

visofold 3000

SLIDE FOLDING DOORS



Smart Architectural Aluminium

Visofold 3000 **Technical Manual** February 2010

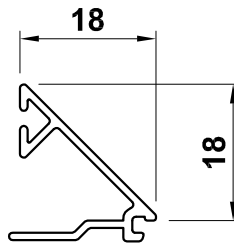
For further information visit www.smartsystems.co.uk

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DV

Bulletin

**DV65 Chamfered Glazing Bead will no longer be available
from 1st June 2014**



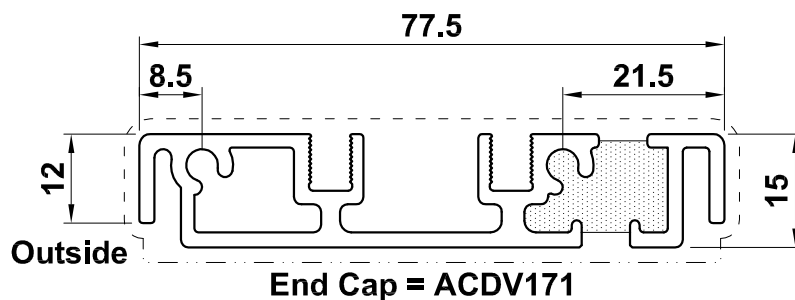
DV65

Bulletin

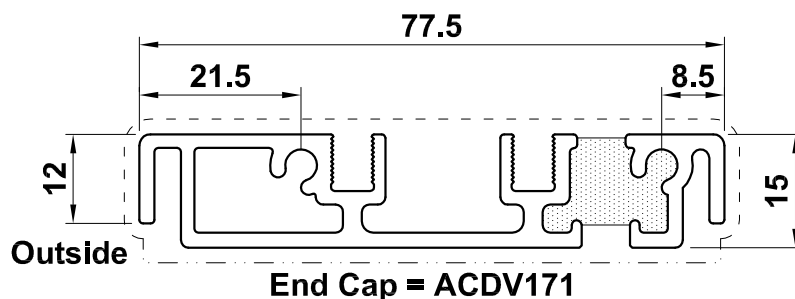
New low threshold DV271 to be used as an alternative to DV171 on open out doors.

	Number	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
New	DV271	356	170	23.41	1.07	6.5	1		✓			
				----- 5.81	----- 1.48							

New
DV271
 Open Out
 Low Threshold



Existing
DV171
 Open In
 Low Threshold



Please Note: DV171 & DV271 are non-rebated. Please use rebated threshold where enhanced weather performance is required.

Bulletin

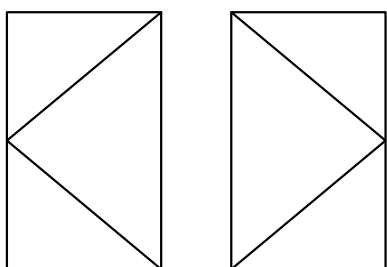
Due to a change in product from our supplier, the existing locks shown here are now handed.

Please specify the required handing when placing your order.

Part Code	Pack	Unit
ACDV715L/R Visofold Lock	1	set
ACVL415L/R Visoline Lock	1	set
ACVL642L/R Visoline Lock	1	set
ACVL707L/R Visoline Lock	1	set

OPEN IN

Viewed Externally



Inside



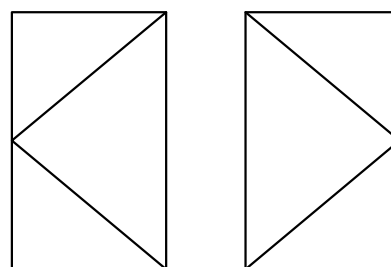
**Right Hand
Lock Set**

**Left Hand
Lock Set**

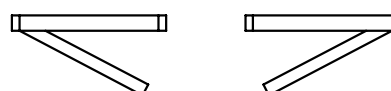
Outside

OPEN OUT

Viewed Externally



Inside




**Left Hand
Lock Set**

**Right Hand
Lock Set**

Outside

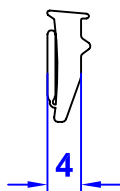
Bulletin

New

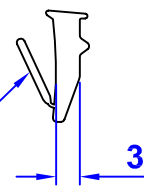
Image	Part Code	Pack	Unit	Application
	ACW20038 4-3mm Tear-away Low-line Wedge Gasket Black Only	200	m	Alitherm series, Evolution

ACW20038

New alternative wedge gasket to ACW20034 with tear-away strip to reduce from a 4mm wedge to 3mm wedge.



1mm tear-away





ACDV 308

VISOFOLD DOOR PANEL CATCH

COLOURS - POLISHED CHROME

APPLICATION - OPEN IN AND OPEN OUT

Special Note !

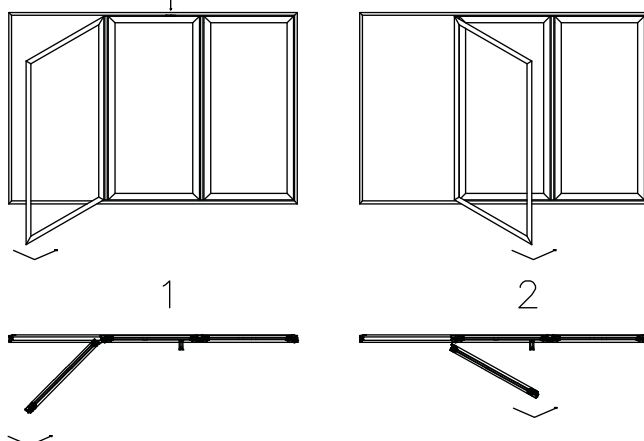
It is critical that doors are installed level and plumb. If packing is used below sill/threshold, this should be at a minimum 300 c/c.
Frame MUST be measured to ensure diagonals are exactly the same.

WARNING!

1) Not to be used on original Visofold (4000).

2) Catch is SPRING LOADED, take care when removing from base plate and point in a safe direction.

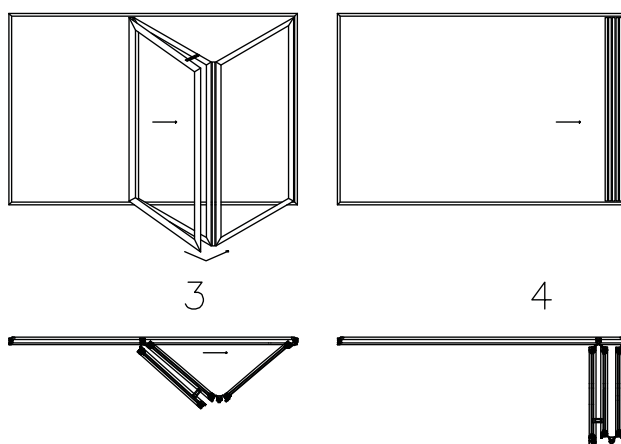
POSITION OF PANEL CATCH



TO OPEN

1. UNLOCK THE MAIN DOOR.
2. FULLY OPEN MAIN DOOR AND ENGAGE ONTO PANEL CATCH.
3. OPEN EACH SET OF FOLDING DOORS AS MUCH AS POSSIBLE

CLOSE IN REVERSE ORDER.





ACDV 308

VISOFOLD DOOR PANEL CATCH

COLOURS - POLISHED CHROME

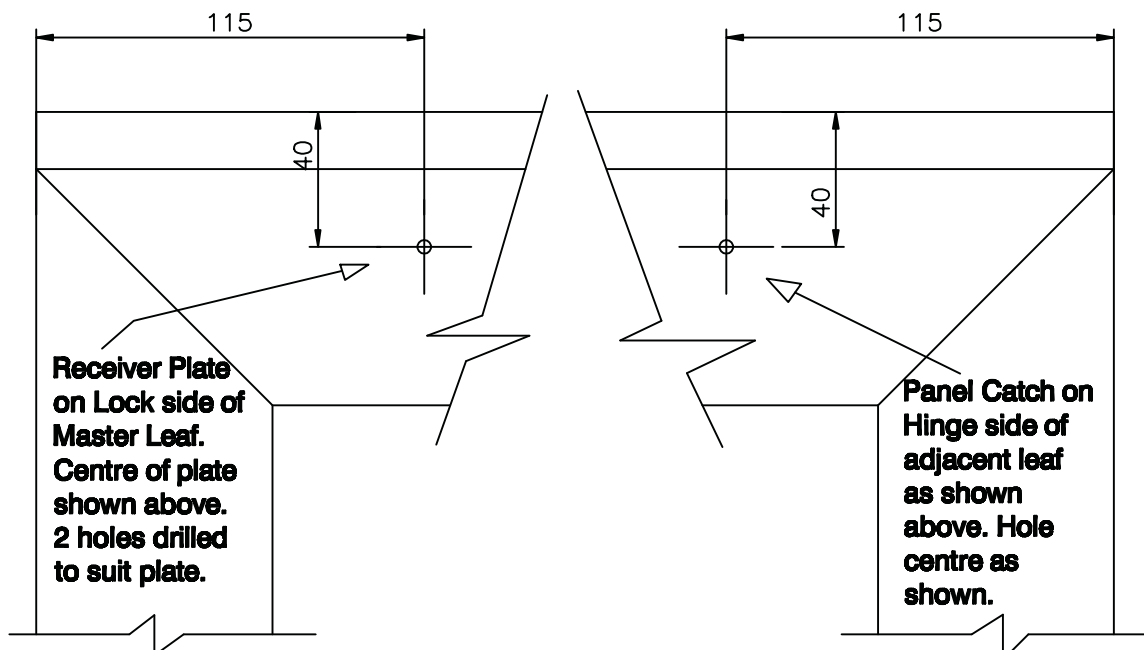
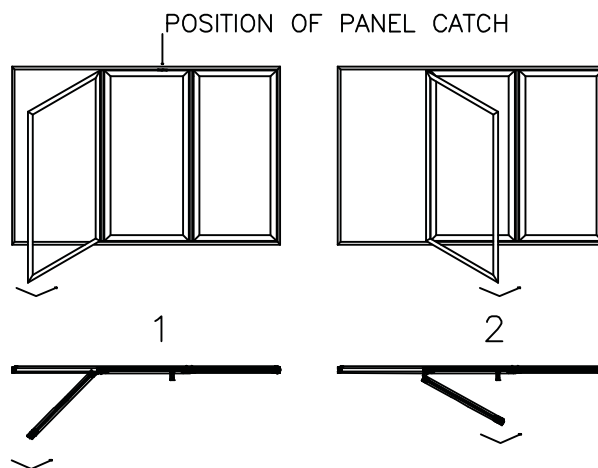
APPLICATION - OPEN IN AND OPEN OUT

Special Note !


It is critical that doors are installed level and plumb. If packing is used below sill/threshold, this should be at a minimum 300 c/c.
Frame MUST be measured to ensure diagonals are exactly the same.

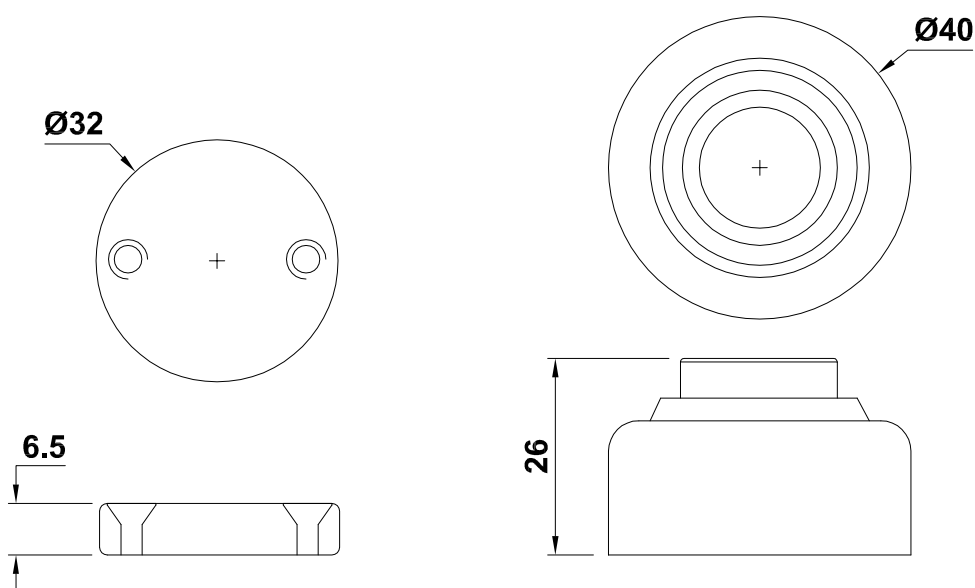
WARNING!

- 1) Not to be used on original Visofold (4000).
- 2) Catch is SPRING LOADED, take care when removing from base plate and point in a safe direction.



Bulletin
ACDV309 - Small Magnetic Catch
New

Image	Part Code	Pack	Unit	Application
	ACDV309 Magnetic Catch	1	each	Visofold 1000 2000 3000



For use on swinging door leaves where lever handles are not present.

The fitting method is the same as ACDV308.

Open Out



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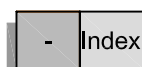
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Open In



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Profiles

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Statics

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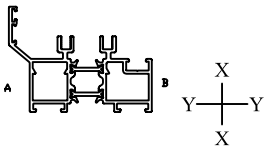
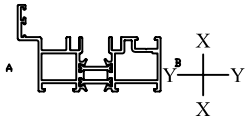
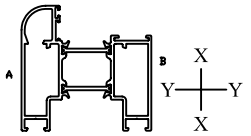
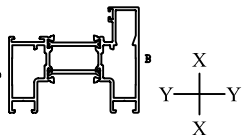
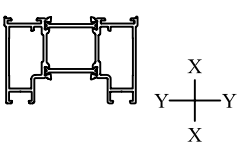
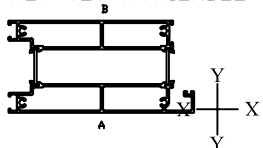
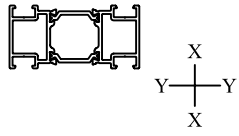
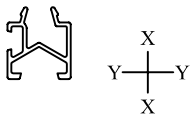
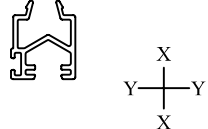
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Sawing Tables

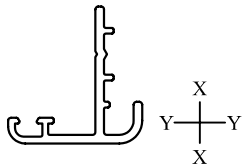
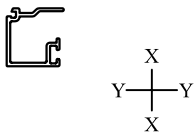
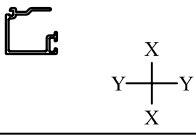
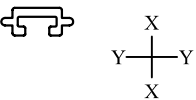

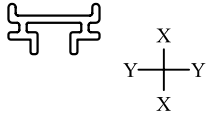
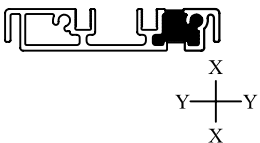
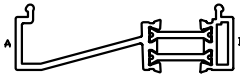
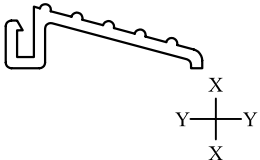
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1 - Type 6E with Threshold.....	Page 117
1 - Type 7E with Low Threshold.....	Page 118
1 - Type 7E with Threshold.....	Page 119
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Number	Picture	Page	Perim. mm	Mec. mm	lx(cm4) wx(cm3)	ly(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
DV11		5	544.7	105.7	39.9 9.7	13.5 5.8	6.5	1	X	X	X	X	X
DV14	NOT YET AVAILABLE 	5	473.7	99.2	37.0 8.9	7.8 4.3	6.5	1	X	X	X	X	X
DV22		5	469.1	151.4	48.2 12.1	27.4 8.2	6.5	1	X	X	X	X	X
DV23	NOT YET AVAILABLE 	6	422.1	140.0	43.0 10.6	16.2 5.8	6.5	1	X	X	X	X	X
DV24	NOT YET AVAILABLE 	6	412.7	121.7	41.1 10.8	14.0 6.1	6.5	1	X	X	X	X	X
DV25	NOT YET AVAILABLE 	6	823.9	309.4	105.3 27.2	279.4 38.9	6.5	1	X	X	X	X	X
DV32		7	369.8	82.1	33.2 9.0	6.2 3.5	6.5	1	X	X	X	X	X
DV52		7	131.9	20.1	— — —	— — —	6.5	1	X	X	X	X	
DV54		7	156.7	23.0	— — —	— — —	6.5	1	X	X	X	X	

 A = Outside
 B = Inside

 GOZ = Gold
 W = White
 Z = Black

 MF = Mill Finish
 SA = Silver Anodised
 KL = Basic Colour
 HP = Special Colour
 M = Dual Colour

Number	Picture	Page	Perim. mm	Mec. mm	lx(cm4) wx(cm3)	ly(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
DV56		7	124.91	33.05	---	---	5	1	X	X	X	X	
DV57		7	141.09	38.13	---	---	6.5	1	X	X	X	X	
DV58		8	149.09	42.13	---	---	6.5	1	X	X	X	X	
DV59		8	--	--	---	---	3	1	X				
DV60		8	--	--	---	---	6	1			Z		
DV62		8	--	--	---	---	6.5	1		X			
DV171		8	271.7	35.1	---	---	6.5	1	X	X	X	X	X
DV172		8	631	97	30.1 8.0	12.8 6.0	6.5	1	X	X	X	X	X
EUD03		8	--	--	---	---	4	1		X			

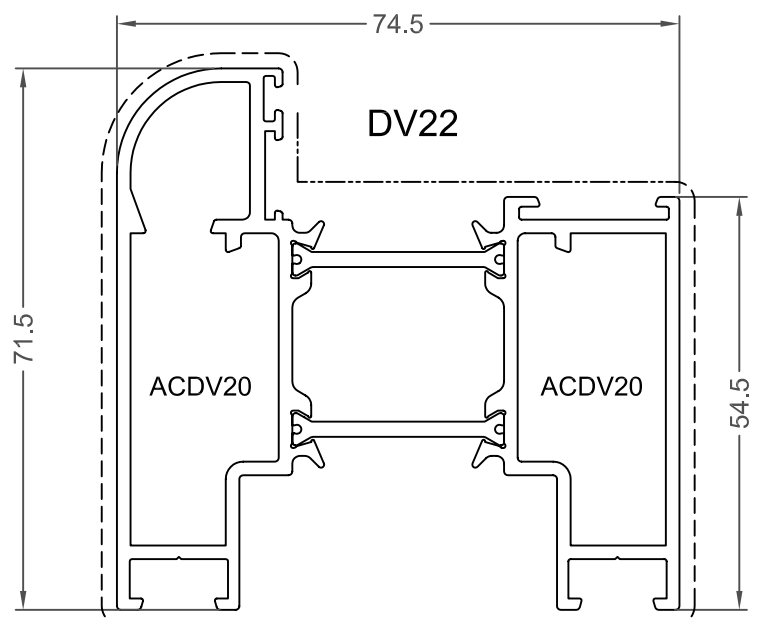
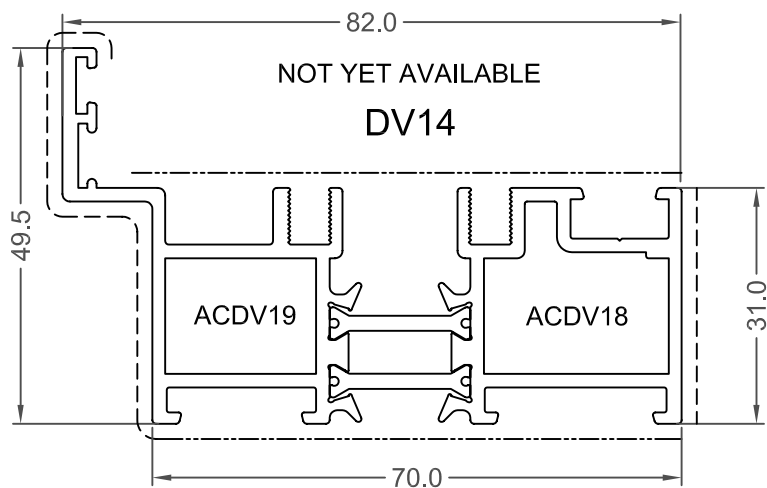
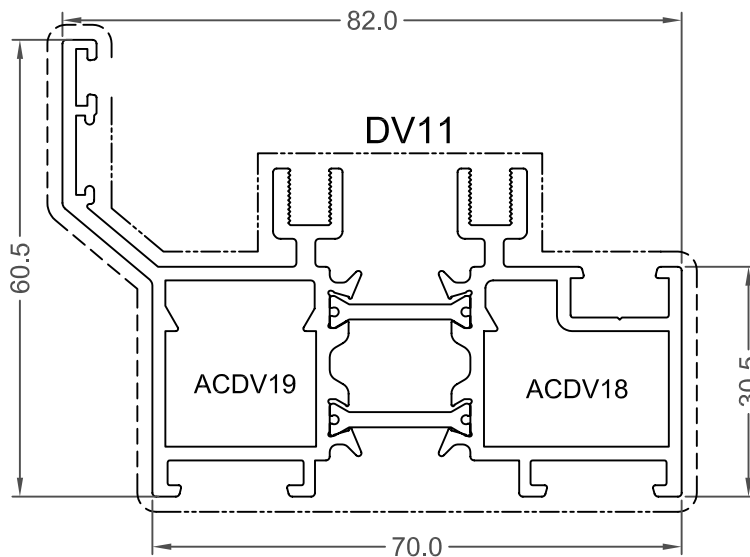
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Primary Visible Side -----

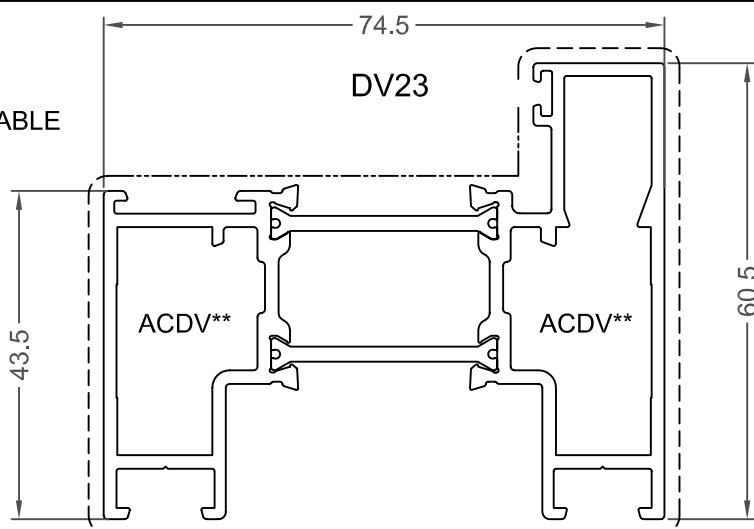
Secondary Visible Side -----



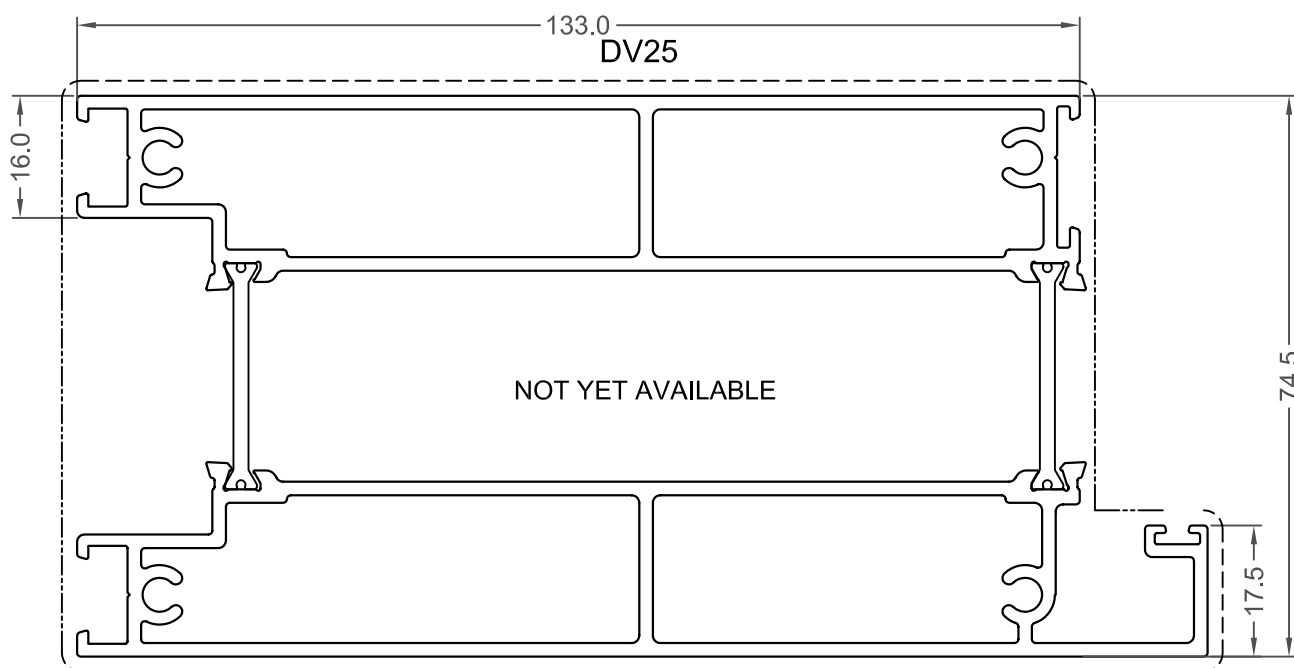
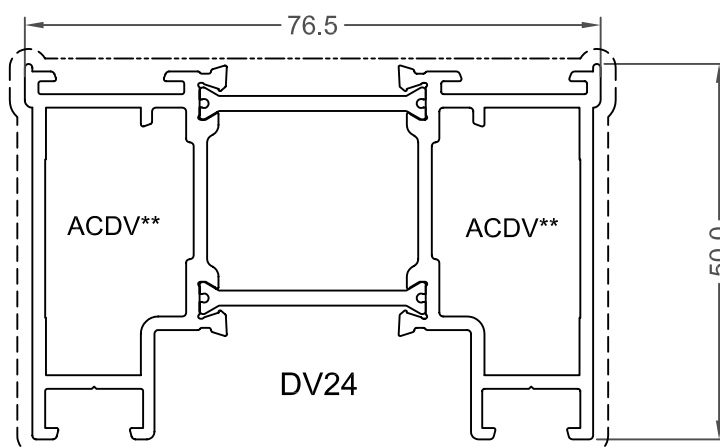
----- Primary Visible Side

----- Secondary Visible Side

NOT YET AVAILABLE



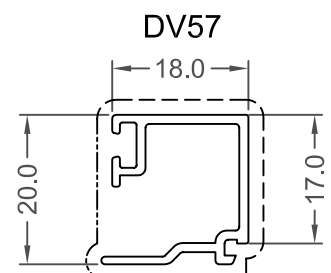
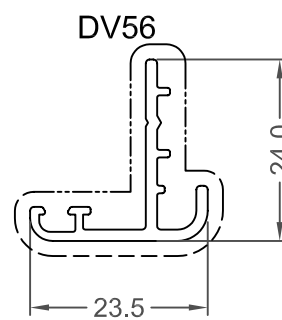
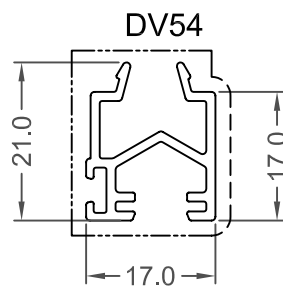
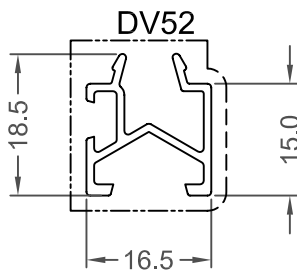
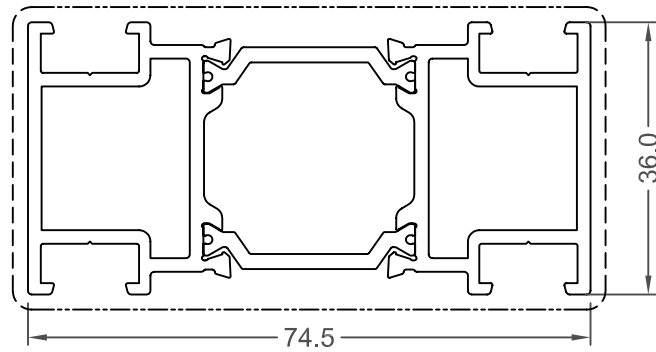
NOT YET AVAILABLE



----- Primary Visible Side

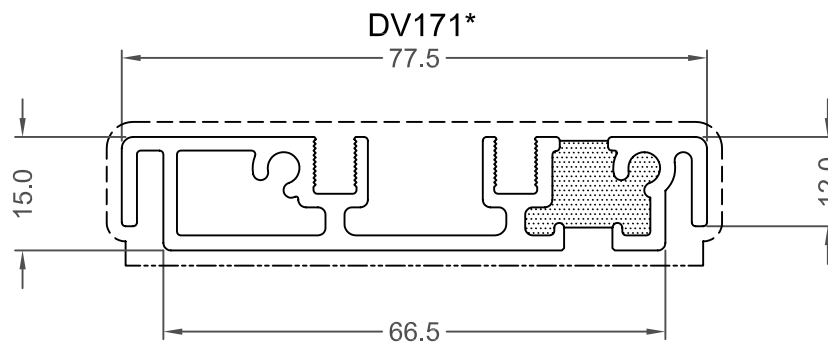
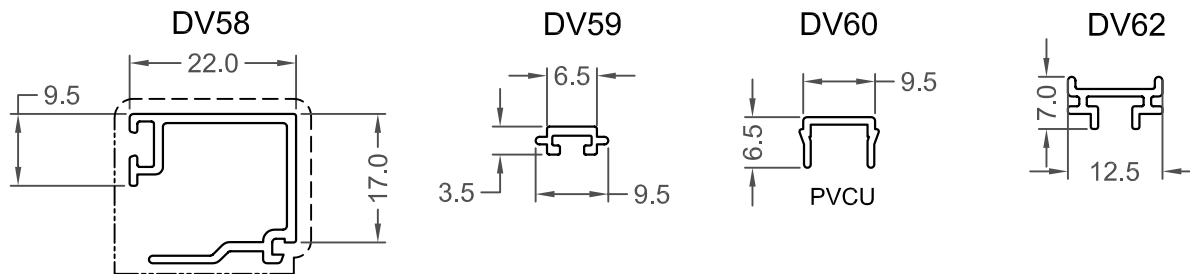
----- Secondary Visible Side

DV32

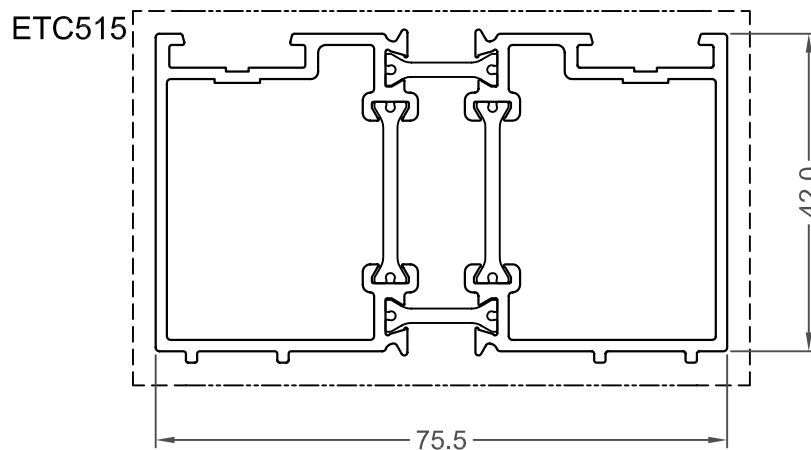
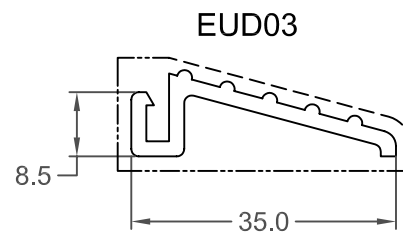
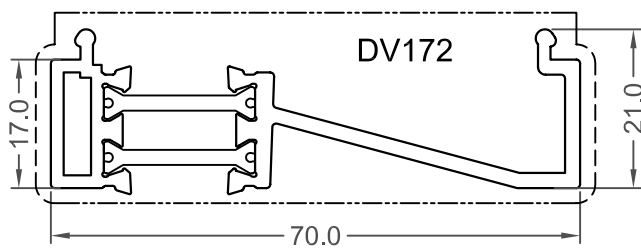


----- Primary Visible Side

----- Secondary Visible Side




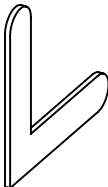


*DV171 is non-rebated. Please use rebated threshold where enhanced weather performance is required.



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Accessories

Image	Part Code	Pack	Unit	Application	Colour	
 X=24mm Y=19mm	ACDV18 Cleat	24	Each	DV11 DV14	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
 X=20mm Y=15mm	ACDV19 Cleat	24	Each	DV11	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
 X=12mm Y=41mm	ACDV20 Cleat	24	Each	DV22	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	ACDV21 Chevron	100	Each	DV11	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
<div>This Left Intentionally Blank</div>					MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	



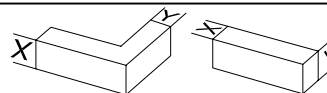
T-BARS
 ACVG65=2,5mm
 ACVG66=3,0mm
 ACVL150=4,0mm











Screw (Grub)

MF = Mill Finish
 SA = Silver Anodised
 KL = Basic Colour
 HP = Special Colour
 M = Dual Colour


GOZ = Gold
 W = White
 Z = Black



Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACDV202N Vent Gasket	25m	Coil	DV22 DV32	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
This Left Intentionally Blank					X
					MF
					SA
					KL
					HP
					M
					GOZ
					W
	ACDV220 Support Plate	1	Each	DV32	Z
					MF
					SA
					KL
					HP
					M
					GOZ
					W
	ACDV226 Shootbolt Operating Handle	1	Each	DV22	Z
					MF
					SA
					KL
					HP
					M
					GOZ
					W
	ACDV227 Shootbolt Gearbox	1	Each	DV22	X
					MF
					SA
					KL
					HP
					M
					GOZ
					W
	T-BARS ACVG65=2,5mm ACVG65=3,0mm ACVL150=4,0mm		Screw (Grub)	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour	X
					MF
					SA
					KL
					HP
					M
					GOZ
					W
	T-BARS ACVG65=2,5mm ACVG65=3,0mm ACVL150=4,0mm		Screw (Grub)	GOZ = Gold W = White Z = Black	X
					MF
					SA
					KL
					HP
					M
					GOZ
					W

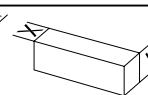
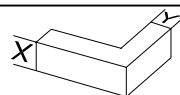
Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACDV228 Shootbolt Locking Rods-Length 1300mm	1	Pair	DV22	MF
					X
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACDV229 Locking Rod Guide Block (Black Only)	1	Pair	DV22	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACDV230 Gearbox Cover Plate (Black Only)	1	Each	DV22	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACDV231 Intermediate Hinge Assembly (Black Only)	1	Each	DV22	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
This Left Intentionally Blank					MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z



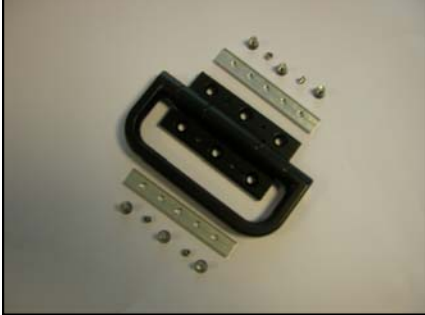
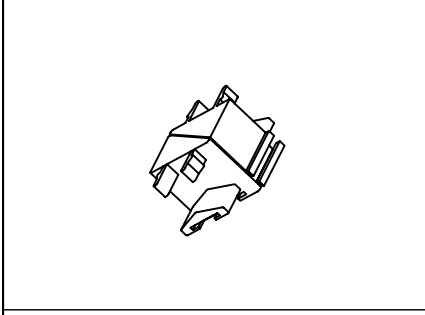
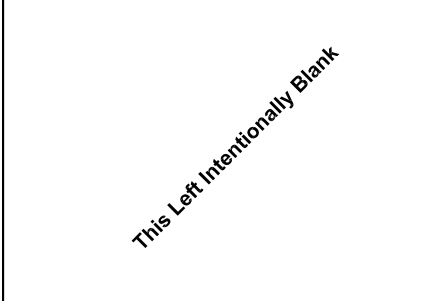

 T-BARS
 ACVG65=2,5mm
 ACVG66=3,0mm
 ACVL150=4,0mm


Screw (Grub)

 MF = Mill Finish
 SA = Silver Anodised
 KL = Basic Colour
 HP = Special Colour
 M = Dual Colour

 GOZ = Gold
 W = White
 Z = Black


Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACDV232 Bottom Roller Carrier Includes Hinge (Black Only)	1	Each	DV22	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACDV233 Top Guide Carrier Includes Hinge (Black Only)	1	Each	DV22	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACDV234 D Handle Hinge Assembly (Black Only)	1	Each	DV22	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACDV237 Infill Blocks (Black Only)	10	Pairs	DV22	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
					MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z



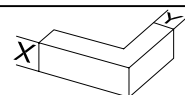
T-BARS
 ACVG65=2,5mm
 ACVG66=3,0mm
 ACVL150=4,0mm



Screw (Grub)

MF = Mill Finish
 SA = Silver Anodised
 KL = Basic Colour
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GOZ = Gold
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 Z = Black



Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACDV239 Low Threshold End Cap	10	Each	DV11 DV171	MF
					SA
					KL
					HP
					M
					GOZ
					W X
					Z X
<i>Detail to Follow</i>	ACDV240 Packer for One-Piece Keep			DV11	MF X
					SA
					KL
					HP
					M
					GOZ
					W
					Z
<i>Detail to Follow</i>	ACDV241 Packer for One-Piece Keep			DV22	MF X
					SA
					KL
					HP
					M
					GOZ
					W X
					Z X
	ACDV242 End Cap	10	Each	DV32 DV171	MF
					SA
					KL
					HP
					M
					GOZ
					W X
					Z X
	ACDV243 End Cap	10	Each	DV32 DV11	MF
					SA
					KL
					HP
					M
					GOZ
					W X
					Z X



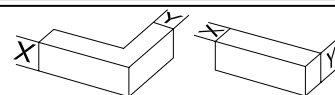
T-BARS
ACVG65=2,5mm
ACVG66=3,0mm
ACVL150=4,0mm



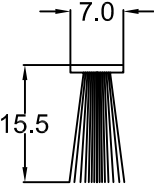
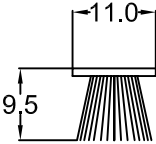
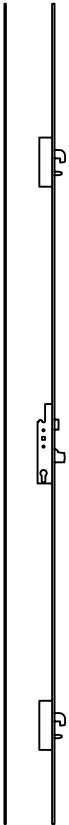
Screw (Grub)

MF = Mill Finish
SA = Silver Anodised
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HP = Special Colour
M = Dual Colour

GOZ = Gold
W = Black
Z = White



Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACDV249 Brush Pile			DV171	MF X
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACDV250 Brush Pile			DV11 DV14	MF X
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACDV717 Multi Point Lock Kit	1	Each	DV22 ACMX108 ACMX109 ACMX120 ACIM442	MF X
					SA
					KL
					HP
					M
					GOZ
					W
					Z
					MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z



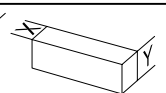
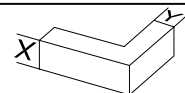
T-BARS
 ACVG65=2.5mm
 ACVG66=3.0mm
 ACVL150=4.0mm



Screw (Grub)

MF = Mill Finish
 SA = Silver Anodised
 KL = Basic Colour
 HP = Special Colour
 M = Dual Colour

GOZ = Gold
 W = White
 Z = Black



Accessories

Image	Part Code	Pack	Unit	Application	Colour	
	ACDV900 Punch Tool	1	Each	DV11 DV22	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	ACDV057 Bridge Packer (100mm)	100	Each	DV22	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	ACET131 Drain cap	100	Pack		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	ACSR012A Brush Pile	100m	Coil	DV11 DV14	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	ACMX108 Escutcheon Plate	1	Each	DV22 ACIM442	MF	X
					SA	X
					KL	X
					HP	X
					M	
					GOZ	
					W	X
					Z	X



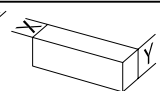
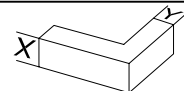
T-BARS
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 ACVG86=3,0mm
 ACVL150=4,0mm





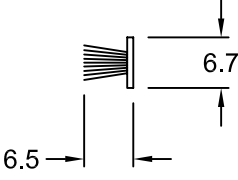
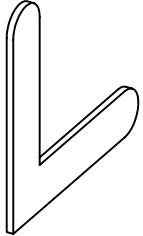

Screw (Grub)

MF = Mill Finish
 SA = Silver Anodised
 KL = Basic Colour
 HP = Special Colour
 M = Dual Colour

GOZ = Gold
 W = Black
 Z = White

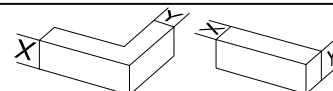


Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACMX120 Handle	1	Each	DV22	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACMX309 Spindle	1	Each	ACMX120	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	RCA019 Self Adhesive Brush Pile	100	Metre	ACDV243	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	WCA106 Chevron	100	Each	DV11	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
					MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z

MF = Mill Finish
 SA = Silver Anodised
 KL = Basic Colour
 HP = Special Colour
 M = Dual Colour

GOZ = Gold
 W = White
 Z = Black



Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACMX09700 Alu Polish	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACMX09761 Maxi-Gloss	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACMX09762 Alu Bright	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACMX09763 Teflon Spray	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACMX09764 Maxi-Clean	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z



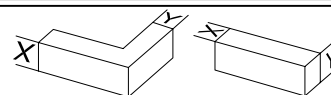
T-BARS
 ACVG65=2.5mm
 ACVG66=3.0mm
 ACVL150=4.0mm



Screw (Grub)

MF = Mill Finish
 SA = Silver Anodised
 KL = Basic Colour
 HP = Special Colour
 M = Dual Colour

GOZ = Gold
 W = White
 Z = Black



Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACMX09765 Alu-Cleaner	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACMX09770 Roll & Wrap 100mm	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACMX09775 Grip Handwrap	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACMX09801 Protective Tape 50mm	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACMX09802 Protective Tape 70mm	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z



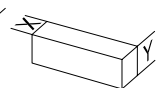
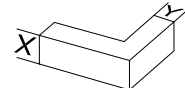
T-BARS
 ACVG65=2.5mm
 ACVG66=3.0mm
 ACVL150=4.0mm



Screw (Grub)

MF = Mill Finish
 SA = Silver Anodised
 KL = Basic Colour
 HP = Special Colour
 M = Dual Colour

GOZ = Gold
 W = White
 Z = Black



Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACMX09803 Protective Tape 100mm	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACMX09830 Rubber Sealant	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACSIL04 Sealing Glue	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACSIL08 Silicon Gun	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACSIL013 Glue for Mitre	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z

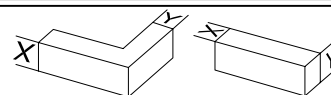


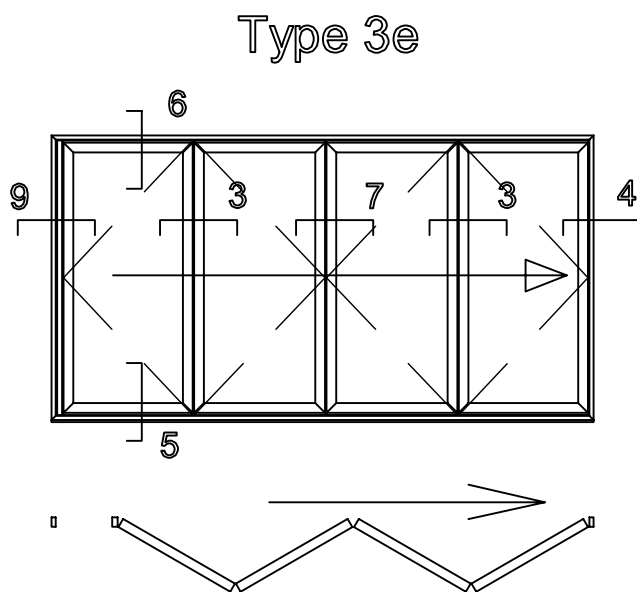
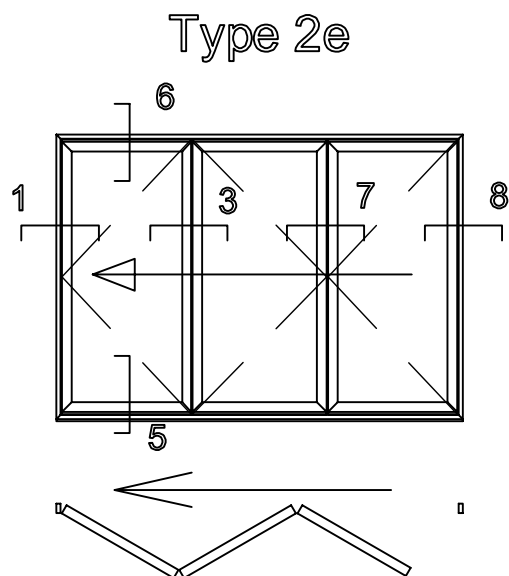
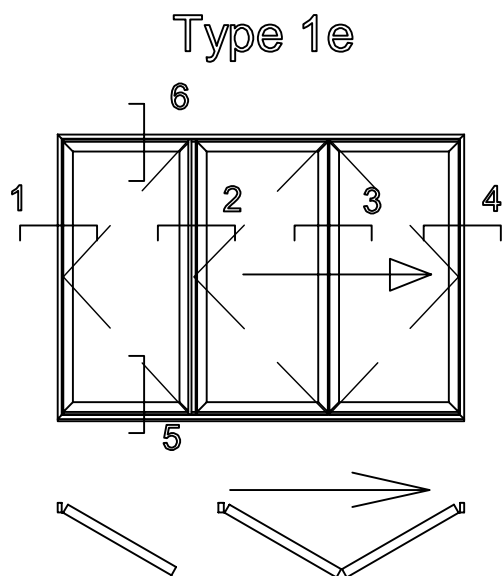
T-BARS
 ACVG65=2.5mm
 ACVG66=3.0mm
 ACVL150=4.0mm

Screw (Grub)

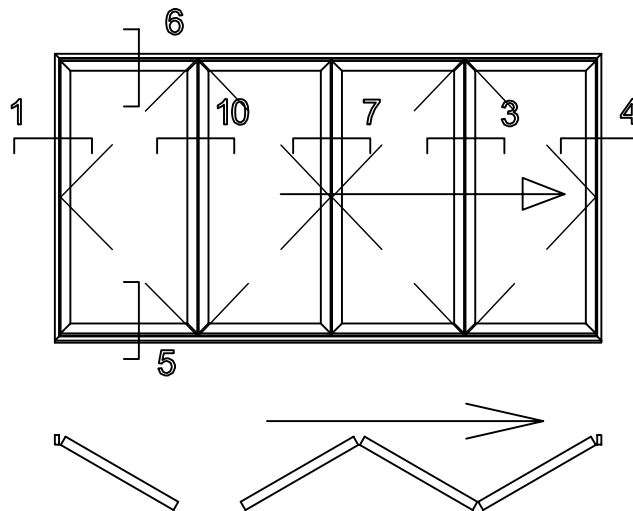
MF = Mill Finish
 SA = Silver Anodised
 KL = Basic Colour
 HP = Special Colour
 M = Dual Colour

GOZ = Gold
 W = White
 Z = Black

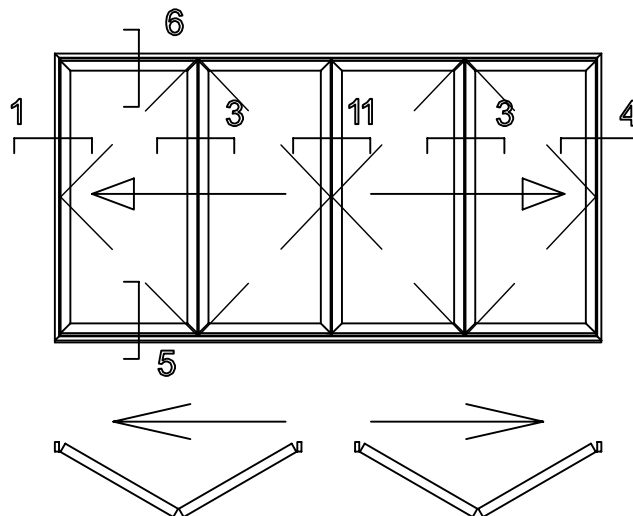




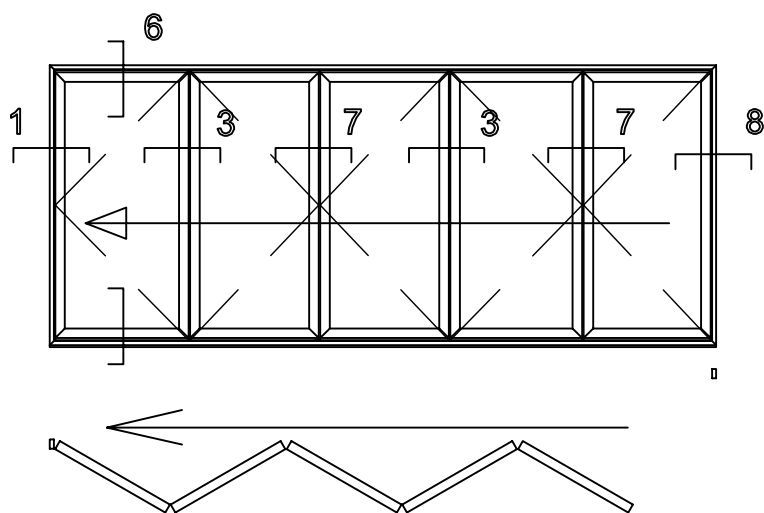
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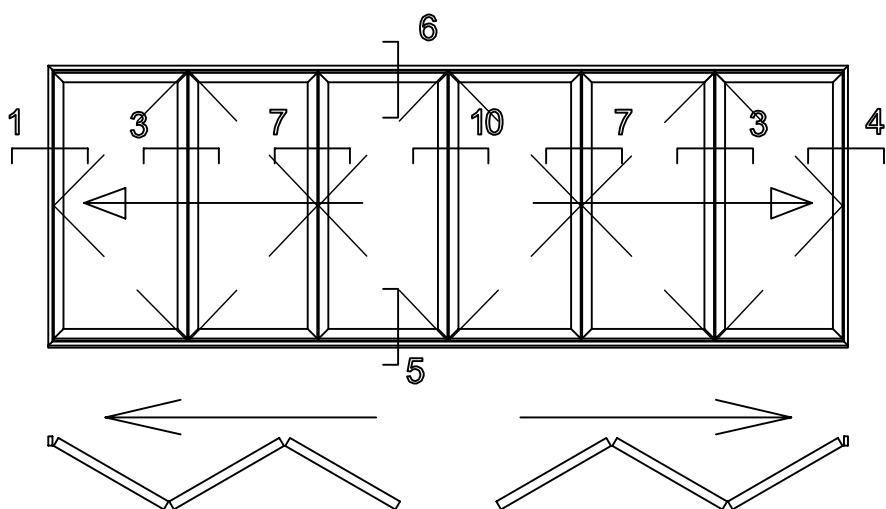
Type 5e

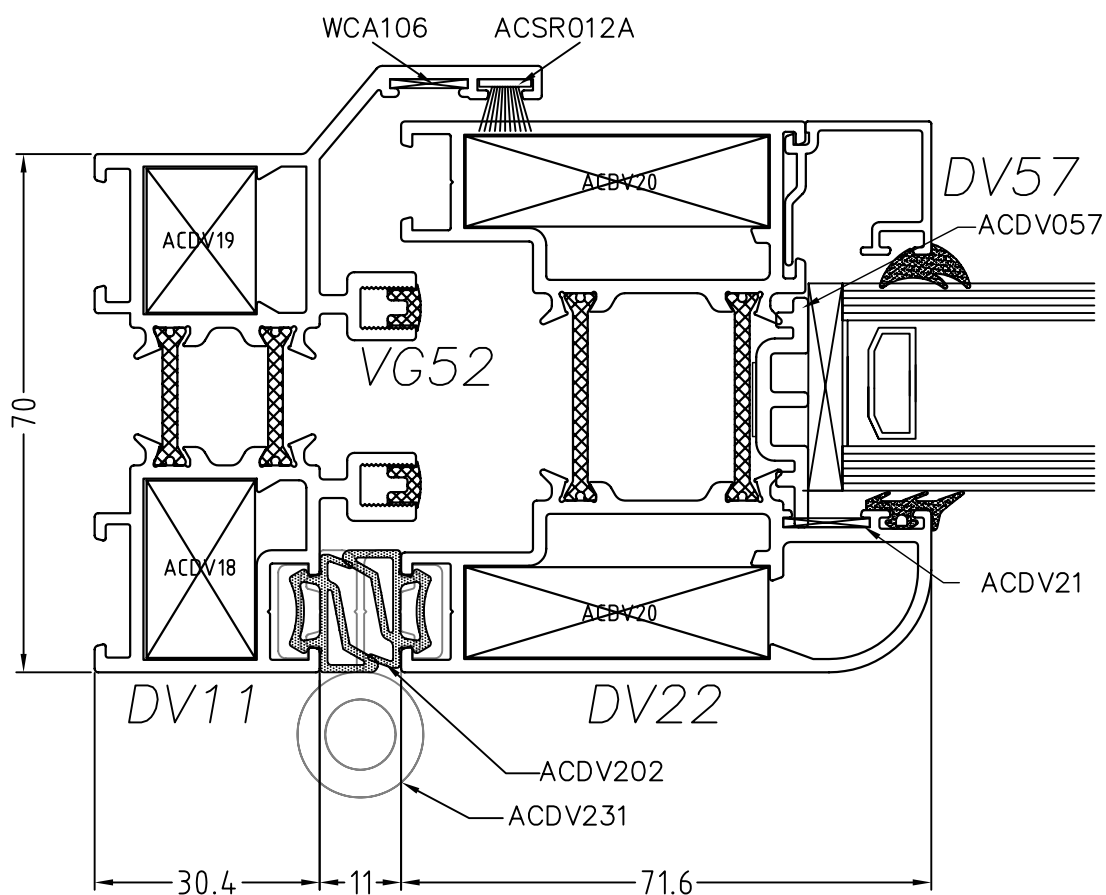
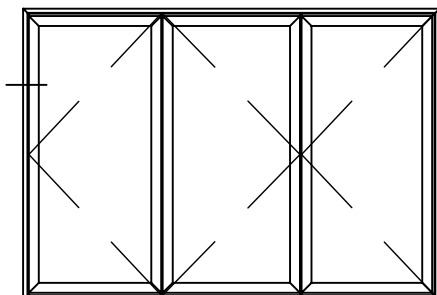


Type 6e



Type 7e

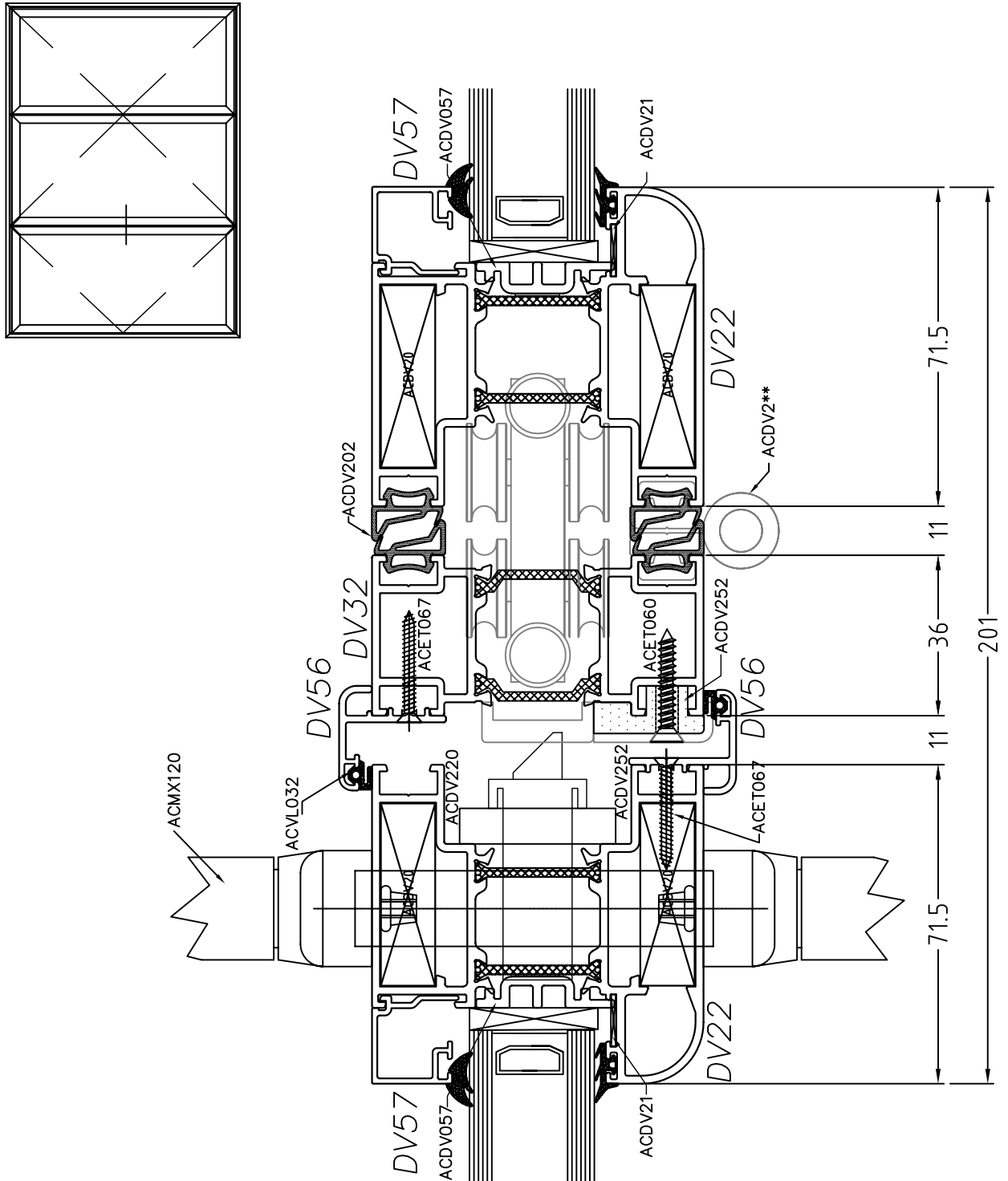




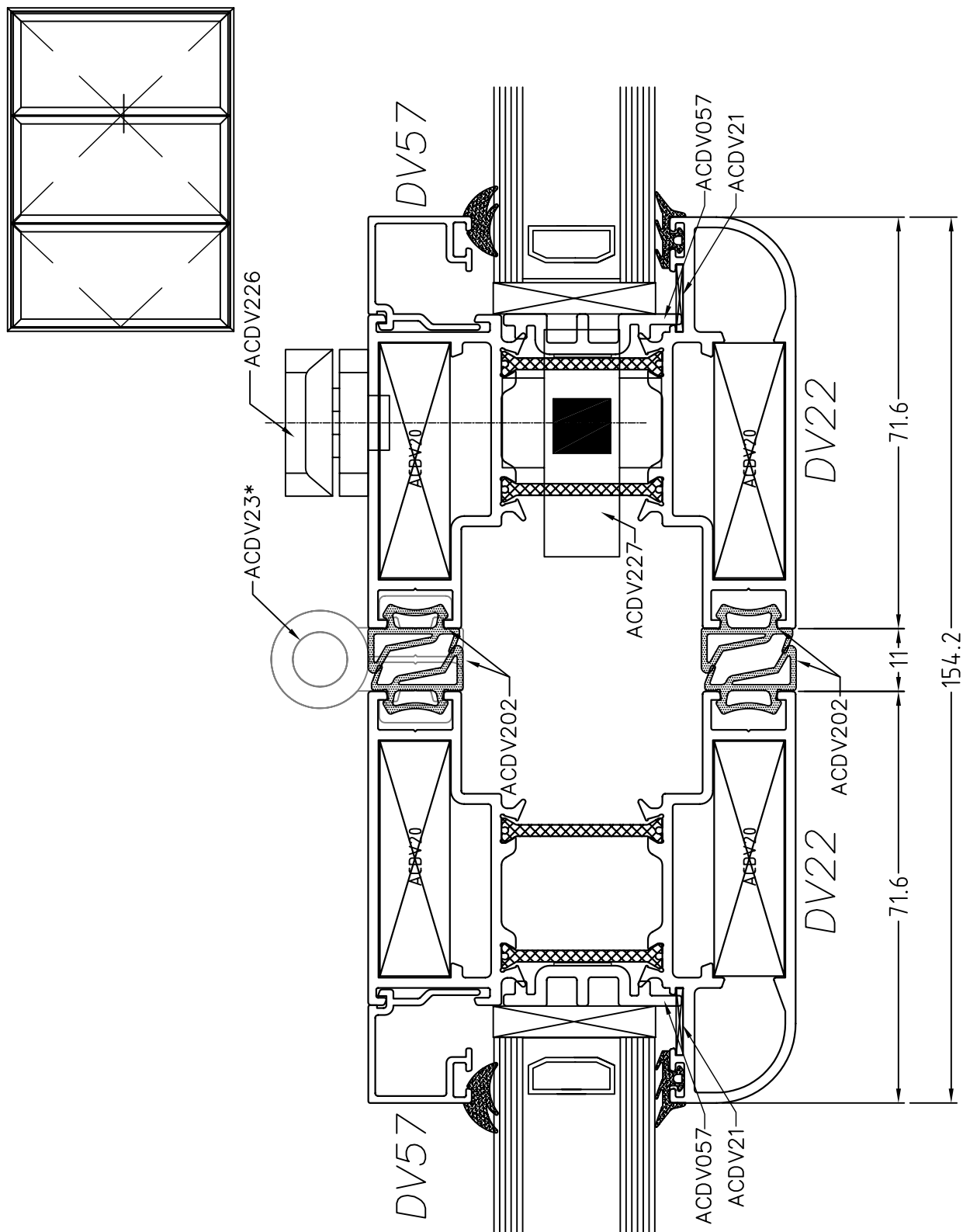
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Open Out

