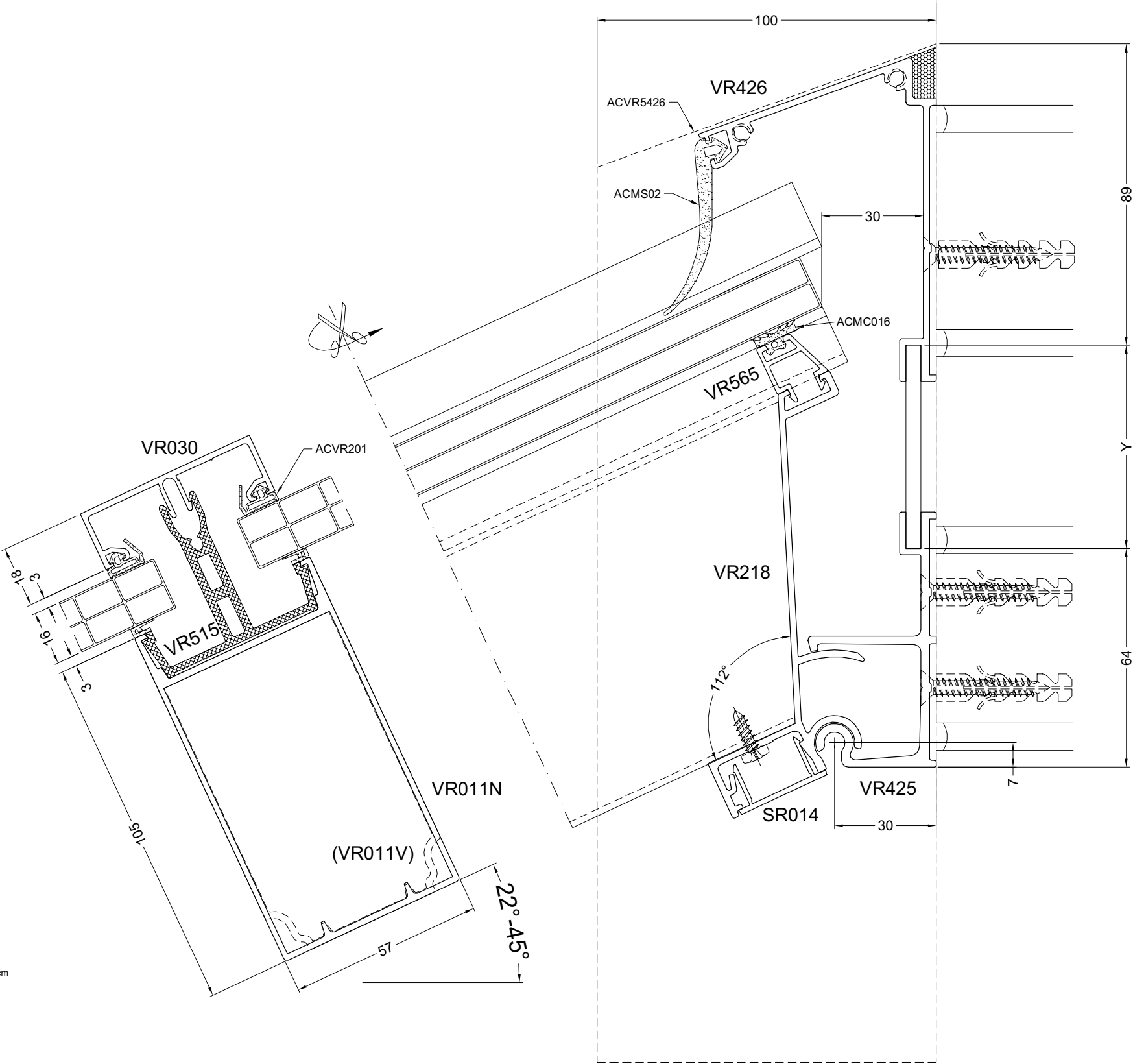
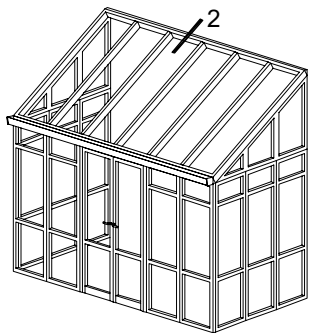
door2d



door2e

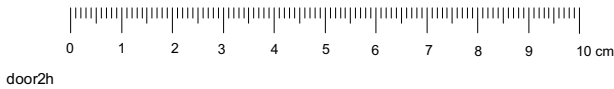
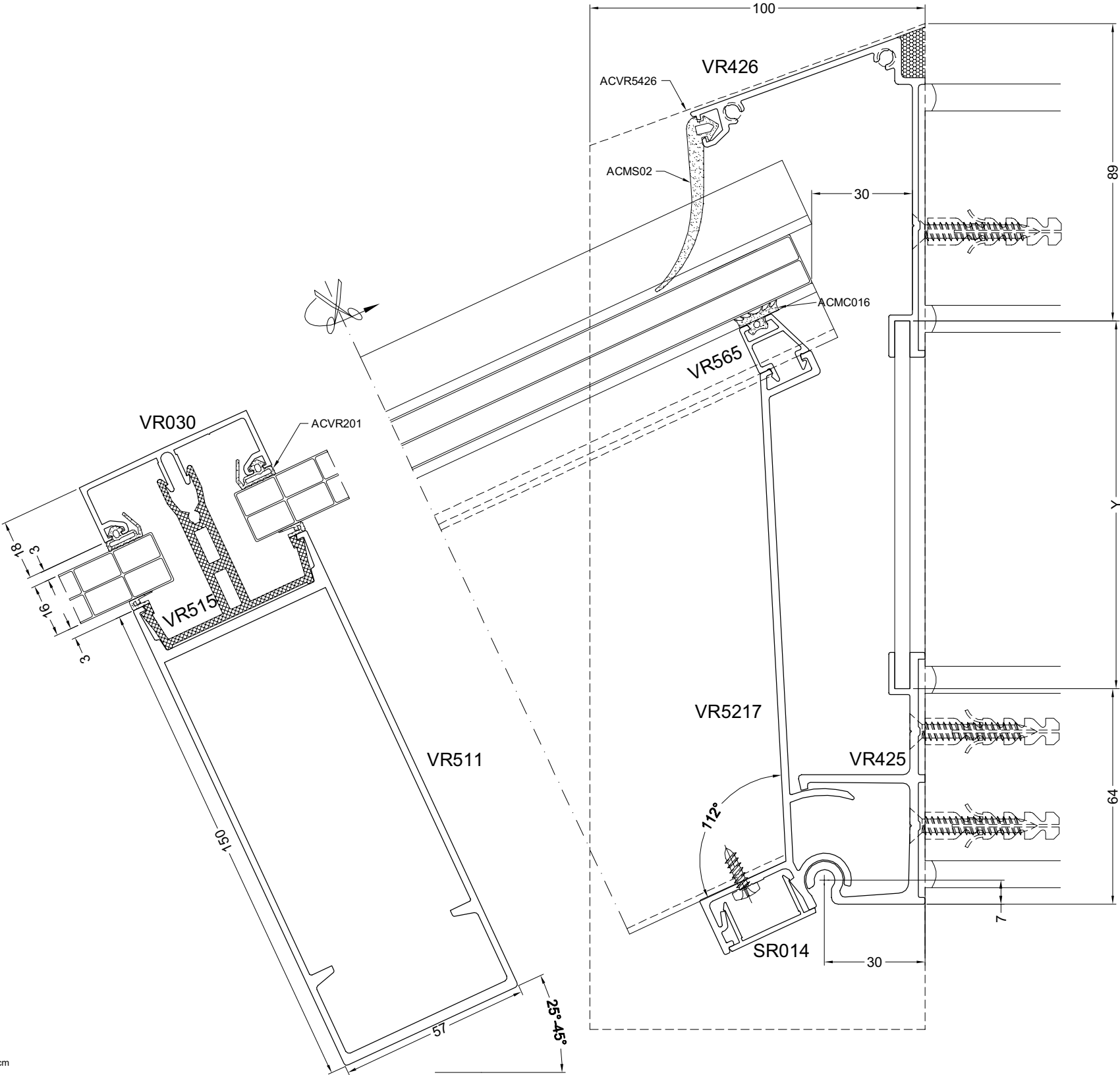
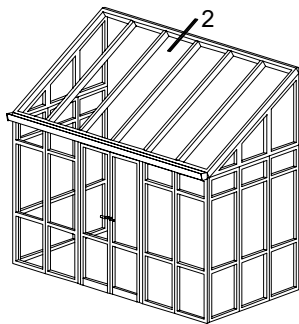


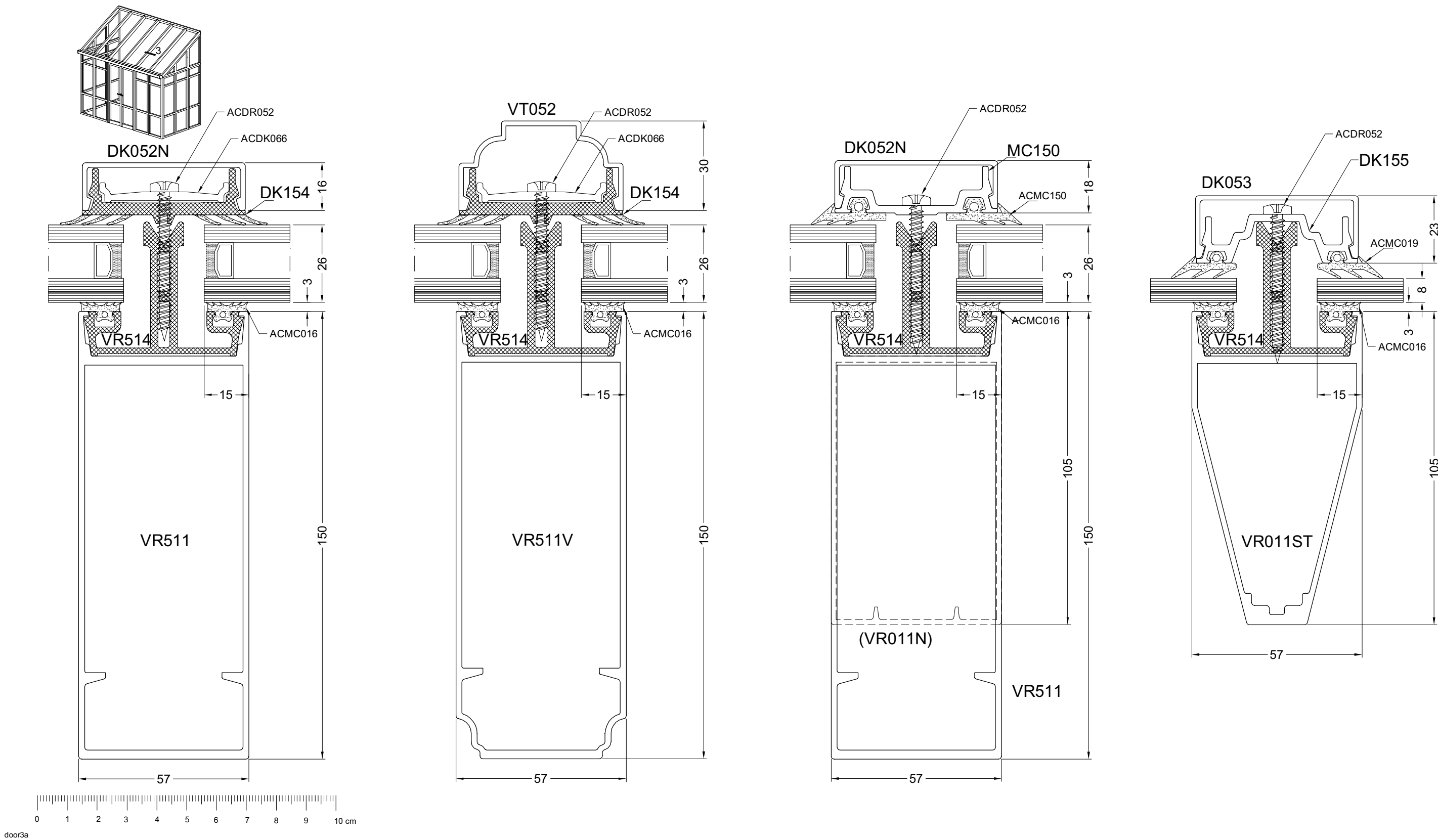
door2g

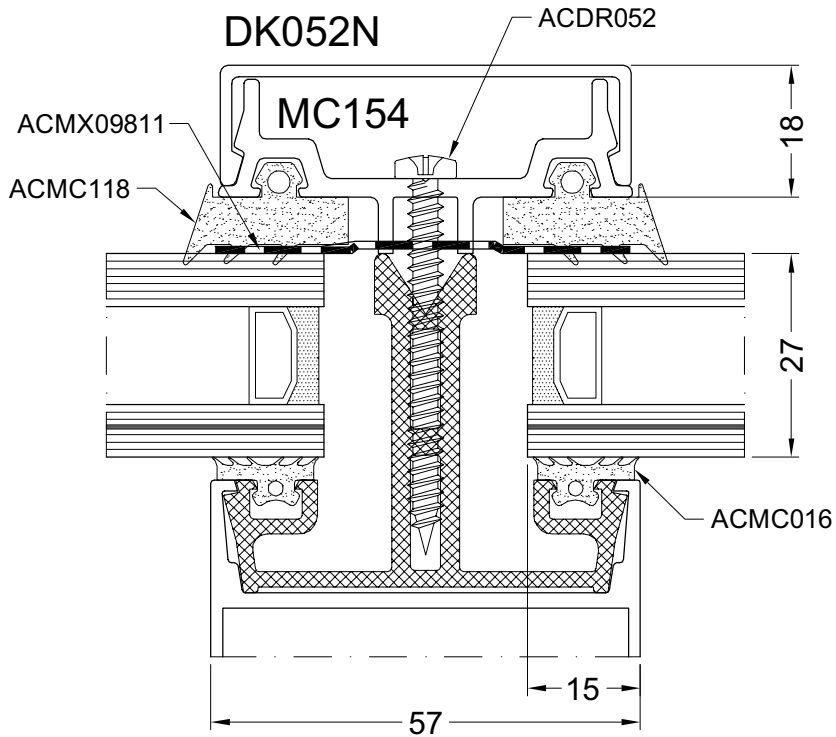
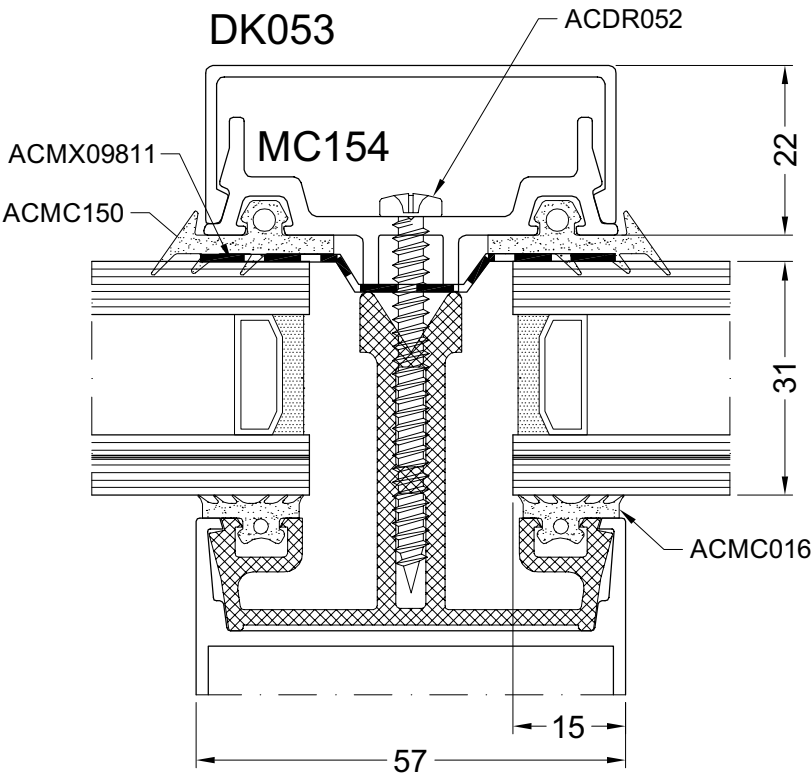
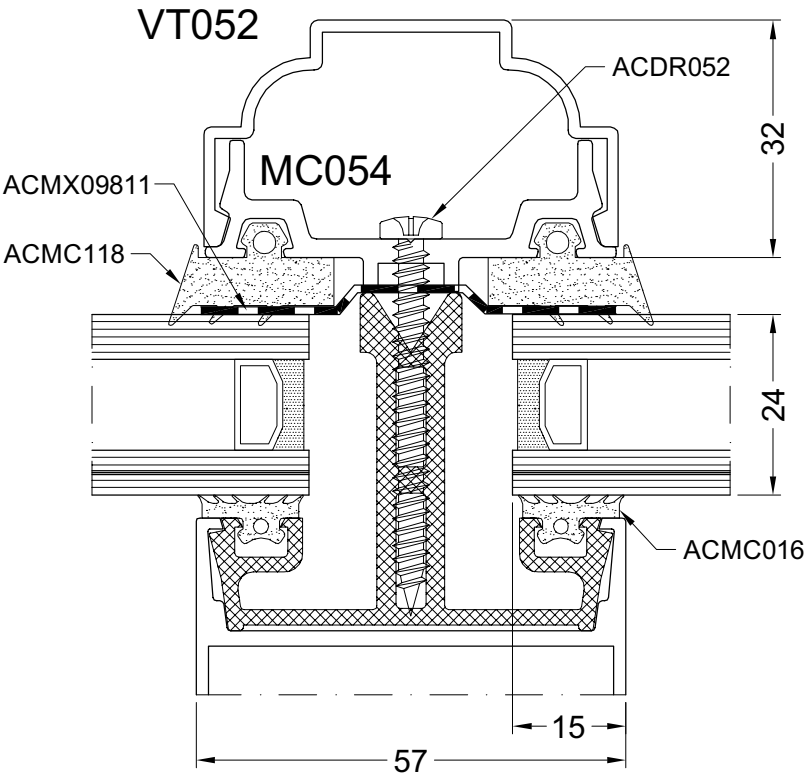
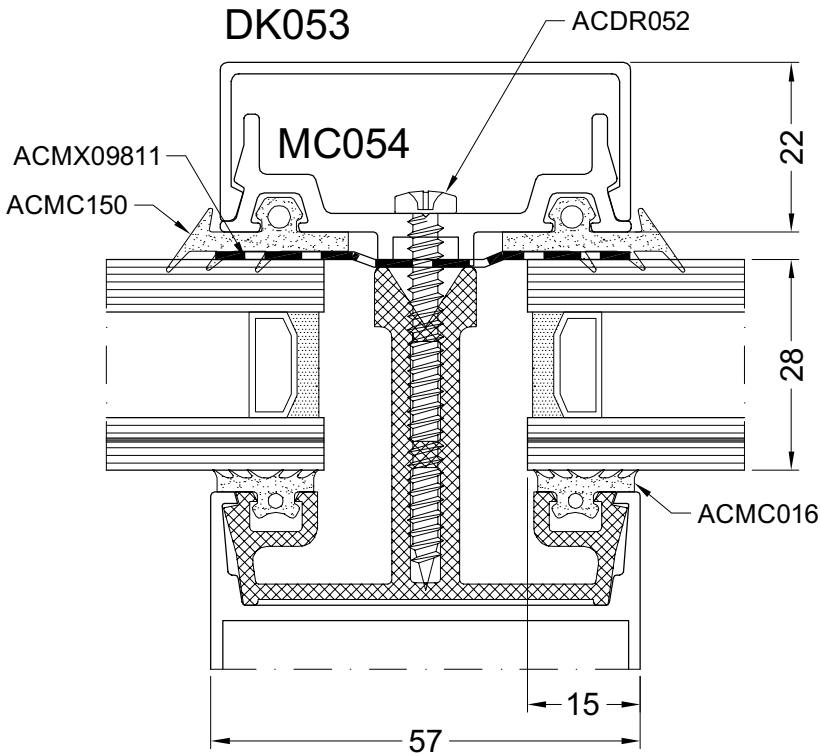
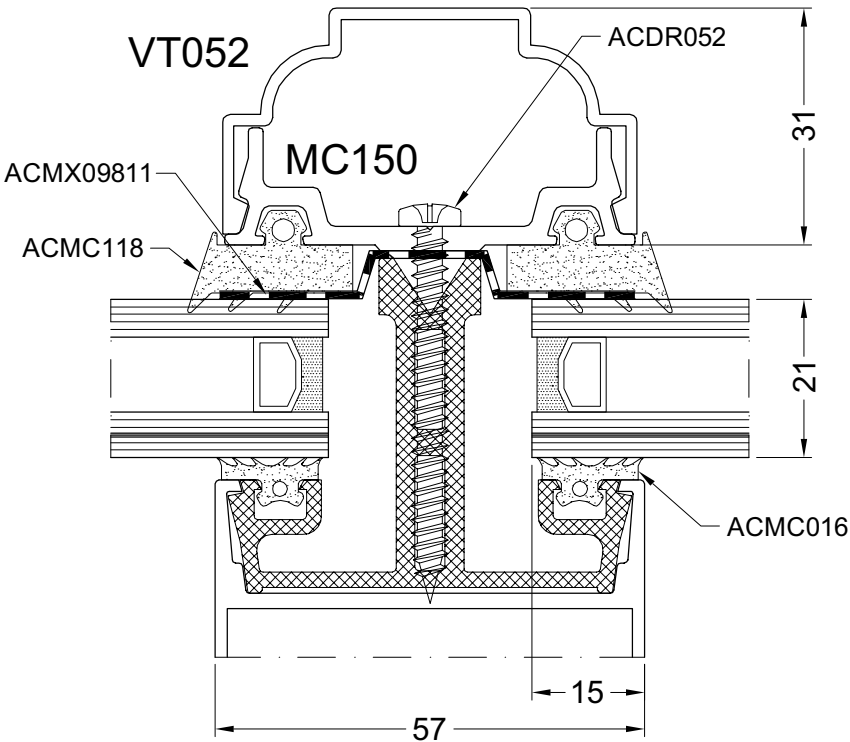
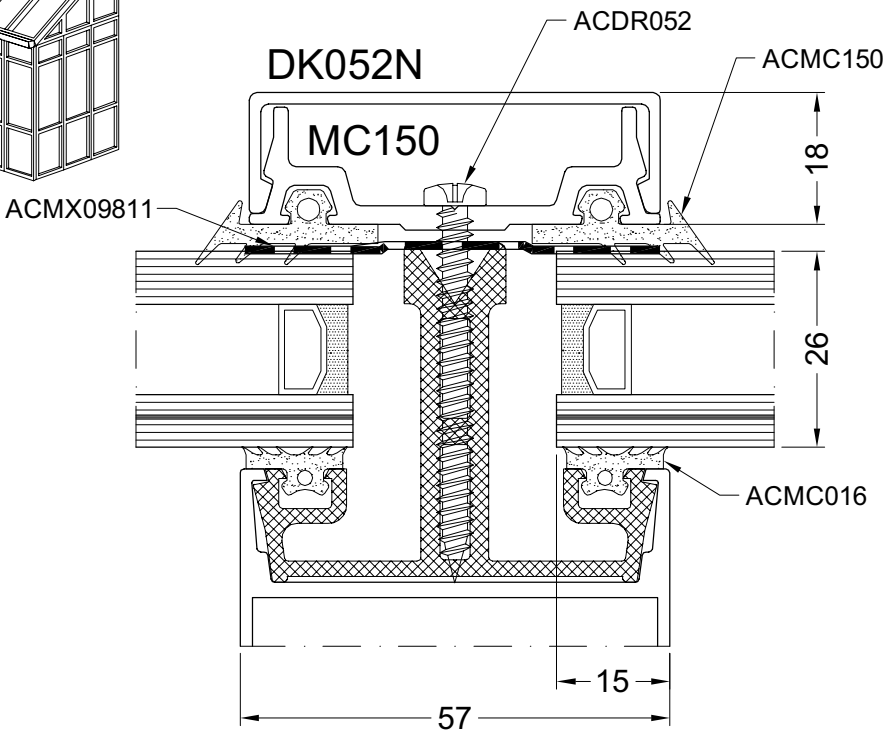
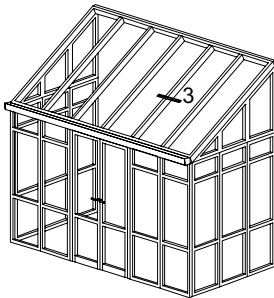


2H

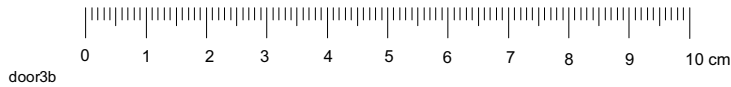
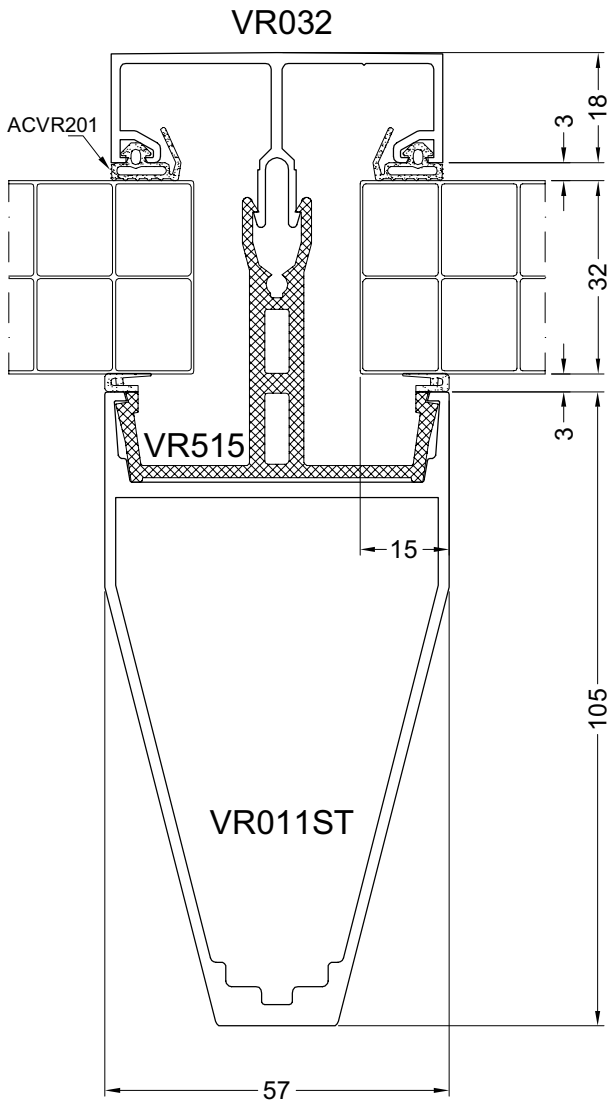
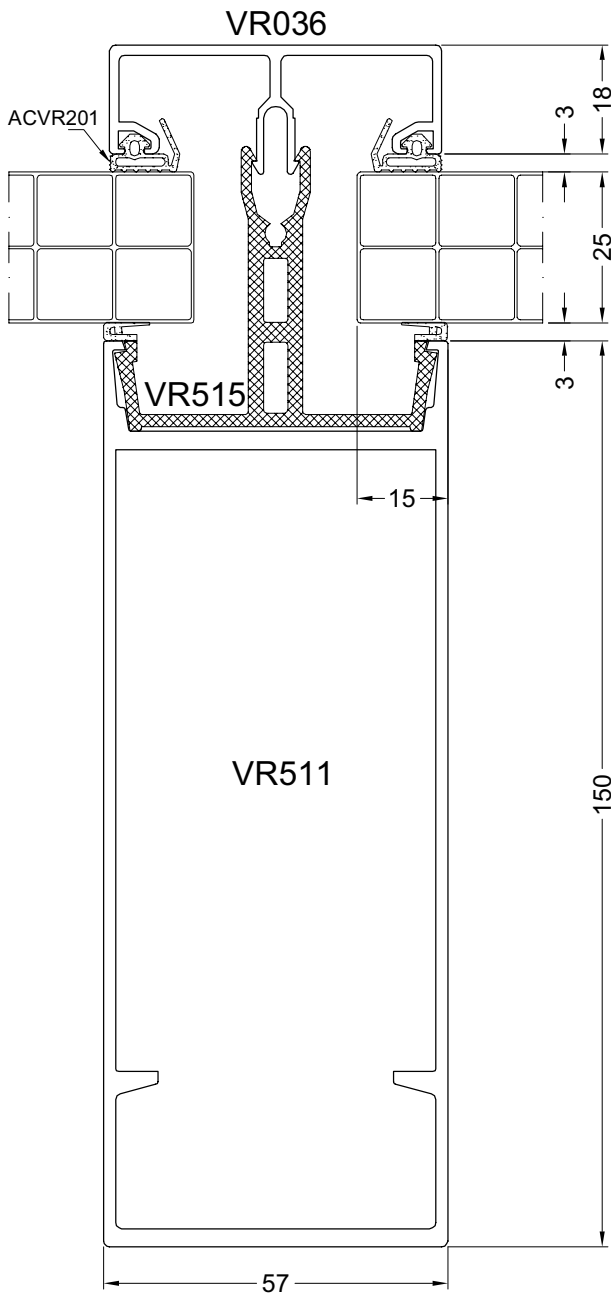
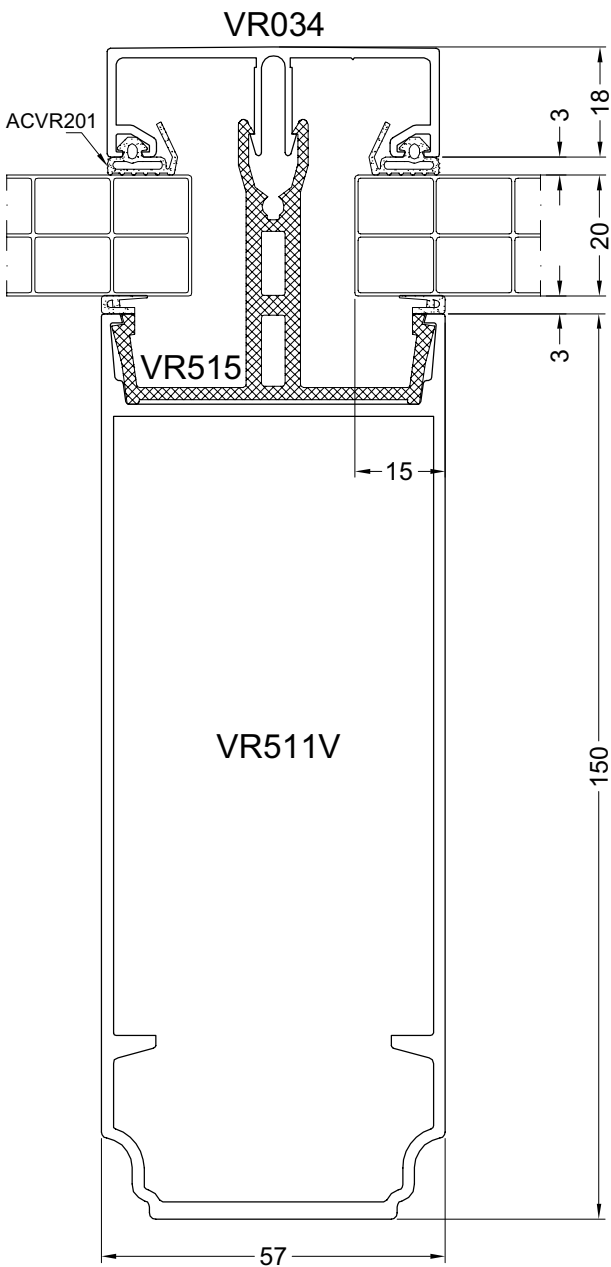
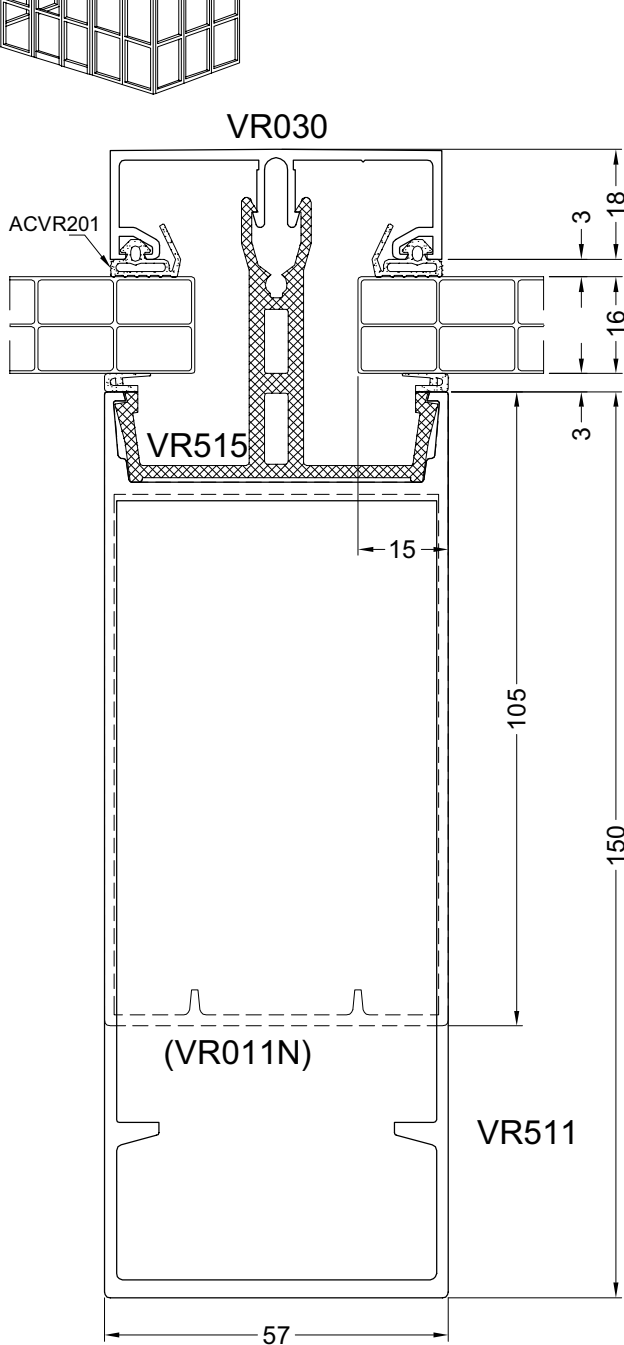
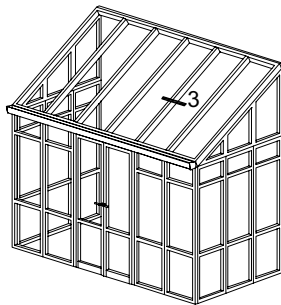
DOORSNEDE - COUPE - SCHNITT - SECTION





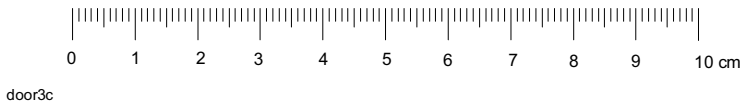
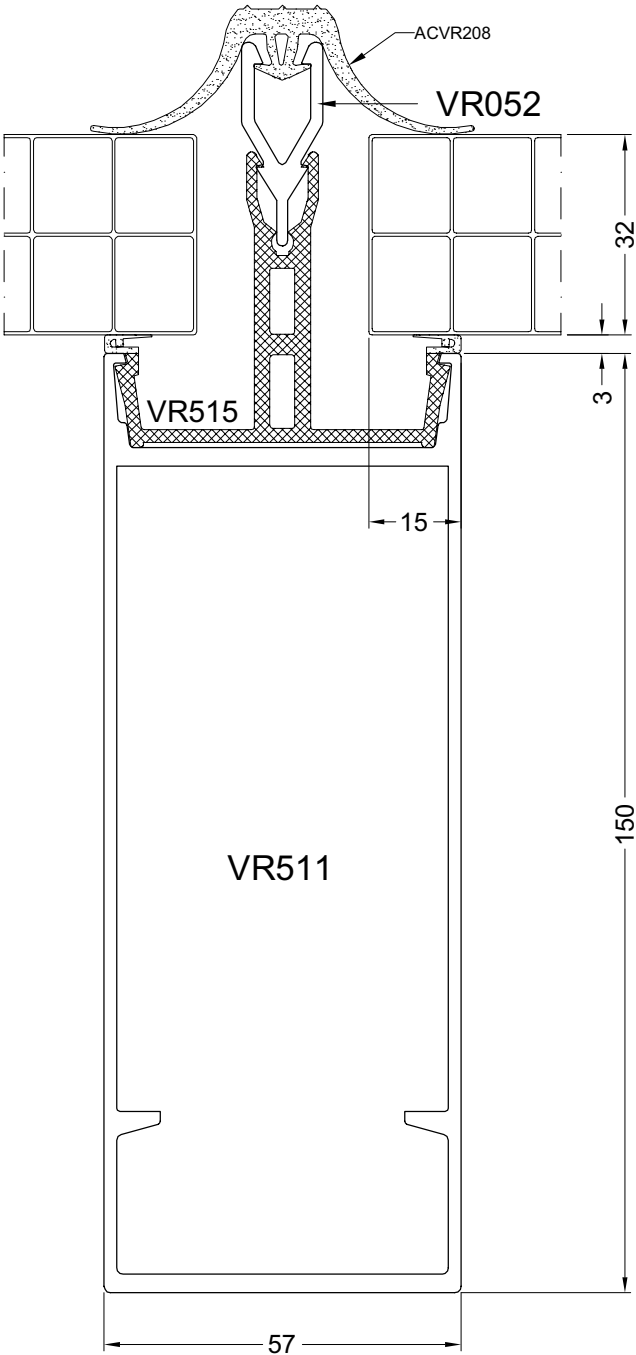
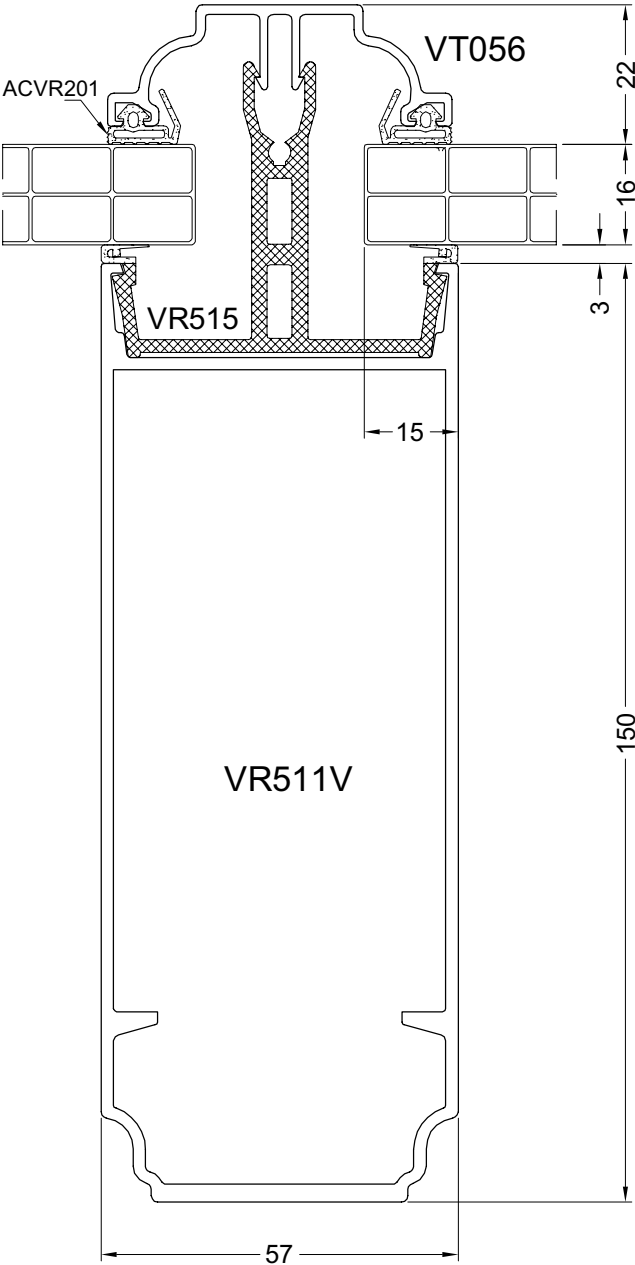
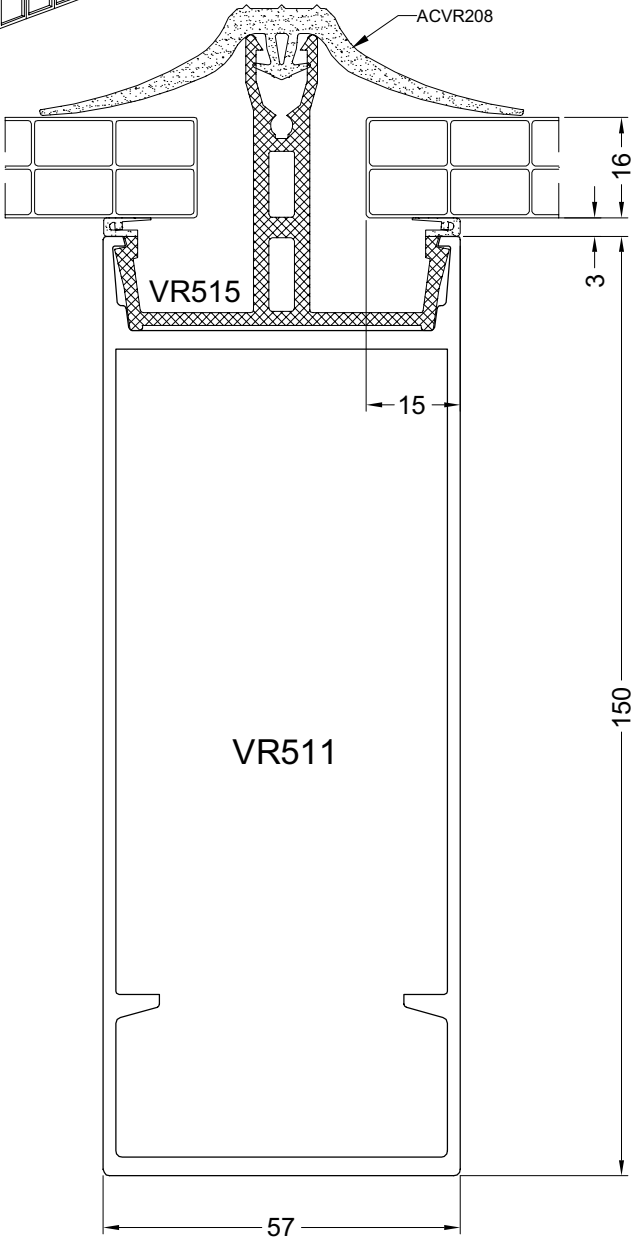
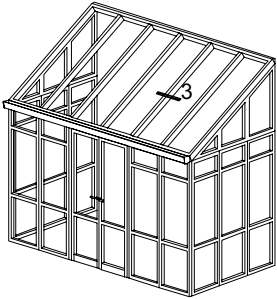


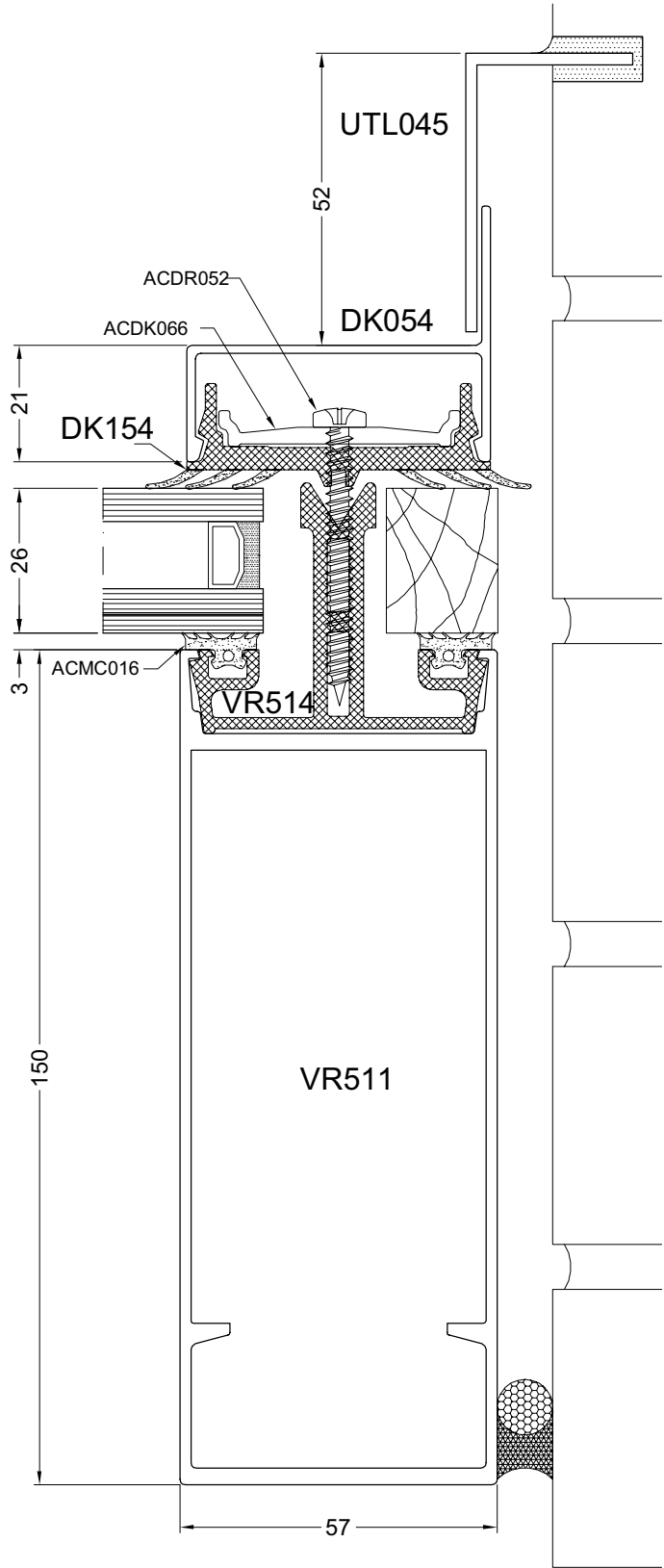
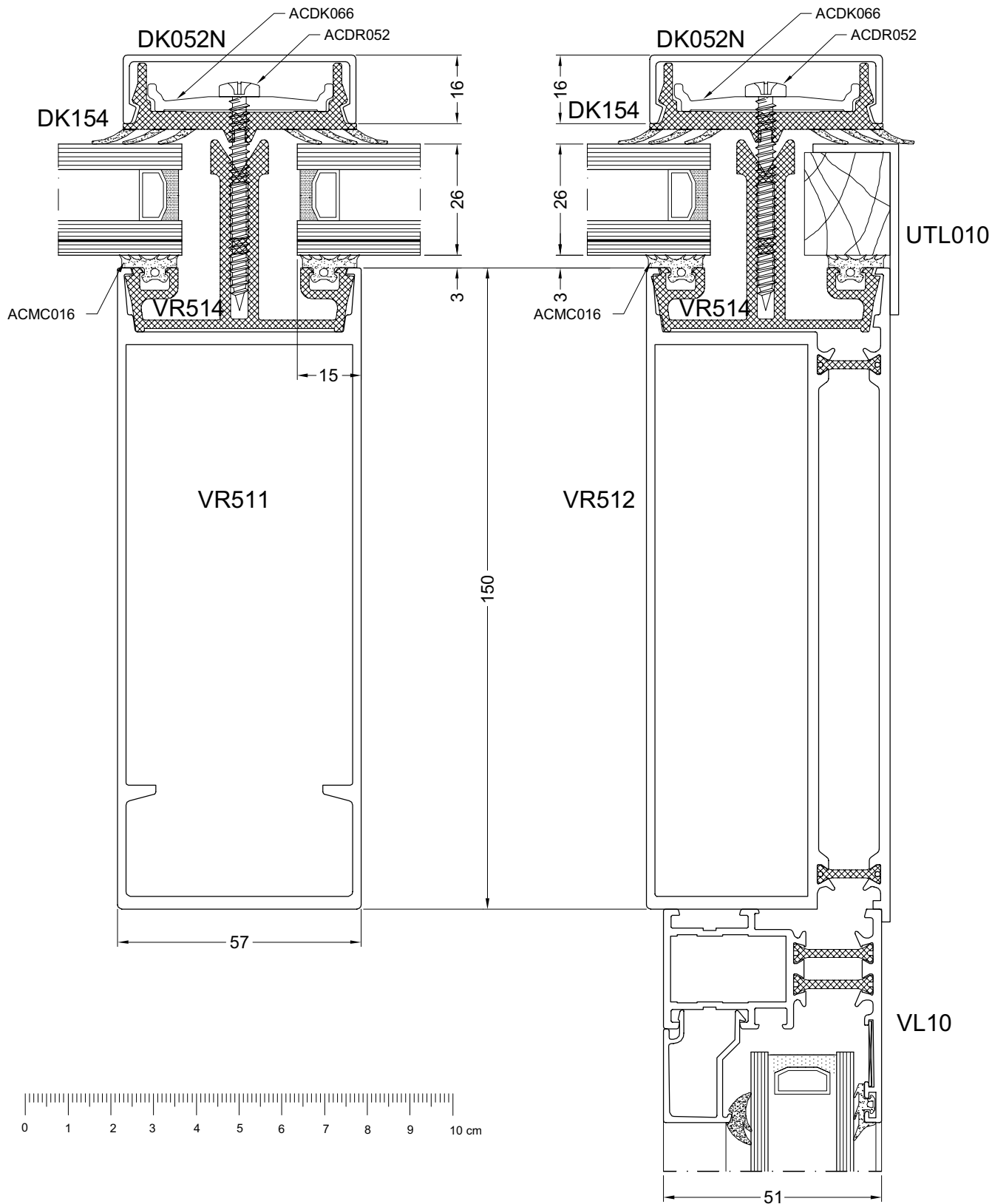
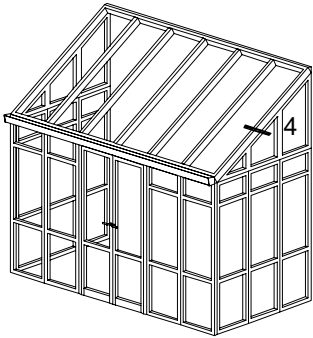
door3d



3D

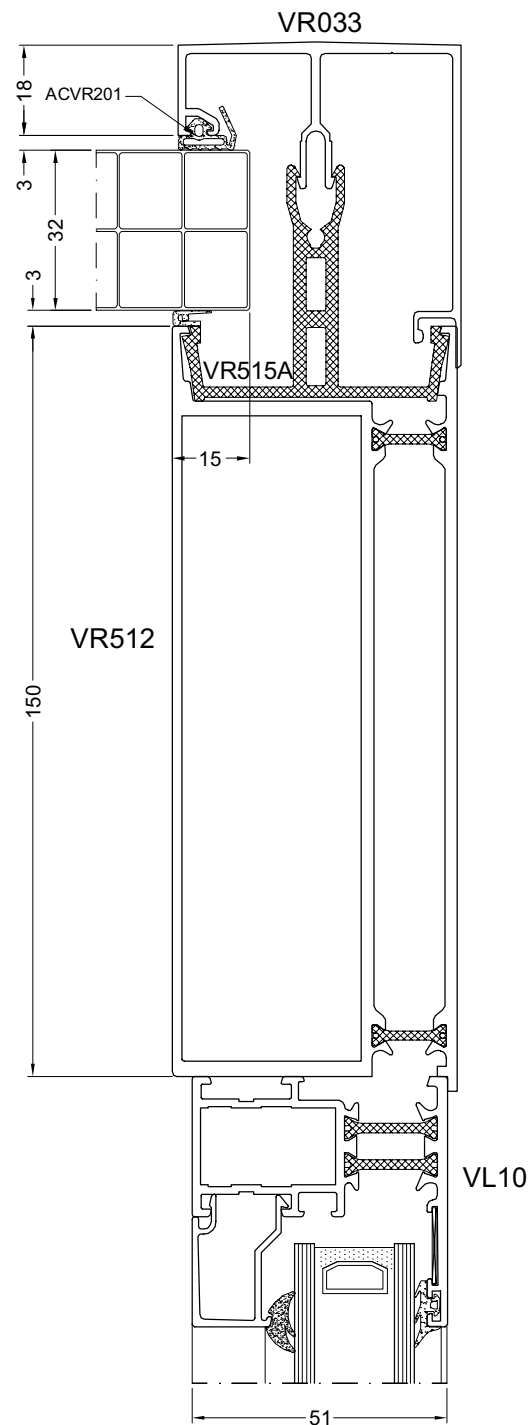
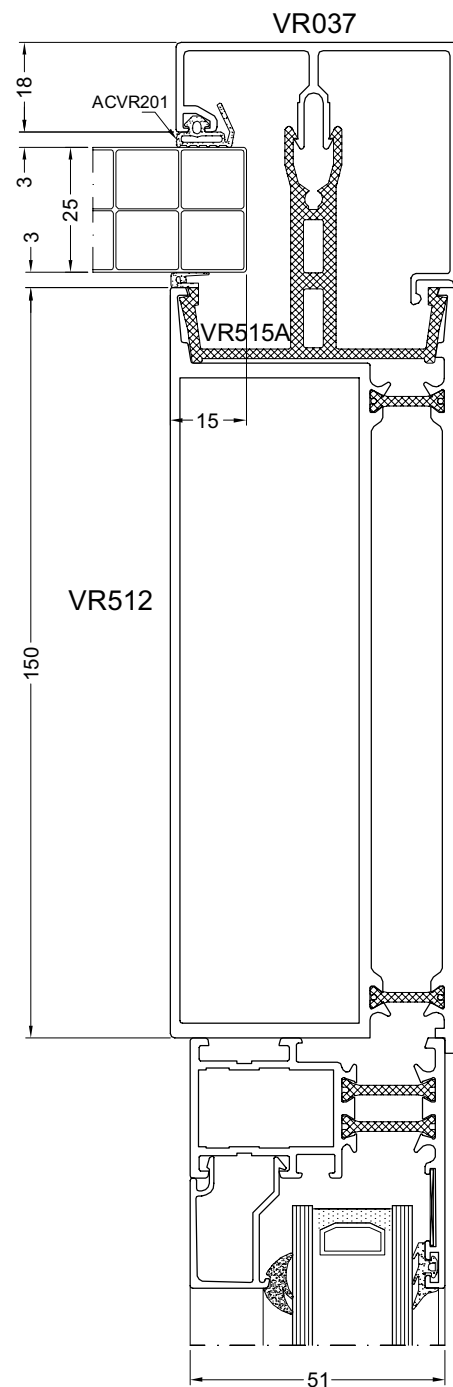
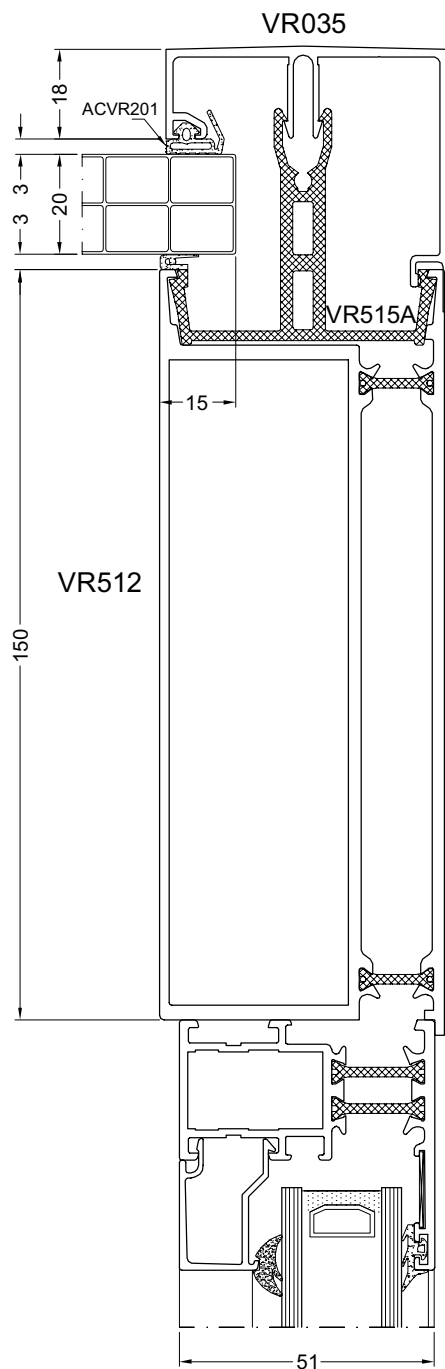
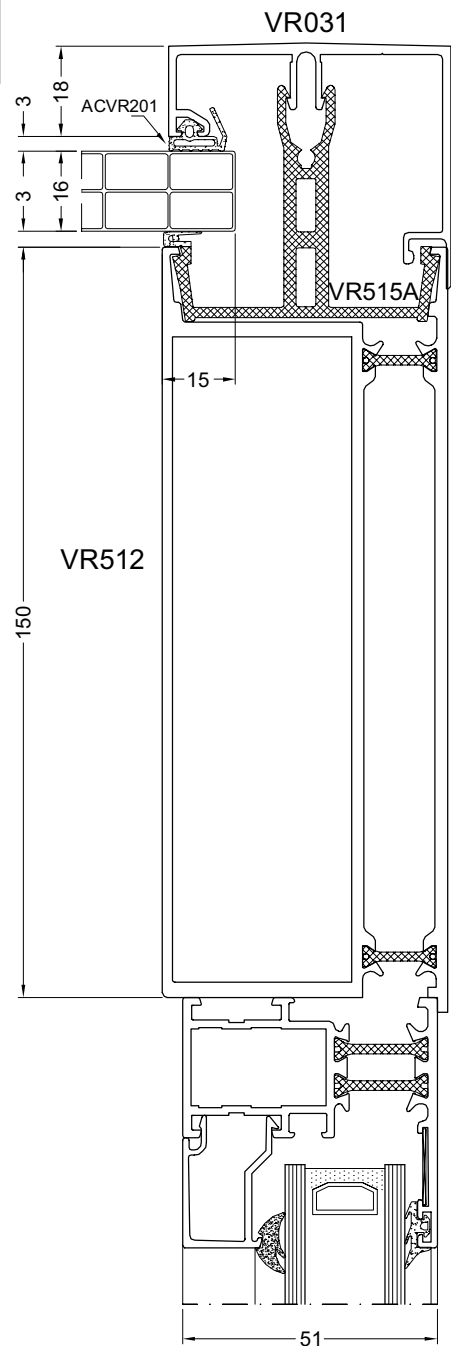
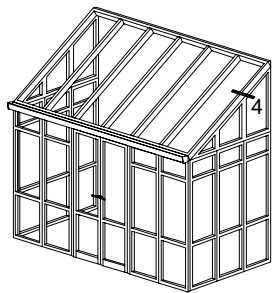
DOORSNEDE - COUPE - SCHNITT - SECTION



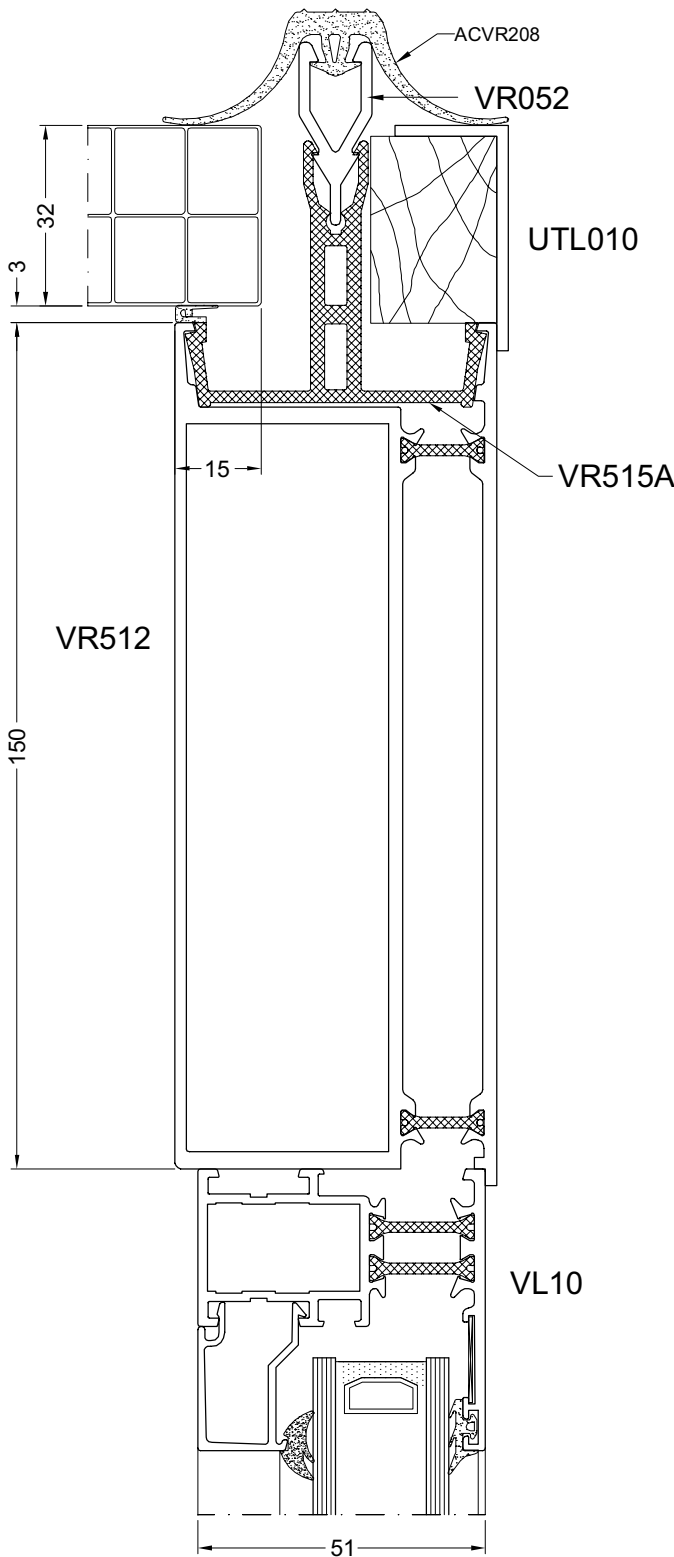
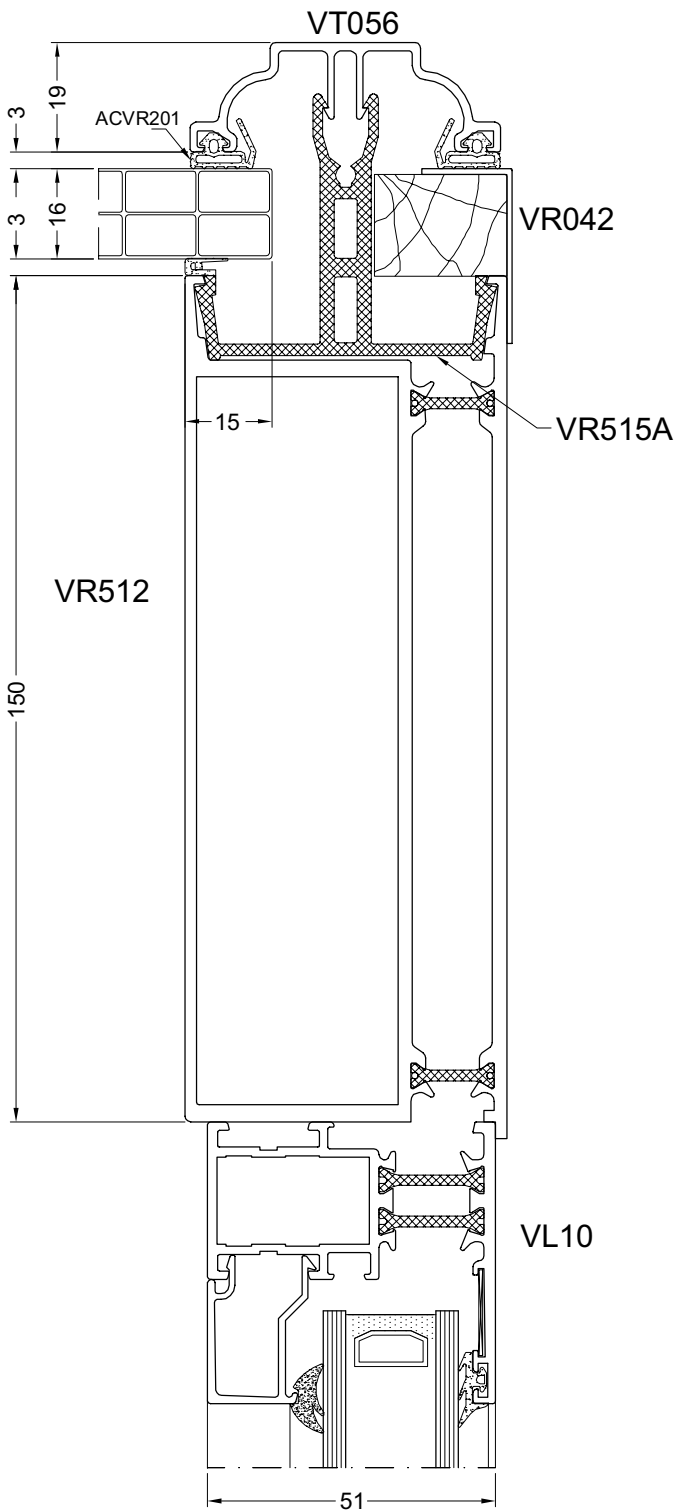
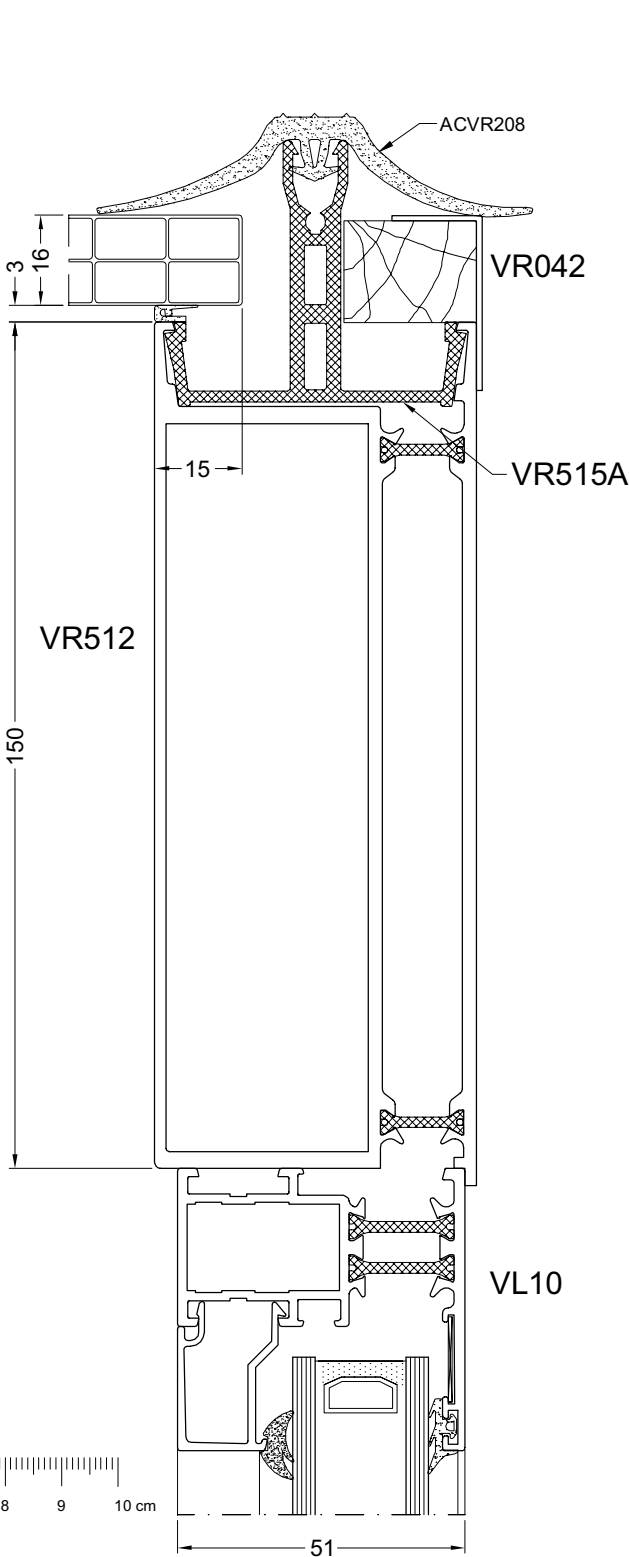
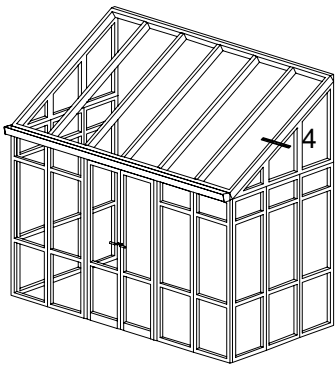


4B

DOORSNEDE - COUPE - SCHNITT - SECTION



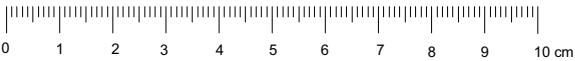
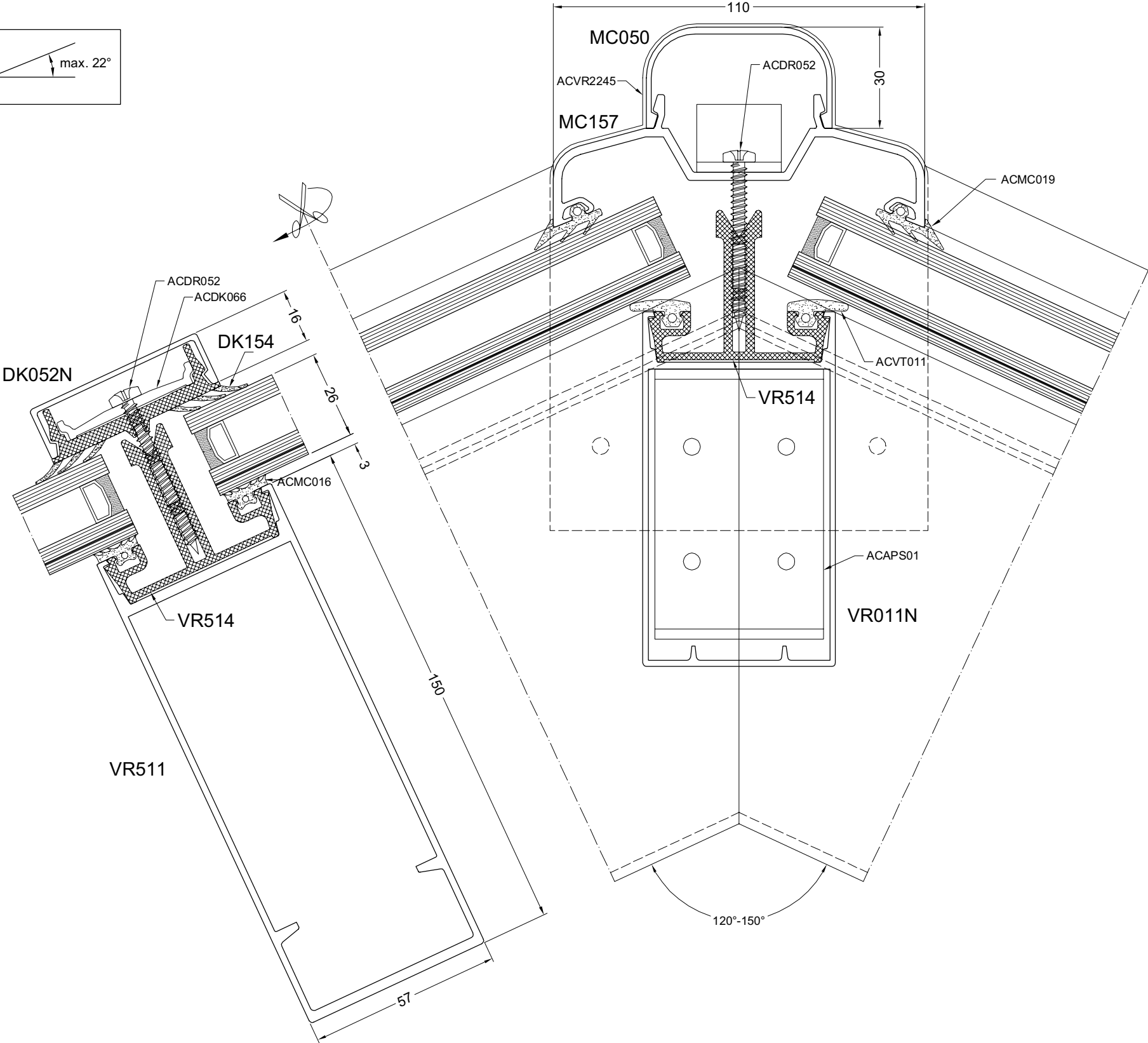
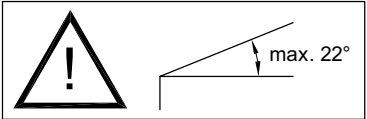
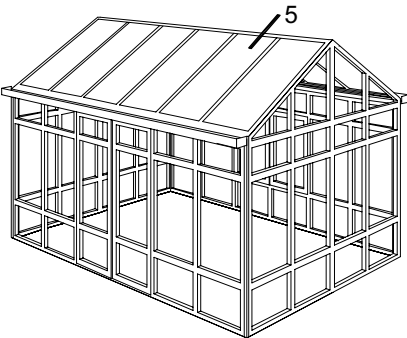
door4b