Scale 0.75



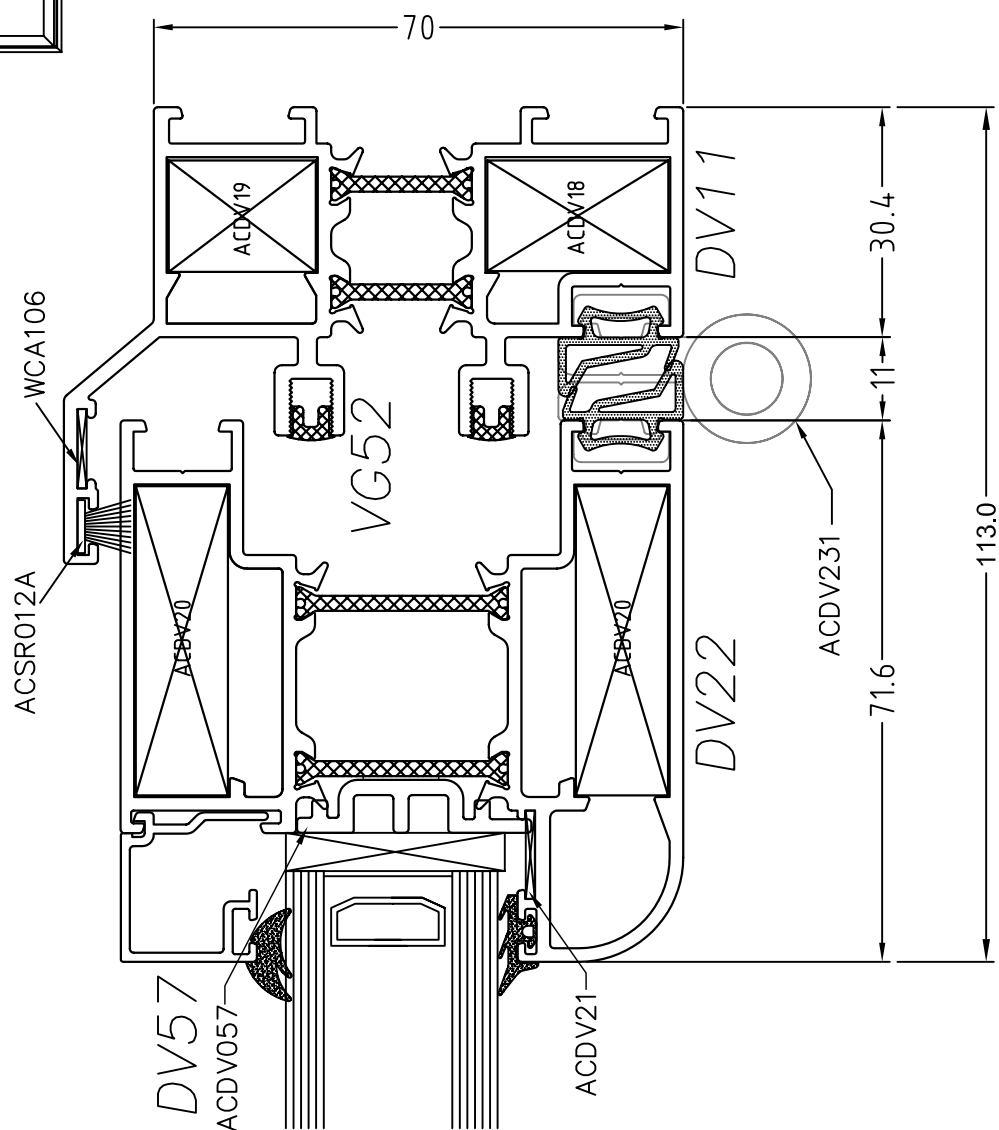
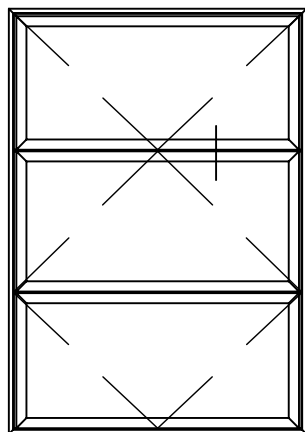
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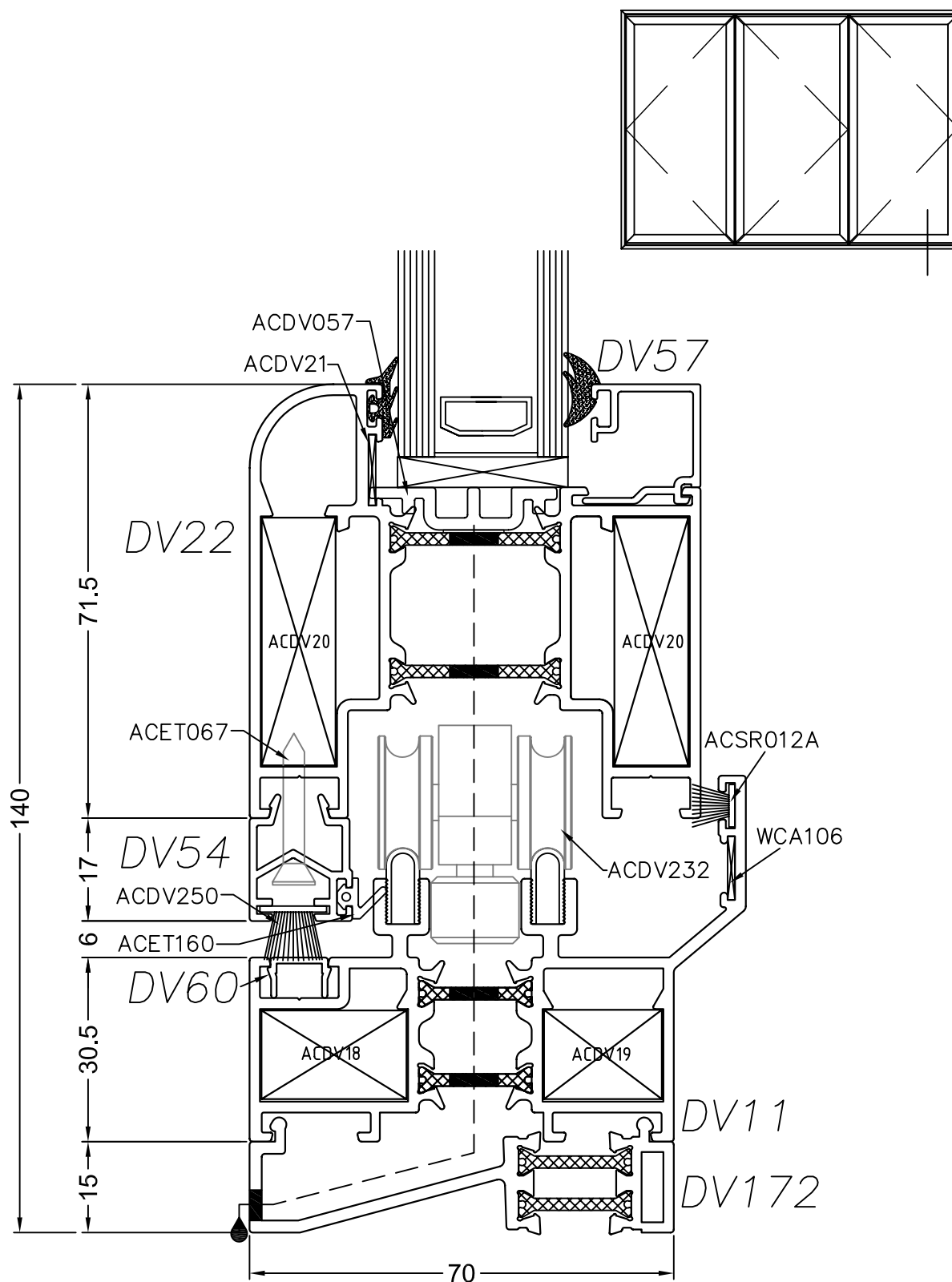


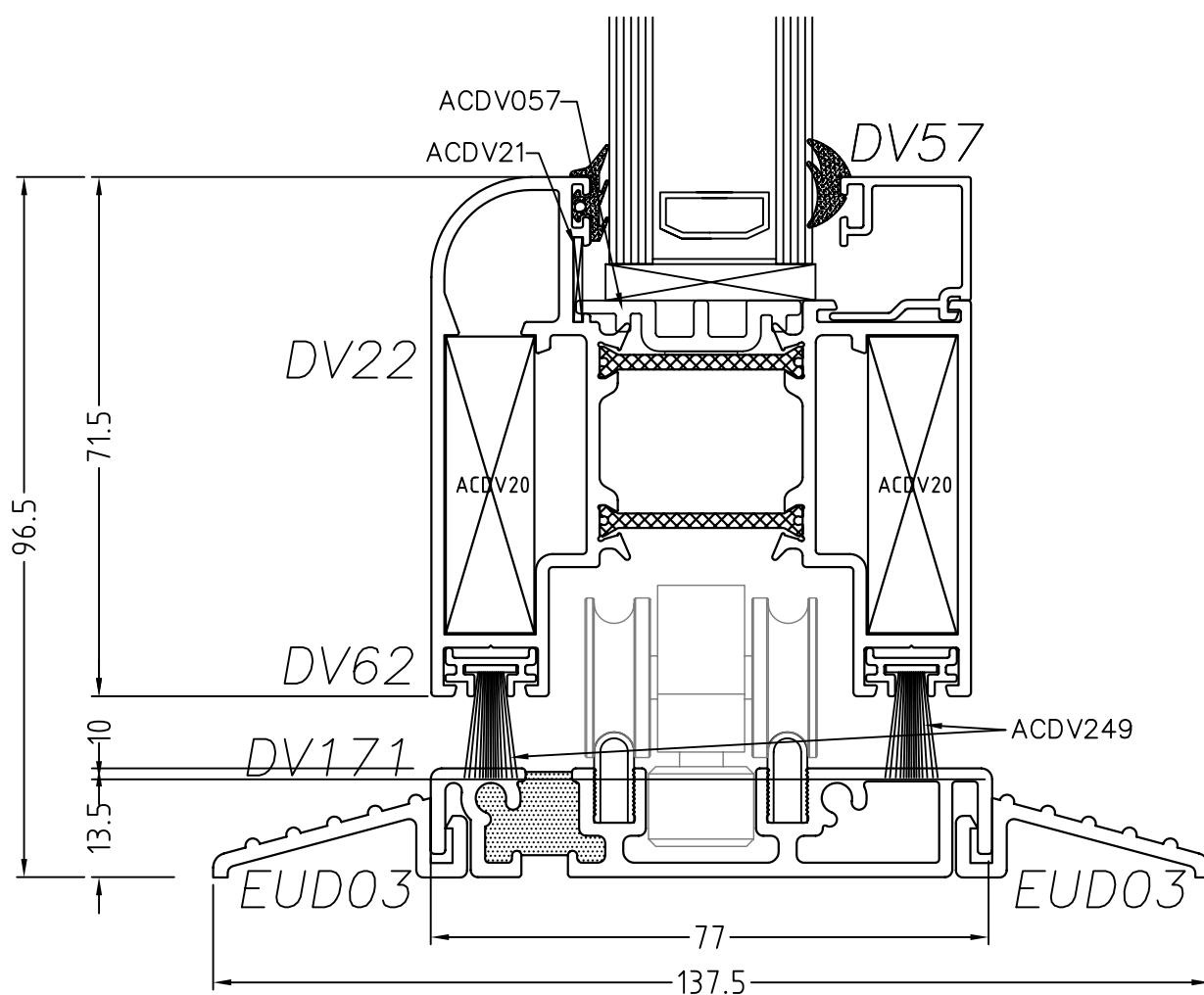
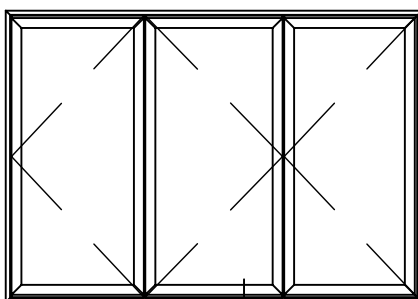
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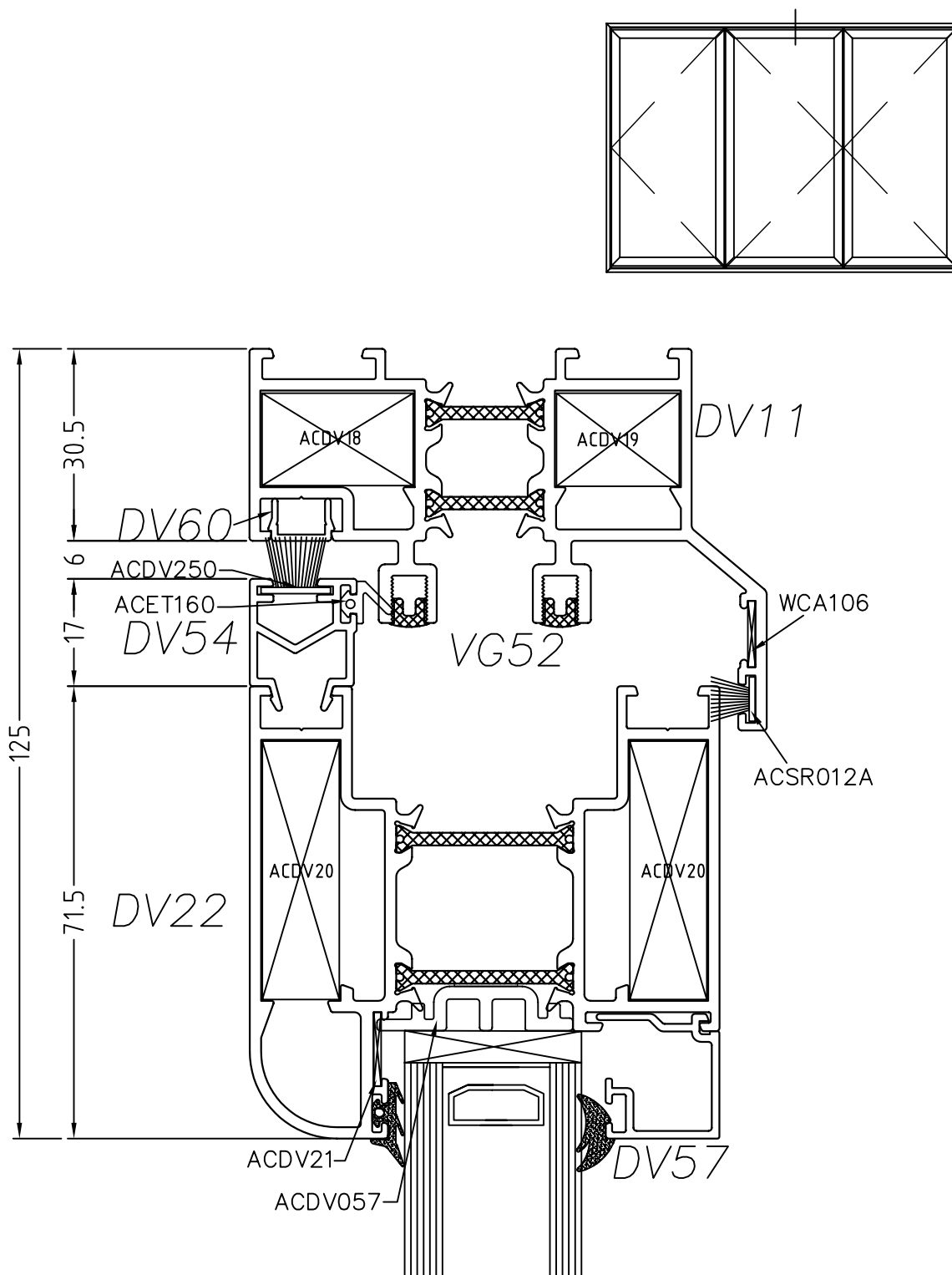
Open Out

Scale 1:1





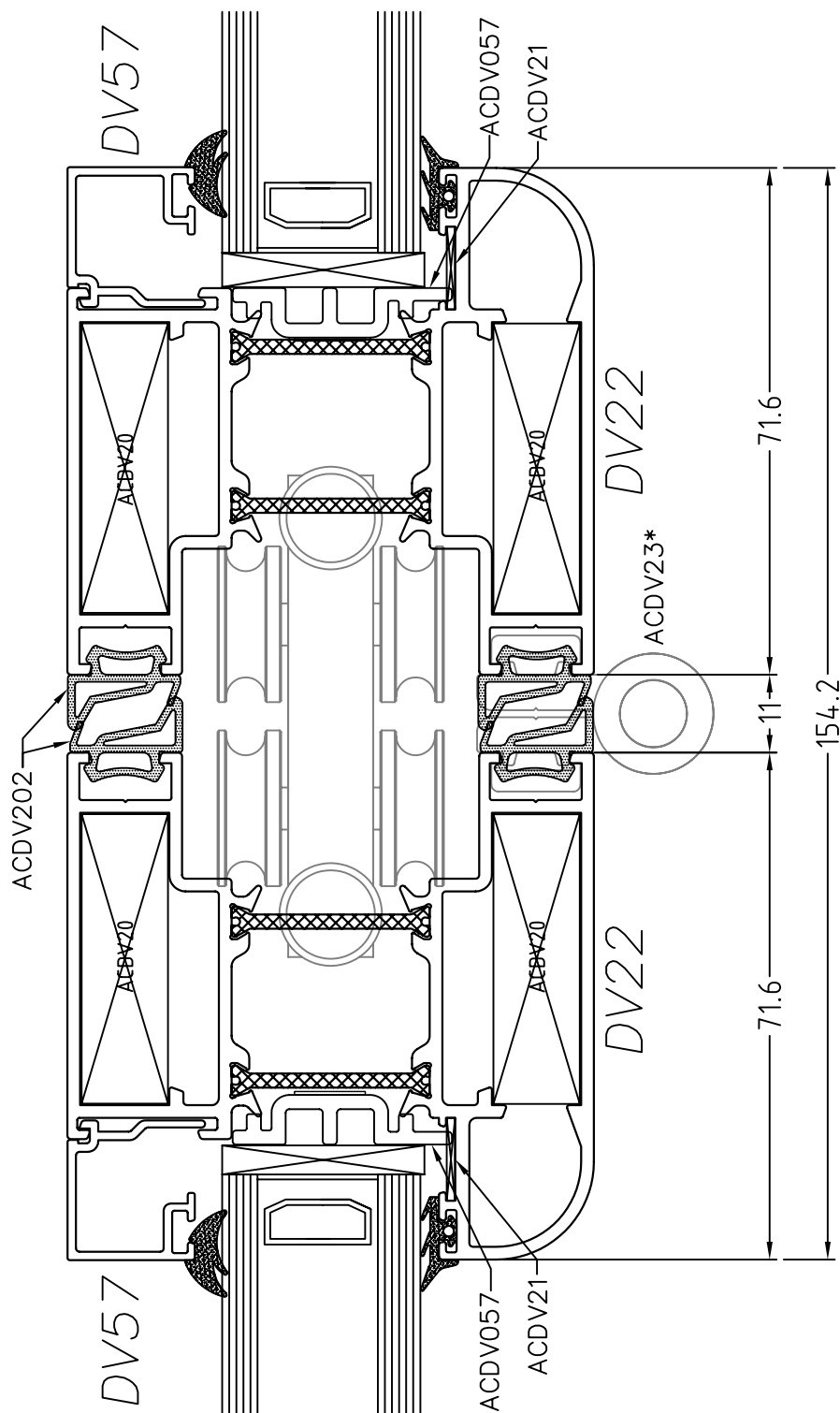
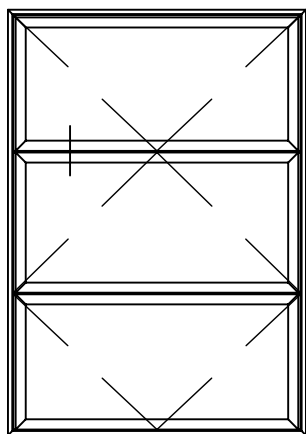


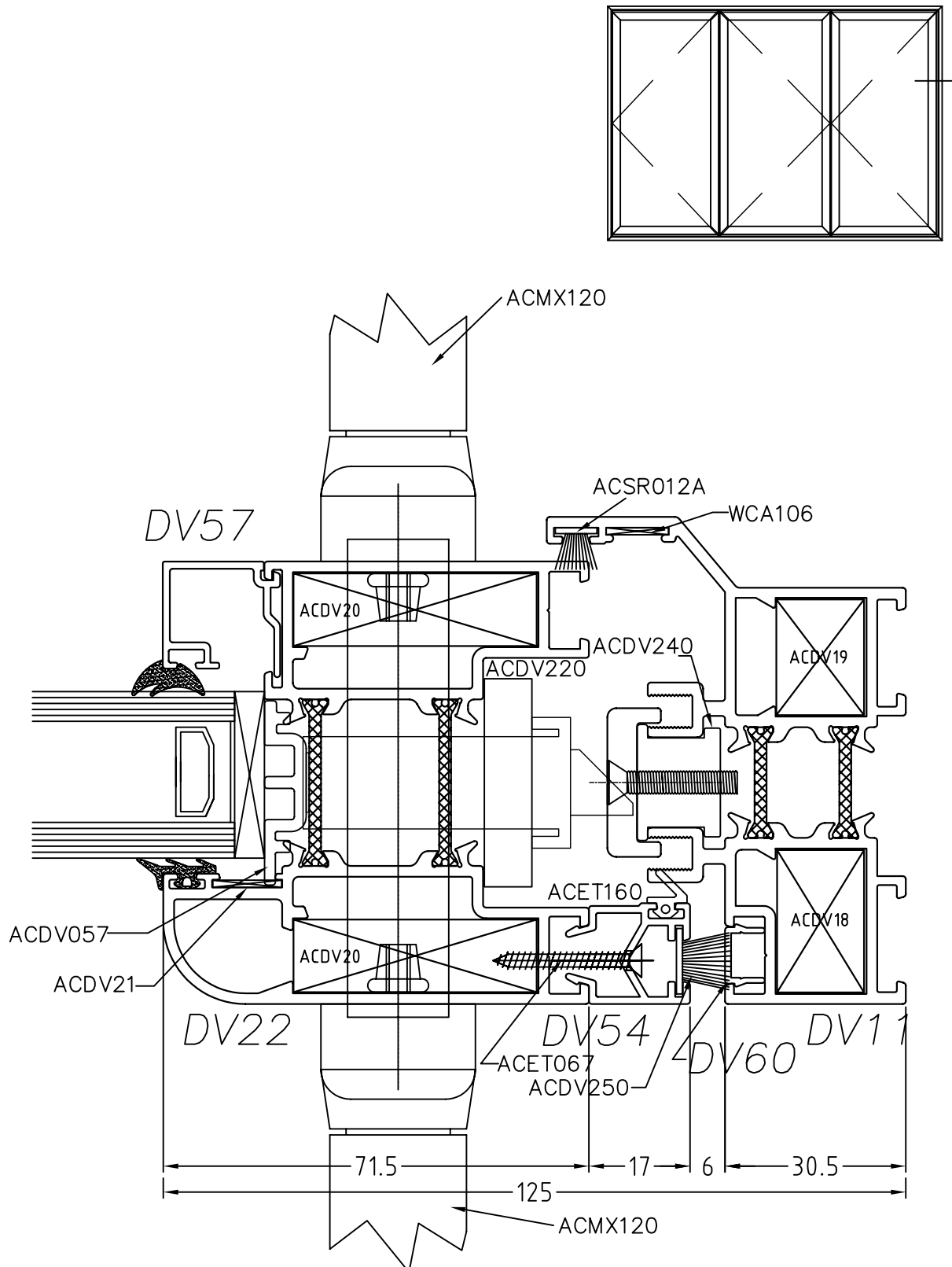


7

Open Out

Scale 1:1

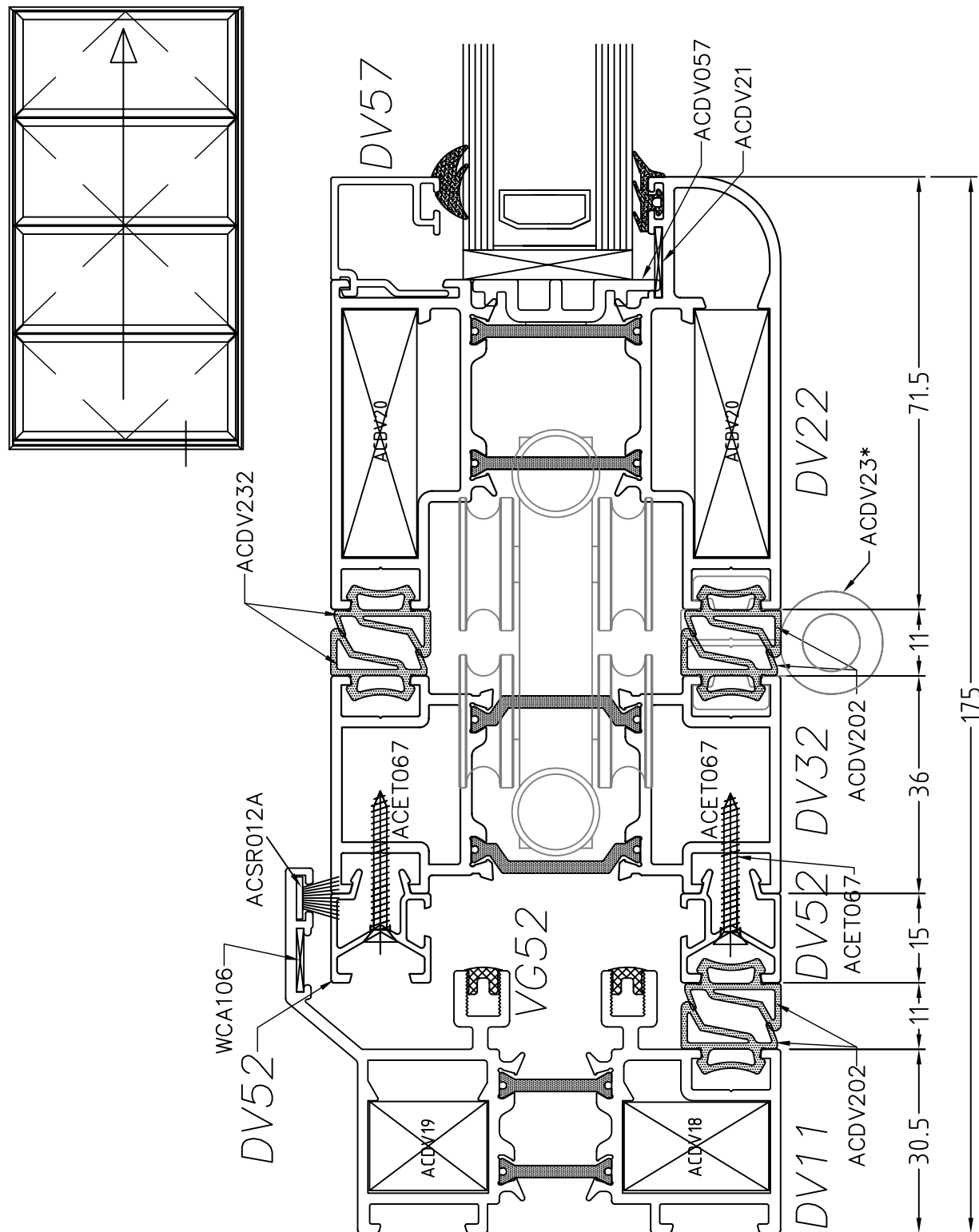




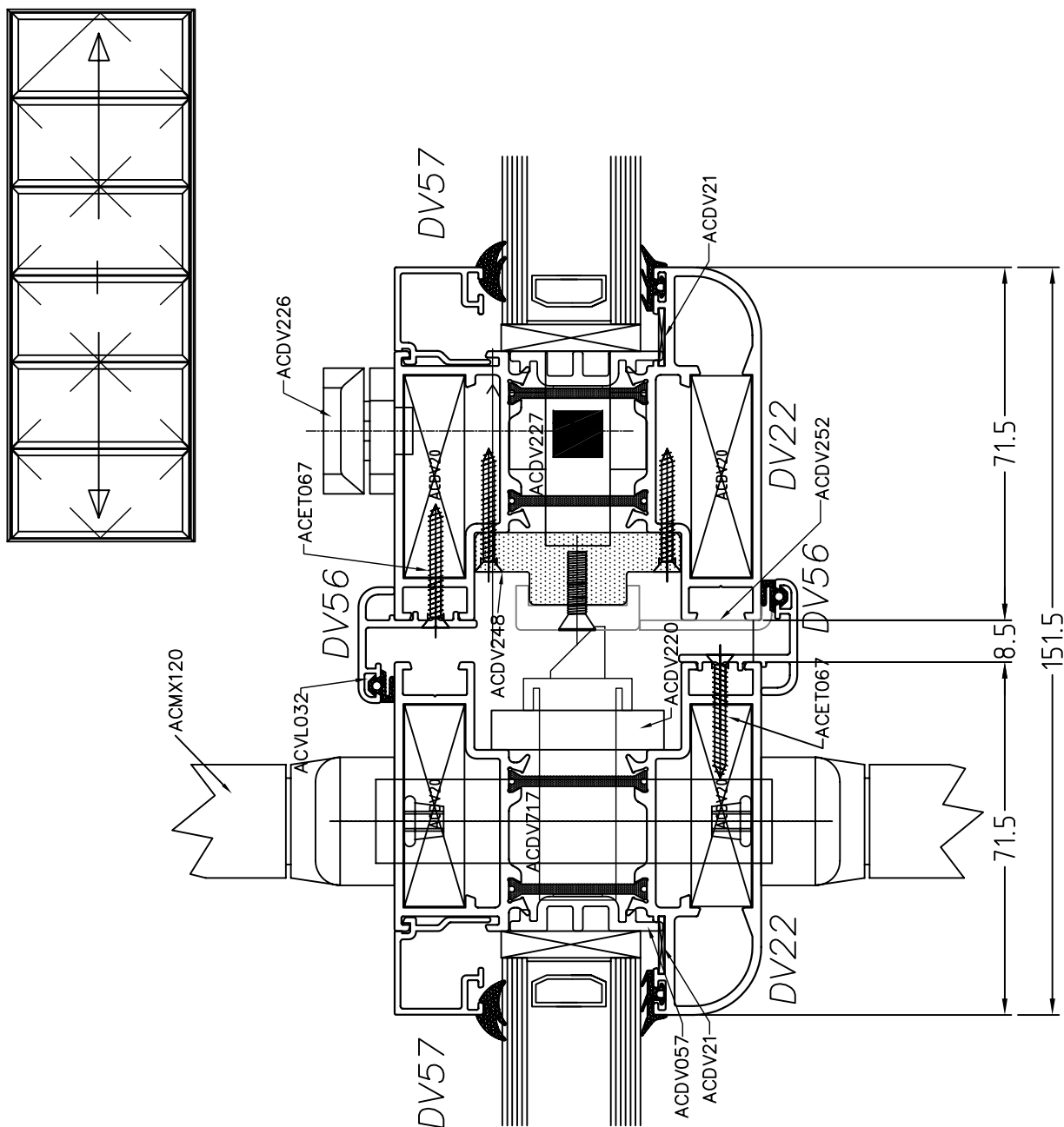
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Open Out

Scale 1:1



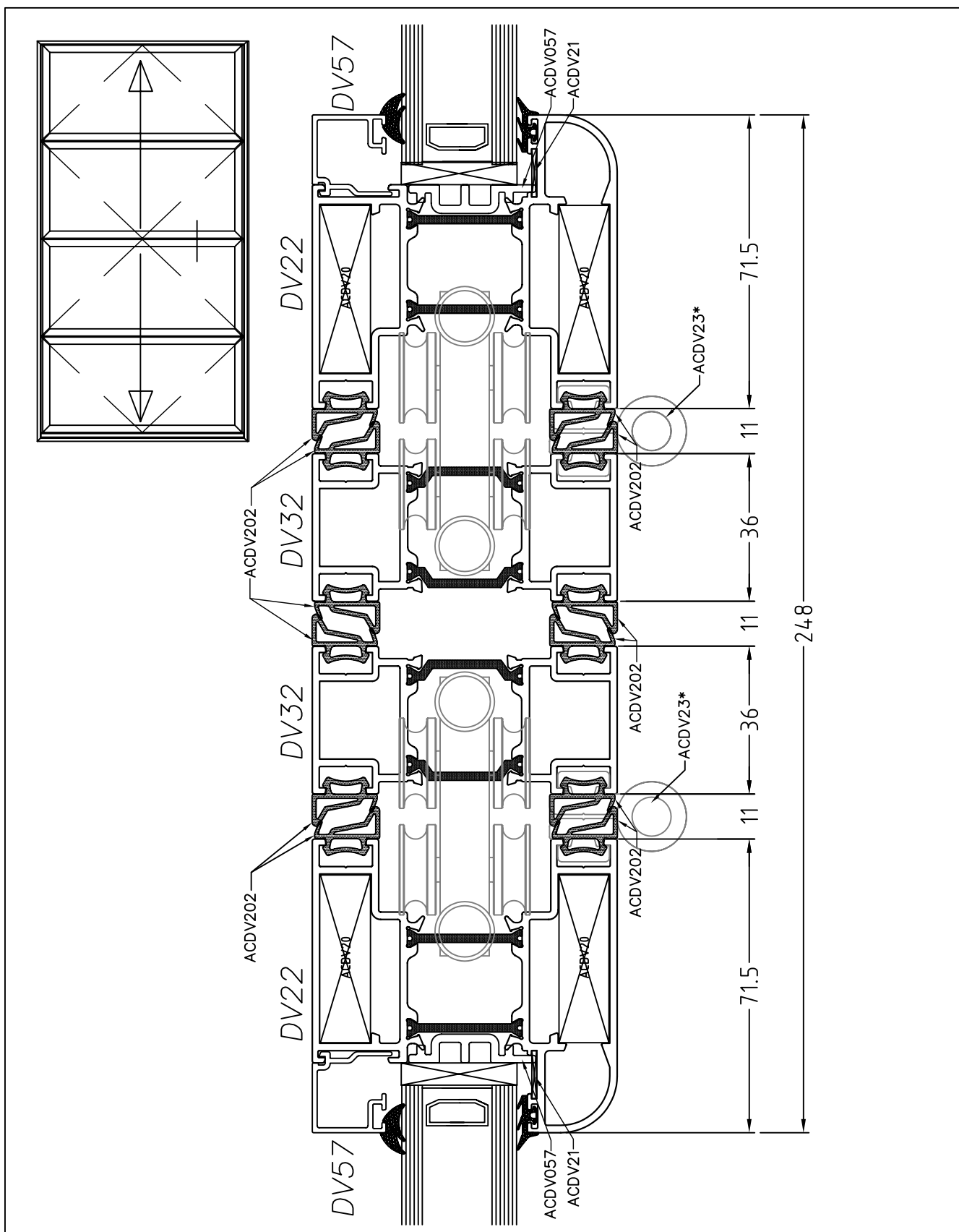
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11

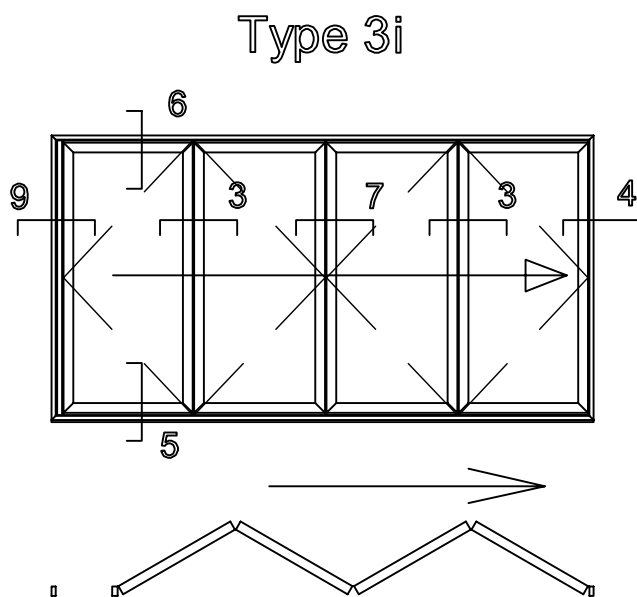
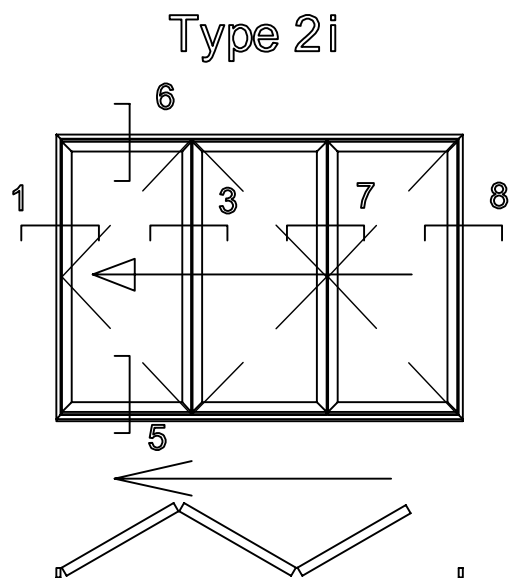
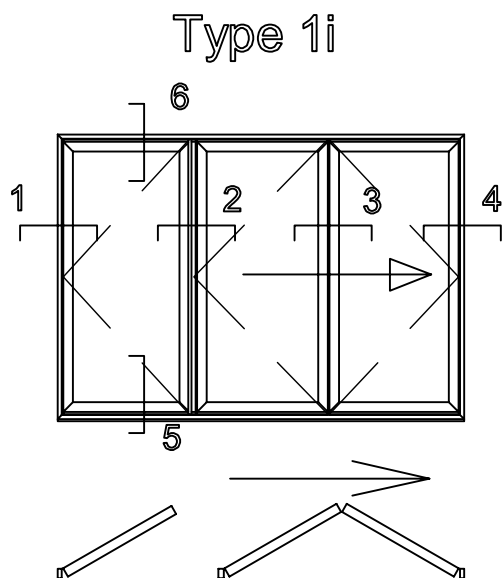
Open Out

Scale 0.75

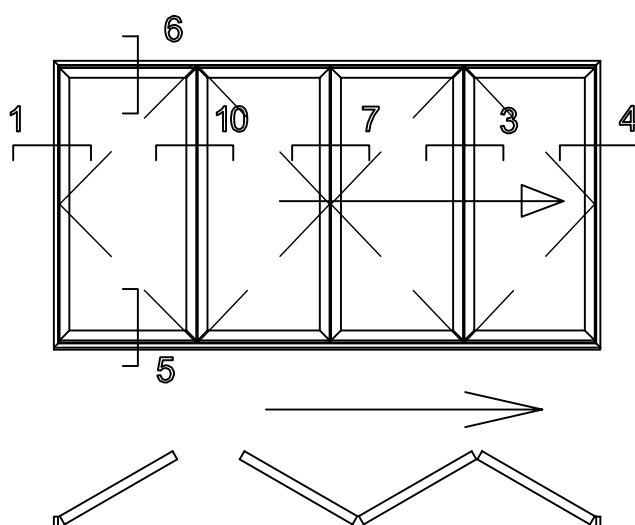


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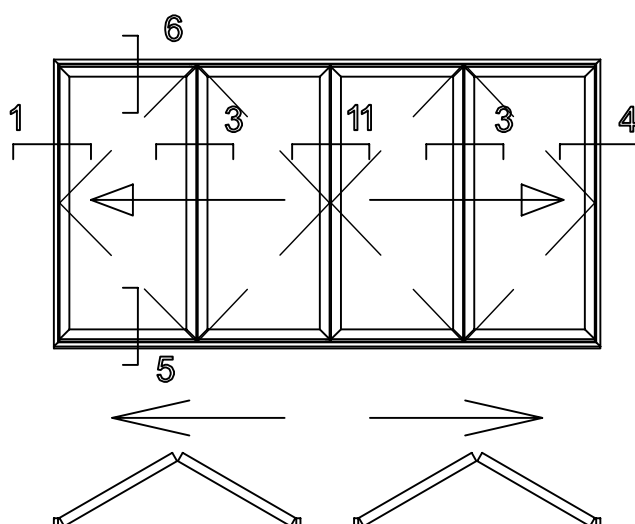
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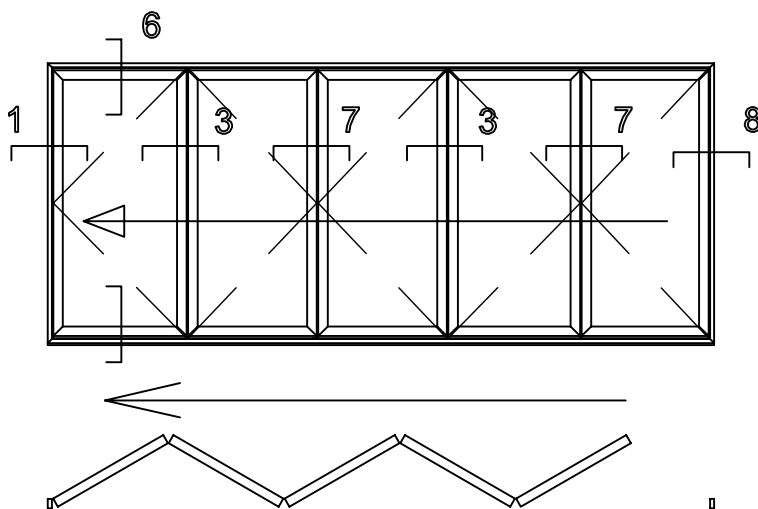
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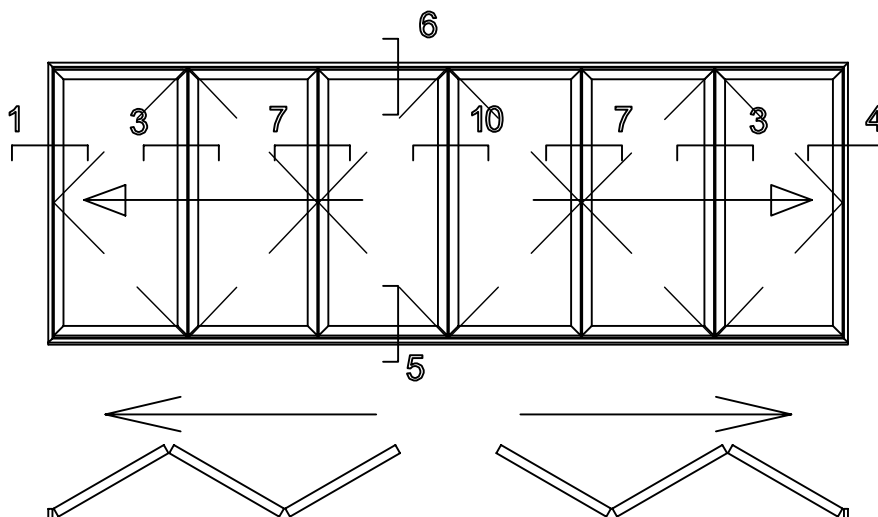
Type 5i



Type 6i



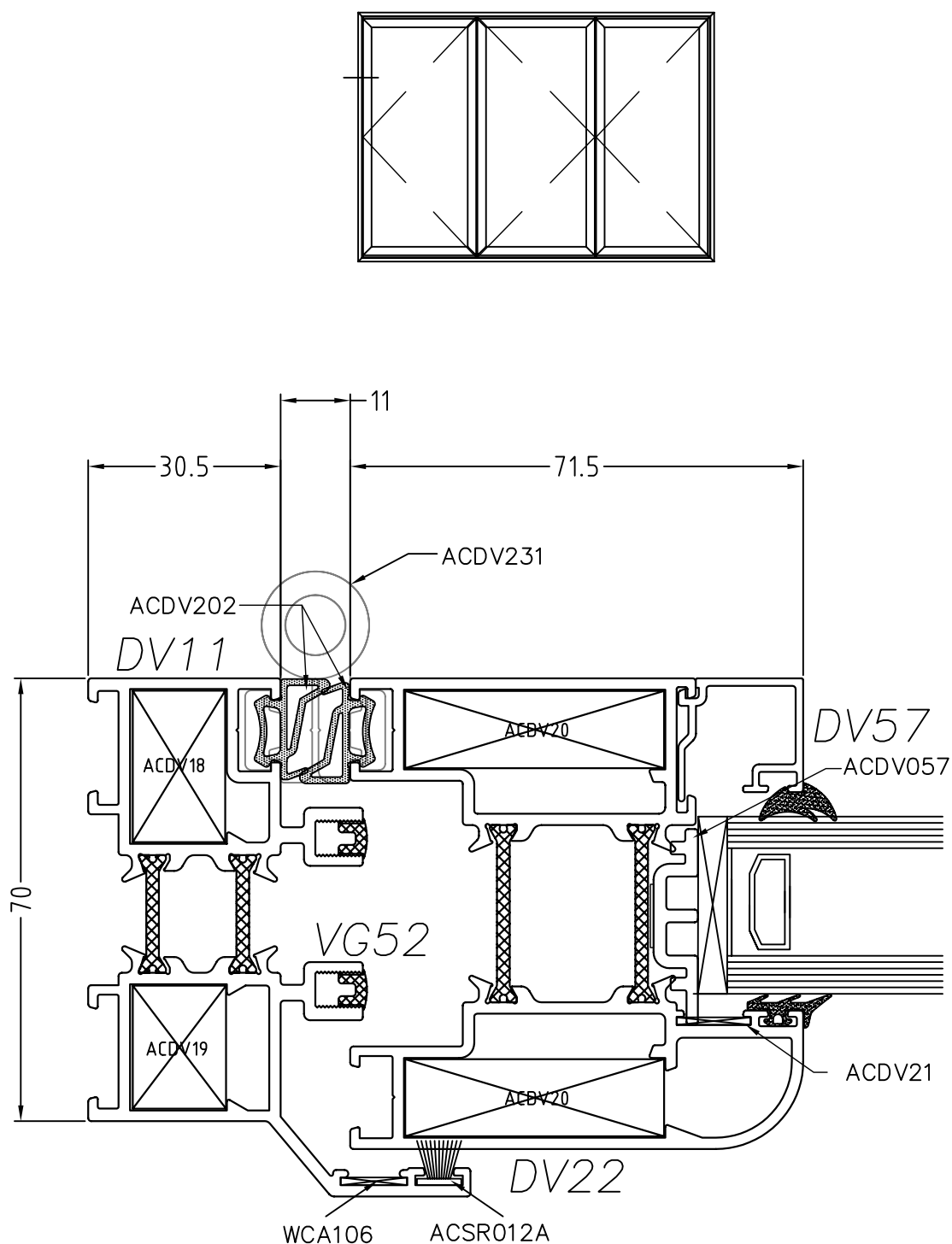
Type 7i



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Scale 1:1

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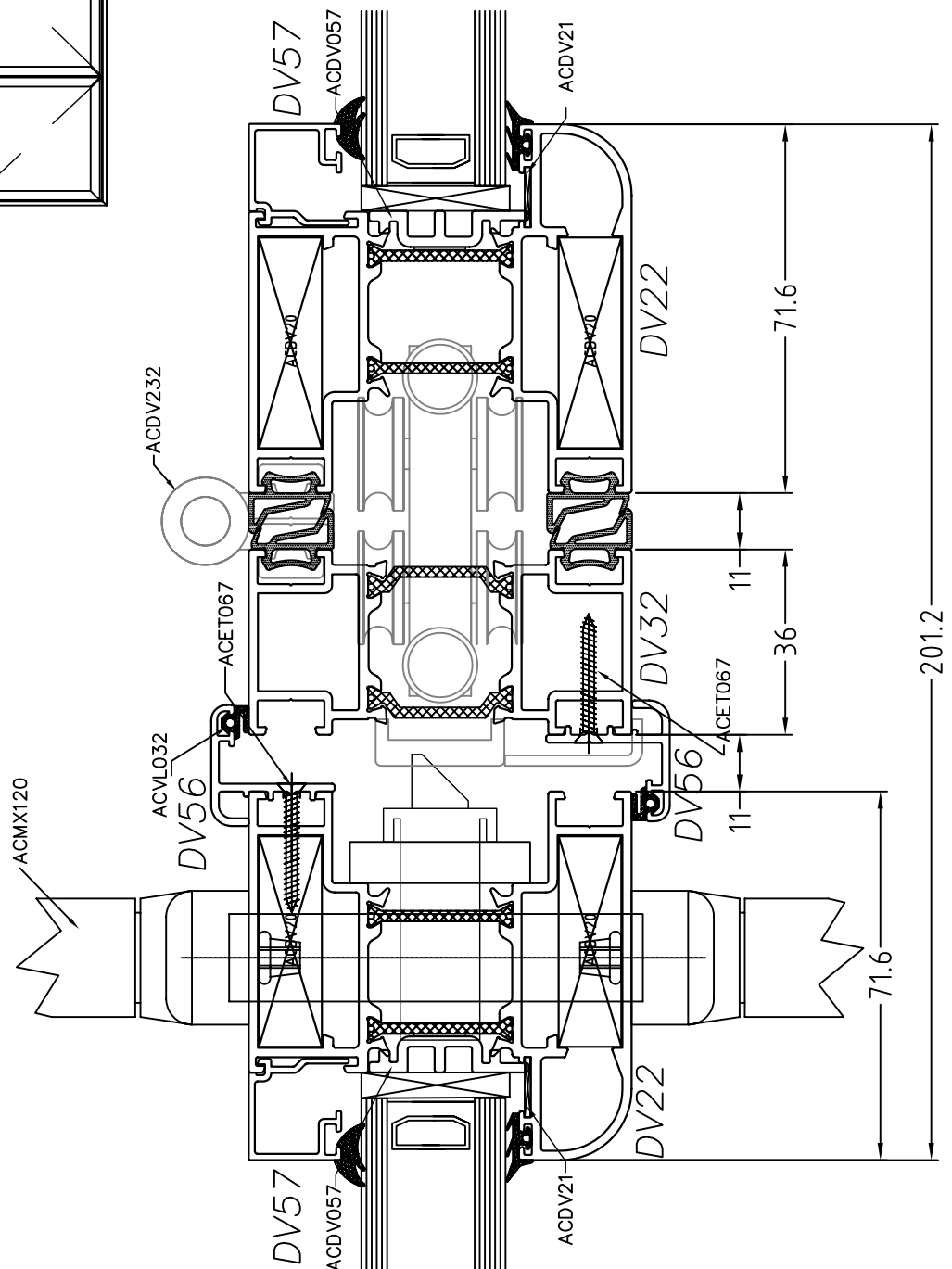
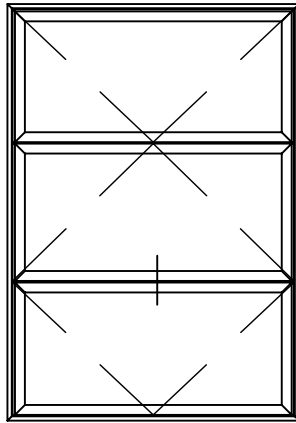
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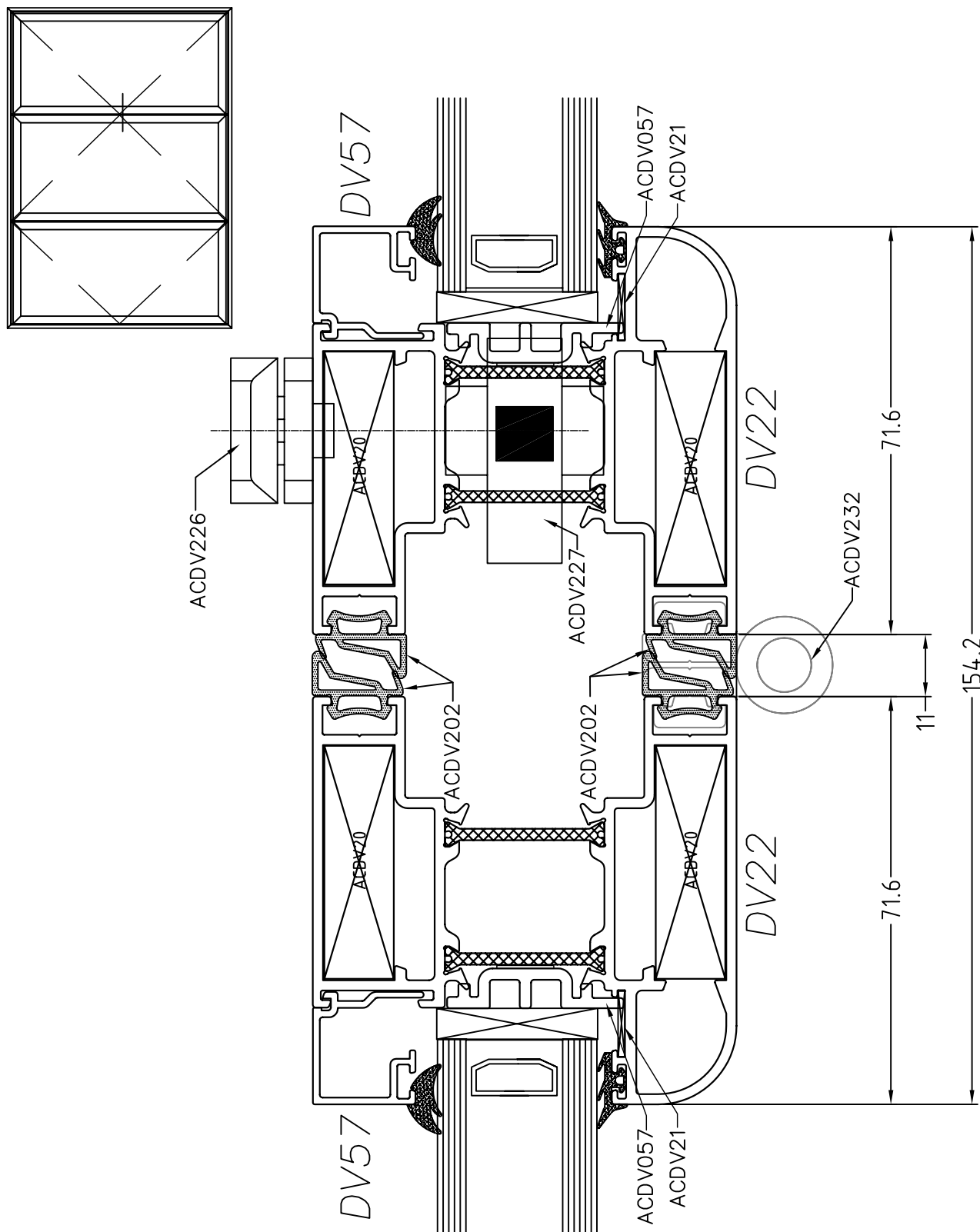
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Open In

Scale 0.75



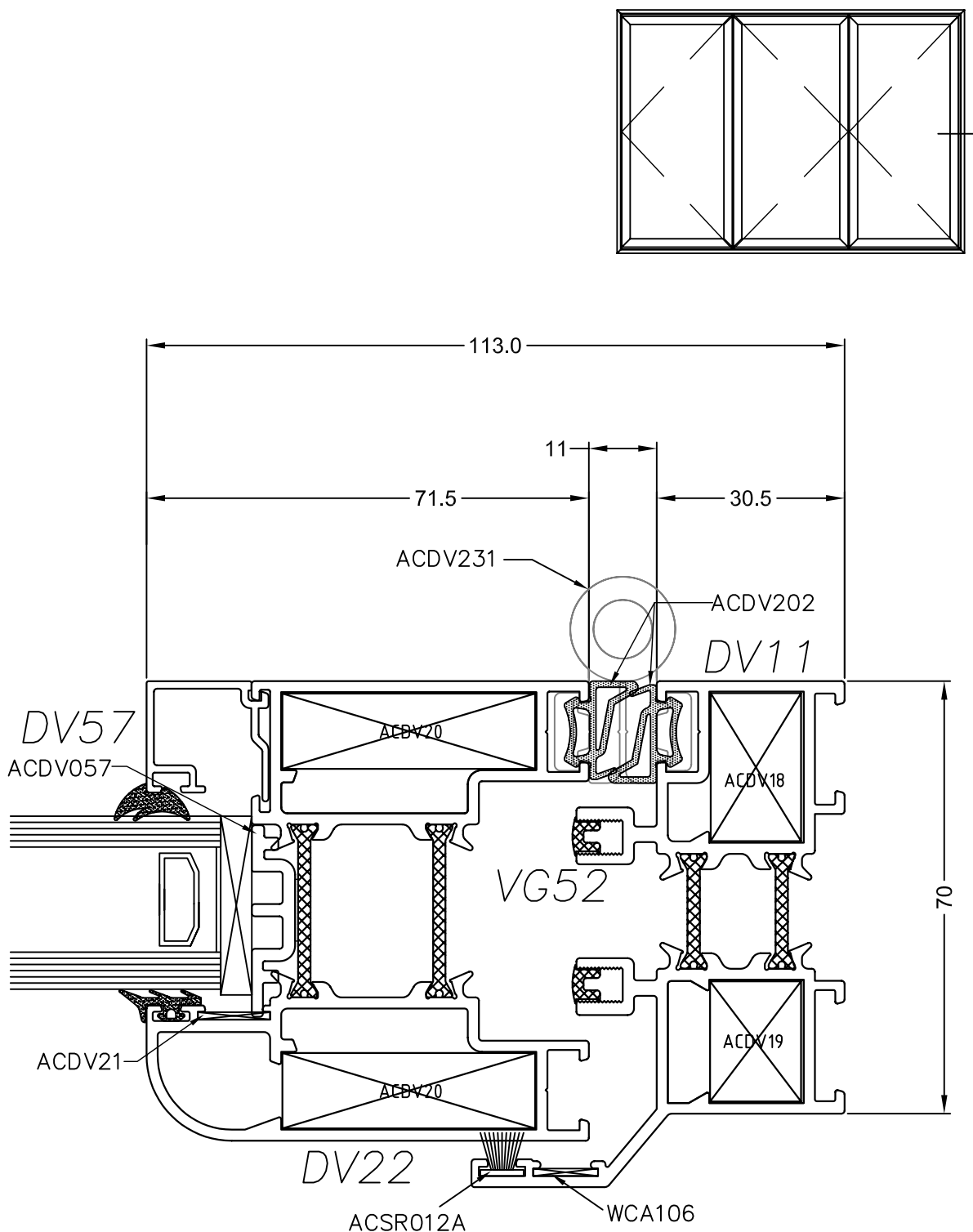
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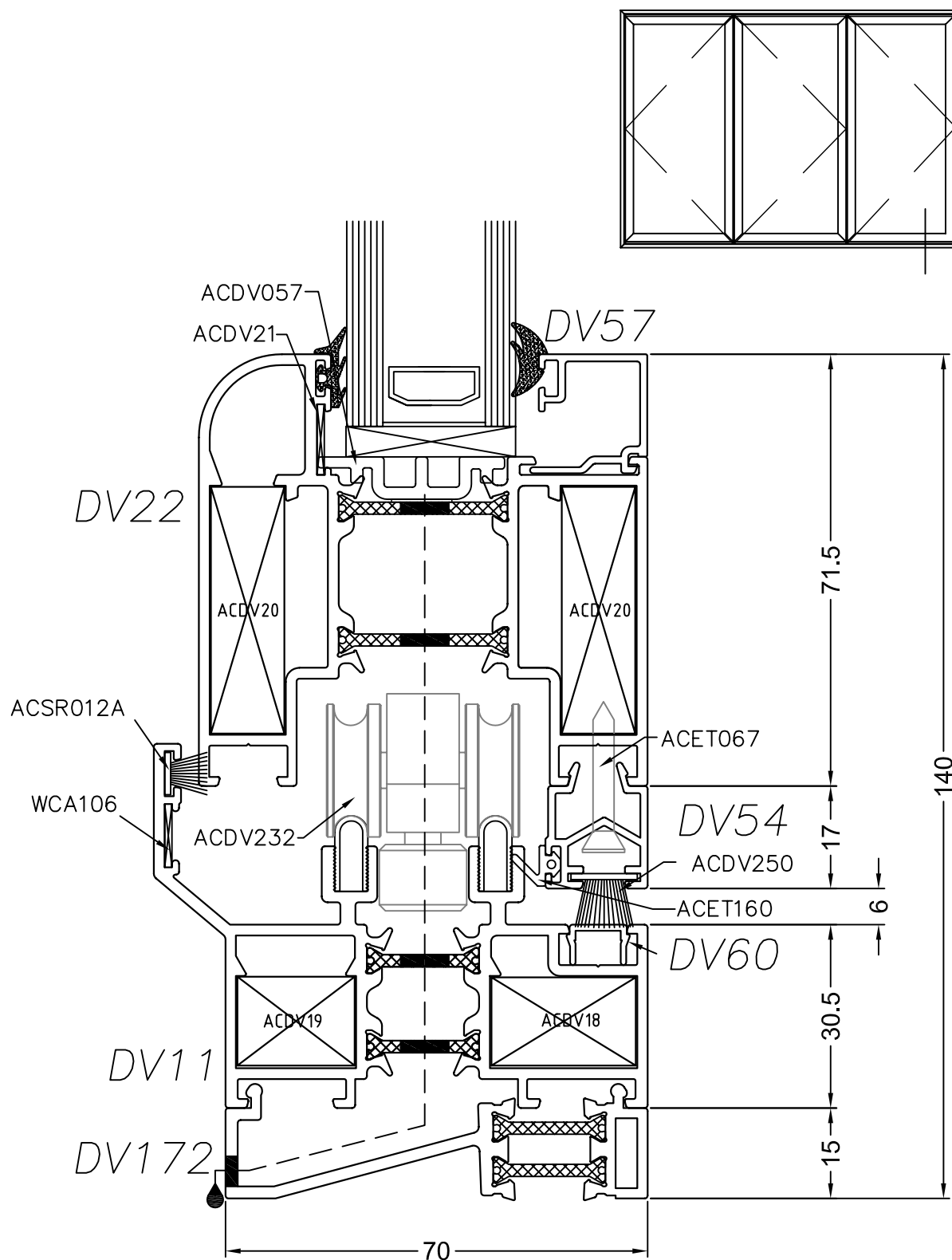
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Open In

Scale 1:1



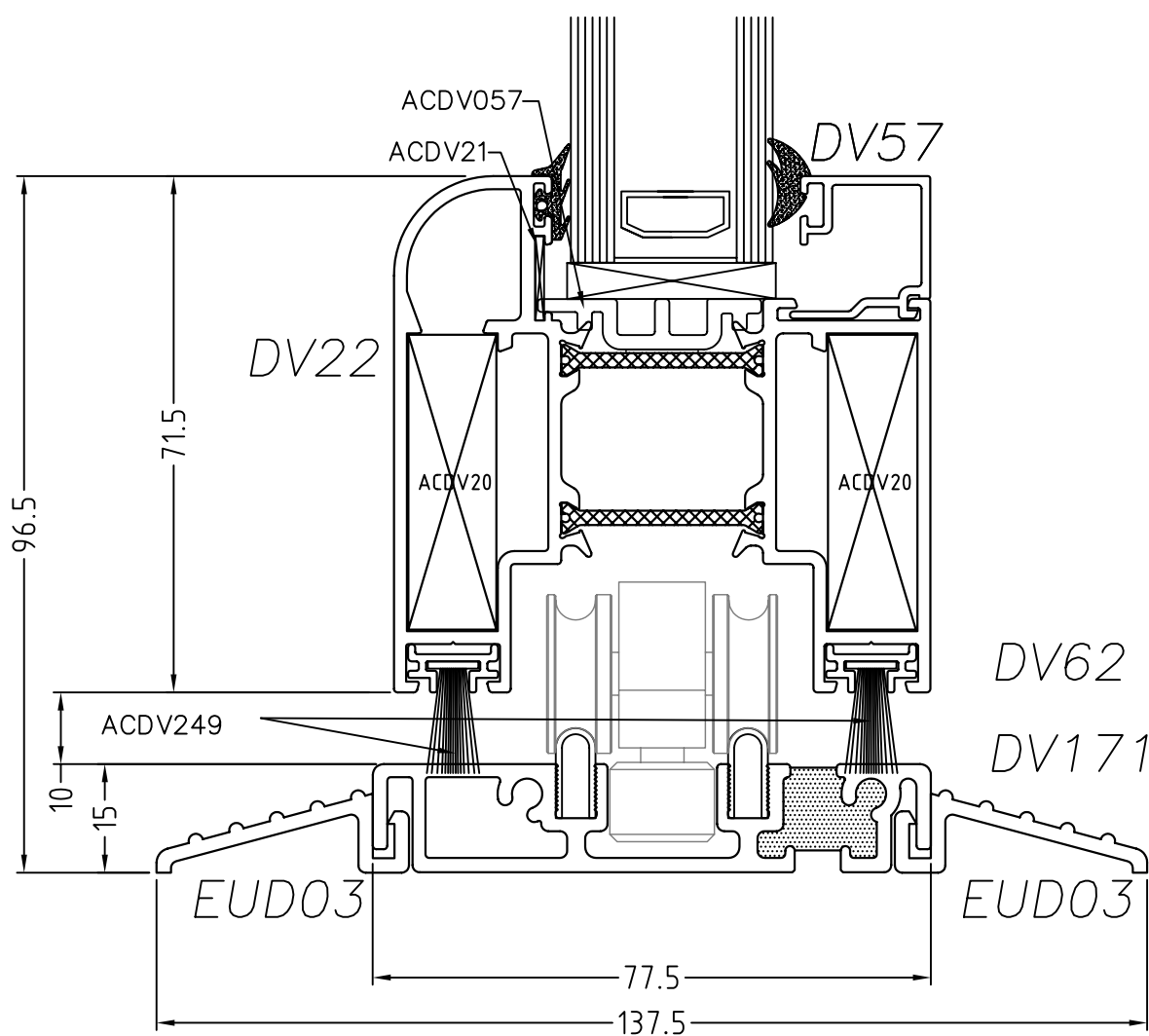
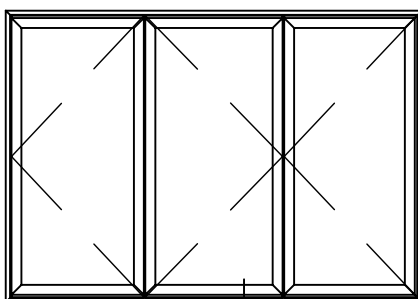
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Scale 1:1