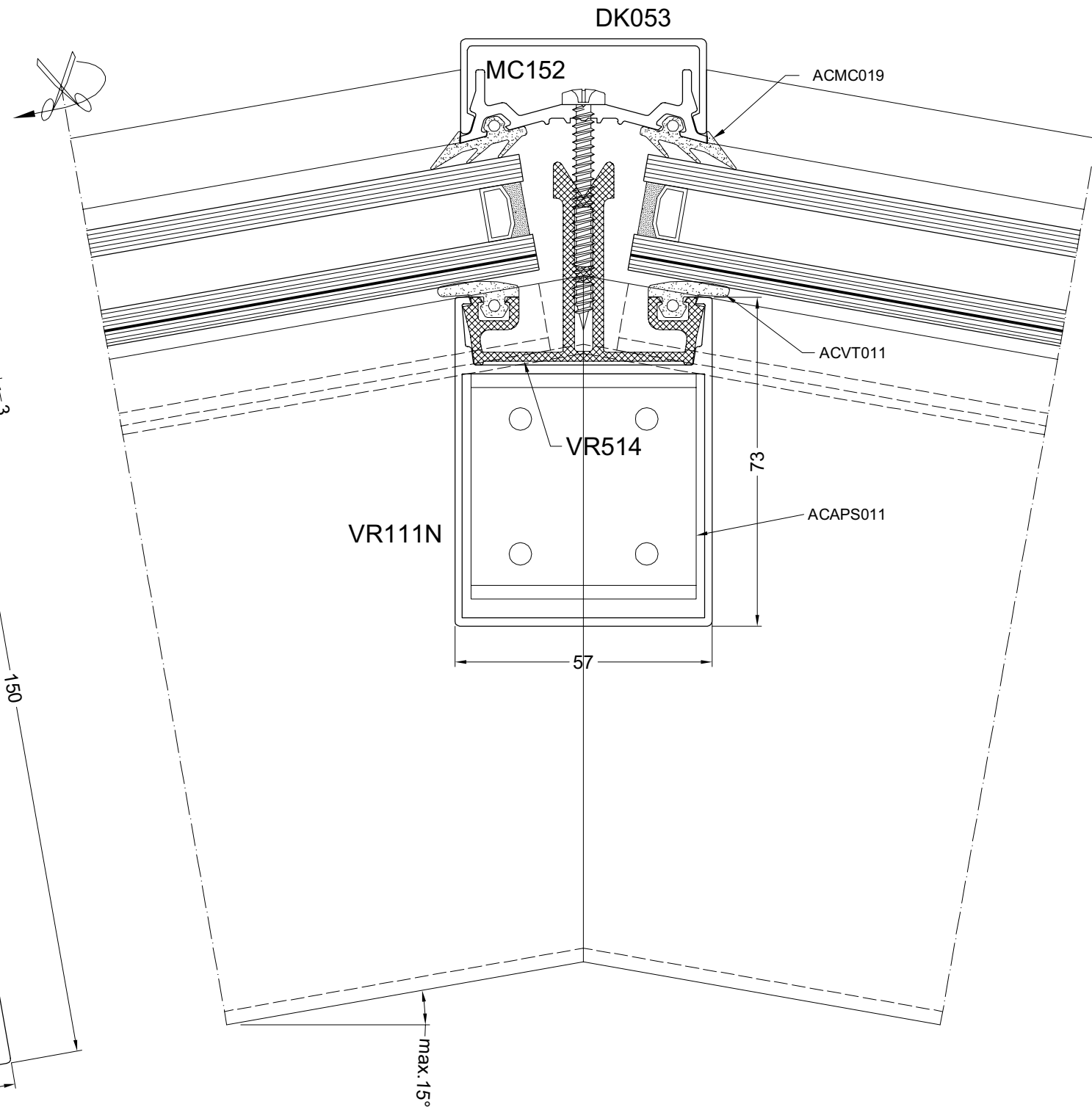
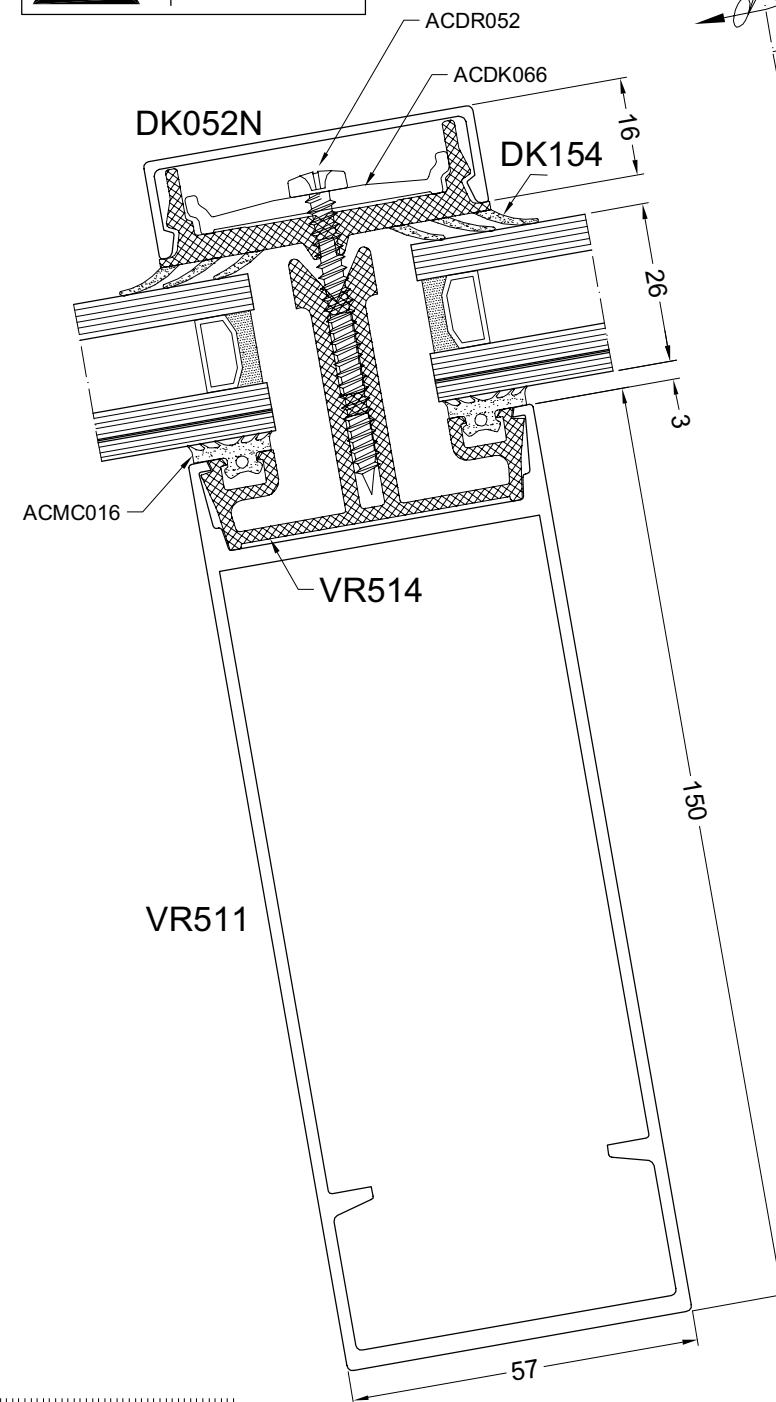
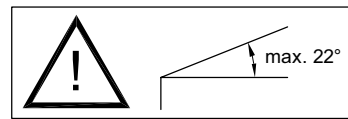
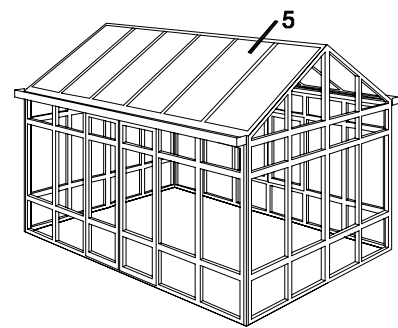
door4c

5A

DOORSNEDE - COUPE - SCHNITT - SECTION

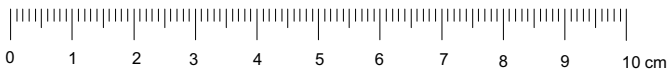
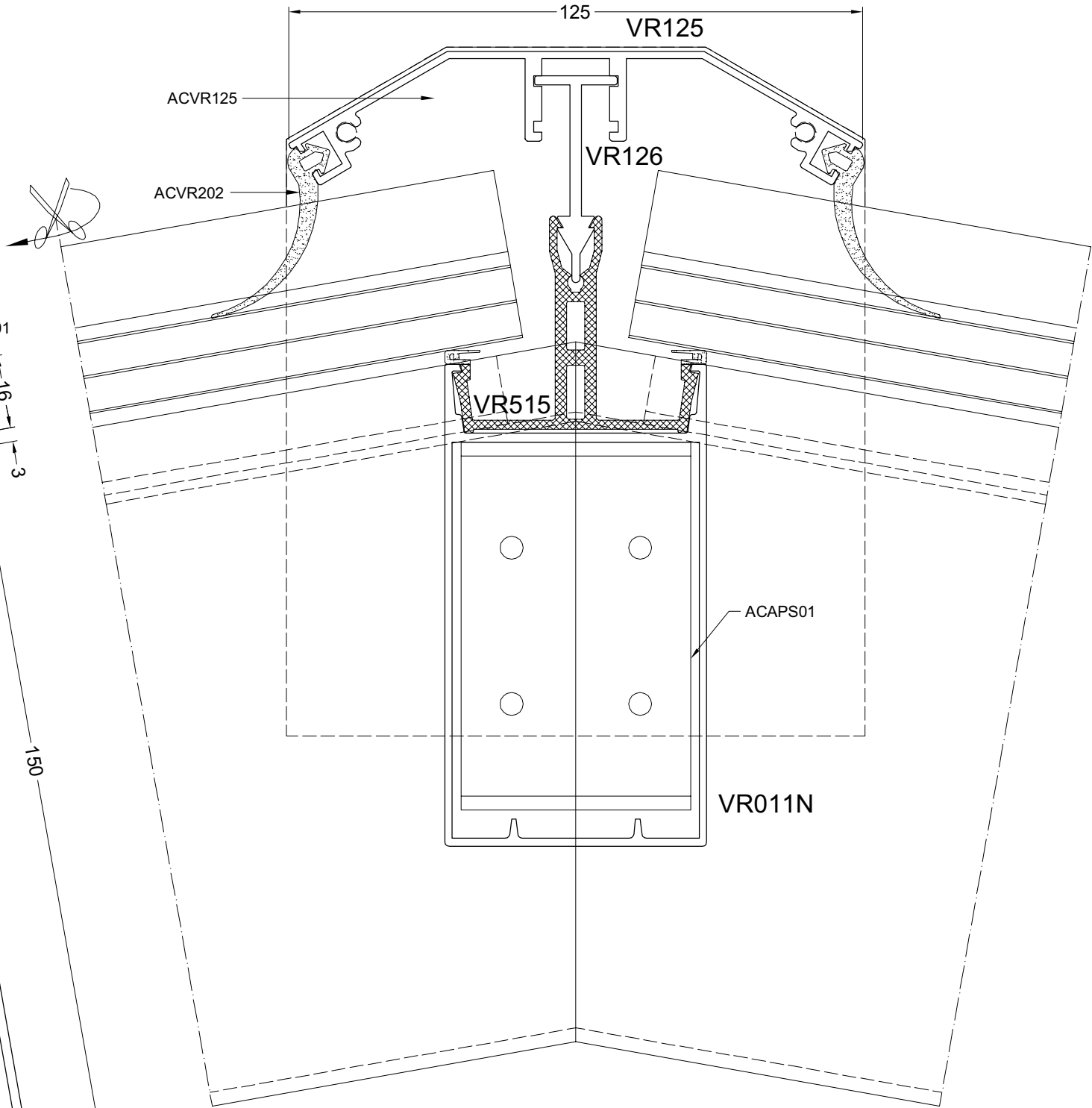
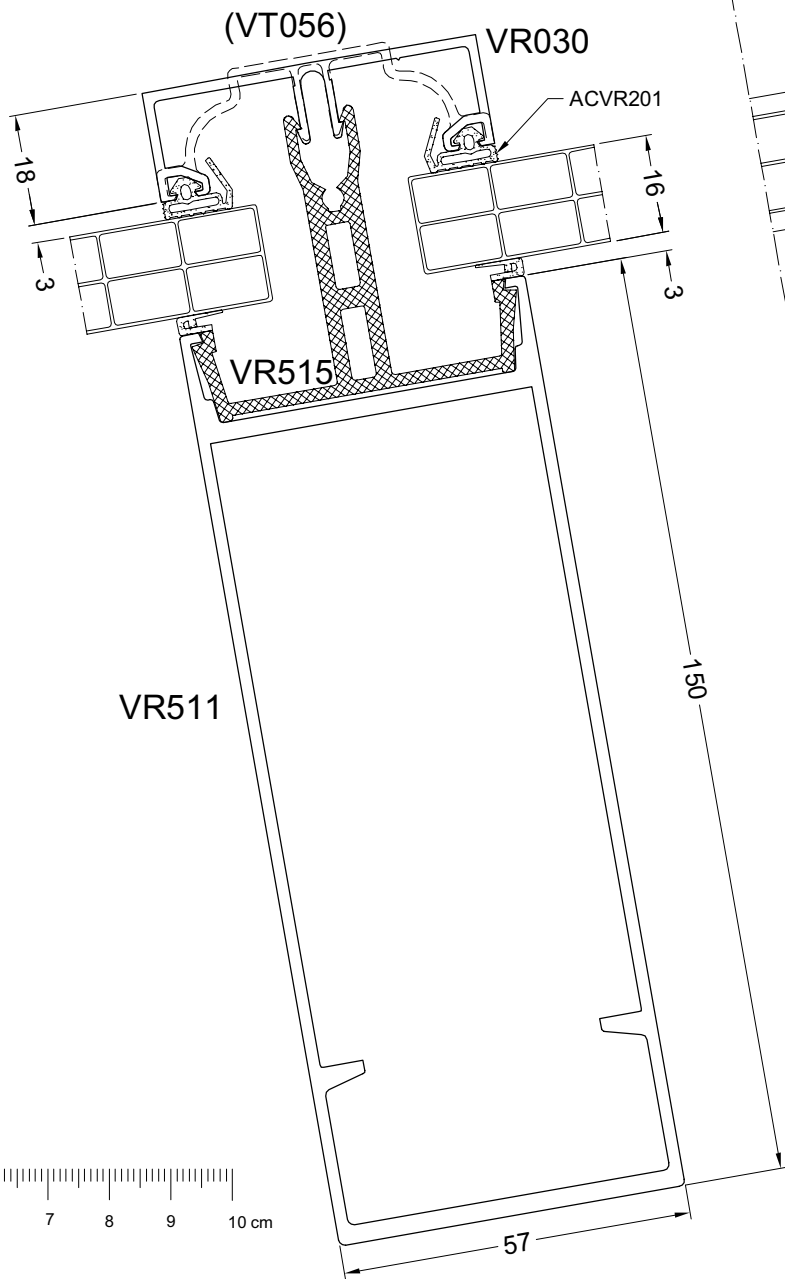
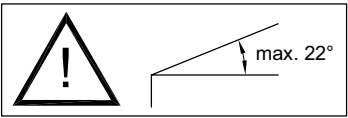
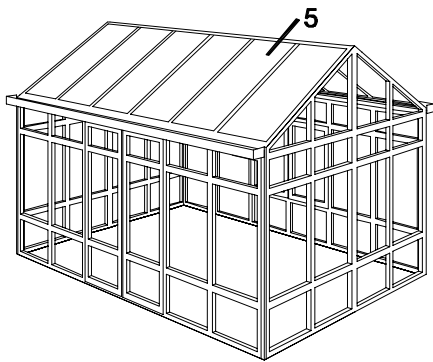


door5a

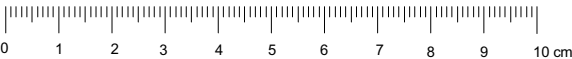
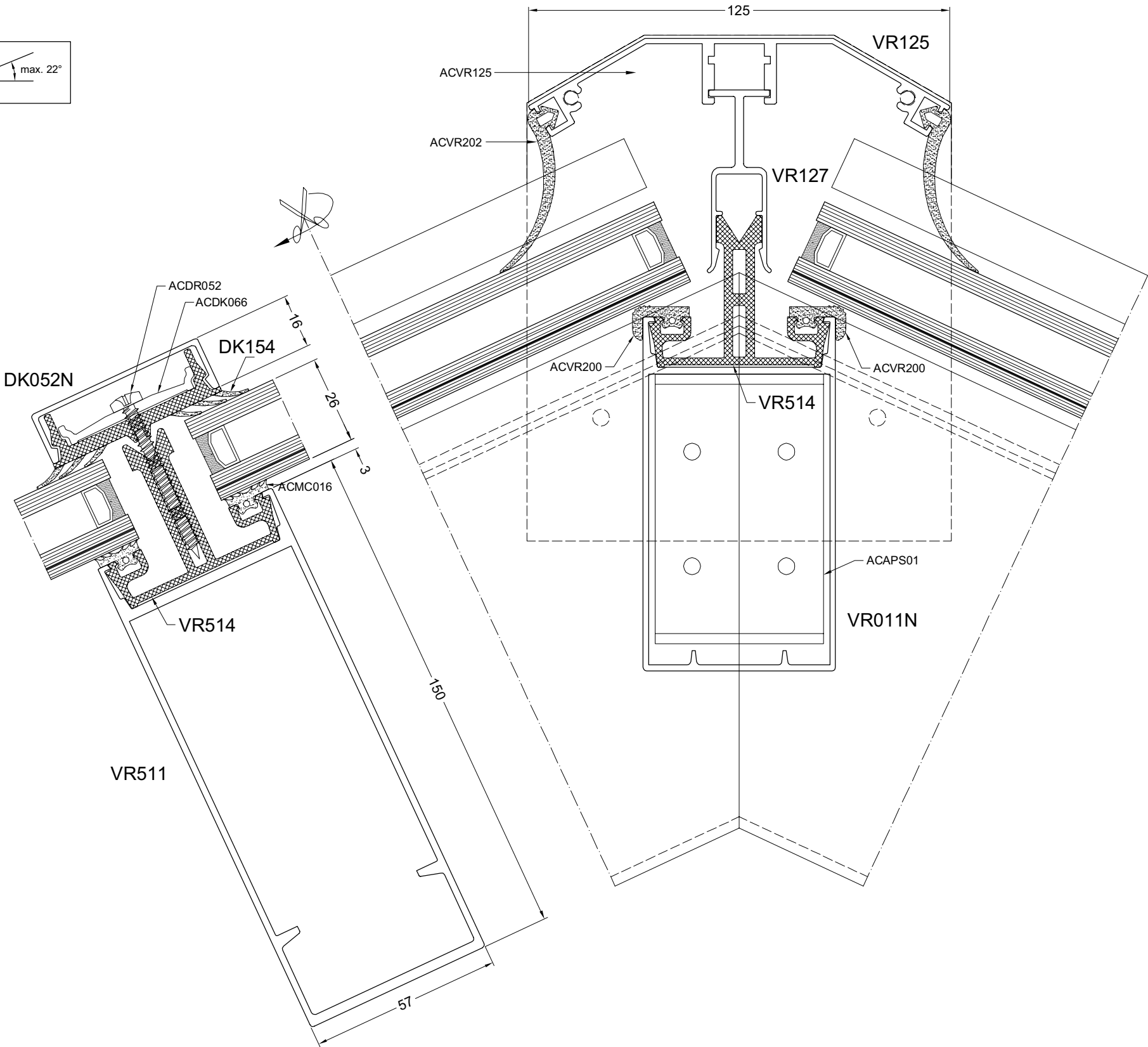
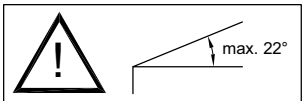
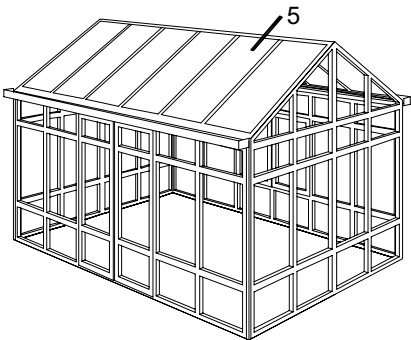


5C

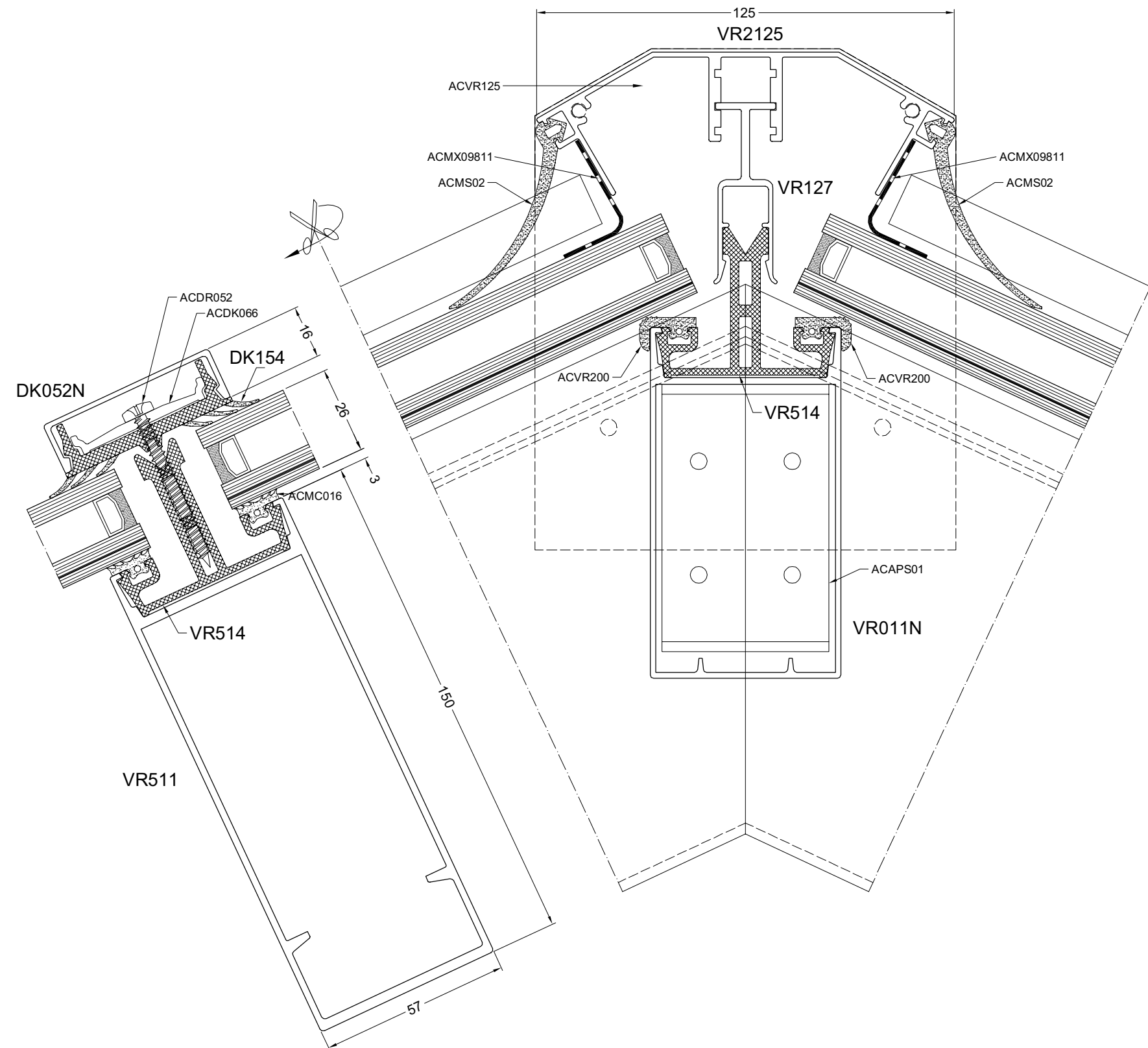
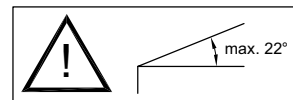
DOORSNEDE - COUPE - SCHNITT - SECTION

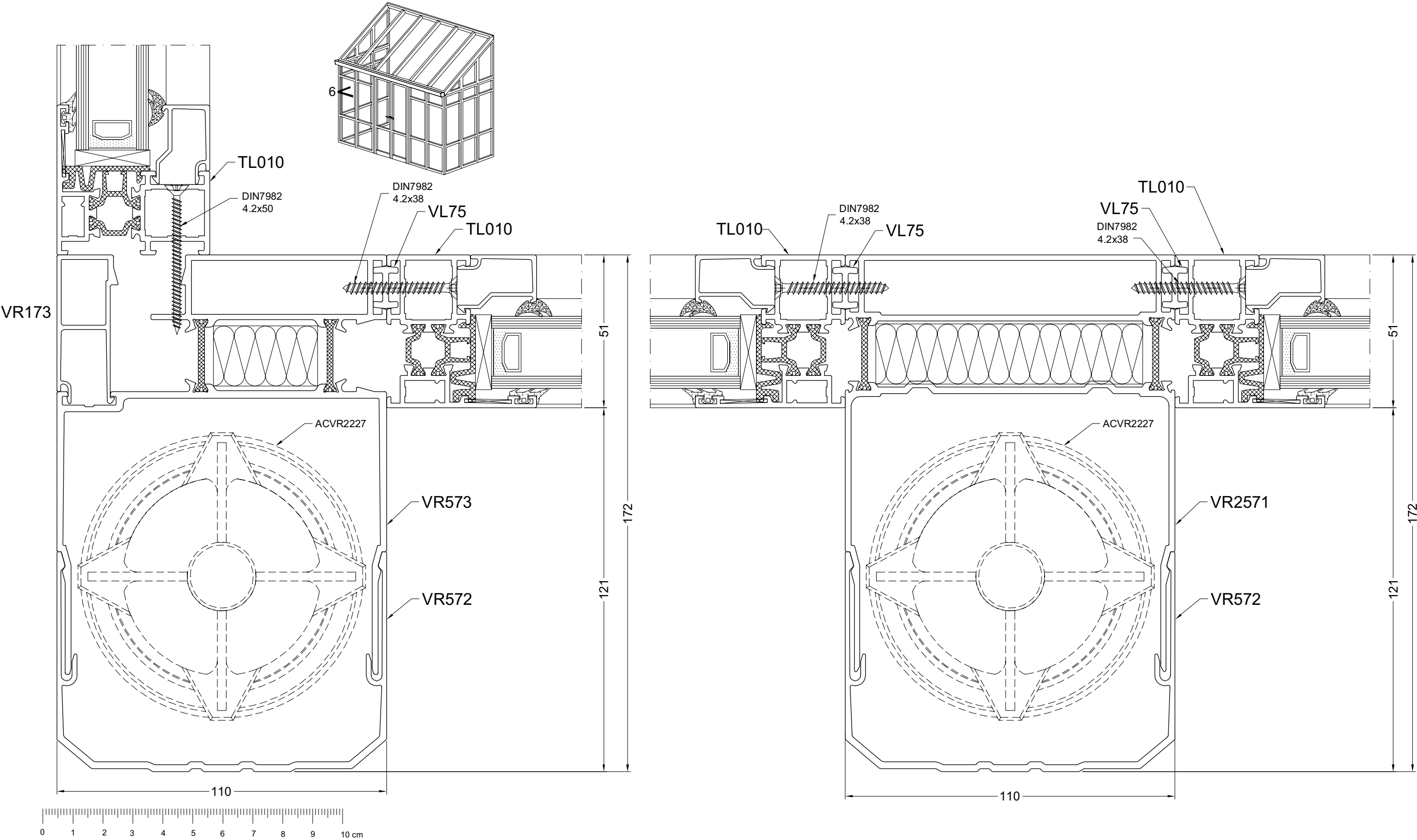


door5c



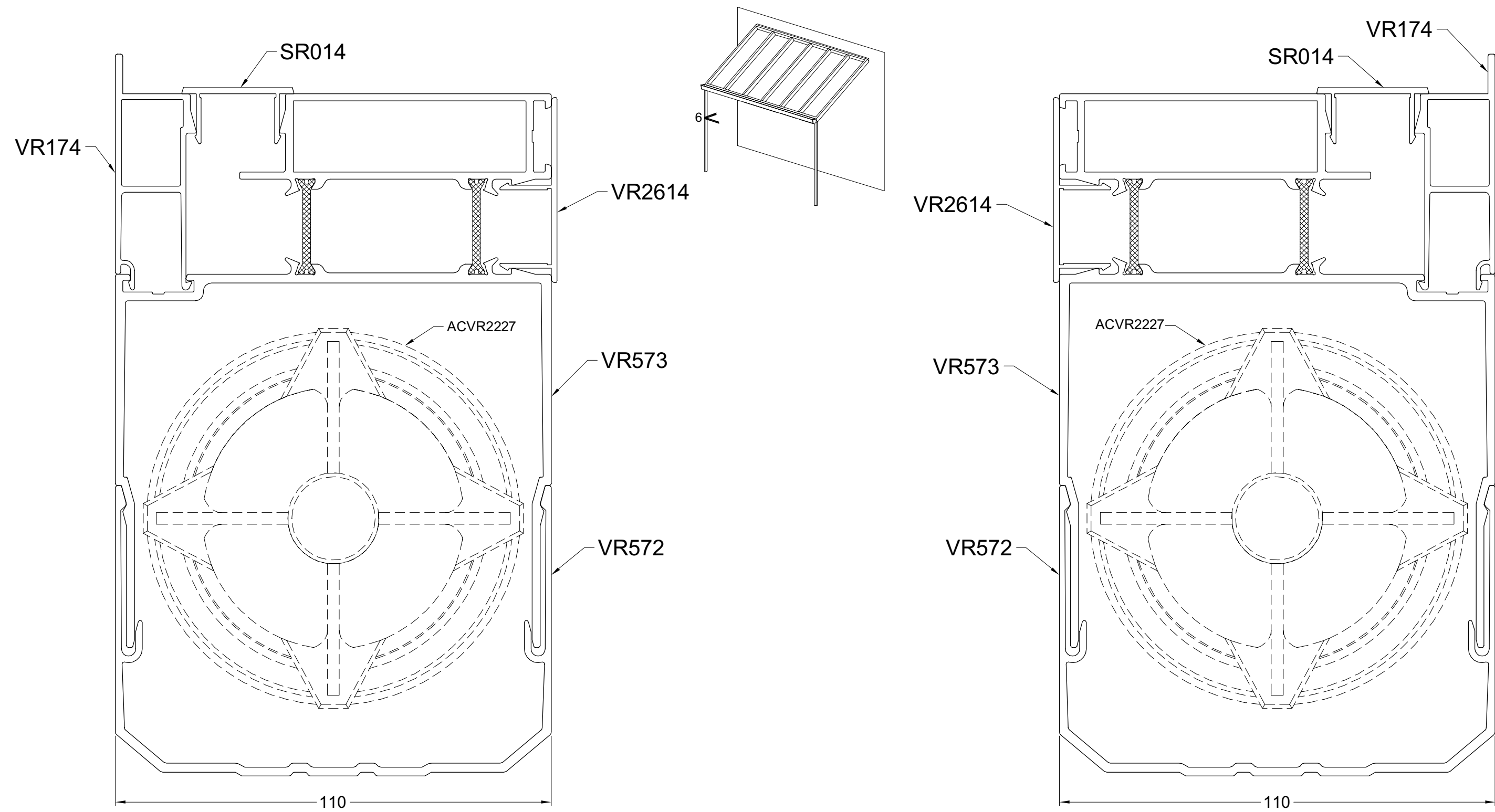
door5d





6B

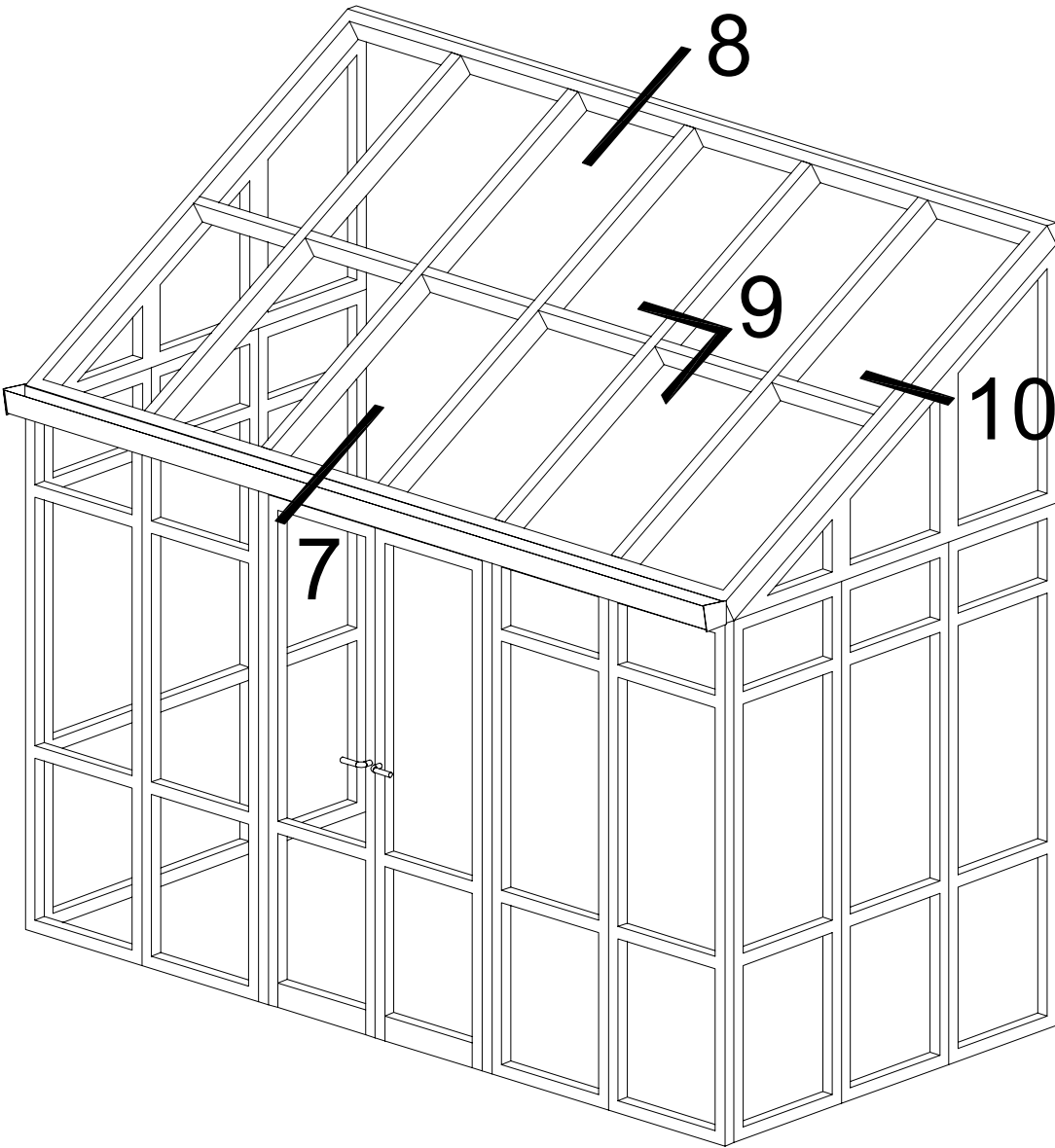
DOORSNEDE - COUPE - SCHNITT - SECTION



door6b

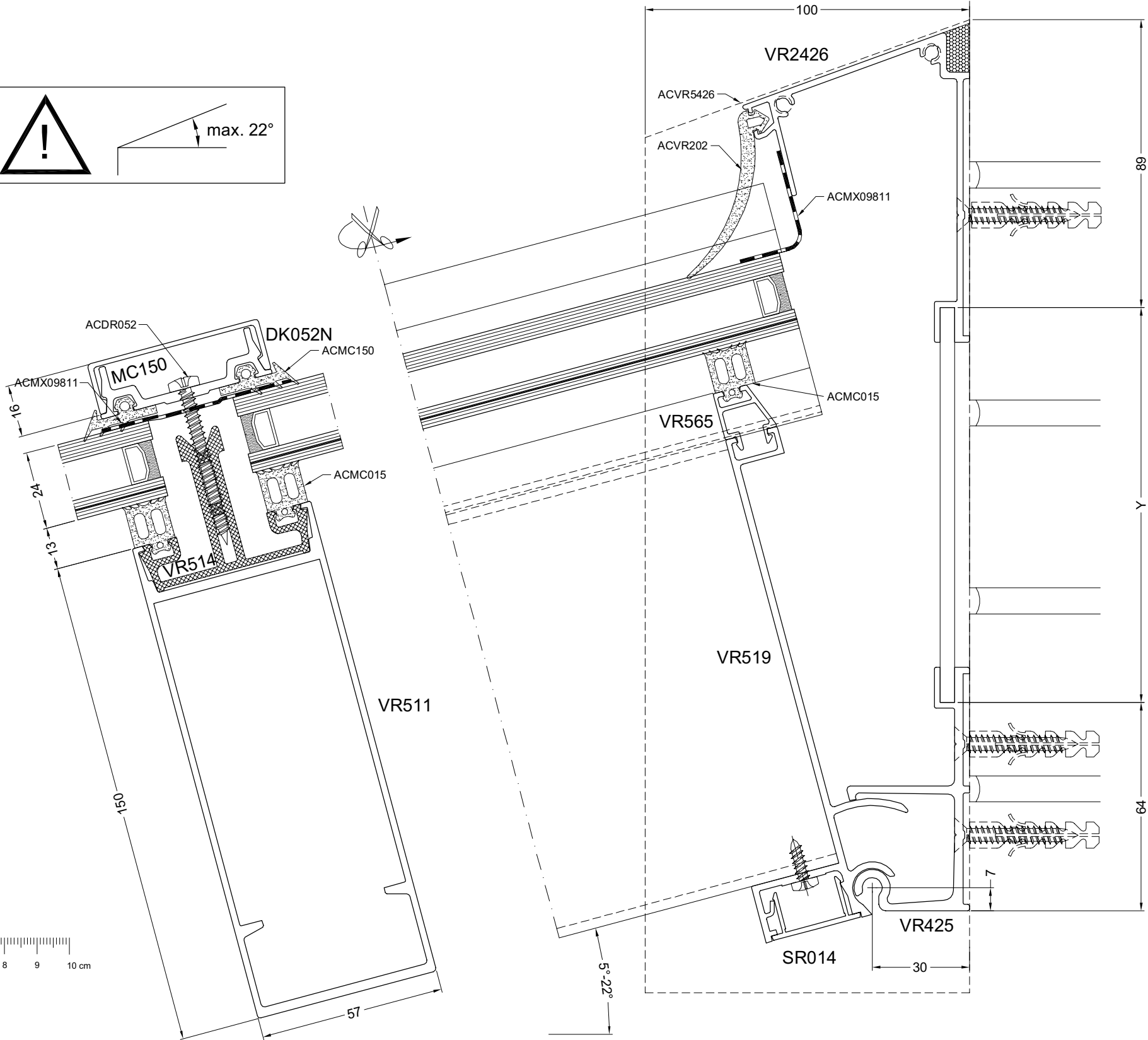
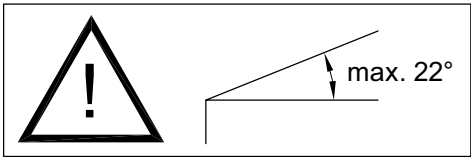
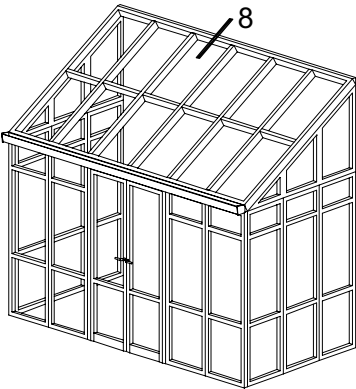
VERANDA MET GLASDELING
VERANDA AVEC DIVISION DE VERRE
WINTERGARTEN MIT GLASSVERTEILUNG
CONSERVATORY WITH DIVISION GLASS.