Open In

5b

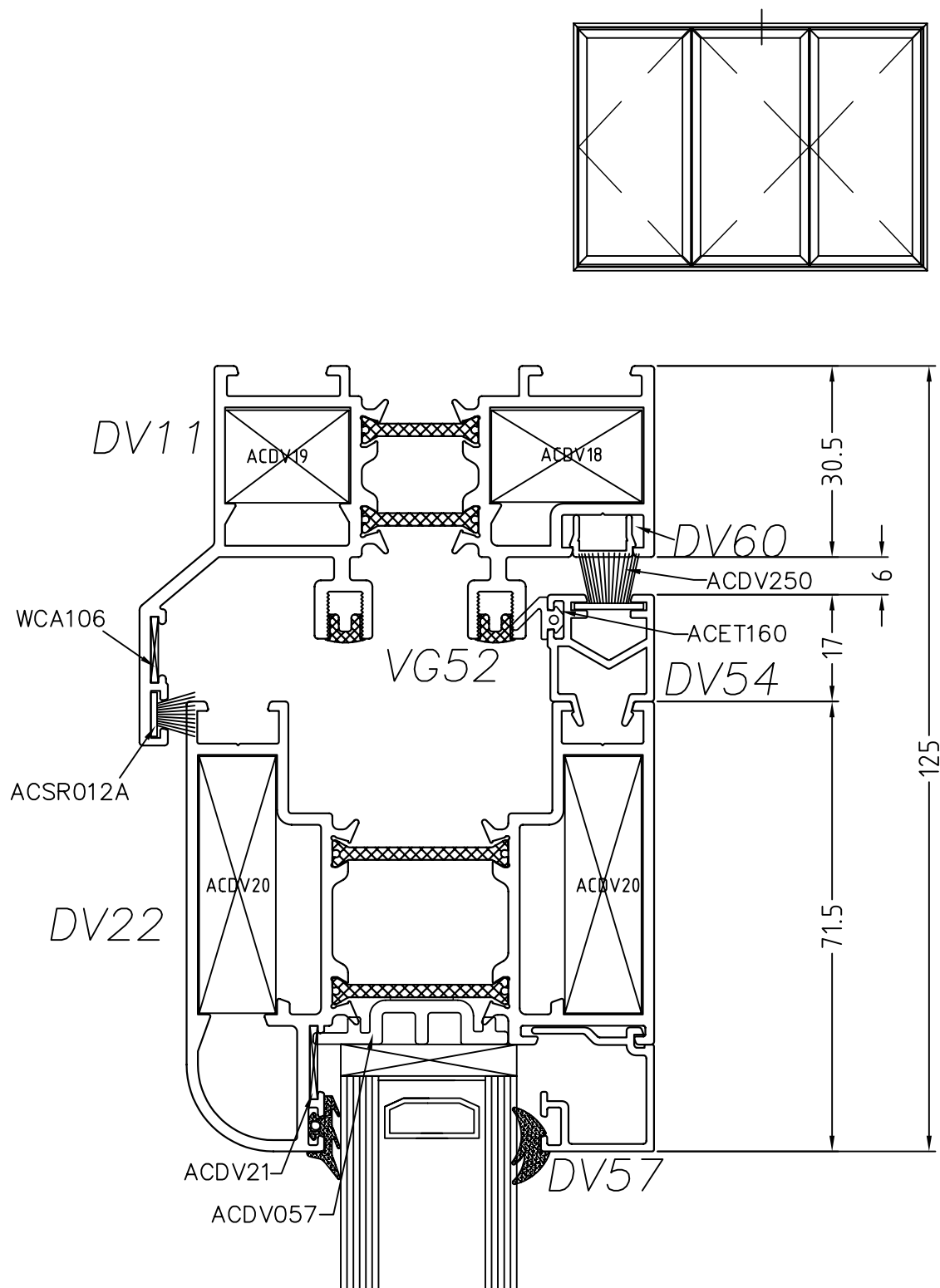


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Drawing Number: cDV-10-00

Scale 1:1

Open In

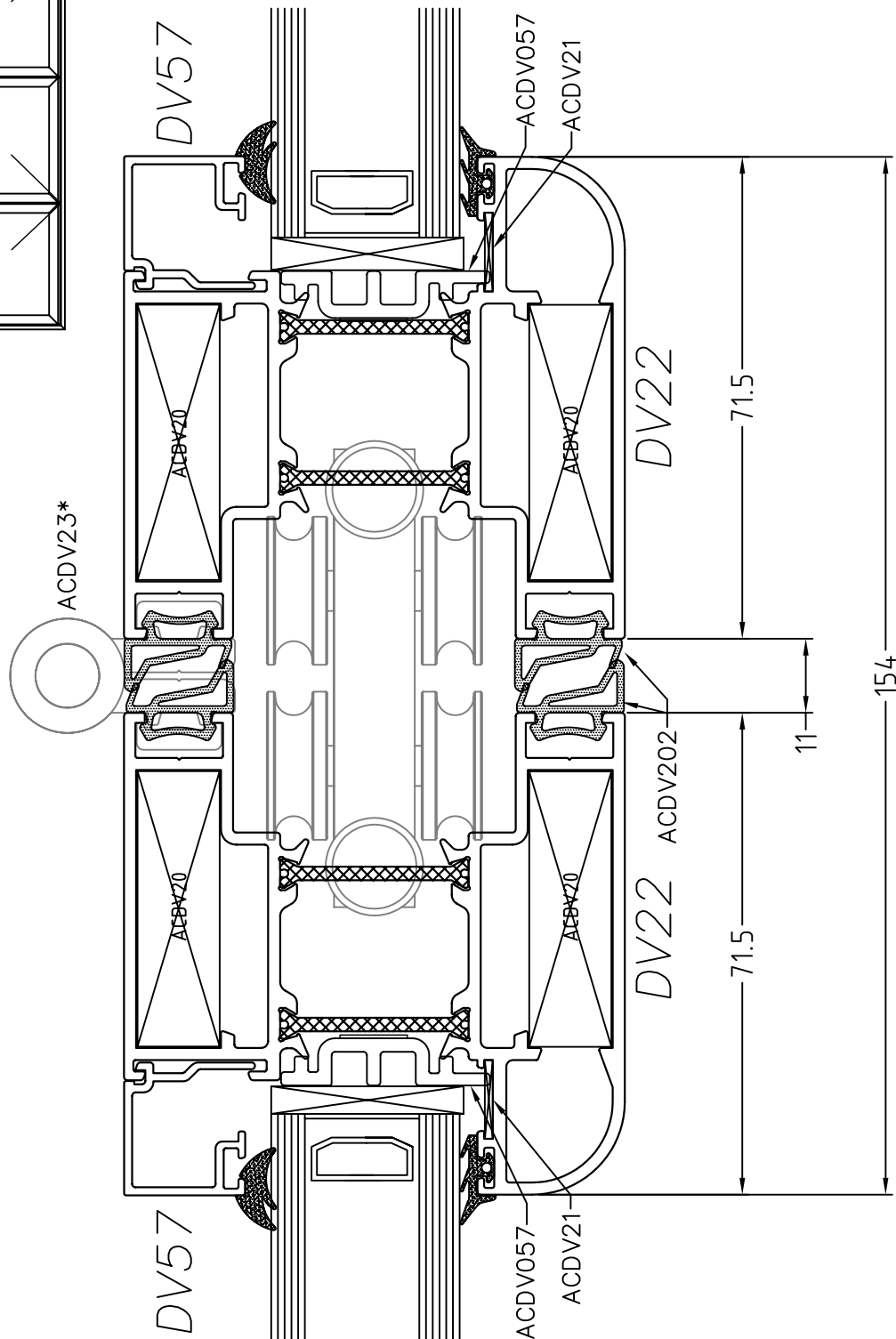
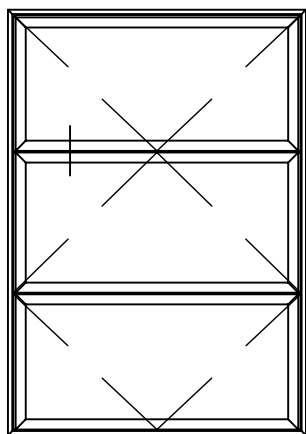
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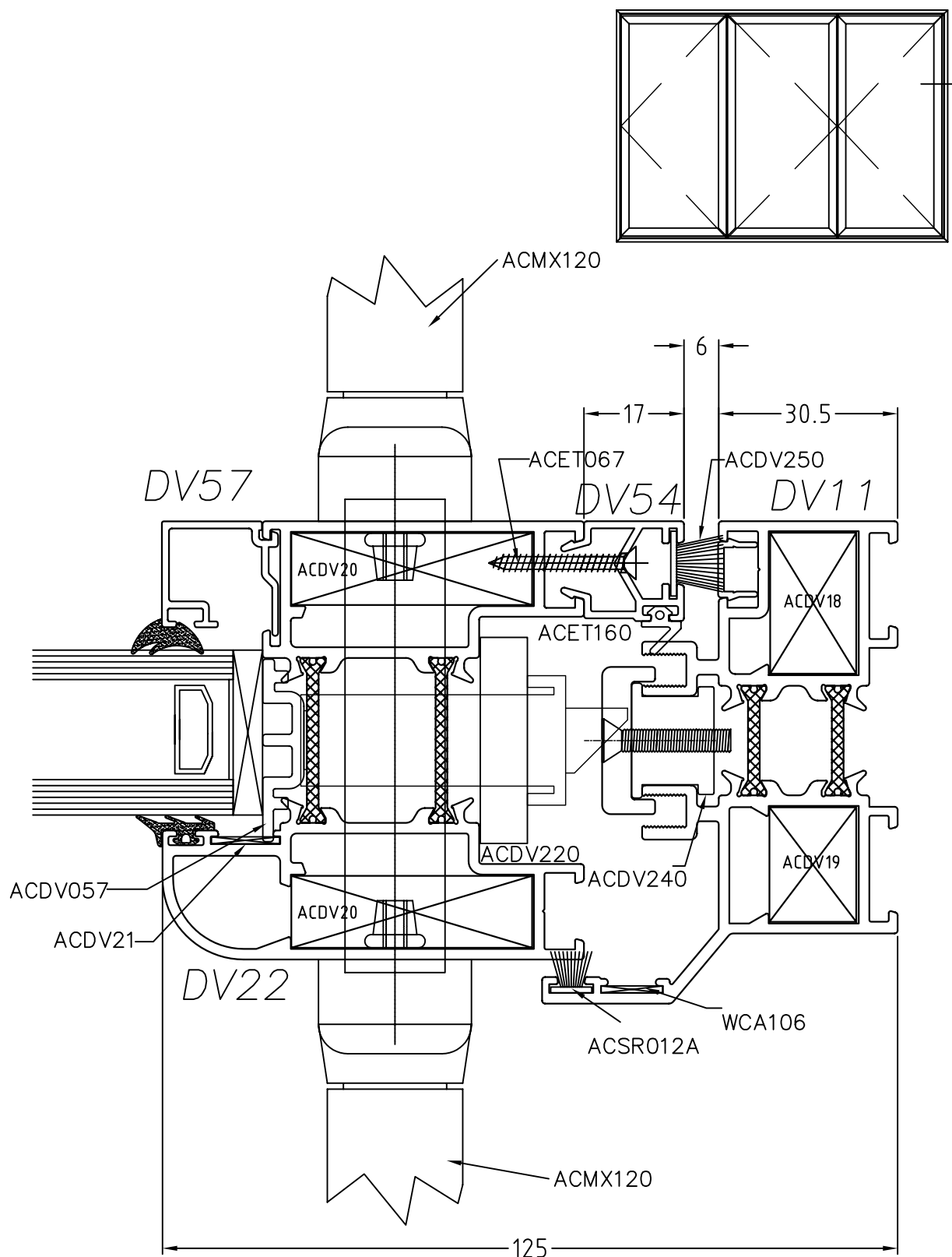
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Open In

Scale 1:1



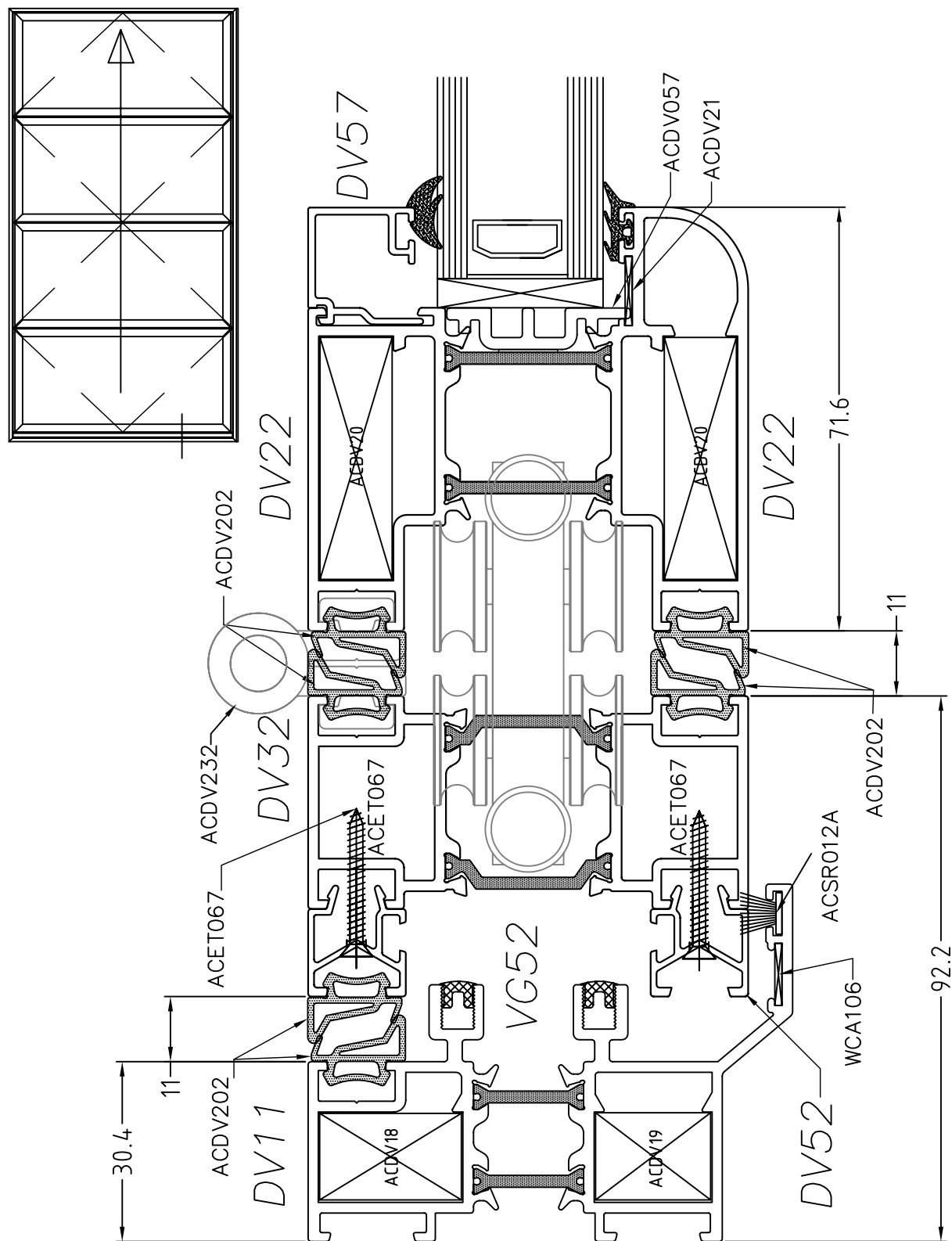
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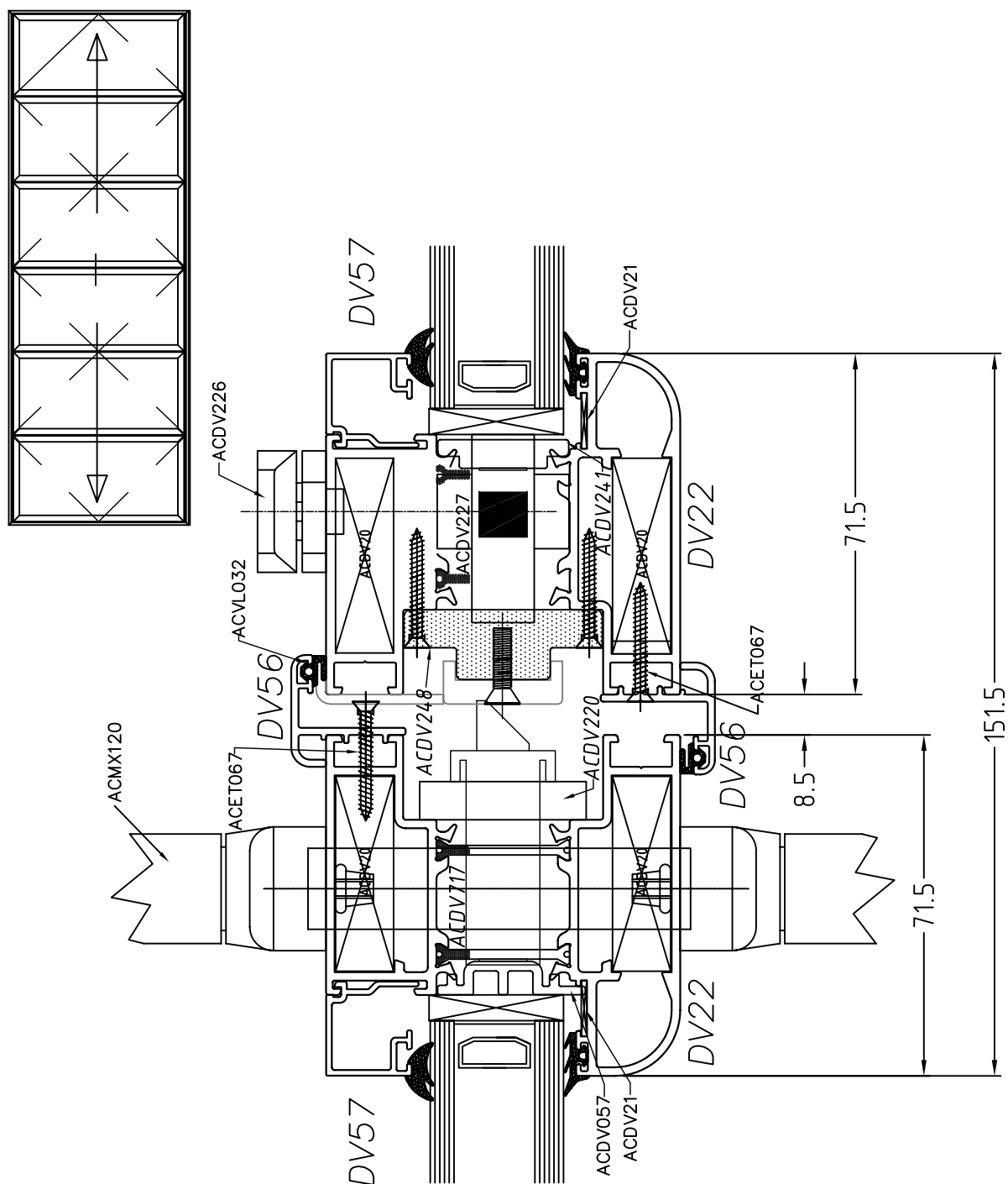
9

Open In

Scale 1:1



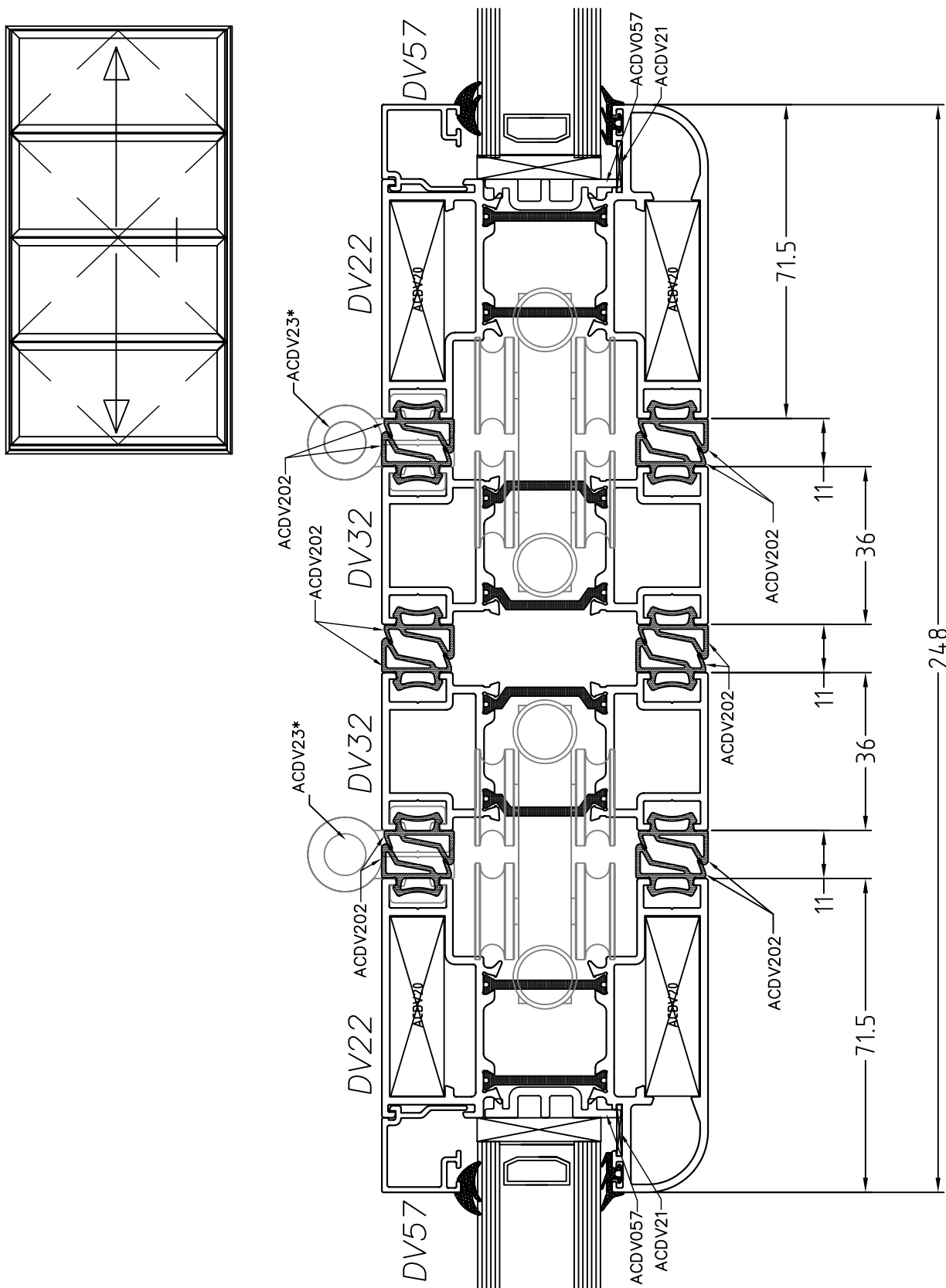
Do Not Scale From This Drawing



11

Open In

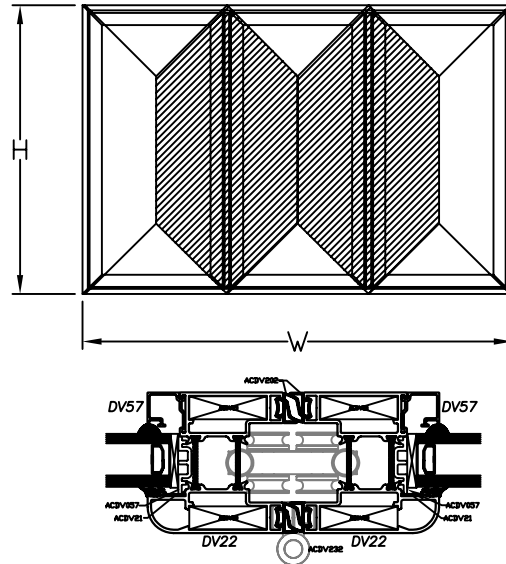
Scale 0.75



Do Not Scale From This Drawing

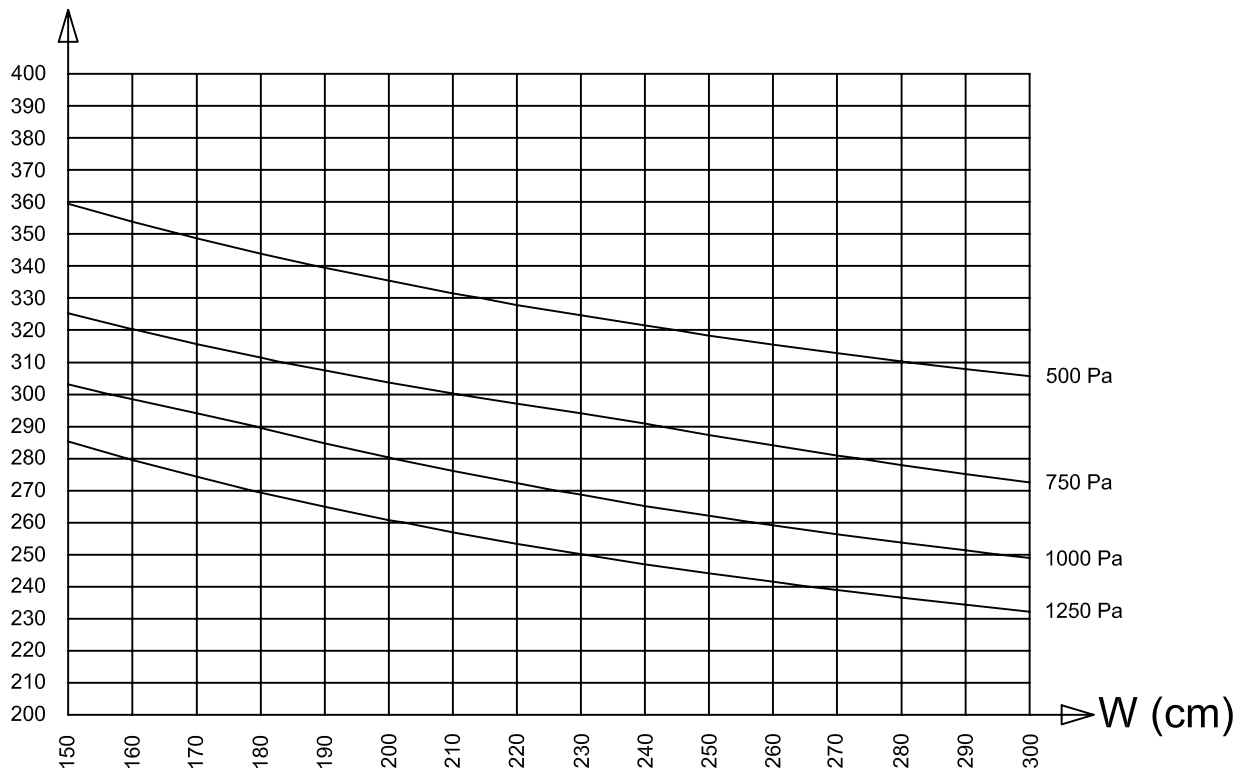
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Door-Open In & Out

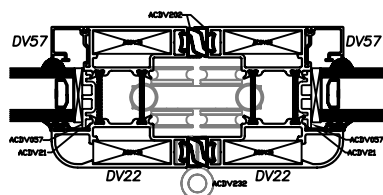
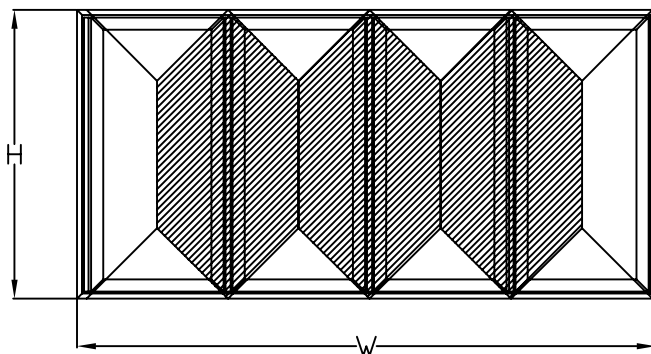


$ixx = 96\text{cm}^4$
 $f_{\text{max}} = B/360 < 8\text{mm}$
 max sash weight = 80kg
 max sash width = 1000mm
 max sash height = 2200mm

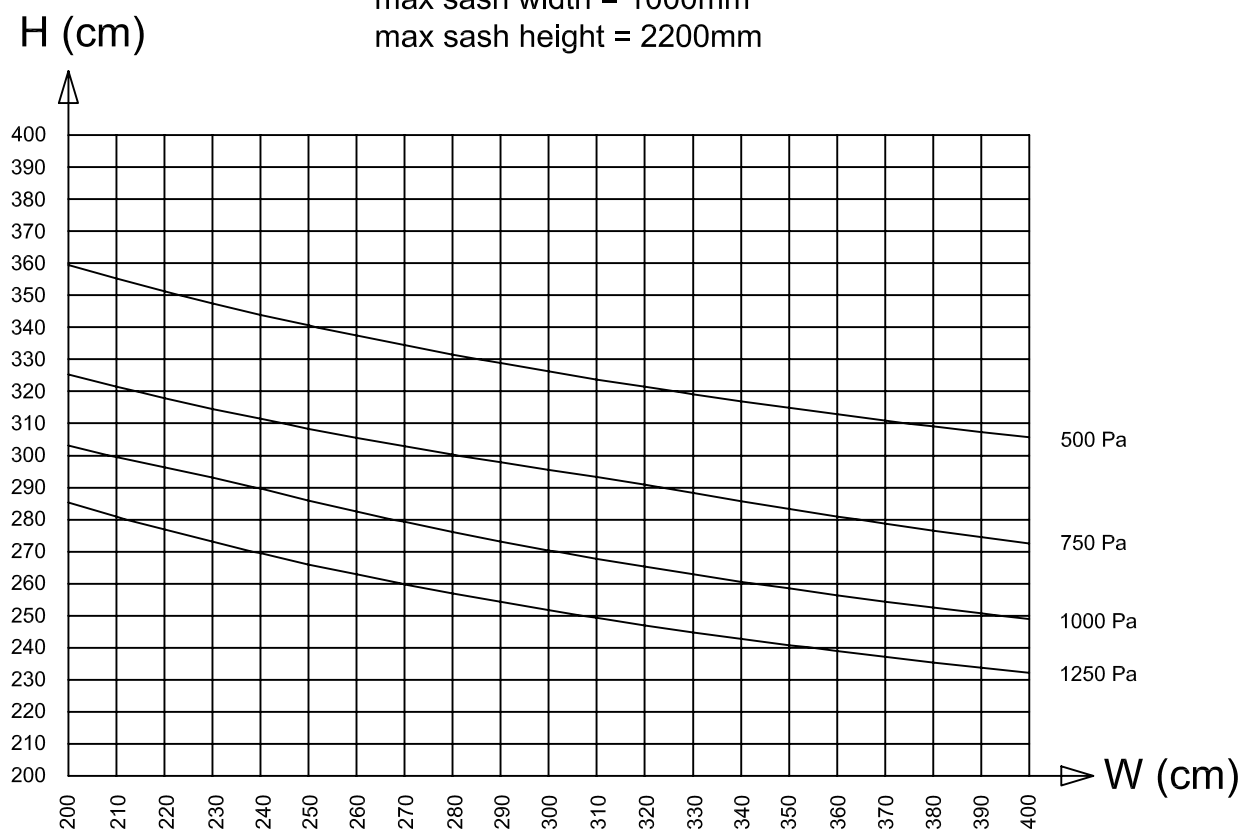
H (cm)



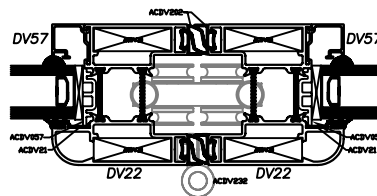
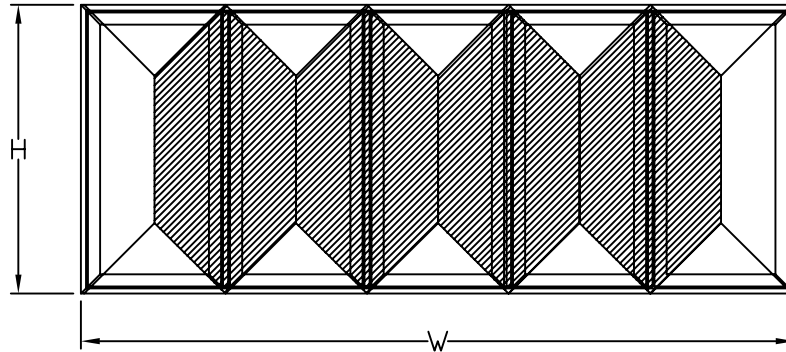
Doors-Open In & Out



$i_{xx} = 96\text{cm}^4$
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 max sash height = 2200mm

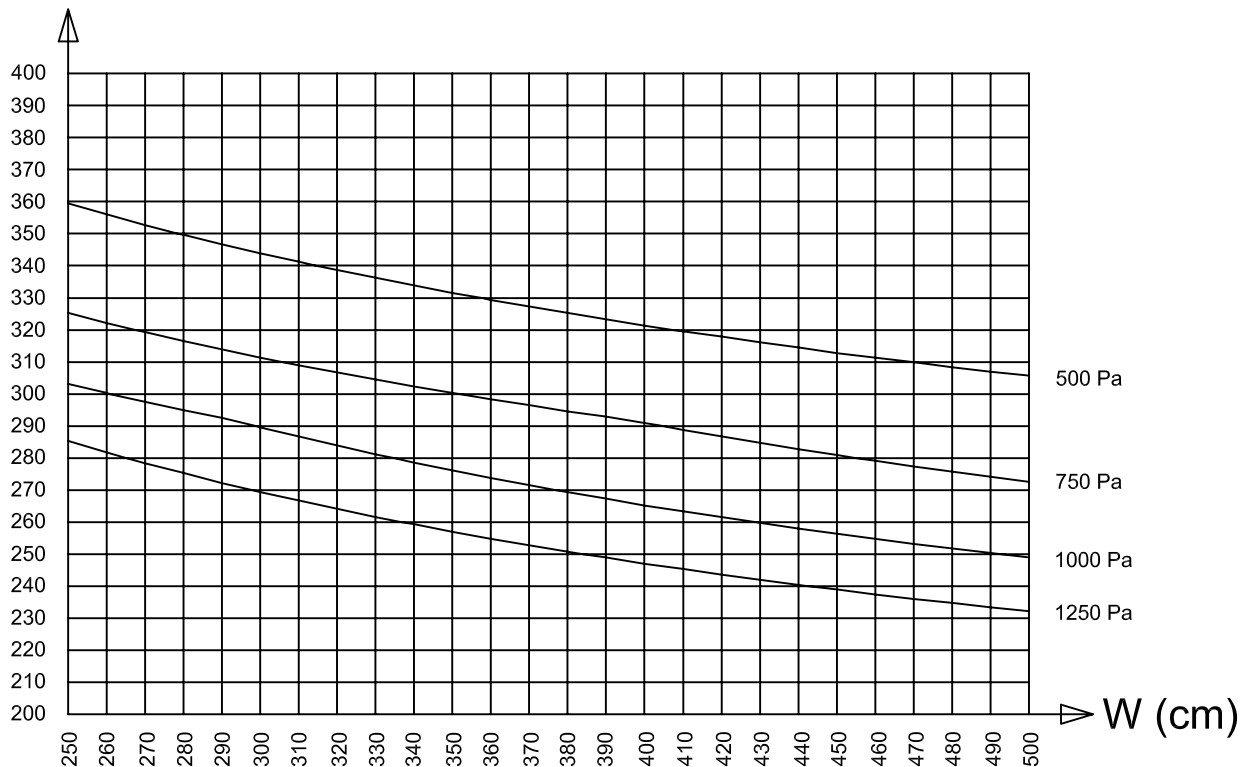


Doors-Open In & Out

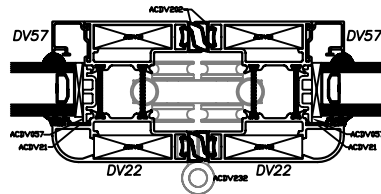
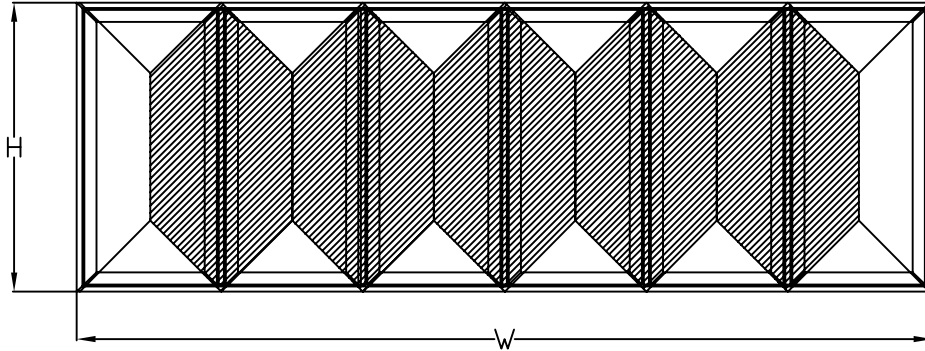


$ixx = 96\text{cm}^4$
 $f_{\text{max}} = B/360 < 8\text{mm}$
 max sash weight = 80kg
 max sash width = 1000mm
 max sash height = 2200mm

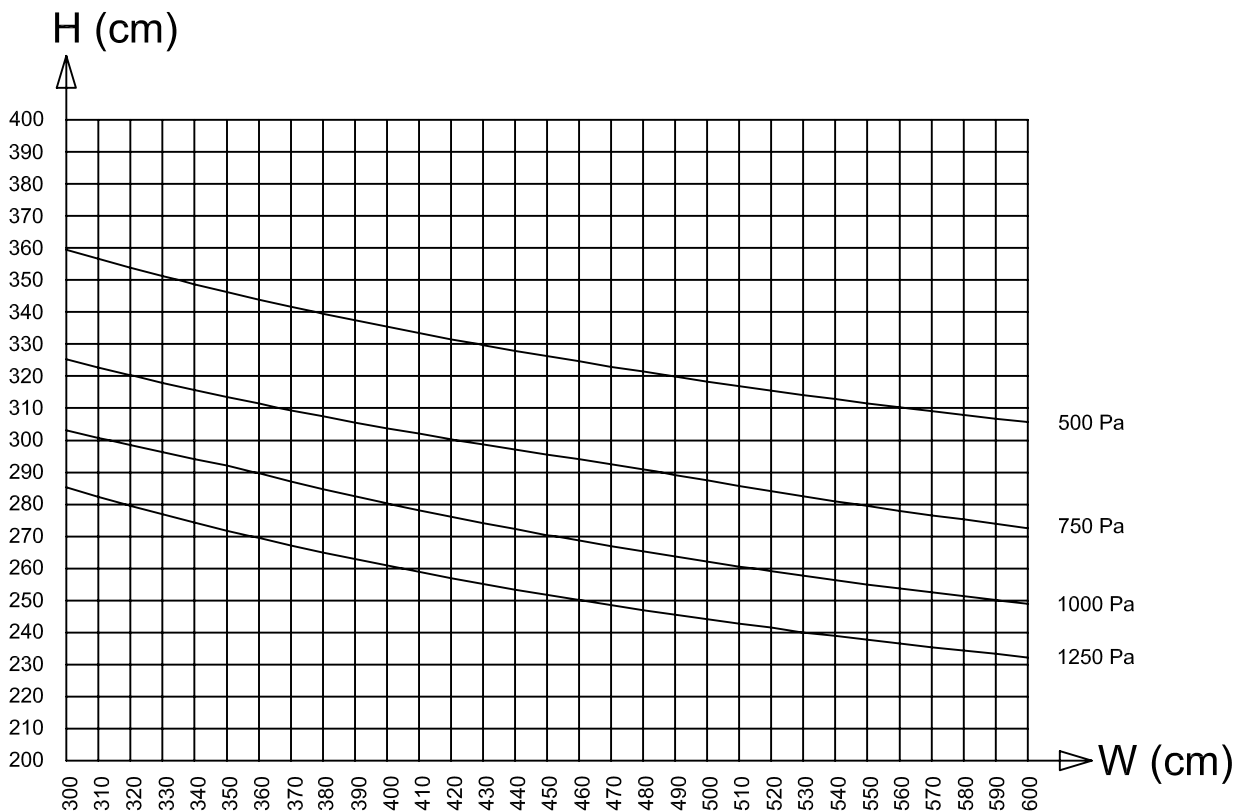
H (cm)



Doors-Open In & Out



$i_{xx} = 96\text{cm}^4$
 $f_{\text{max}} = B/360 < 8\text{mm}$
 max sash weight = 80kg
 max sash width = 1000mm
 max sash height = 2200mm



**Visofold Panorama
Open Out
Construction Drawings**

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Construction Drawings

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4 - Locking Hardware Page 65 to 68

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6 - Drainage Page 71 to 72

IF IN DOUBT ASK!

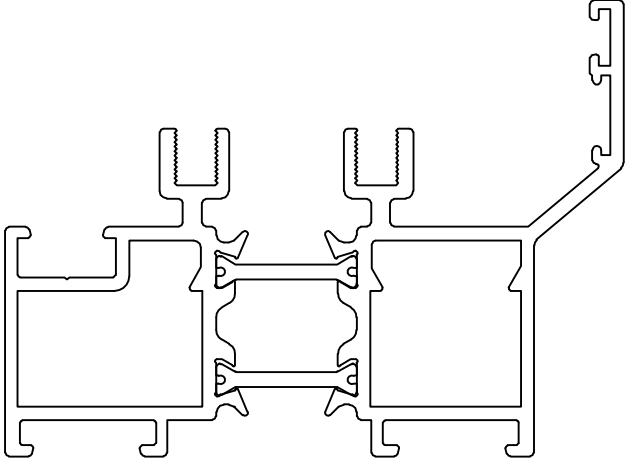
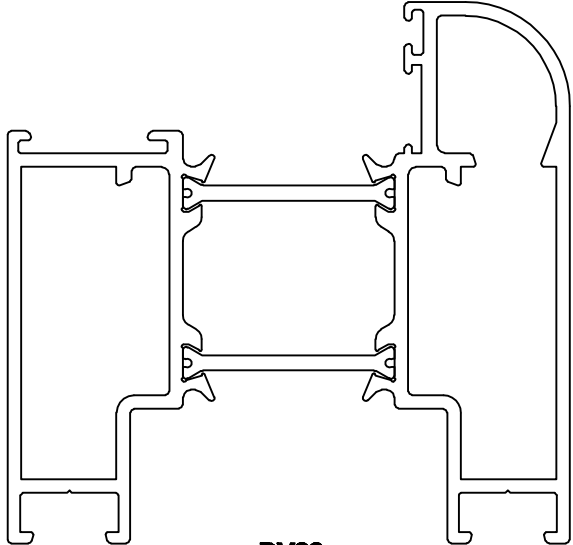
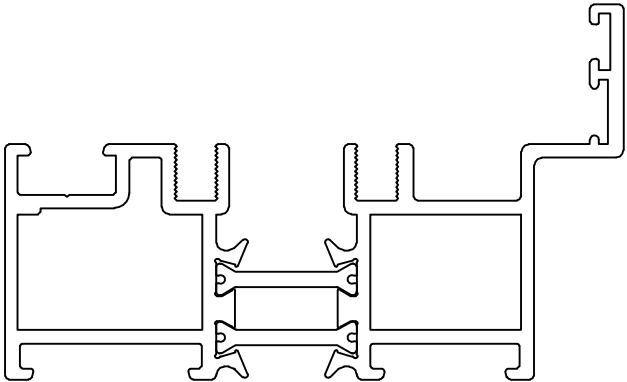
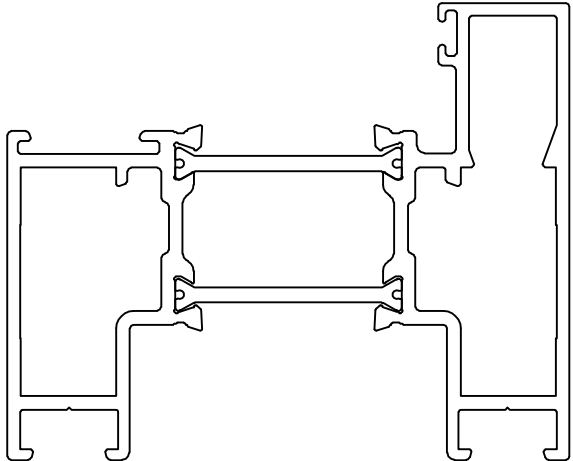
IF IN DOUBT ASK!

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1a

Open Out - Door Profiles

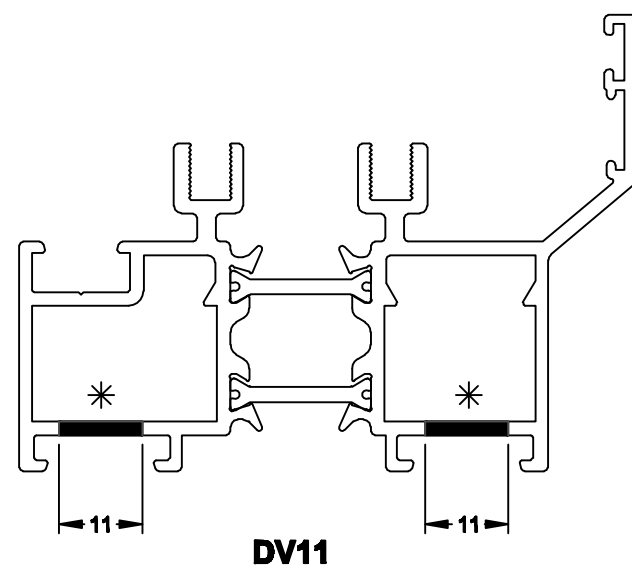
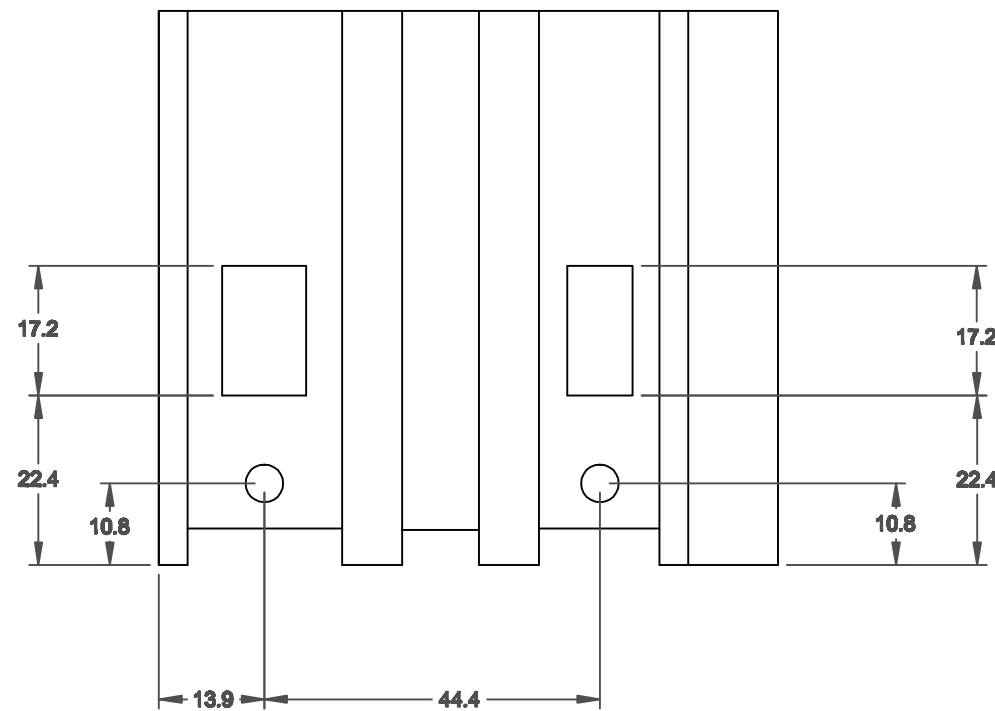
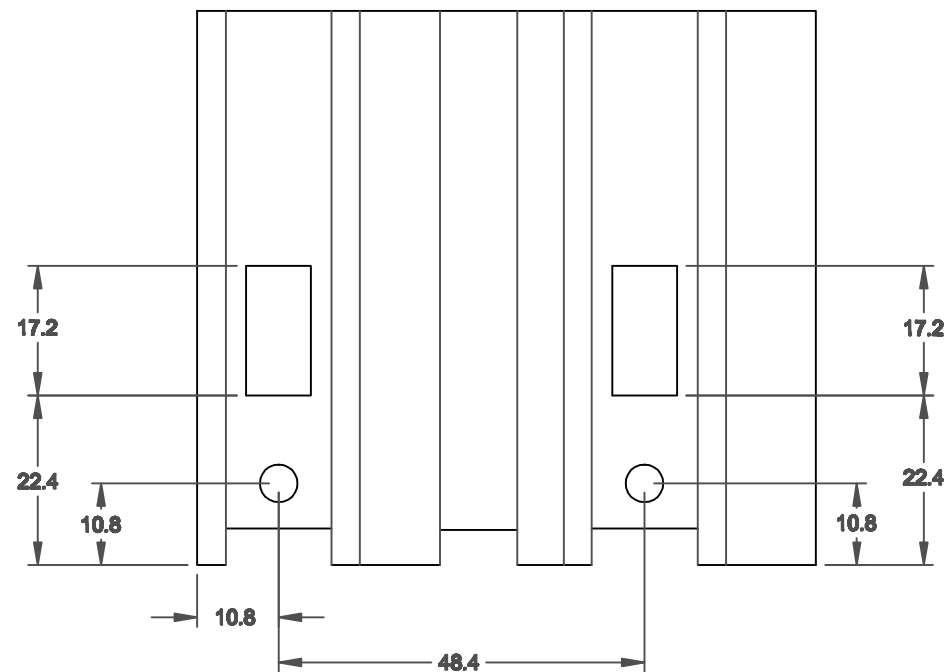
1a

Profiles	Tooling / Components	Profiles	Tooling / Components
 <p>DV11</p>	<p> Corner Chevron Mechanical cleat Mechanical cleat Tooling </p> <ul style="list-style-type: none"> - WCA106 - ACDV18 - ACDV19 - ACDV900 	 <p>DV22</p>	<p> Corner Chevron Mechanical cleat Tooling </p> <ul style="list-style-type: none"> - ACDV021 - ACDV20 - ACDV900
 <p>DV14</p>	<p> Corner Chevron Mechanical cleat Mechanical cleat Tooling </p> <ul style="list-style-type: none"> - ACDV** - ACDV18 - ACDV19 - ACDV900 	 <p>DV23</p>	<p> Mechanical cleat Tooling </p> <ul style="list-style-type: none"> - ACDV** - ACDV900

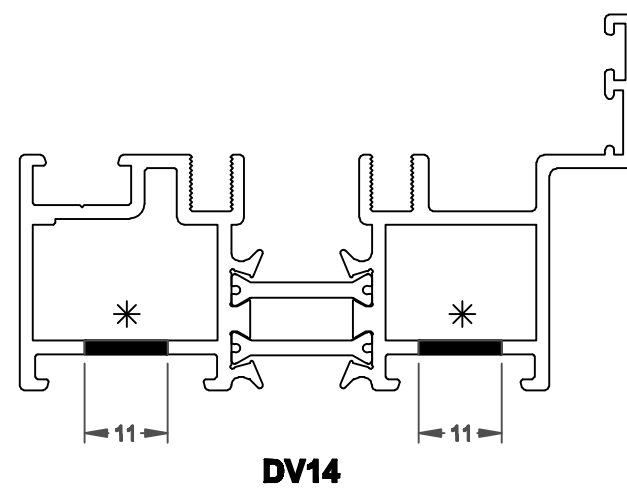
1b

Open Out - Corner Cleat

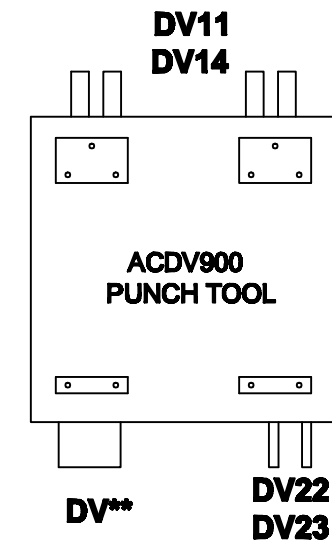
1b



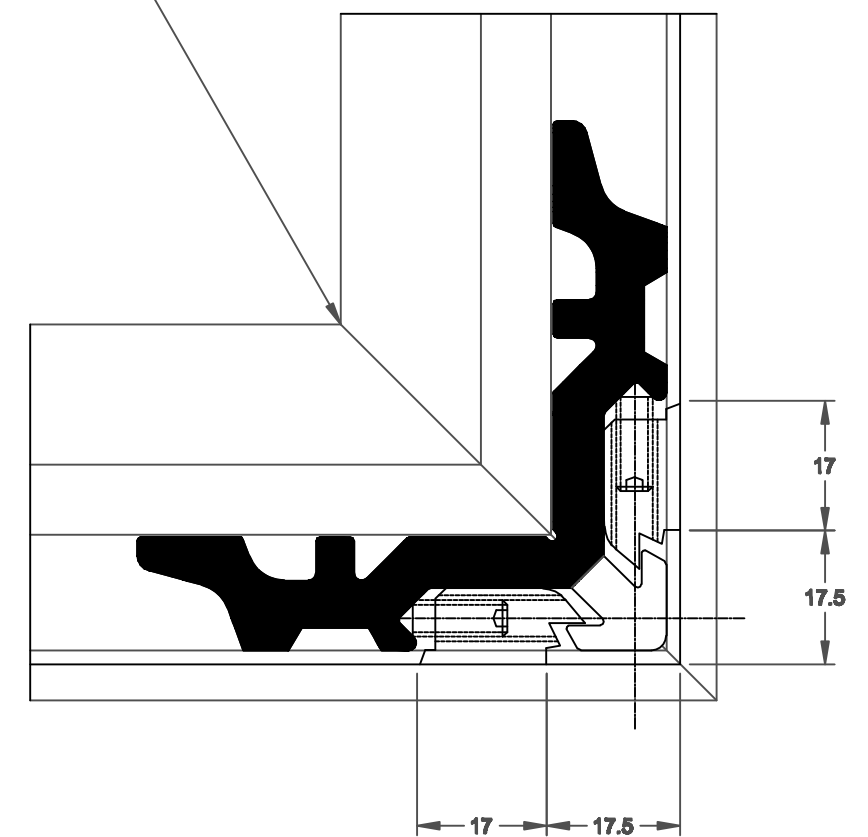
DV11
CORNER CLEAT-ACDV18
CORNER CLEAT-ACDV19



DV14
CORNER CLEAT-ACDV18
CORNER CLEAT-ACDV19



APPLY SILICONE (ACFIL04) TO EDGE OF PROFILE.



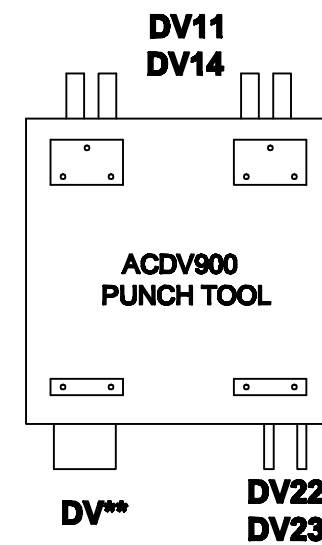
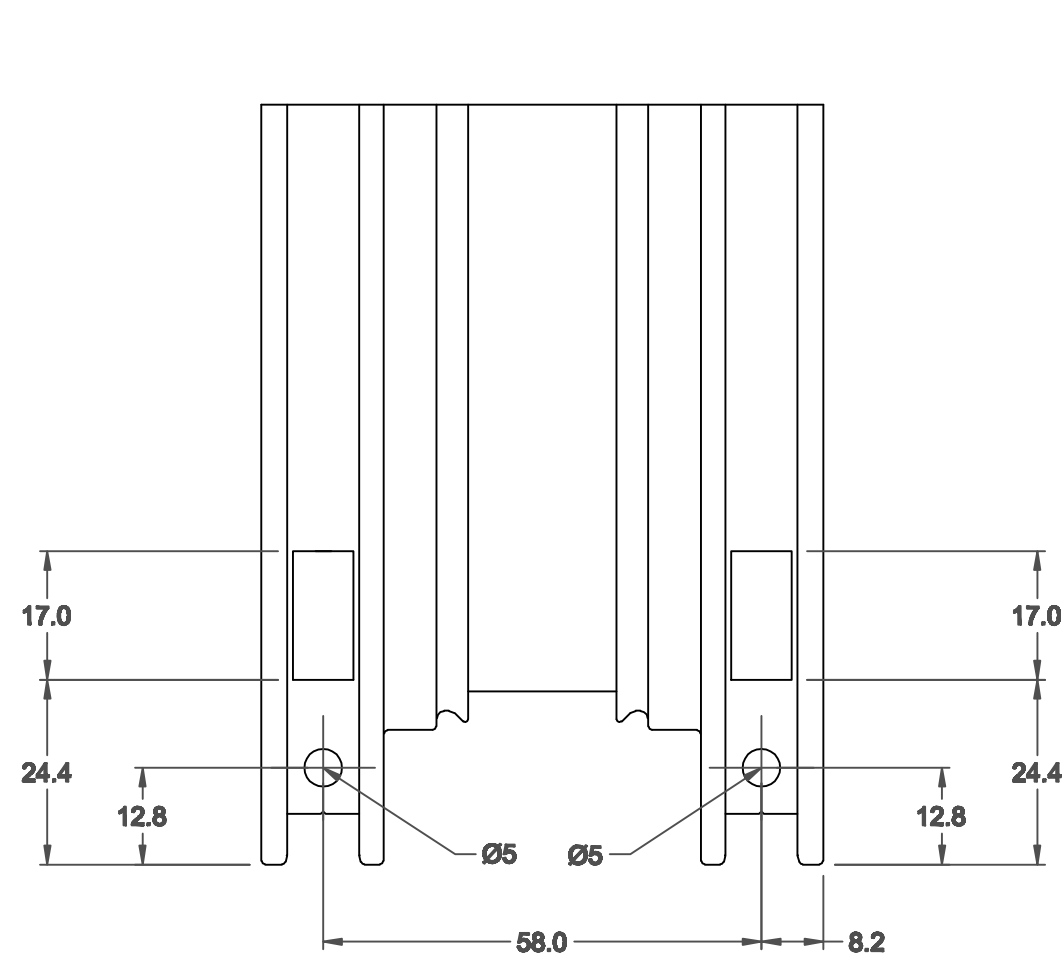
APPLY GLUE (ACFIL013) TO CLEAT APERTURE MARKED *

*

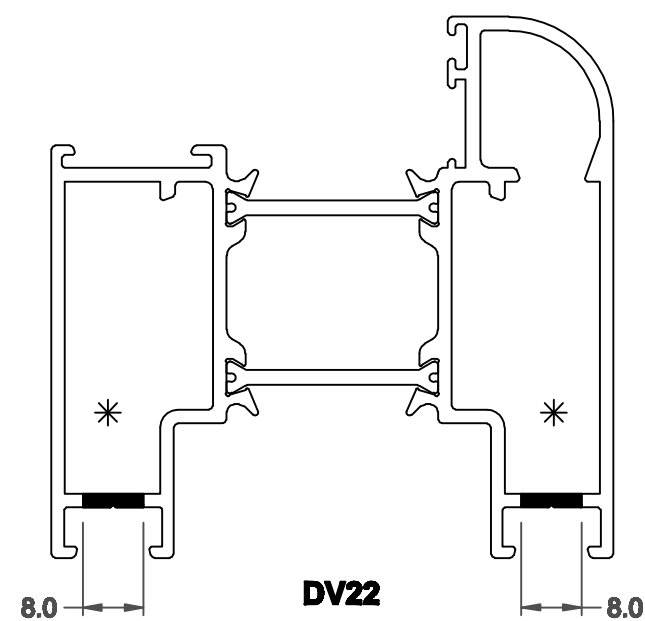
1c

Open Out - Corner Cleat

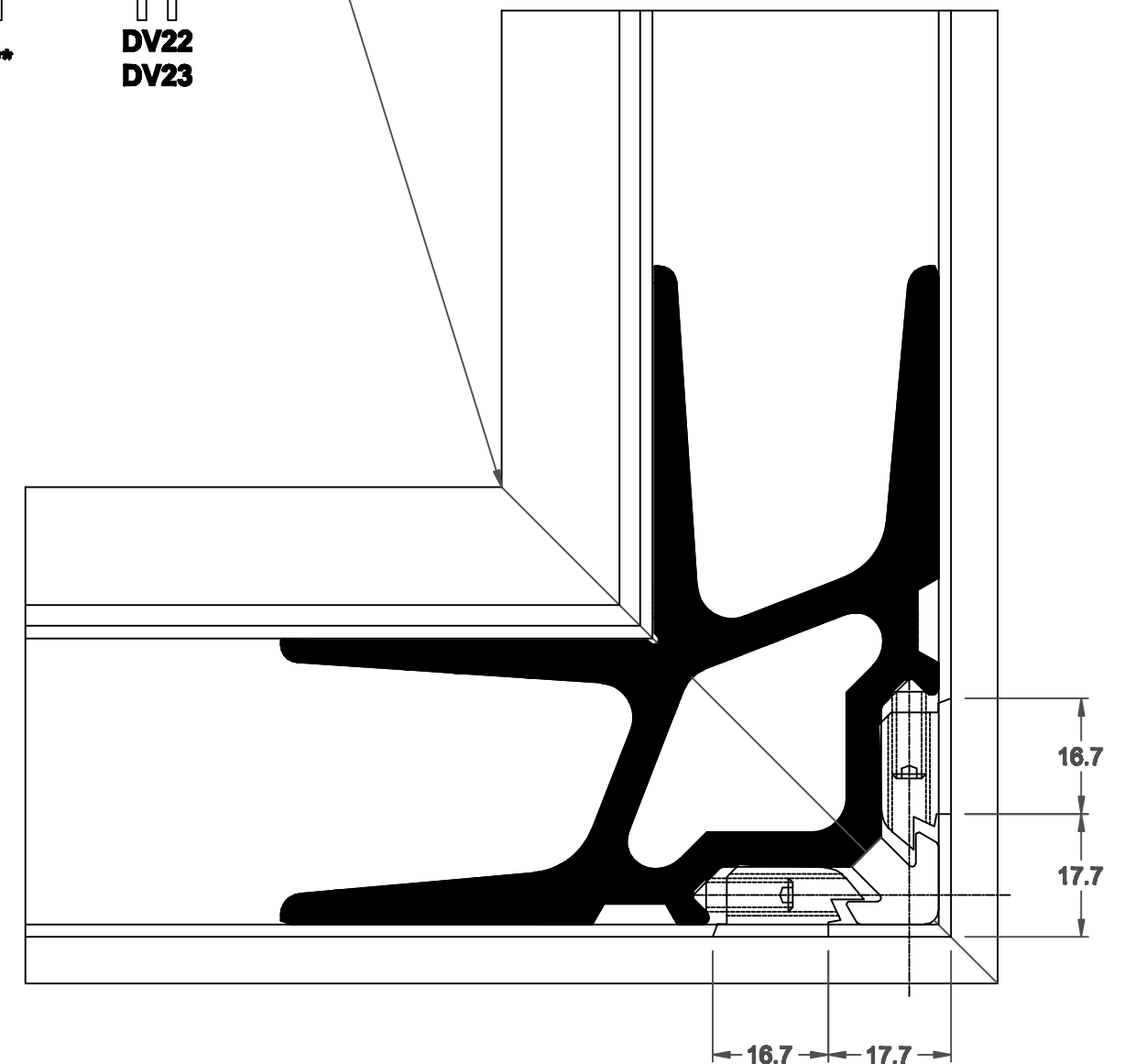
1c



APPLY SILICONE (ACSIL04) TO EDGE OF PROFILE.



CORNER CLEAT-ACDV20

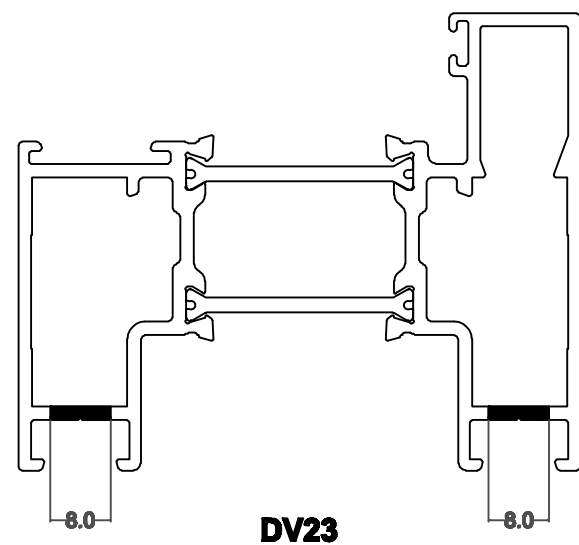
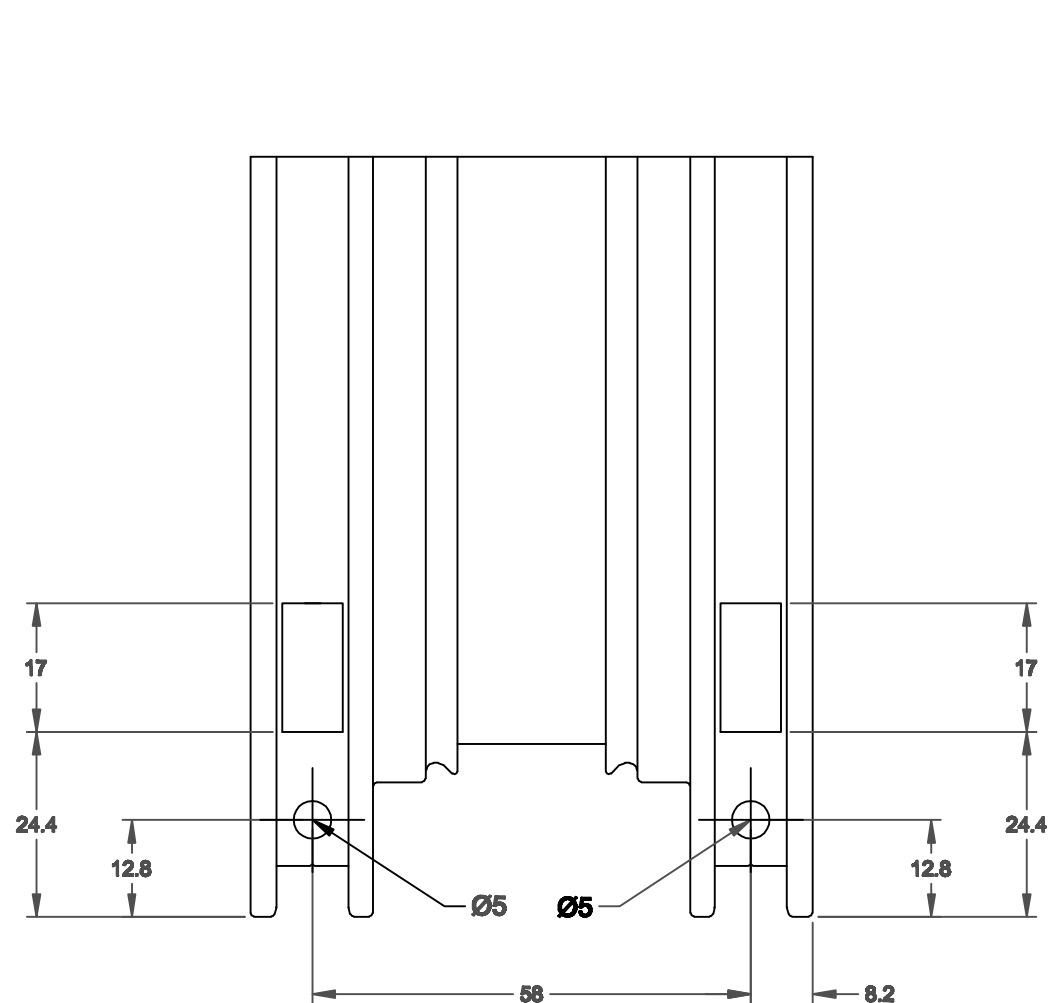


APPLY GLUE (ACSIL013) TO CLEAT APERTURE MARKED

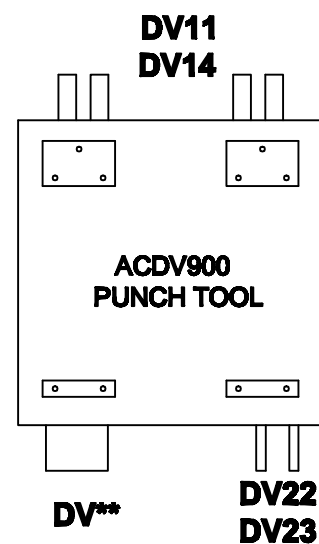
1d

Open Out - Corner Cleat

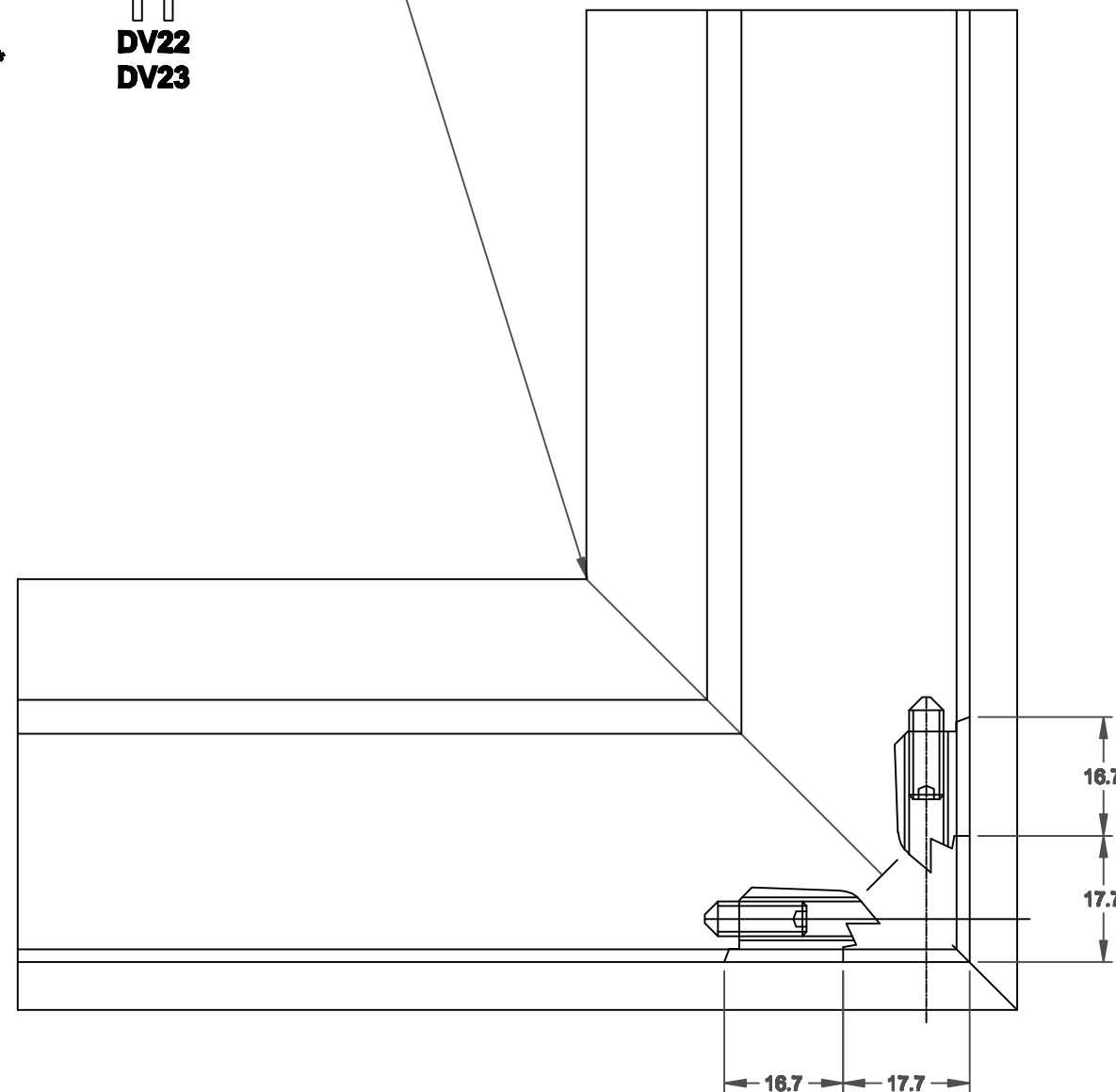
1d



CORNER CLEAT-ACDV**



APPLY SILICONE (ACSIL04) TO EDGE OF PROFILE.