DOORSNEDE - COUPE - SCHNITT - SECTION



doortyp2

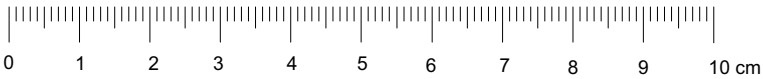
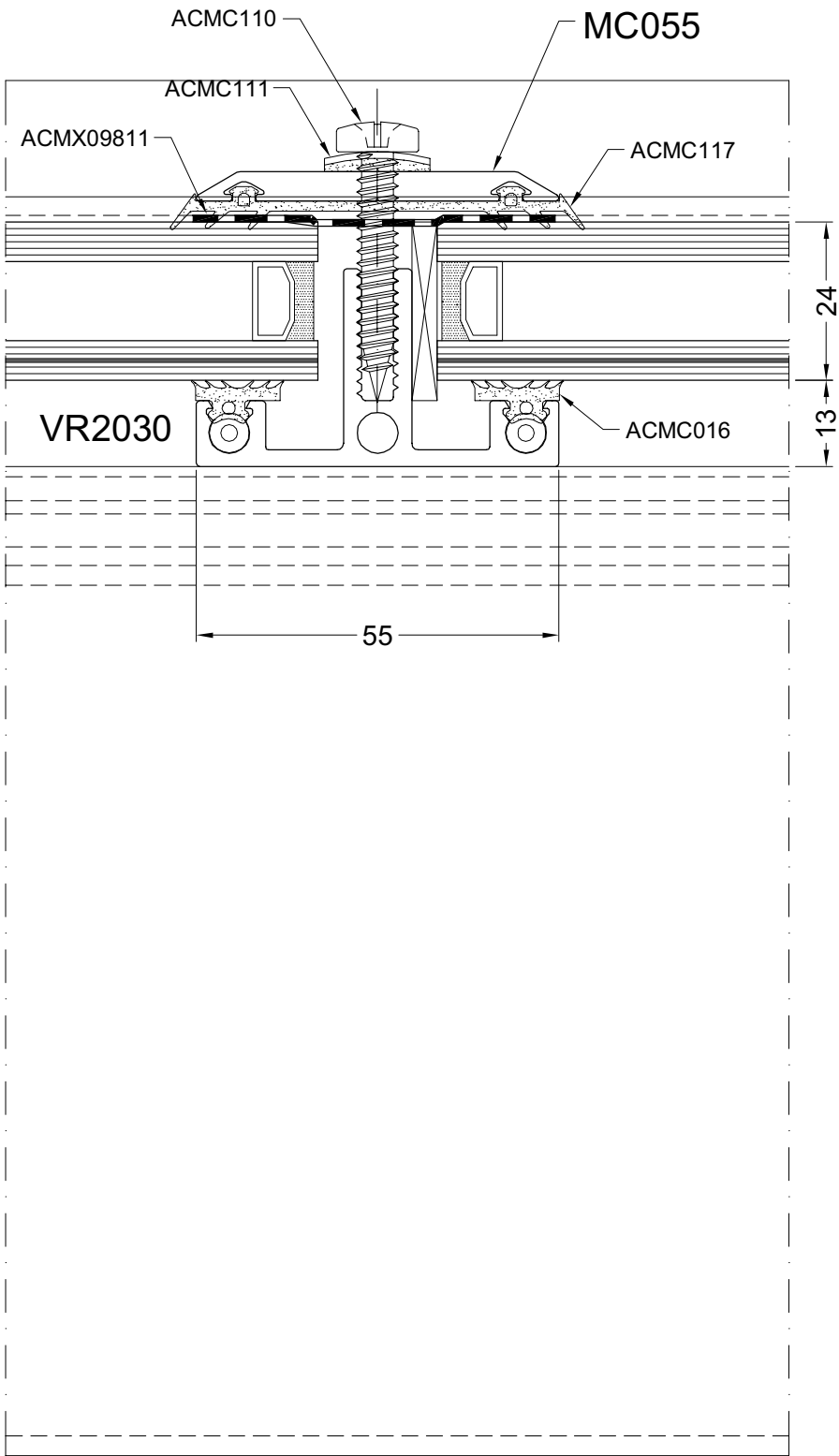
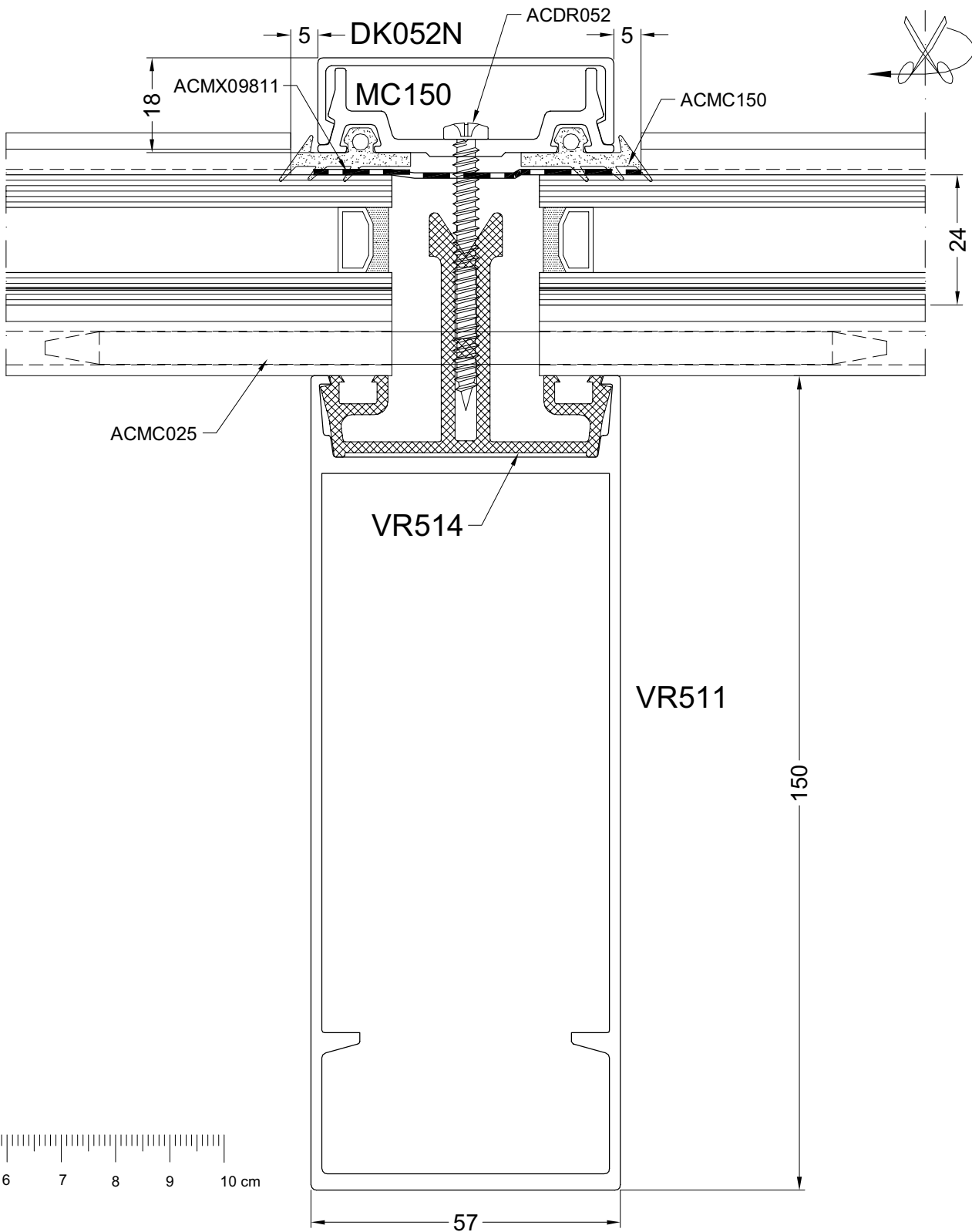
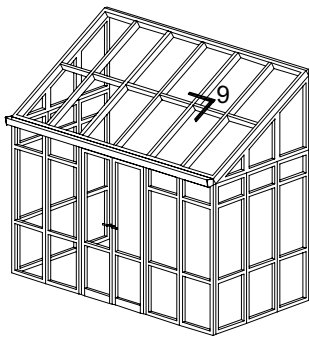




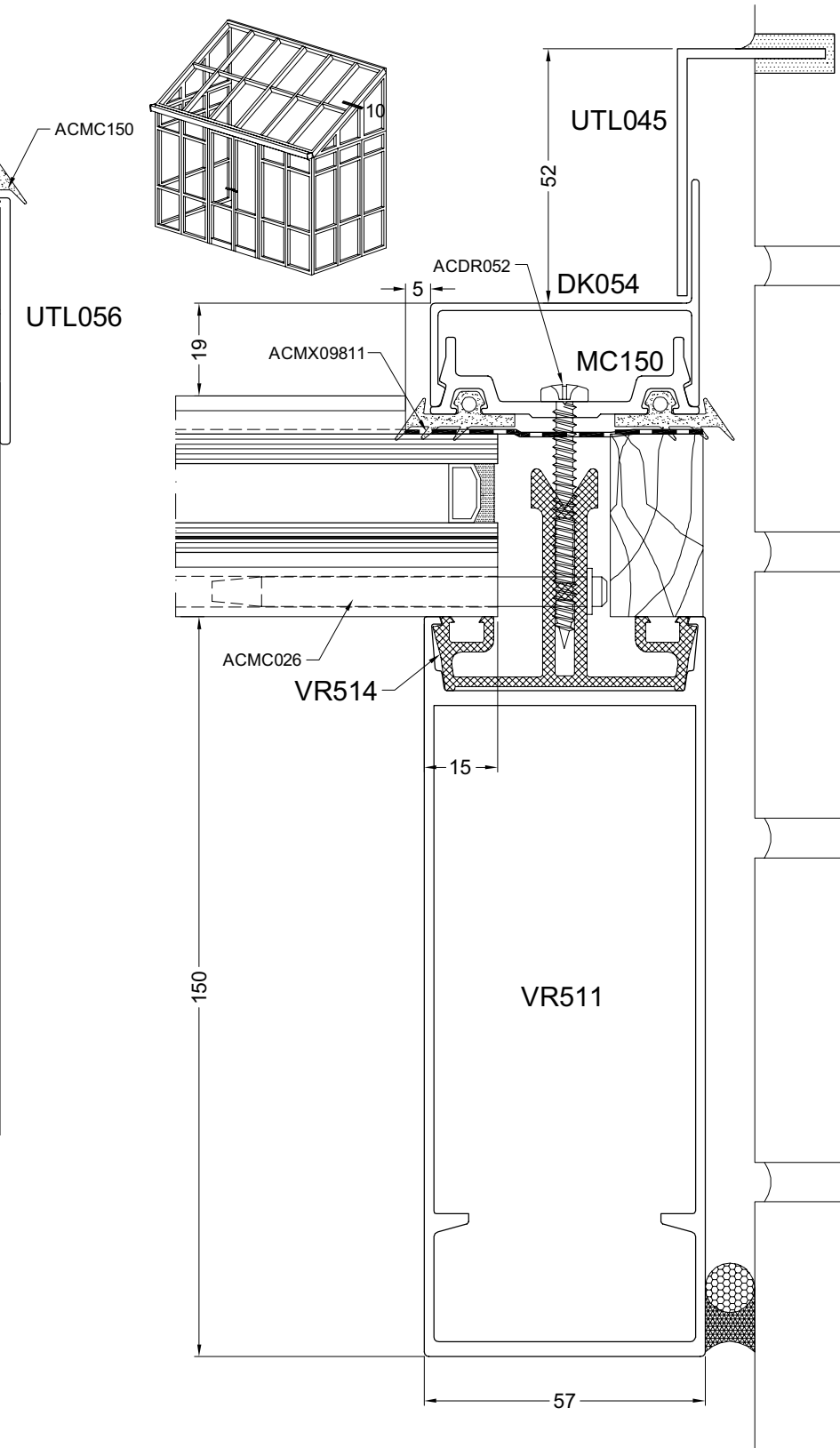
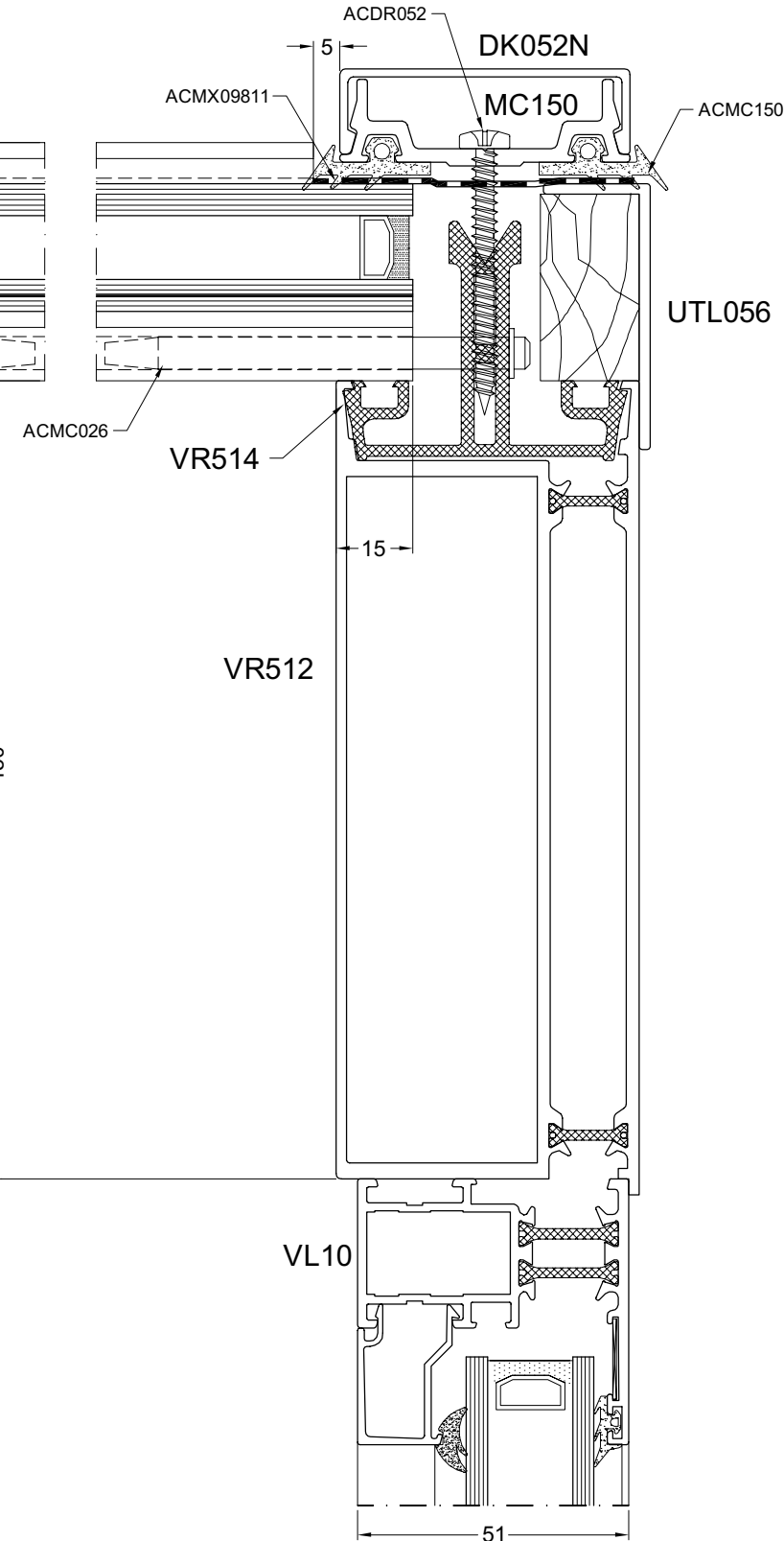
door8a

9A

DOORSNEDE - COUPE - SCHNITT - SECTION

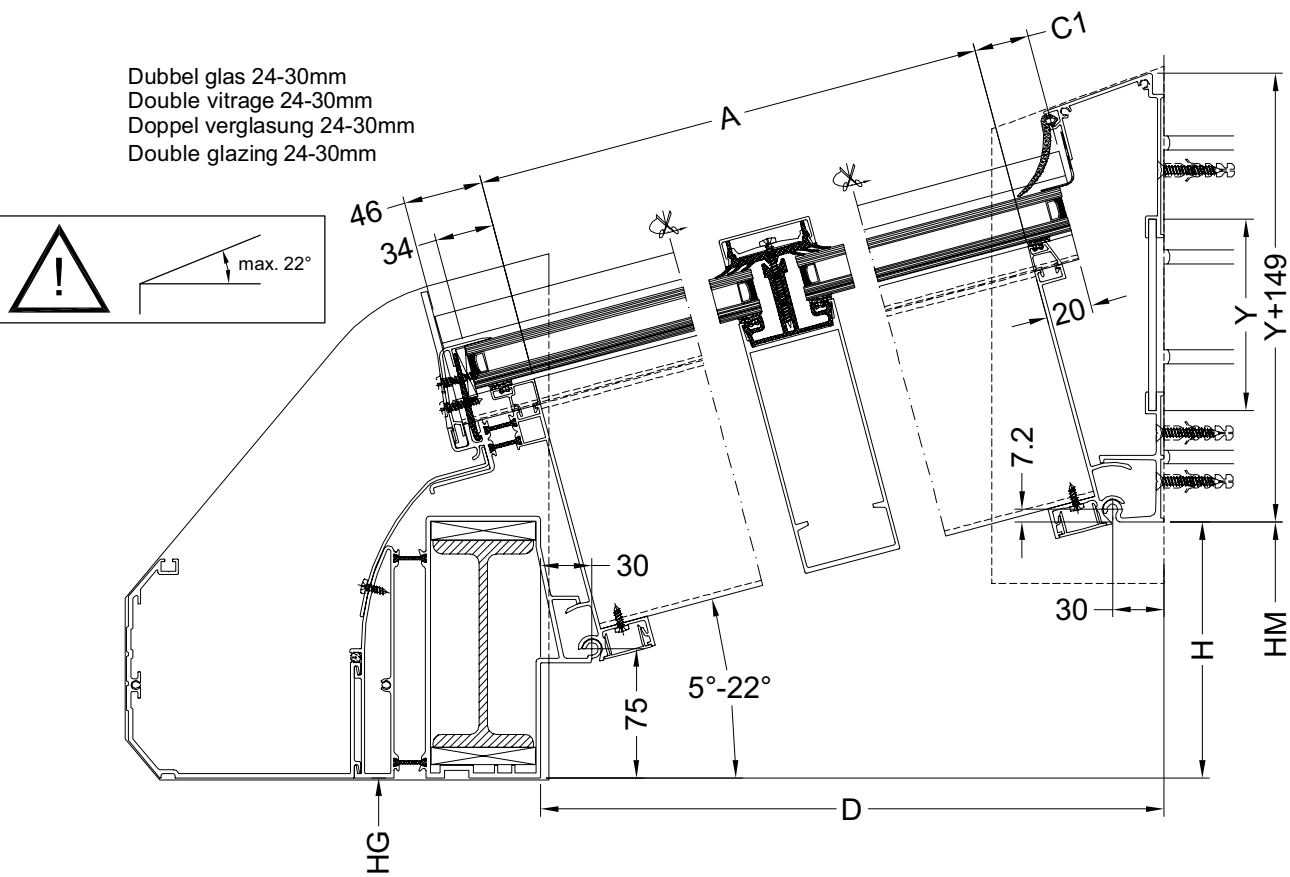


door9a

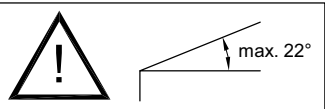


VERANDA MET DUBBEL GLAS VAN 5° TOT 22°
VERANDA AVEC DOUBLE VITRAGE DE 5° JUSQU'À 22°
WINTERGARTEN MIT DOPPEL VERGLASUNG VON 5° BIS 22°
CONSERVATORY WITH DOUBLE GLAZING FROM 5° UP TO 22°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



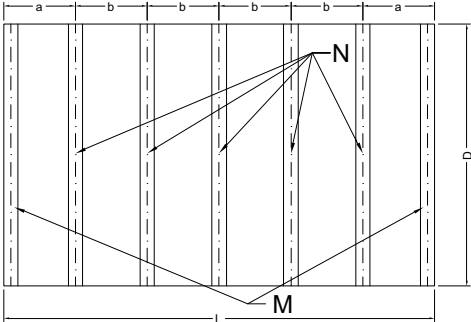
Dubbel glas 24-30mm
Double vitrage 24-30mm
Doppel verglasung 24-30mm
Double glazing 24-30mm



N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams

M = Aantal Zijliggers
Montants de côté
Anzahl Seitenbalken
Number of Sidebeams

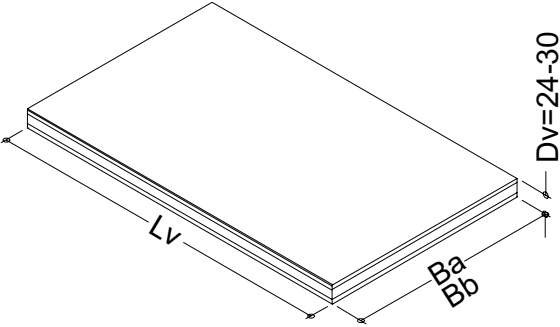
** = 2x kozijn diepte
2x épaisseur dormant
2x rahmentiefe
2x frame depth



$\alpha = 5^\circ - 15^\circ \rightarrow \text{VR2426}$
 $\alpha = 15^\circ - 22^\circ \rightarrow \text{VR2427}$

C1/Y : zie berekeningstabel
C1/Y : voir tableau de calcul
C1/Y : siehe Berechnungstabelle
C1/Y : see calculation table

L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-60)^2 + (H-67.8)^2} - 16$
$\alpha = \text{ARCTAN} \left[\frac{H-67.8}{D-60} \right]$



	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lv		A+54
Ba	2	a-55
Bb	N-1	b-27

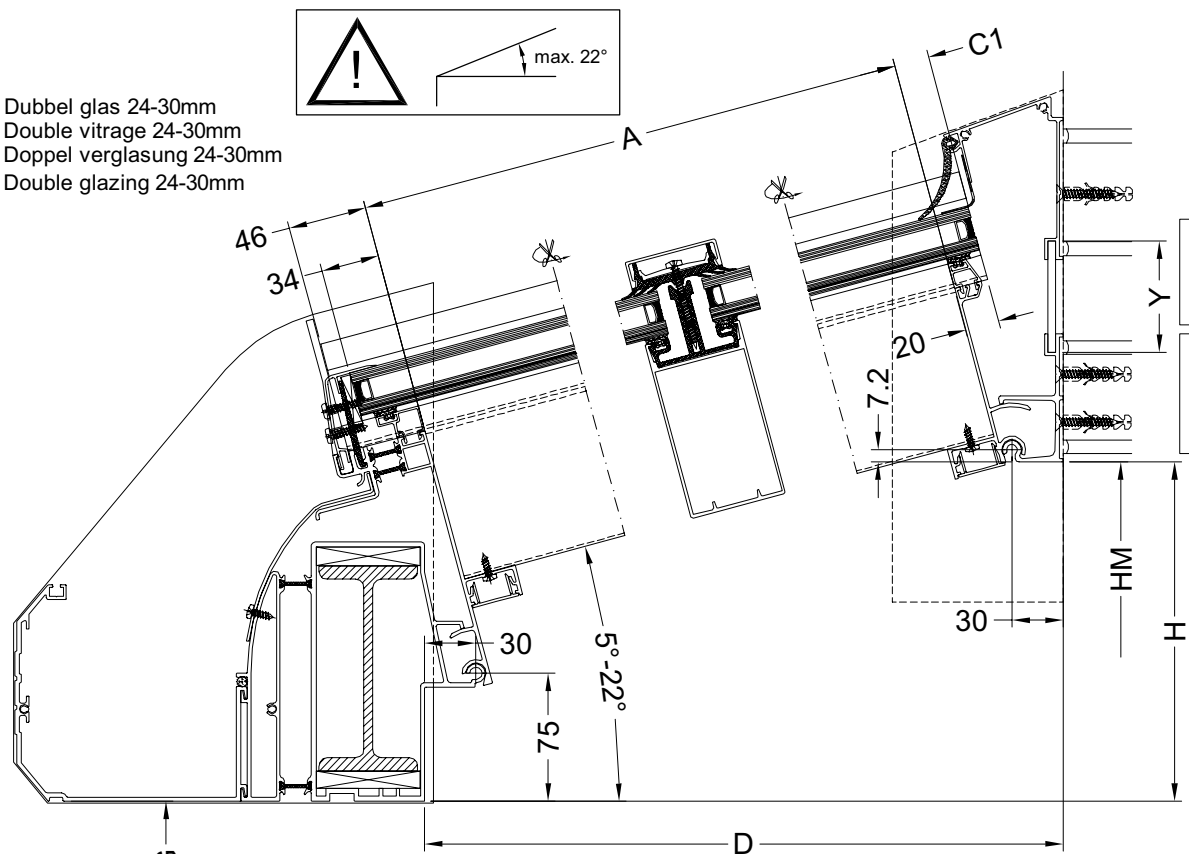
TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACMC016	2x(N+M)	A+66
ACMC016	1	(VR2021/VR2121)
ACMC016	1	(VR425)
ACVR503	1	(VR5010)
ACVR057	2xN+M	
ACVR2015	N+M	
ACVR202	1	(VR2426/VR2427)
ACDR052	(N+M)x(A+46+C1)/250	
ACDK066	(N+M)x(A+46+C1)/250	
ACVR6xx	L/1000	
ACVR5522	2	
ACVR5426	2	
ACMX09811	1	(VR2426/VR2427)
ACVR140	1	

PROFIELN PROFILS PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR5010			1	L
VR5121			1	L
VR5550			1	L
VR5517			1	L
VR519			1	L-**
SR014			2	L-**
VR425			1	L-**
VR2426			1	L
VR2427			1	L
VR511			N	A
VR512			M	A+(150*TAN α)
VR514			N+M	A+66
DK154			N+M	A+C1+46
DK052N			N+M	A+C1+46
VR566			N-1	b-53.5
VR566			2	a-82
VR565			N-1	b-53.5
VR565			2	a-82
VR045			2	a-85.5
VR045			N-1	b-57
UTL010			M	A+66

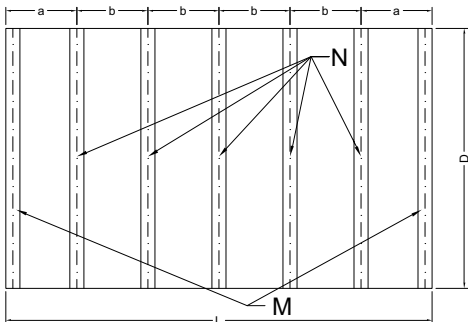
Zaag1

VERANDA MET DUBBEL GLAS VAN 5° TOT 22°
VERANDA AVEC DOUBLE VITRAGE DE 5° JUSQU'A 22°
WINTERGARTEN MIT DOPPEL VERGLASUNG VON 5° BIS 22°
CONSERVATORY WITH DOUBLE GLAZING FROM 5° UP TO 22°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams
M = Aantal Zijliggers
Montants de côté
Anzahl Seitenbalken
Number of Sidebeams



$\alpha = 5^\circ - 15^\circ \rightarrow \text{VR2426}$
 $\alpha = 15^\circ - 22^\circ \rightarrow \text{VR2427}$

C1/Y : zie berekeningstabel
C1/Y : voir tableau de calcul
C1/Y : siehe Berechnungstabelle
C1/Y : see calculation table

L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-60)^2 + (H-67.8)^2} - 2034 - 16$
$\alpha = \text{ARCTAN} \frac{(H-67.8)}{(D-60)} - \text{ARCSIN} \left(\frac{45.2}{\sqrt{(D-60)^2 + (H-67.8)^2}} \right)$

PROFIELEN PROFILES PROFILS	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR5010			1	L
VR5121			1	L
VR5550			1	L
VR5537			1	L
VR217			1	L-114
SR014			2	L-114
VR425			1	L-114
VR2426			1	L
VR2427			1	L
VR011N			N	A
VR512			M	$A + 268 \times \text{TAN} \alpha + \frac{30}{\text{COS} \alpha} + 13$
VR514			N+M	A+66
DK154			N+M	A+C1+46
DK052N			N+M	A+C1+46
VR566			N-1	b-53.5
VR566			2	a-82
VR565			N-1	b-53.5
VR565			2	a-82
VR045			2	a-85.5
VR045			N-1	b-57
UTL010			M	A+66

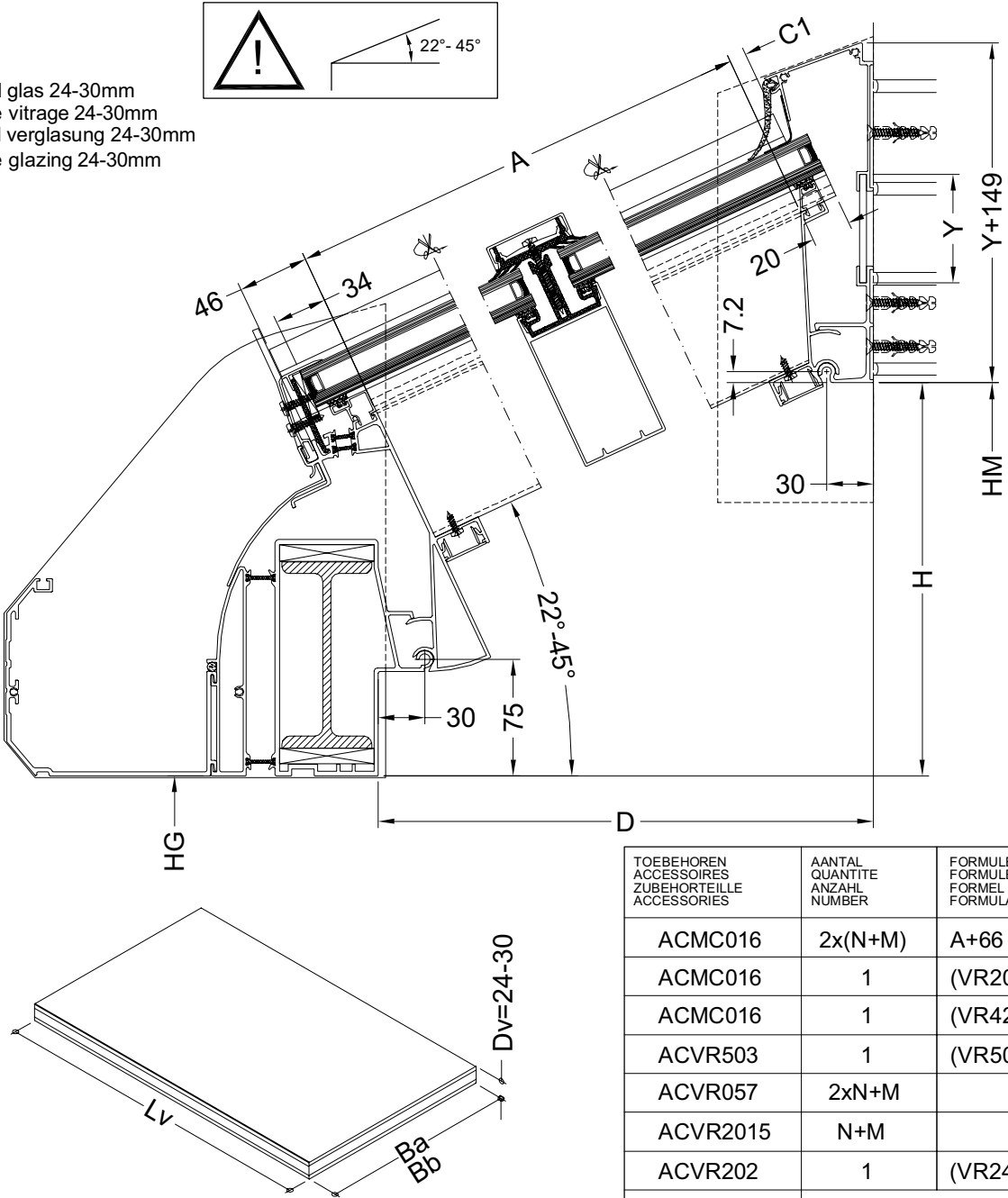
TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACMC016	2x(N+M)	A+66
ACMC016	1	(VR2021/VR2121)
ACMC016	1	(VR425)
ACVR503	1	(VR5010)
ACVR057	2xN+M	
ACVR2015	N+M	
ACVR202	1	(VR2426/VR2427)
ACDR052	(N+M)x(A+46+C1)/250	
ACDK066	(N+M)x(A+46+C1)/250	
ACVR6xx	L/1000	
ACVR5522	2	
ACVR5426	2	
ACMX09811	1	(VR2426/VR2427)
ACVR140	1	

	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lv		A+54
Ba	2	a-55
Bb	N-1	b-27

VERANDA MET DUBBEL GLAS VAN 22° TOT 45°
VERANDA AVEC DOUBLE VITRAGE DE 22° JUSQU'À 45°
WINTERGARTEN MIT DOPPEL VERGLASUNG VON 22° BIS 45°
CONSERVATORY WITH DOUBLE GLAZING FROM 22° UP TO 45°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES

Dubbel glas 24-30mm
Double vitrage 24-30mm
Doppel verglasung 24-30mm
Double glazing 24-30mm

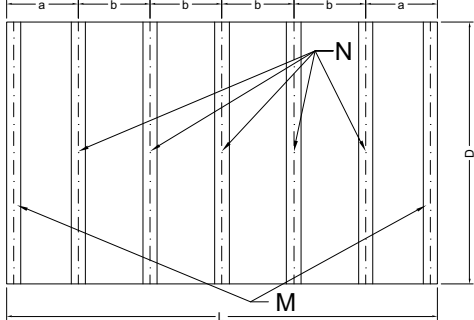


	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lv		A+54
Ba	2	a-55
Bb	N-1	b-27

TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACMC016	2x(N+M)	A+66
ACMC016	1	(VR2021/VR2121)
ACMC016	1	(VR425)
ACVR503	1	(VR5010)
ACVR057	2xN+M	
ACVR2015	N+M	
ACVR202	1	(VR2426/VR2427)
ACDR052	(N+M)x(A+46+C1)/250	
ACDK066	(N+M)x(A+46+C1)/250	
ACVR6xx	L/1000	
ACVR5522	2	
ACVR5426	2	
ACMX09811	1	(VR2426/VR2427)
ACVR140	1	

N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams

M = Aantal Zijliggers
Montants de côté
Anzahl Seitenbalken
Number of Sidebeams



C1/Y : zie berekeningstabel
C1/Y : voir tableau de calcul
C1/Y : siehe Berechnungstabelle
C1/Y : see calculation table

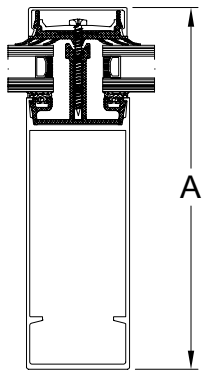
L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-60)^2 + (H-67.8)^2} - 3410.5 - 10.9$
$\alpha = \arctan \left(\frac{H-67.8}{(D-60)} \right) - \arcsin \left(\frac{58.4}{\sqrt{(D-60)^2 + (H-67.8)^2}} \right)$

PROFIEL PROFIL PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR5010			1	L
VR5121			1	L
VR5551			1	L
VR5538			1	L
VR218			1	L-114
SR014			2	L-114
VR425			1	L-114
VR2426			1	L
VR011N			N	A+6
VR512			M	$A + 268 \times \tan \alpha + \frac{30}{\cos \alpha} - 23$
VR514			N+M	A+66
DK154			N+M	A+C1+46
DK052N			N+M	A+C1+46
VR566			N-1	b-53.5
VR566			2	a-82
VR565			N-1	b-53.5
VR565			2	a-82
VR045			2	a-85.5
VR045			N-1	b-57
UTL010			M	A+66

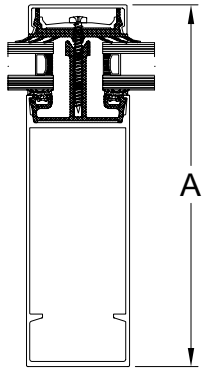
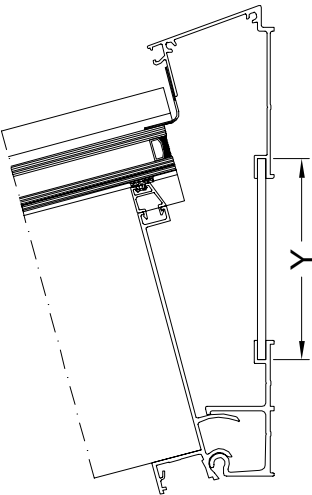
Zaag5

BEREKENING C1 / Y VAN 5° TOT 22°
CALCULATION C1 / Y DE 5° JUSQU'A 22°
BEREICHNUNG C1 / Y VON 5° BIS 22°
CALCULATION C1 / Y FROM 5° UP TO 22°

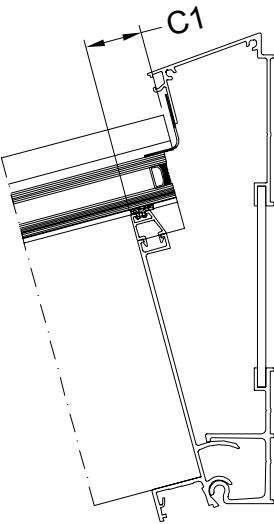
ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