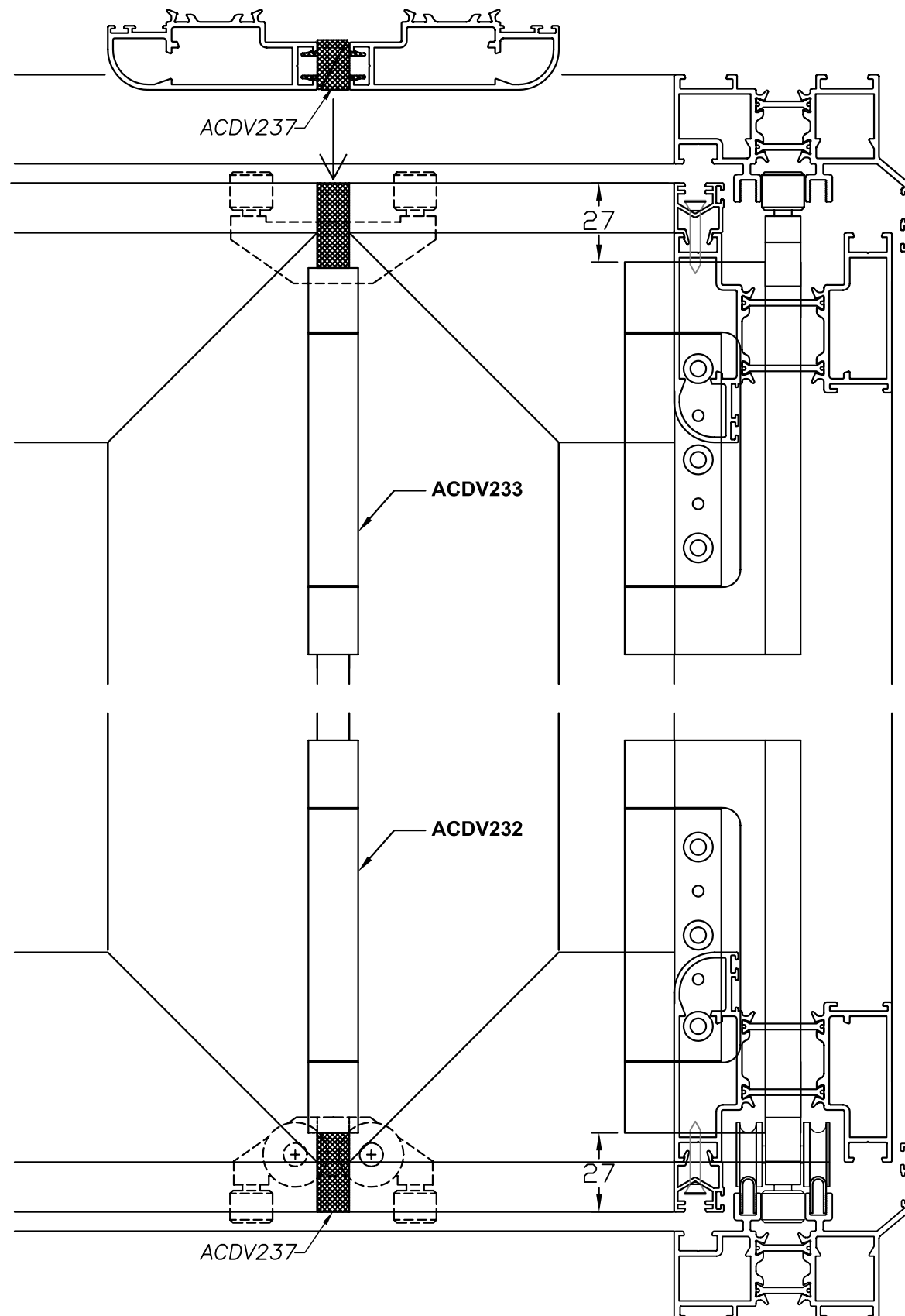


APPLY GLUE (ACSIL013) TO CLEAT APERTURE MARKED

2a

Hinges

2a



Typical Hinge Layout:

A = ACDV231 Intermediate Hinge

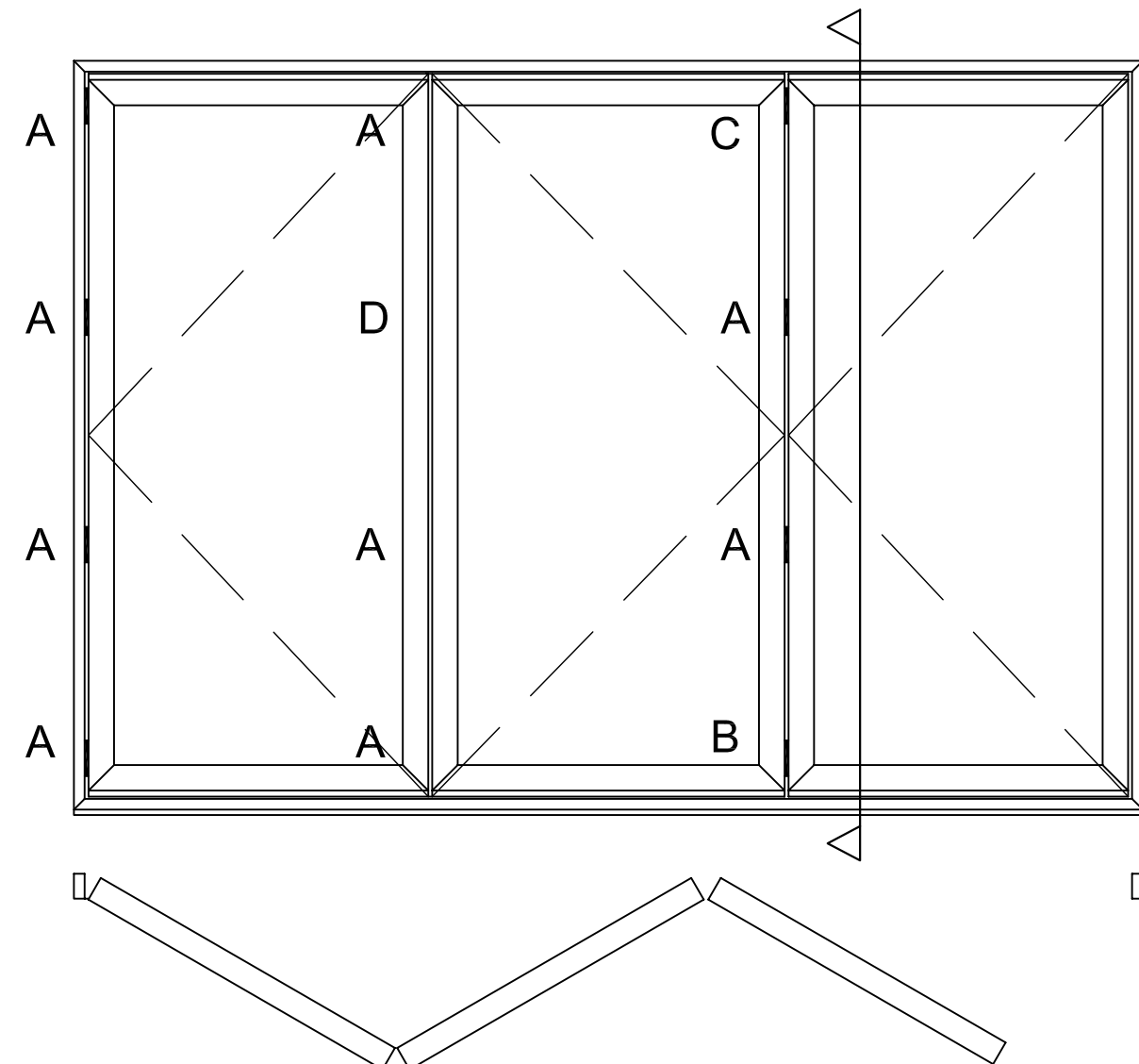
B = ACDV232 Bottom Roller Carrier

C = ACDV233 Top Guide Carrier

D = ACDV234 'D' Handle Hinge

Note:

Once hinges are set into position, replace centre machine screw with a self tapping screw for permanent fixing.

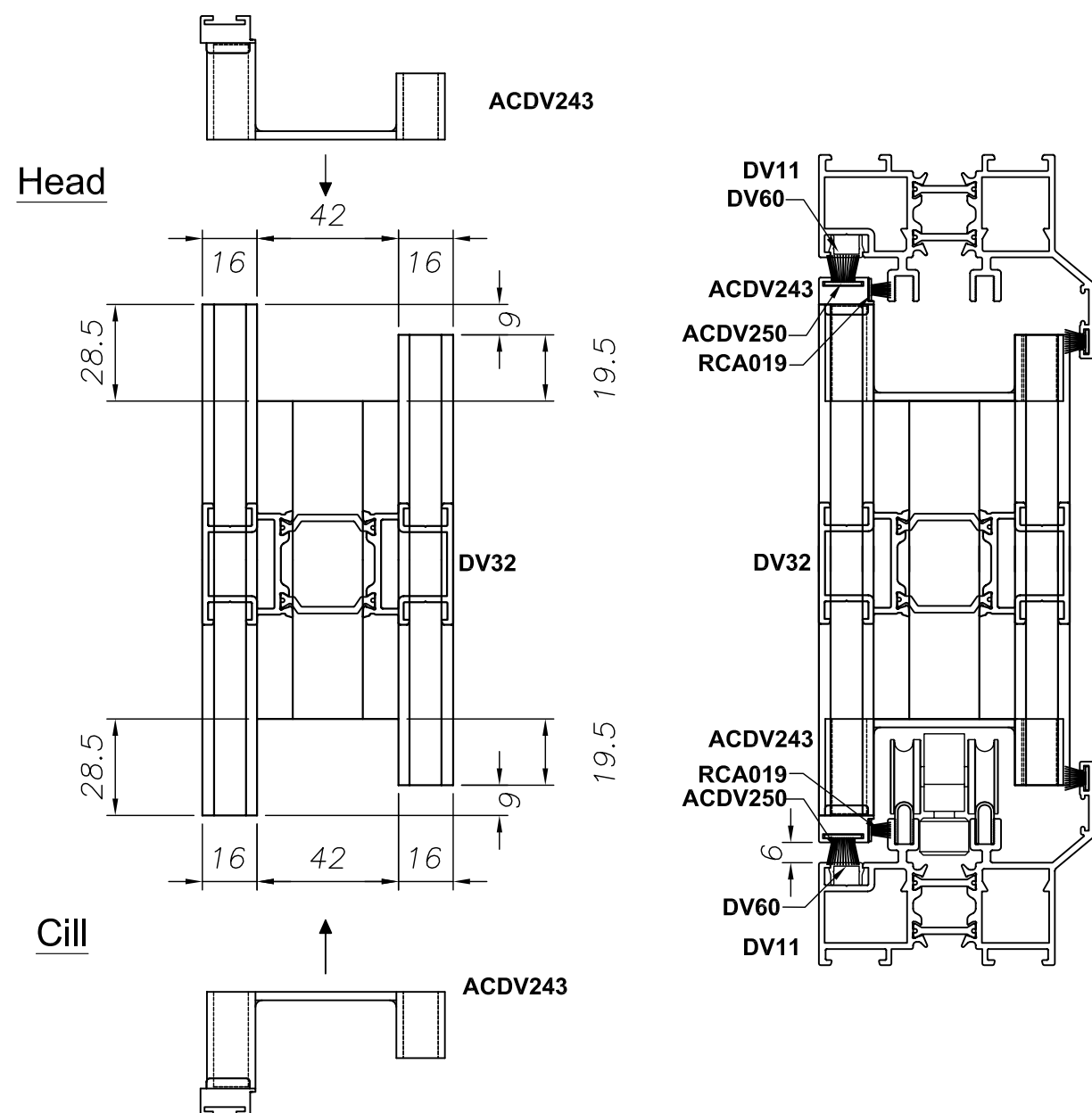


3a

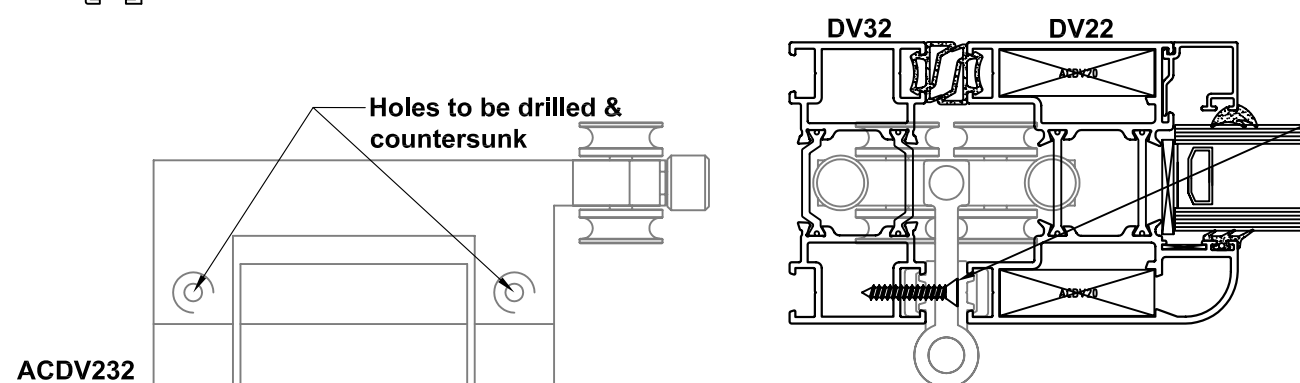
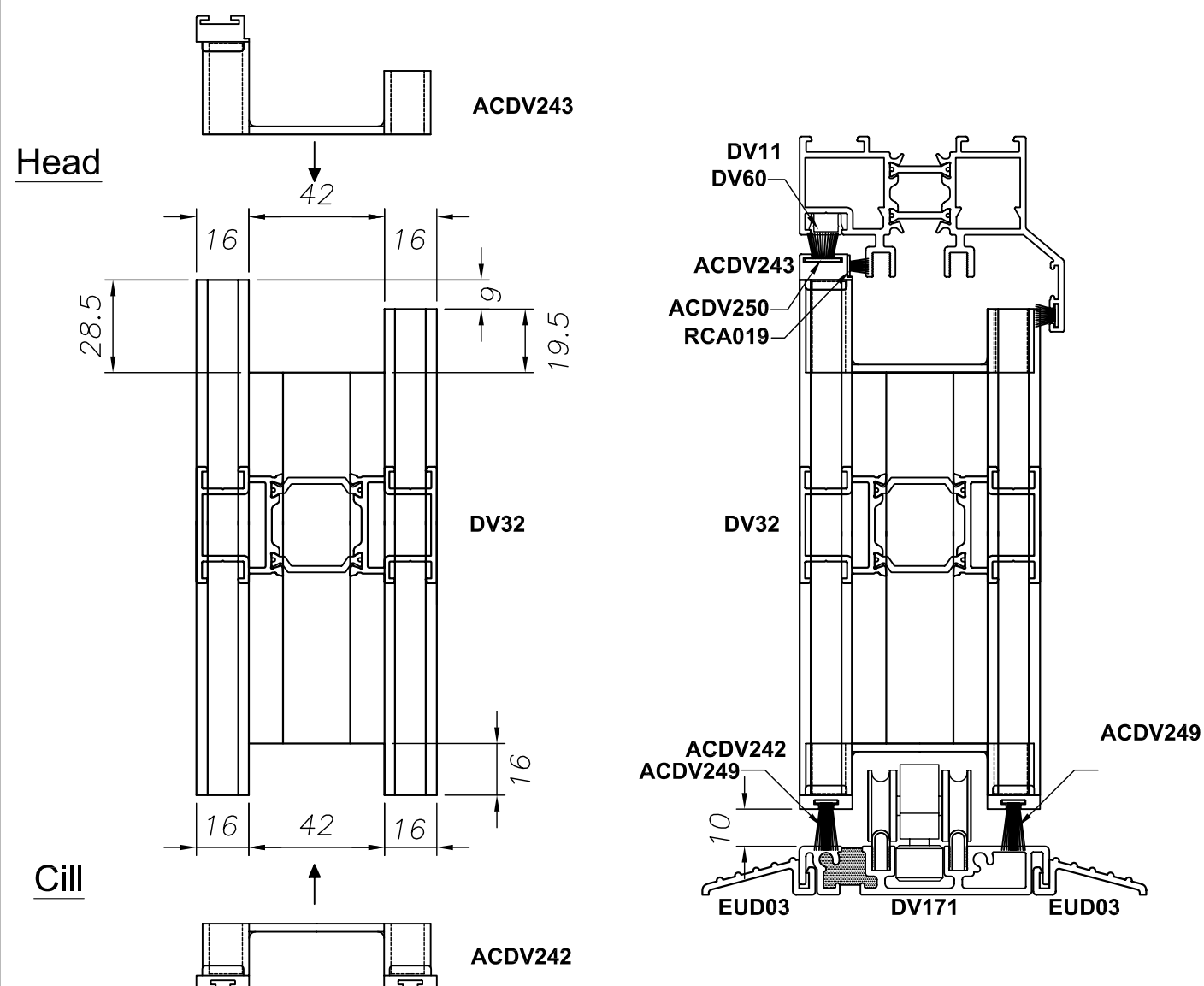
Mullion Preparation

3a

Mullion Preparation for Standard Threshold



Mullion Preparation for Low Threshold



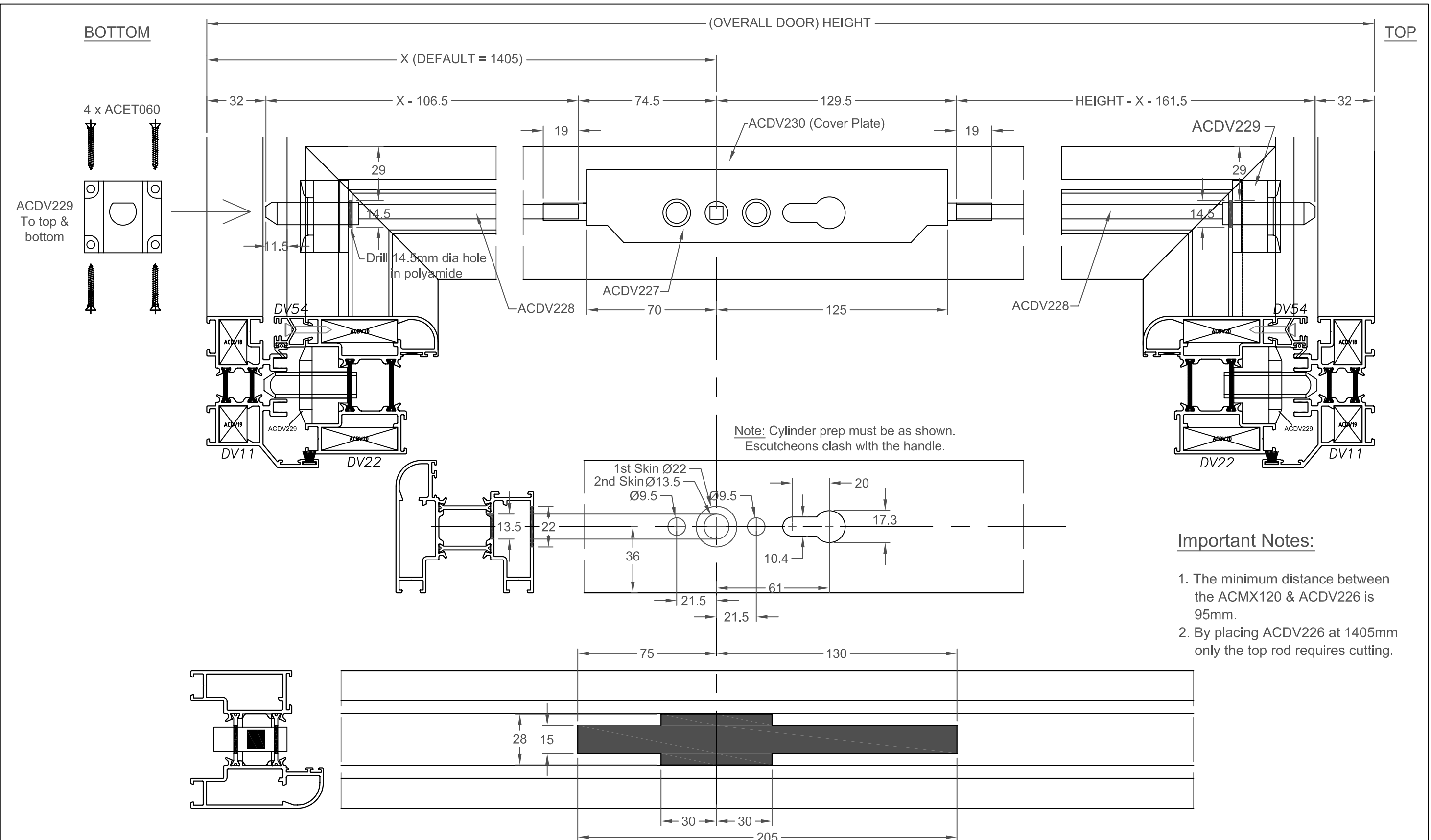
Note:

Where DV32 is used, an additional fixing is required through the top & bottom hinge as shown to prevent the mullion from pivoting from the track.

4a

Open Out-Shootbolt Preparation DV11 Threshold

4a



Important Notes:

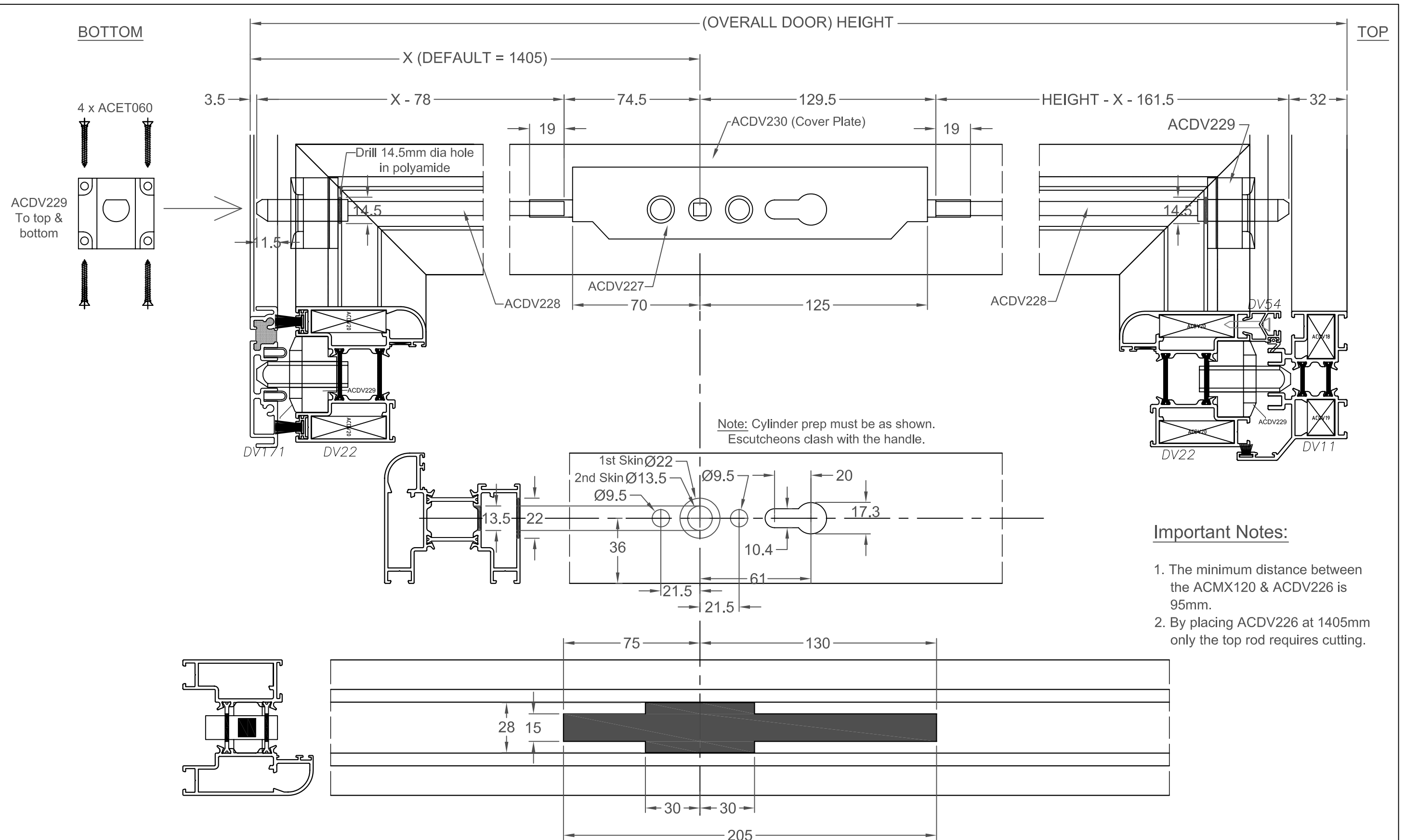
1. The minimum distance between the ACMX120 & ACDV226 is 95mm.
2. By placing ACDV226 at 1405mm only the top rod requires cutting.

Do Not Scale from this Drawing

4b

Open Out-Shootbolt Preparation DV171 Threshold

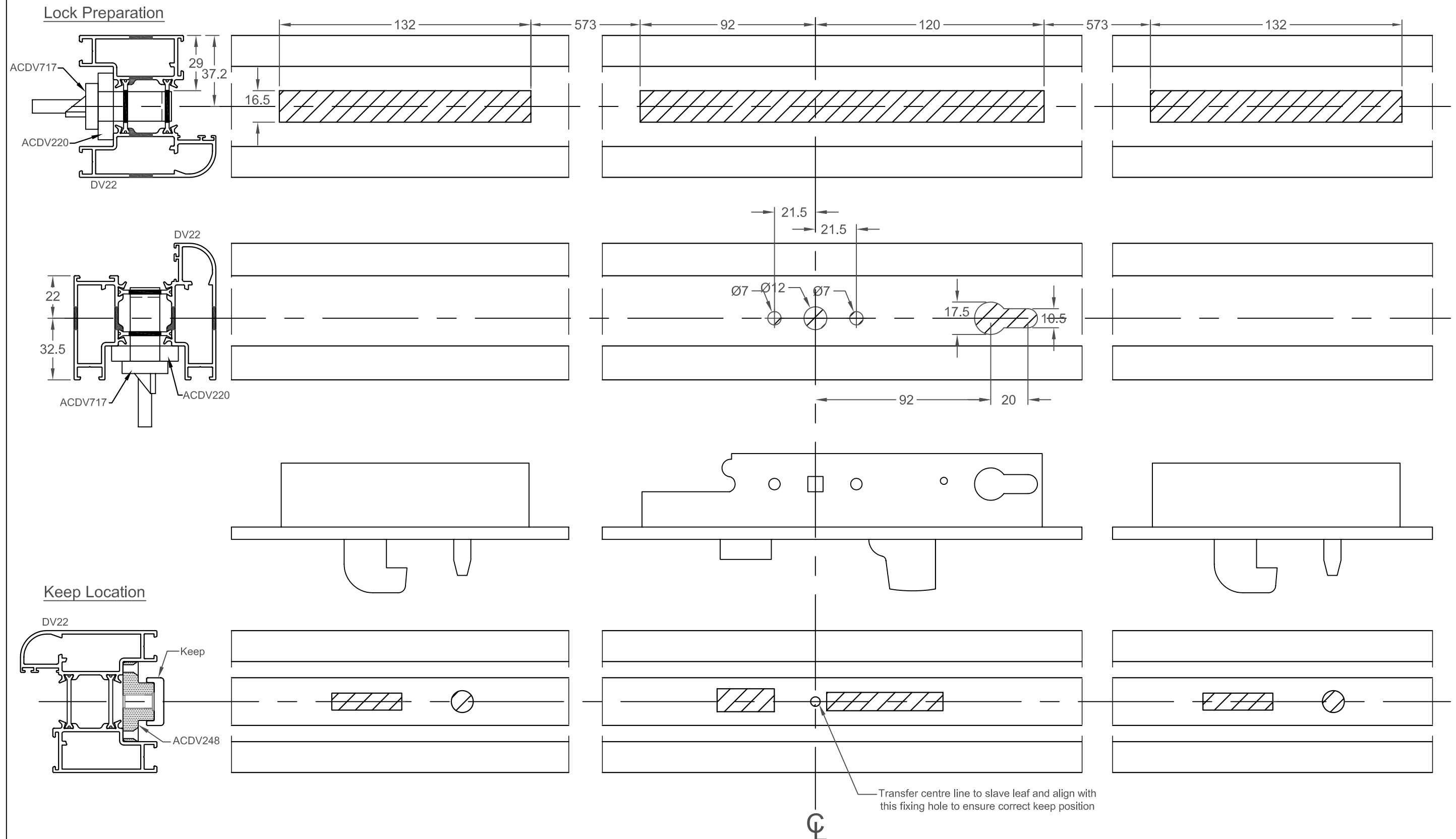
4b



4c

Open Out-ACDV717,ACDV240 & ACDV247 Preparation

4c



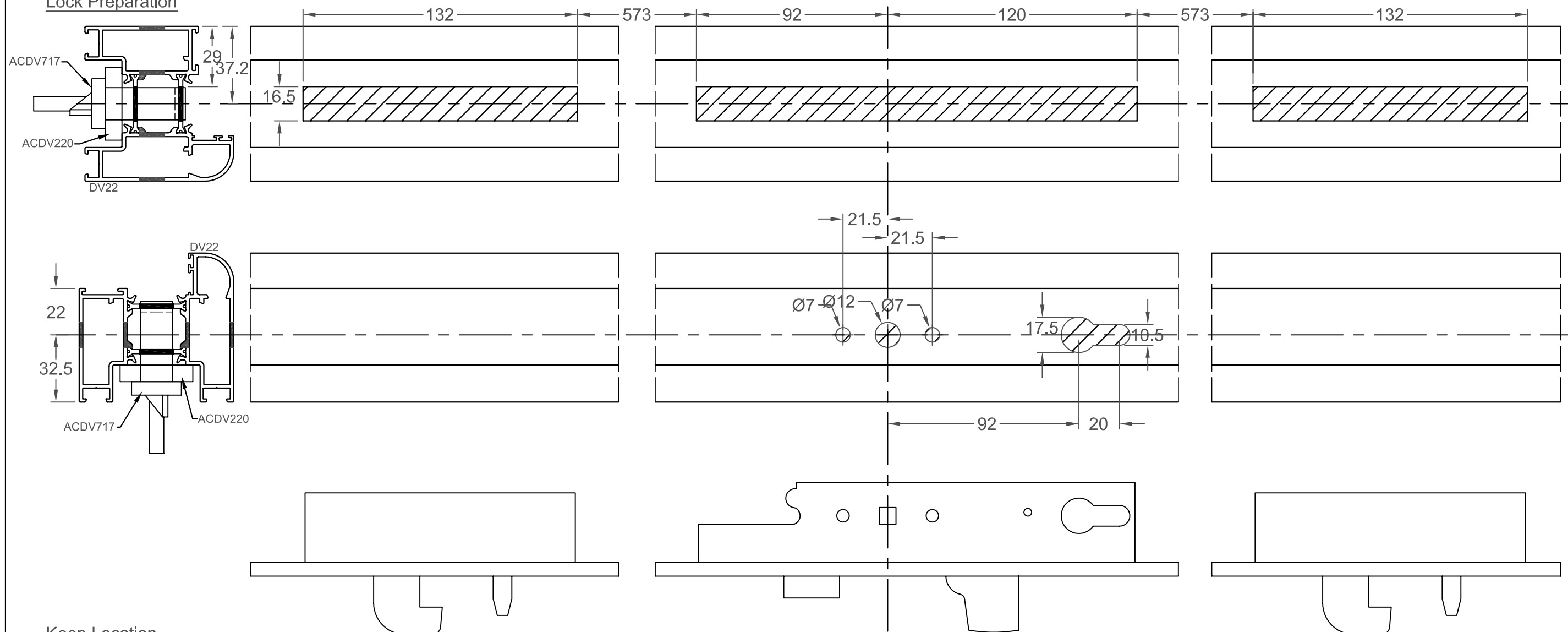
Do Not Scale from this Drawing

4d

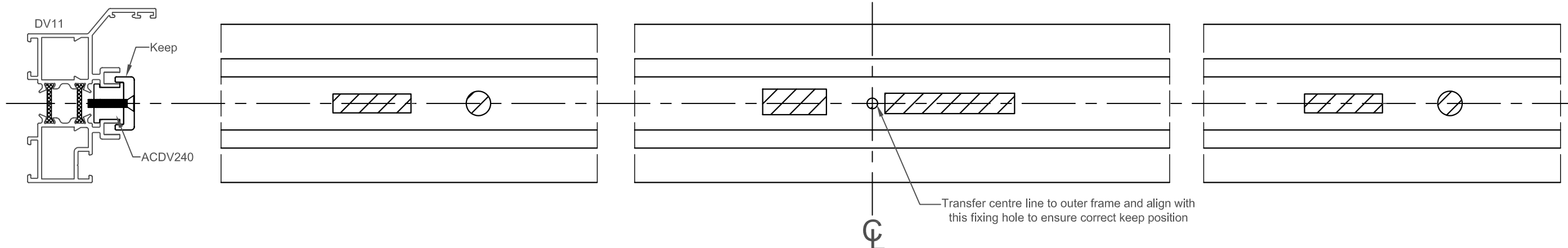
Open Out-ACDV717,ACDV240 & ACDV247 into DV11

4d

Lock Preparation



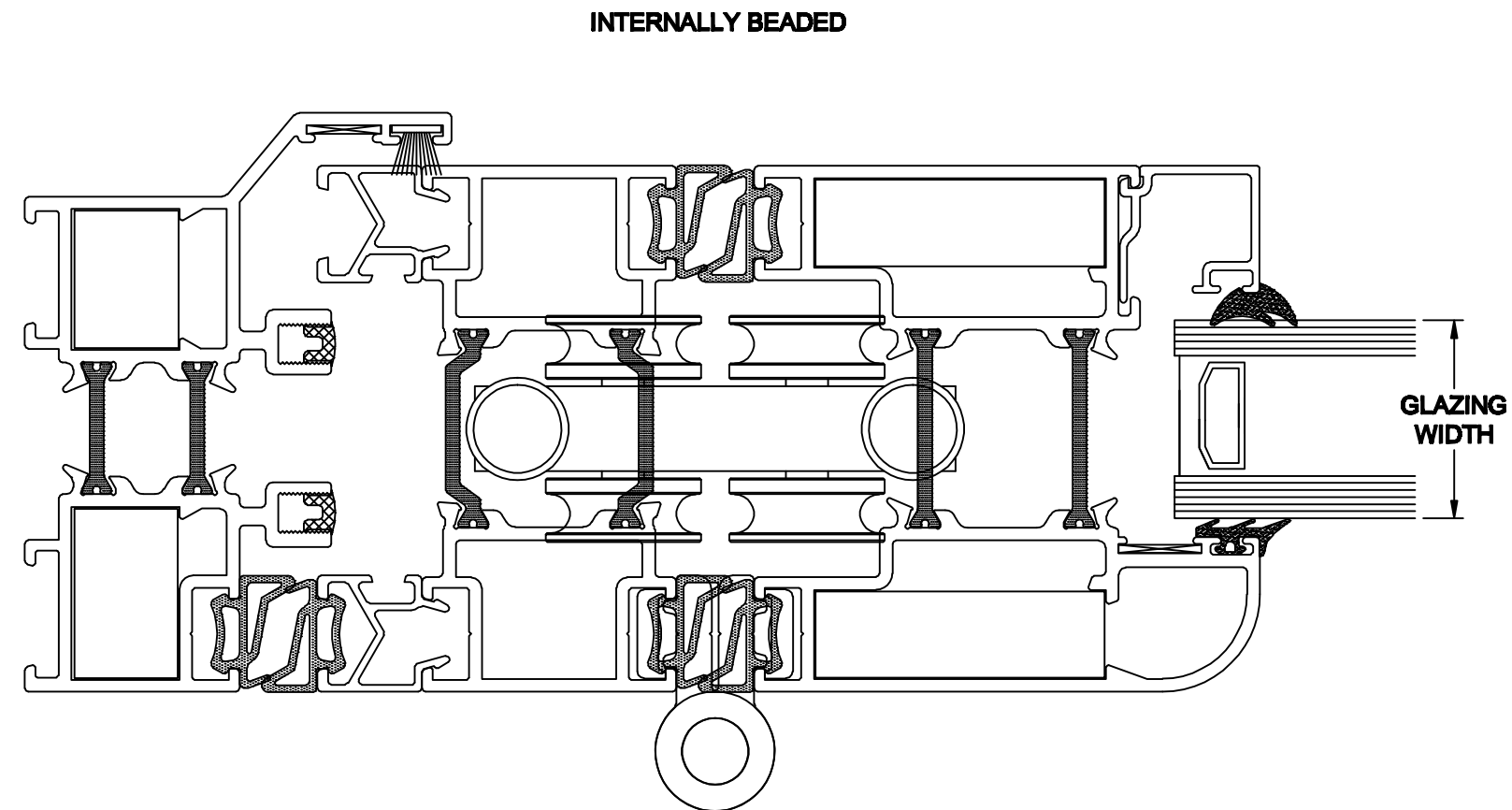
Keep Location



5a

Open Out - Beads & Glazing

5a



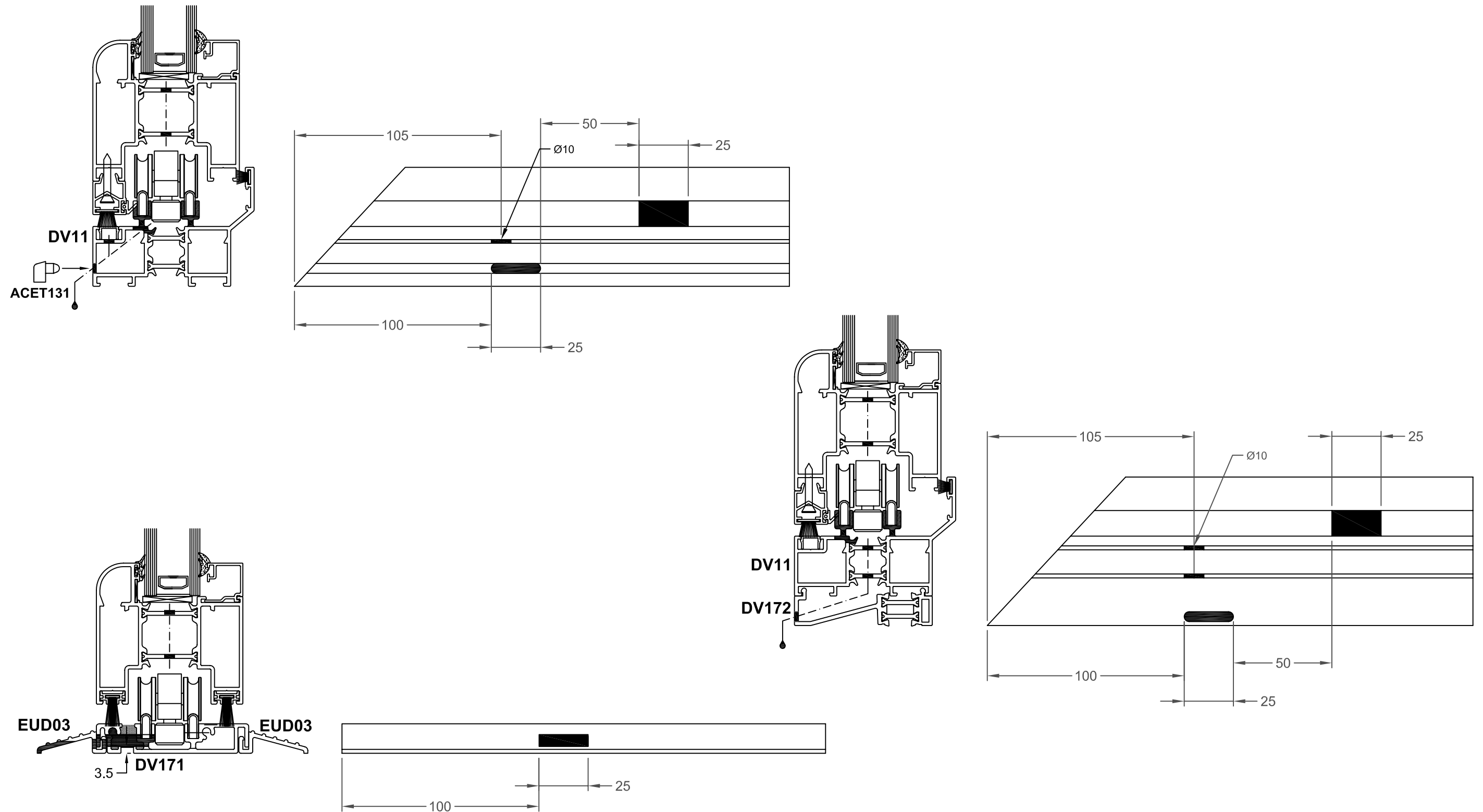
24mm		28mm	
BEADS	GASKET	BEADS	GASKET
DV58	ACVG31 ACVG34	DV57	ACVG31 ACVG34

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6a

Open Out - Drainage

6a



Do Not Scale from this Drawing

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**Visofold Panorama
Open In
Construction Drawings**

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E DV

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4 - Locking Hardware Page 81 to 84

E 5

5 - Bead & Glazing Page 85 to 86

E 6

6 - Drainage Page 87 to 88

IF IN DOUBT ASK!

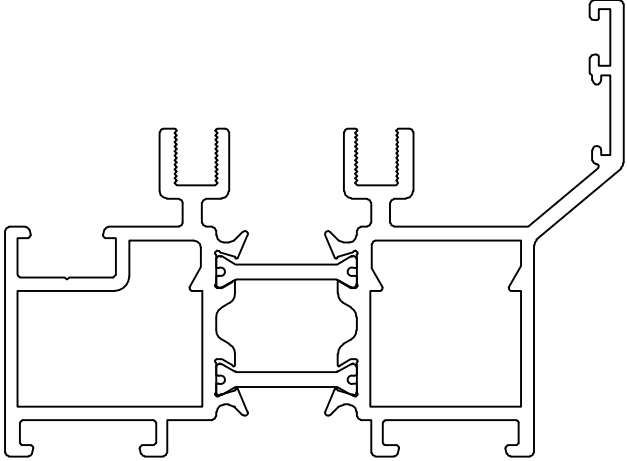
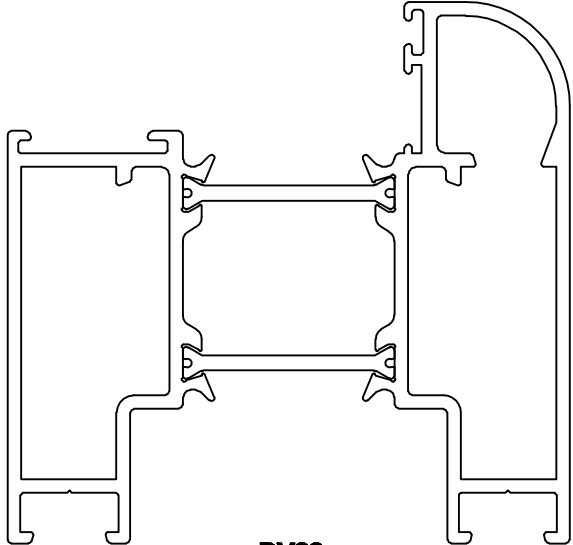
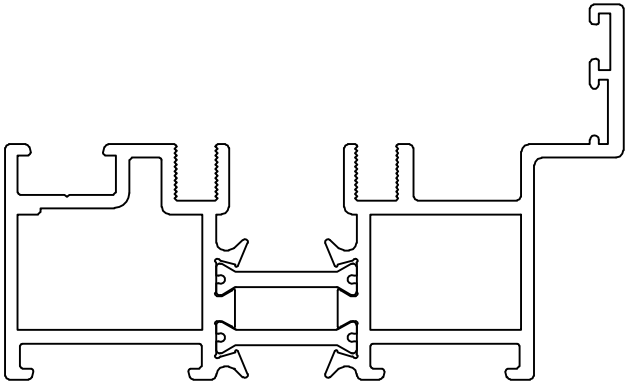
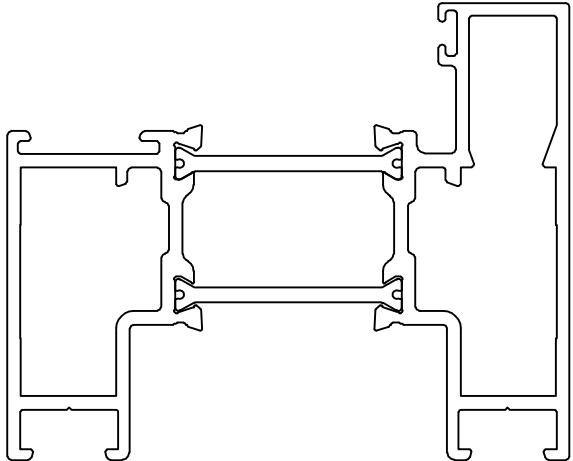
IF IN DOUBT ASK!

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1a

Open In - Door Profiles

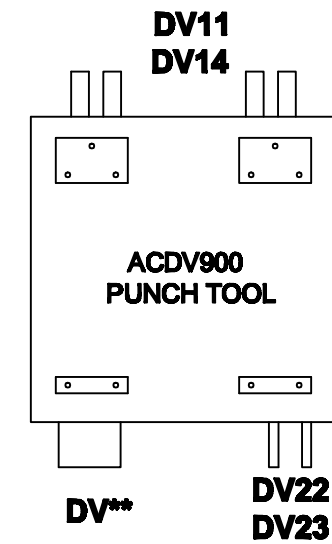
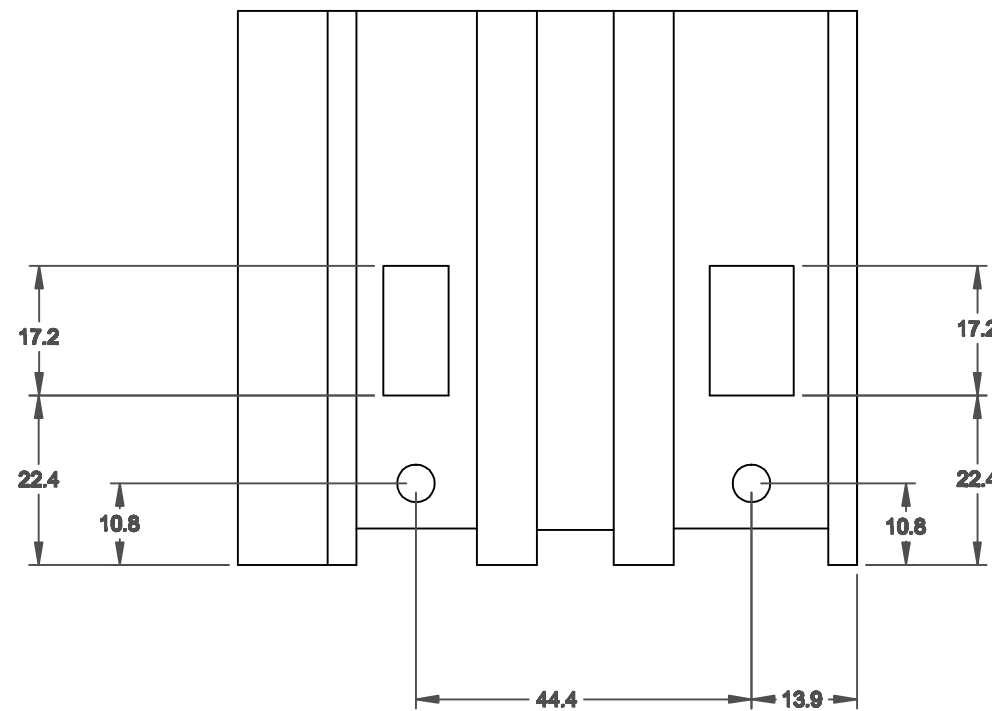
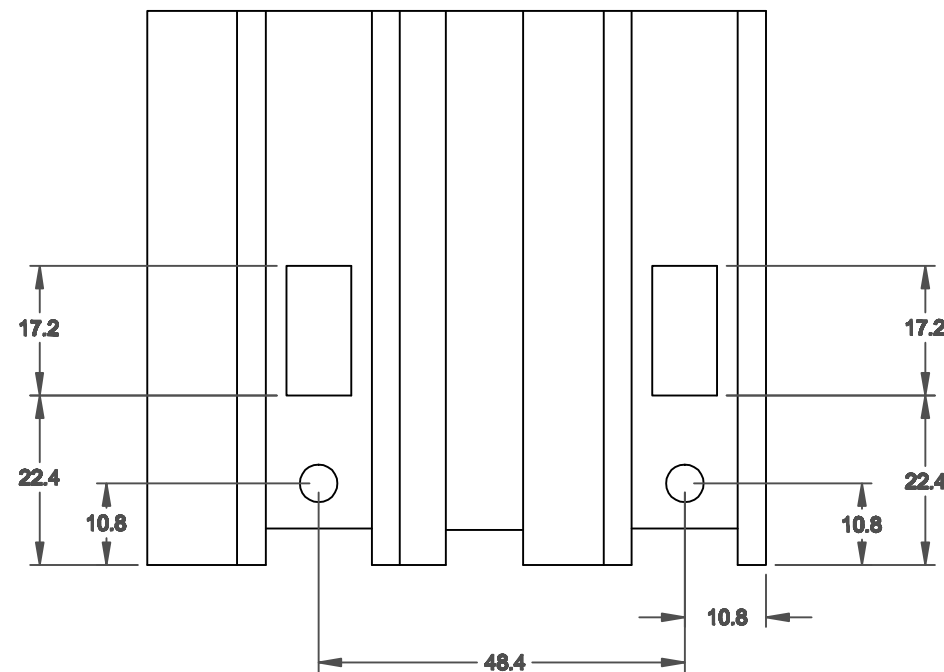
1a

Profiles	Tooling / Components	Profiles	Tooling / Components
 <p>DV11</p>	<p> Corner Chevron Mechanical cleat Mechanical cleat Tooling </p> <p> - WCA106 - ACDV18 - ACDV19 - ACDV900 </p>	 <p>DV22</p>	<p> Corner Chevron Mechanical cleat Tooling </p> <p> - ACDV021 - ACDV20 - ACDV900 </p>
 <p>DV14</p>	<p> Corner Chevron Mechanical cleat Mechanical cleat Tooling </p> <p> - ACDV** - ACDV18 - ACDV19 - ACDV900 </p>	 <p>DV23</p>	<p> Mechanical cleat Tooling </p> <p> - ACDV** - ACDV900 </p>

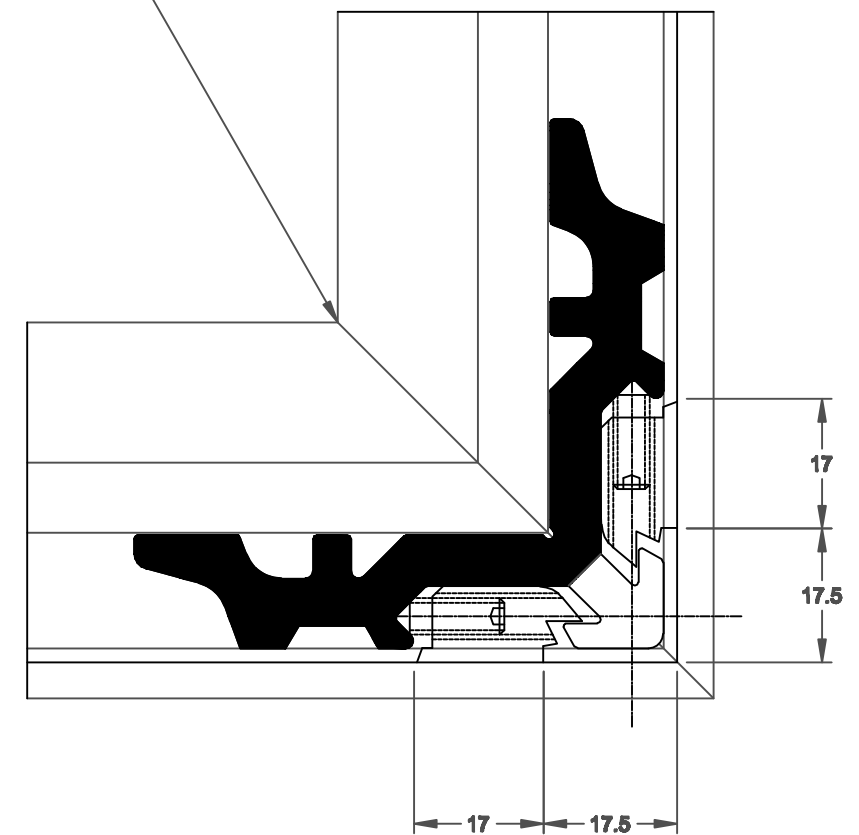
1b

Open In - Corner Cleat

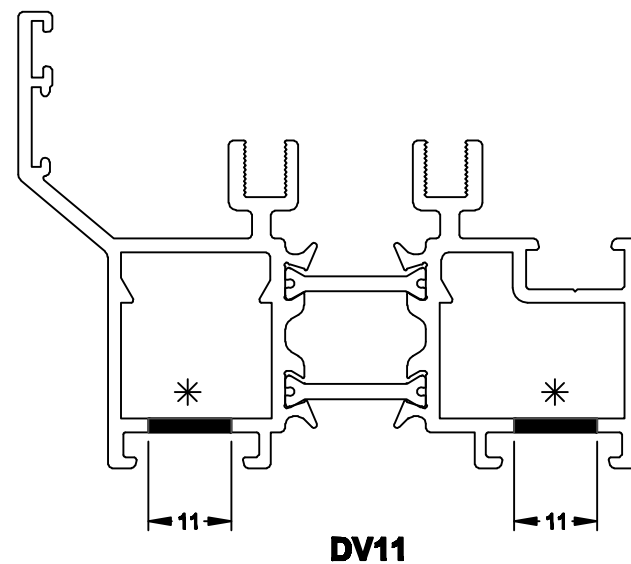
1b



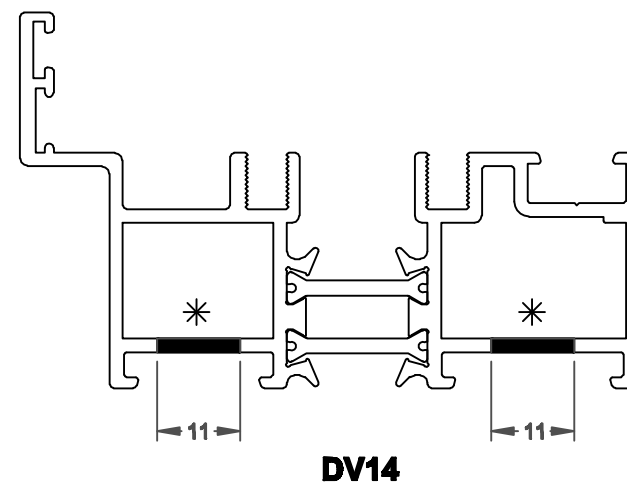
APPLY SILICONE (ACSILO4) TO EDGE OF PROFILE.



APPLY GLUE (ACSILO13) TO CLEAT APERTURE MARKED *



DV11
CORNER CLEAT-ACDV18
CORNER CLEAT-ACDV19

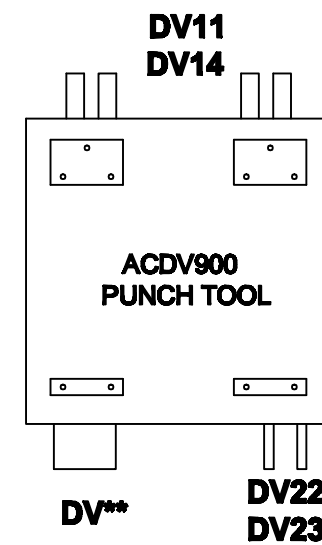
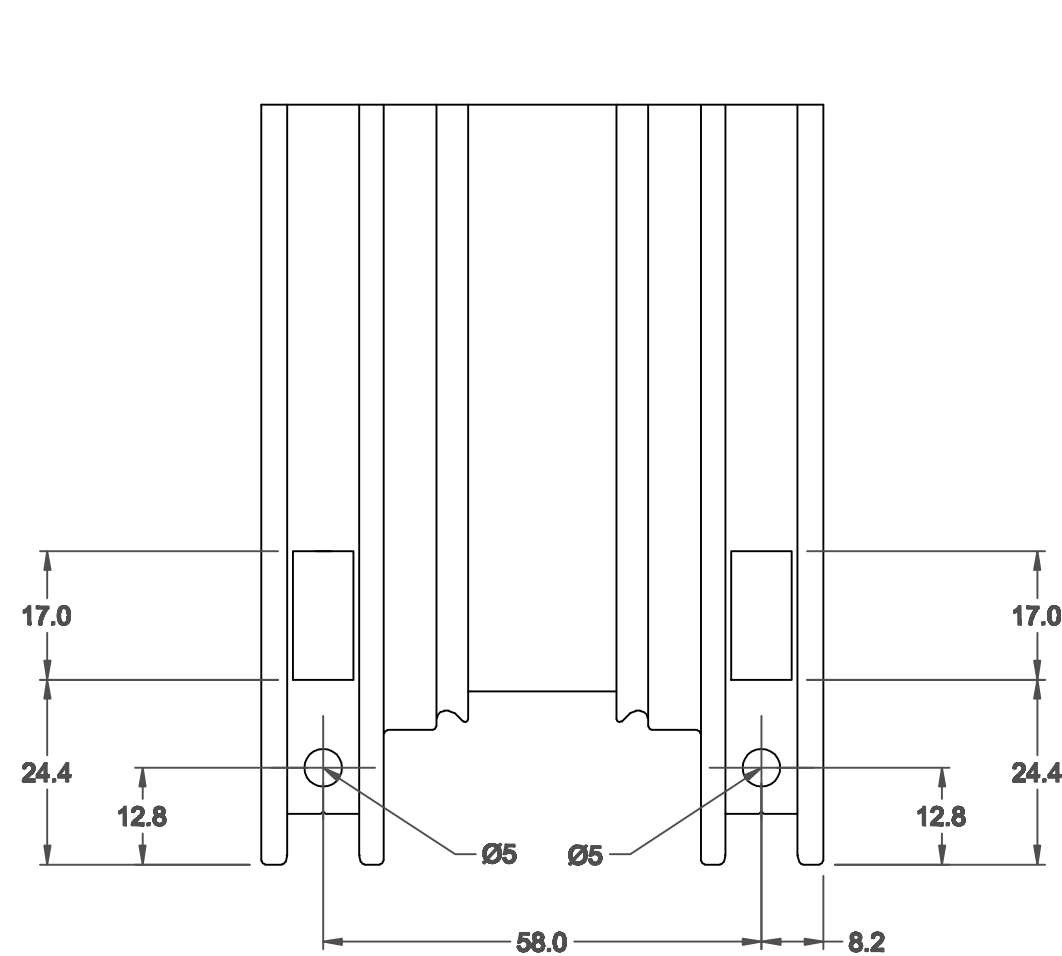


DV14
CORNER CLEAT-ACDV18
CORNER CLEAT-ACDV19

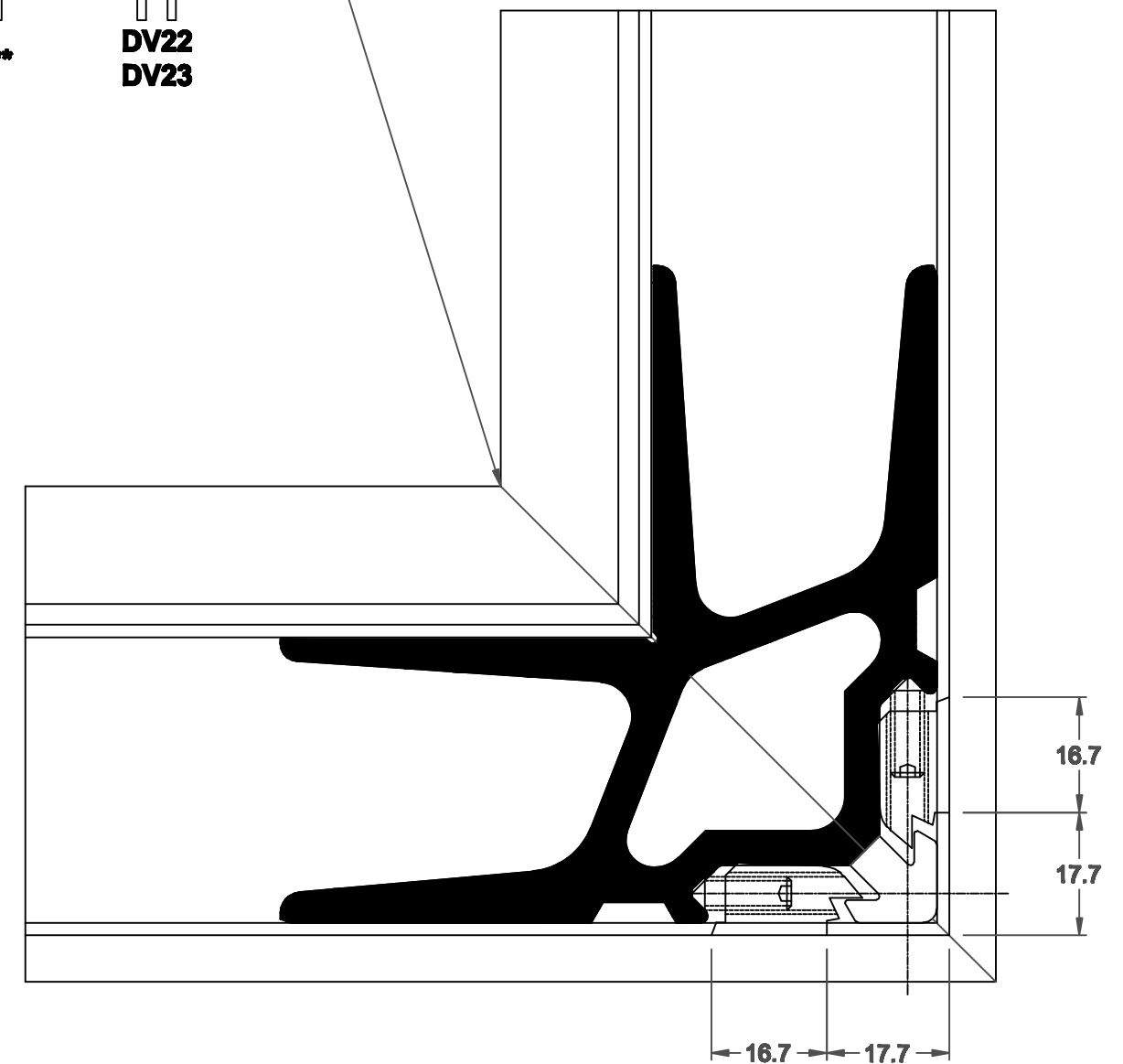
1c

Open In - Corner Cleat

1c



APPLY SILICONE (ACSIL04) TO EDGE OF PROFILE.

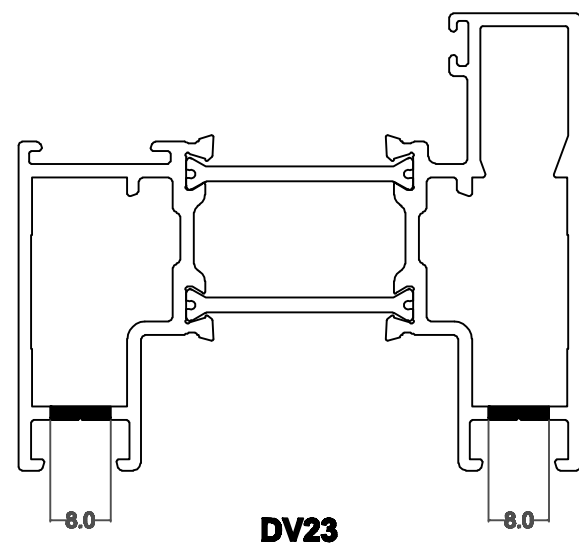
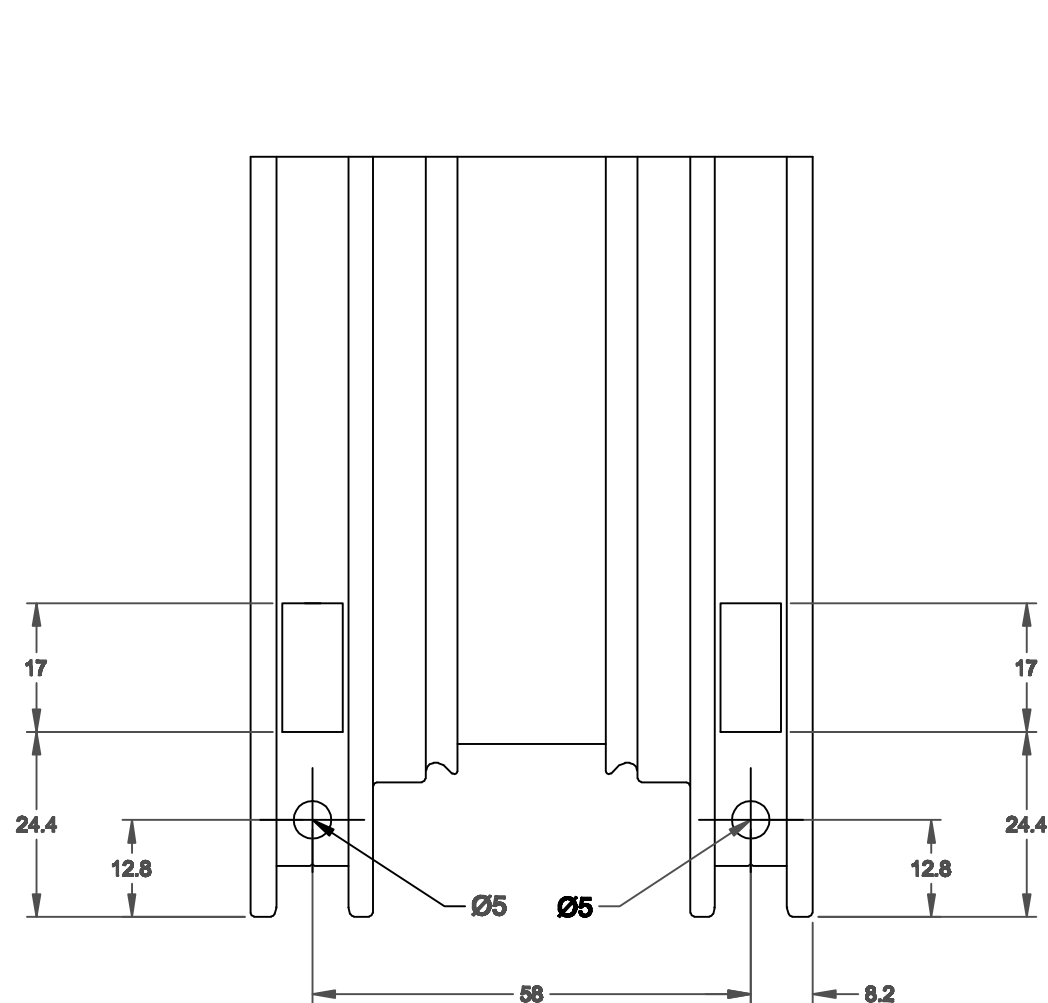


APPLY GLUE (ACSIL013) TO CLEAT APERTURE MARKED

1d

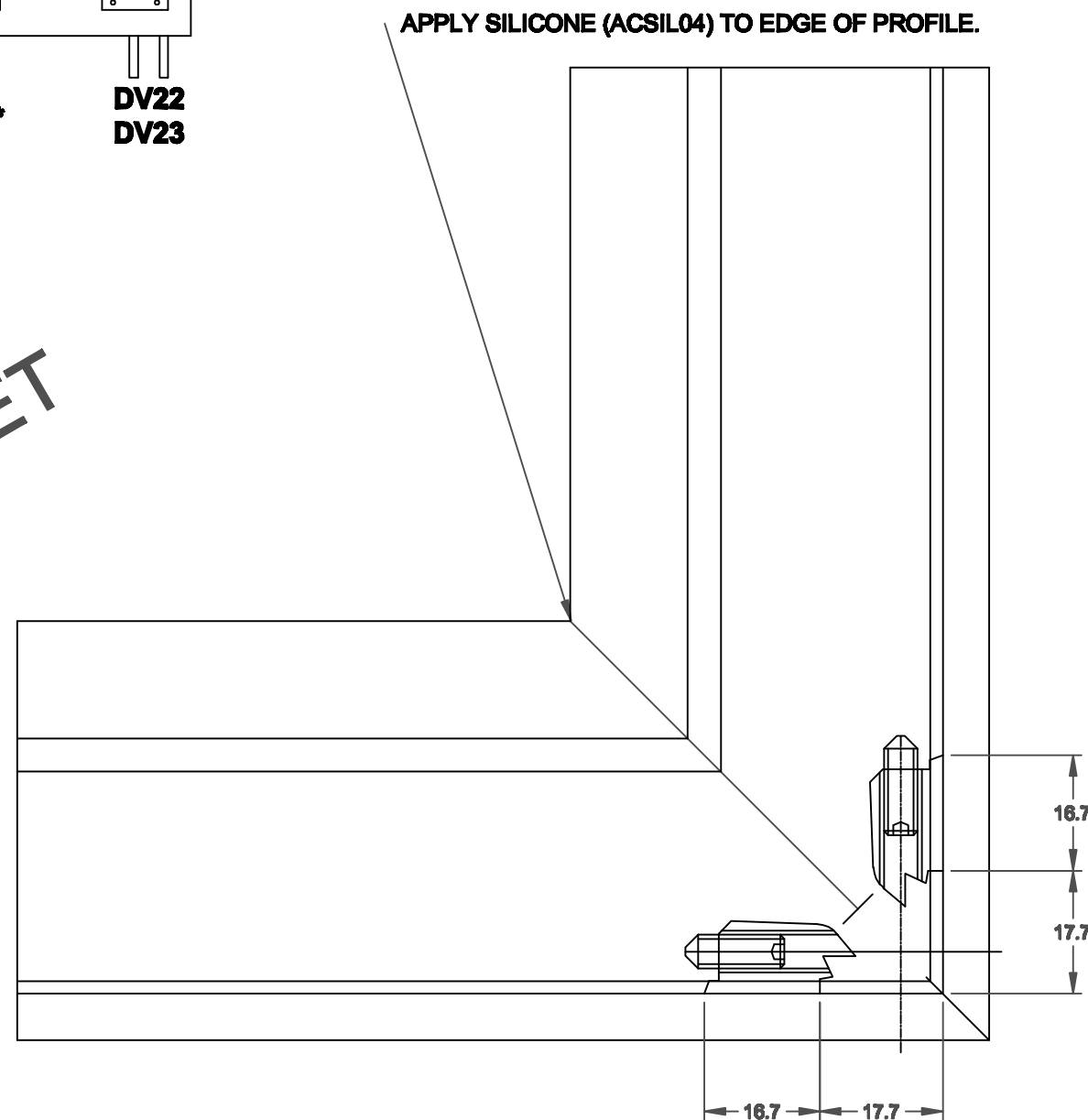
Open In - Corner Cleat

1d



CORNER CLEAT-ACDV**

NO CLEAT YET

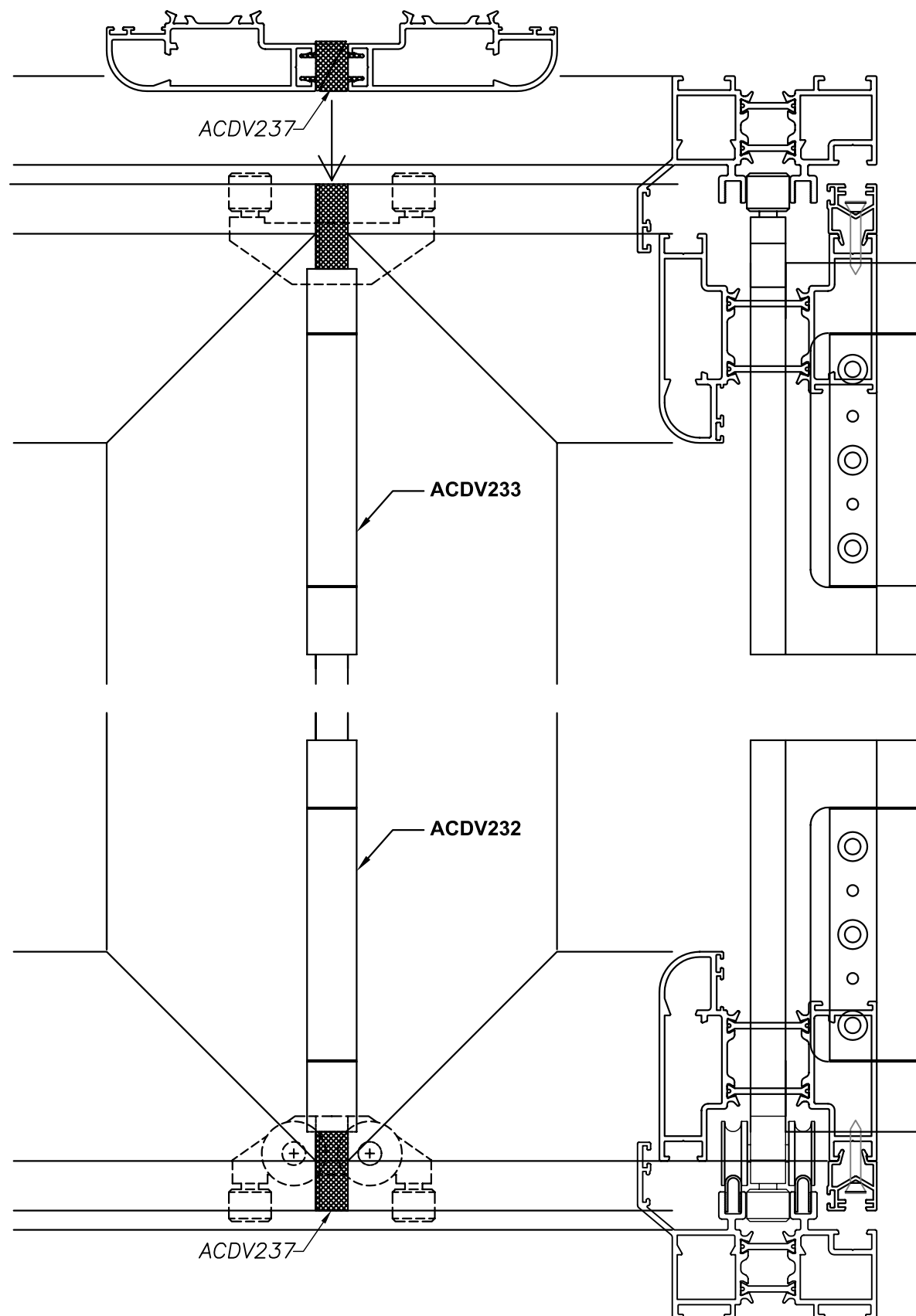


APPLY GLUE (ACSIL013) TO CLEAT APERTURE MARKED

2a

Hinges - Open In

2a



Typical Hinge Layout:

A = ACDV231 Intermediate Hinge

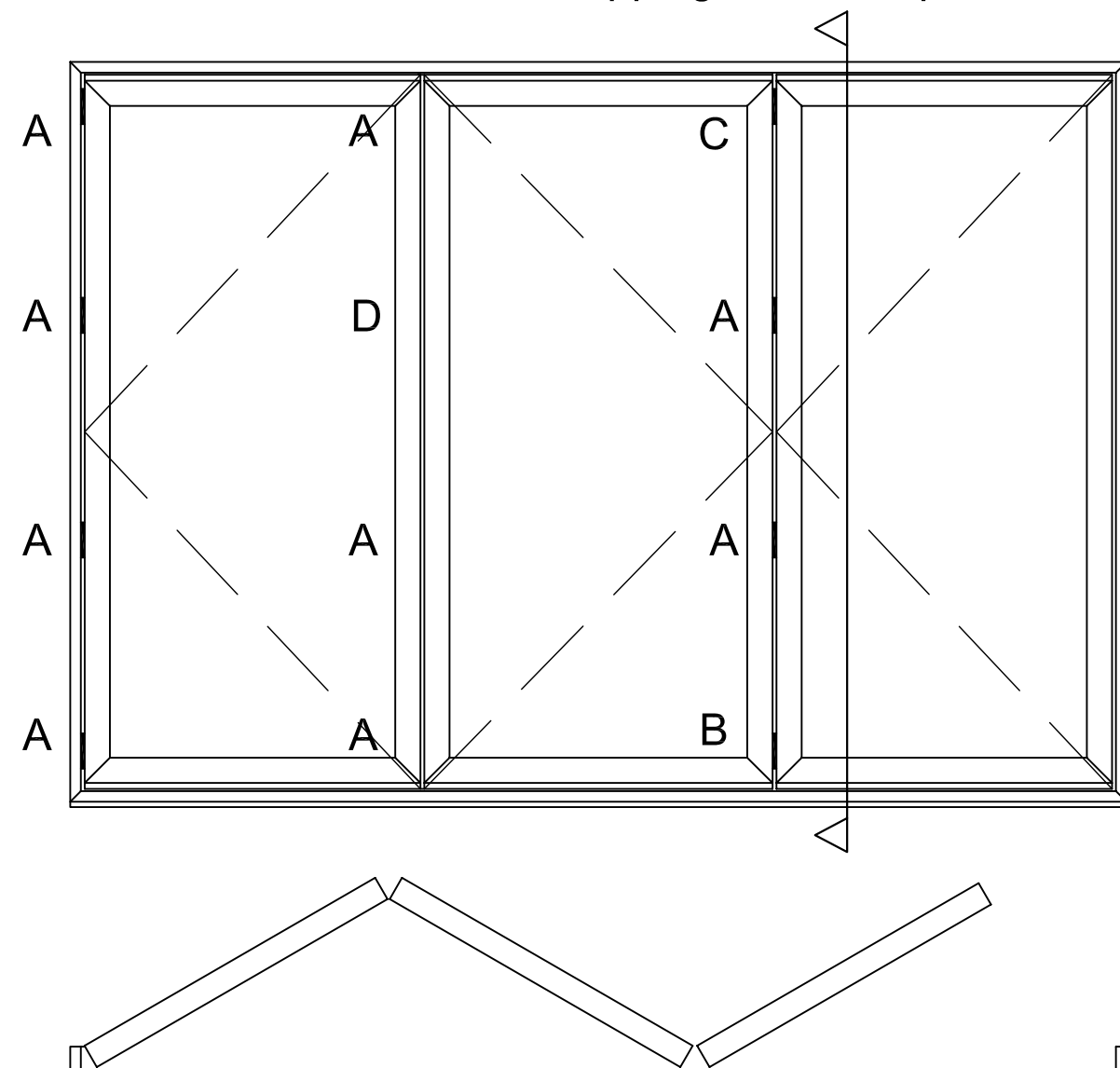
B = ACDV232 Bottom Roller Carrier

C = ACDV233 Top Guide Carrier

D = ACDV234 'D' Handle Hinge

Note:

Once hinges are set into position, replace centre machine screw with a self tapping screw for permanent fixing.

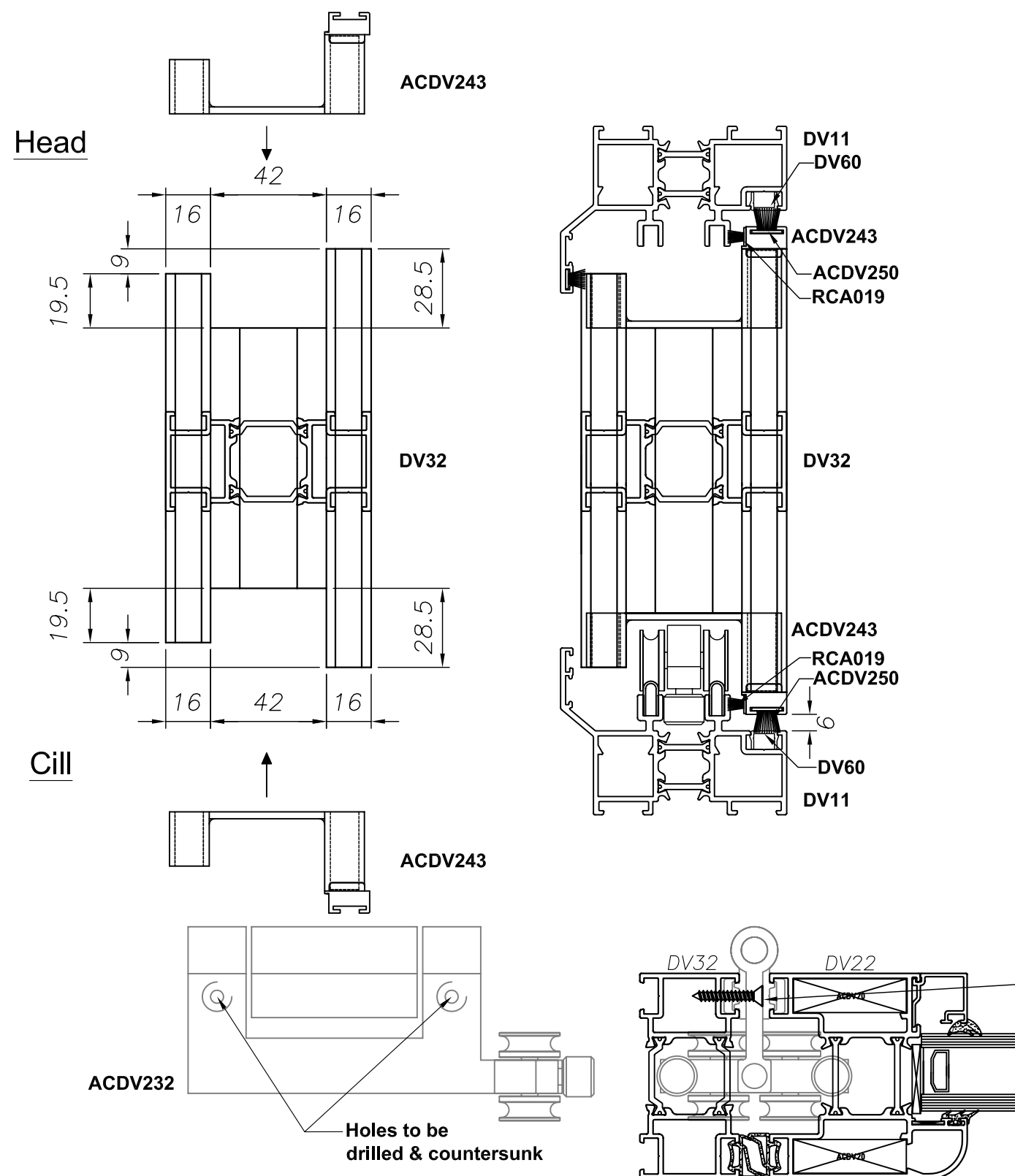


3a

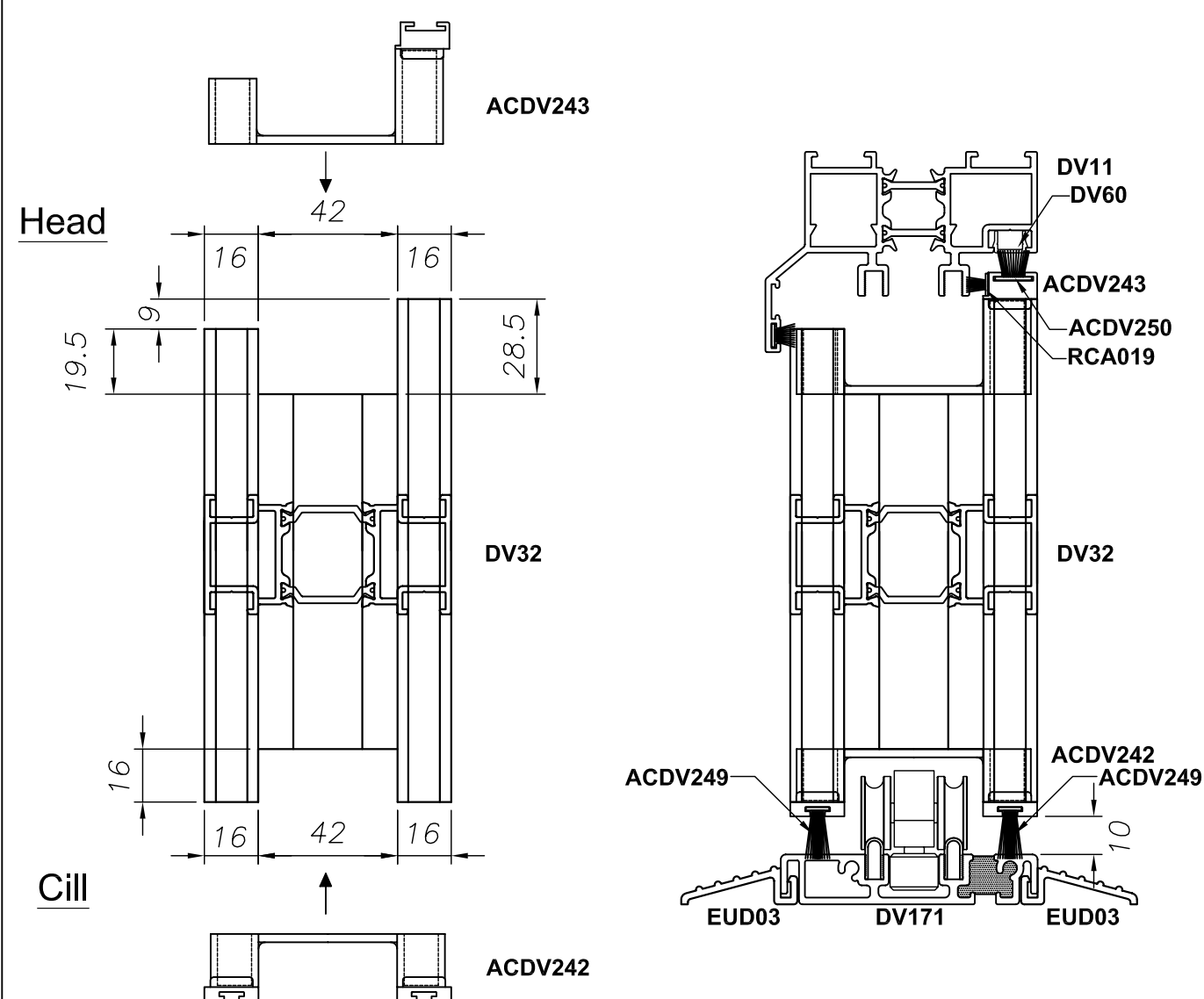
Mullion Preparation

3a

Mullion Preparation for Standard Threshold



Mullion Preparation for Low Threshold

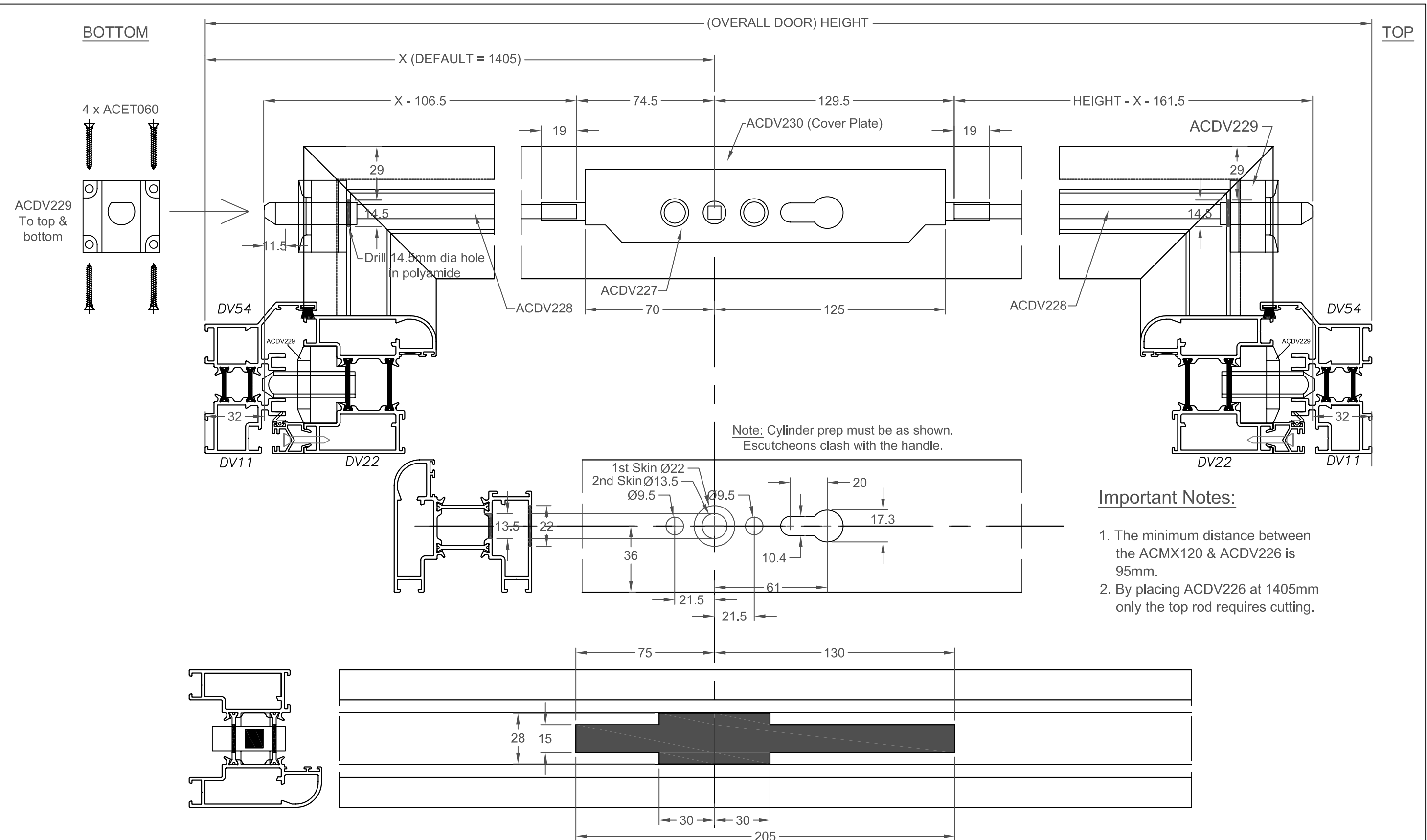


Note:
Where DV32 is used, an additional fixing is required through the top & bottom hinge as shown to prevent the mullion from pivoting from the track.

4a

Open In-Shootbolt Preparation DV11 Threshold

4a

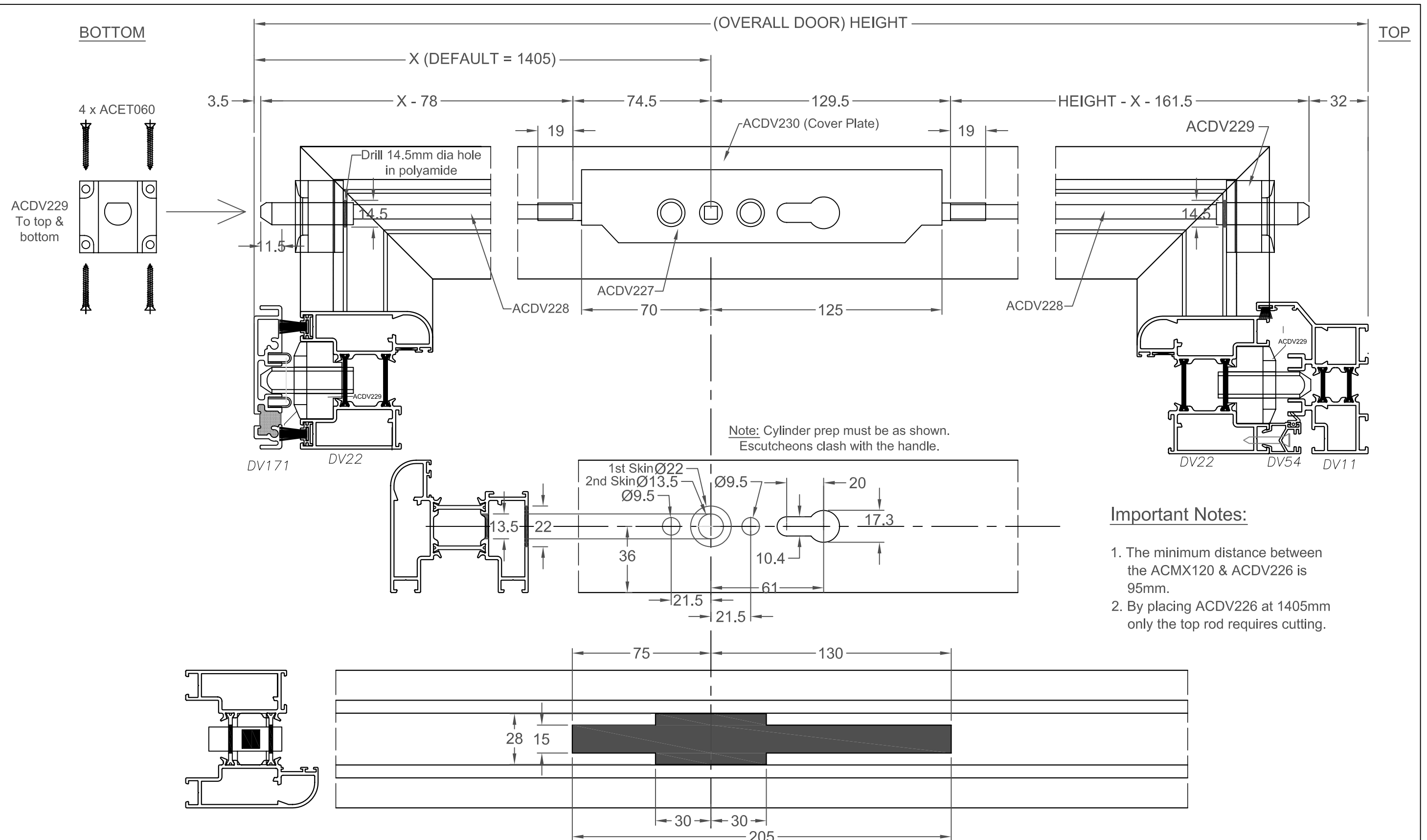


Do Not Scale from this Drawing

4b

Open In-Shootbolt Preparation DV171 Threshold

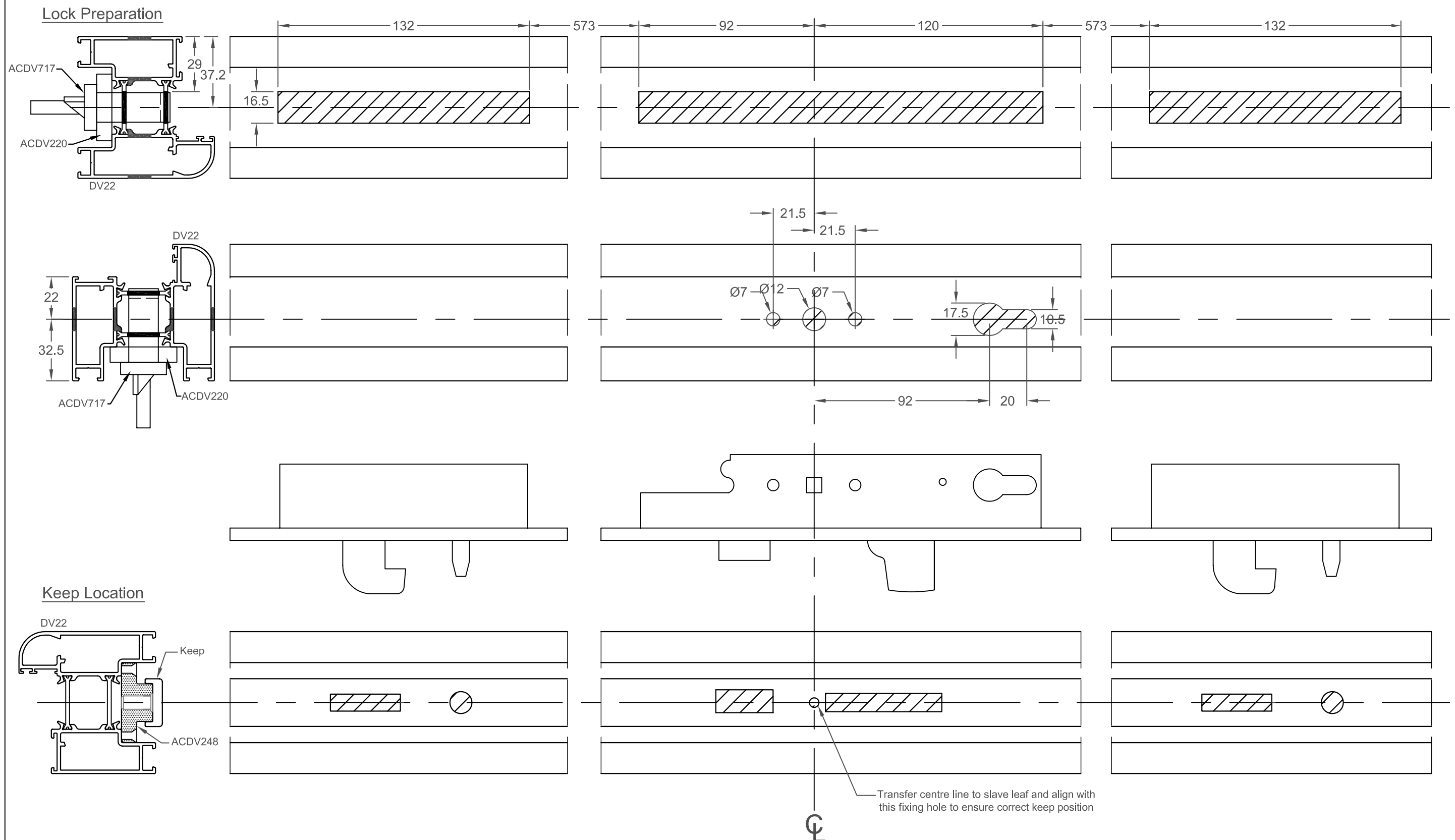
4b



4c

Open In-ACDV717,ACDV240 & ACDV247 Preparation

4c



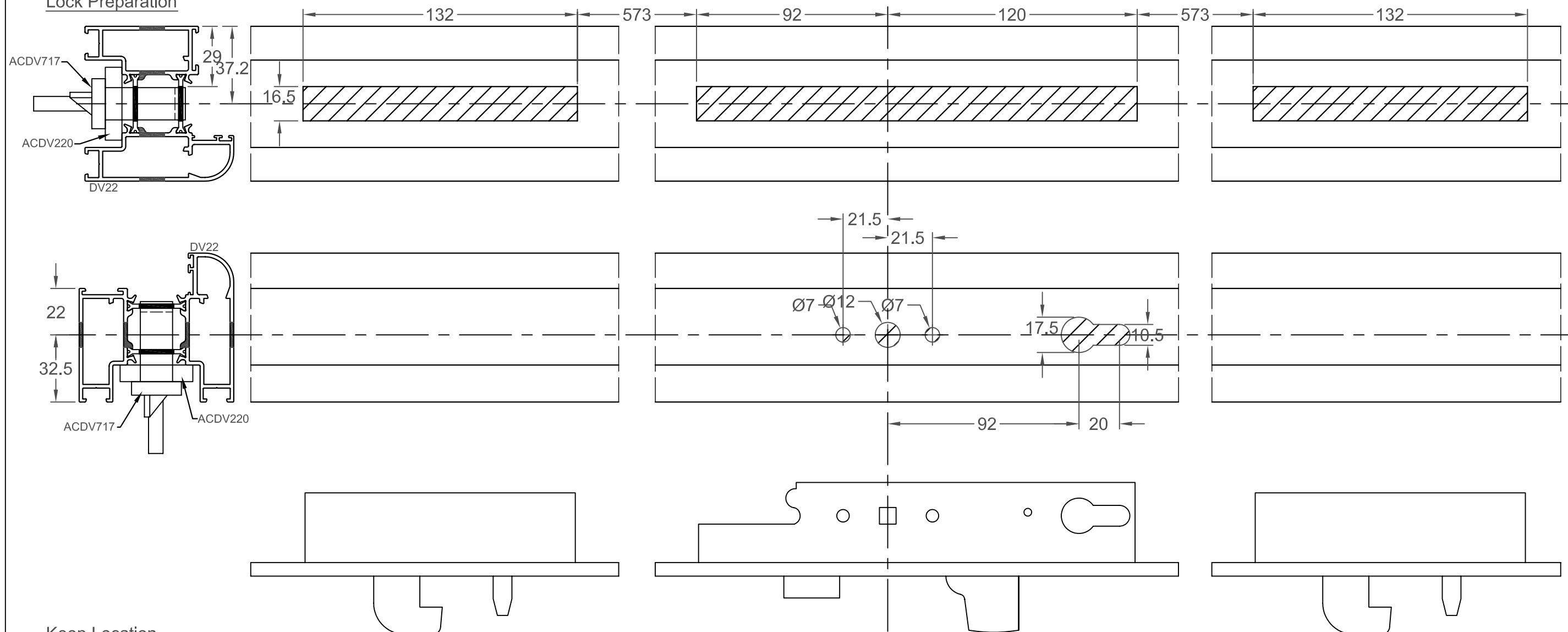
Do Not Scale from this Drawing

4d

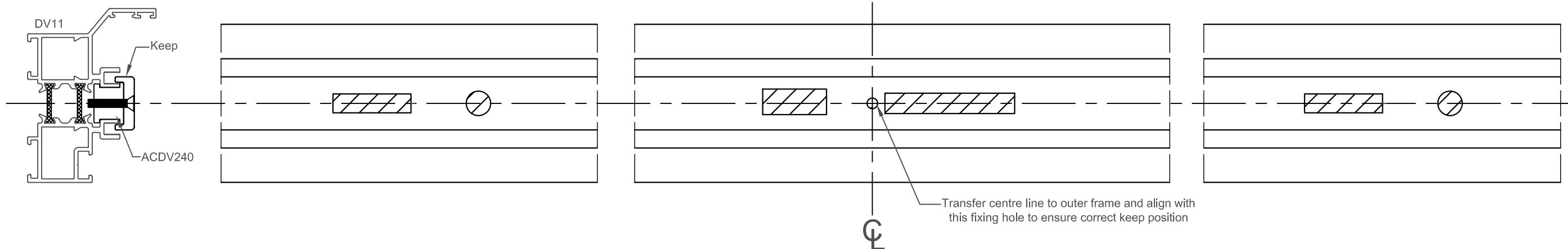
Open In-ACDV717,ACDV240 & ACDV247 into DV11

4d

Lock Preparation



Keep Location

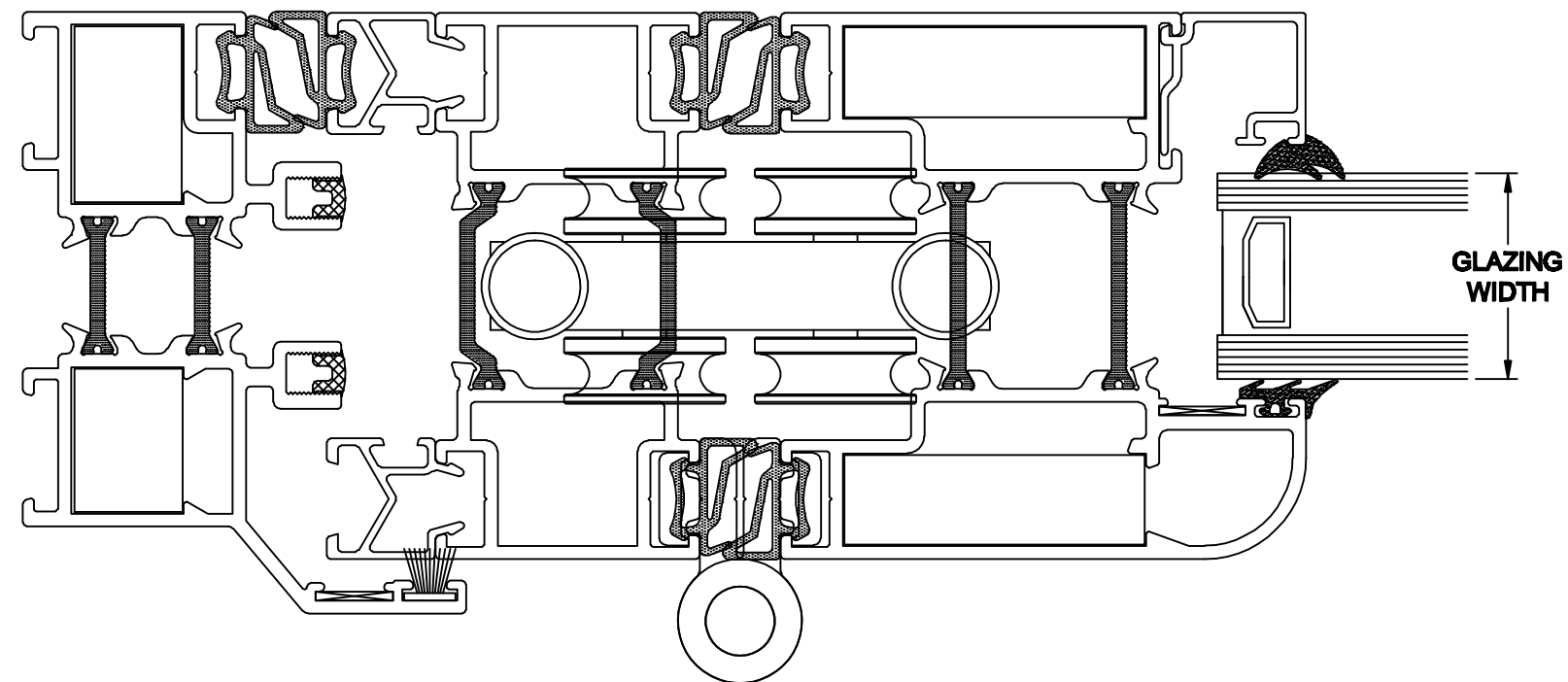


5a

Open In - Beads & Glazing

5a

INTERNALLY BEADED



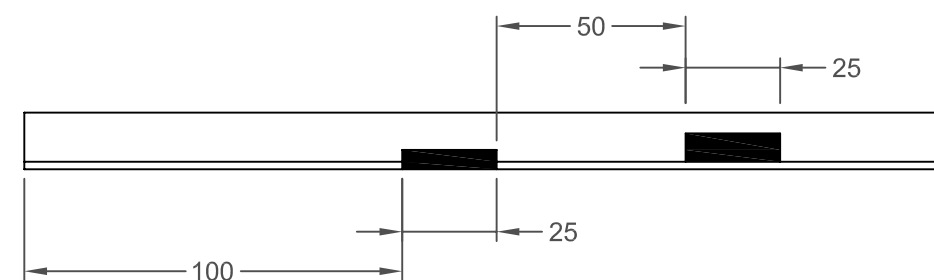
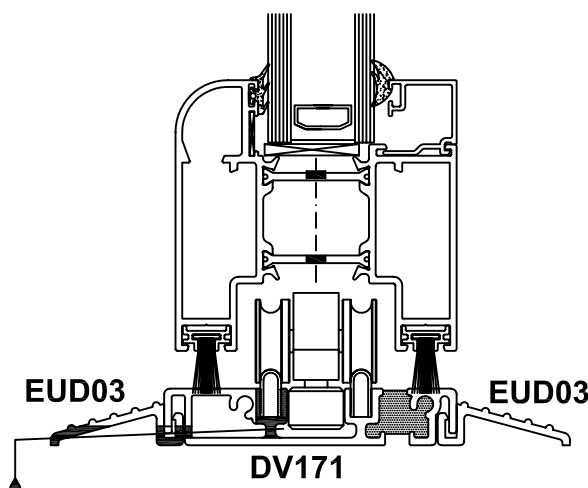
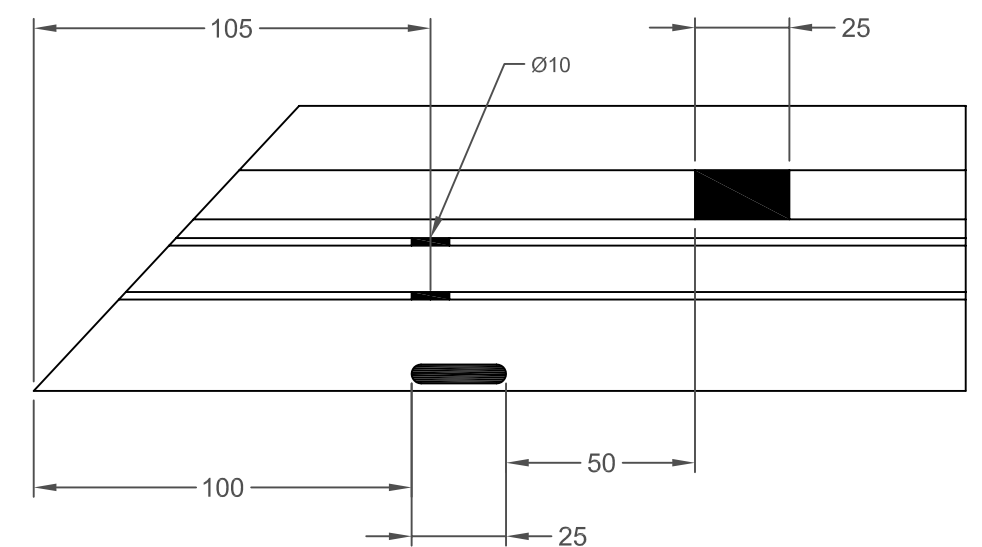
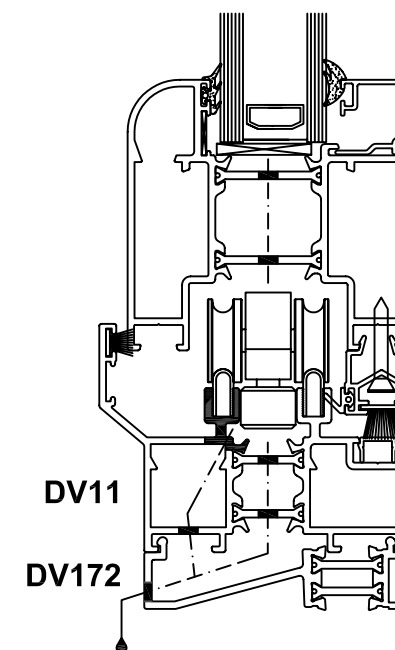
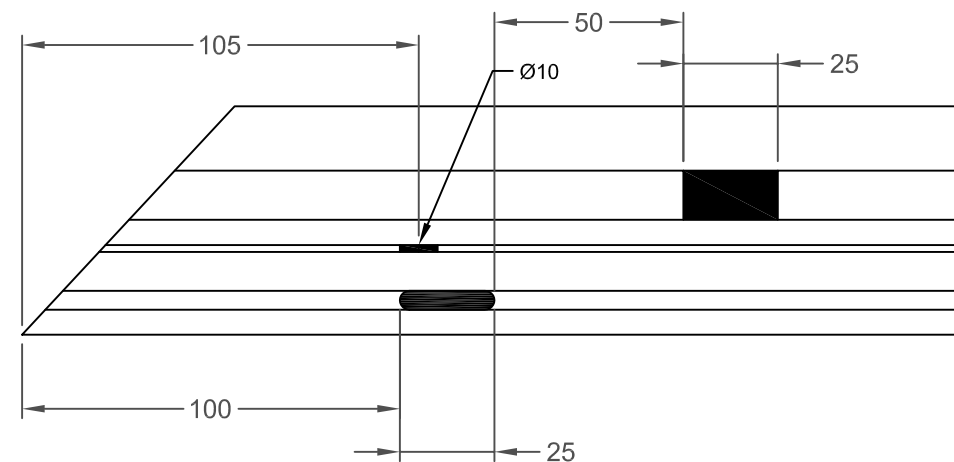
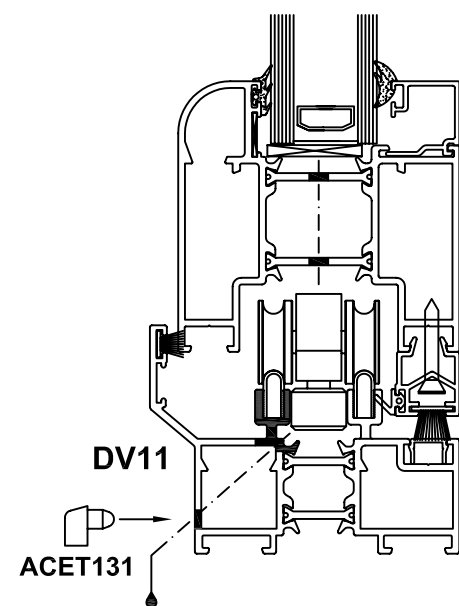
24mm		28mm	
BEADS	GASKET	BEADS	GASKET
DV58	ACVG31 ACVG34	DV57	ACVG31 ACVG34

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6a

Open In - Drainage

6a



Do Not Scale from this Drawing

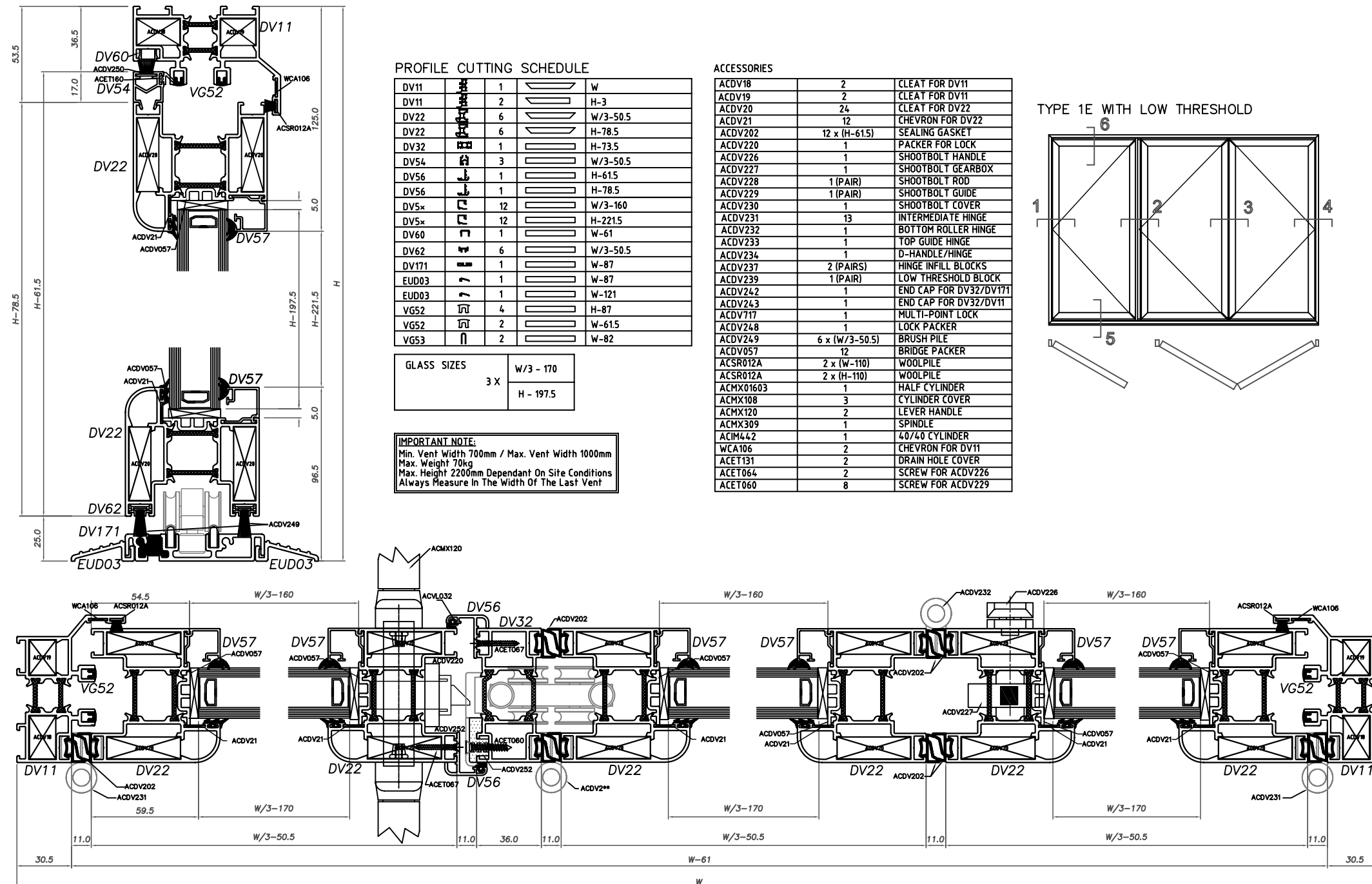
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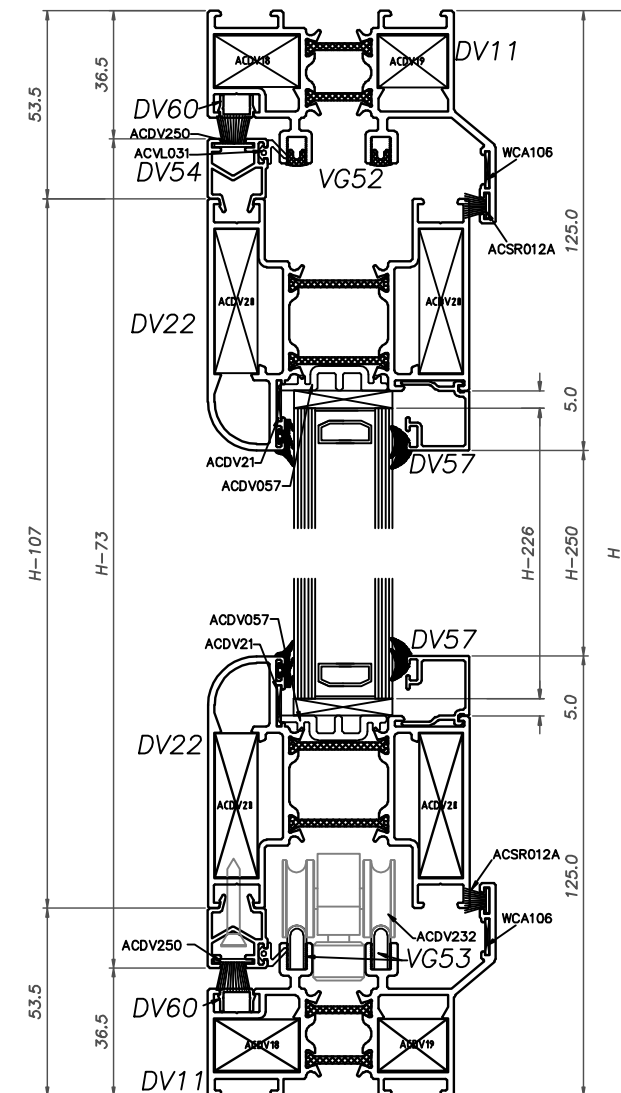
Blank Sheet

Open Out















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PROFILE CUTTING SCHEDULE

DV11	#	2		W
DV11	##	2		H
DV22	###	6		W/3-50.5
DV22	###	6		H-107
DV32	##	1		H-89
DV54	##	6		W/3-50.5
DV56	##	1		H-73
DV56	##	1		H-107
DV5x	##	6		W/3-160
DV5x	##	6		H-250
DV60	##	2		W-61
VG52	##	2		W-87
VG52	##	4		H-87
VG53	##	2		W-82

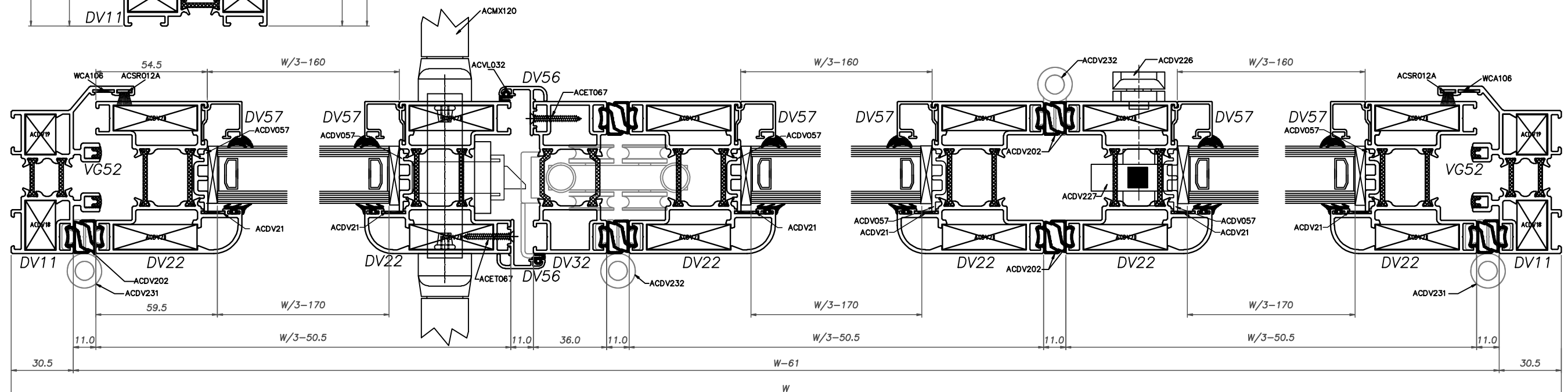
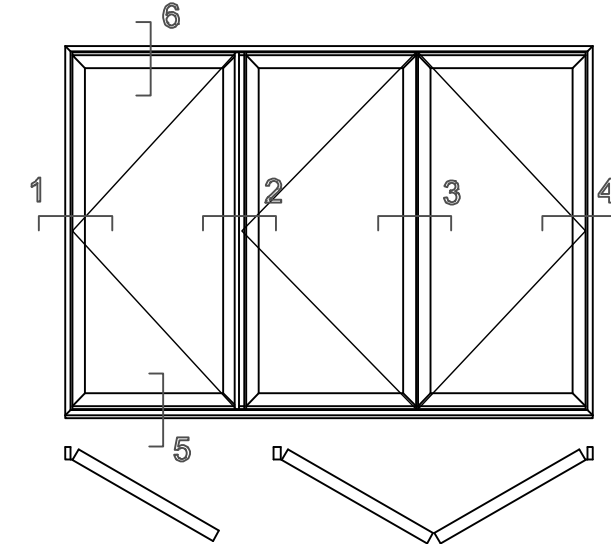
GLASS SIZES 3 X	W/3 - 170
	H - 226

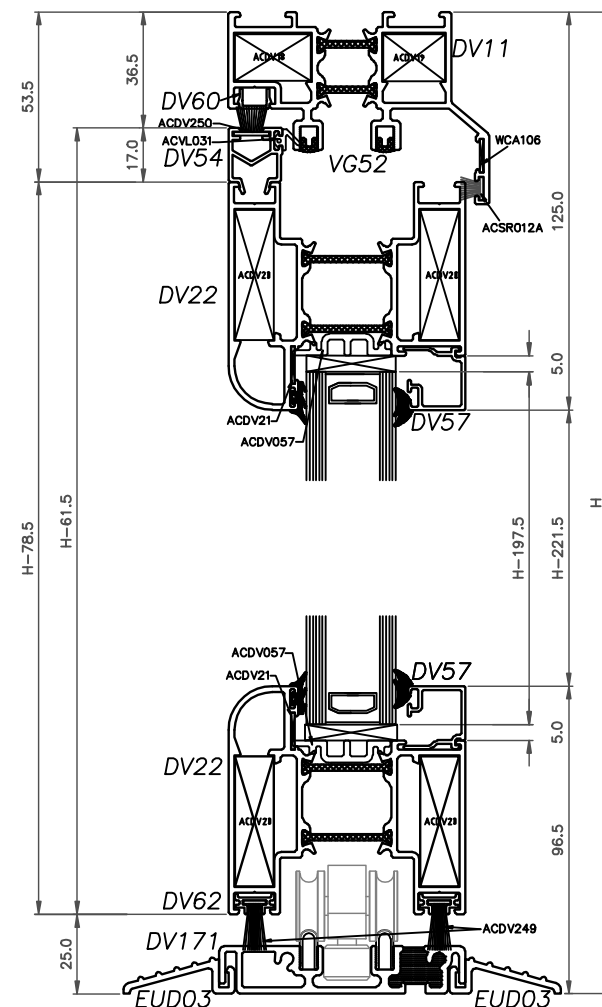
IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES



































ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	24	CLEAT FOR DV22
ACDV21	12	CHEVRON FOR DV22
ACDV202	12 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT RODS
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	13	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV243	2	END CAP FOR DV32/DV1
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACET250	3 X (W/3-50.5)	BRUSH PILE
ACDV057	12	BRIDGE PACKERS
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	1	HALF CYLINDER
ACMX108	3	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACMX309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	2	SCREW FOR ACDV226
ACET060	8	SCREW FOR ACDV229

TYPE 1E WITH THRESHOLD





PROFILE CUTTING SCHEDULE

DV11		1		W
DV11		2		H-3
DV22		6		W/3-39
DV22		6		H-78.5
DV54		2		W/3-39
DV54		1		W/3-36.5
DV54		1		H-61.5
DV5x		6		W/3-14.8
DV57		6		H-221.5
DV62		6		W/3-39
DV60		1		W-61
DV171		1		W-87
EUD03		1		W-87
EUD03		1		W-121
VG52		2		W-87
VG52		4		H-58.5
VG53		2		W-82

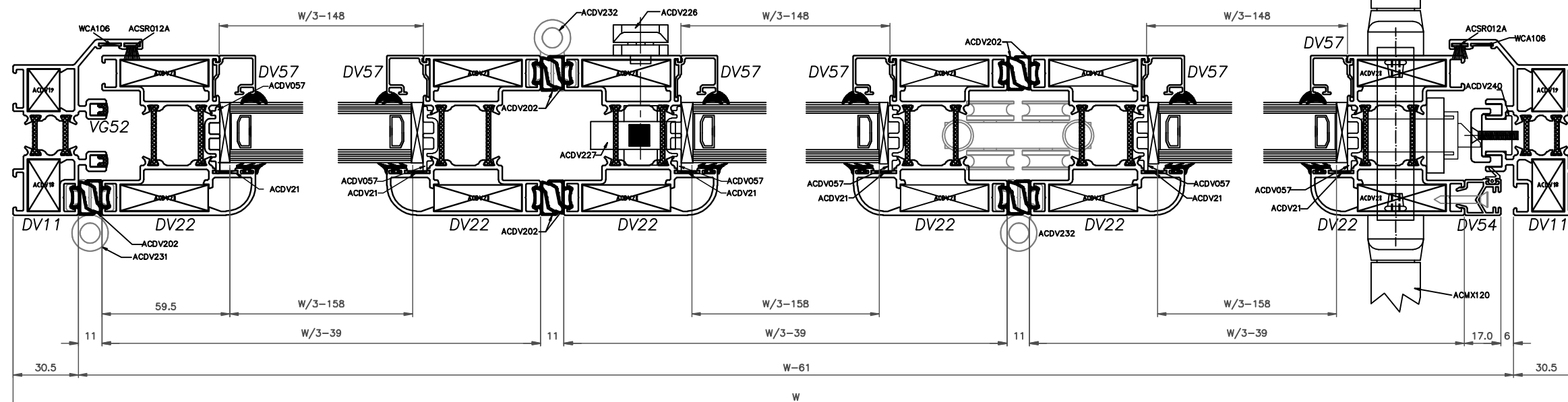
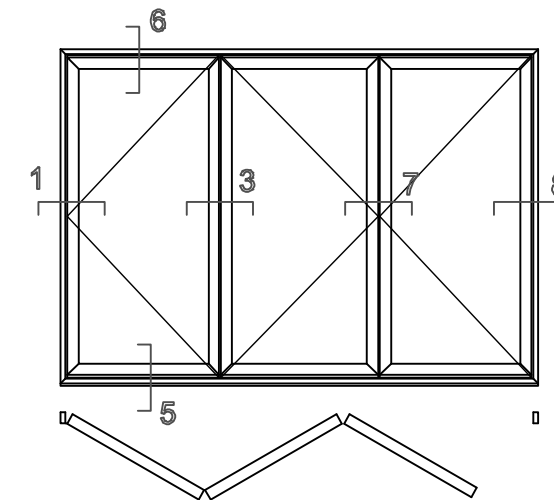
GLASS SIZES 3 X	W/3 - 158
	H - 197.5