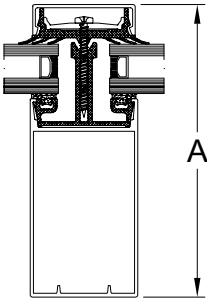
Y	a = 5°-22° VR2426 / VR426												VR2427 / VR427					
a A	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
180	90	90	90	90	90	90	90	90	90	90	90	85	85	85	90	90	90	90
185	95	95	95	95	95	95	95	95	95	95	95	90	90	95	95	95	95	95
190	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
195	105	105	105	105	105	105	105	105	105	105	105	105	105	105	105	105	105	105
200	110	110	110	110	110	110	110	110	110	110	110	110	110	110	110	110	110	110
205	115	115	115	115	115	115	115	115	115	115	115	115	115	115	115	115	115	115
210	120	120	120	120	120	120	120	120	120	120	120	120	120	120	120	120	120	120



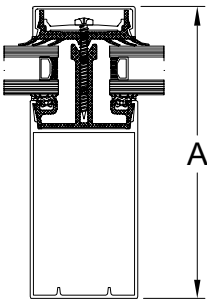
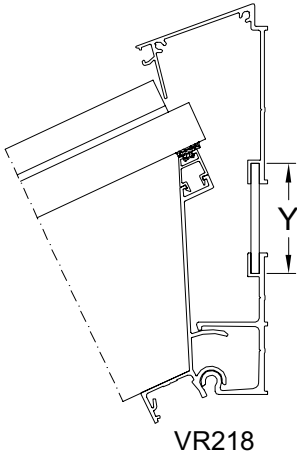
C1	a = 5°-22° VR2426 / VR426												VR2427 / VR427					
a A	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
180	-5,7	-2,6	0,5	3,6	6,7	9,8	13	16,1	19,3	22,5	25,7	-3,5	-0,4	2,7	5,8	9	12,2	15,4
185	-5,2	-2,1	1,1	4,3	7,5	10,7	14	17,2	20,5	23,8	27,1	-2,1	1,1	4,3	7,5	10,8	14,1	17,4
190	-4,8	-1,5	1,7	5	8,3	11,6	14,9	18,3	21,6	25	28,4	-0,6	2,6	5,9	9,3	12,6	16	19,4
195	-4,4	-1	2,3	5,7	9,1	12,5	15,9	19,3	22,8	26,3	29,8	0,8	4,2	7,6	11	14,4	17,9	21,4
200	-3,9	-0,5	3	6,4	9,9	13,4	16,9	20,4	23,9	27,5	31,1	2,2	5,7	9,2	12,7	16,2	19,8	23,5
205	-3,5	0	3,6	7,1	10,7	14,3	17,8	21,5	25,1	28,8	32,4	3,7	7,2	10,8	14,4	18,1	21,7	25,5
210	-3,1	0,6	4,2	7,8	11,5	15,1	18,8	22,5	26,2	30	33,8	5,1	8,7	12,4	16,1	19,9	23,7	27,5



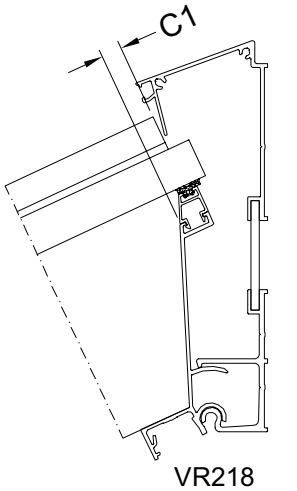
tabel1



Y	a = 22°-45° VR218 + VR2426 / VR426									VR218 + VR2427 / VR427														
a A	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45
140	50	50	50	50	50	50	55	55	55	45	45	45	45	45	50	50	50	50	55	55	55	60	60	60
145	55	55	55	55	55	60	60	60	60	50	50	50	55	55	55	55	55	60	60	60	65	65	65	70
150	60	60	60	60	65	65	65	65	65	55	55	60	60	60	60	60	65	65	65	70	70	70	75	75
155	65	65	65	65	70	70	70	70	75	60	65	65	65	65	65	70	70	70	75	75	75	80	80	85
160	70	70	70	70	75	75	75	75	80	70	70	70	70	70	75	75	75	80	80	80	85	85	90	90
165	75	75	75	80	80	80	80	85	85	75	75	75	75	80	80	80	80	85	85	90	90	90	95	95
170	80	80	80	85	85	85	85	90	90	80	80	80	85	85	85	85	90	90	95	95	95	100	100	105
175	85	85	85	90	90	90	95	95	95	85	85	85	90	90	90	95	95	95	100	100	105	105	110	110
180	90	90	95	95	95	95	100	100	100	90	90	95	95	95	100	100	100	105	105	110	110	115	115	120
185	95	95	100	100	100	100	105	105	105	95	100	100	100	100	105	105	110	110	110	115	115	120	125	125
190	100	105	105	105	105	110	110	110	115	105	105	105	105	110	110	110	115	115	120	120	125	125	130	135
195	105	110	110	110	110	115	115	115	120	110	110	110	115	115	115	120	120	125	125	130	130	135	135	140
200	110	115	115	115	120	120	120	125	125	115	115	115	120	120	125	125	125	130	130	135	135	140	145	145

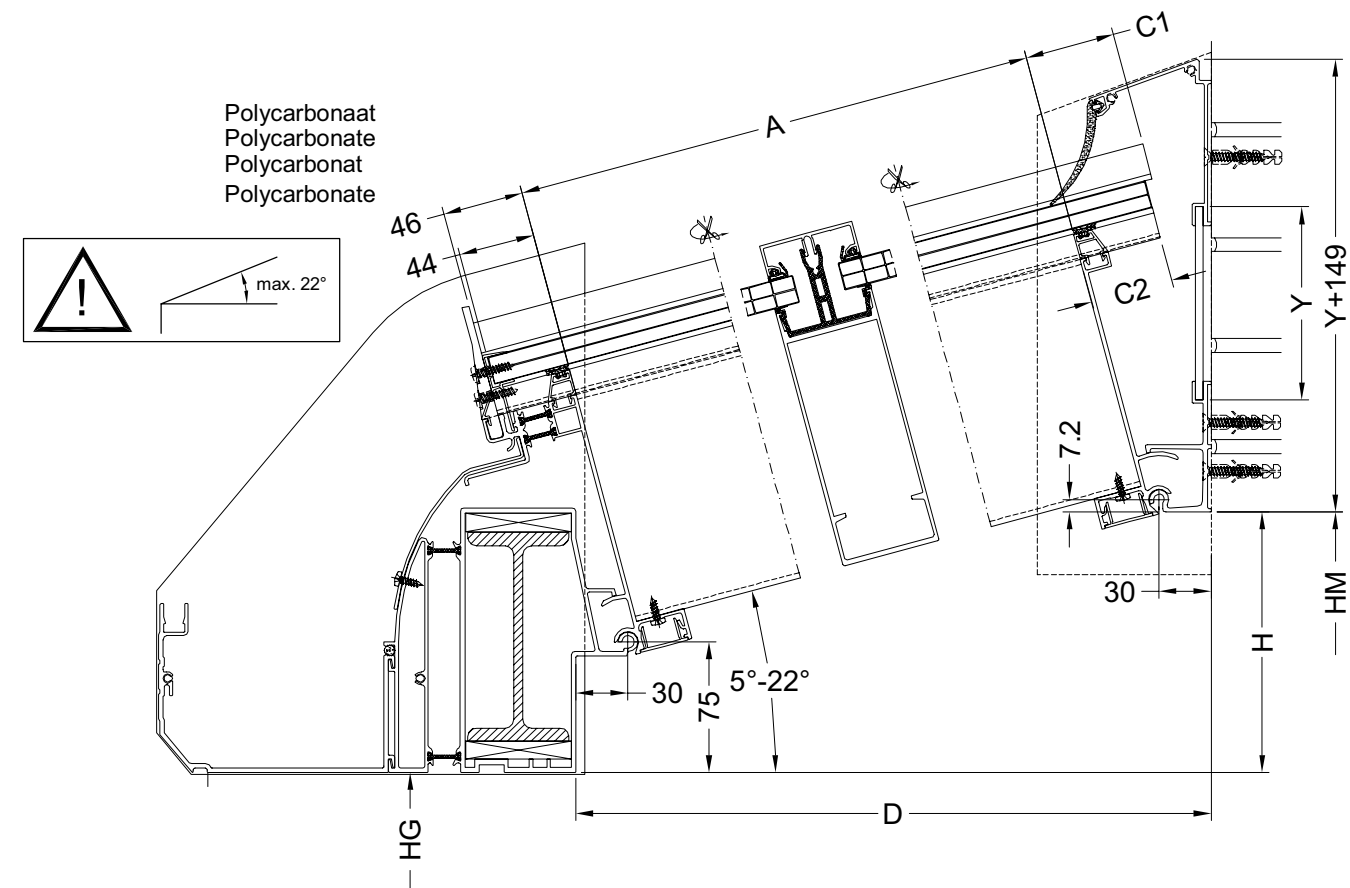


C1	a = 22°-45° VR218 + VR2426 / VR426										VR218 + VR2427 / VR427														
a																									
A	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	
140	-1,1	1,6	4,3	7,1	10	12,9	15,8	18,8	21,9	-11,9	-9,1	-6,3	-3,4	-0,5	2,6	5,6	8,8	12	15,4	18,8	22,3	25,9	29,7	33,5	
145	0,9	3,7	6,6	9,5	12,4	15,4	18,5	21,6	24,7	-8,9	-6	-3	0	3	6,2	9,4	12,7	16,1	19,6	23,1	26,8	30,6	34,5	38,5	
150	2,9	5,8	8,8	11,8	14,8	17,9	21,1	24,3	27,6	-5,9	-2,9	0,2	3,3	6,5	9,8	13,2	16,6	20,1	23,8	27,5	31,3	35,3	39,3	43,5	
155	4,9	7,9	11	14,1	17,3	20,5	23,8	27,1	30,5	-2,9	0,3	3,4	6,7	10	13,5	16,9	20,5	24,2	28	31,8	35,8	39,9	44,2	48,5	
160	7	10,1	13,2	16,5	19,7	23	26,4	29,9	33,4	0,1	3,4	6,7	10,1	13,5	17,1	20,7	24,4	28,2	32,1	36,2	40,3	44,6	49	53,5	
165	9	12,2	15,5	18,8	22,2	25,6	29,1	32,7	36,3	3,1	6,5	9,9	13,5	17	20,7	24,5	28,3	32,3	36,3	40,5	44,8	49,2	53,8	58,5	
170	11	14,3	17,7	21,1	24,6	28,1	31,7	35,4	39,2	6,1	9,6	13,2	16,8	20,5	24,3	28,2	32,2	36,3	40,5	44,9	49,3	53,9	58,6	63,5	
175	13	16,4	19,9	23,4	27	30,7	34,4	38,2	42,1	9,1	12,7	16,4	20,2	24	28	32	36,1	40,4	44,7	49,2	53,8	58,6	63,5	68,5	
180	15	18,6	22,1	25,8	29,5	33,2	37,1	41	45	12,1	15,9	19,7	23,6	27,5	31,6	35,8	40	44,4	48,9	53,6	58,3	63,2	68,3	73,5	
185	17,1	20,7	24,4	28,1	31,9	35,8	39,7	43,7	47,8	15,1	19	22,9	26,9	31	35,2	39,5	44	48,5	53,1	57,9	62,8	67,9	73,1	78,5	
190	19,1	22,8	26,6	30,4	34,4	38,3	42,4	46,5	50,7	18,1	22,1	26,2	30,3	34,5	38,9	43,3	47,9	52,5	57,3	62,3	67,3	72,6	78	83,5	
195	21,1	24,9	28,8	32,8	36,8	40,9	45	49,3	53,6	21,2	25,2	29,4	33,7	38,1	42,5	47,1	51,8	56,6	61,5	66,6	71,8	77,2	82,8	88,5	
200	23,1	27,1	31	35,1	39,2	43,4	47,7	52,1	56,5	24,2	28,4	32,7	37,1	41,6	46,1	50,9	55,7	60,6	65,7	70,9	76,3	81,9	87,6	93,5	



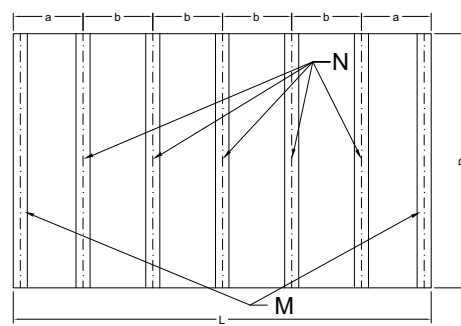
VERANDA MET POLYCARBONAAT VAN 5° TOT 22°
VERANDA AVEC POLYCARBONATE DE 5° JUSQU'A 22°
WINTERGARTEN MIT POLYCARBONAT VON 5° BIS 22°
CONSERVATORY WITH POLYCARBONATE FROM 5° UP TO 22°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



$\alpha = 5^\circ - 15^\circ \rightarrow \text{VR426}$
 $\alpha = 15^\circ - 22^\circ \rightarrow \text{VR427}$

C1/C2/Y : zie berekeningstabel
C1/C2/Y : voir tableau de calcul
C1/C2/Y : siehe Berechnungstabelle
C1/C2/Y : see calculation table

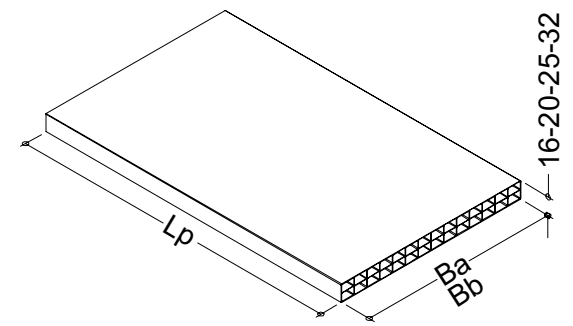


N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams

M = Aantal Zijliggers
Montants de cote
Anzahl Seitenbalken
Number of Sidebeams

** = 2x kozjindiepte
2x epaisseur dormant
2x rahmentiefe
2x frame depth

L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-60)^2 + (H-67.8)^2} - 16$
$\alpha = \text{ARCTAN} \left[\frac{H-67.8}{D-60} \right]$



	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lp		A+C2+44
Ba	2	a-55
Bb	N-1	b-27

TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACVR201	2x(N+M)	A+C1+46
ACMC016	1	(VR2021/VR2121)
ACMC016	1	(VR425)
ACVR202	1	(VR426/VR427)
ACVR6xx	L/1000	
ACVR5522	2	
ACVR5426	2	
ACVR503	1	(VR5010)
ACVR140	1	

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm 20mm 25mm	32mm		
	ACVR1015	ACVR2015	N+M	

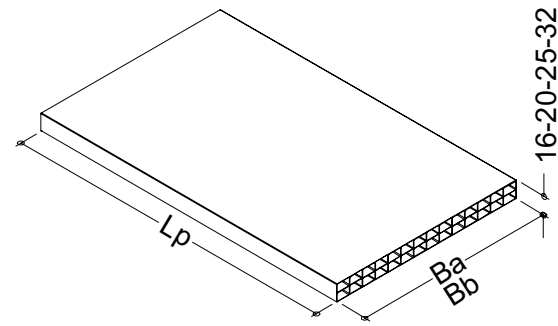
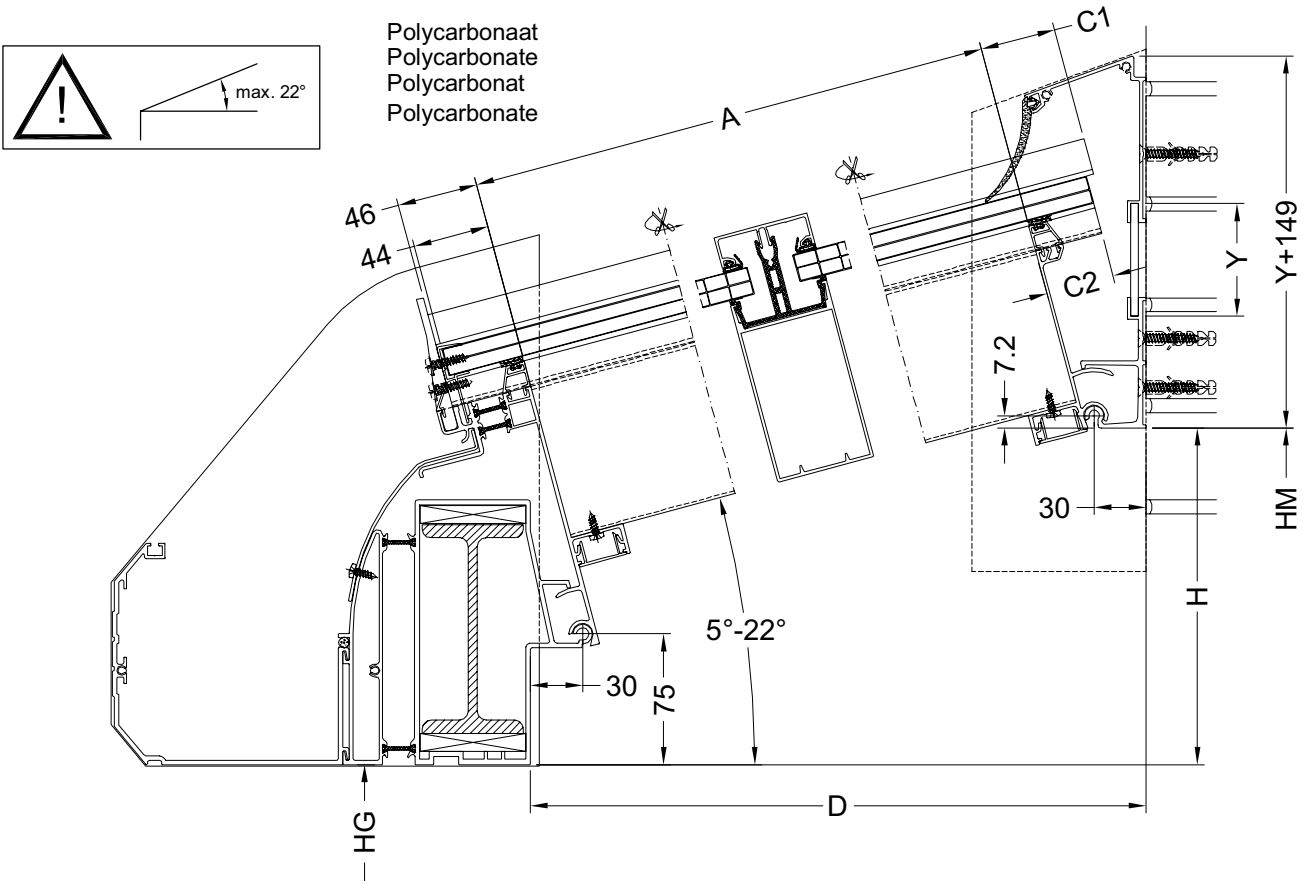
PROFIELEN PROFILS PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR5010			1	L
VR5521			1	L
VR5550			1	L
VR5517			1	L
VR519			1	L-**
SR014			2	L-**
VR425			1	L-**
VR426			1	L
VR427			1	L
VR511			N	A
VR512			M	A+(150xTAN α)
VR515			M	A+C2+46
VR515A			N	A+C2+46
VR565			2*(N-1)	b-53.5
VR565			4	a-82

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm	20mm	25mm	32mm				
	VR030	VR034	VR036	VR032			N	A+C1+46
	VR031	VR035	VR037	VR033			M	A+C1+46
	VR1040	VR1042	VR1043	VR1041			N-1	b-27
	VR1040	VR1042	VR1043	VR1041			2	a-55

Zaag2

VERANDA MET POLYCARBONAAT VAN 5° TOT 22°
VERANDA AVEC POLYCARBONATE DE 5° JUSQU'À 22°
WINTERGARTEN MIT POLYCARBONAT VON 5° BIS 22°
CONSERVATORY WITH POLYCARBONATE FROM 5° UP TO 22°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



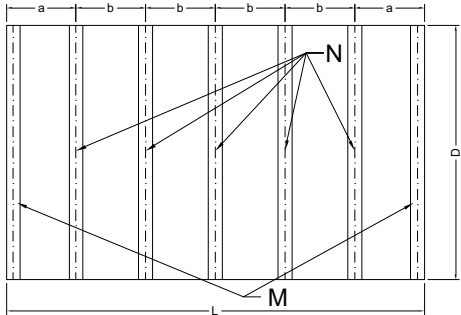
	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lp		A+C2+44
Ba	2	a-55
Bb	N-1	b-27

TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACVR201	2x(N+M)	A+C1+46
ACMC016	1	(VR2021/VR2121)
ACMC016	1	(VR425)
ACVR202	1	(VR426/VR427)
ACVR6xx	L/1000	
ACVR5522	2	
ACVR5426	2	
ACVR503	1	(VR5010)
ACVR140	1	

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm 20mm 25mm	32mm		
	ACVR1015	ACVR2015	N+M	

$\alpha = 5^\circ - 15^\circ \rightarrow \text{VR426}$
 $\alpha = 15^\circ - 22^\circ \rightarrow \text{VR427}$

C1/C2/Y : zie berekeningstabel
C1/C2/Y : voir tableau de calcul
C1/C2/Y : siehe Berechnungstabelle
C1/C2/Y : see calculation table



N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams

M = Aantal Zijliggers
Montants de cote
Anzahl Seitenbalken
Number of Sidebeams

L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-60)^2 + (H-67.8)^2} - 2034 - 16$
$\alpha = \text{ARCTAN} \left(\frac{H-67.8}{(D-60)} \right) - \text{ARCSIN} \left(\frac{45.2}{\sqrt{(D-60)^2 + (H-67.8)^2}} \right)$

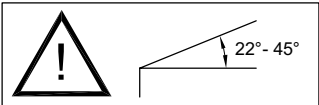
PROFIELEN PROFILS PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR5010			1	L
VR5121			1	L
VR5550			1	L
VR5537			1	L
VR217			1	L-114
SR014			2	L-114
VR425			1	L-114
VR426			1	L
VR427			1	L
VR011N			N	A
VR512			M	$A + 268 \times \tan \alpha + \frac{30}{\cos \alpha} + 13$
VR515			M	A+C2+46
VR515A			N	A+C2+46
VR565			2*(N-1)	b-53.5
VR565			4	a-82

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm	20mm	25mm	32mm				
	VR030	VR034	VR036	VR032			N	A+C1+46
	VR031	VR035	VR037	VR033			M	A+C1+46
	VR1040	VR1042	VR1043	VR1041			N-1	b-27
	VR1040	VR1042	VR1043	VR1041			2	a-55

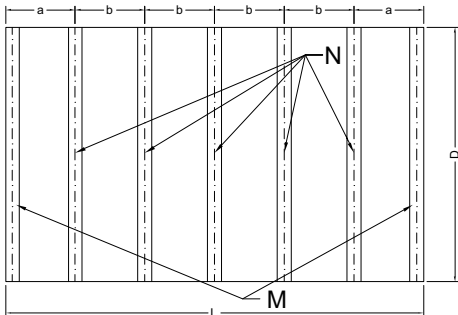
Zaag4

VERANDA MET POLYCARBONAAT VAN 22° TOT 45°
VERANDA AVEC POLYCARBONATE DE 22° JUSQU'A 45°
WINTERGARTEN MIT POLYCARBONAT VON 22° BIS 45°
CONSERVATORY WITH POLYCARBONATE FROM 22° UP TO 45°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



Polycarbonaat
Polycarbonate
Polycarbonat
Polycarbonate

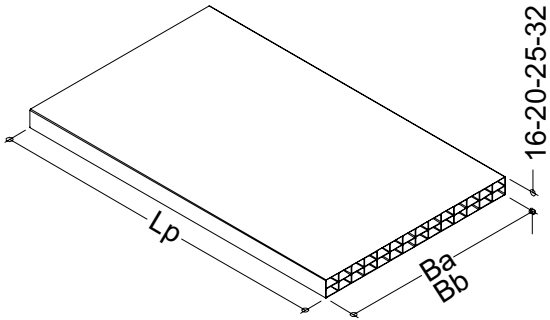
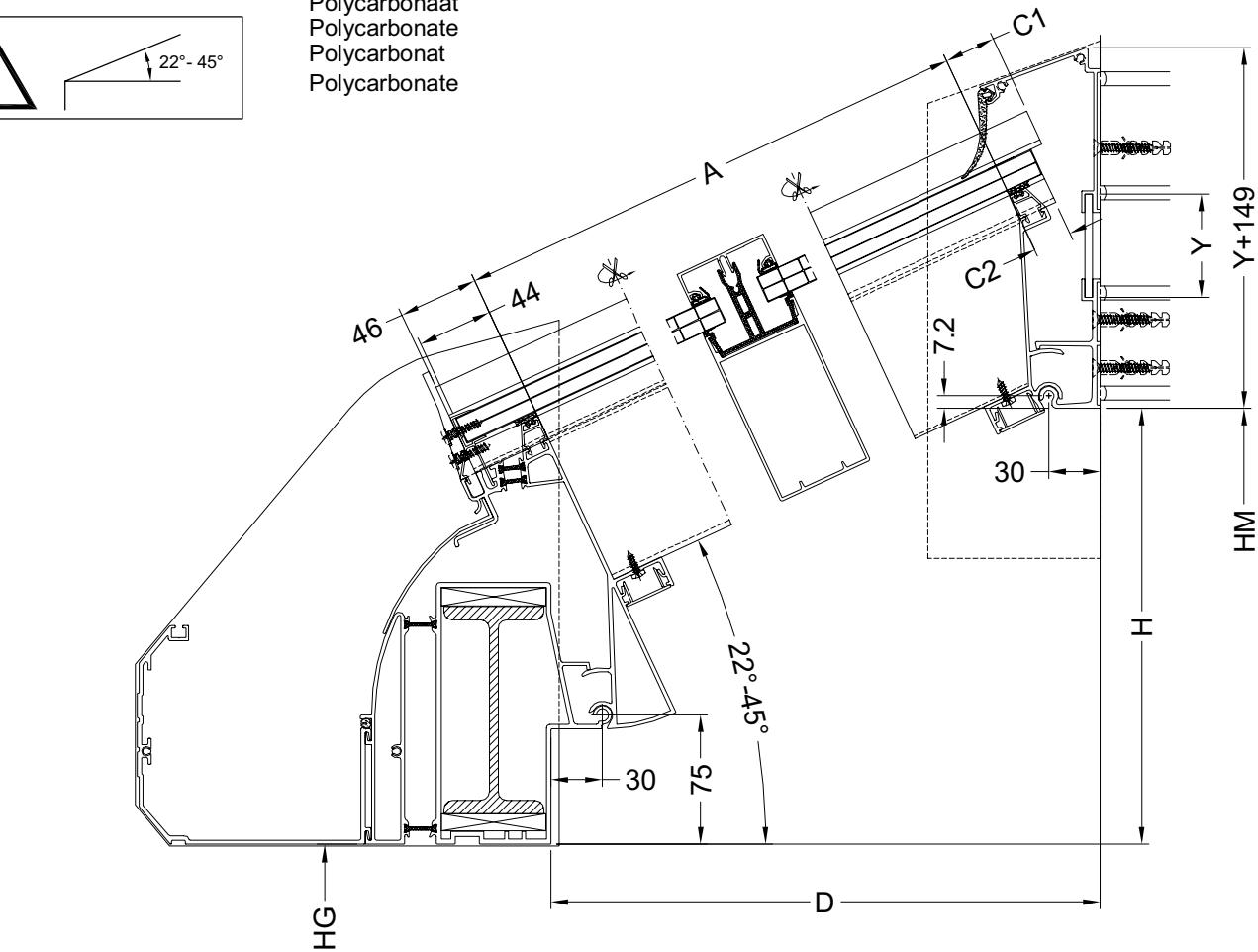


N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams

M = Aantal Zijliggers
Montants de côté
Anzahl Seitenbalken
Number of Sidebeams

L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-60)^2 + (H-67.8)^2} - 3410.5 - 10.9$
$\alpha = \text{ARCTAN} \left(\frac{H-67.8}{(D-60)} \right) - \text{ARCSIN} \left(\frac{58.4}{\sqrt{(D-60)^2 + (H-67.8)^2}} \right)$

C1/C2/Y : zie berekeningstabel
C1/C2/Y : voir tableau de calcul
C1/C2/Y : siehe Berechnungstabelle
C1/C2/Y : see calculation table



	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lp		A+C2+44
Ba	2	a-55
Bb	N-1	b-27

TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACVR201	2x(N+M)	A+C1+46
ACMC016	1	(VR2021/VR2121)
ACMC016	1	(VR425)
ACVR202	1	(VR426/VR427)
ACVR6xx	L/1000	
ACVR5522	2	
ACVR5426	2	
ACVR503	1	(VR5010)
ACVR140	1	

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm 20mm 25mm	32mm	
	ACVR1015	ACVR2015	N+M

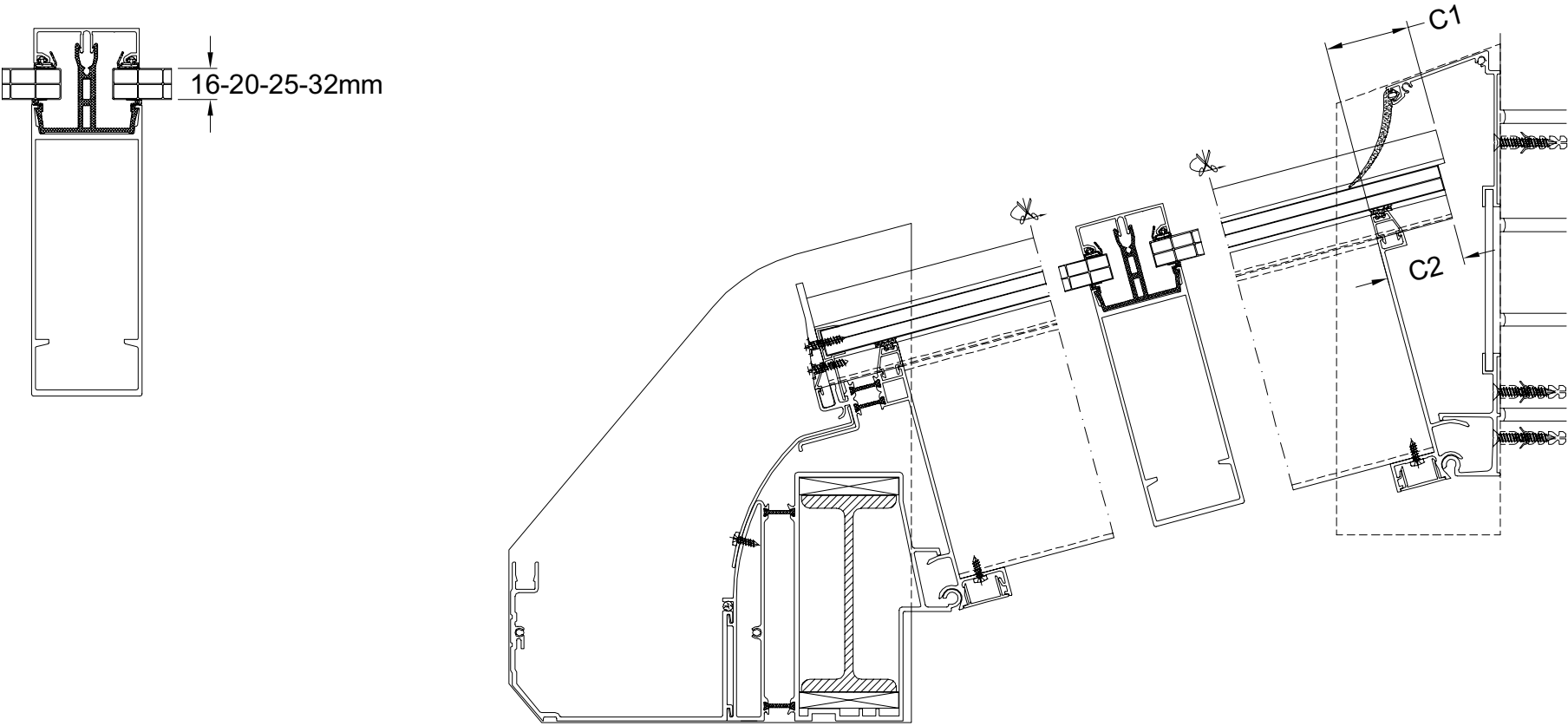
PROFIËN PROFILS PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR5010			1	L
VR5121			1	L
VR5551			1	L
VR5538			1	L
VR218			1	L-114
SR014			2	L-114
VR425			1	L-114
VR426			1	L
VR011N			N	A+6
VR512			M	$A + 268 \times \text{TAN} \alpha + \frac{30}{\text{COS} \alpha} - 23$
VR515			M	A+C2+46
VR515A			N	A+C2+46
VR565			2*(N-1)	b-53.5
VR565			4	a-82

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm	20mm	25mm	32mm			
	VR030	VR034	VR036	VR032			N A+C1+46
	VR031	VR035	VR037	VR033			M A+C1+46
	VR1040	VR1042	VR1043	VR1041			N-1 b-27
	VR1040	VR1042	VR1043	VR1041			2 a-55

Zaag6

BEREKENING C1 / C2 VAN 5° TOT 22°
CALCULATION C1 / C2 DE 5° JUSQU'À 22°
BEREICHNUNG C1 / C2 VON 5° BIS 22°
CALCULATION C1 / C2 FROM 5° UP TO 22°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES

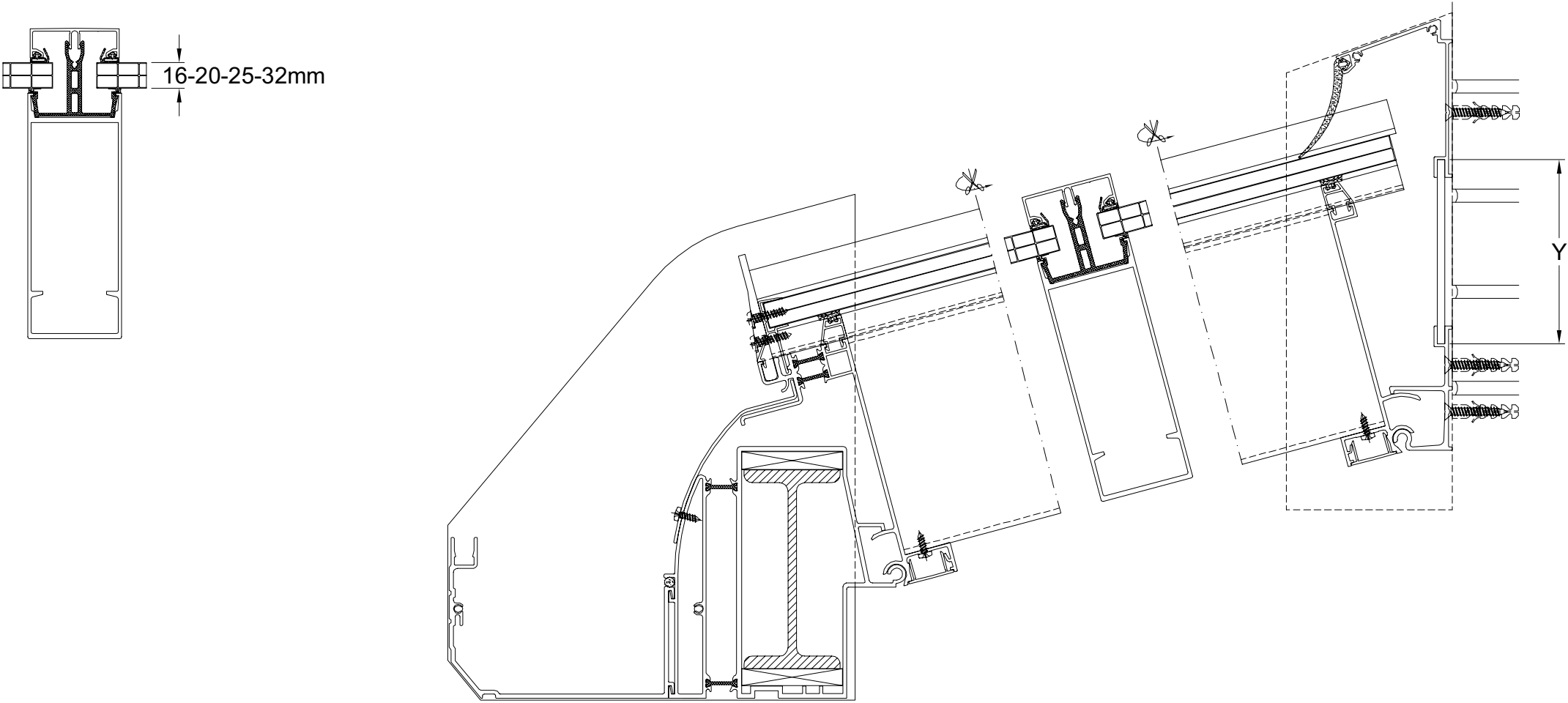


C1	a = 5°-22°																	
	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
16	20,8	24,1	27,5	30,9	34,2	37,6	41,1	44,5	48	51,5	55	58,5	62,1	65,7	69,4	73,1	76,9	80,7
20	21,2	24,6	28	31,4	34,9	38,3	41,8	45,4	48,9	52,5	56	59,7	63,3	67	70,8	74,6	78,4	82,3
25	21,6	25,1	28,6	32,1	35,7	39,2	42,8	46,4	50	53,7	57,4	61,1	64,9	68,7	72,5	76,4	80,3	84,3
32	22,2	25,8	29,5	33,1	36,8	40,5	44,2	47,9	51,7	55,4	59,3	63,1	67	70,9	74,9	78,9	83	87,1
C2	18,4	21,3	24,2	27,1	30	32,9	35,8	38,8	41,7	44,7	47,7	50,8	53,9	57	60,1	63,3	66,5	69,8

tabel3

BEREKENING Y VAN 5° TOT 22°
CALCULATION Y DE 5° JUSQU'A 22°
BEREICHNUNG Y VON 5° BIS 22°
CALCULATION Y FROM 5° UP TO 22°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES