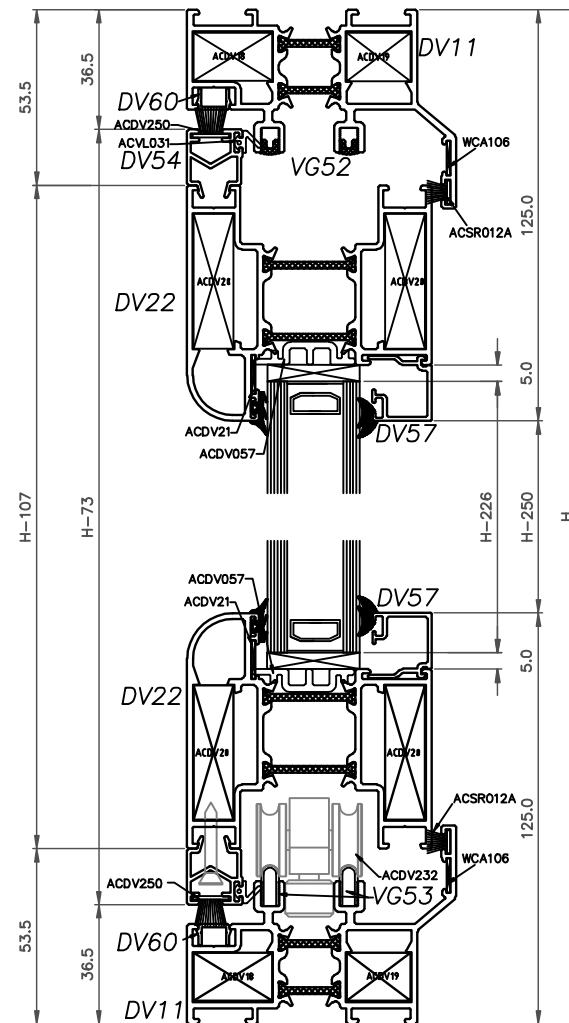
IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18		2	CLEAT FOR DV11
ACDV19		2	CLEAT FOR DV11
ACDV20		24	CLEAT FOR DV22
ACDV21		12	CHEVRON FOR DV22
ACDV202		12 x (H-61.5)	SEALING GASKET
ACDV220		1	PACKER FOR LOCK
ACDV226		1	SHOOTBOLT HANDLE
ACDV227		1	SHOOTBOLT GEARBOX
ACDV228		1 (PAIR)	SHOOTBOLT ROD
ACDV229		1 (PAIR)	SHOOTBOLT GUIDE
ACDV230		1	SHOOTBOLT COVER
ACDV231		9	INTERMEDIATE HINGE
ACDV232		1	BOTTOM ROLLER HINGE
ACDV233		1	TOP GUIDE HINGE
ACDV234		1	D-HANDLE/HINGE
ACDV237		2 (PAIRS)	HINGE INFILL BLOCKS
ACDV239		1 (PAIR)	LOW THRESHOLD BLOCK
ACDV717		1	MULTI-POINT LOCK
ACDV248		1	LOCK PACKER
ACDV249		6 x (W/3-39)	BRUSH PILE
ACDV057		12	BRIDGE PACKER
ACSR012A		2 x (W-110)	WOOLPILE
ACSR012A		2 x (H-110)	WOOLPILE
ACMX01603		1	HALF CYLINDER
ACMX108		3	CYLINDER COVER
ACMX120		2	LEVER HANDLE
ACIM309		1	SPINDLE
ACIM442		1	40/40 CYLINDER
WCA106		2	CHEVRON FOR DV11
ACET131		2	DRAIN HOLE COVER
ACET064		2	SCREW FOR ACDV226
ACET060		8	SCREW FOR ACDV229

TYPE 2E WITH LOW THRESHOLD





PROFILE CUTTING SCHEDULE

DV11		2		W
DV11		2		H
DV22		6		W/3-39
DV22		6		H-107
DV54		4		W/3-39
DV54		2		W/3-39
DV54		1		H-73
DV55		1		W-61
DV5x		6		W/3-148
DV5x		6		H-250
DV60		2		W-61
VG52		2		W-87
VG52		4		H-87
VG53		2		W-82

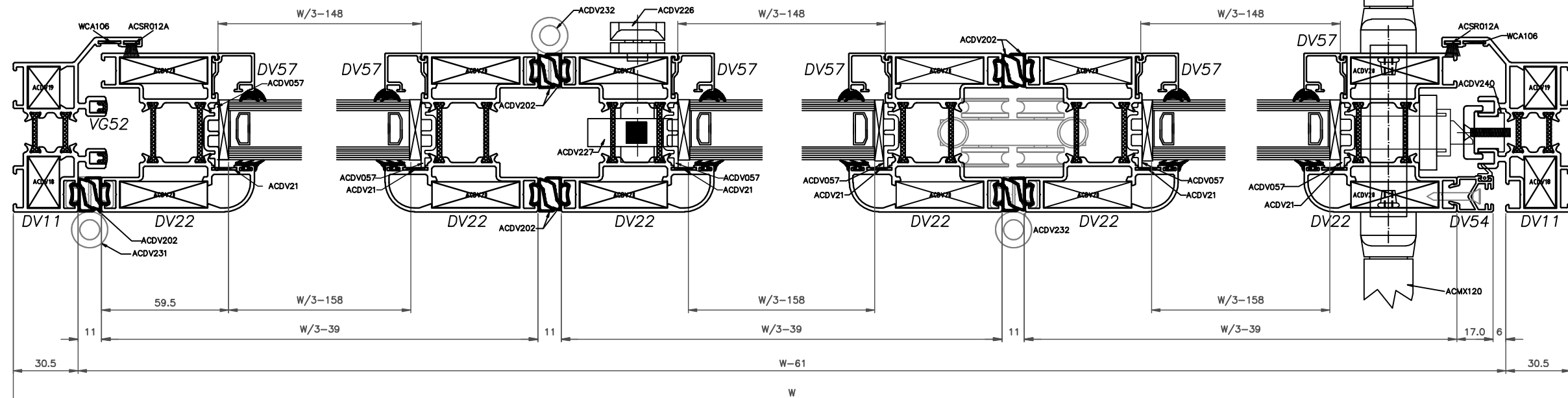
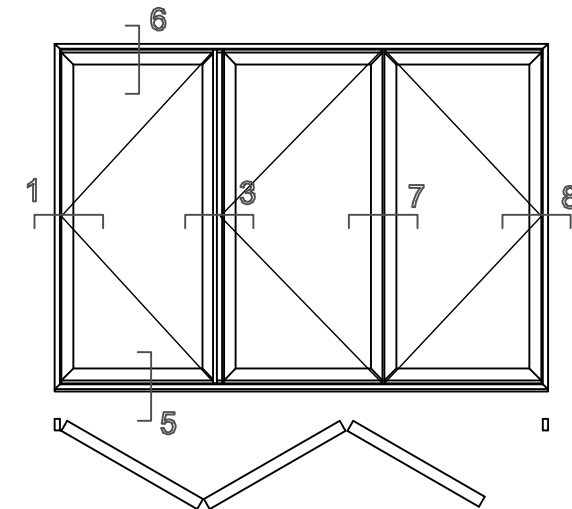
GLASS SIZES	3 X	W/3 - 158
		H - 226

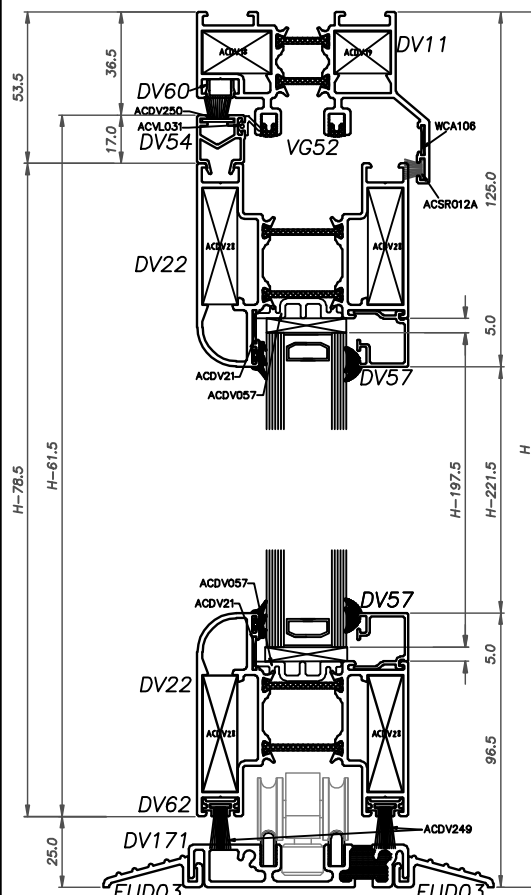
IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	24	CLEAT FOR DV22
ACDV21	12	CHEVRON FOR DV22
ACDV202	12 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	9	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV250	6 x (W/3-39)	BRUSH PILE
ACDV057	12	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	1	HALF CYLINDER
ACMX108	3	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACMX309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	2	SCREW FOR ACDV226
ACET060	8	SCREW FOR ACDV229

TYPE 2E WITH THRESHOLD





PROFILE CUTTING SCHEDULE

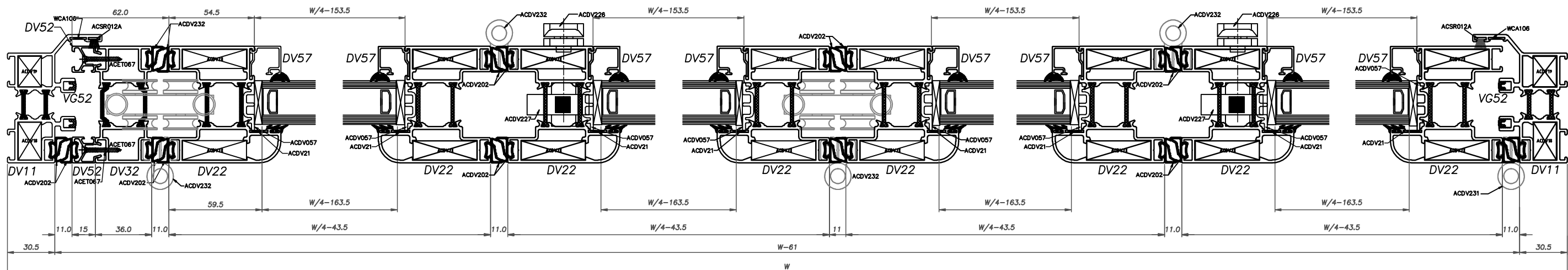
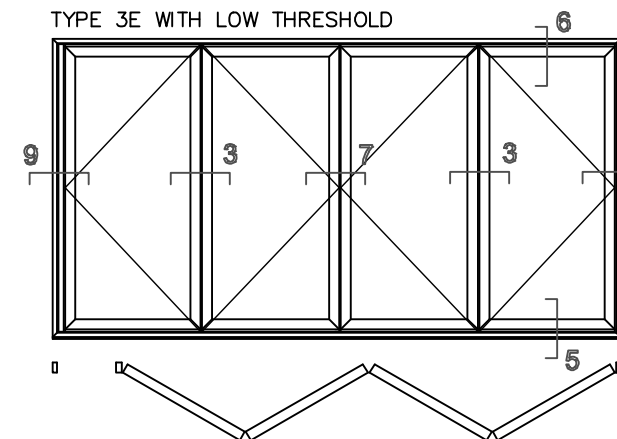
DV11		1		W
DV11		2		H-3
DV22		8		W/4-43.5
DV22		8		H-78.5
DV32		1		H-73.5
DV54		4		W/4-43.5
DV54		2		H-107
DV5x		8		W/4-153.5
DV5x		8		H-221.5
DV60		1		W-61
DV62		8		W/4-43.5
DV171		1		W-87
EUD03		1		W-87
EUD03		1		W-121
VG52		2		W-87
VG52		4		H-515
VG53		2		W-82

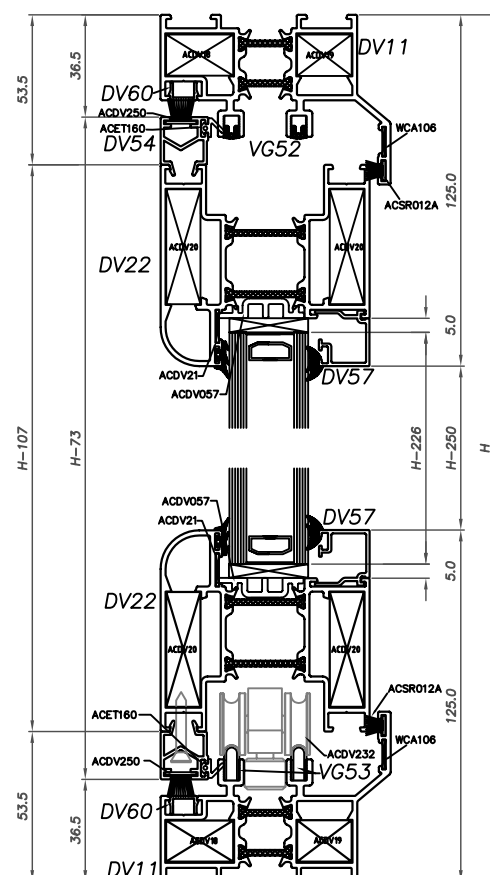
GLASS SIZES 4X	W/4- 163.5
	H - 197.5

IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230		SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV239	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV242	1	END CAP FOR DV32/DV11
ACDV243	1	END CAP FOR DV32/DV11
ACDV249	8 x (W/4-4.3.5)	BRUSH PILE
ACDV657	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	2	CYLINDER COVER
ACMX309	1	SPINDLE
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229





PROFILE CUTTING SCHEDULE

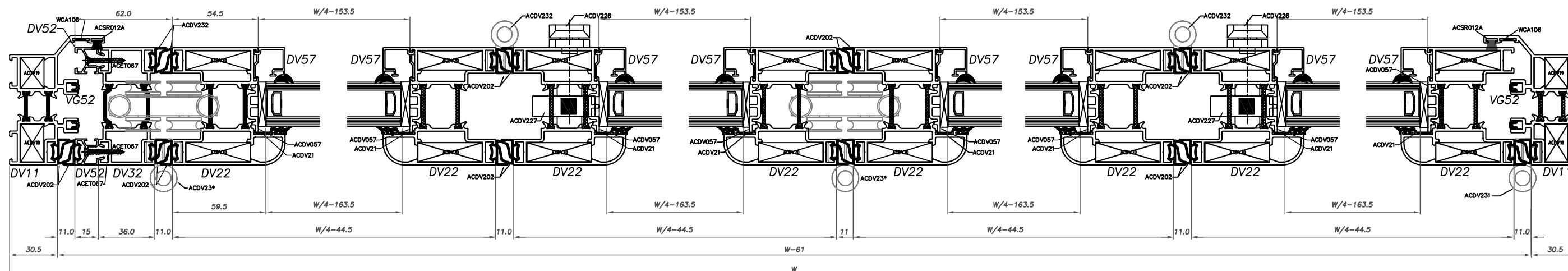
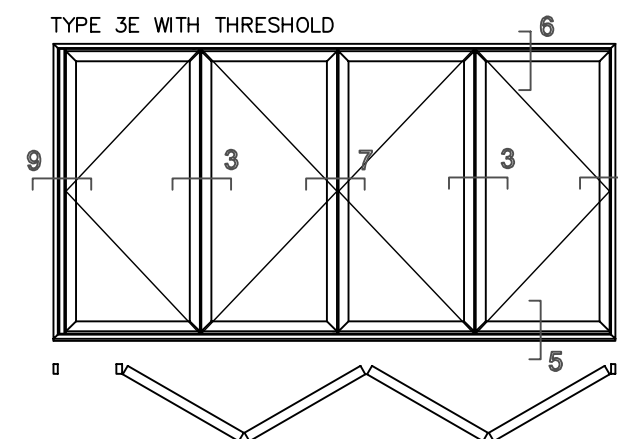
DV11		2		W
DV11		2		H
DV22		8		W/4-44.5
DV22		8		H-107
DV32		1		H-89
DV5x		8		W/4-43.5
DV5x		2		H-73
DV57		8		W/4-153.5
DV57		8		H-250
DV60		2		W-61
VG52		2		W-87
VG52		4		H-87
VG53		2		W-82

GLASS SIZES 4X	W/4- 163.5
	H - 226

IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

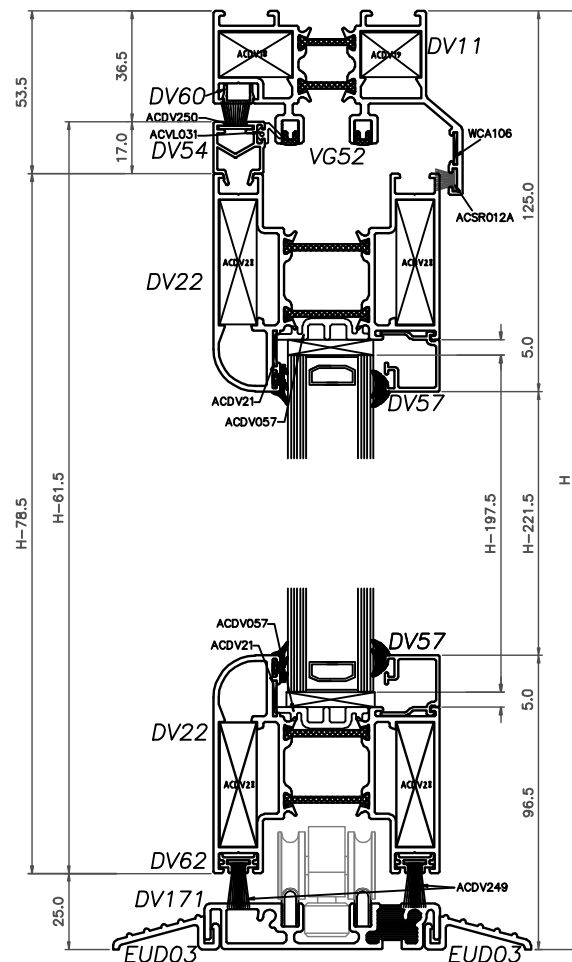
ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-73)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV243	2	END CAP FOR DV32/DV37
ACDV250	8 x (W/4-43.5)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	2	CYLINDER COVER
ACMX309	1	SPINDLE
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229



Do Not Scale From This Drawing

Type 4E With Low Threshold - Open Out



PROFILE CUTTING SCHEDULE

DV11	1		W
DV11	2		H-3
DV22	8		W/4-29
DV22	8		H-78.5
DV54	4		W/4-29
DV56	1		H-61.5
DV56	1		H-78.5
DV5x	8		W/4-138
DV5x	8		H-221.5
DV60	1		W-61
DV62	8		W/4-29
DV171	1		W-87
EUD03	1		W-87
EUD03	1		W-121
VG52	2		H-87
VG52	4		H-87
VG53	2		W-82

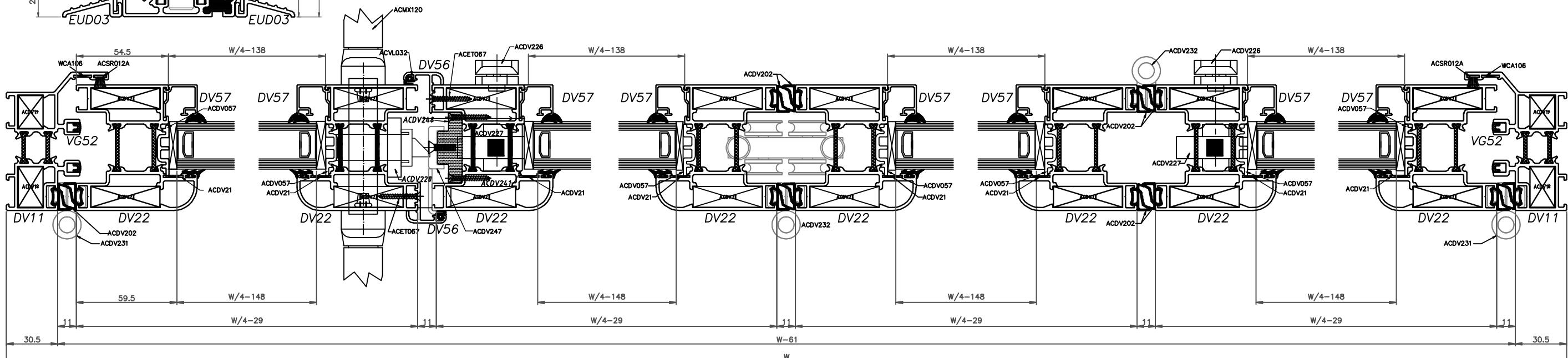
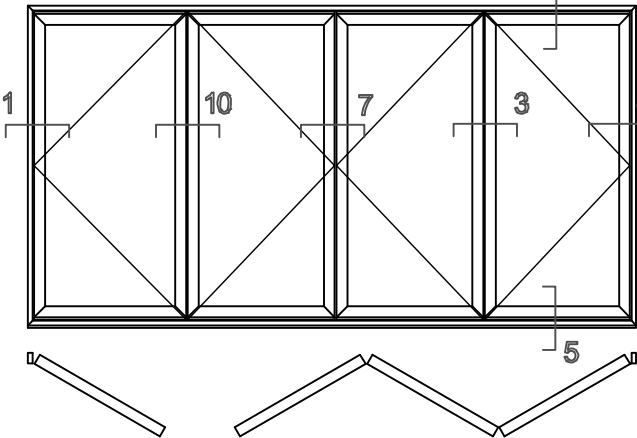
GLASS SIZES	4X	W/4-148
		H-197.5

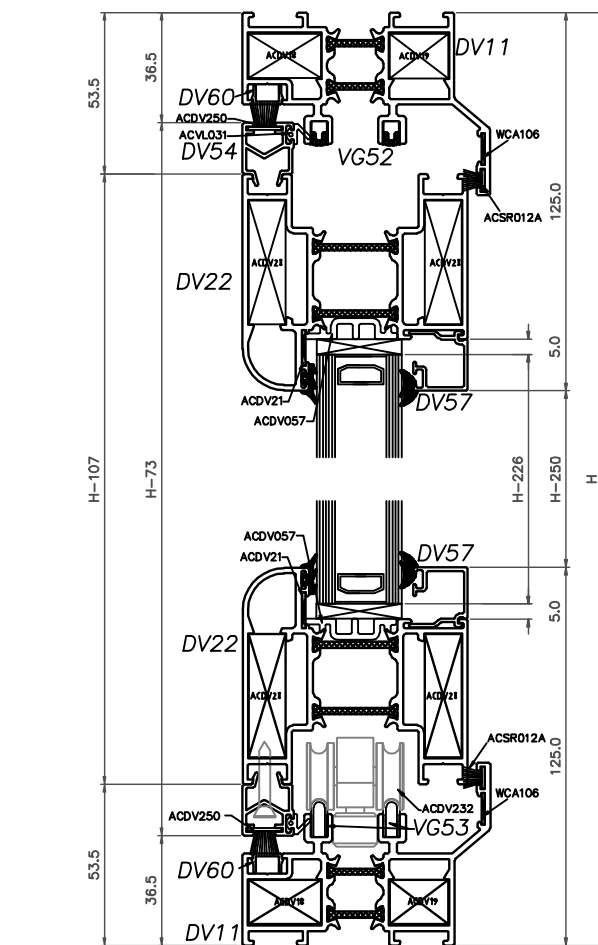
IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	13	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV239	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV249	8 x (W/4-29)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	4	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACIM309	1	SPINDLE
ACIM44.2	1	40/40 CYLINDER
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229

TYPE 4E WITH LOW THRESHOLD





PROFILE CUTTING SCHEDULE

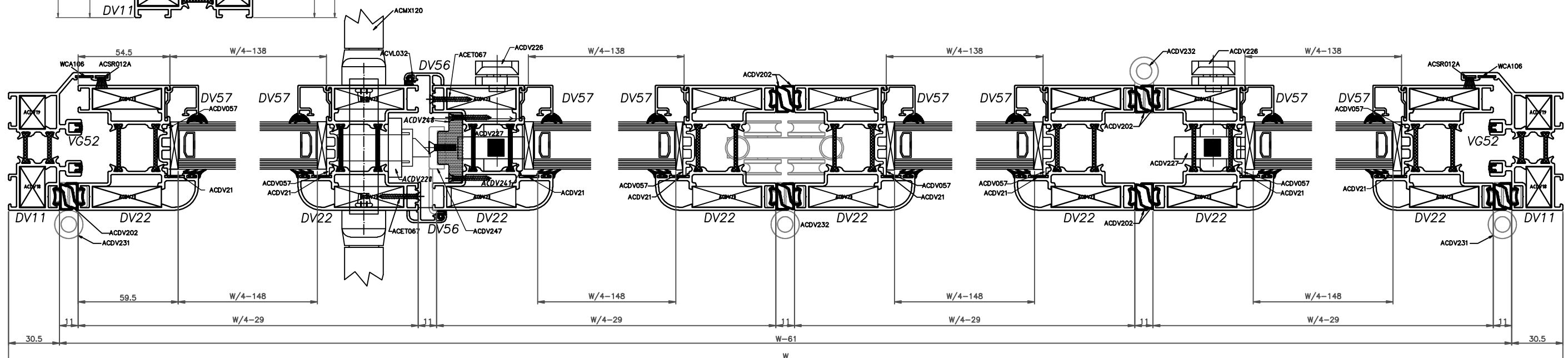
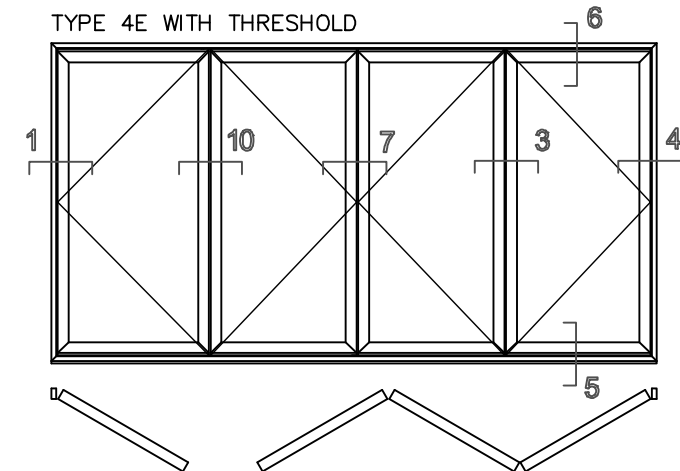
DV11		2		W
DV11		2		H
DV22		8		W/4-29
DV22		8		H-107
DV54		8		W/4-29
DV56		1		H-107
DV56		1		H-73
DV5x		8		W/4-138
DV5x		8		H-250
DV60		2		W-61
VG52		2		W-87
VG52		4		H-87
VG53		2		W-82

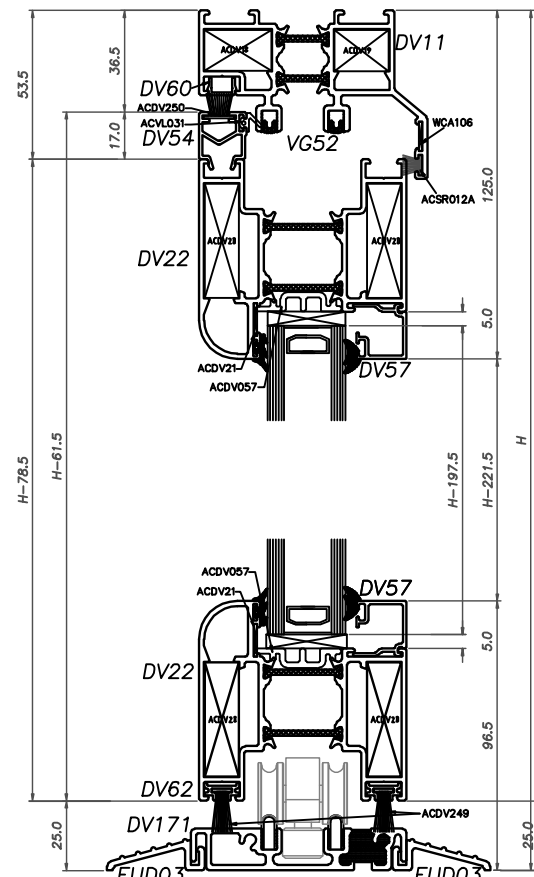
GLASS SIZES 4X	W/4- 148
	H - 226

IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	12 x (H-73)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	13	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV250	8 x (W/4-29)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	4	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACIM309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229





PROFILE CUTTING SCHEDULE

DV11		1		W
DV11		2		H-3
DV22		8		W/4-52.5
DV22		8		H-78.5
DV32		2		H-73.5
DV54		4		W/4-52.5
DV5x		8		W/4-161.5
DV5x		8		H-221.5
DV68		2		W-61
DV62		8		W/4-52.5
DV171		1		W-87
EUD03		1		W-87
EUD03		1		W-121
VG52		2		W-87
VG52		4		H-87
VG53		2		W-82

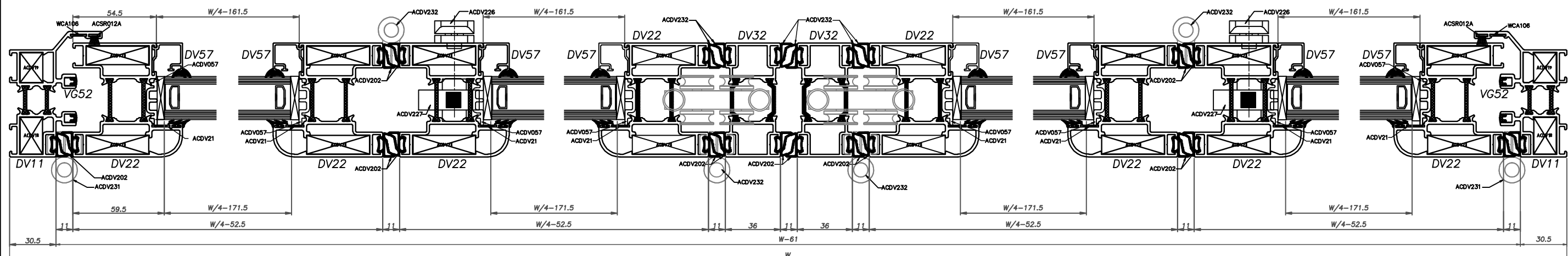
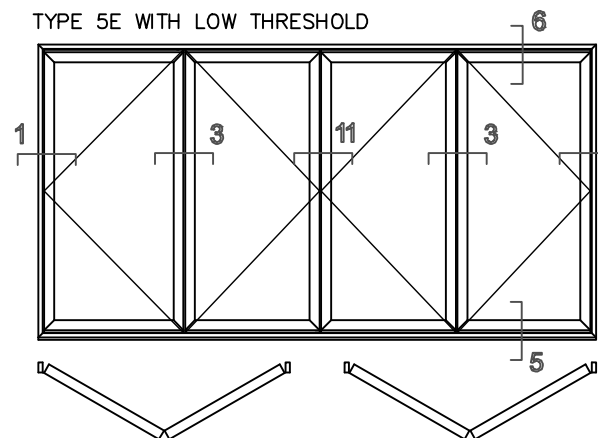
GLASS SIZES 4X	W/4- 171.5
	H - 197.5

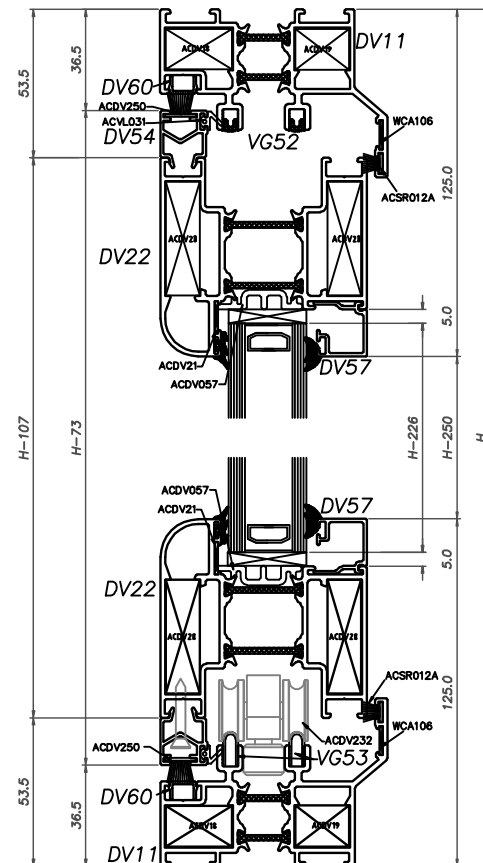
IMPORTANT NOTE:

Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV239	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV242	2	END CAP FOR DV32/DV17
ACDV243	2	END CAP FOR DV32/DV11
ACDV249	8 x (W-4-S2.5)	BRUSH PILE
ACDV657	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	2	CYLINDER COVER
ACMX309	1	SPINDLE
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229





PROFILE CUTTING SCHEDULE

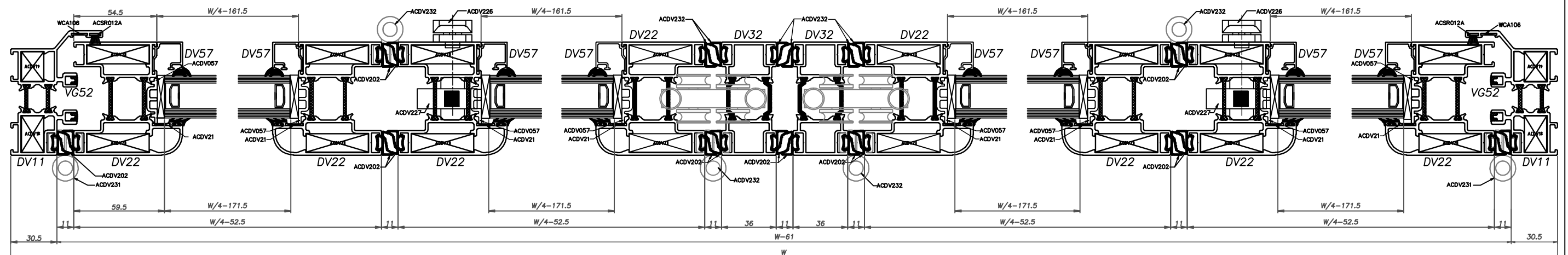
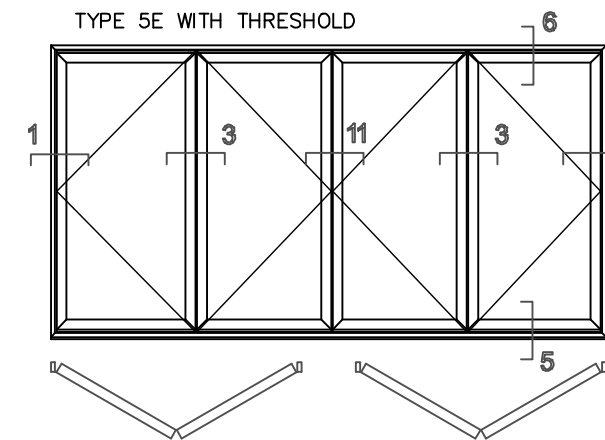
DV11	2	W
DV11	2	H
DV22	8	W/4-52.5
DV22	8	H-107
DV32	2	H-89
DV54	8	W/4-52.5
DV55	1	W-61
DV5x	8	W/4-161.5
DV5x	8	H-250
VG52	2	W-87
VG52	4	H-87
VG53	2	W-82

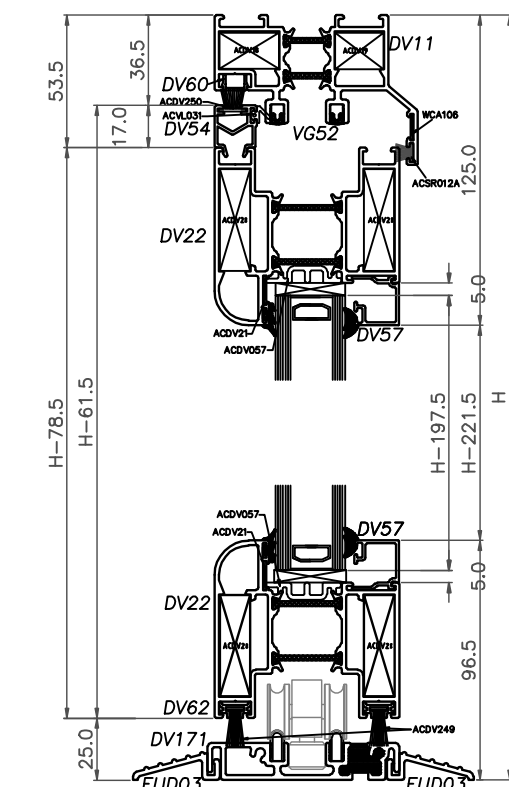
GLASS SIZES	4X	W/4-171.5
		H-226

IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-73)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV243	4	END CAP FOR DV32/DV11
ACDV250	8 x (W/4-52.5)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	2	CYLINDER COVER
ACMX309	1	SPINDLE
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229





PROFILE CUTTING SCHEDULE

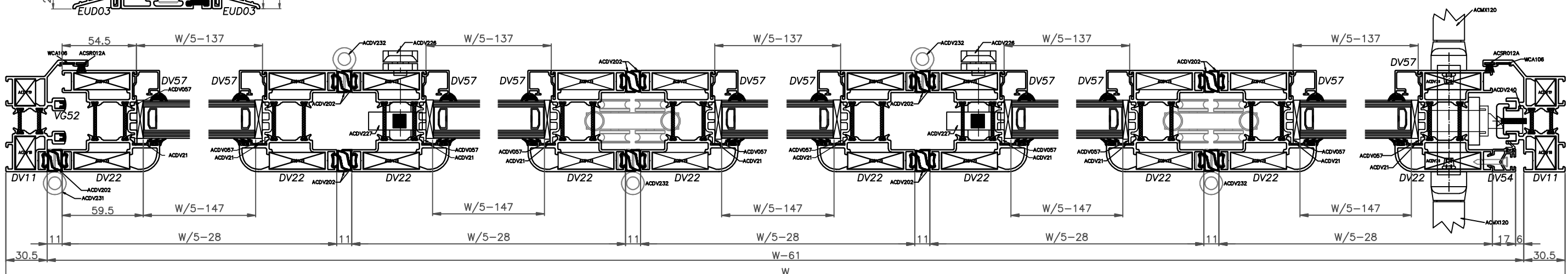
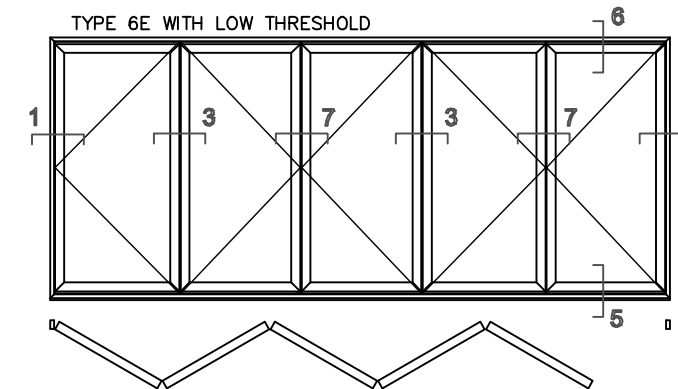
DV11	1	W
DV11	2	H-3
DV22	10	W/5-28
DV22	10	H-78.5
DV54	1	H-61.5
DV54	1	W/5-11
DV54	4	W/5-28
DV5x	10	W/5-137
DV5x	10	H-221.5
DV60	2	W-61
DV171	1	W-87
EUD03	1	W-87
EUD03	1	W-121
VG52	2	W-87
VG52	4	H-87
VG53	2	W-82

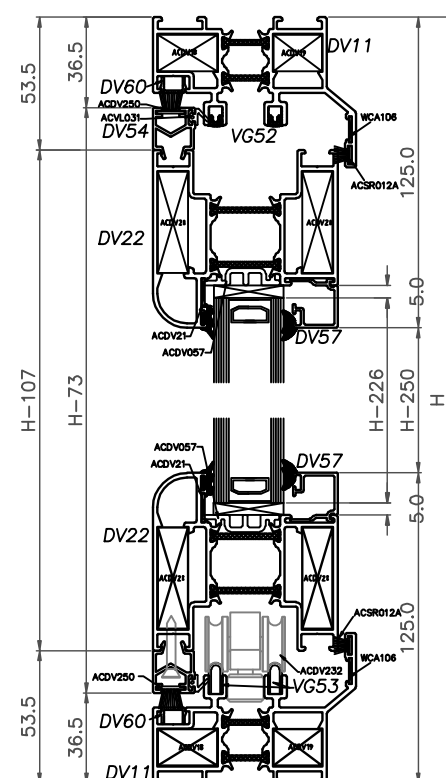
GLASS SIZES	5X	W/5-147
		H-197.5

IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	40	CLEAT FOR DV22
ACDV21	20	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV239	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV249	10 x (W/5-28)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	4	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACIM309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229





PROFILE CUTTING SCHEDULE

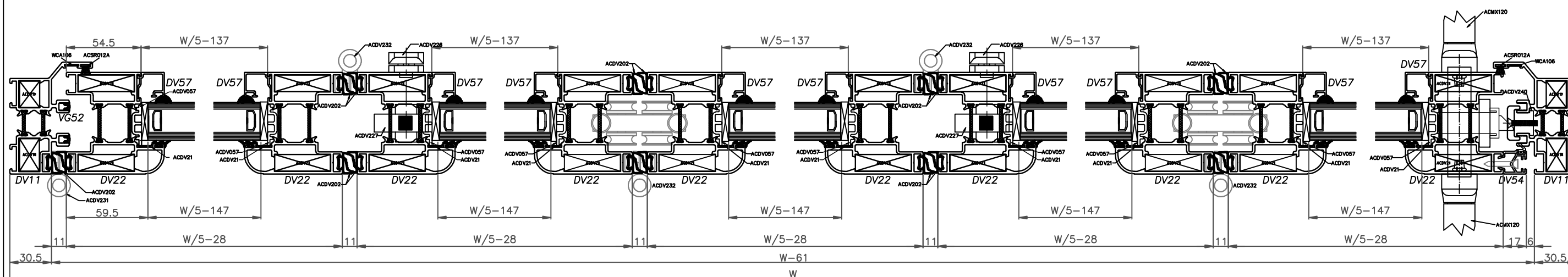
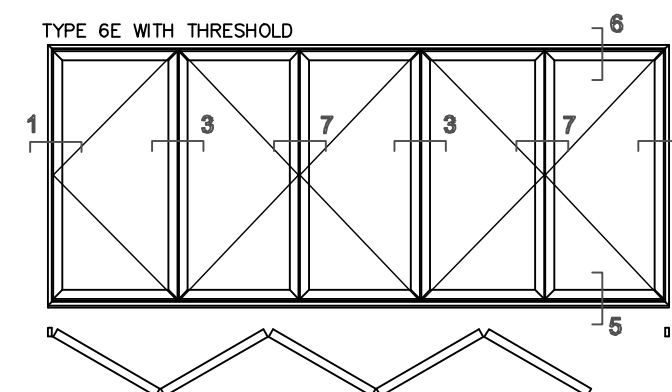
PROFILE SORTING SCHEDULE			
DV11		2	W
DV11		2	H
DV22		10	W/5-28
DV22		10	H-107
DV54		1	H-73
DV54		2	W/5-11
DV54		8	W/5-28
DV60		2	W-61
DV5x		10	W/5-137
DV5x		10	H-250
VG52		2	W-87
VG52		4	H-87
VG53		2	W-87

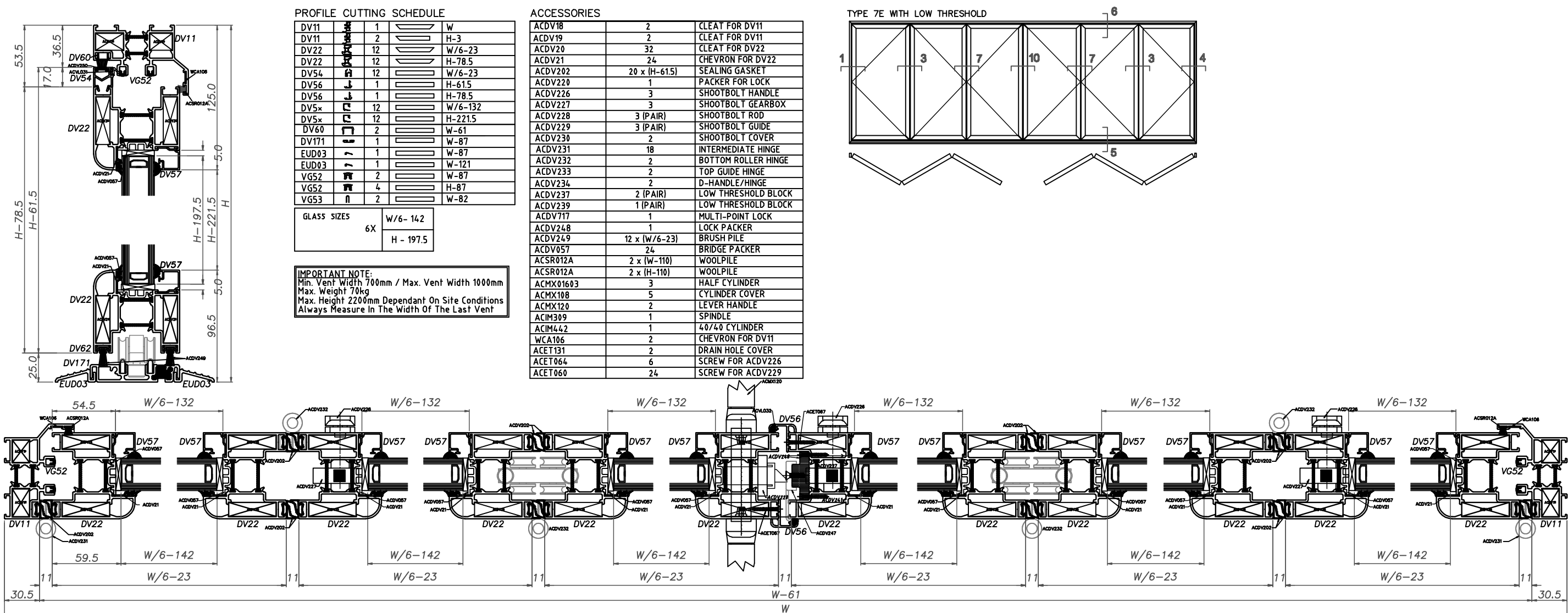
GLASS SIZES 5X	W/5- 147
	H - 226

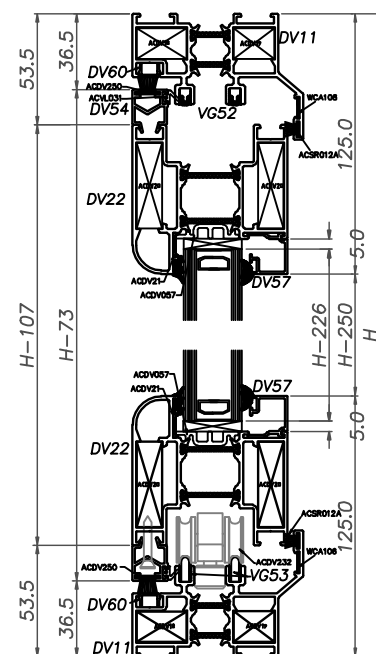
IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	20	CHEVRON FOR DV22
ACDV202	20 x (H-73)	SEALING GASKET
ACDV228	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV250	10 x (W/5-20)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	4	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACIM309	1	SPINDLE
ACIM44.2	1	4.0/4.0 CYLINDER
WC4106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229







PROFILE CUTTING SCHEDULE

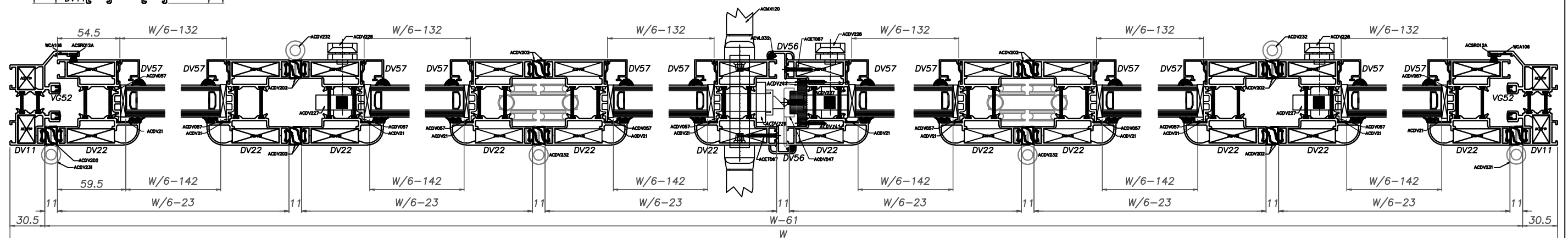
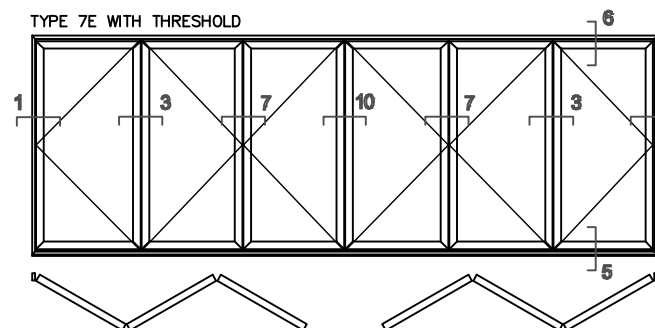
DV11	2	W
DV11	2	H
DV22	12	W/6-23
DV22	12	H-107
DV54	12	W/6-23
DV56	1	H-107
DV56	1	H-73
DV5x	12	W/6-132
DV5x	12	H-250
DV60	2	W-61
VG52	2	H-87
VG52	4	H-87
VG53	2	W-82

GLASS SIZES	6X	W/6-142
		H-226

IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependent On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	48	CLEAT FOR DV22
ACDV21	24	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV228	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	3 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	2 (PAIR)	LOW THRESHOLD BLOCK
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV250	6 x (W/6-23)	BRUSH PILE
ACDV057	24	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	3	HALF CYLINDER
ACMX108	5	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACIM309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	6	SCREW FOR ACDV226
ACET060	24	SCREW FOR ACDV229



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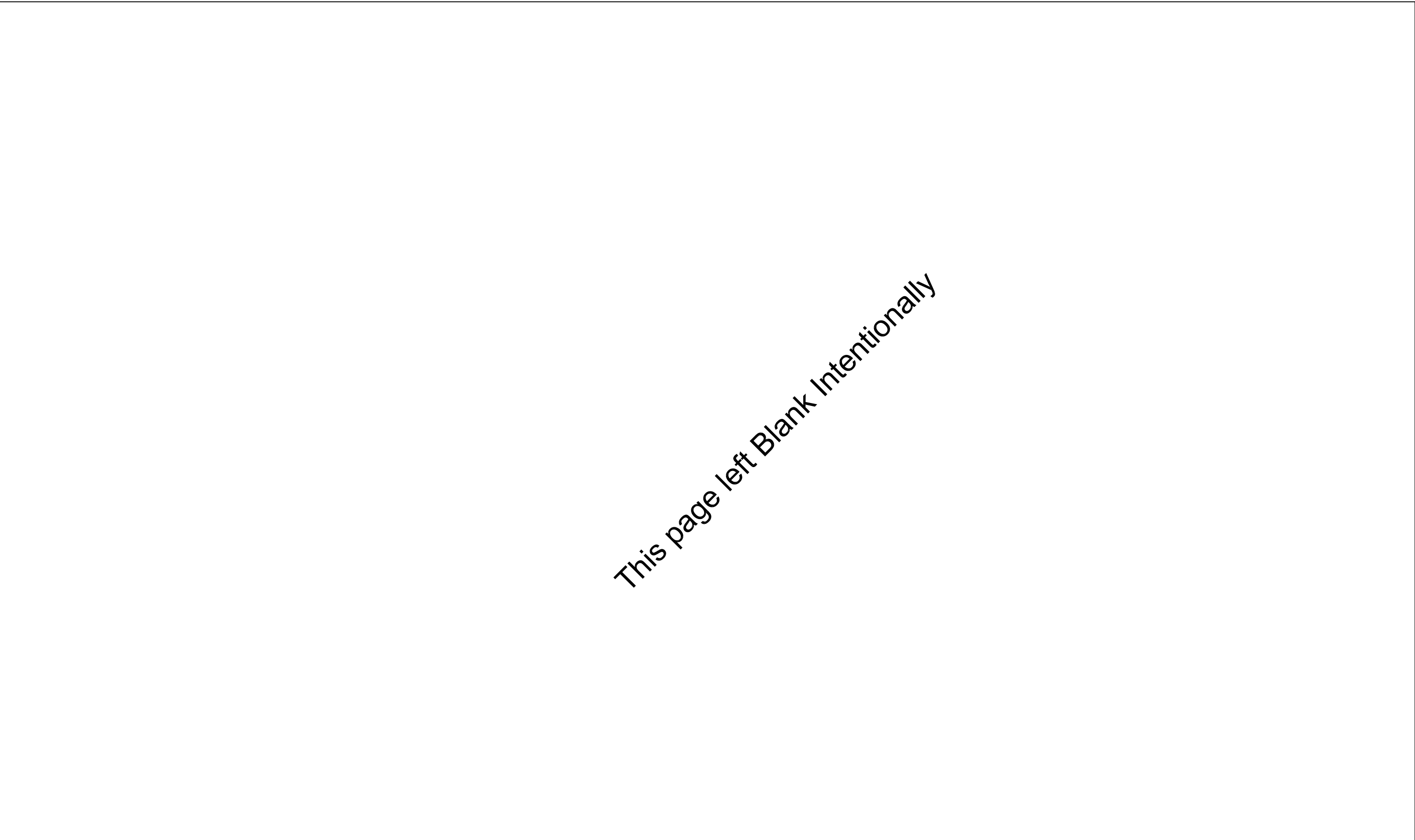
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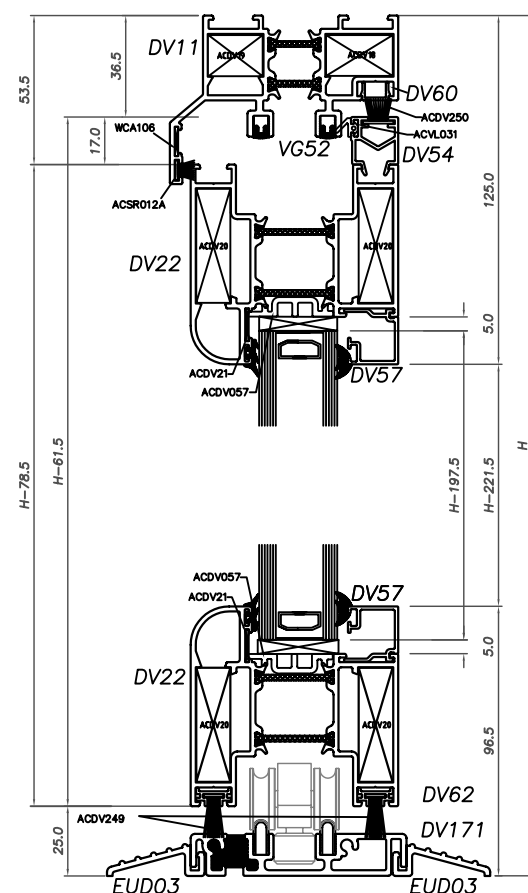
Visofold Panorama



Construction Drawing Drawing Number: fDV-01-00

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PROFILE CUTTING SCHEDULE

DV11	1		W
DV11	2		H-3
DV22	6		W/3-50.5
DV22	6		H-78.5
DV32	1		H-73.5
DV54	3		W/3-50.5
DV56	1		H-61.5
DV56	1		H-78.5
DV5x	12		W/3-160
DV5x	12		H-221.5
DV60	1		W - 61
DV62	6		W/3-50.5
DV171	1		W-87
EUD03	1		W-87
EUD03	1		W-121
VG52	4		H-87
VG52	2		W-61.5
VG53	2		W-82

GLASS SIZES 3 X	W/3 - 170
	H - 197.5

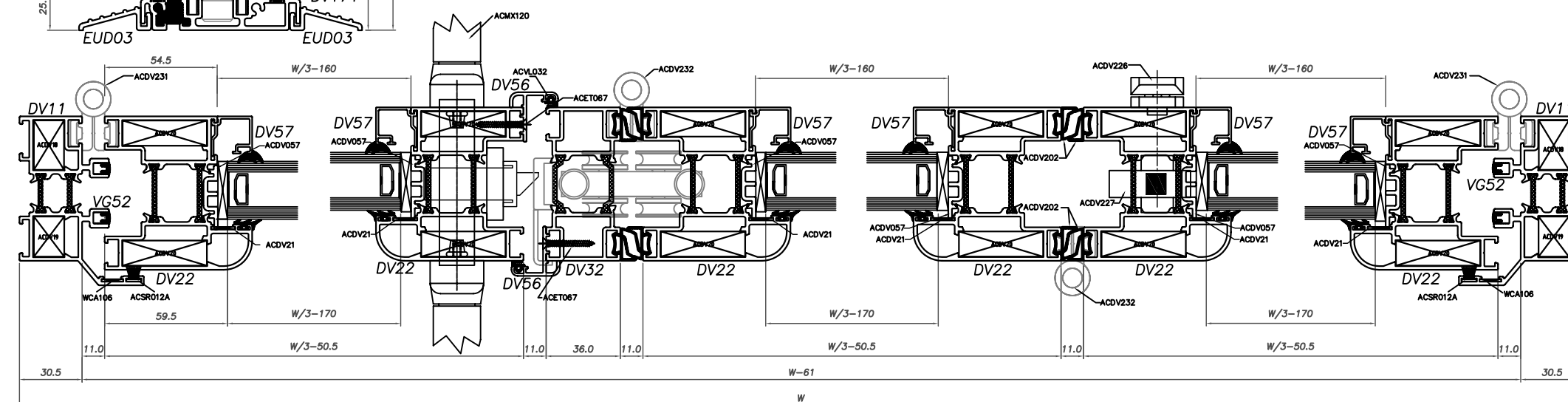
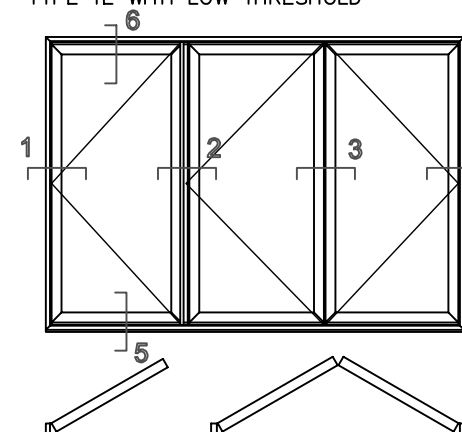
IMPORTANT NOTE:

IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

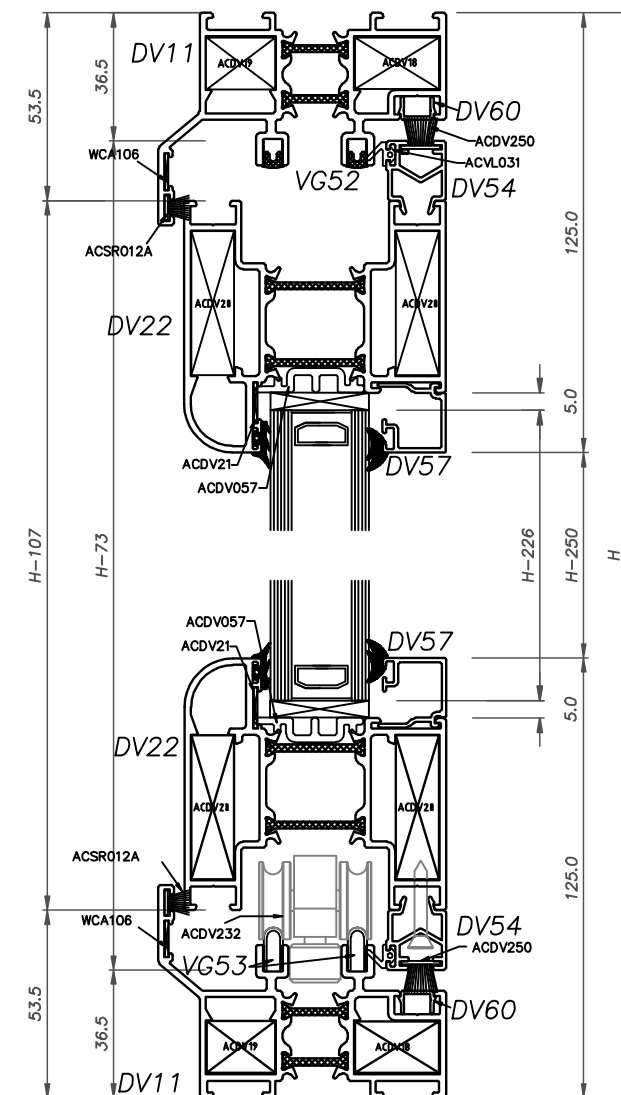
ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	24	CLEAT FOR DV22
ACDV21	12	CHEVRON FOR DV22
ACDV202	12 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	13	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV239	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV242	1	END CAP FOR DV32/DV17
ACDV243	1	END CAP FOR DV32/DV17
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV249	6 x (W/3-50.5)	BRUSH PILE
ACDV057	12	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	1	HALF CYLINDER
ACMX108	3	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACMX309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	2	SCREW FOR ACDV226
ACET060	8	SCREW FOR ACDV229

TYPE 1E WITH LOW THRESHOLD



Do Not Scale From This Drawing



PROFILE CUTTING SCHEDULE

DV11		2		W
DV11		2		H
DV22		6		W/3-50.5
DV22		6		H-107
DV32		1		H-89
DV54		6		W/3-50.5
DV56		1		H-73
DV56		1		H-107
DV5x		6		W/3-160
DV5x		6		H-250
VG52		2		W-87
VG52		4		H-87
VG53		2		W-82
DV60		2		W-61

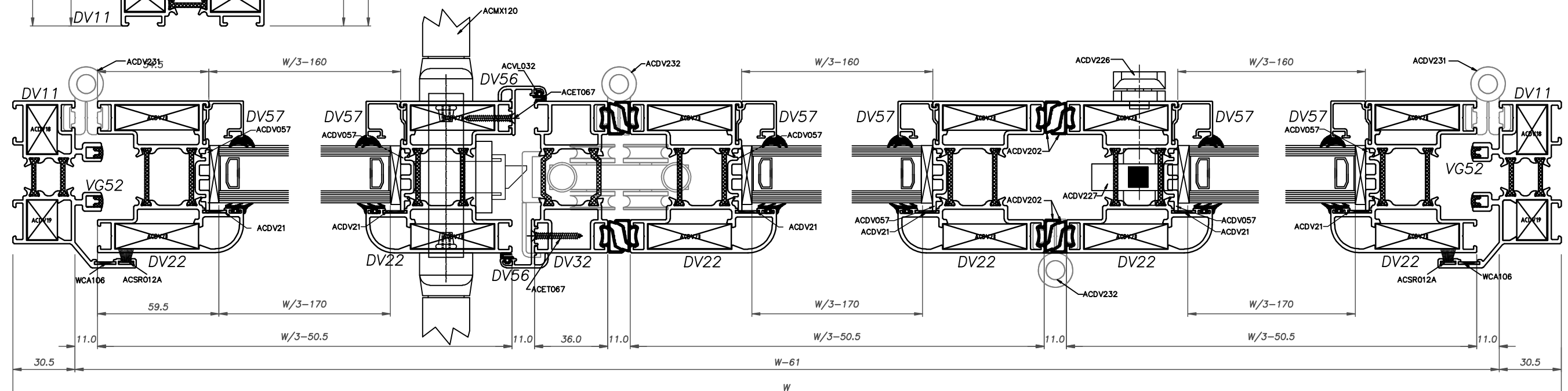
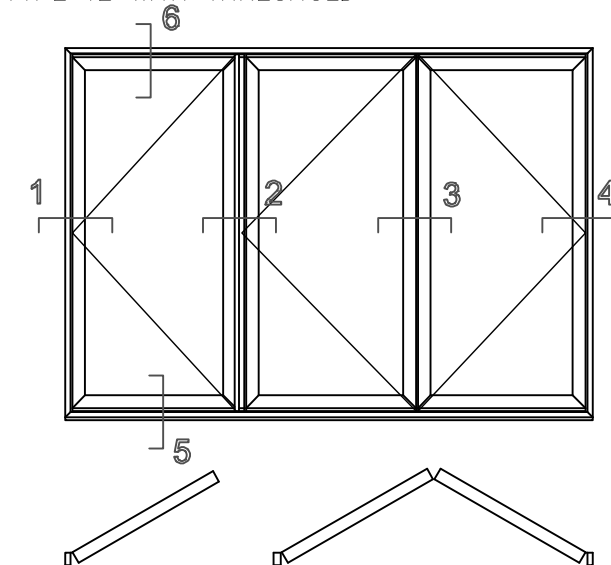
GLASS SIZES 3 X	W/3 - 170
	H - 226

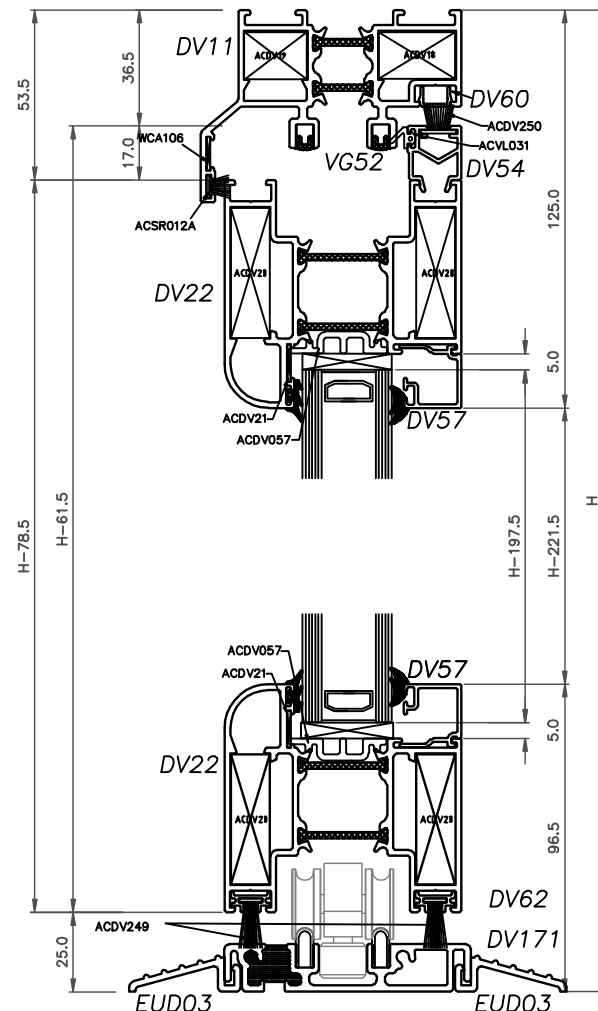
IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	24	CLEAT FOR DV22
ACDV21	12	CHEVRON FOR DV22
ACDV202	12 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT RODS
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	13	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV243	2	END CAP FOR DV32/DV31
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACET250	3 X (W/3-50.5)	BRUSH PILE
ACDV057	12	BRIDGE PACKERS
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	1	HALF CYLINDER
ACMX108	3	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACMX309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	2	SCREW FOR ACDV226
ACET060	8	SCREW FOR ACDV229

TYPE 1E WITH THRESHOLD





PROFILE CUTTING SCHEDULE

DV11	1	W
DV11	2	H-3
DV22	6	W/3-39
DV22	6	H-78.5
DV54	2	W/3-39
DV54	1	W/3-36.5
DV54	1	H-61.5
DV5x	6	W/3-148
DV57	6	H-221.5
DV60	1	W - 61
DV62	6	W/3-39
DV171	1	W-87
EUD03	1	W-87
EUD03	1	W-121
VG52	2	W-87
VG52	4	H-58.5
VG53	2	W-82

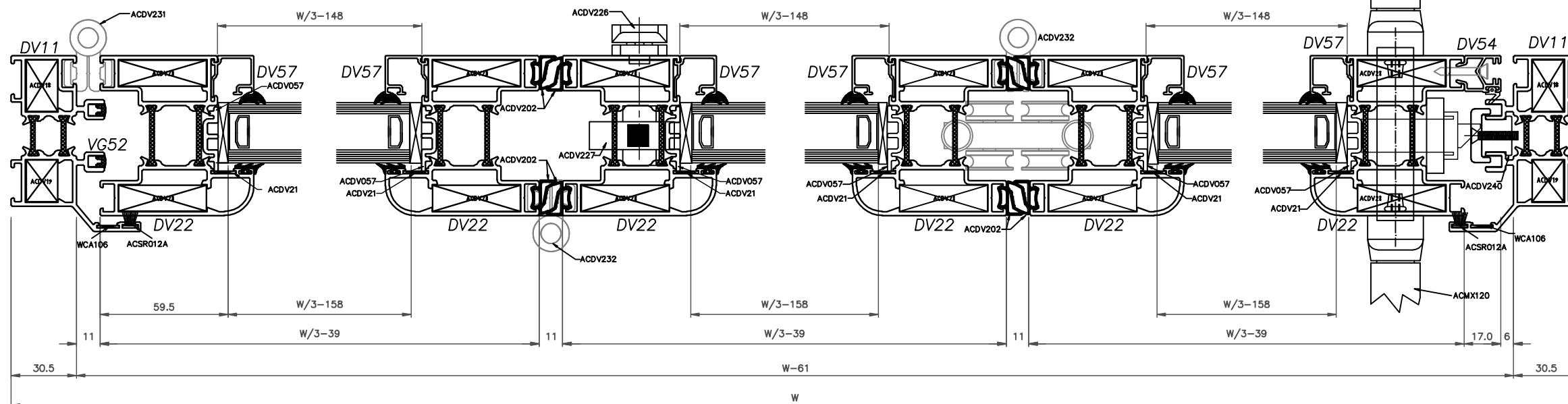
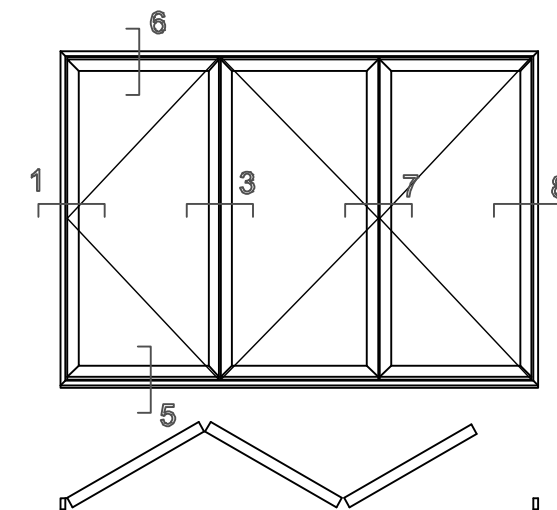
GLASS SIZES	W/3 - 158
3 X	H - 197.5

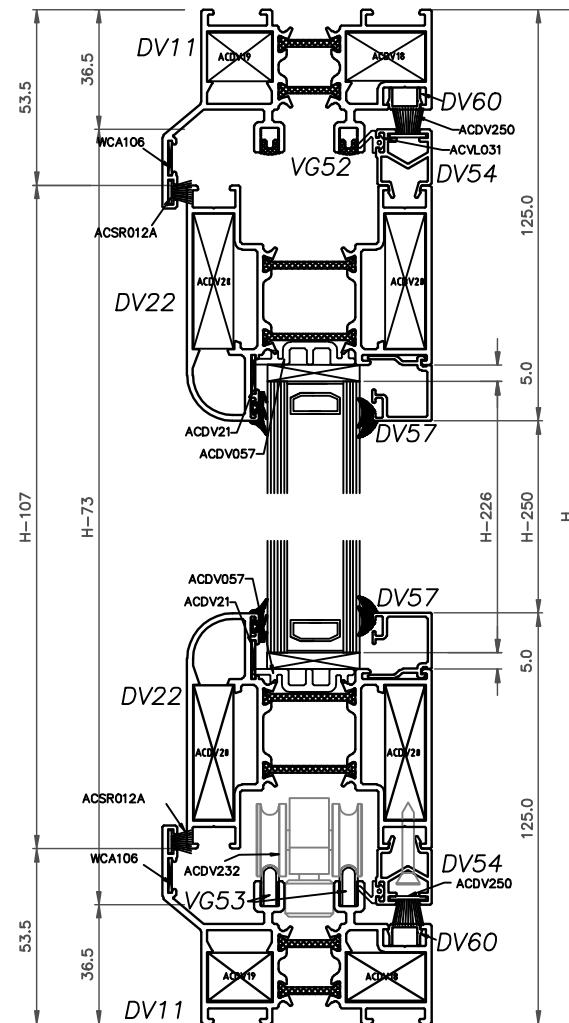
IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	24	CLEAT FOR DV22
ACDV21	12	CHEVRON FOR DV22
ACDV202	12 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	9	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV239	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV249	6 x (W/3-39)	BRUSH PILE
ACDV857	12	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	1	HALF CYLINDER
ACMX108	3	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACIM309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	2	SCREW FOR ACDV226
ACET060	8	SCREW FOR ACDV229

TYPE 2E WITH LOW THRESHOLD





PROFILE CUTTING SCHEDULE

DV11		2		W
DV11		2		H
DV22		6		W/3-39
DV22		6		H-107
DV54		4		W/3-39
DV54		2		W/3-39
DV54		1		H-73
DV60		2		W-61
DV5x		6		W/3-148
DV5x		6		H-250
VG52		2		W-87
VG52		4		H-87
VG53		2		W-82

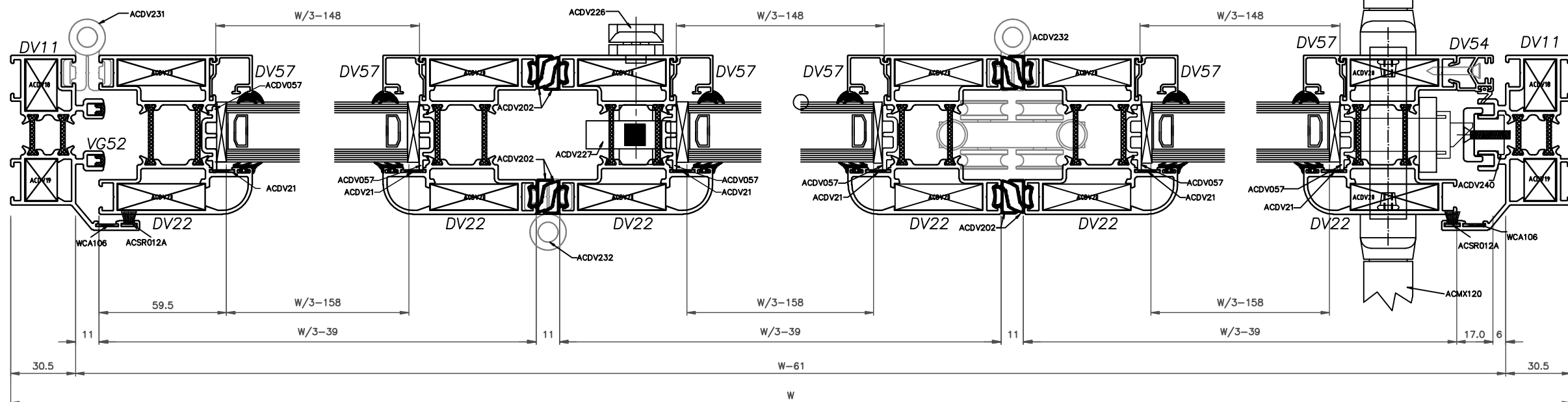
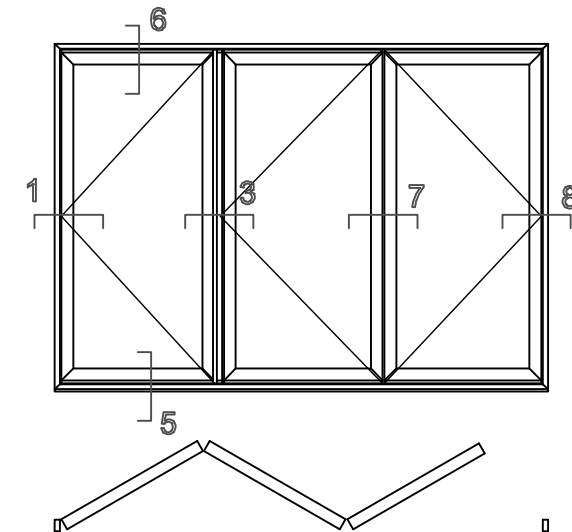
GLASS SIZES	3 X	W/3 - 158
		H - 226

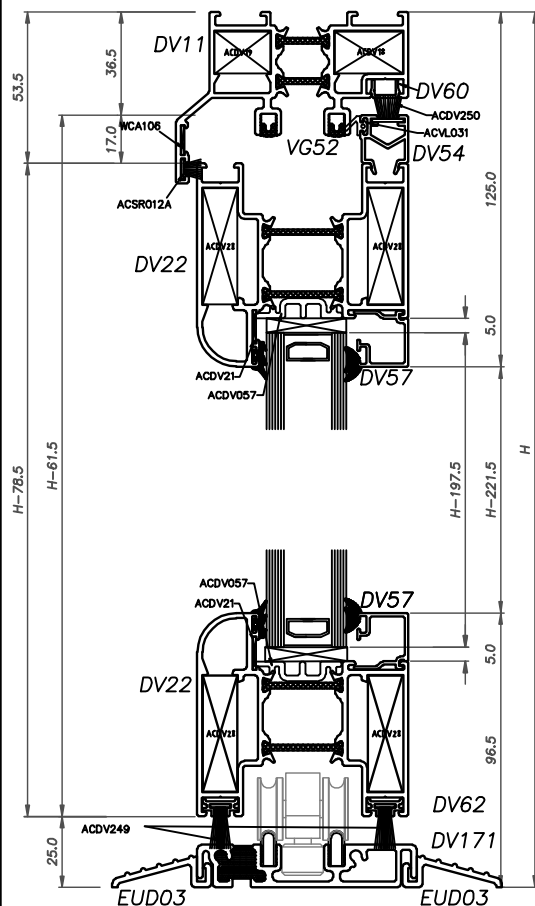
IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	24	CLEAT FOR DV22
ACDV21	12	CHEVRON FOR DV22
ACDV202	12 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	9	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV250	6 x (W/3-39)	BRUSH PILE
ACDV057	12	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	1	HALF CYLINDER
ACMX108	3	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACMX309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	2	SCREW FOR ACDV226
ACET060	8	SCREW FOR ACDV229

TYPE 2E WITH THRESHOLD





PROFILE CUTTING SCHEDULE

DV11	1	W
DV11	2	H-3
DV22	8	W/4-43.5
DV22	8	H-78.5
DV32	1	H-73.5
DV54	4	W/4-43.5
DV54	2	H-107
DV5x	8	W/4-153.5
DV5x	8	H-221.5
DV60	1	W-61
DV62	8	W/4-43.5
DV171	1	W-87
EUD03	1	W-87
EUD03	1	W-121
VG52	2	W-87
VG52	4	H-51.5
VG53	2	W-82

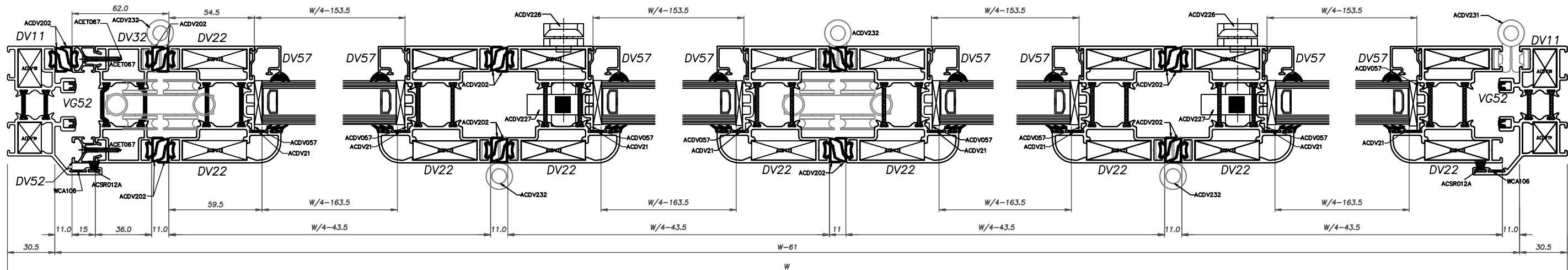
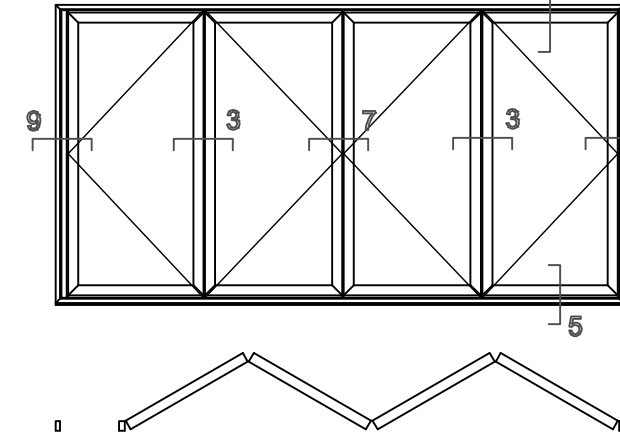
GLASS SIZES	4X	W/4-163.5
		H-197.5

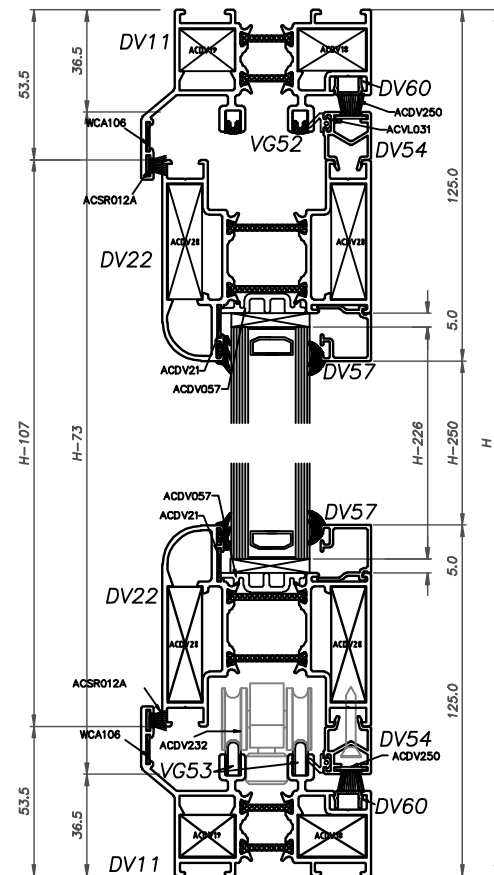
IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV239	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV242	1	END CAP FOR DV32/DV171
ACDV243	1	END CAP FOR DV32/DV11
ACDV249	8 x (W/4-43.5)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	2	CYLINDER COVER
ACMX309	1	SPINDLE
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET664	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229

TYPE 3E WITH LOW THRESHOLD





PROFILE CUTTING SCHEDULE

DV11	2	W
DV11	2	H
DV22	8	W/4-43.5
DV22	8	H-107
DV32	1	H-89
DV57	8	W/4-43.5
DV57	2	H-73
DV57	8	W/4-153.5
DV57	8	H-250
VG52	2	W-87
VG52	4	H-87
VG53	2	W-82
DV60	1	W-61

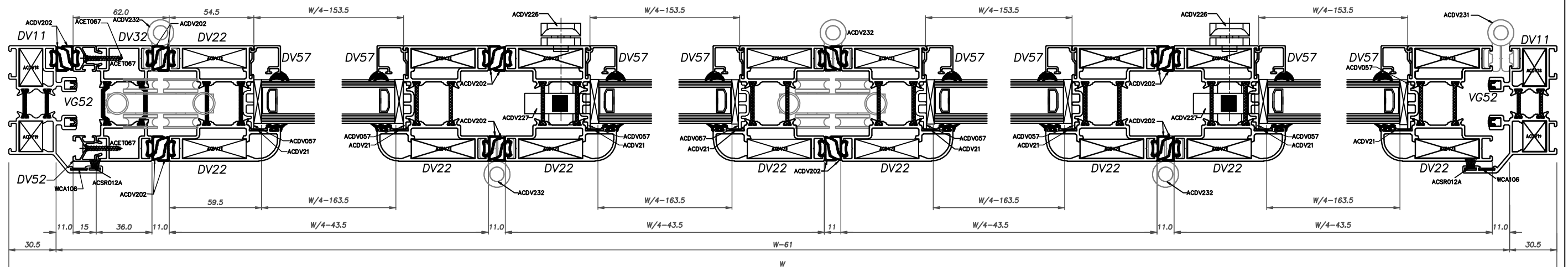
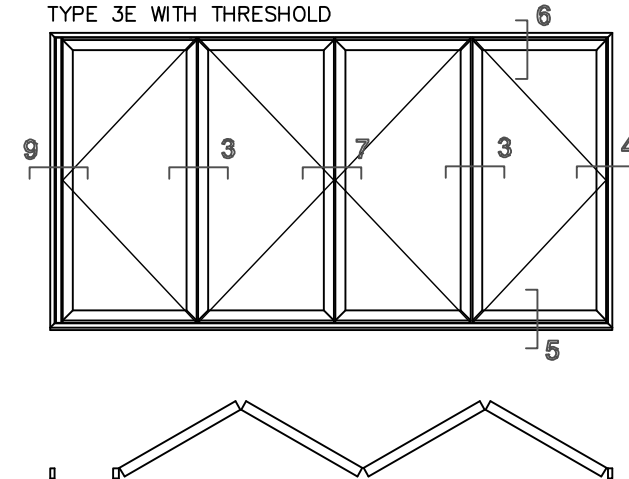
GLASS SIZES	W/4-163.5
4X	H-226

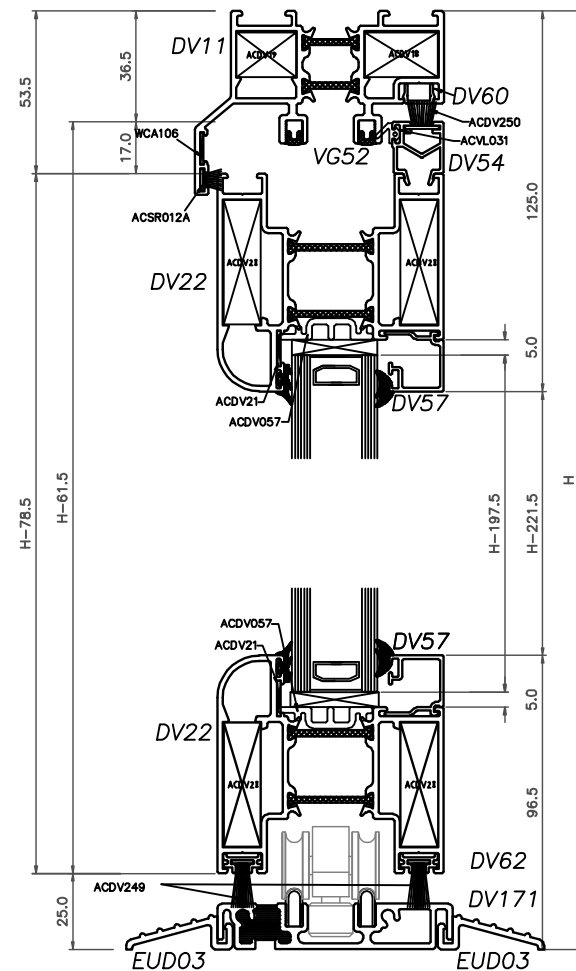
IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-73)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV243	2	END CAP FOR DV32/DV11
ACDV250	8 x (W/4-43.5)	BRUSH PILE
ACDV57	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	2	CYLINDER COVER
ACMX309	1	SPINDLE
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229

TYPE 3E WITH THRESHOLD





PROFILE CUTTING SCHEDULE

DV11	W	1	
DV11	H-3	2	
DV22	W/4-29	8	
DV22	H-78.5	8	
DV54	W/4-29	4	
DV56	H-61.5	1	
DV56	H-78.5	1	
DV5x	W/4-138	8	
DV5x	H-221.5	8	
DV62	W/4-29	8	
DV171	W-87	1	
EUD83	W-87	1	
EUD83	W-121	1	
VG52	W-87	2	
VG52	H-87	4	
VG53	W-82	2	
DV60	W-31	1	

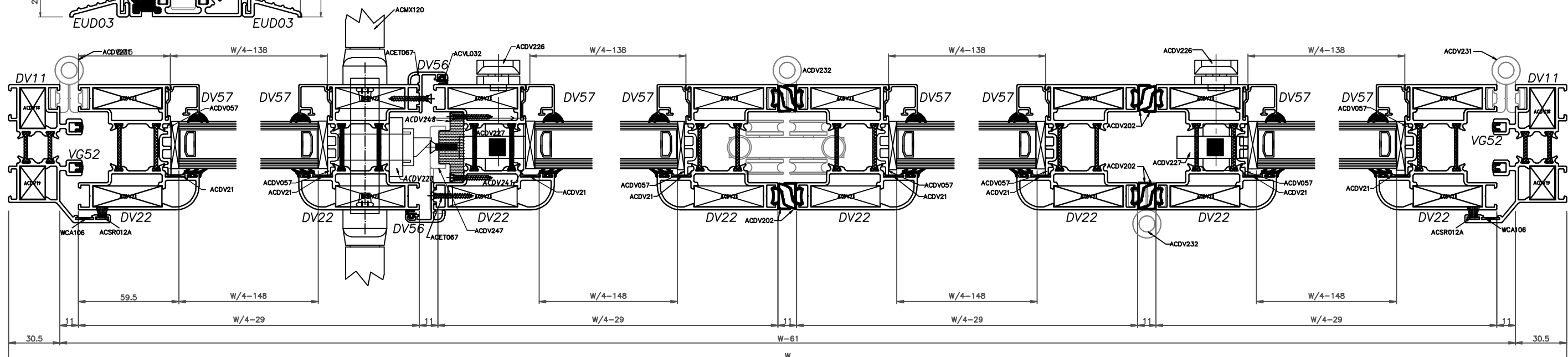
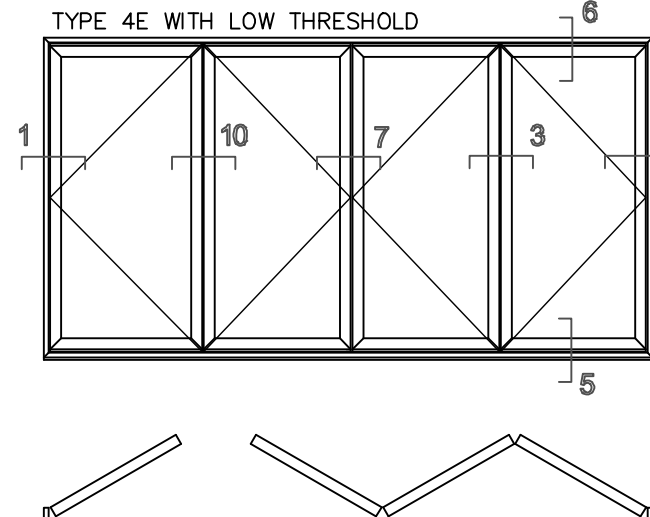
GLASS SIZES 4X	W/4- 148
	H - 197.5

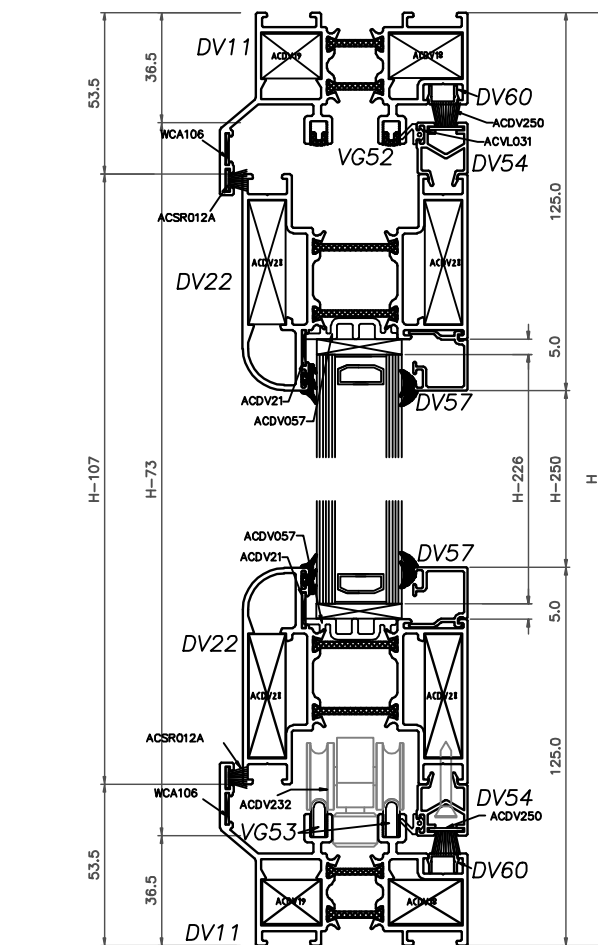
IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18		2	CLEAT FOR DV11
ACDV19		2	CLEAT FOR DV11
ACDV20		32	CLEAT FOR DV22
ACDV21		16	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)		SEALING GASKET
ACDV220		1	PACKER FOR LOCK
ACDV226		2	SHOOTBOLT HANDLE
ACDV227		2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)		SHOOTBOLT ROD
ACDV229	2 (PAIR)		SHOOTBOLT GUIDE
ACDV230		1	SHOOTBOLT COVER
ACDV231		13	INTERMEDIATE HINGE
ACDV232		1	BOTTOM ROLLER HINGE
ACDV233		1	TOP GUIDE HINGE
ACDV234		1	D-HANDLE/HINGE
ACDV237	4 (PAIRS)		HINGE INFILL BLOCKS
ACDV239	1 (PAIR)		LOW THRESHOLD BLOCK
ACDV717		1	MULTI-POINT LOCK
ACDV248		1	LOCK PACKER
ACDV249	8 x (W/4-29)		BRUSH PILE
ACDV57		16	BRIDGE PACKER
ACSR012A	2 x (W-110)		WOOLPILE
ACSR012A	2 x (H-110)		WOOLPILE
ACMX01603		2	HALF CYLINDER
ACMX108		4	CYLINDER COVER
ACMX120		2	LEVER HANDLE
ACIM309		1	SPINDLE
ACIM442		1	40/40 CYLINDER
WCA106		2	CHEVRON FOR DV11
ACET131		2	DRAIN HOLE COVER
ACET064		4	SCREW FOR ACDV226
ACET060		16	SCREW FOR ACDV229

TYPE 4E WITH LOW THRESHOLD





PROFILE CUTTING SCHEDULE

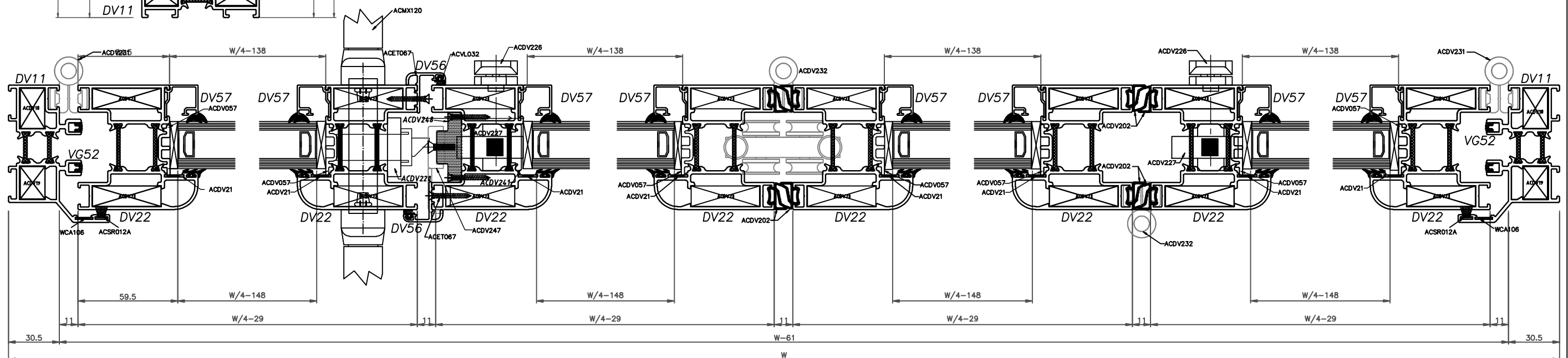
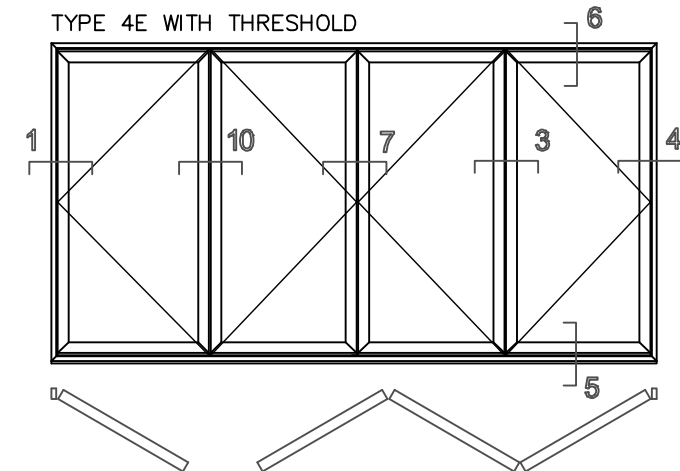
DV11		2		W
DV11		2		H
DV22		8		W/4-29
DV22		8		H-107
DV54		8		W/4-29
DV55		1		W-61
DV56		1		H-107
DV56		1		H-73
DV5*		8		W/4-138
DV5*		8		H-250
VG52		2		W-87
VG52		4		H-87
VG53		2		W-82

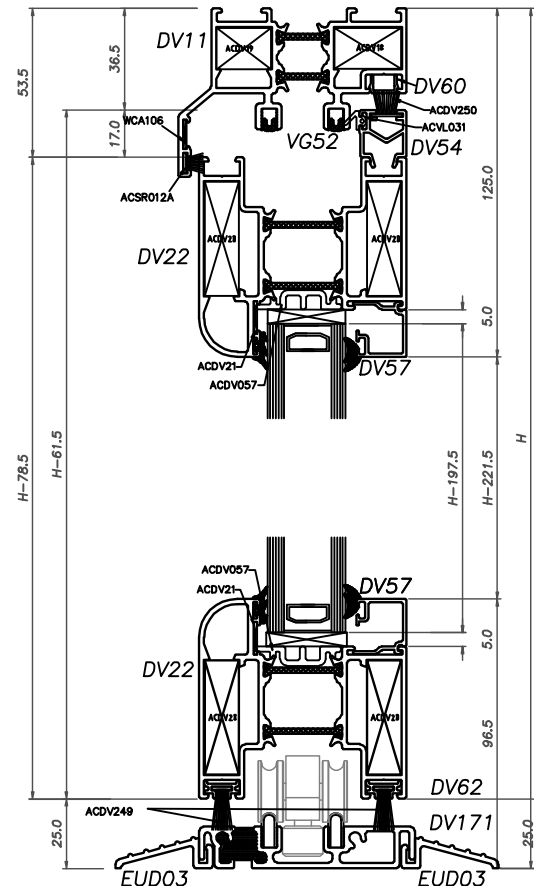
GLASS SIZES 4X	W/4- 148
	H - 226

IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	12 x (H-73)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	13	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV250	8 x (W/4-29)	BRUSH PILE
ACDV457	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	4	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACIM309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229





PROFILE CUTTING SCHEDULE

DV11	1		W
DV11	2		H-3
DV22	8		W/4-52.5
DV22	8		H-78.5
DV32	2		H-73.5
DV54	4		W/4-52.5
DV5x	8		W/4-161.5
DV5x	8		H-221.5
DV60	1		W - 61
DV62	8		W/4-52.5
DV171	1		W-87
EUD03	1		W-87
EUD03	1		W-121
VG52	2		W-87
VG52	4		H-87
VG53	2		W-82

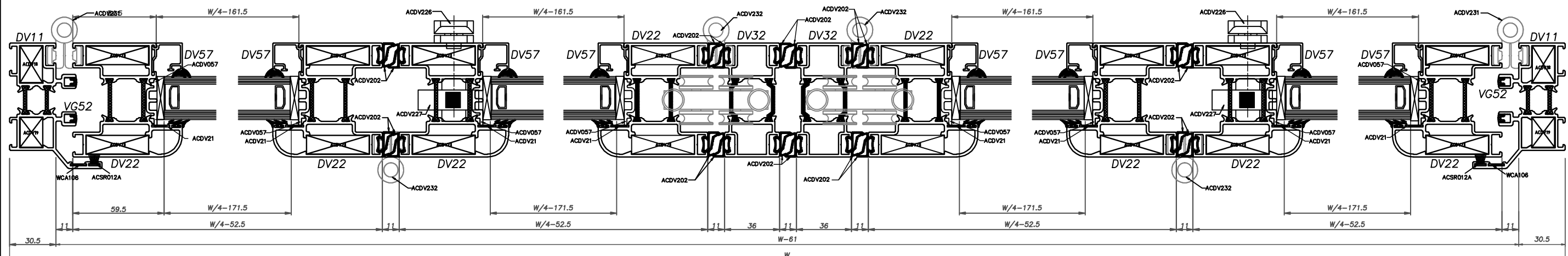
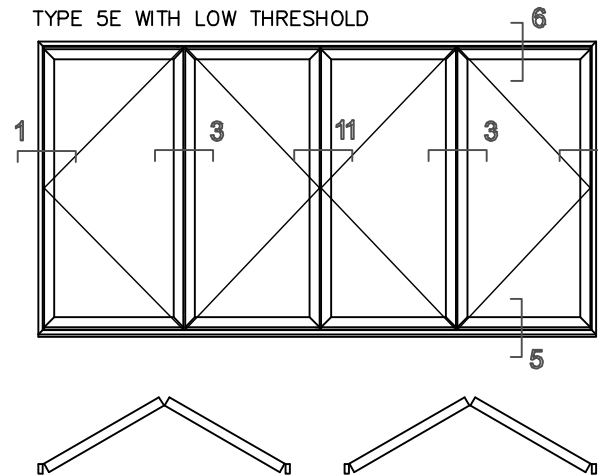
GLASS SIZES 4X	W/4- 171.5
	H - 197.5

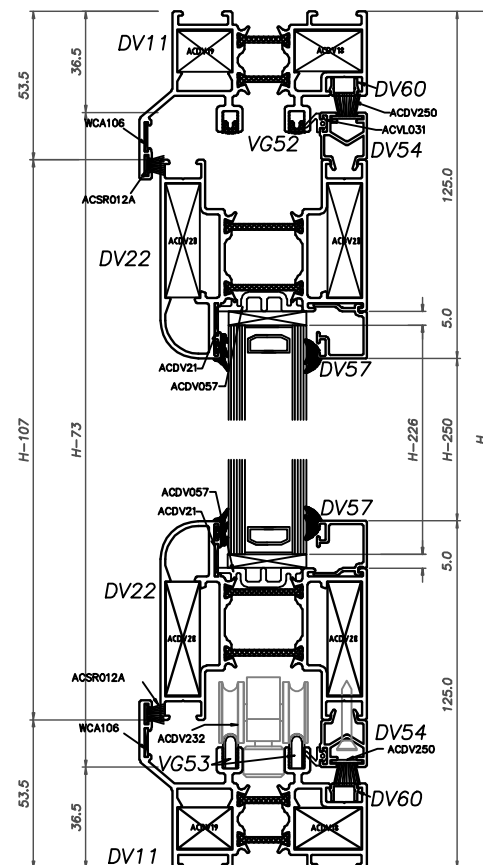
IMPORTANT NOTE:

Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

























ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	1	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV239	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV242	2	END CAP FOR DV32/DV11
ACDV243	2	END CAP FOR DV32/DV11
ACDV249	8 x (W/4-52.5)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	2	CYLINDER COVER
ACMX309	1	SPINDLE
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229





PROFILE CUTTING SCHEDULE

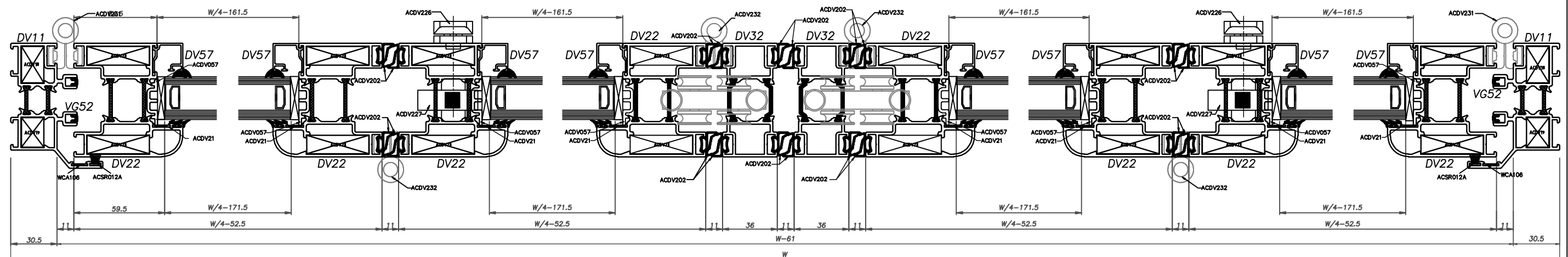
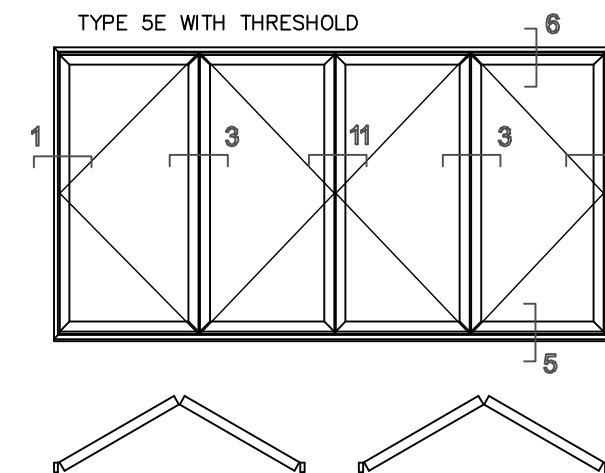
DV11		2		W
DV11		2		H
DV22		8		W/4-52.5
DV22		8		H-107
DV32		2		H-89
DV54		8		W/4-52.5
DV5x		8		W/4-161.5
DV5x		8		H-250
VG52		2		W-87
VG52		4		H-87
VG53		2		W-82
DV60		2		W-61

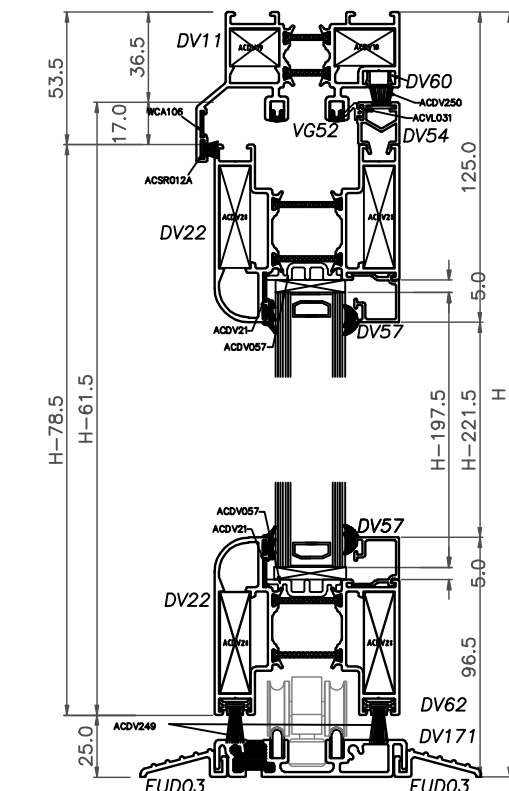
GLASS SIZES 4X	W/4- 171.5
	H - 226

IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

































ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-73)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV243	4	END CAP FOR DV32/DV11
ACDV250	8 x (w/4-52.5)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	2	CYLINDER COVER
ACMX309	1	SPINDLE
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229





PROFILE CUTTING SCHEDULE

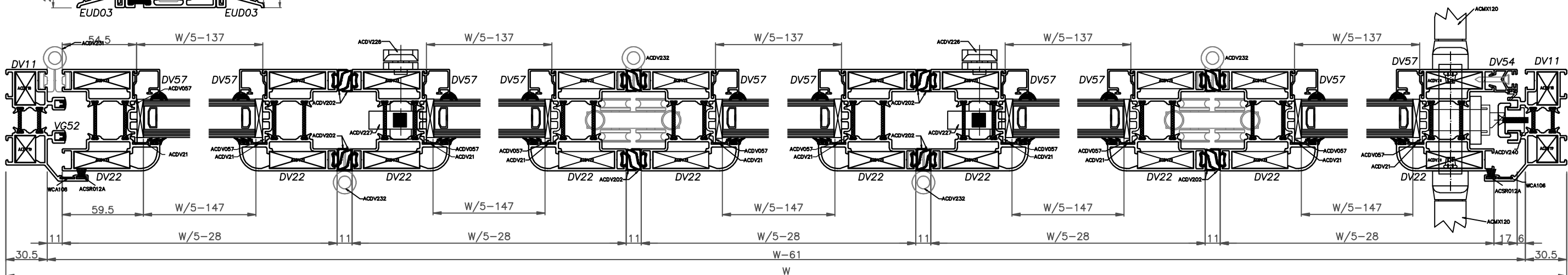
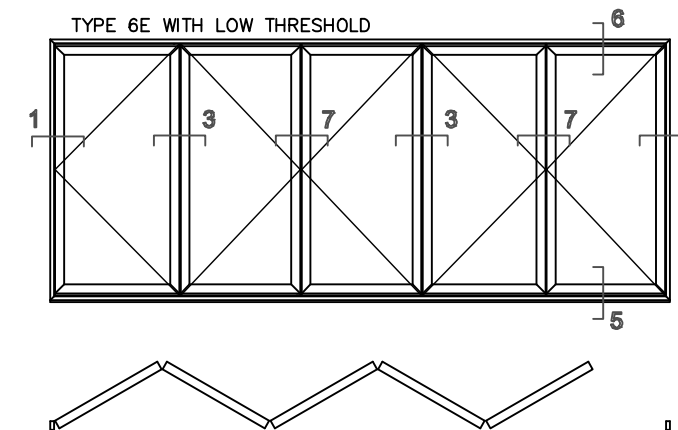
DV11		1		W
DV11		2		H-3
DV22		10		W/5-28
DV22		10		H-78.5
DV54		1		H-61.5
DV54		1		W/5-11
DV54		4		W/5-28
DV5x		10		W/5-137
DV5x		10		H-221.5
DV171		1		W-87
EUD03		1		W-87
EUD03		1		W-121
VG52		2		W-87
VG52		4		H-87
VG53		2		W-82
DV60		1		W-61

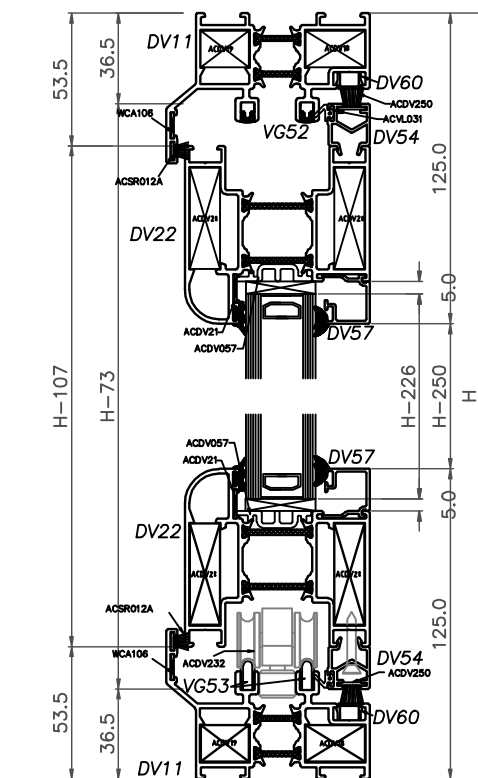
GLASS SIZES 5X	W/5- 147
	H - 197.5

IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	6.0	CLEAT FOR DV22
ACDV21	20	CHEVRON FOR DV22
ACDV202	20 x (H-615)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV239	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PAKER
ACDV249	10 x (W/5-28)	BRUSH PILE
ACDV057	16	BRIDGE PAKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	4	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACIM309	1	SPINDLE
ACIM44.2	1	40/40 CYLINDER
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229





PROFILE CUTTING SCHEDULE

DV11	2	W
DV11	2	H
DV22	10	W/5-28
DV22	10	H-107
DV54	1	H-73
DV54	2	W/5-11
DV54	8	W/5-28
DV54	10	W/5-137
DV54	10	H-250
VG52	2	W-87
VG52	4	H-87
VG53	2	W-82
DV60	2	W-61

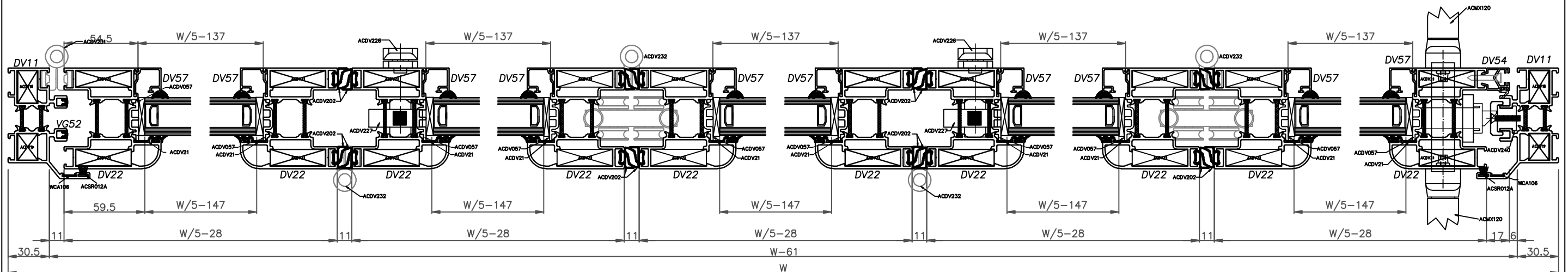
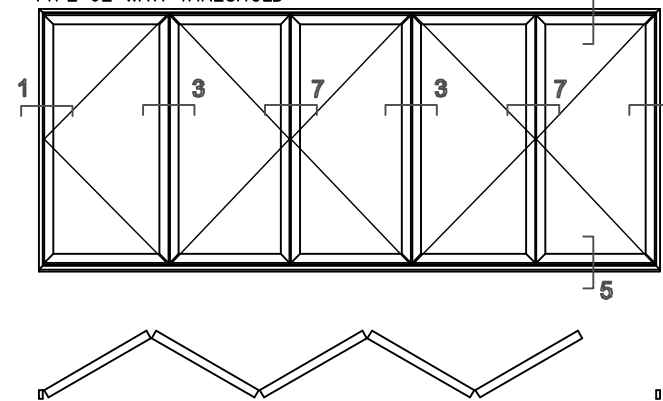
GLASS SIZES	5X	W/5-147
		H-226

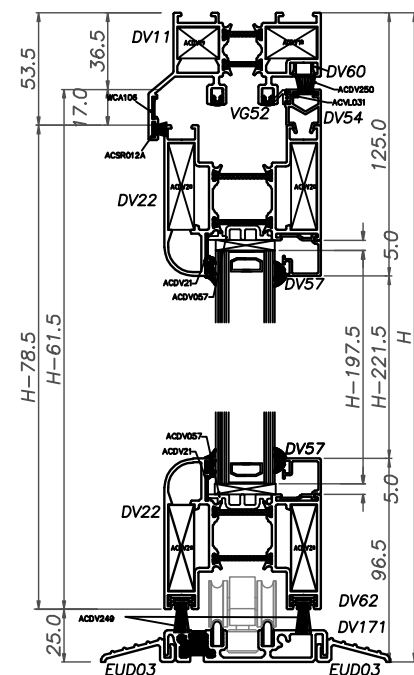
IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependant On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

















ACDV18	4	CLEAT FOR DVH
ACDV19	4	CLEAT FOR DVH
ACDV20	32	CHEVRON FOR DV22
ACDV21	20	CHEVRON FOR DV22
ACDV22	20 x (H-73)	PACKER FOR LOCK
ACDV23	1	SHOOTBOLT HANDLE
ACDV24	2	SHOOTBOLT GEARBOX
ACDV25	2 (PAIR)	SHOOTBOLT ROD
ACDV26	2 (PAIR)	SHOOTBOLT GUIDE
ACDV27	2	SHOOTBOLT COVER
ACDV28	14	INTERMEDIATE HINGE
ACDV29	14	BOTTOM ROLLER HINGE
ACDV30	2	TOP GUIDE HINGE
ACDV31	2	D-HANDLE/HINGE
ACDV32	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV33	1	MULTI-POINT LOCK
ACDV34	1	LOCK PACKER
ACDV35	10 x (W/5-28)	BRUSH PILE
ACDV36	16	BRIDGE PACKER
ACDV37	2 x (W-110)	WOOLPILE
ACDV38	2 x (H-110)	WOOLPILE
ACDV39	2	HALF CYLINDER
ACDV40	4	CYLINDER COVER
ACDV41	2	LEVER HANDLE
ACDV42	1	SPINDLE
ACDV43	1	40/40 CYLINDER
ACDV44	4	CHEVRON FOR DV11
ACDV45	2	DRAIN HOLE COVER
ACDV46	4	SCREW FOR ACDV226
ACDV47	16	SCREW FOR ACDV229

TYPE 6E WITH THRESHOLD





PROFILE CUTTING SCHEDULE

DV11	𐤃𐤅𐤁𐤏	1		W
DV11	𐤃𐤅𐤁𐤏	2		H-3
DV22	𐤃𐤅𐤁𐤏	12		W/6-23
DV22	𐤃𐤅𐤁𐤏	12		H-78.5
DV54	𐤃𐤅𐤁𐤏	12		W/6-23
DV56	𐤃𐤅𐤁𐤏	1		H-61.5
DV56	𐤃𐤅𐤁𐤏	1		H-78.5
DV5x	𐤃𐤅𐤁𐤏	12		W/6-132
DV5x	𐤃𐤅𐤁𐤏	12		H-221.5
DV171	𐤃𐤅𐤁𐤏	1		W-87
EUD03	𐤃𐤅𐤁𐤏	1		W-87
EUD03	𐤃𐤅𐤁𐤏	1		W-121
VG52	𐤃𐤅𐤁𐤏	2		W-87
VG52	𐤃𐤅𐤁𐤏	4		H-87
VG53	𐤃𐤅𐤁𐤏	2		W-82
DV60	𐤃𐤅𐤁𐤏	1		W-61

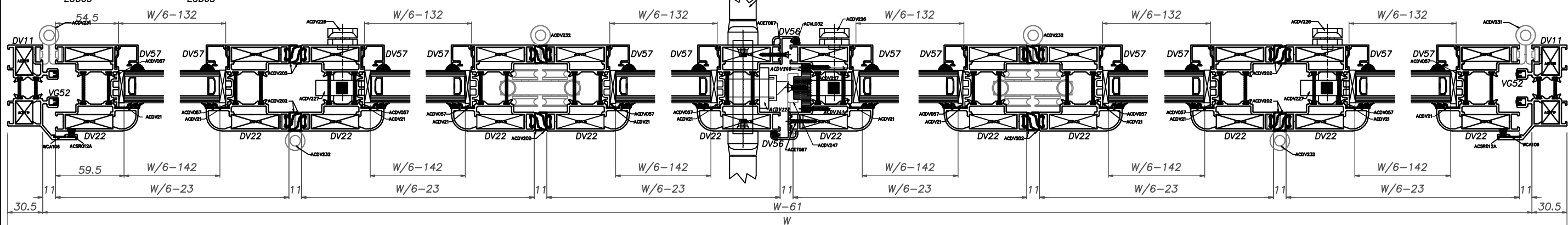
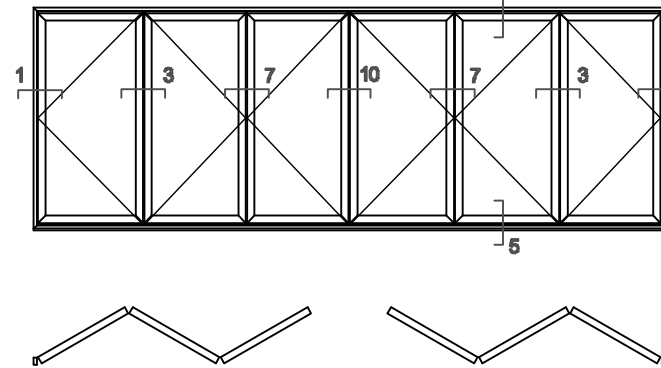
GLASS SIZES 6X	W/6- 142
	H - 197.5

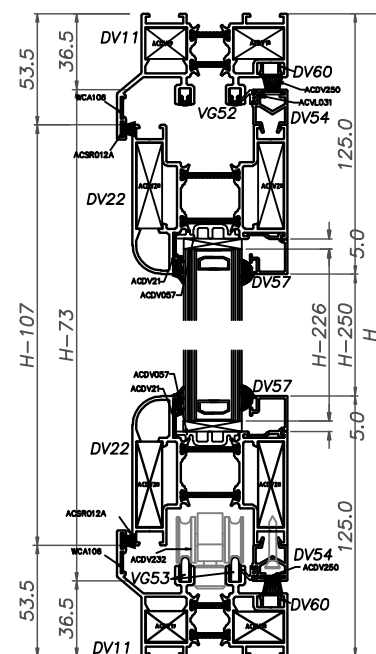
IMPORTANT NOTE:
 Min. Vent Width 700mm / Max. Vent Width 1000mm
 Max. Weight 70kg
 Max. Height 2200mm Dependant On Site Conditions
 Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18		2	CLEAT FOR DV11
ACDV19		2	CLEAT FOR DV11
ACDV20		32	CLEAT FOR DV22
ACDV21		24	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)		SEALING GASKET
ACDV220		1	PACKER FOR LOCK
ACDV226		3	SHOOTBOLT HANDLE
ACDV227		3	SHOOTBOLT GEARBOX
ACDV228	3 (PAIR)		SHOOTBOLT ROD
ACDV229	3 (PAIR)		SHOOTBOLT GUIDE
ACDV230		2	SHOOTBOLT COVER
ACDV231		18	INTERMEDIATE HINGE
ACDV232		2	BOTTOM ROLLER HINGE
ACDV233		2	TOP GUIDE HINGE
ACDV234		2	D-HANDLE/HINGE
ACDV237	2 (PAIR)		LOW THRESHOLD BLOCK
ACDV239	1 (PAIR)		LOW THRESHOLD BLOCK
ACDV717		1	MULTI-POINT LOCK
ACDV248		1	LOCK PACKER
ACDV249	12 x (W/6-23)		BRUSH PILE
ACDV057		24	BRIDGE PACKER
ACSR012A	2 x (W-110)		WOOLPILE
ACSR012A	2 x (H-110)		WOOLPILE
ACMX01603		3	HALF CYLINDER
ACMX108		5	CYLINDER COVER
ACMX120		2	LEVER HANDLE
ACIM309		1	SPINDLE
ACIM442		1	40/40 CYLINDER
WCA106		2	CHEVRON FOR DV11
ACET131		2	DRAIN HOLE COVER
ACET064		6	SCREW FOR ACDV226
ACET060		24	SCREW FOR ACDV229

TYPE 7E WITH LOW THRESHOLD





PROFILE CUTTING SCHEDULE

DV11	2	W
DV11	2	H
DV22	12	W/6-23
DV22	12	H-107
DV54	12	W/6-23
DV56	1	H-107
DV56	1	H-73
DV5x	12	W/6-132
DV5x	12	H-250
VG52	2	W-87
VG52	4	H-87
VG53	2	W-82
DV60	2	W-61

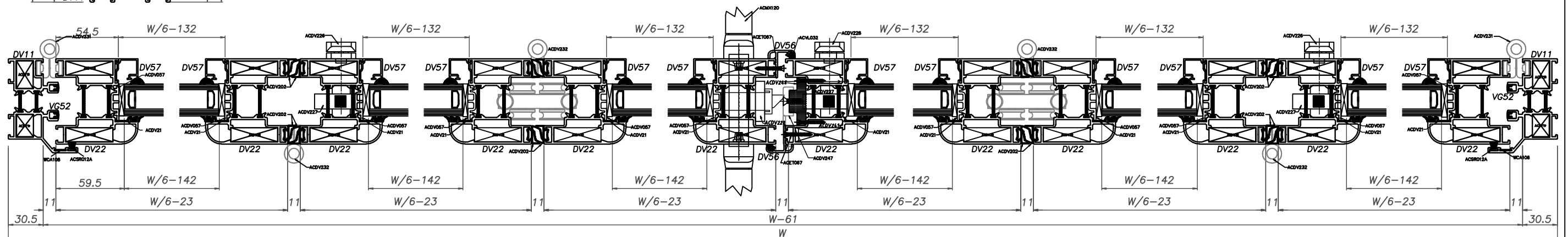
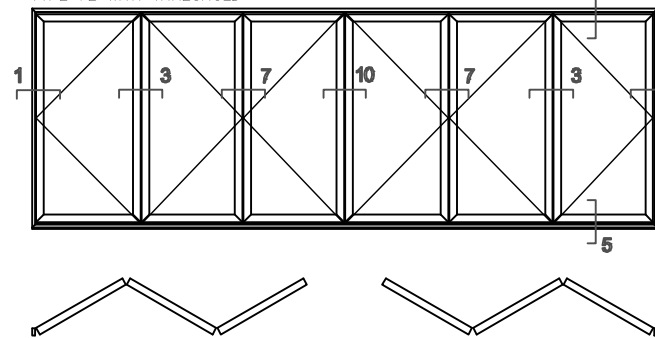
GLASS SIZES	6X	W/6-142
		H-226

IMPORTANT NOTE:
Min. Vent Width 700mm / Max. Vent Width 1000mm
Max. Weight 70kg
Max. Height 2200mm Dependent On Site Conditions
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	48	CLEAT FOR DV22
ACDV21	24	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV228	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	3 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	2 (PAIR)	LOW THRESHOLD BLOCK
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV250	6 x (W/6-23)	BRUSH PILE
ACDV057	24	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	3	HALF CYLINDER
ACMX108	5	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACIM309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	6	SCREW FOR ACDV226
ACET060	24	SCREW FOR ACDV229

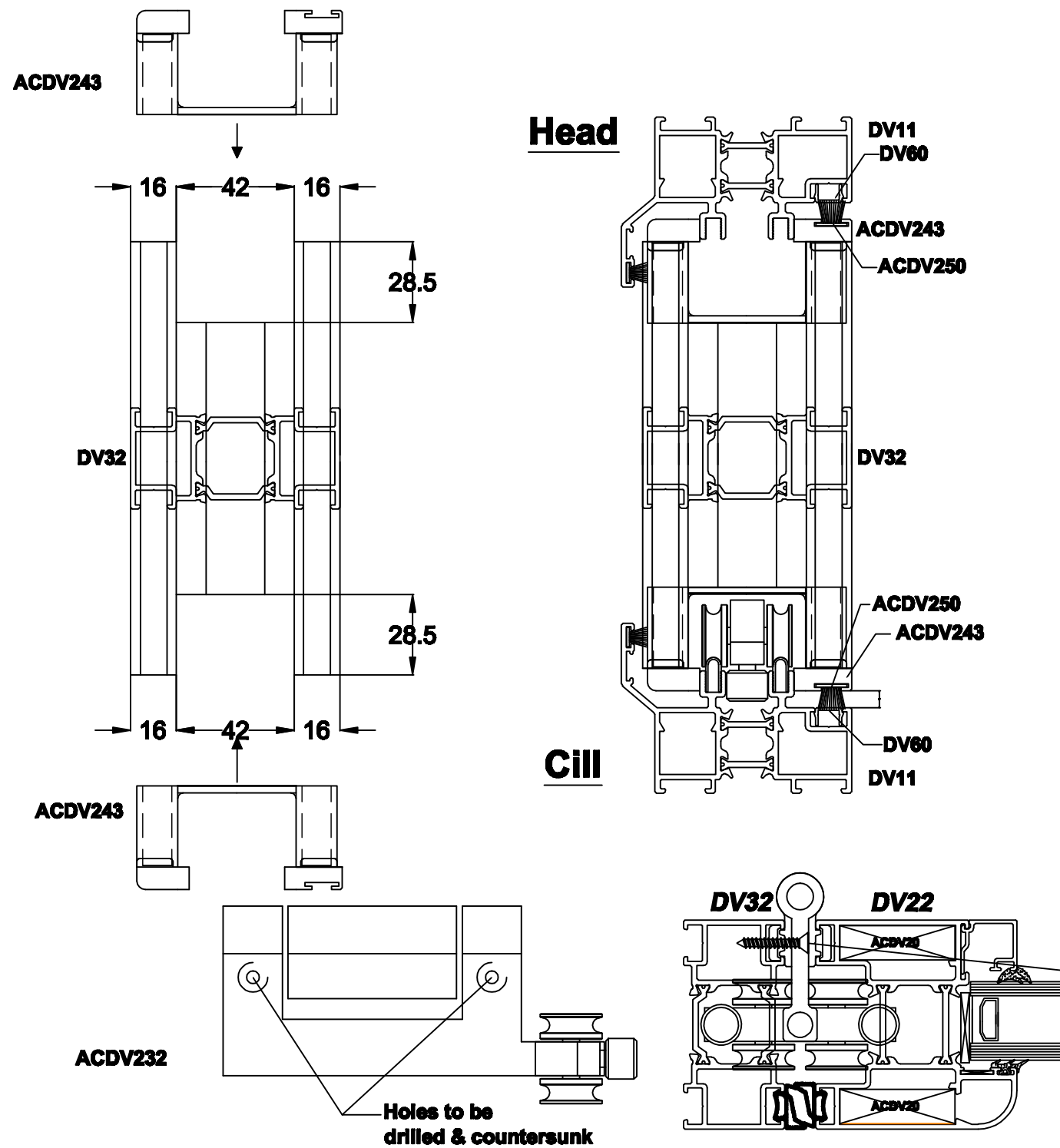
TYPE 7E WITH THRESHOLD



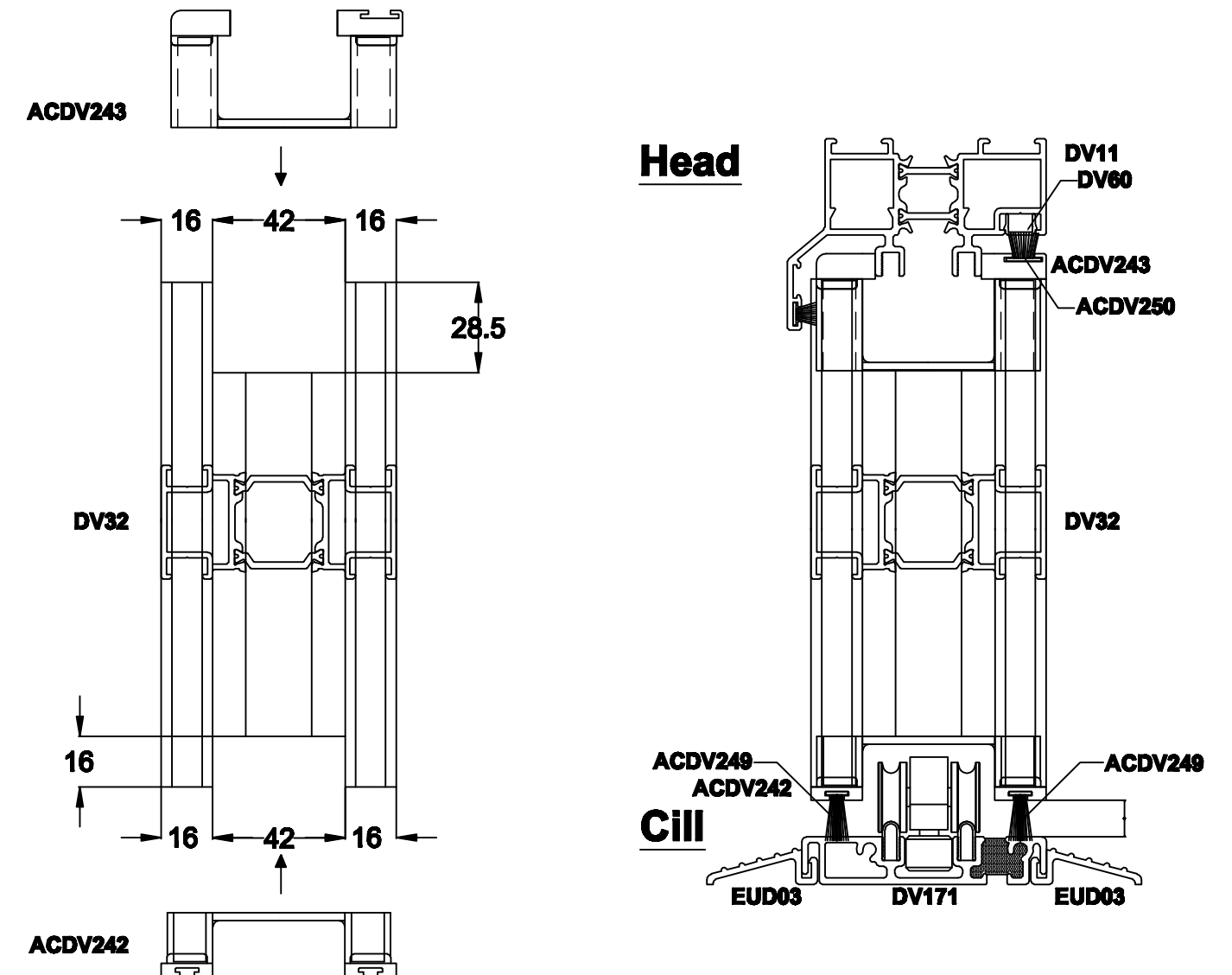
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Mullion Preparation

Mullion Preparation for Standard Threshold



Mullion Preparation for Low Threshold

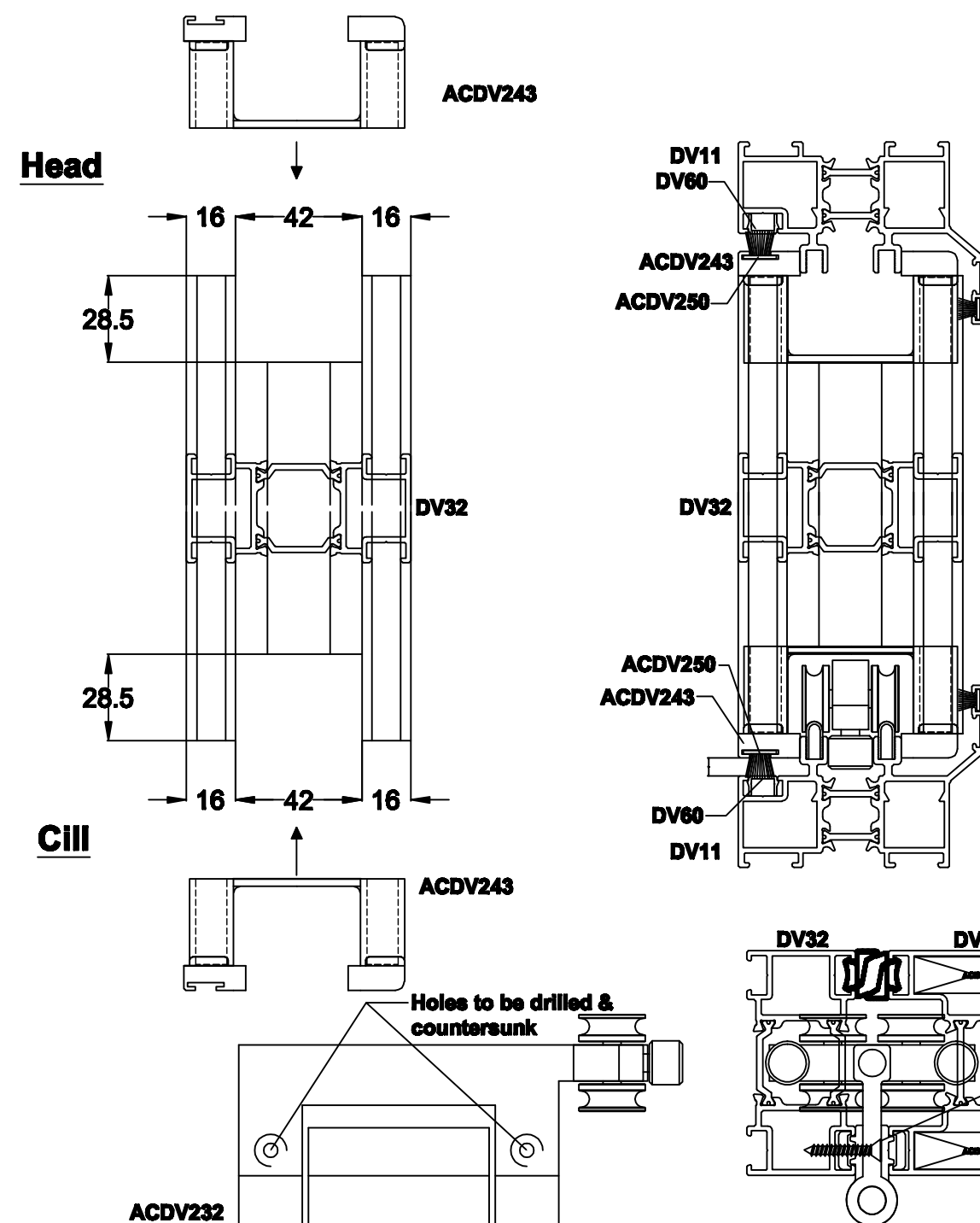


Note:
Where DV32 is used, an additional fixing is required through the top & bottom hinge as shown to prevent the mullion from pivoting from the track.