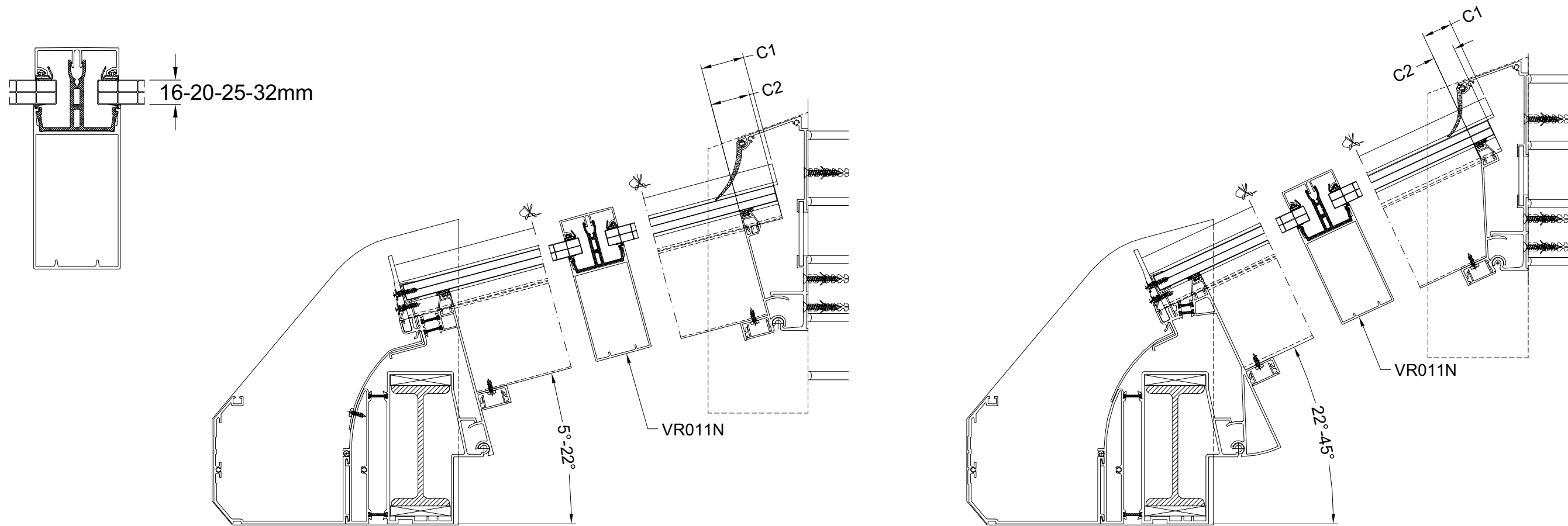


Y	a = 5°-24°																	
	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
16	95	95	95	95	95	95	95	95	95	95	95	95	95	95	95	95	95	95
20	100	100	100	100	100	100	100	100	100	100	100	95	95	95	95	100	100	100
25	105	105	105	105	105	105	105	105	105	105	105	100	100	100	100	105	105	105
32	110	110	110	110	110	110	110	110	110	115	115	110	110	110	110	110	110	110

tabel4

BEREKENING C1 / C2 VAN 22° TOT 45°
CALCULATION C1 / C2 DE 22° JUSQU'A 45°
BEREICHNUNG C1 / C2 VON 22° BIS 45°
CALCULATION C1 / C2 FROM 22° UP TO 45°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



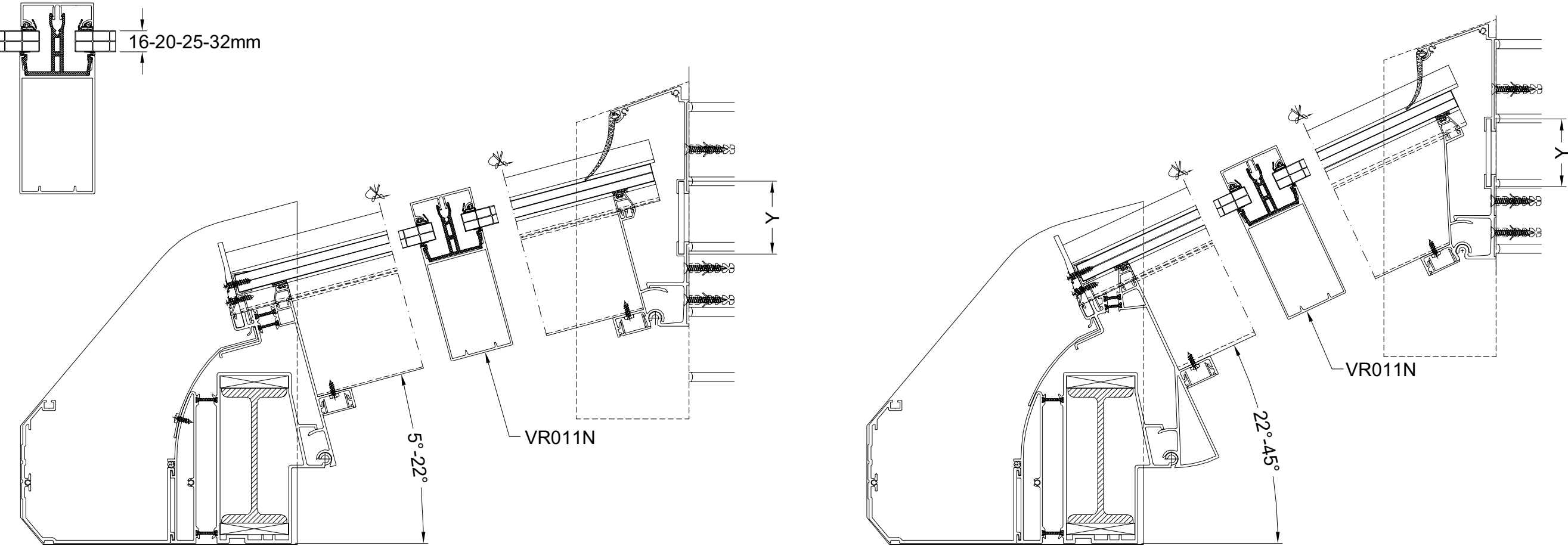
C1	a = 5°-22°																	
	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
16	15,9	18,3	20,6	23	25,4	27,8	30,2	32,6	35	37,5	40	42,5	45	47,5	50,1	52,7	55,4	58
20	16,3	18,7	21,1	23,6	26	28,5	31	33,4	36	38,5	41	43,6	46,2	48,8	51,5	54,2	56,9	59,7
25	16,7	19,2	21,7	24,3	26,8	29,4	31,9	34,5	37,1	39,7	42,4	45,1	47,7	50,5	53,2	56	58,8	61,7
32	17,3	19,9	22,6	25,2	27,9	30,6	33,3	36	38,7	41,5	44,3	47,1	49,9	52,7	55,6	58,6	61,5	64,5
C2	14,5	16,6	18,7	20,7	22,8	24,9	27,1	29,2	31,3	33,5	35,7	37,9	40,1	42,3	44,6	46,9	49,2	51,6

C1	a = 22°-45°																						
	22	23	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45
16	21,9	24,7	30,2	33	35,9	38,8	41,8	44,9	48	51,2	54,4	57,7	61,1	64,6	68,1	71,8	75,5	79,4	83,3	87,4	91,7	96	100,5
20	23,7	26,4	32,2	35,1	38	41,1	44,1	47,3	50,5	53,8	57,1	60,5	64	67,6	71,2	75	78,9	82,8	86,9	91,1	95,5	100	104,6
25	25,7	28,6	34,5	37,5	40,6	43,7	46,9	50,2	53,5	56,9	60,3	63,9	67,5	71,2	75	78,9	82,9	87	91,3	95,6	100,2	104,8	109,6
32	28,5	31,5	37,8	40,9	44,2	47,5	50,8	54,2	57,7	61,2	64,9	68,6	72,4	76,3	80,3	84,4	88,6	92,9	97,4	101,9	106,7	111,6	116,6
C2	15,6	18	22,8	25,3	27,9	30,4	33,1	35,7	38,5	41,3	44,1	47	50	53	56,2	59,4	62,7	66,1	69,5	73,1	76,8	80,7	84,6

tabel4b

BEREKENING Y VAN 22° TOT 45°
CALCULATION Y DE 22° JUSQU'A 45°
BEREICHNUNG Y VON 22° BIS 45°
CALCULATION Y FROM 22° UP TO 45°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



Y	a = 5°-24°																	
	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
16	55	55	55	55	55	55	55	55	55	55	55	50	50	50	50	50	50	55
20	60	60	60	60	60	60	60	60	60	60	60	55	55	55	55	55	55	60
25	65	65	65	65	65	65	65	65	65	65	65	60	60	60	60	60	60	65
32	70	70	70	70	70	70	70	70	70	70	70	65	65	65	65	65	65	70

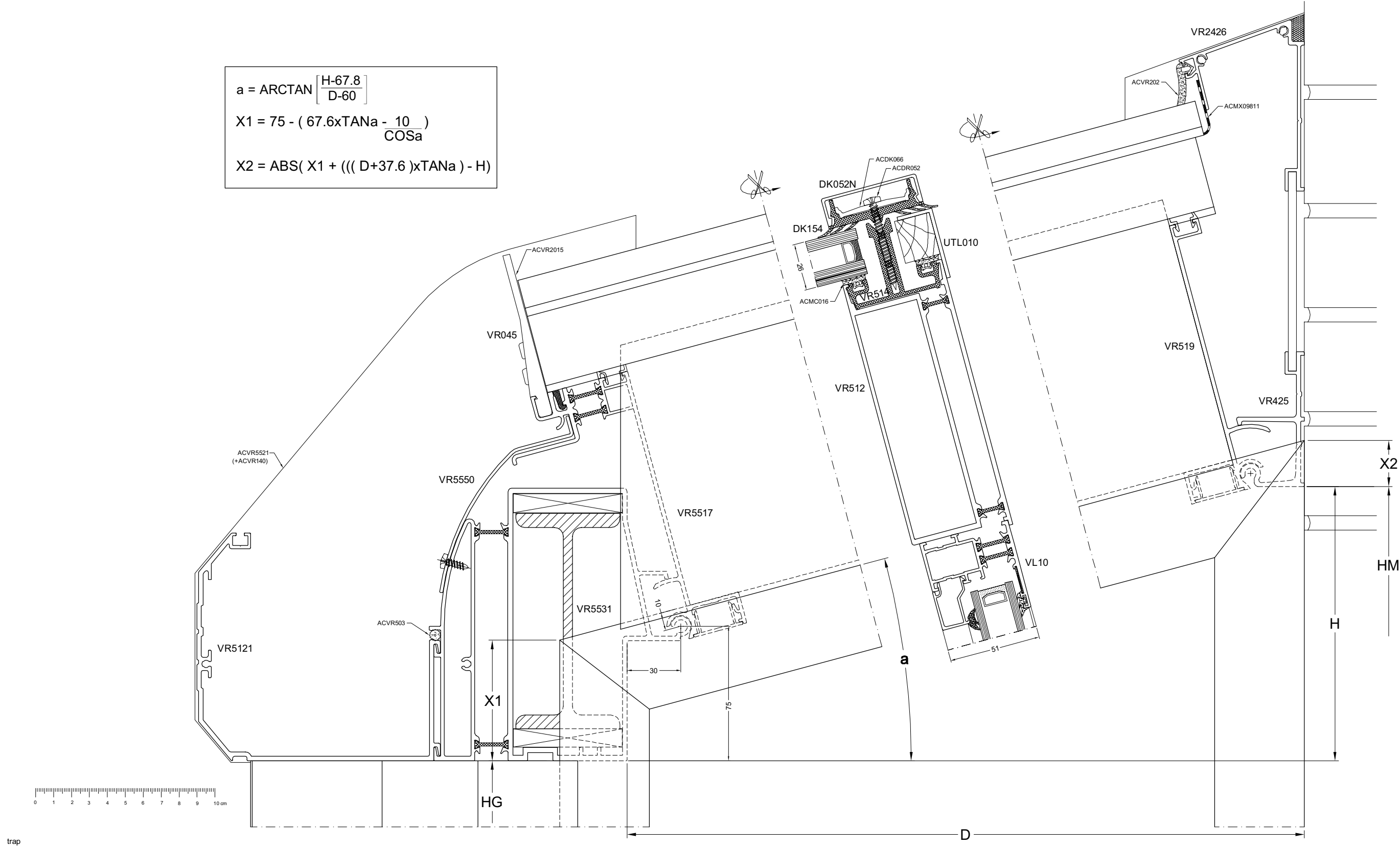
Y	a = 25°-45°																								
	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	
16	55	55	55	55	55	55	60	60	60	60	60	60	60	65	65	65	70	70	70	75	75	80	80	80	
20	60	60	60	60	60	60	65	65	65	65	65	65	65	70	70	70	75	75	75	80	80	85	85	85	
25	65	65	65	65	65	65	70	70	70	70	70	70	70	75	75	75	80	80	80	85	85	90	90	90	
32	70	70	70	70	70	70	75	75	75	75	75	75	75	80	80	80	85	90	90	90	95	95	95	95	

tabel4c

MAATBEPALING HOOGTE TRAPEZIUM VAN 5° TOT 22°
DIMENSIONS HAUTEUR TRAPEZE DE 5° JUSQU'A 22°
MASSBESTIMMUNG HOHE TRAPEZ VON 5° BIS 22°
MEASURE TRAPEZIUM HEIGHT FROM 5° UP TO 22°

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS

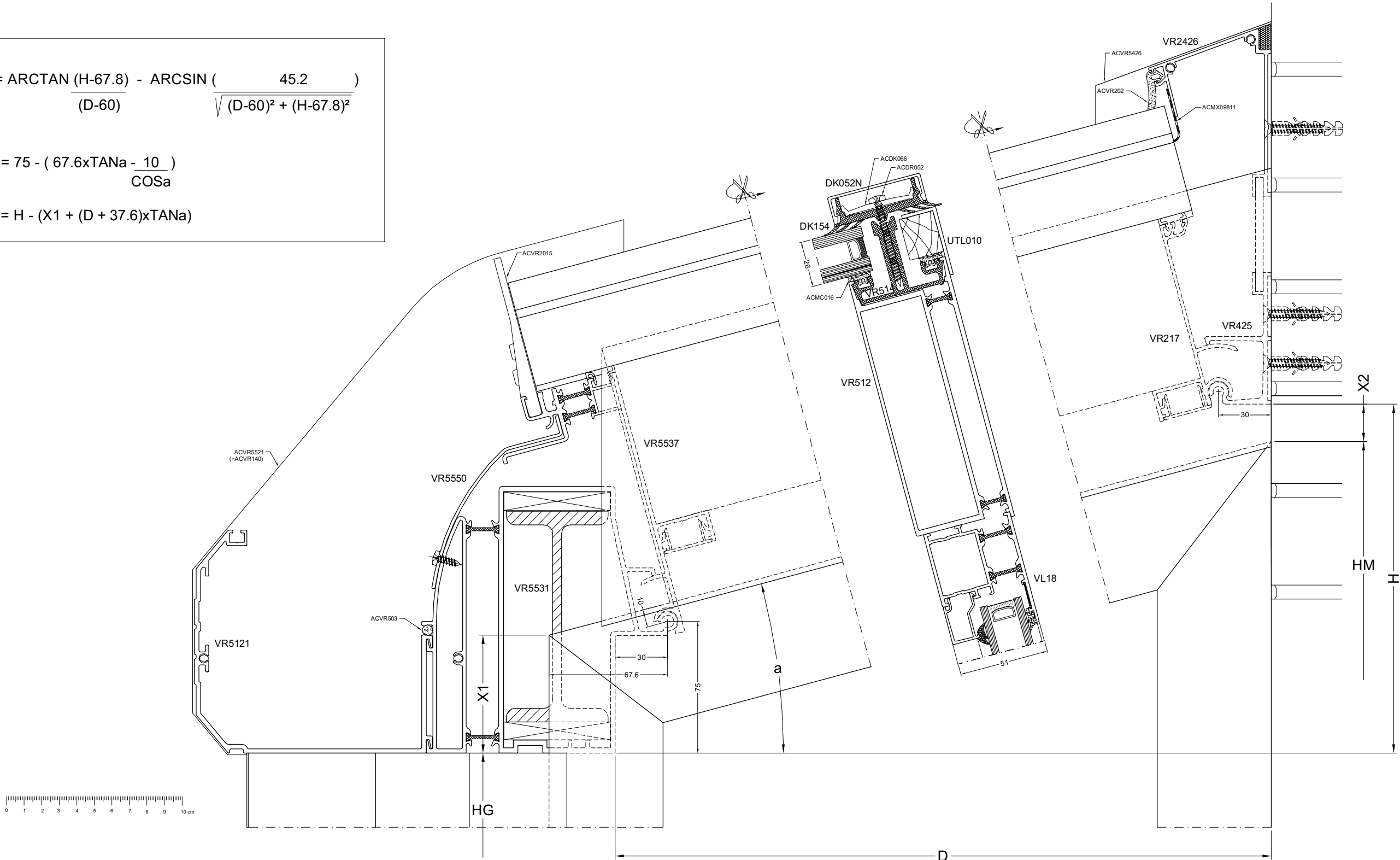
$$a = \text{ARCTAN} \left[\frac{H-67.8}{D-60} \right]$$
$$X1 = 75 - \left(\frac{67.6 \times \text{TAN} a - 10}{\text{COS} a} \right)$$
$$X2 = \text{ABS} (X1 + (((D+37.6) \times \text{TAN} a) - H)$$



MAATBEPALING HOOGTE TRAPEZIUM VAN 5° TOT 22°
DIMENSIONS HAUTEUR TRAPEZE DE 5° JUSQU'À 22°
MASSBESTIMMUNG HOHE TRAPEZ VON 5° BIS 22°
MEASURE TRAPEZIUM HEIGHT FROM 5° UP TO 22°

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS

$$a = \frac{\text{ARCTAN} (H-67.8)}{(D-60)} - \text{ARCSIN} \left(\frac{45.2}{\sqrt{(D-60)^2 + (H-67.8)^2}} \right)$$
$$X1 = \frac{75 - (67.6 \times \text{TAN} a - 10)}{\text{COS} a}$$
$$X2 = H - (X1 + (D + 37.6) \times \text{TAN} a)$$

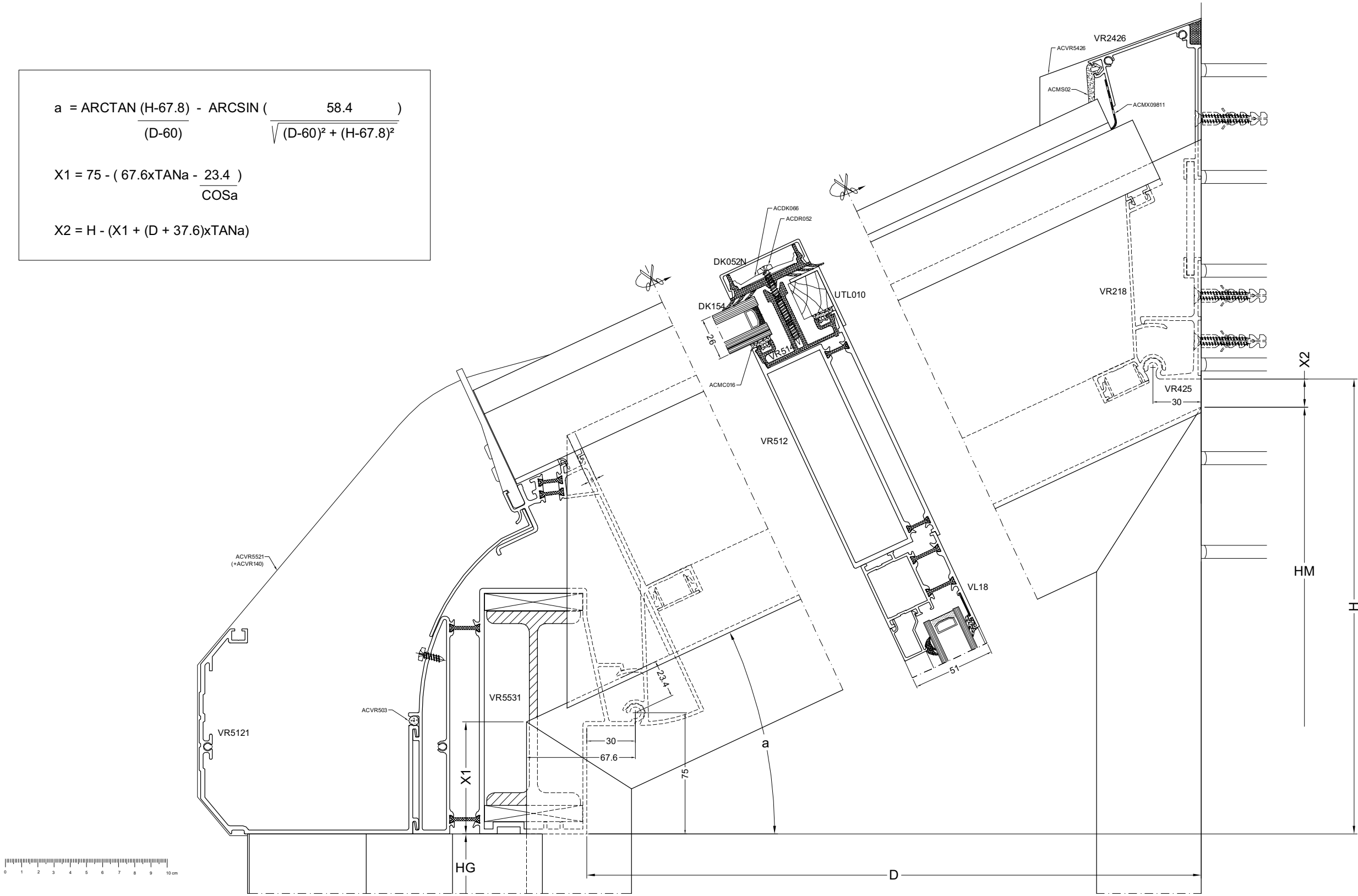


trap2

MAATBEPALING HOOGTE TRAPEZIUM VAN 22° TOT 45°
DIMENSIONS HAUTEUR TRAPEZE DE 22° JUSQU'A 45°
MASSBESTIMMUNG HOHE TRAPEZ VON 22° BIS 45°
MEASURE TRAPEZIUM HEIGHT FROM 22° UP TO 45°

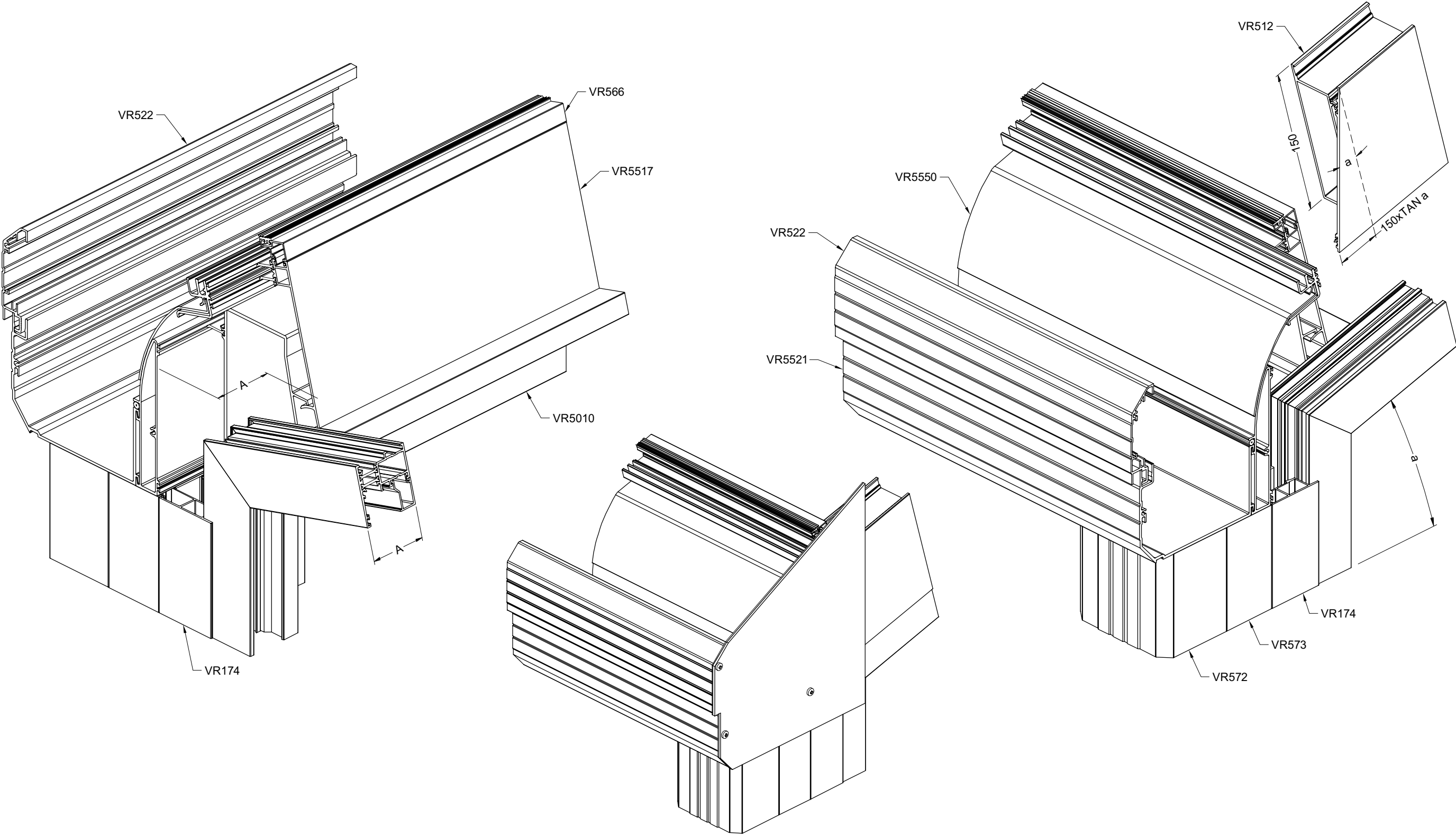
WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS

$$a = \frac{\text{ARCTAN} (H-67.8)}{(D-60)} - \frac{\text{ARCSIN} \left(\frac{58.4}{\sqrt{(D-60)^2 + (H-67.8)^2}} \right)}{1}$$
$$X1 = \frac{75 - (67.6 \times \text{TAN} a - 23.4)}{\text{COS} a}$$
$$X2 = H - (X1 + (D + 37.6) \times \text{TAN} a)$$

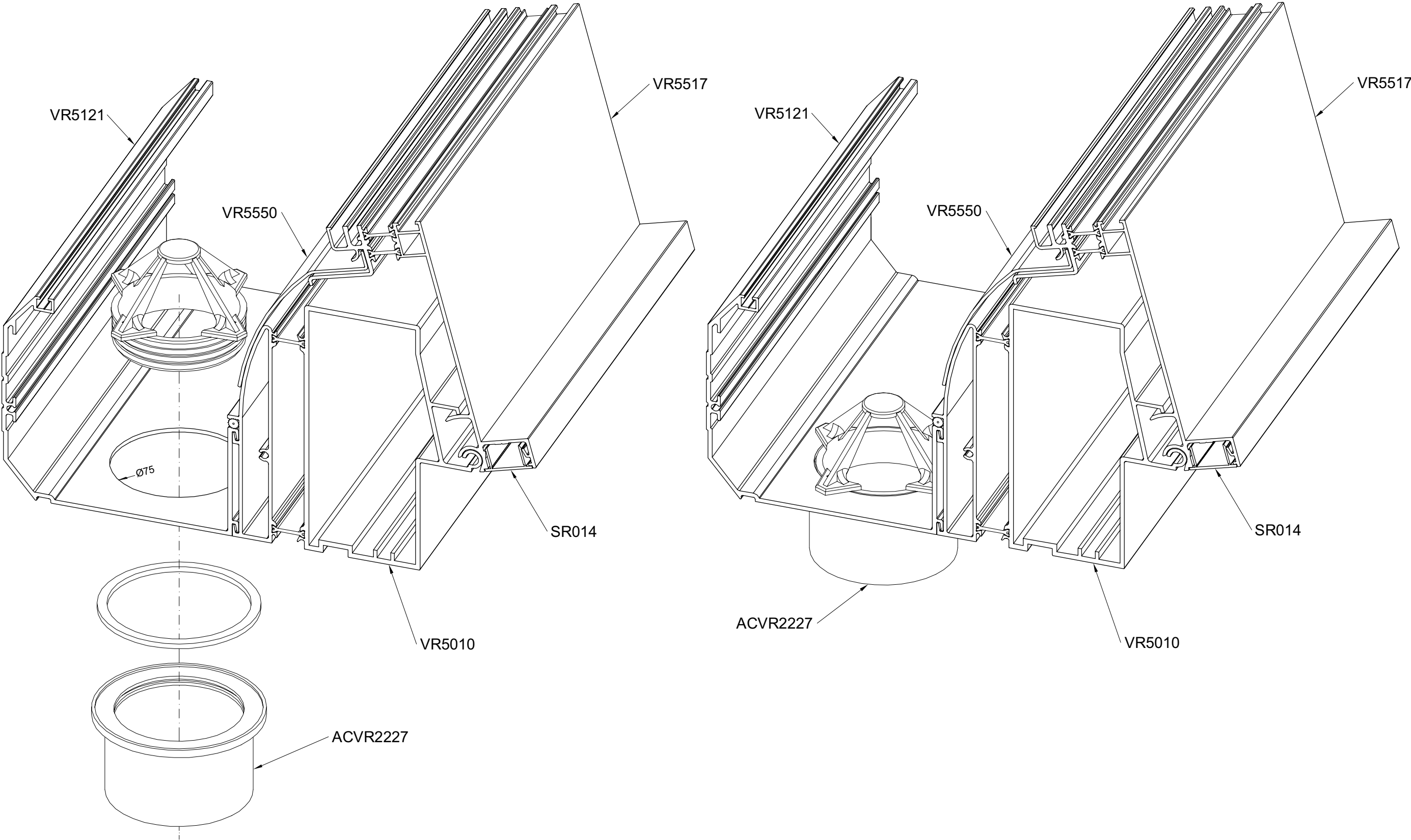


BEWERKING SCHARNIERPROFIEL EN GOOT
USINAGE PROFIL CHARNIERE ET GOUTTIERE
BEARBEITUNG SCHARNIERPROFIL UND DACHRINNE
MACHINING HINGE PROFILE AND GUTTER

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



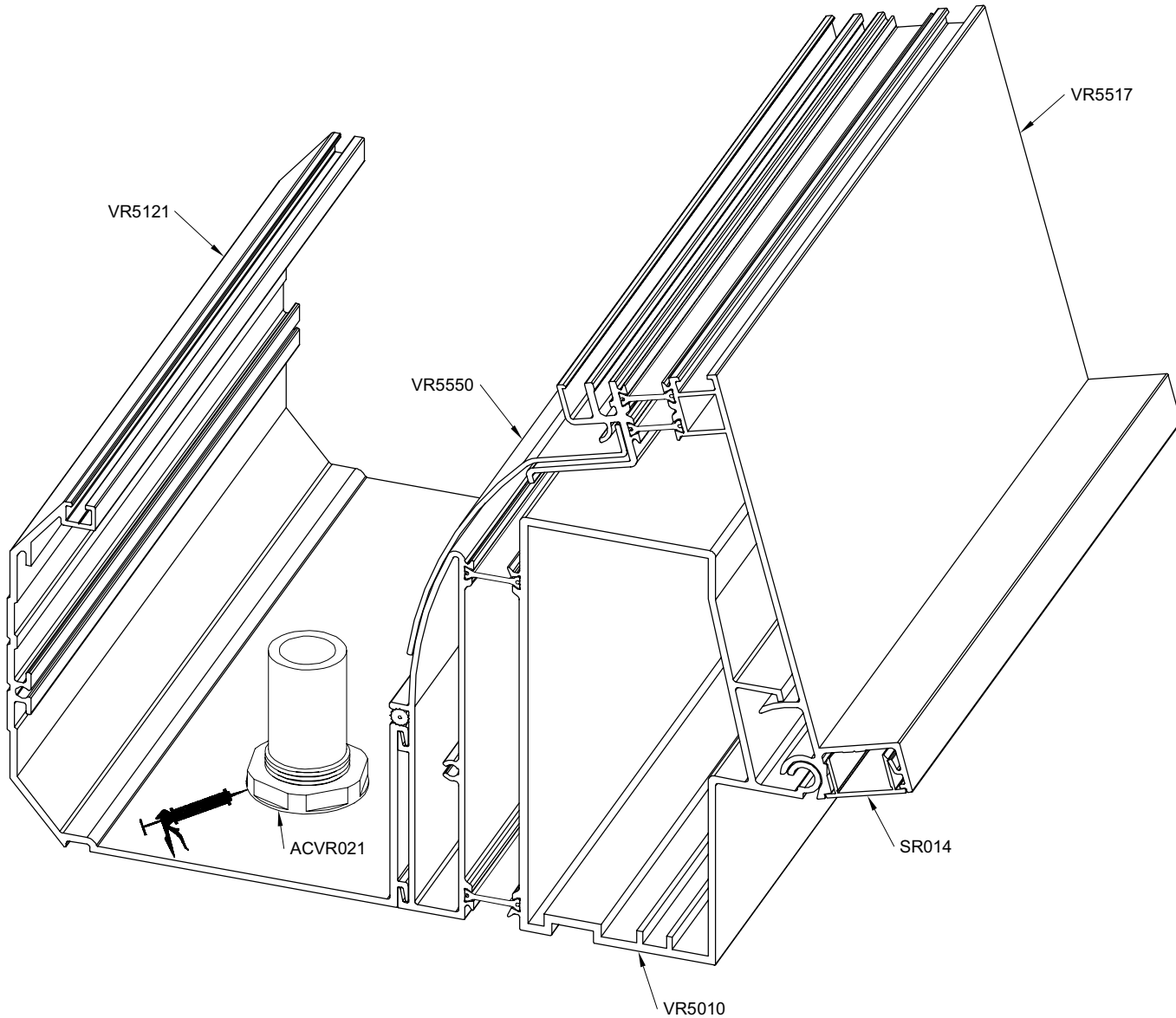
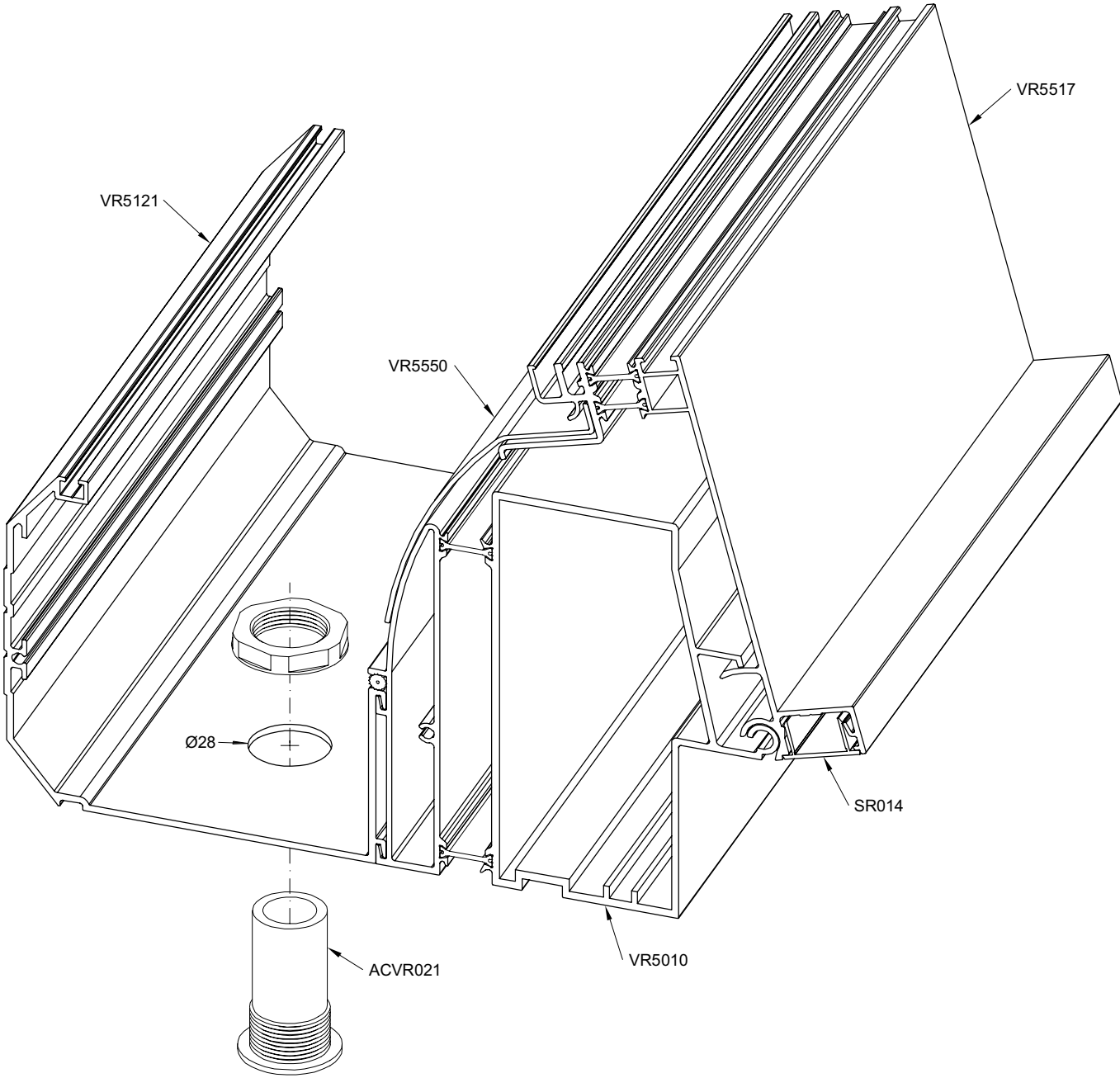
zijligger