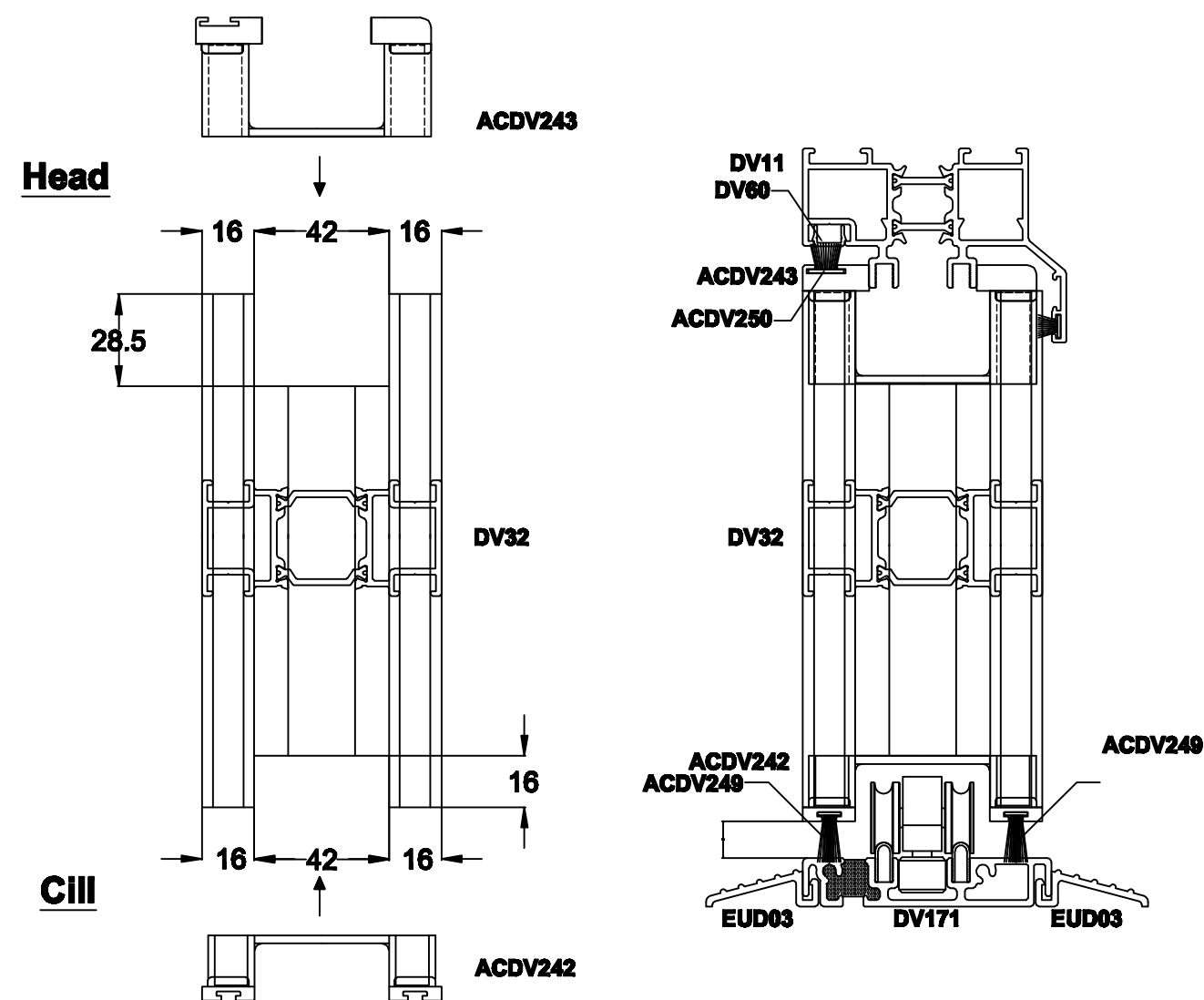
Do Not Scale From This Drawing

Mullion Preparation

Mullion Preparation for Standard Threshold



Mullion Preparation for Low Threshold



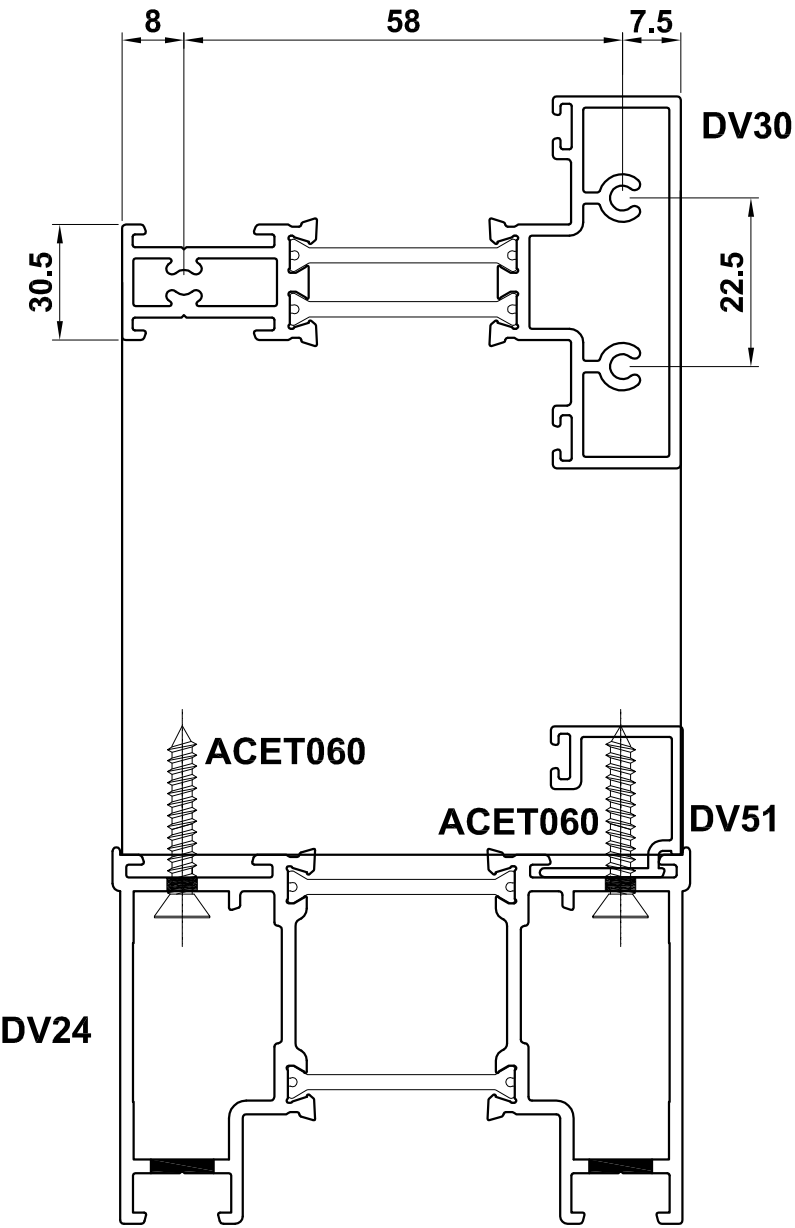
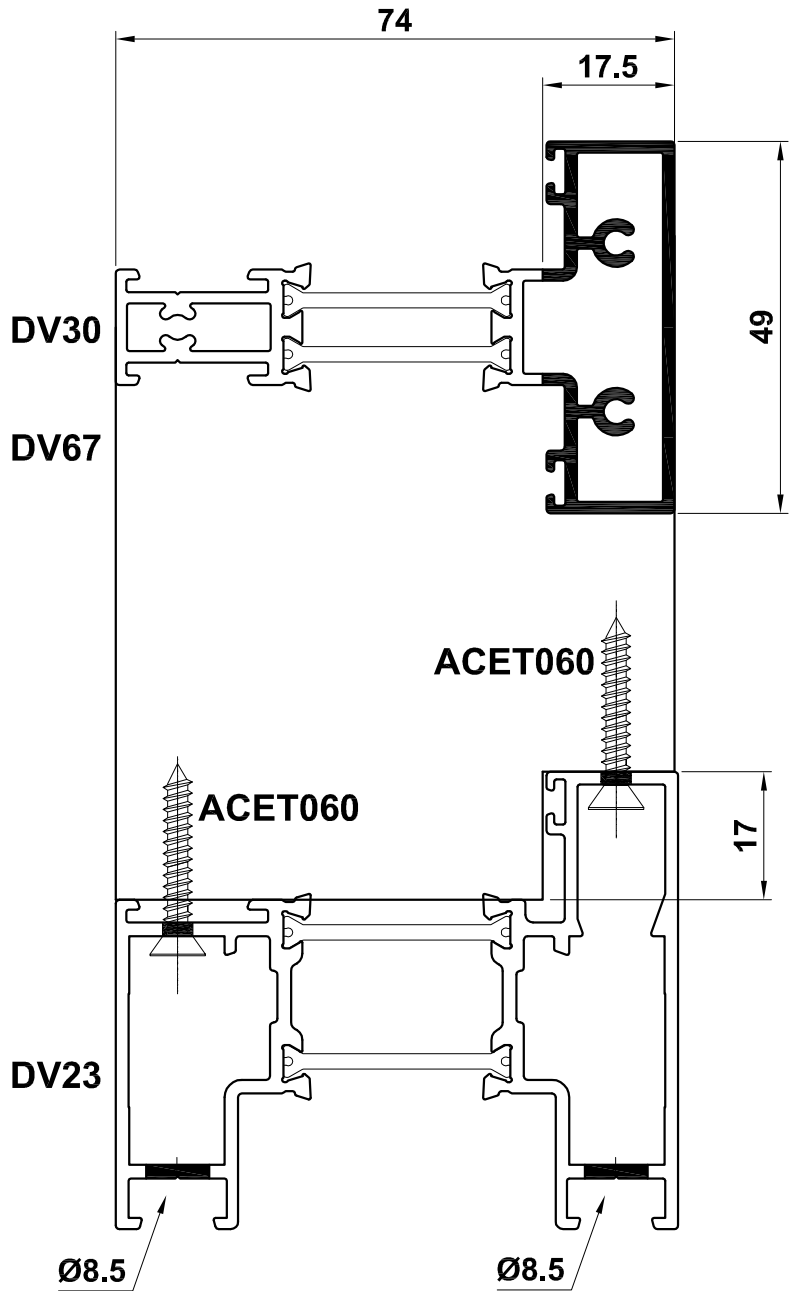
Note:
Where DV32 is used, an additional fixing is required through the top & bottom hinge as shown to prevent the mullion from pivoting from the track.

Do Not Scale From This Drawing

Bulletin

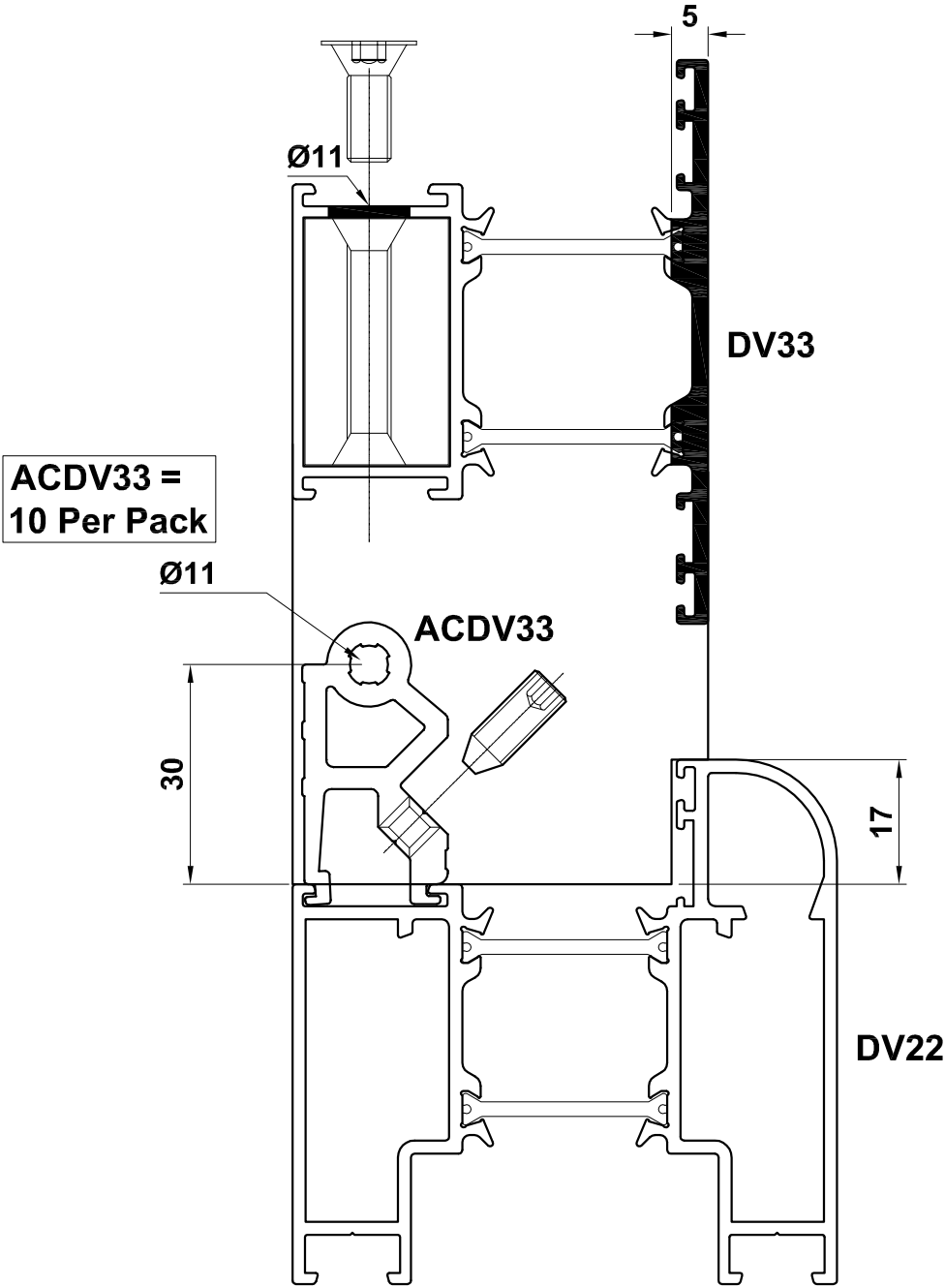
DV30 = New transom for Visofold 1000 & Visofold 2000

Number	Perim. mm	Mec. mm	lx(cm4) wx(cm3)	ly(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
DV30	324	99	28.27 ----- 6.19	6.71 ----- 2.73	6.5	1	X	X	X	X	X



DV33 = New transom for Visofold 3000

Number	Perim. mm	Mec. mm	lx(cm4) wx(cm3)	ly(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
DV33	426	129	22.49 ----- 6.58	15.8 ----- 4.1	6.5	1	X	X	X	X	X

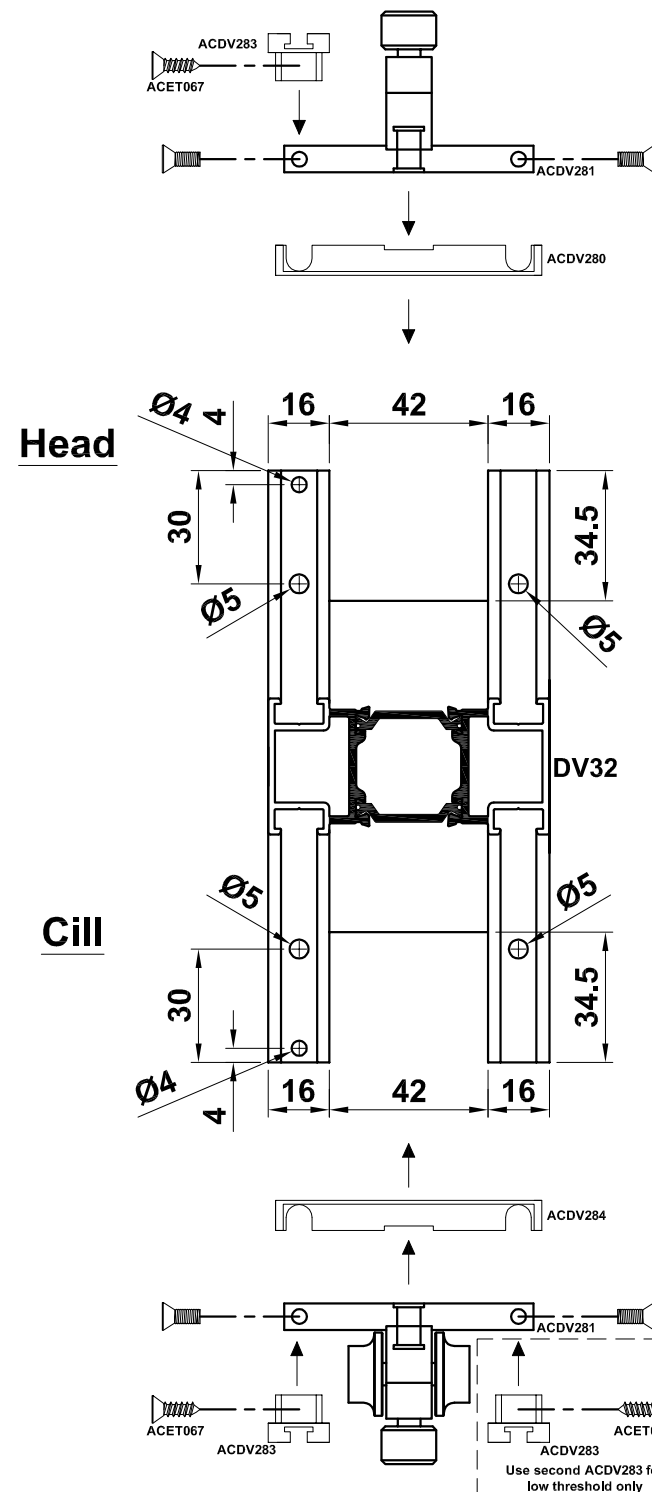


Do Not Scale From This Drawing

Bulletin

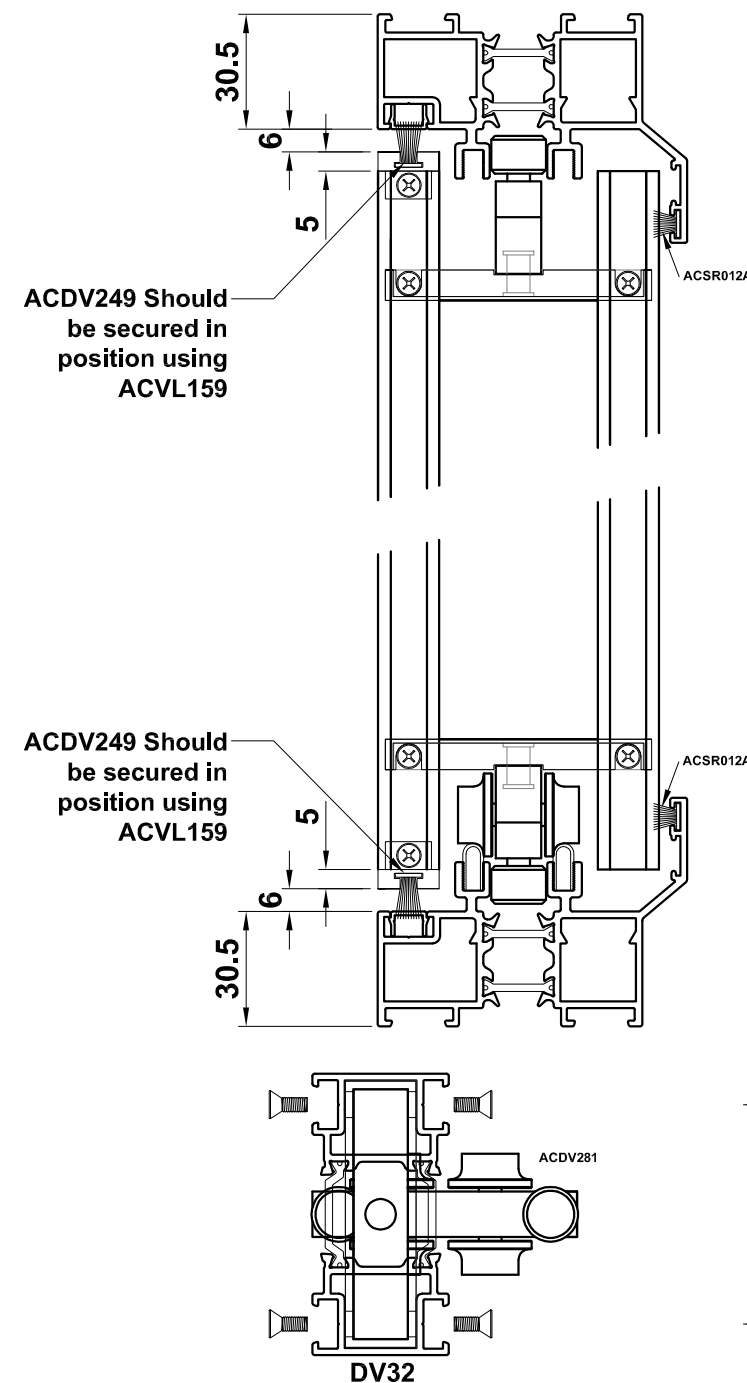
Open In & Out

Mullion Preparation for Standard & Low Threshold

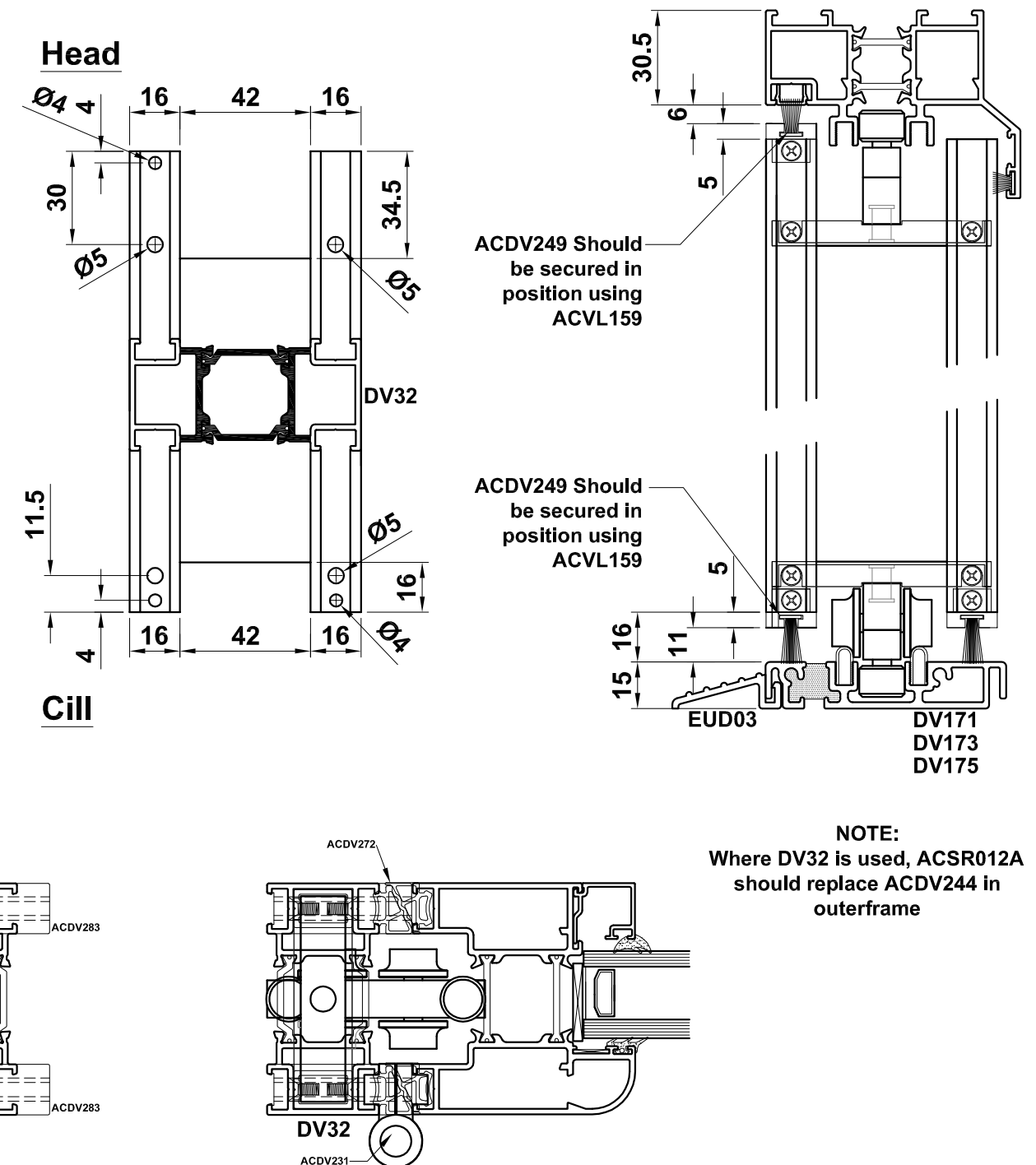


New roller, top guide and accessories to replace ACDV232, ACDV233, ACDV242 & ACDV243 where DV32 is required.

Two additional ACDV231 intermediate hinges are required per mullion.



Mullion Preparation for Low Threshold



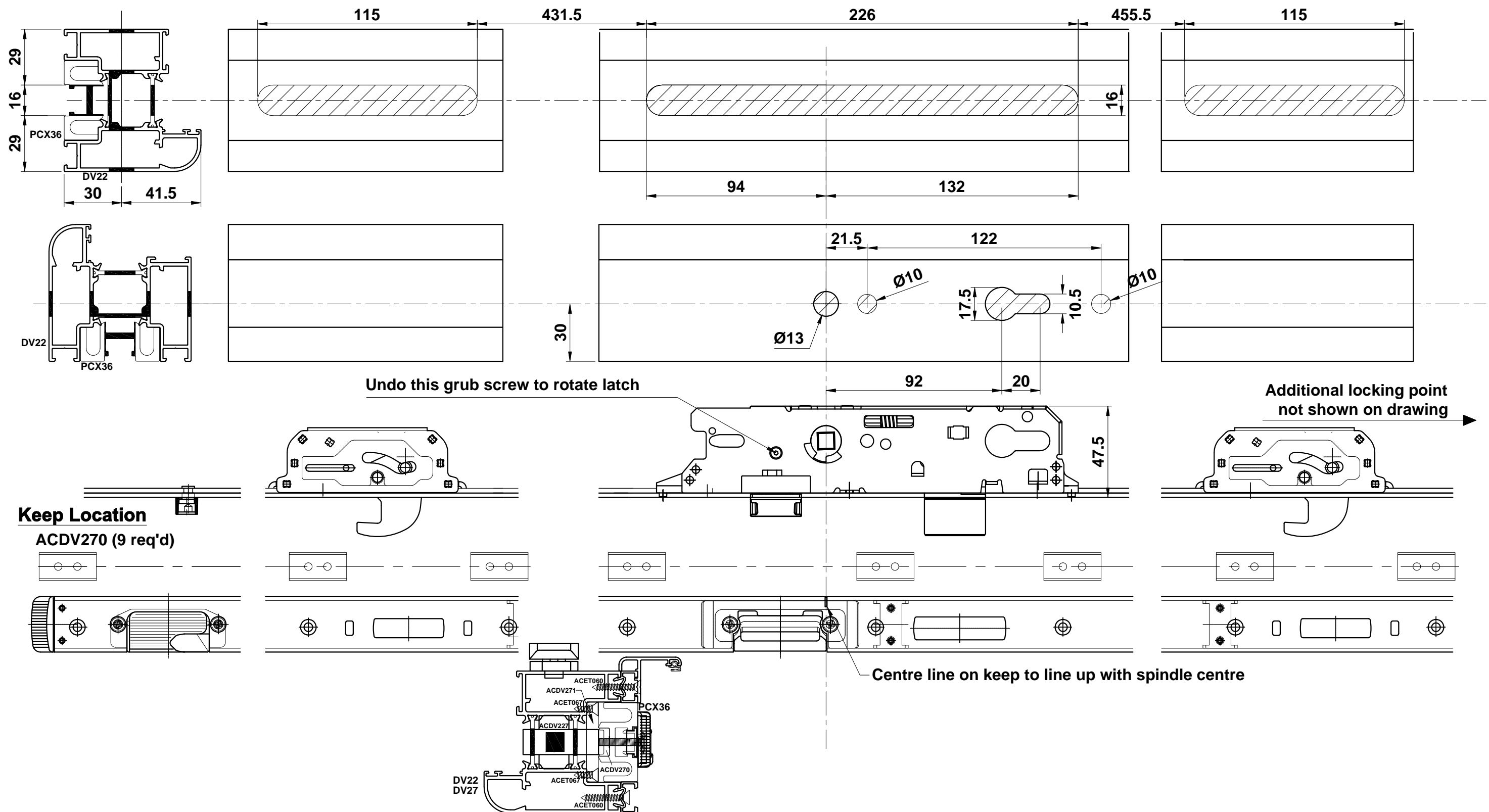
NOTE:
Where DV32 is used, ACSR012A
should replace ACDV244 in
outerframe

Do Not Scale From This Drawing

OCTOBER 2011

ACDV722/3 Preparation - Locking into DV22 with ACDV251 Handle

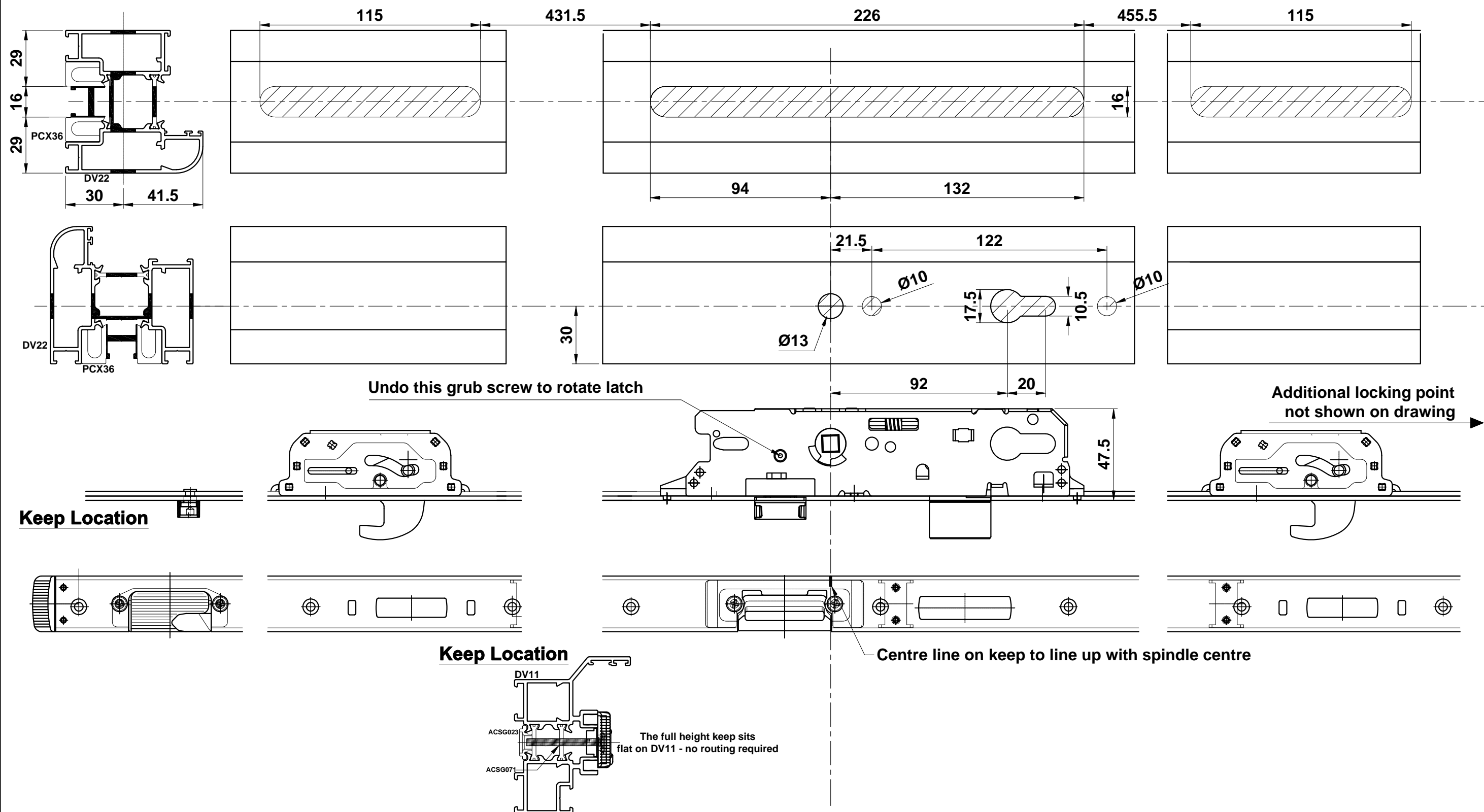
Drawing 2 of 4



Do Not Scale From This Drawing

ACDV722/723 Preparation - Locking into DV11 with ACDV251 Handle

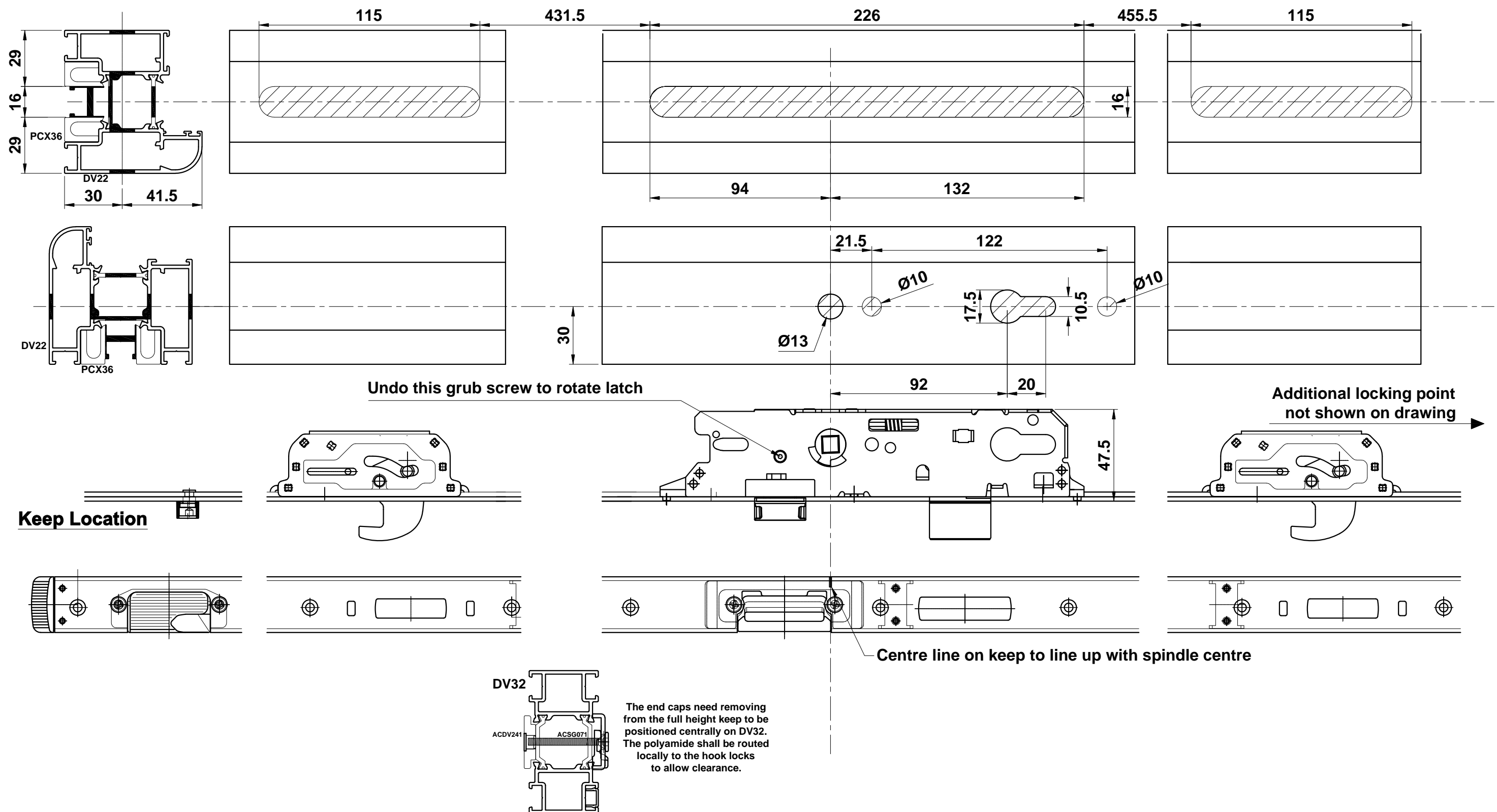
Drawing 3 of 4



Do Not Scale From This Drawing

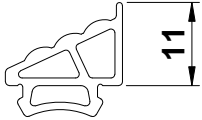
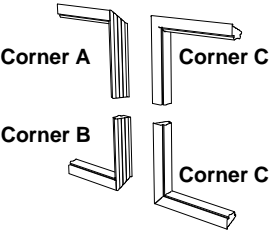
ACDV722/3 Preparation - Locking into DV32 with ACDV251 Handle

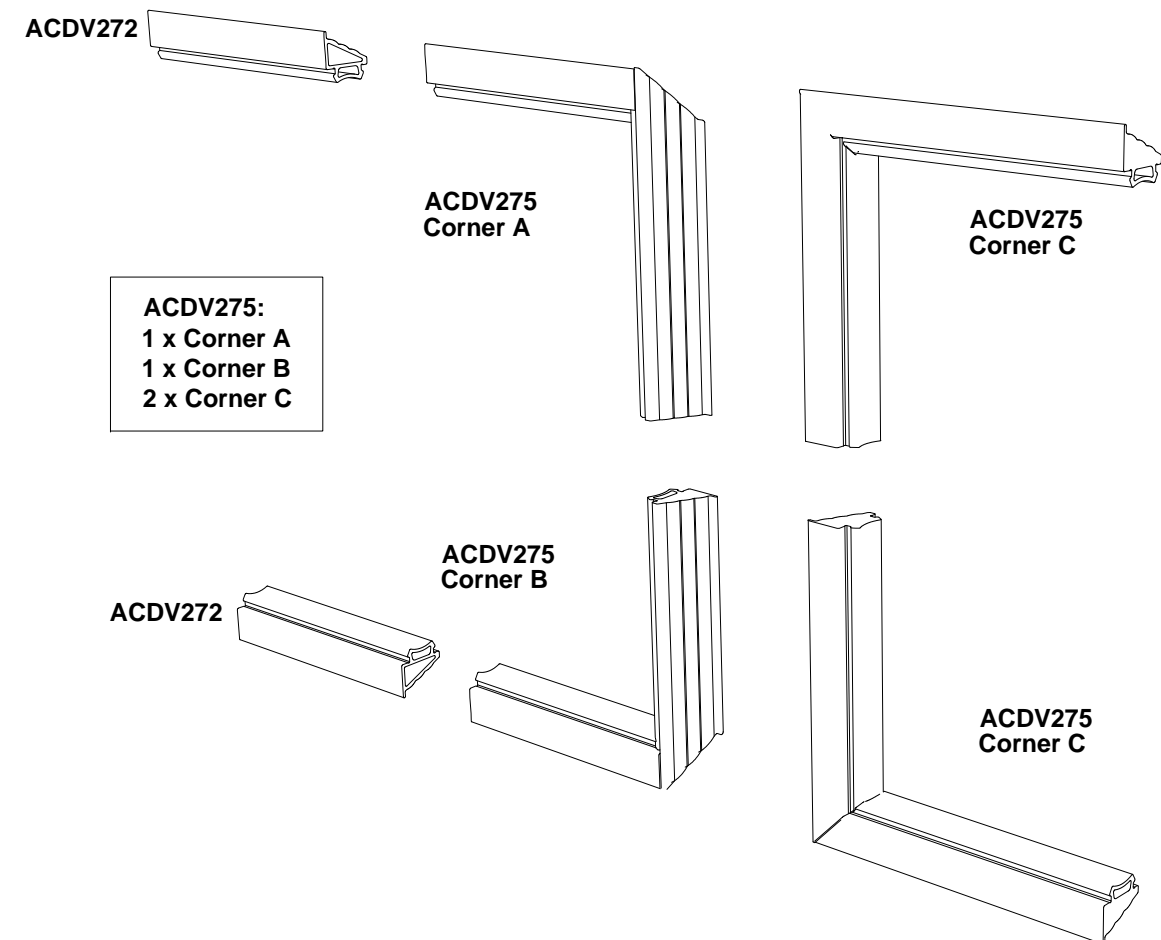
Drawing 4 of 4



Do Not Scale From This Drawing

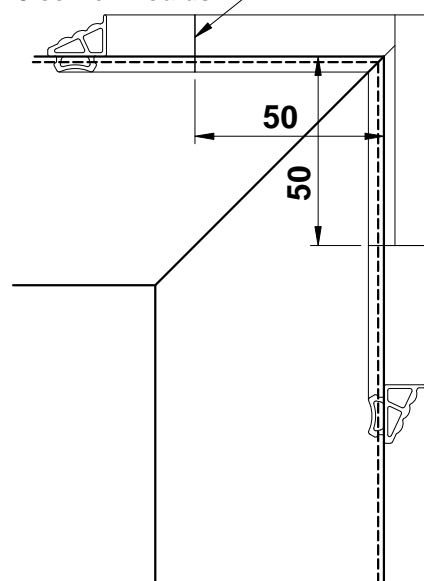
New Gasket ACDV272 & Corner Moulds ACDV275

Image	Part Code	Pack	Unit	Application	Colour
	ACDV272 Sealing Gasket	100	m	DV11 DV14N DV22 DV23 DV24 DV26 DV27	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z X
					PC
	ACDV275 Corner Gaskets to Join ACDV272 Around Sash Typically 1 Set = 1 Sash	10	sets	DV22 DV23 DV24 DV26 DV27	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z X
					PC



Cut ACDV272 between ACDV275 corner moulds

Bond joins using ACMX09830



ACDV275
Corner A Shown

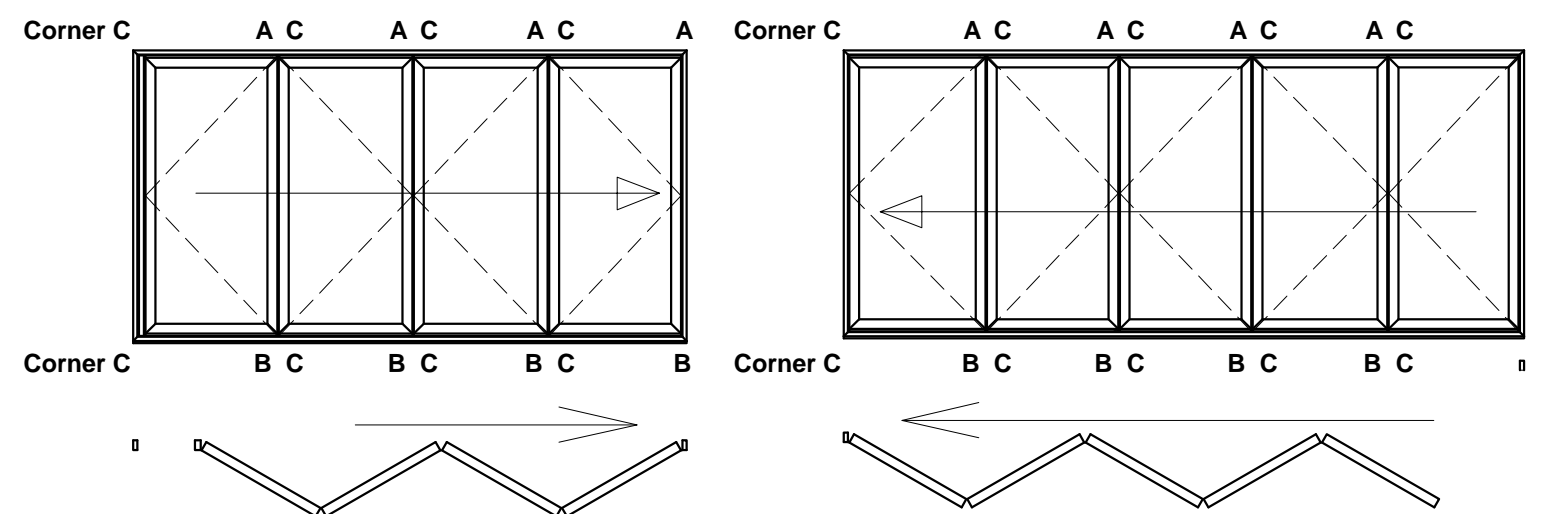
ACDV275 needs to be cut to fit above or below the hinges

Cut ACDV272 between ACDV275 corner moulds

Please Note:

- Typically: one set = one sash
- The ACDV275's can be rotated as required
- Where low thresholds are used, ACDV275's are not required at the bottom of door leaves.

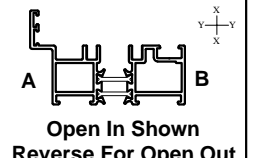
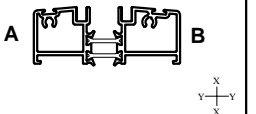
Typical Arrangement of ACDV275's



Do Not Scale From This Drawing

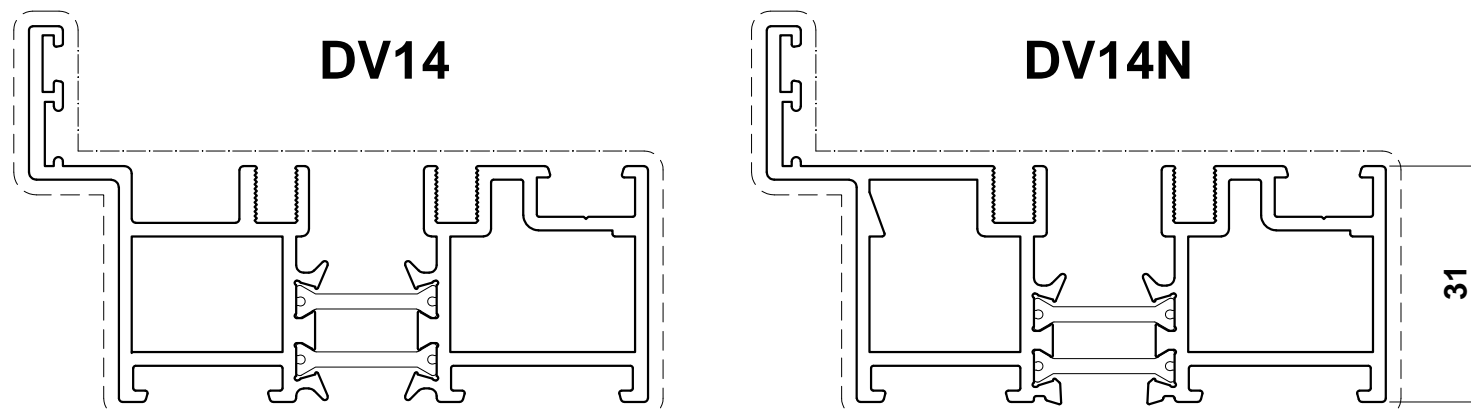
Recent System Updates

New Sections

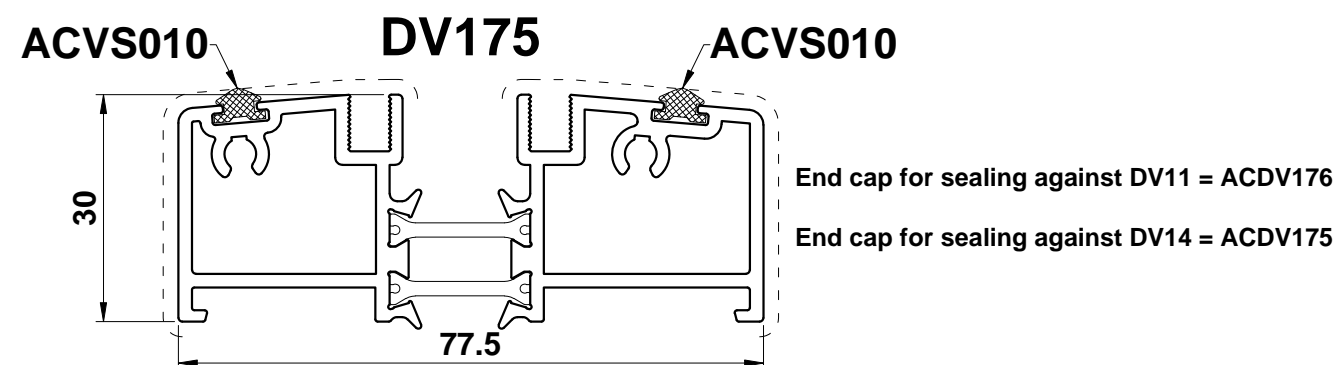
Number	Picture	Page	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
DV14N	 Open In Shown Reverse For Open Out	A10	458.7	99.2	37.0 ----- 8.9	7.8 ----- 4.3	6.5	1	X	X	X	X	X
DV175		A14	380.3	136.2	- ----- -	- ----- -	6.5	1	X	X	X	X	X

DV14 will be replaced with DV14N.

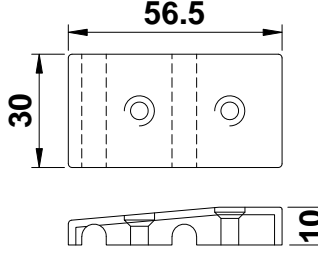
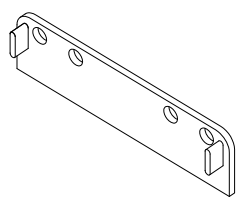
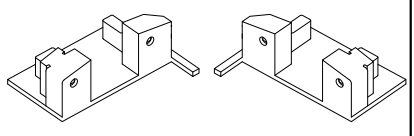
All dimensions & accessories will remain the same.



DV175 is now available as a low threshold option



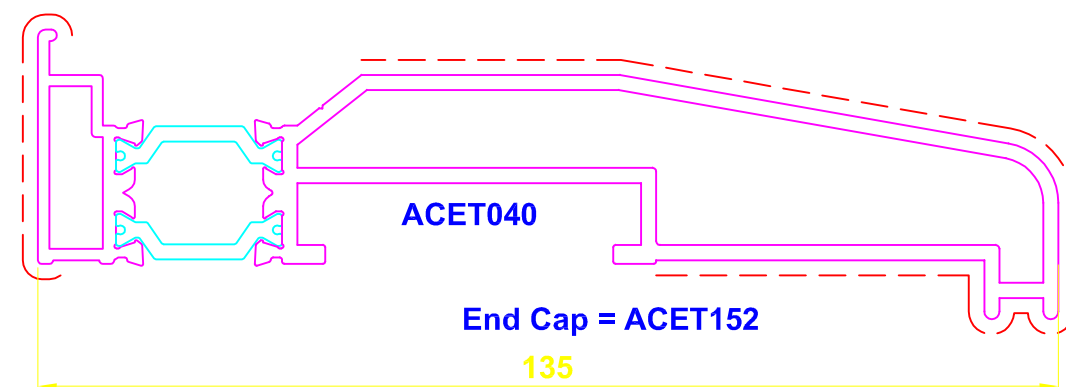
New Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACDV080 Run Up Block For use with DV14/DV14N	50	pack	DV14N DV23 DV26	MF
					SA
					KL
					HP
					M
					GOZ
					W X
					Z X
	ACDV175 Threshold End Cap For use with DV14/DV14N	10	pack	DV14N DV175	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z X
	ACDV176 Threshold End Cap For use with DV11	10	pack	DV11 DV175	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z X

Do Not Scale From This Drawing

Bulletin

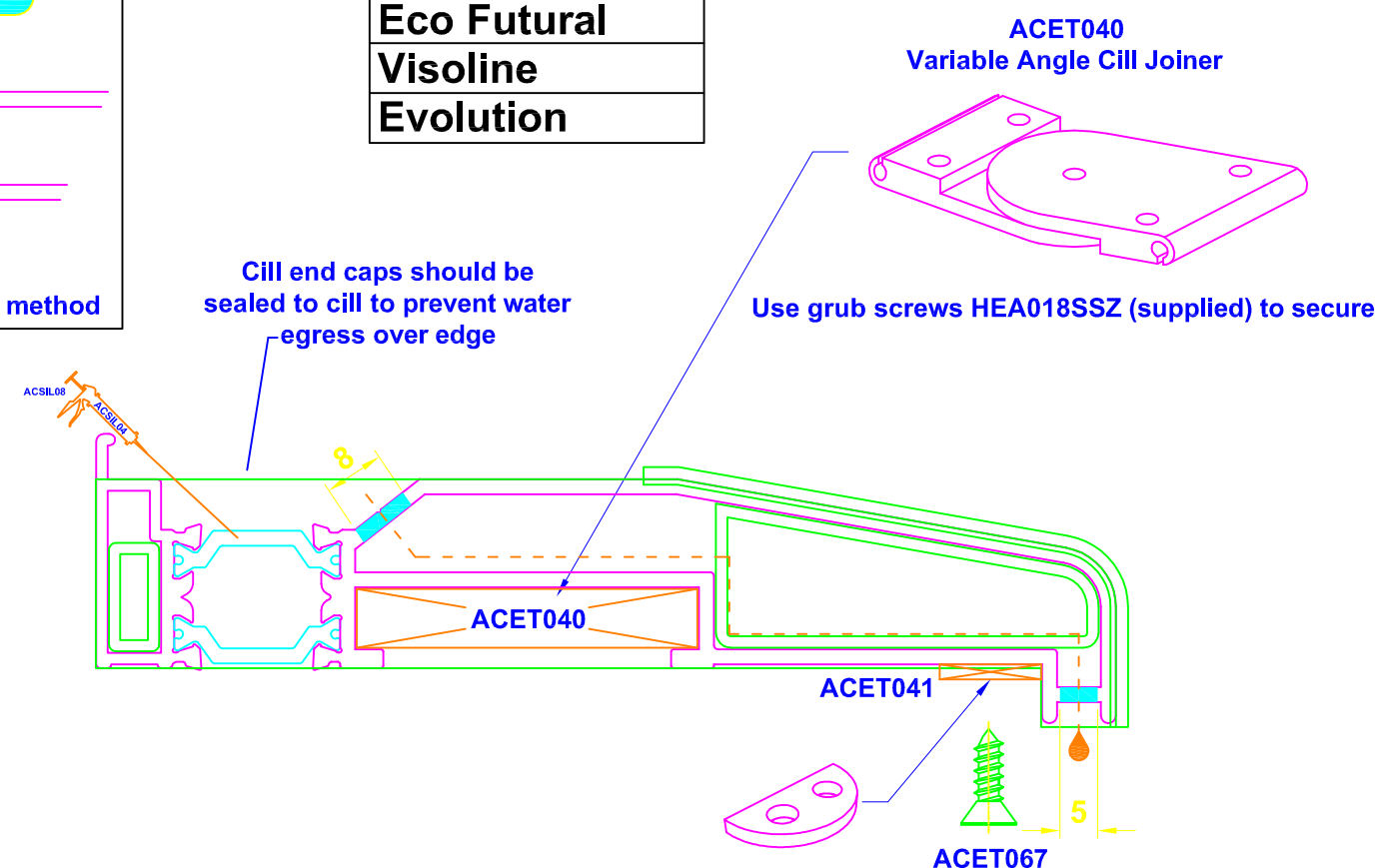
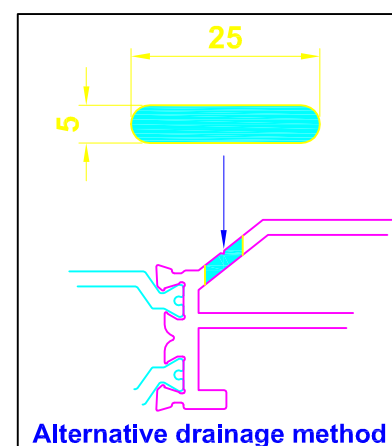
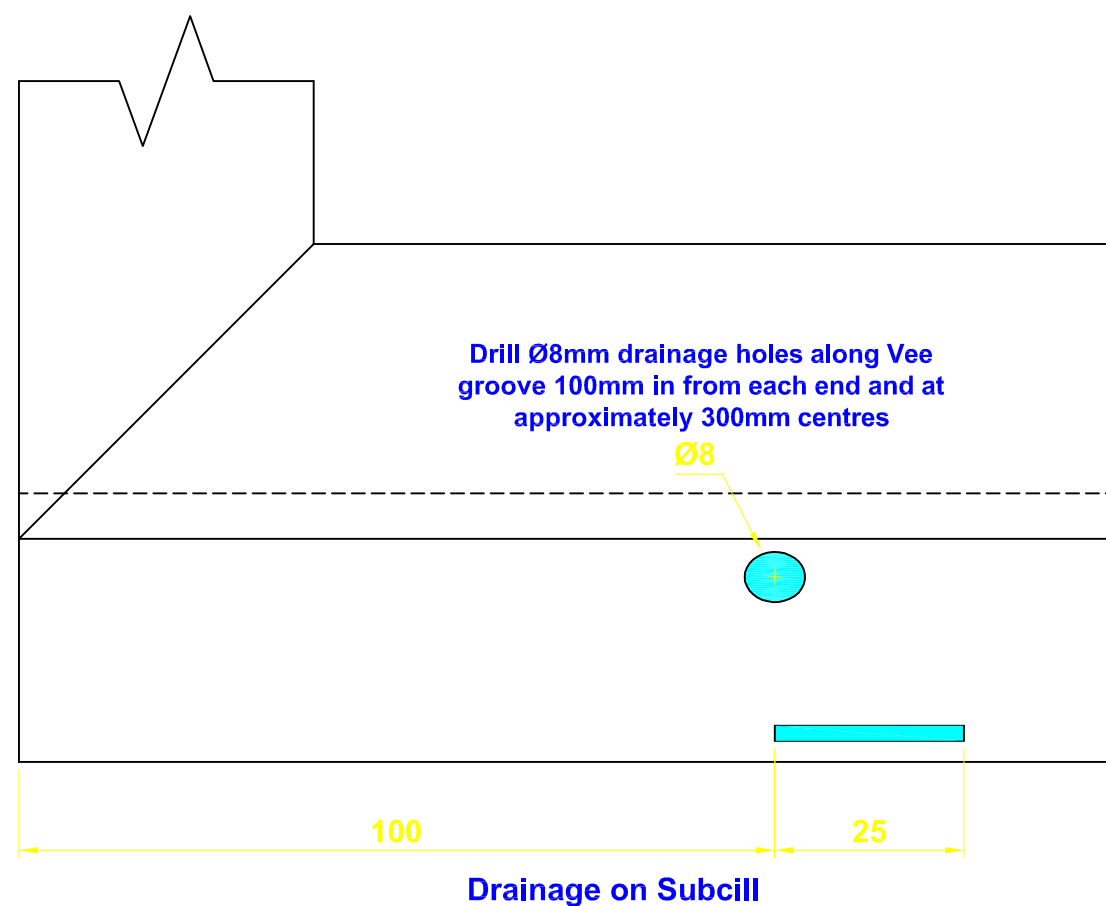
ETC152 - New 135mm Cill



Number	Perim. mm	Mec. mm	lx(cm4) wx(cm3)	ly(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
ETC152	672	214	- ---	- ---	6.5	1	X	X	X	X	X

Suitable for use on window and door profiles up to 74.5mm wide. Anything deeper will need to have the legs packed out.

Suitable For
Alitherm Series
Visofold Series
Eco Futural
Visoline
Evolution



Do Not Scale From This Drawing