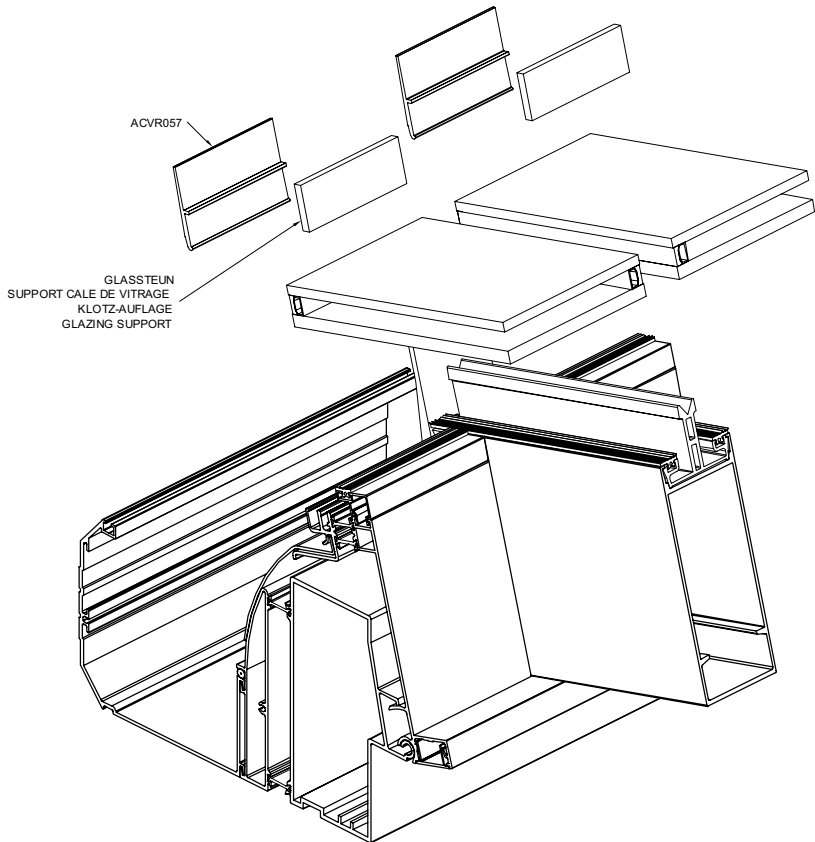
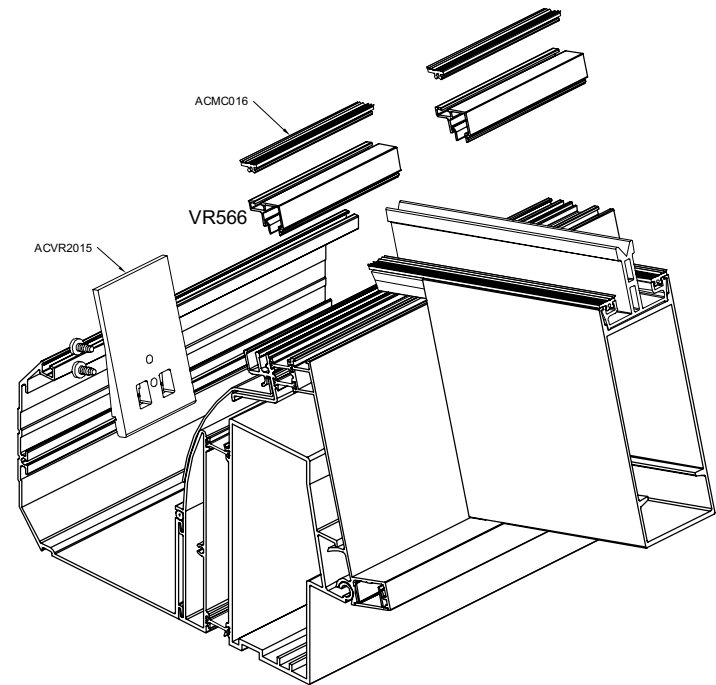
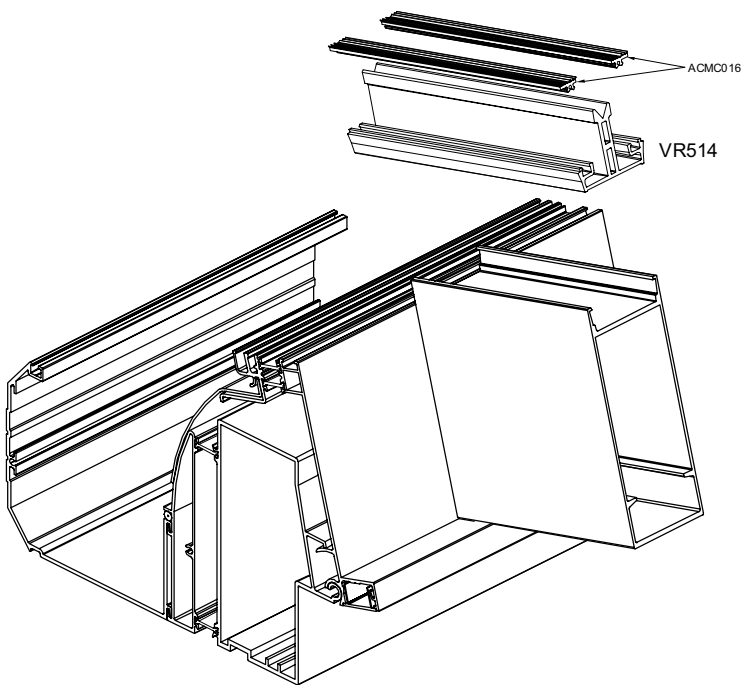
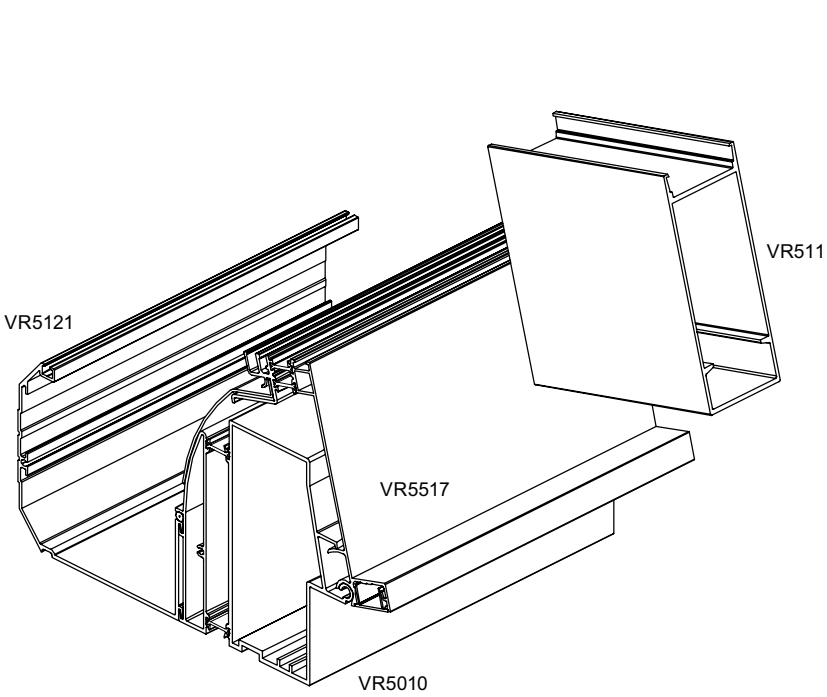
overl2

OVERLOOP
TROP PLEIN
ÜBERLAUFEN KONTROLLE
OVERFLOW CONTROL

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS

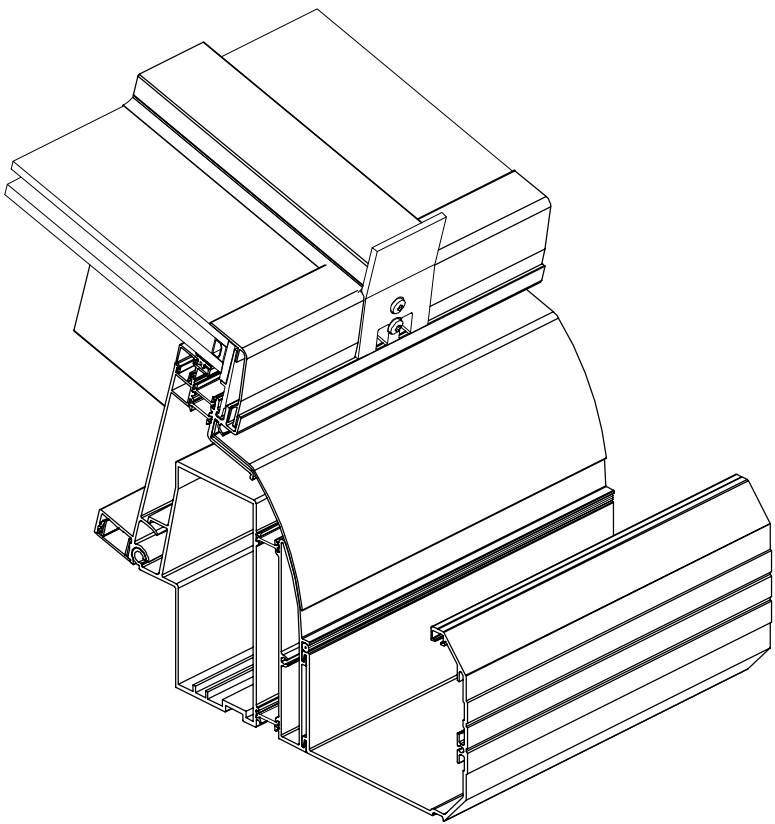
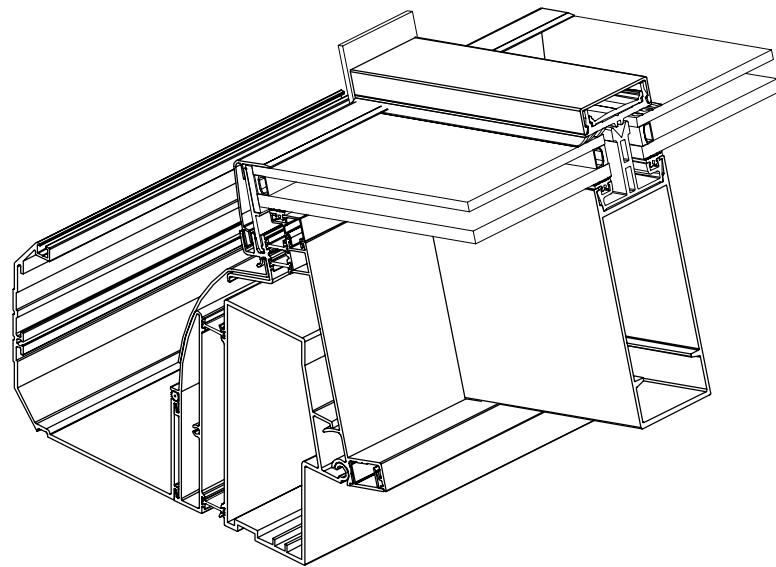
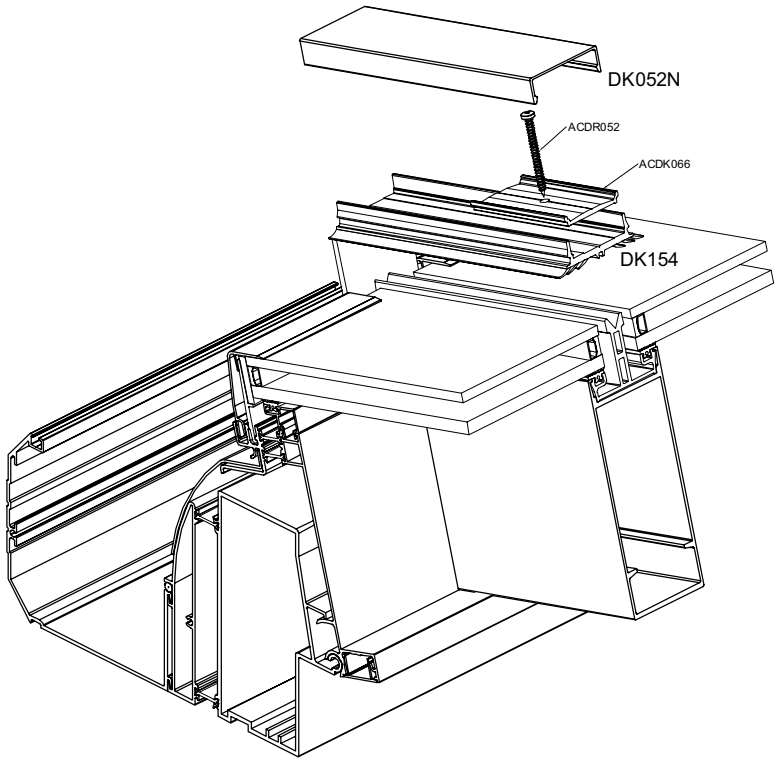
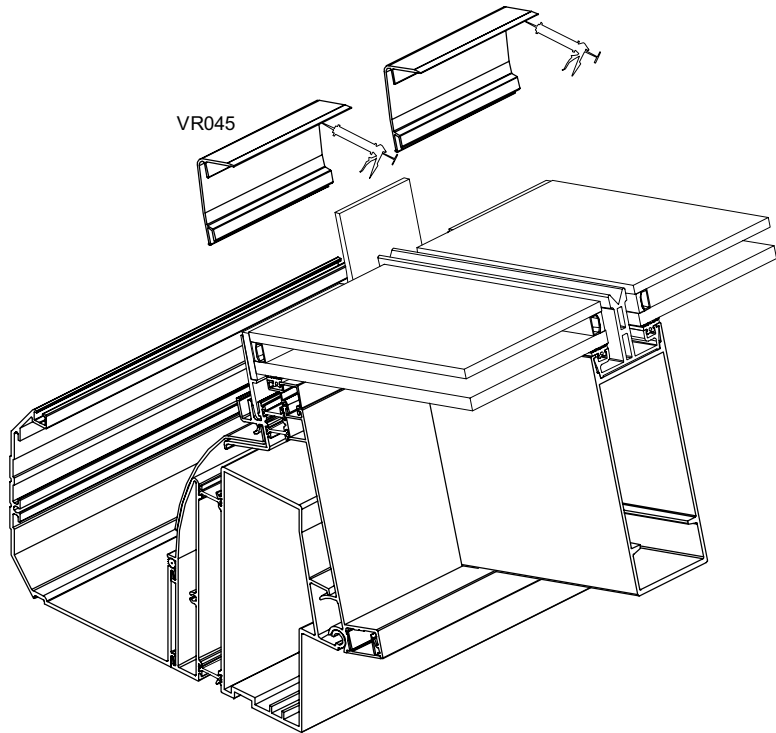


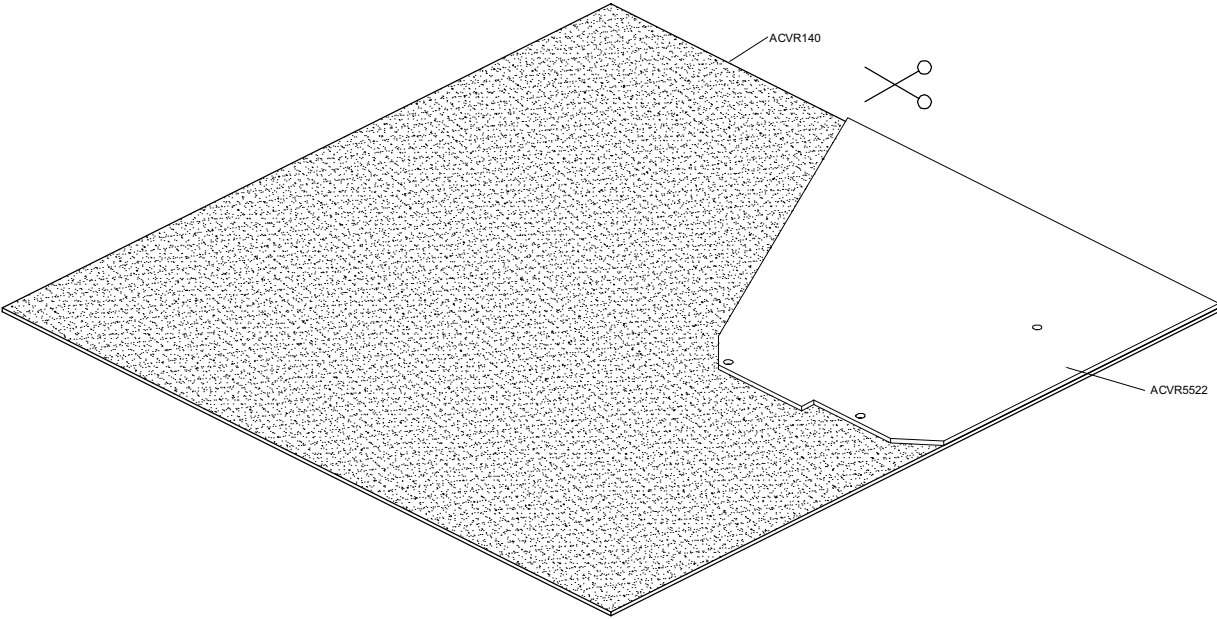
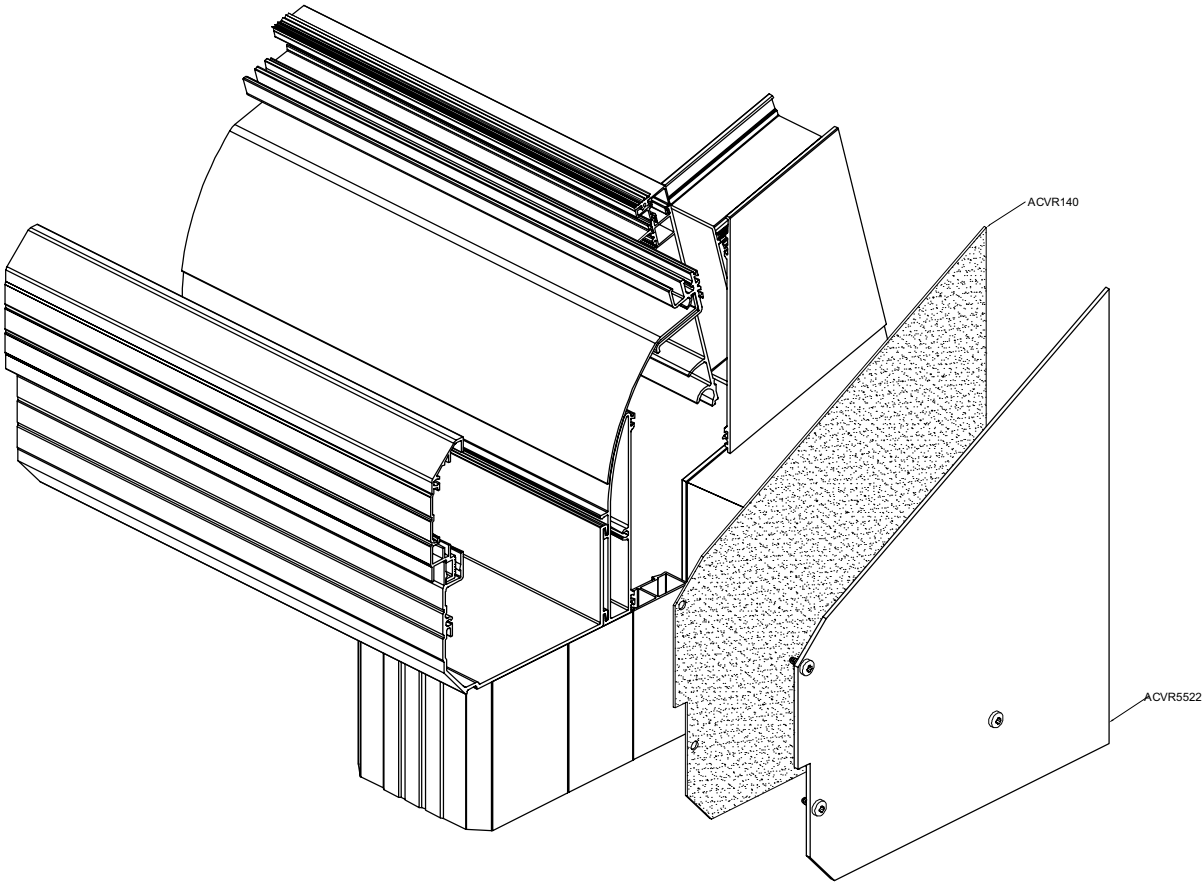
overloop



MONTAGE GOOT
MONTAGE GOUTTIERE
MONTAGE DACHRINNE
MONTAGE GUTTER

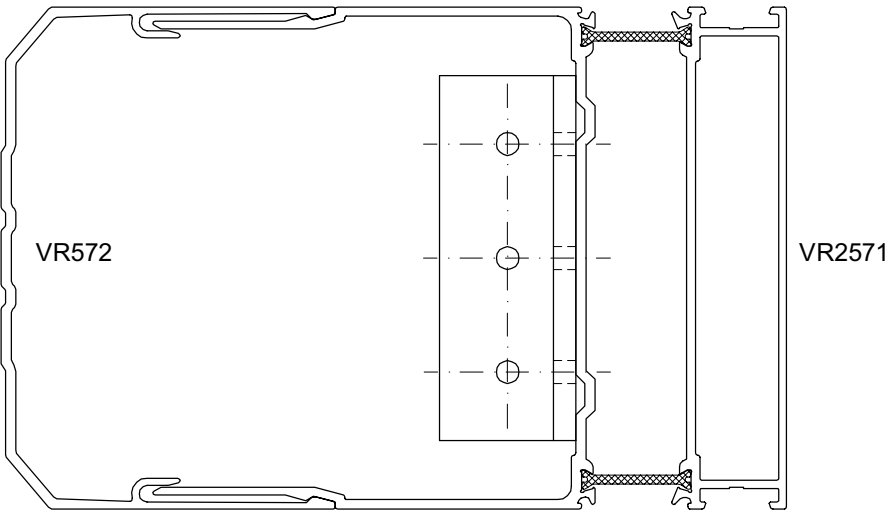
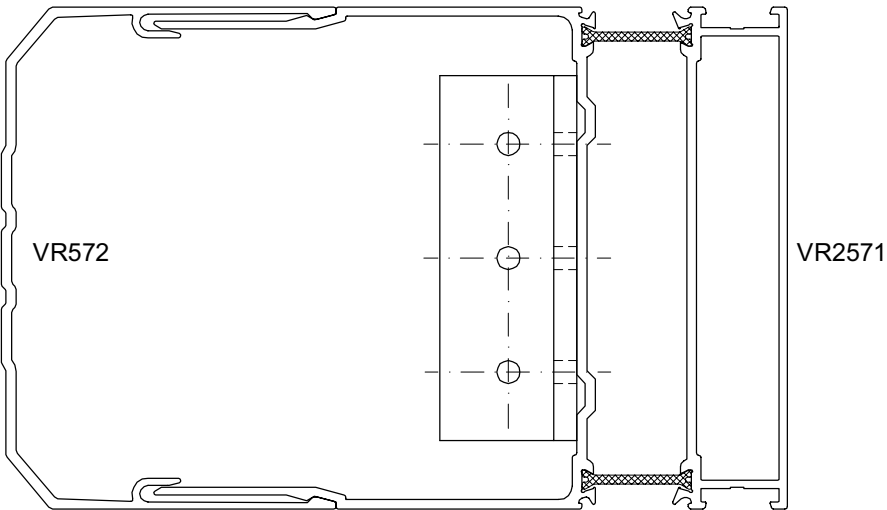
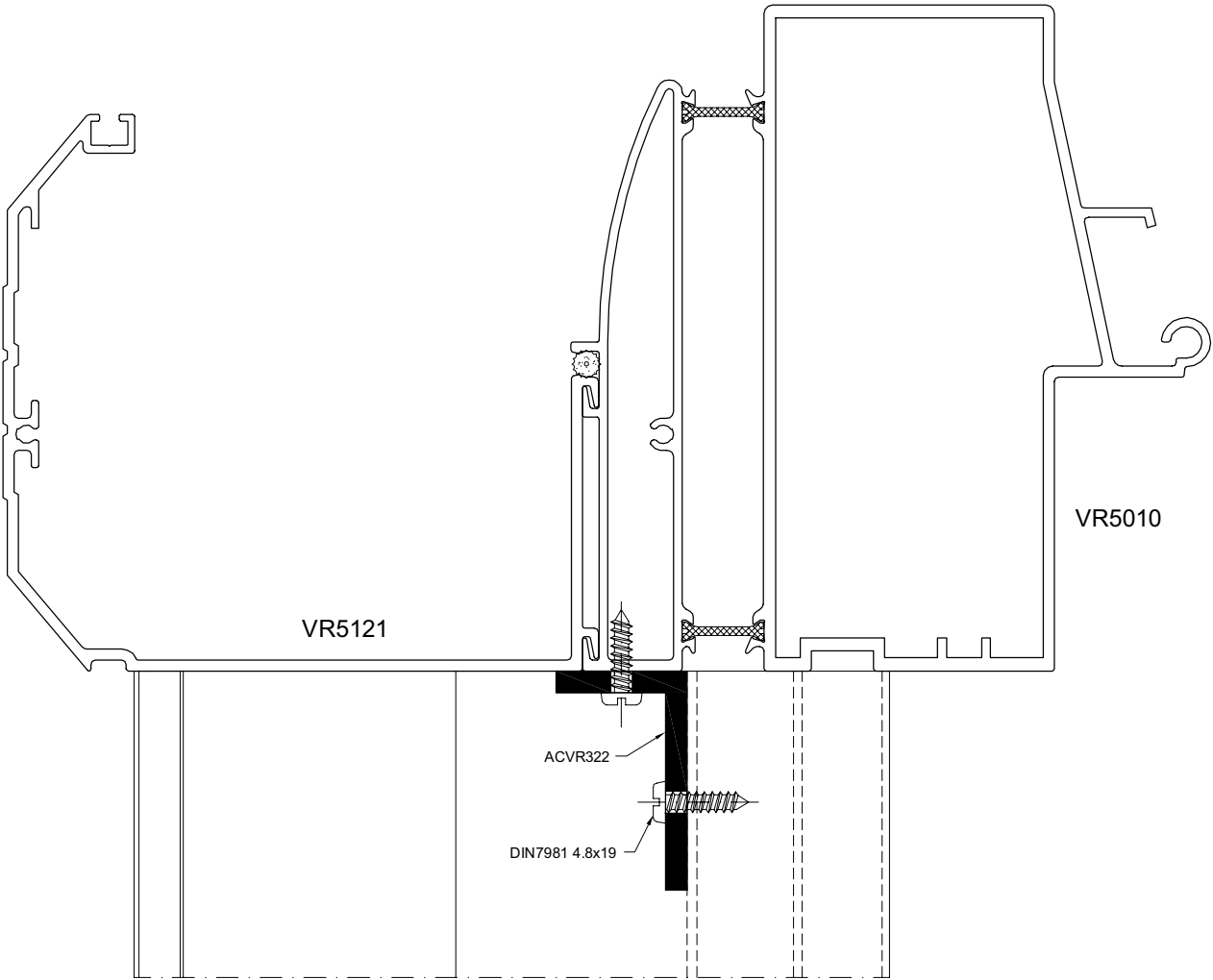
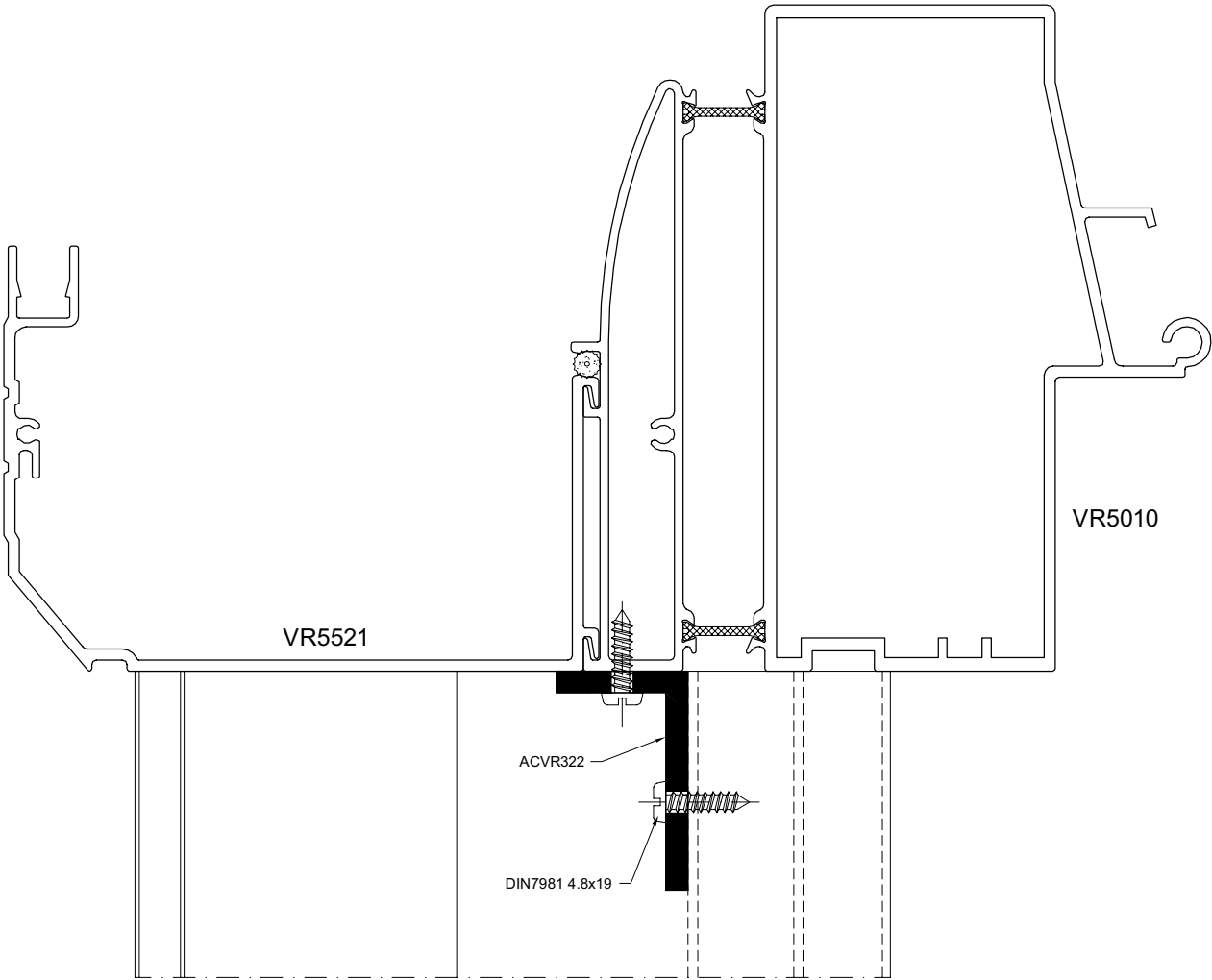
WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS





MONTAGE PAAL
MONTAGE POTEAU
MONTAGE PFAHL
MONTAGE POST

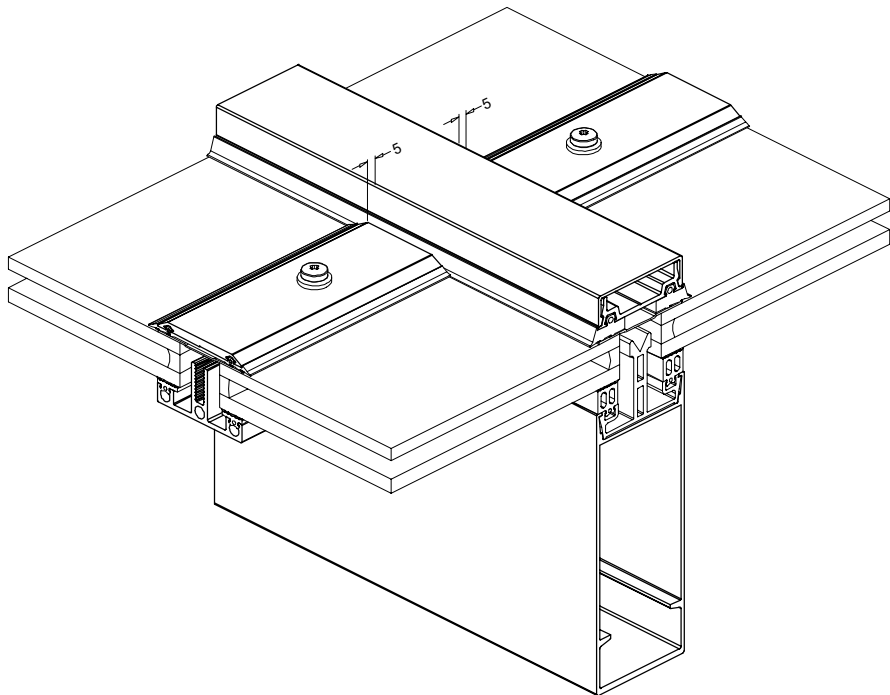
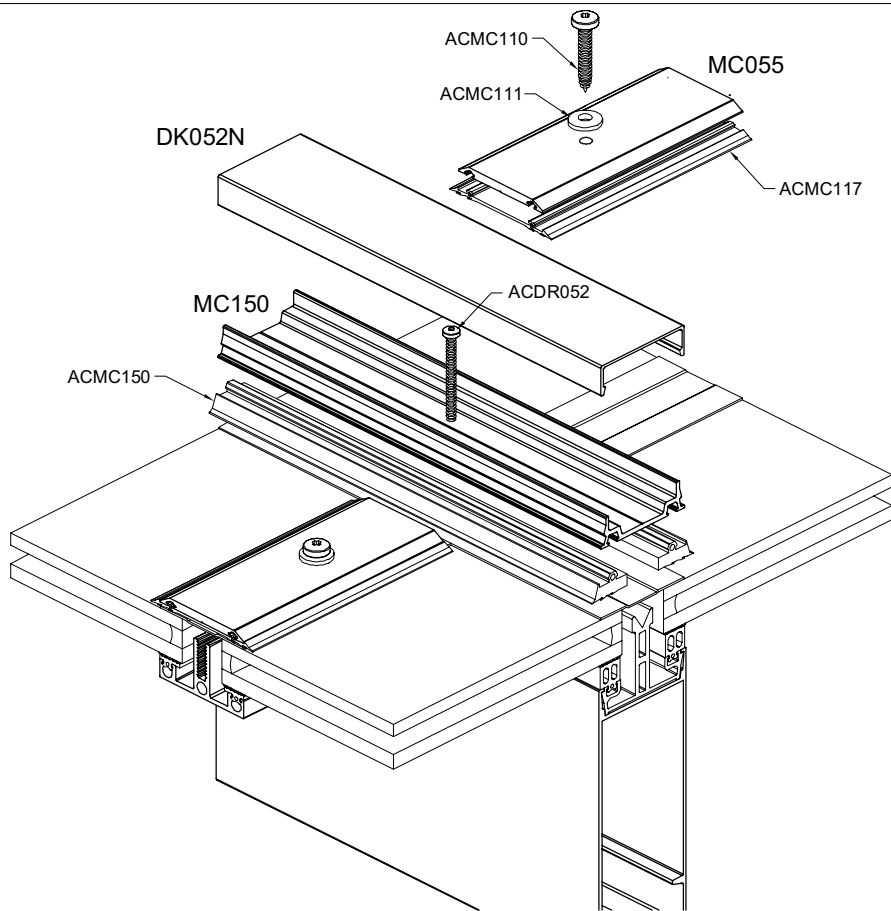
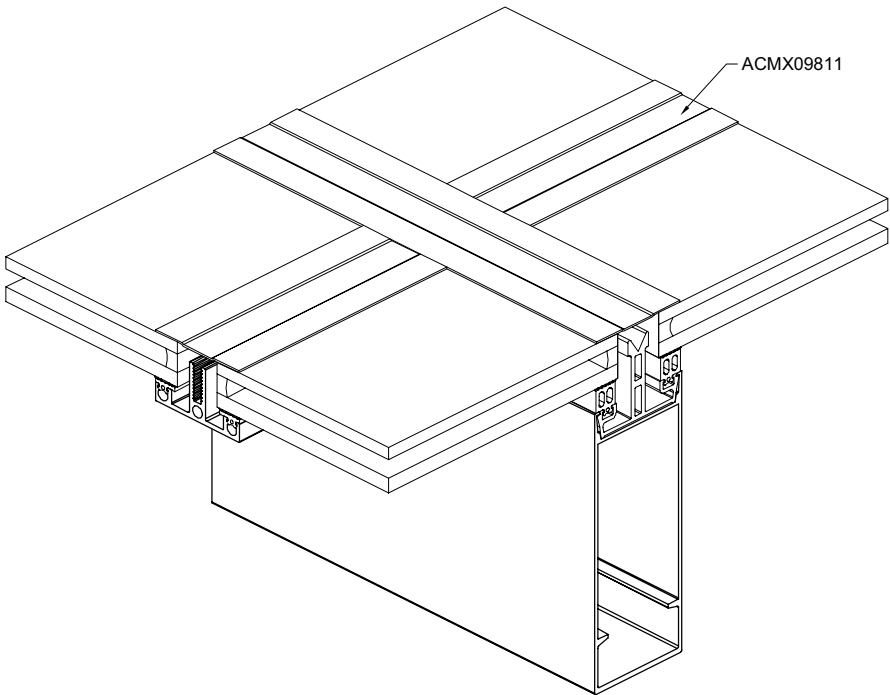
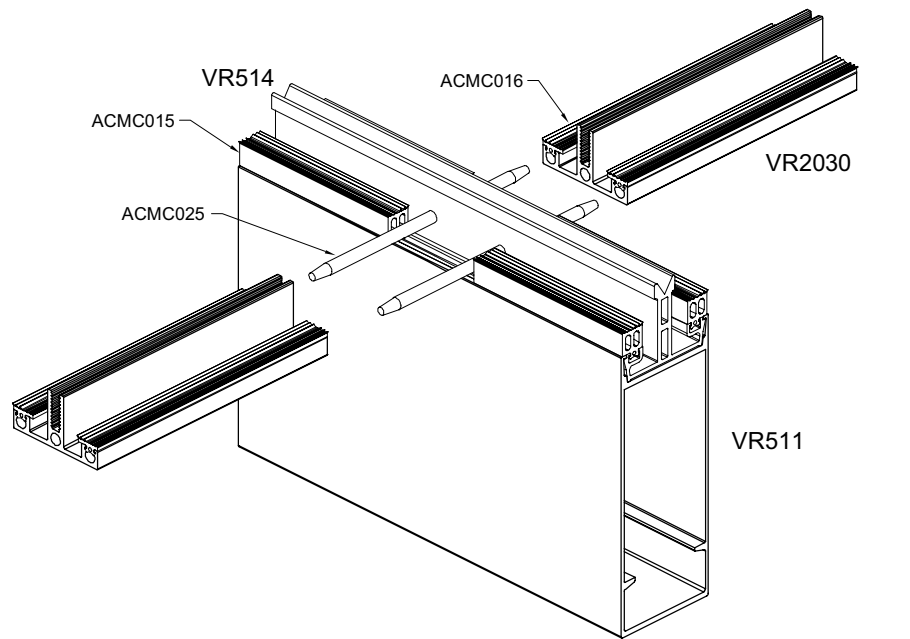
WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



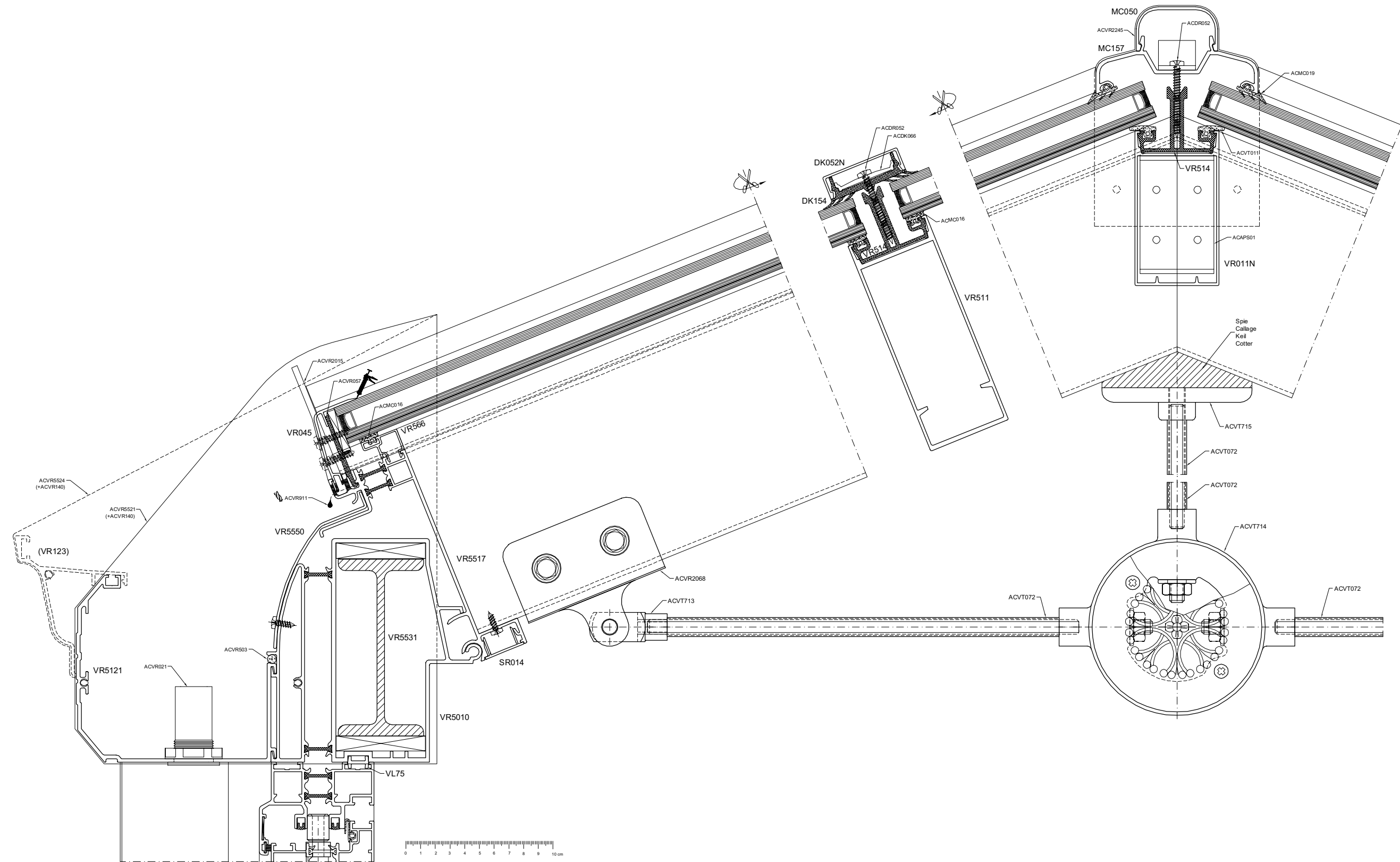
monpaal

MONTAGE VR2030 MET DUBBEL GLAS VAN 5° TOT 22°
MONTAGE VR2030 AVEC DOUBLE VITRAGE DE 5° JUSQU'À 22°
MONTAGE VR2030 MIT DOPPEL VERGLASUNG VON 5° BIS 22°
MONTAGE VR2030 WITH DOUBLE GLAZING FROM 5° UP TO 22°

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS

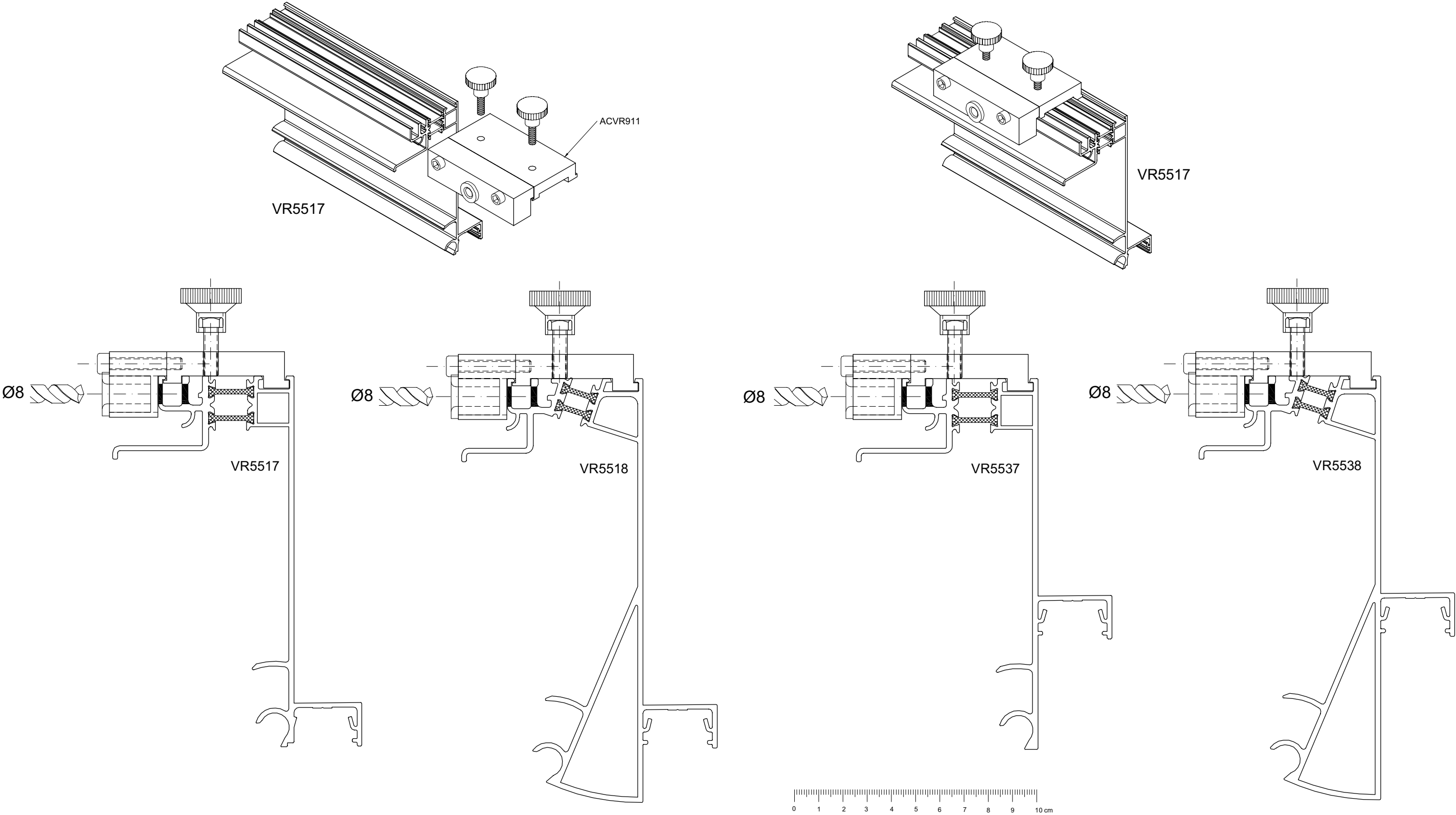


DK051M



MONTAGE BOORMAL
MONTAGE CALIBRE
MONTAGE BOHRSCHABLONE
MONTAGE BORING JIG SET

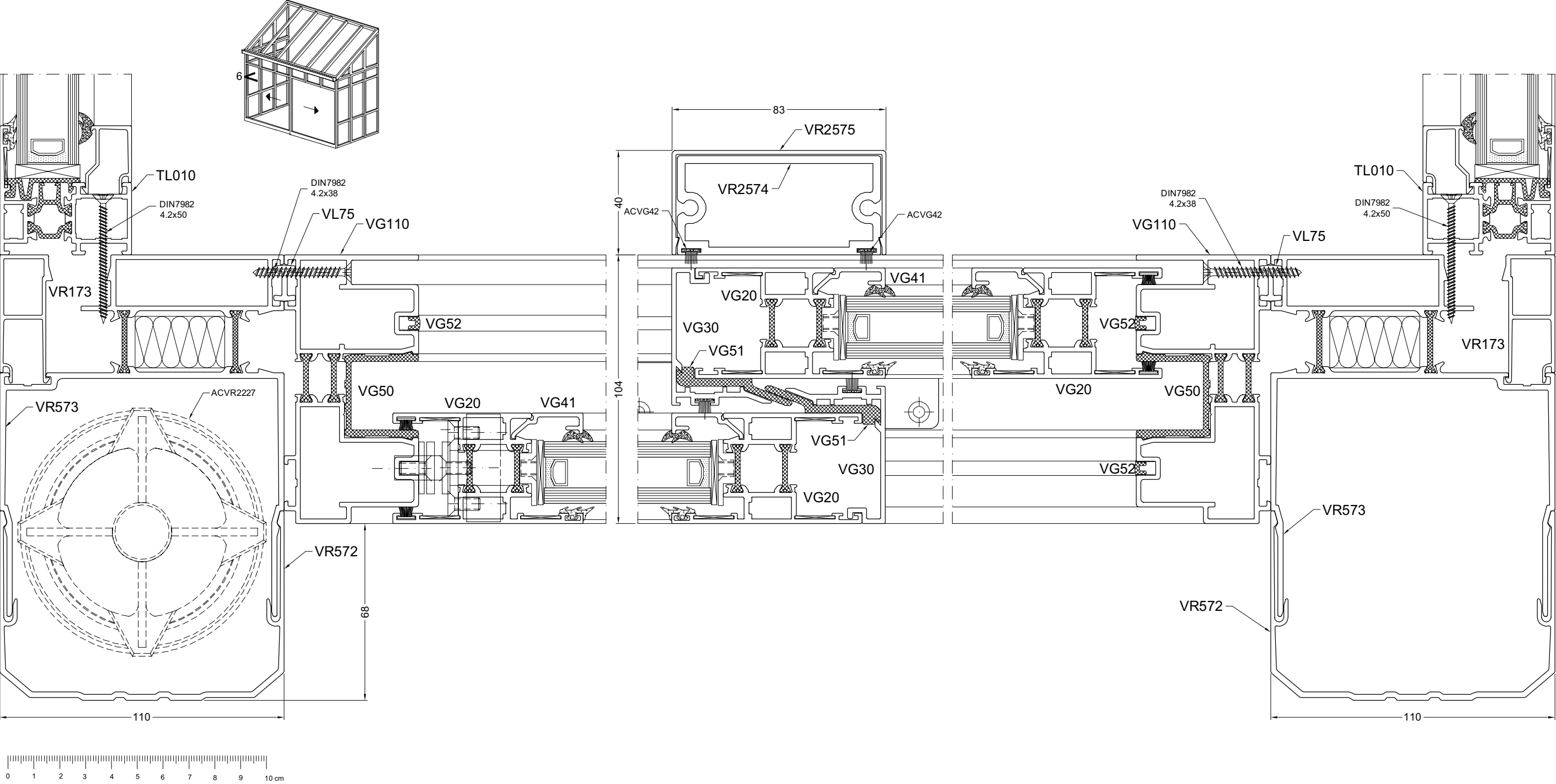
WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



afwatering

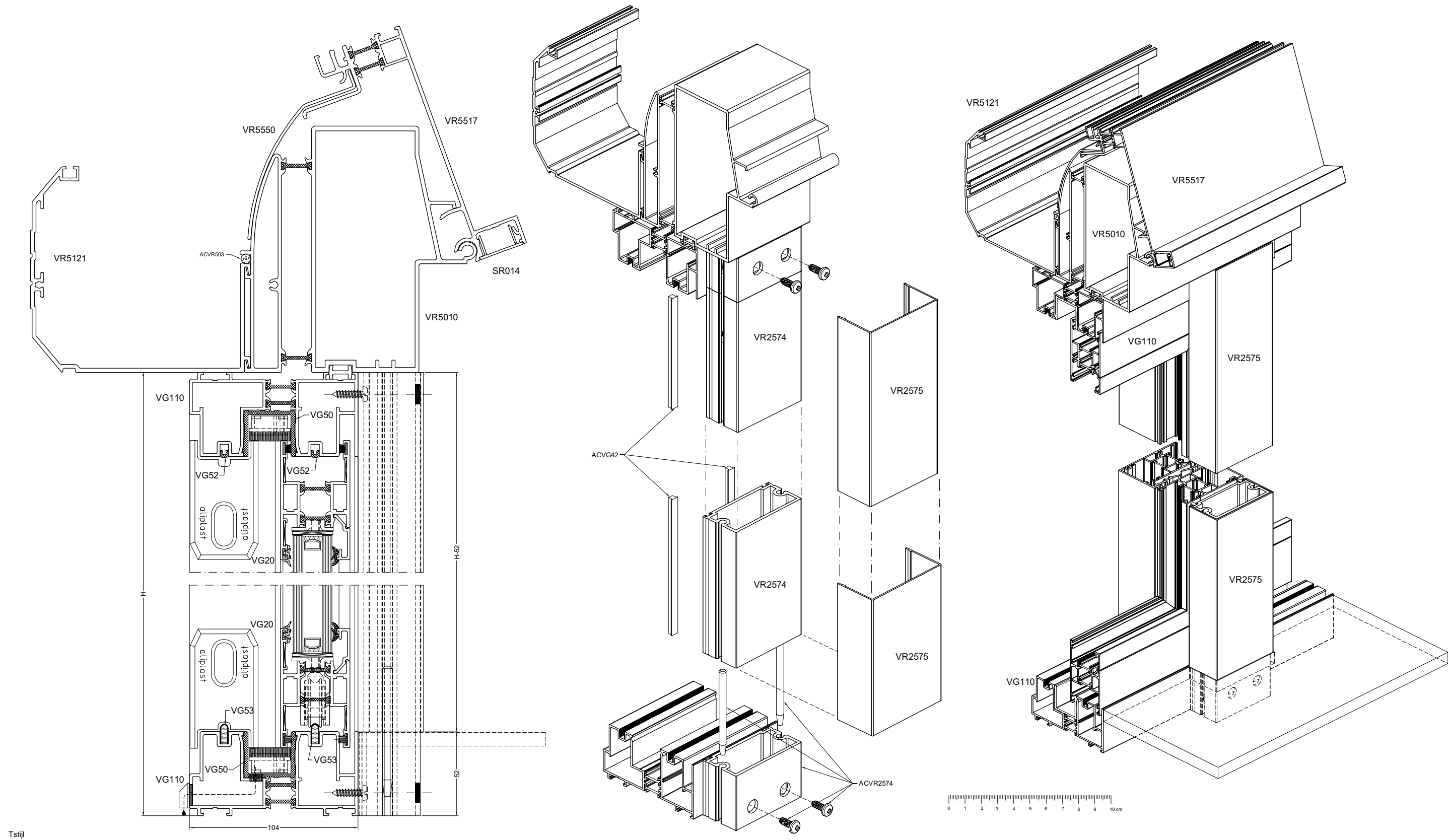
BIJKOMENDE ONDERSTEUNING VOOR GOOT
SUPPORT SUPPLEMENTAIRE POUR GOUTTIERE
ZUSÄTZLICHE UNTERSTÜTZUNG FÜR DACHRINNE
ADDITIONAL SUPPORT FOR GUTTER

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



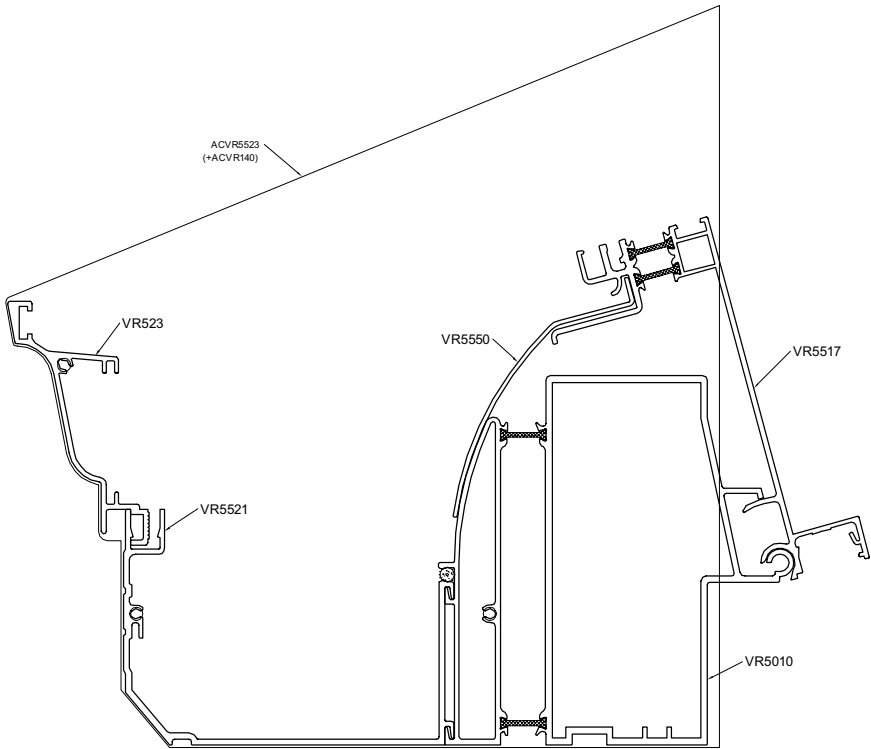
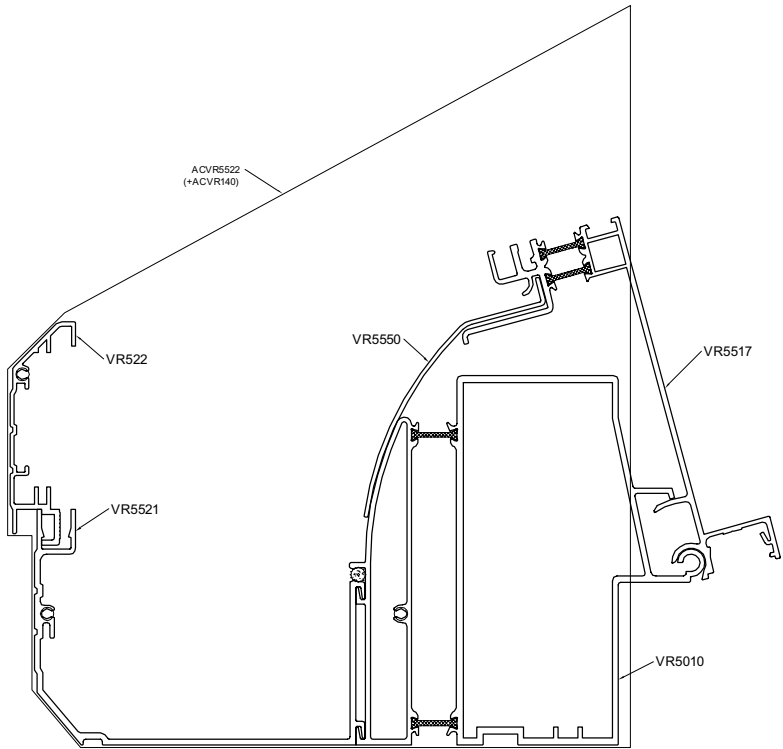
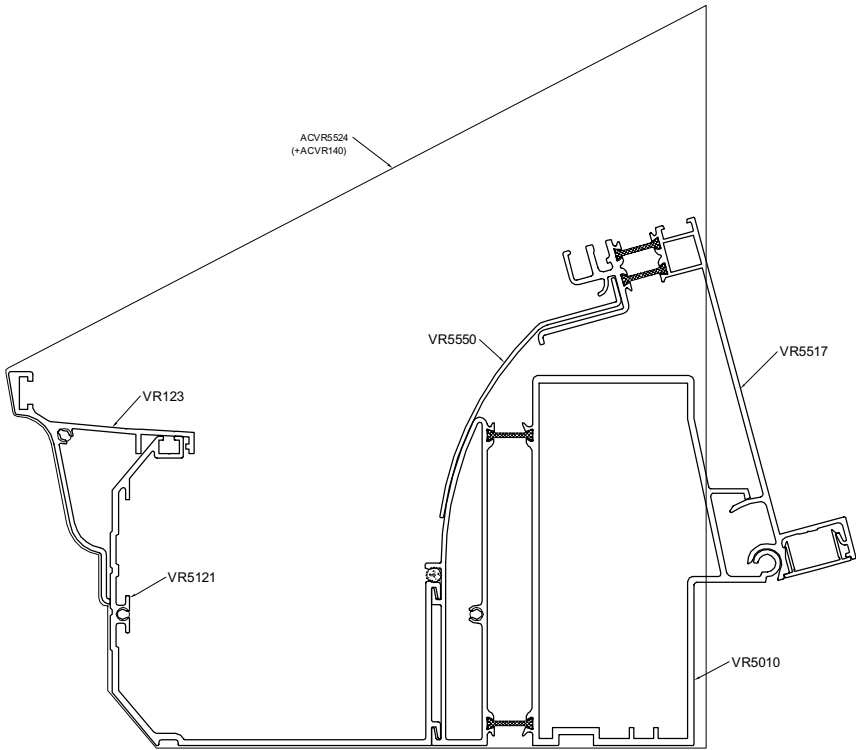
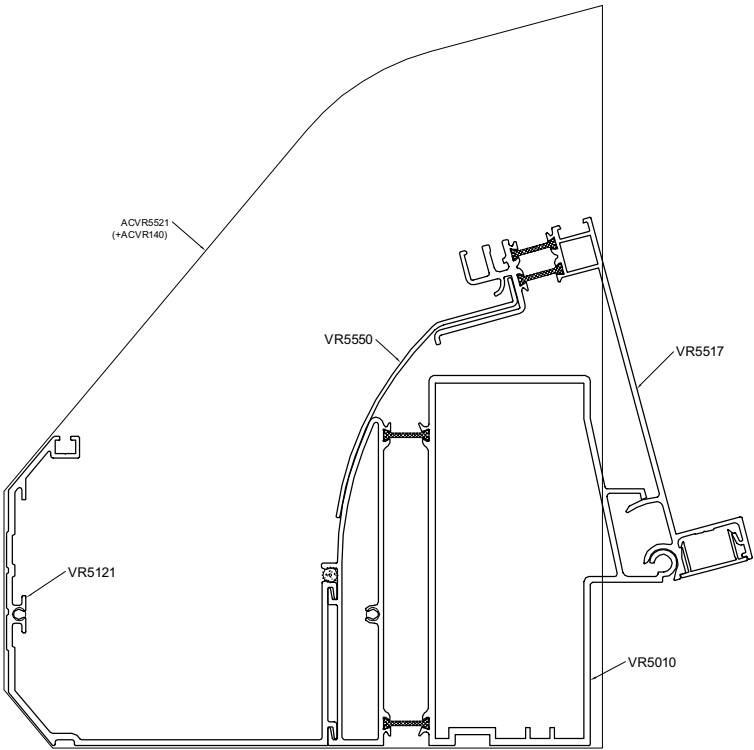
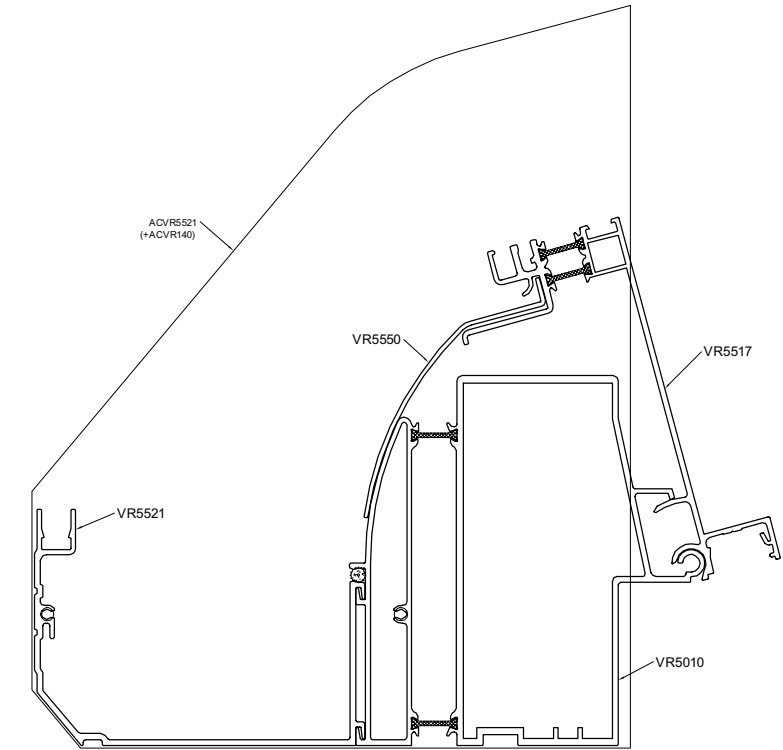
BIJKOMENDE ONDERSTEUNING VOOR GOOT
SUPPORT SUPPLEMENTAIRE POUR GOUTTIERE
ZUSÄTZLICHE UNTERSTÜTZUNG FÜR DACHRINNE
ADDITIONAL SUPPORT FOR GUTTER

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



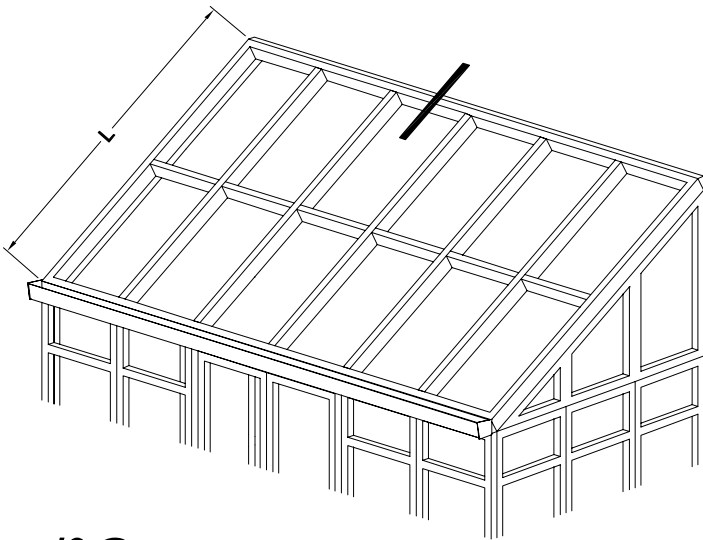
OVERZICHT KOPPLATEN GOOT
RESUME FERMETURES LATERALES GOUTTIERE
ÜBERSICHT ENDKAPPE DACHRINNE
OVERVIEW GUTTER SIDEPLATES

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS

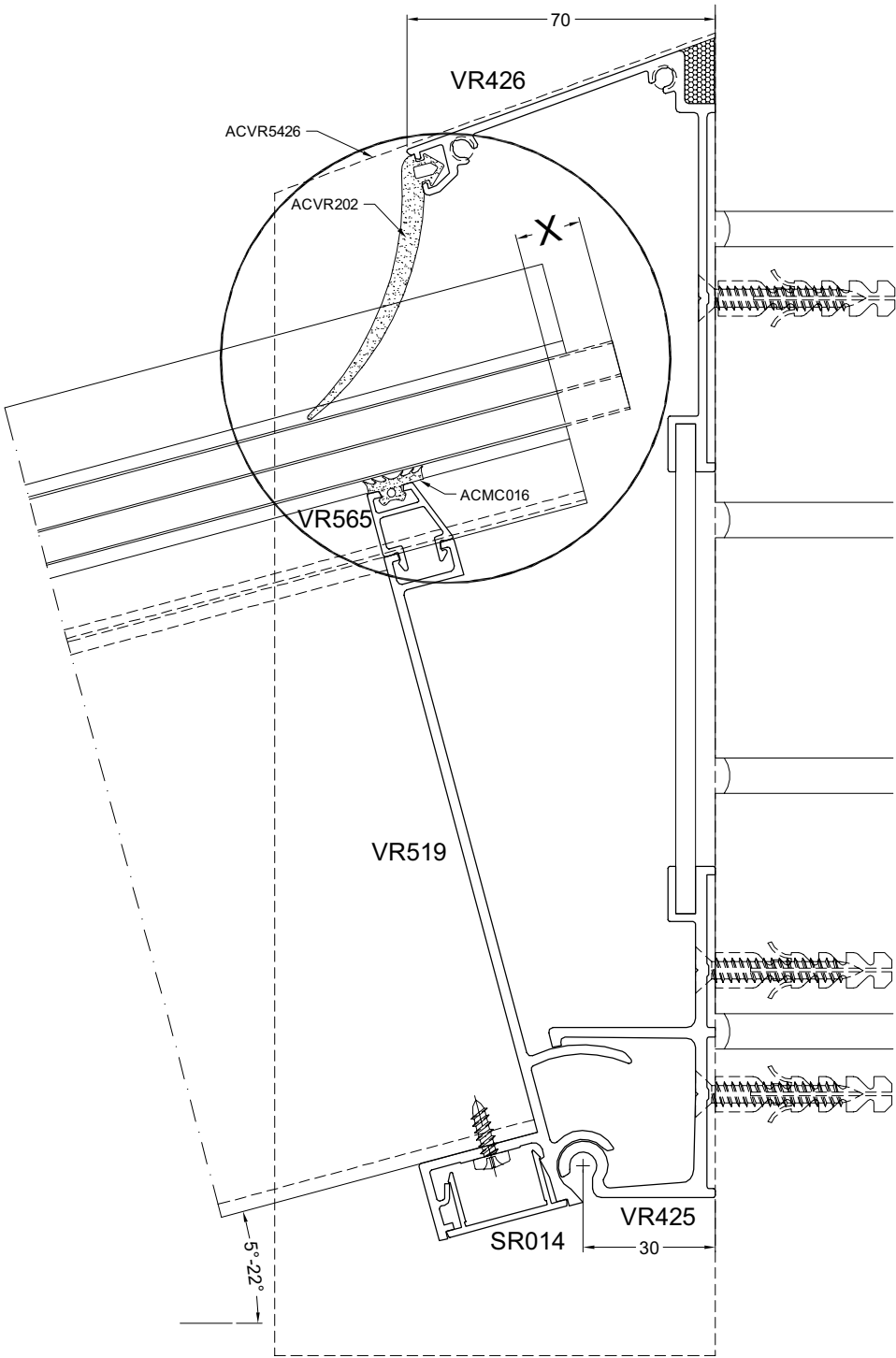


overzicht

Uitzetting polycarbonaatplaten
Expansion des panneaux polycarbonates
Ausdehnung Polycarbonat Platten
Expansion polycarbonate plates



0.065mm/°C



		temperatuursverschil (°C) différence de température (°C) Temperatur Differenz (°C) temperature difference (°C)																	
lengte (mm) longueur (mm) Länge (mm) length (mm)		0°C	5°C	10°C	15°C	20°C	25°C	30°C	35°C	40°C	45°C	50°C	55°C	60°C	65°C	70°C	75°C	80°C	
1000		0.00	0.33	0.65	0.98	1.30	1.63	1.95	2.28	2.60	2.93	3.25	3.58	3.90	4.23	4.55	4.88	5.20	
1200		0.00	0.39	0.78	1.17	1.56	1.95	2.34	2.73	3.12	3.51	3.90	4.29	4.68	5.07	5.46	5.85	6.24	
1400		0.00	0.46	0.91	1.37	1.82	2.28	2.73	3.19	3.64	4.10	4.55	5.01	5.46	5.92	6.37	6.83	7.28	
1600		0.00	0.52	1.04	1.56	2.08	2.60	3.12	3.64	4.16	4.68	5.20	5.72	6.24	6.76	7.28	7.80	8.32	
1800		0.00	0.59	1.17	1.76	2.34	2.93	3.51	4.10	4.68	5.27	5.85	6.44	7.02	7.61	8.19	8.78	9.36	
2000		0.00	0.65	1.30	1.95	2.60	3.25	3.90	4.55	5.20	5.85	6.50	7.15	7.80	8.45	9.10	9.75	10.40	
2200		0.00	0.72	1.43	2.15	2.86	3.58	4.29	5.01	5.72	6.44	7.15	7.87	8.58	9.30	10.01	10.73	11.44	
2400		0.00	0.78	1.56	2.34	3.12	3.90	4.68	5.46	6.24	7.02	7.80	8.58	9.36	10.14	10.92	11.70	12.48	
2600		0.00	0.85	1.69	2.54	3.38	4.23	5.07	5.92	6.76	7.61	8.45	9.30	10.14	10.99	11.83	12.68	13.52	
2800		0.00	0.91	1.82	2.73	3.64	4.55	5.46	6.37	7.28	8.19	9.10	10.01	10.92	11.83	12.74	13.65	14.56	
3000		0.00	0.98	1.95	2.93	3.90	4.88	5.85	6.83	7.80	8.78	9.75	10.73	11.70	12.68	13.65	14.63	15.60	
3200		0.00	1.04	2.08	3.12	4.16	5.20	6.24	7.28	8.32	9.36	10.40	11.44	12.48	13.52	14.56	15.60	16.64	
3400		0.00	1.11	2.21	3.32	4.42	5.53	6.63	7.74	8.84	9.95	11.05	12.16	13.26	14.37	15.47	16.58	17.68	
3600		0.00	1.17	2.34	3.51	4.68	5.85	7.02	8.19	9.36	10.53	11.70	12.87	14.04	15.21	16.38	17.55	18.72	
3800		0.00	1.24	2.47	3.71	4.94	6.18	7.41	8.65	9.88	11.12	12.35	13.59	14.82	16.06	17.29	18.53	19.76	
4000		0.00	1.30	2.60	3.90	5.20	6.50	7.80	9.10	10.40	11.70	13.00	14.30	15.60	16.90	18.20	19.50	20.80	
4200		0.00	1.37	2.73	4.10	5.46	6.83	8.19	9.56	10.92	12.29	13.65	15.02	16.38	17.75	19.11	20.48	21.84	
4400		0.00	1.43	2.86	4.29	5.72	7.15	8.58	10.01	11.44	12.87	14.30	15.73	17.16	18.59	20.02	21.45	22.88	
4600		0.00	1.50	2.99	4.49	5.98	7.48	8.97	10.47	11.96	13.46	14.95	16.45	17.94	19.44	20.93	22.43	23.92	
4800		0.00	1.56	3.12	4.68	6.24	7.80	9.36	10.92	12.48	14.04	15.60	17.16	18.72	20.28	21.84	23.40	24.96	
5000		0.00	1.63	3.25	4.88	6.50	8.13	9.75	11.38	13.00	14.63	16.25	17.88	19.50	21.13	22.75	24.38	26.00	
5200		0.00	1.69	3.38	5.07	6.76	8.45	10.14	11.83	13.52	15.21	16.90	18.59	20.28	21.97	23.66	25.35	27.04	
5400		0.00	1.76	3.51	5.27	7.02	8.78	10.53	12.29	14.04	15.80	17.55	19.31	21.06	22.82	24.57	26.33	28.08	
5600		0.00	1.82	3.64	5.46	7.28	9.10	10.92	12.74	14.56	16.38	18.20	20.02	21.84	23.66	25.48	27.30	29.12	
5800		0.00	1.89	3.77	5.66	7.54	9.43	11.31	13.20	15.08	16.97	18.85	20.74	22.62	24.51	26.39	28.28	30.16	
6000		0.00	1.95	3.90	5.85	7.80	9.75	11.70	13.65	15.60	17.55	19.50	21.45	23.40	25.35	27.30	29.25	31.20	
6200		0.00	2.02	4.03	6.05	8.06	10.08	12.09	14.11	16.12	18.14	20.15	22.17	24.18	26.20	28.21	30.23	32.24	
6400		0.00	2.08	4.16	6.24	8.32	10.40	12.48	14.56	16.64	18.72	20.80	22.88	24.96	27.04	29.12	31.20	33.28	
6600		0.00	2.15	4.29	6.44	8.58	10.73	12.87	15.02	17.16	19.31	21.45	23.60	25.74	27.89	30.03	32.18	34.32	
6800		0.00	2.21	4.42	6.63	8.84	11.05	13.26	15.47	17.68	19.89	22.10	24.31	26.52	28.73	30.94	33.15	35.36	
7000		0.00	2.28	4.55	6.83	9.10	11.38	13.65	15.93	18.20	20.48	22.75	25.03	27.30	29.58	31.85	34.13	36.40	

polyc

